

| 1  | -XB5           | Oversized rod cylinder  | · P. | 17 | 700            |
|----|----------------|---|------|----|----------------|
| 2  | -XB6           | Heat resistant cylinder (–10 to 150°C)  Cold resistant cylinder (–40 to 70°C)   | · P. | 17 | 701            |
| =  | -XB7           | Cold resistant cylinder (-40 to 70°C)   | · P. | 17 | 703            |
|    | -XB9           | Low speed cylinder (10 to 50 mm/s)  | · P. | 17 | 704            |
|    | -XB10          | Intermediate stroke (Using exclusive body)  | · P. | 17 | 705            |
|    |                | Intermediate stroke (Spacer-installed type)   | · P. | 17 | 710            |
| =  | -XB11          | Long stroke type  | · P. | 17 | 711            |
|    | -XB12          | External stainless steel cylinder   | · P. | 17 | 714            |
|    | -XB13          | Low speed cylinder (5 to 50 mm/s)   | · P. | 17 | 715            |
|    | -XB14          | Cylinder with heat resistant auto switch-   |      |    |                |
|    | -XB19          | High speed type   | ۲.   | 17 | 717            |
|    | -XB20          | Stroke adjustment unit with adjustment bolt   | ۲.   | 17 | 718            |
|    | -XB22          | Shock absorber soft type series RJ type   | ۲.   | 17 | 722            |
|    | -XC2(A)        | Rod End Length Extended 10 mm  Special port location  |      |    |                |
|    | -XC3<br>-XC4   |   |      |    |                |
|    | -XC4<br>-XC5   | With heavy duty scraper   | · P. | 17 | 73(<br>72      |
|    | -XC5           | Heat resistant cylinder (-10 to 110°C) Made of stainless steel  | ъ.   | 17 | 700<br>700     |
|    | -XC0           | Tie-rod, cushion valve, tie-rod nut, etc. made of stainless steel   | · F. | 17 | 730            |
|    | -XC8           | Adjustable stroke cylinder/Adjustable extension type  | . D  | 17 | 7 A C          |
|    | -XC9           | Adjustable stroke cylinder/Adjustable extension type  | . P  | 17 | 740<br>716     |
| =  | -XC3           | Dual stroke cylinder/Double rod type  | . P  | 17 | 75.            |
|    | -XC10          | Dual stroke cylinder/Double rod type  Dual stroke cylinder/Single rod type  | . P  | 17 | 75<br>75       |
| =  | -XC12          | Tandem cylinder   | . P  | 17 | 762            |
|    | -XC13          | Auto switch rail mounting style   |      |    |                |
| =  | -XC17          | Pin cylinder with rod quenched  | . P  | 17 | 769            |
|    | -XC19          | Intermediate stroke (Spacer type)   | . P  | 17 | 770            |
|    | -XC20          | Head cover axial port   | ·Р.  | 17 | 77             |
| =  | -XC22          | Fluororubber seals  |      |    |                |
|    | -XC24          | With magnet shielding plate   | Р.   | 17 | 774            |
| =  | -XC25          | No fixed throttle of connection port  | Р.   | 17 | 774            |
|    | -XC26          | With split pins for double clevis pin/double knuckle joint pin and flat washers   | · Р. | 17 | 775            |
|    | -XC27          | Double clevis and double knuckle joint pins made of stainless steel-  | · P. | 17 | 77             |
| 34 | -XC28          | Compact flange made of SS400  | · P. | 17 | 778            |
|    | -XC29          | Double knuckle joint with spring pin  | · P. | 17 | 779            |
| 36 | -XC30          | Double knuckle joint with spring pin  | · P. | 17 | 780            |
| 37 | -XC34          | Non-rotating plate with workpiece mounting screw (No extended part on the rod end)  | · P. | 17 | 782            |
| 38 | -XC35          | With coil scraper   | ٠Р.  | 17 | 783            |
| 39 | -XC36          | With boss in rod side   | · P. | 17 | 789            |
| 40 | -XC37          | Larger throttle diameter of connection port   | · P. | 17 | 789            |
| 41 | -XC38          | Vacuum (Rod through-hole)   | · P. | 17 | 790            |
|    | -XC42          | Built-in shock absorber in head cover side  |      |    |                |
| =  | -XC51          | With hose nipple  |      |    |                |
|    | -XC52          | Mounting nut with set screw-  |      |    |                |
| =  | -XC56          | With knock pin holes  |      |    |                |
| =  | -XC57          | Rodless cylinder with floating joint  |      |    |                |
|    | -XC67          | Dust seal band NBR lining specifications  |      |    |                |
|    | -XC68          | Made of stainless steel (with hard chrome plated piston rod)  | · P. | 17 | 798            |
|    | -XC69          | Series MGP with shock absorber  | · P. | 17 | 799            |
| =  | -XC71          | Helical insert thread specifications  |      |    |                |
|    | -XC72          | Without built-in auto switch magnet   |      |    |                |
| =  | -XC73          | Built-in cylinder with lock (CDNG)  |      |    |                |
|    | -XC74          | With front plate for MGG cylinder   | ۲.   | 16 | 306            |
| =  | -XC78          | Auto switch mounting special dimensions at stroke end   | ۲.   | 10 | 507            |
| =  | -XC82          | Built-in cylinder with lock (MDNB)  | ۲.   | 10 | ეენ<br>იი      |
|    | -XC83          | Grease for food processing equipment  | ۲.   | 10 | 205            |
| =  | -XC85          | With rod end bracket With rod | ۲.   | 10 | 5 1 2<br>0 4 4 |
| =  | -XC86          | Cylinder with one way leek/heavy duty appointment   | ۲.   | 10 | ฮไ<br>ดา       |
| =  | -XC87          | Cylinder with one-way lock/heavy duty specifications  | ۲.   | 10 | 514<br>047     |
|    | -XC92<br>-XC93 | With greater water resistance + stable lubrication function   | ۲.   | 10 | 515<br>016     |
|    | -XC93          | With greater water resistance + stable lubrication function   |      |    |                |



