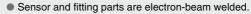
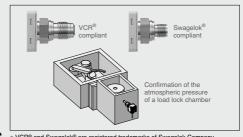
2-Color Display Digital Pressure Switch Series ZSE80(F)/ISE80(H)







• Choice of VCR[®] or Swagelok[®] fitting is available.



• VCR® and Swagelok® are registered trademarks of Swagelok Company.

 $1 \times 10^{-10} Pa \cdot m^{3/s}$

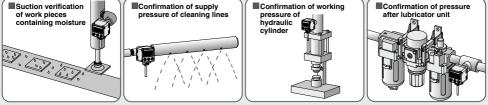
<VCR®- and Swagelok®-fitting compliant> 1 x 10⁻⁵Pa·m³/s

<Threaded type (R, Rc, NPT, G)>

- Water
- Hydraulic fluid (JIS-K2213)
- Silicon oil (JIS-K2213)
- Lubricant (JIS-K6301)
- Fluorocarbon

- Argon
- Carbon dioxide
- Air-containing drainage
- Nitrogen

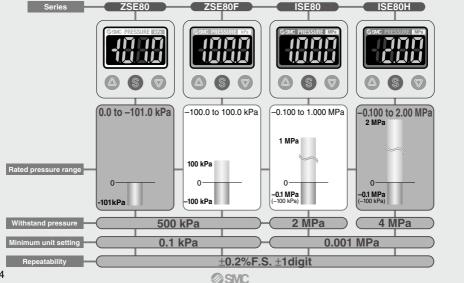


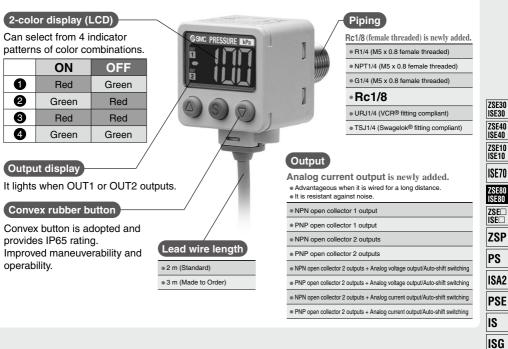


Restrictor installed fitting type (-X510) Made to Order

A pressure switch that has a restrictor installed in the fitting is available to prevent the sensor from being damaged by water hammer or inertia of the fluid.

Variations





Secret code setting ······

This ensures that only authorized persons can operate the switch when the key is locked.



Input an arbitrary 3-digit value.

* The set-value can be confirmed even when the key is locked.

Power-saving mode

Turning off the display can save power consumption. (Power consumption: reduced by up to **18%**)



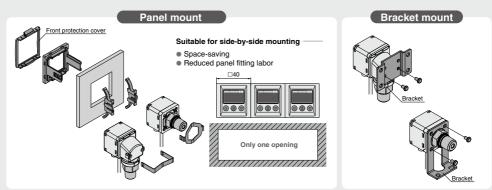
The numerical value disappears and the decimal points blink.



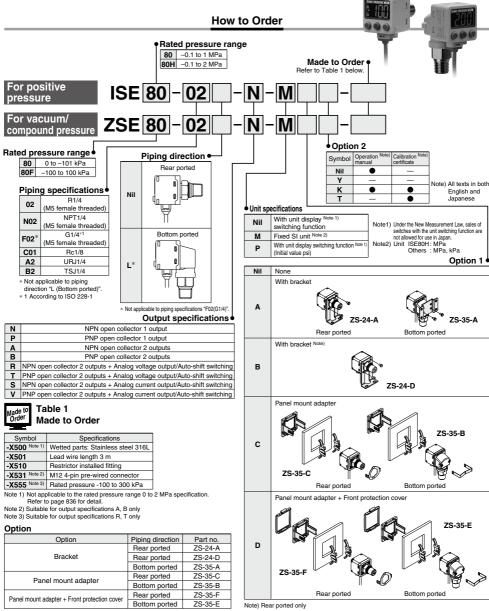
(Only the indicated value changes without changing precision.)

MPa/kPa switching function The indication unit for vacuum, compound pressure and positive pressure can be integrated into either MPa or kPa.





ZSM1



SMC

Specifications

For details about the Pressure Switch Precautions, refer to pages 763 and 764. For details about the Specific Product Precautions, refer to the Operation Manual at SMC website.