# Made to Order Common Specifications: -XB5: Oversized Rod Cylinder



Series MB, MB1 and CA2 have been remodeled. For details, refer to "Simple Specials" and "Made to Order" in the individual product catalog.

# 1 Oversized Rod Cylinder

Symbol -XB5

A cylinder that has been made stronger through the use of a piston rod with a larger diameter. It is used for long stroke applications that pose the risk of bending or buckling of the piston rod.

(Please contact SMC if a lateral load must be applied to it.)

#### **How to Order**

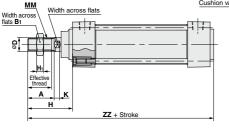
| Standard model no. | -XB5   |
|--------------------|--------|
| Oversized rod cyli | nder • |

#### Applicable Series

| Series | Description  | Model | Action                    | Vol. no. (for std model) |
|--------|--------------|-------|---------------------------|--------------------------|
| MB     | Air cylinder | MB    | Double acting, Single rod | @ From P. 408            |
| MB1    | Air cylinder | MB1   | Double acting, Single rod | <b>9</b> From P. 456     |
| CA2    | Air cylinder | CA2   | Double acting, Single rod | <b>9</b> From P. 508     |
| CS1    | Air cylinder | CS1   | Double acting, Single rod | <b>9</b> From P. 564     |