Model			ZSE80 (Vacuum pressure)	ZSE80F (Compound pressure)	ISE80 (Positive pressure)	ISE80H (Positive pressure)	
Rated pressure r	Rated pressure range			-100.0 to 100.0 kPa	-0.100 to 1.000 MPa	-0.100 to 2.00 MPa	
Pressure display	range/Set	t pressure range	10.0 to -111.1 kPa	-110.0 to 110.0 kPa	-0.105 to 1.100 MPa	-0.105 to 2.20 MPa	
Withstand pressure			500 kPa 2 MPa 4 MPa			4 MPa	
Wetted parts ma	terial		Pressure sensor: Stainless steel 630, Fitting: Stainless steel 304 (Gasket: NBR Note 1))				
Applicable fluid			Fluids	Fluids do not corrode stainless steel 630 and 304 (NBR Note 1))			
Port size				R1/4, NPT1/4, G1/4 Note 2), URJ1/4, TSJ1/4, Rc1/8 Piping direction: Rear/Bottom			
Power supply vo	ltage		12 to 24 VDC ±1	0%, Ripple (p-p) 10% or I	ess (with power supply p	olarity protection)	
Current consum	ption			45 mA	or less		
			NPI	N 1 output, NPN 2 outputs,	PNP 1 output, PNP 2 ou	tputs	
1	Maximum	load current		80	mA		
	Maximum	load voltage		28 V (at N	PN output)		
output	Residual v	oltage		1 V or less (with loa	d current of 80 mA)		
1	Response	time	2.5 ms (with anti-chattering functi	on: 20, 100, 500, 1000,	2000 ms)	
	Short circu	uit protection		Y	es		
Repeatability				±0.2% F.	S. ±1 digit		
Hysteresis	Hysteresis	mode		Mariable //) or obovo)		
hysteresis	Window co	omparator mode		Variable (C) or above)		
,	Voltage output	Output voltage (Rated pressure range)	1 to 5 V ±	£2.5% F.S.	0.6 to 5 V ±2.5% F.S.	0.8 to 5 V ±2.5% F.S.	
		Linearity		±1%	F.S.		
	Output impedance			Approx	<. 1 kΩ		
Analog output	Current output	Output current (Rated pressure range)	4 to 20 mA	±2.5% F.S.	2.4 to 20 mA ±2.5% F.S.	3.2 to 20 mA ±2.5% F.S.	
		Linearity		±1%	F.S.	1	
		Load impedance		um load impedance: 300 600 um load impedance: 50	Ω (Power supply voltag		
Auto-shift input			Non-voltage input	(Reed or Solid state), Lo	w level: 0.4 V or less, 5	ms or longer input	
Display			3 1/2-digit, 7-segment, 2-color LCD (Red/Green)				
Display accuracy	/		±2% F.S. ±1 digit (Ambient temperature of 25 ±3°C)				
Indicator light			Ligh	ts up when output is turn	ed ON. OUT1, OUT2: O	ange	
Function			Anti-chattering, Zero-clear, Keylock function, Auto-preset, Auto-shift, Display unit switching, Power-saving mode				
	Enclosure		IP65				
	Operating	temperature range	Operating: 0 to 50°C, Stored: -10 to 60°C (No freezing or condensation)				
Environment	Operating	humidity range	Operating/Stored: 35 to 85% RH (No condensation)				
	Withstand		250 VAC for 1 minute between terminals and housing				
Insulation resistance			$2 M\Omega$ or more (50 VDC measured via megohimmeter) between terminals and housing				
Temperature cha			±3% F.S. (25°C reference, within operating temperature range)				
Lead wire				vinyl cable, 3 cores (N.F 4 cores (A.E	P) ø3.5, 2 m	0.15 mm ² (AWG26)	
Standards				CE, UL/CSA (E			

Note 1) When F02(G1/4) is selected. Note 2) F02(G1/4) is available for rear ported only.

Piping Specifications

Model	02	N02	F02	C01	A2	B2
Port size	R1/4	NPT1/4	G1/4	Rc1/8	URJ1/4	TSJ1/4
Weight (Bottom ported)	117 g	118 g	—	114 g	120 g	111 g
Weight (Rear ported)	89 g	90 g	86 g	86 g	92 g	83 g
Leakage	1 x 10 ⁻⁵ Pa·m ³ /s			1 x 10 ⁻¹⁰	Pa·m³/s	

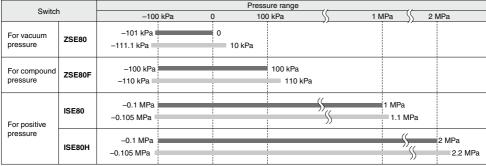
Set Pressure Range and Rated Pressure Range

Set the pressure within the rated pressure range.

The set pressure range is the range of pressure that is possible in setting.

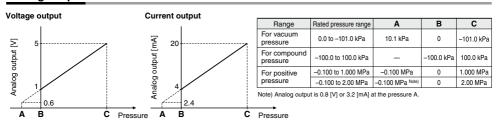
The rated pressure range is the range of pressure that satisfies the specifications (accuracy, linearity, etc.) on the switch.

Although it is possible to set a value outside the rated pressure range, the specifications will not be guaranteed even if the value stays within the set pressure range.



Rated pressure range of switch Set pressure range of switch

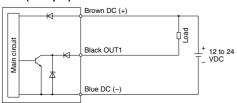
Analog Output



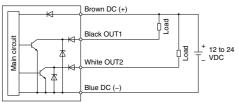
⊘SMC

Internal Circuits and Wiring Examples



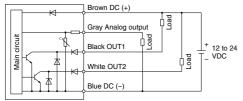


-A NPN (2 outputs)

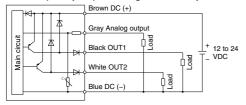


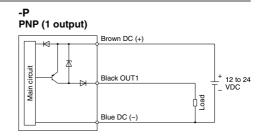
-R/-S

-R: NPN (2 outputs) + Analog voltage output -S: NPN (2 outputs) + Analog current output

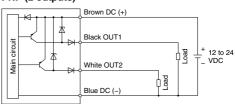


-T/-V -T: PNP (2 outputs) + Analog voltage output -V: PNP (2 outputs) + Analog current output

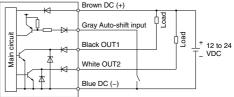




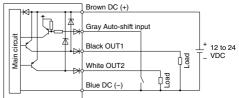
-B PNP (2 outputs)



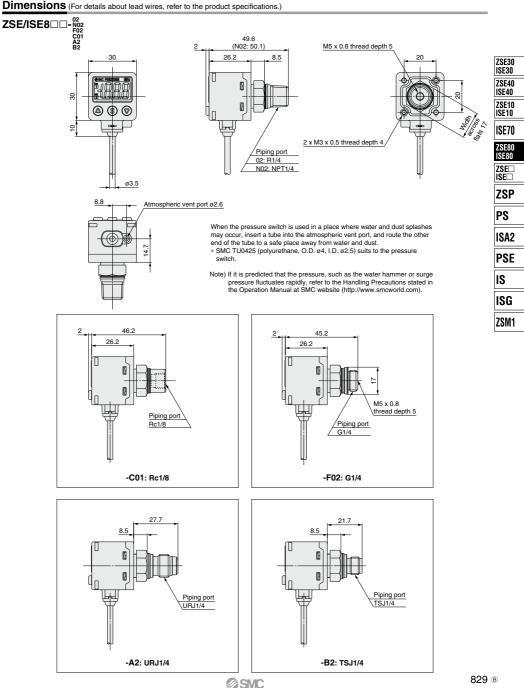
-R/-S NPN (2 outputs) + Auto-shift input



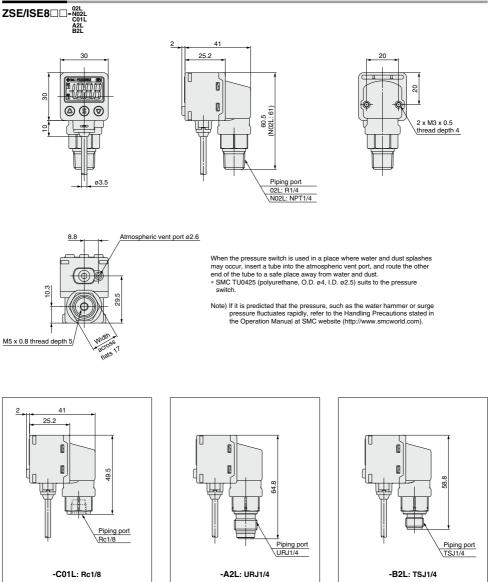
-T/-V PNP (2 outputs) + Auto-shift input



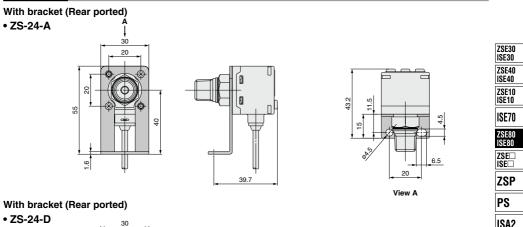


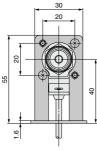


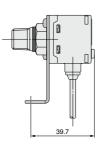
Dimensions (For details about lead wires, refer to the product specifications.)