#### Dimensions (Dimensions other than below are the same as standard type.)

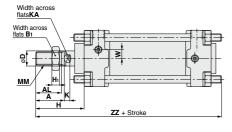
#### Series MB, MB1





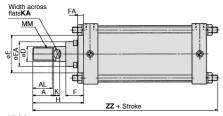
| Bore size (mm) | A  | Effective<br>thread<br>length | Вı | øΒ | н  | H <sub>1</sub> |    | Width<br>across<br>flats | ММ        | w    | ZZ  |
|----------------|----|-------------------------------|----|----|----|----------------|----|--------------------------|-----------|------|-----|
| 32             | 30 | 27                            | 22 | 16 | 51 | 8              | 6  | 14                       | M14 x 1.5 | 7.2  | 139 |
| 40             | 35 | 32                            | 27 | 20 | 58 | 11             | 7  | 18                       | M18 x 1.5 | 9.7  | 146 |
| 50             | 40 | 37                            | 32 | 25 | 68 | 13             | 10 | 22                       | M22 x 1.5 | 10.5 | 166 |
| 63             | 40 | 37                            | 32 | 25 | 68 | 13             | 10 | 22                       | M22 x 1.5 | 12   | 166 |
| 80             | 40 | 37                            | 41 | 30 | 74 | 16             | 10 | 26                       | M26 x 1.5 | 14   | 192 |
| 100            | 50 | 47                            | 46 | 36 | 90 | 18             | 16 | 31                       | M30 x 1.5 | 15   | 208 |

#### Series CA2



|   | ore size<br>(mm) | Α  | AL | Bı | øD | н  | H1 | к  | KA | ММ        | w | ZZ  |
|---|------------------|----|----|----|----|----|----|----|----|-----------|---|-----|
|   | 40               | 35 | 32 | 27 | 20 | 58 | 11 | 7  | 18 | M18 x 1.5 | 9 | 153 |
|   | 50               | 40 | 37 | 32 | 25 | 71 | 13 | 11 | 22 | M22 x 1.5 | 9 | 172 |
|   | 63               | 40 | 37 | 32 | 25 | 71 | 13 | 11 | 22 | M22 x 1.5 | 9 | 183 |
| П | 80               | 40 | 37 | 41 | 30 | 72 | 16 | 11 | 26 | M26 x 1.5 | 0 | 205 |
|   | 100              | 50 | 47 | 46 | 36 | 85 | 18 | 15 | 31 | M30 x 1.5 | 0 | 228 |

#### Series CS1



| Bore size<br>(mm) | Α  | AL | D  | E   | EA | F  | FA | Н   | ĸ  | KA | ММ        | ZZ    |
|-------------------|----|----|----|-----|----|----|----|-----|----|----|-----------|-------|
| 125               | 63 | 60 | 50 | 115 | 74 | 48 | 17 | 135 | 20 | 46 | M45 x 1.5 | 260   |
| 140               | 71 | 67 | 60 | 140 | 86 | 60 | 20 | 160 | 25 | 56 | M56 x 2.0 | 285   |
| 160               | 71 | 67 | 60 | 140 | 86 | 60 | 20 | 160 | 25 | 56 | M56 x 2.0 | 296.5 |
| 180               | 80 | 76 | 70 | 140 | 96 | 60 | 20 | 175 | 30 | 65 | M64 x 2.0 | 321   |
| 200               | 80 | 76 | 70 | 140 | 96 | 60 | 20 | 175 | 30 | 65 | M64 x 2.0 | 321   |

# Made to Order Common Specifications: -XB6: Heat Resistant Cylinder (-10 to 150°C)



Series CJ2, CM2, CG1, MB, MB1 and CA2 have been remodeled. For details, refer to "Simple Specials" and "Made to Order" in the individual product catalog.

## 2 Heat Resistant Cylinder (-10 to 150°C)

Symbol -XB6

Air cylinder which changed the seal material and grease, so that it could be used even at higher temperature up to 150 from  $-10^{\circ}$ C.