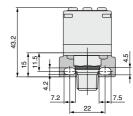


Dimensions





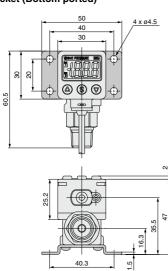


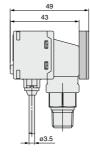


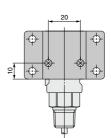
ISA2 PSE IS ISG

ZSM1

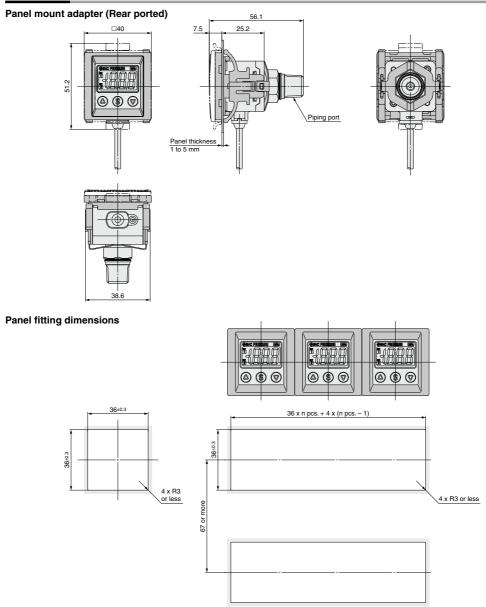
With bracket (Bottom ported)



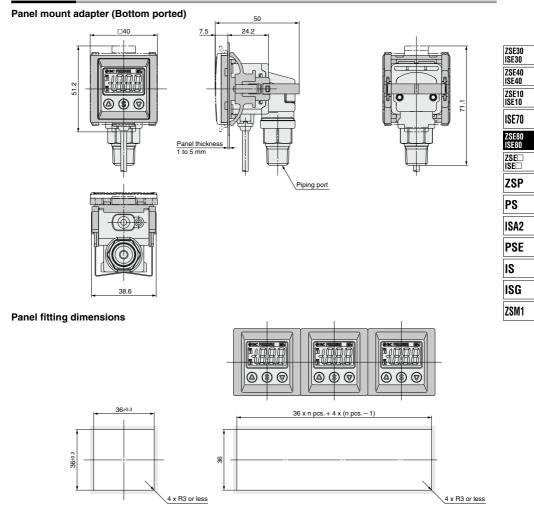




Dimensions



Dimensions



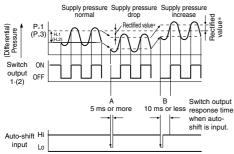
Function Details

The F \Box in () shows the function code number. Refer to the Operation Manual for the details of operation procedures and function codes.

A Auto-shift function (F4)

When there are large fluctuations in the supply pressure, the switch may fail to operate correctly. The auto-shift function compensates such supply pressure fluctuations. It measures the pressure at the time of auto-shift signal input and uses it as the reference pressure to correct the set-value on the switch.

Set-value correction by auto-shift function



* Rectified value

When the auto-shift is selected, "ooo" will be displayed for approximately 1 second, and the pressure value at that point will be saved as a rectified value "C_5". Based on the saved rectified values, the set-value New of "P_1", "H_1", "P_2", and "H_2" will likewise be rectified.

Note) When an output is reversed, "n_1", "H_1", "n_2", "H_2" will be rectified.

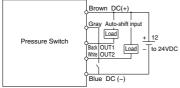
Settable Range for Auto-Shift Input

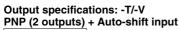
	Set pressure range	Settable range
Compound pressure	-110.0 to 110.0 kPa	-220 to 220 kPa
Vacuum pressure	10.0 to -111.0 kPa	121.0 to -121.0 kPa
Desitive pressure	-0.105 to 1.100 MPa	-1.205 to 1.205 MPa
Positive pressure	-0.105 to 2.20 MPa	-2.31 to 2.31 MPa

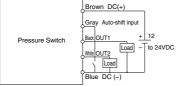
Auto-shift zero

The basic function of auto-shift zero is the same as the function for auto-shift. Also, it corrects values on the display, based on a pressure value of 0, when the auto-shift is selected.