#### Applicable Series

| Series | Description                                 | Model  | Action                    | Note  | Vol. no. (for std model) |
|--------|---|--------|---------------------------|---|--------------------------|
| CJP2   | Pin cylinder                                | CJP2   | Double acting, Single rod | Except clevis, trunnion style, with auto switch, ø4. Packing set (8)  | From P. 23               |
| CJ2    | Air cylinder                                | CJ2    | Double acting, Single rod | Except with air cushion and auto switch   | @ From P. 44             |
| CJZ    | All Cyllidei                                | CJ2W   | Double acting, Double rod | Except with air cushion and auto switch   | 9 FIUIII F. 44           |
|        | Air cylinder                                | CM2    | Double acting, Single rod | Except with auto switch   |                          |
|        | 7til Cyllindol                              | CM2W   | Double acting, Double rod | Except with auto switch   |                          |
|        | Non-rotating rod type                       | CM2K   | Double acting, Single rod | Except with auto switch   | ]                        |
| CM2    | 14011 Totaling Tod type                     | CM2KW  | Double acting, Double rod | Except with auto switch   | @ From P. 172            |
|        | Direct mount type                           | CM2R   | Double acting, Single rod | Except with auto switch   | ]                        |
|        | Non-rotating rod, Direct mount type         | CM2RK  | Double acting, Single rod | Except with auto switch   |                          |
|        | End lock cylinder                           | CBM2   | Double acting, Single rod | Except with auto switch   |                          |
|        | Air cylinder                                | CG1    | Double acting, Single rod | Except with auto switch. Without a bumper for cylinders with auto switch and rubber bumper                  | ]                        |
| CG1    |   | CG1W   | Double acting, Double rod | Except with auto switch. Without a bumper for cylinders with auto switch and rubber bumper                  | @ From P. 306            |
|        | Direct mount type                           | CG1R   | Double acting, Single rod | Except with auto switch. Without a bumper for cylinders with auto switch and rubber bumper                  |                          |
| мв     | Air cylinder                                | MB     | Double acting, Single rod | Except without air cushion and with auto switch   | 9 From P. 408            |
| IVID   | All Cyllidei                                | MBW    | Double acting, Double rod | Except without air cushion and with auto switch   | 9 1101111 . 400          |
| MB1    | Air cylinder                                | MB1    | Double acting, Single rod | Except without air cushion and with auto switch   | 9 From P. 456            |
| IVID I | All Cyllidei                                | MB1W   | Double acting, Double rod | Except without air cushion and with auto switch   | 9 FIUIL F. 450           |
|        | Air cylinder                                | CA2    | Double acting, Single rod | Except with auto switch   |                          |
| CA2    | Air cylinder                                | CA2W   | Double acting, Double rod | Except with auto switch   | From P. 508              |
|        | End lock cylinder                           | CBA2   | Double acting, Single rod | Except with auto switch   |                          |
| CS1    | Air cylinder                                | CS1□N  | Double acting, Single rod | Except with auto switch. Applicable bore size (ø125 to ø200)  | <b>❷</b> From P. 564     |
| CSI    | Air cylinder                                | CS1W□N | Double acting, Double rod | Except with auto switch. Applicable bore size (#125 to #200)  | 9 FIOIII P. 564          |
| CS2    | Air cylinder                                | CS2    | Double acting, Single rod | Except with auto switch   | CAT.ES20-196             |
| 032    |   | CS2W   | Double acting, Double rod | Except with auto switch   |                          |
| CUJ    | Mini free mount cylinder                    | CUJ    | Double acting, Single rod | Except with auto switch, ø4, ø12, ø16, and ø20  | From P. 630              |
|        | Free mount cylinder                         | CU     | Double acting, Single rod | Except with auto switch   |                          |
| CU     | Non-rotating rod type                       | CUK    | Double acting, Single rod | Except with auto switch   | 9 From P. 657            |
| CU     | Long stroke                                 | CU     | Double acting, Single rod | Except with auto switch   | G FIOIII F. 037          |
|        | Long stroke, Non-rotating rod               | CUK    | Double acting, Single rod | Except with auto switch   |                          |
| cas    | Compact cylinder                            | CQS    | Double acting, Single rod | Except with rubber bumper and auto switch   | 9 From P. 725            |
| - Cuo  | Compact Cylinder                            | CQSW   | Double acting, Double rod | Except with rubber bumper and auto switch   | 9 1-10111 F. 725         |
|        | Compact cylinder                            | CQ2    | Double acting, Single rod | Except with rubber bumper and auto switch   |                          |
|        | , ,   | CQ2W   | Double acting, Double rod | Except with rubber bumper and auto switch   | ]                        |
| CQ2    | Axial piping type (Centralized piping type) | CQP2   | Double acting, Single rod | Except with rubber bumper and auto switch   |                          |
|        | Non-rotating rod type                       | CQ2K   | Double acting, Single rod | Except with rubber bumper and auto switch   | ]                        |
|        | Non-rotating rod type                       | CQ2KW  | Double acting, Double rod | Except with rubber bumper and auto switch   |                          |
| CG5    | Stainless cylinder                          | CG5    | Double acting, Single rod | Except with auto switch. Without a bumper for cylinders with a rubber bumper (Grease for non-food is used.) | From P. 1062             |
| CY3    | Magnetically coupled rodless cylinder       | CY3B   | Basic type                | Except with auto switch. Without a bumper   | From P. 145:             |
| MK     | Rotary clamp                                |        |                           | <b>9</b> From P. 137  |                          |
| MGP-Z  | Compact guide cylinder                      | MGPM   | Double acting             | Except with auto switch. No rubber bumper is equipped.  |                          |
| MGQ    | Compact guide cylinder                      | MGQ    | Double acting             | Except with auto switch, ø12 to ø25 of MGQL (Ball bushing type)   | 9 From P. 434            |
| MGG    | Cuide auliedes                              | MGG    | Double acting             | Except with auto switch. No shock absorber and rubber bumper are equipped.                                  | <b>⑤</b> From P. 454     |
| MGC    | Guide cylinder                              | MGC    | Double acting             | Except with auto switch   | <b>9</b> From P. 494     |
| CXSJ   | Dual and autinday                           | CXSJ   | Compact type              | Except with auto switch   | <b>9</b> From P. 653     |
| CXS    | Dual rod cylinder                           | CXS    | Basic type                | Except with auto switch   | <b>⑤</b> From P. 665     |

#### How to Order



Heat resistant cylinder

#### Specifications

| opoomoanomo   |   |
|---|---|
| Ambient temperature range                               | -10 to 150°C (0 to 150°C for Series CS1, CS2) |
| Seals materials   | Fluororubber                                  |
| Grease  | Heat resistant grease                         |
| Specifications other than above and external dimensions | Same as standard type                         |

#### 

Be aware that smoking cigarettes, etc. after your hands have come into contact with the grease used in this cylinder can create a gas that is hazardous to humans.



Note 2) Please contact SMC for details on the maintenance intervals for this cylinder, which differ from those of the standard cylinder.

Note 3) In principle, it is impossible to make built-in magnet type

Note 3) In principle, it is impossible to make built-in magnet type and the one with auto switch. But, as for the one with auto switch, and the heat resistant cylinder with heat resistant auto switch, since it will be differed depending on the series, please contact SMC.

Note 4) Piston speed is ranged from 50 to 500 mm/s.

But, for MGQ□80, 100 and MGP□80, 100, it will be
50 to 400 mm/s. 50 to 200 mm/s for Series MK.

The piston speed for the CY3B series is 50 to 400 mm/s.

Note 5) Please contact SMC for Series CQ2, CQS and MGQ with rubber bumper.

Note 6) As for the ambient temperature range of Series CY3B, since the

magnetic holding force will be varied depending on the operating conditions, make sure that by referring to the next page.

Note 7) The ambient temperature range of Series CY3B is 50 to 150°C.

Note 7) The ambient temperature range of Series CY3B is 50 to 150°C.

Note 8) Refer to the construction of the standard type for the details of the packing set for CJP2□6,10 and 16.

XB6

# -XB6: Heat Resistant Cylinder (-10 to 150°C)



# 2 Heat Resistant Cylinder (-10 to 150°C)

Symbol -XB6

# Series CY3B How to Order CY3B Bore size Port thread type - Stroke

Heat resistant cylinder

#### **Specifications**

| Applicable size               | CY3B            |
|-------------------------------|-----------------|
| Bore size (mm)                | ø6 to ø63       |
| Ambient and fluid temperature | 50 to 150°C*    |
| Maximum operating pressure    | 0.5 MPa         |
| Piston speed                  | 50 to 400 mm/s* |

\* When using in less than 100°C range, since it could make a difference in the maintenance cycle, depending on the operating speed, use it at 200 mm/s or less.