Output specifications: -R/-S NPN (2 outputs) + Auto-shift input

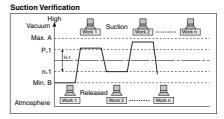






B Auto-preset function (F8)

Auto-preset function, when selected in the initial setting, calculates and stores the set-value from the measured pressure. The optimum set-value is determined automatically by repeating vacuum and break with the target workpiece several times.



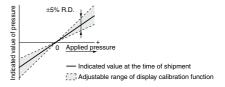
Formula for Obtaining the Set-Value

P_1 or P_2	H_1 or H_2
P_1 (P_2) = A - (A-B)/4 n_1 (n_2) = B + (A-B)/4	H_1(H_2)=I(A-B)/2I

C Display calibration function (F7)

Fine adjustment of the indicated value of the pressure sensor can be made within the range of 15% of the read value.

(The scattering of the indicated value can be eliminated.)



Note) When the display calibration function is used, the set pressure value may change ± 1 digit.

D Peak/Bottom value indication

This function constantly detects and updates the maximum (minimum) value and allows to hold the maximum (minimum) pressure value.

When the O buttons are simultaneously pressed for 1 second or longer, while "holding", the hold value will be reset.

E Keylock function

Prevents operation errors such as accidentally changing setting values.

F Zero-clear function

This function clears and resets the zero value on the display of measured pressure.

For the pressure switch with analog output, the analog output shifts according to the indication. The indicated value can be adjusted within ±10% F.S. of the pressure when ex-factory.

Function Details

G Error indication function

Error name	Error code	Description			
error	Er l	Load current of 80 mA or more is applied to the switch output (OUT1).			
Overcurrent error	Er2	Load current of 80 mA or more is applied to the switch output (OUT2).			
Residual pressure error	E.f. 3 It is still applied with pressure that is ±10% over the atmospheric pressure and the upper limit of the rated pressure range when it is cleared to zero. After displaying the error code for 1 second, the switch automatically returns to the measuring mode. Due to individual product differences, the setting range varies ±1 digits.				
Applied pressure error	ннн	Supply pressure exceeds the maximum set pressure.			
Applied pressure el	LLL	Supply pressure is below the minimum set pressure.			
Auto-shift error	or	The value measured at the time of auto-shift input is outside the set pressure range. * After displaying the error code for one second, the switch returns to the measuring mode.			
or	Er O	Internal data error			
System error	ЕгЧ	Internal data error			
ŝ	٤r٦	Internal data error			

H Anti-chattering function (F3)

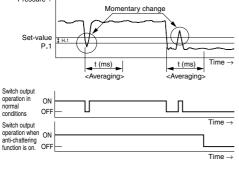
A large bore cylinder or ejector consumes a large volume of air in operation and may experience a temporary drop in the supply pressure. This function prevents detection of such temporary drops in the supply pressure as an error.

Available response time settings	
20 ms, 100 ms, 500 ms, 1000 ms, 2000 ms	

<Principle>

This function averages pressure values measured during the response time set by the user and then compares the average pressure value with the pressure set point value to output the result on the switch.

Pressure 1



Display unit switching function (F0)

Display units can be switched with this function.

Pressure range		For compound pressure	For vacuum pressure	For positive pressure	
Model		ZSE80F	ZSE80	ISE80	ISE80H*
28	kPa	0.1	0.1	1	-
78	MPa	0.001	0.001	0.001	0.001
G۶	kgf/cm ²	0.001	0.001	0.01	0.01
ЪЯг	bar	0.001	0.001	0.01	0.01
، ۲۶	psi	0.02	0.02	0.1	1
ωX	inHg	0.1	0.1	-	-
ññH	mmHg	1	1	-	-

* ISE80H: Does not indicate the last digit when the pressure is 2.000 MPa or higher.

The numerical value

J Power-saving mode (F9)



disappears and the decimal points blink.

Power-saving mode can be selected.

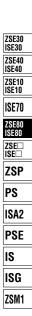
It shifts to the power-saving mode without button operation for 30 seconds. It is set to the normal mode (Power-saving mode is OFF.) when ex-factory. (Decimal points and operation indicator light (only when the switch output is turned ON.) blink in the power-saving mode.)

K Setting of secret code (F10)



The set-value can be confirmed when the key is locked.

Users can select whether a secret code must be entered to release key lock. At the time of shipment from the factory, it is set such that the secret code is not required.

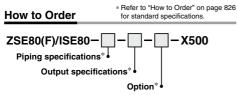




Please contact SMC for detailed dimensions, specifications, and lead times.

1 Wetted Parts: Stainless Steel 316L

This pressure switch has better corrosion resistance that uses stainless steel 316L for the wetted parts (pressure sensor and fitting).



Note 1) Not applicable to the rated pressure –0.1 to 2 MPa specifications (ISE80H). Note 2) A restrictor (equivalent to -X510) is installed inside the fitting. (Piping specifications A2(L) and B2(L) are excluded.)

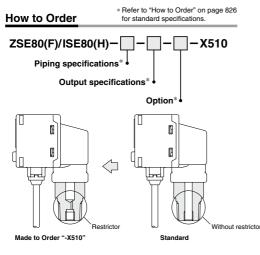
Specifications

Model	ZSE80(F)	ISE80	
Withstand pressure	500 kPa	1.5 MPa	
Applicable fluid	Liquids and gases do not corrode stainless steel 316		

Models other than above are the same specifications as standard.

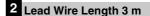
3 Restrictor Installed Fitting

A restrictor is installed inside the fitting in order to improve endurance of water collision with inertia force in the piping when adsorption is broken.

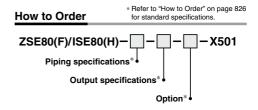


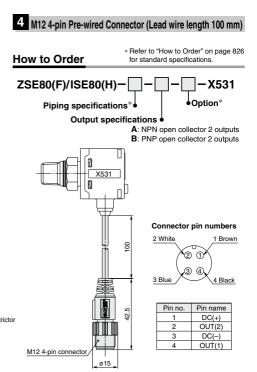
Note 1) Not applicable for piping specifications A2(L) and B2(L).

Note 2) Sometimes does not work for suppression of water hammer effect even if this product is used. Take other measures in such a case.



It has a lead wire extended to 3 meters.





SMC

Series ZSE80/ISE80 Made to Order 2

Please contact SMC for detailed dimensions, specifications, and lead times.

5 Rated Pres	ssure -100 to 300 kPa	Symbol -X555	
It has an extended pr	essure range of ZSE80F (compound pressure	e) to -100 to 300 kPa.	ZSE30 ISE30
	-		ZSE40 ISE40
How to Order		* Refer to "How to Order" on page 826 for standard specifications.	ZSE10 ISE10
ZSE80F-	- - - - - X 555		ISE70
Piping specification			ZSE80 ISE80
		uts + Analog voltage output/Auto-shift switching	ZSE□ ISE□
N The subsubic spal		uts + Analog voltage output/Auto-shift switching	ZSP
Note) The output is appli			PS
Specifications			ISA2
Model	ZSE80F		рог
Rated pressure range	-100 to 300 kPa		PSE
Set pressure range	-110 to 330 kPa		
Set display resolution	1 kPa		IS
Analog output voltage	1 to 5 V ±3% F.S. Linearity: 1.5% F.S.		100
Display accuracy	$\pm3\%$ F.S. ±1 digit (Ambient temperature of 25 $\pm3^\circ\text{C})$		ISG
Models other than above a	are the same specifications as standard.		ZSM1

Unit switching function

Pressure unit		Set display resolution	Rated pressure range	Set pressure range	Settable Range for Auto-Shift Input
PA	kPa	1	-100 to 300	-110 to 330	-440 to 440
PA	MPa	0.001	-0.100 to 0.300	-0.110 to 0.330	-0.440 to 0.440
GF	kgf/cm ²	0.01	-1.02 to 3.06	-1.12 to 3.37	-4.49 to 4.49
bAr	bar	0.01	-1.00 to 3.00	-1.10 to 3.30	-4.40 to 4.40
PSi	psi	0.1	-14.5 to 43.5	-16.0 to 47.9	-63.9 to 63.9
inH	inHg	0.1	-29.5 to 88.5	-32.5 to 97.4	-129.9 to 129.9
mmH	mmHg	1	-750 to 2250	-825 to 1999*	-1999 to 1999*

 \ast The setting or display over the range of ± 1999 is not available when mmHg is selected.