# Operating Pressure Limit for Intermediate Stop and Vertical Operation

| Maximum operating pressure at the intermediate stop | 0.4 MPa* |
|---|----------|
|   |          |

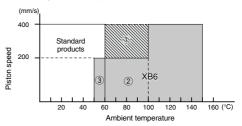
Use caution that the magnet coupling will be removed, if it is used to stop in an intermediate stroke by an external stopper with the operating pressure over 0.4 MPa.

#### **Magnetic Holding Force**

| magnetic                    | nagricus i loianig i oroc |      |      |     |     |     |     |      |      |  |  |
|-----------------------------|---------------------------|------|------|-----|-----|-----|-----|------|------|--|--|
| Bore size<br>(mm)           | 6                         | 10   | 15   | 20  | 25  | 32  | 40  | 50   | 63   |  |  |
| Holding force<br>(at 150°C) | 14.4                      | 40.0 | 90.1 | 160 | 250 | 410 | 641 | 1000 | 1590 |  |  |
| Holding force<br>(at 100°C) | 17.2                      | 47.9 | 107  | 192 | 299 | 490 | 766 | 1190 | 1900 |  |  |

# Temperature Range for Operating Cylinder and Piston Speed

- When using with the operating temperature from 60 up to 100°C, and the piston speed of more than 200 mm/s, please consult with SMC separately.
- When using with the operating temperature from 50 up to 100°C, and the piston speed of less than 200 mm/s, XB6 specifications can be used.
- As for XB6, regarding the temperature range (over 50 to 60°C)
  which overlaps the one of standard products, consider the tendency
  of operating temperature (upper, lower limits), then choose a model.



When using with the operating temperature fluctuated between 50°C or less and 100°C or more, the operating speed, etc. will be largely restricted by the durability. Prior to use, please contact SMC.

#### <Reference>

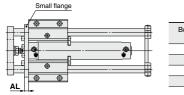
Maintenance cycle for XB6 could vary substantially, depending on the operating condition and the ambient temperature.

Even if using in our recommended range, as a guide, conduct it in around 1/2 intervals, compared to the standard products.

# Series MGC How to Order MGC Standard model no. —XB6 Heat resistant cylinder

Dimensions (Dimensions other than below are the same as standard type.)

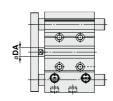
#### Series MGCLB



|                   | (mm) |
|-------------------|------|
| Bore size<br>(mm) | AL   |
| 20                | 9    |
| 25                | 9    |
| 32                | 9    |
| 40                | 12   |
| 50                | 12   |
|                   |      |

# Series MGP-Z How to Order MGPM Standard model no. -XB6 Heat resistant cylinder

#### Dimensions



|                           | (mm) |  |  |  |  |
|---------------------------|------|--|--|--|--|
| Bore size<br>(mm)         | DA   |  |  |  |  |
| 12                        | (6)  |  |  |  |  |
| 16                        | (8)  |  |  |  |  |
| 20                        | (10) |  |  |  |  |
| 25                        | (10) |  |  |  |  |
| 32                        | (14) |  |  |  |  |
| 40                        | (14) |  |  |  |  |
| 50                        | 20   |  |  |  |  |
| 63                        | 20   |  |  |  |  |
| 80                        | 25   |  |  |  |  |
| 100                       | 30   |  |  |  |  |
| The dimensions in ( ) are |      |  |  |  |  |

The dimensions in ( ) are the same as standard type.



# Made to Order Common Specifications: -XB7: Cold Resistant Cylinder (-40 to 70°C)



Series CJ2, CM2 and CG1 have been remodeled. For details, refer to "Simple Specials" and "Made to Order" in the individual product catalog.

## 3 Cold Resistant Cylinder (-40 to 70°C)

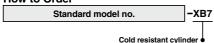
Symbol -XB7

Air cylinder which changed the seal material and grease, so that it could be used even at lower temperature down to -40°C.

#### Applicable Series

| Series | Description  | Model | Action                    | Note   | Vol. no. (for std model) |
|--------|--|-------|---------------------------|--|--------------------------|
| CJP2   | Pin cylinder   | CJP2  | Double acting, Single rod | Except clevis, trunnion style, with auto switch, ø4. Packing set (7)                 | <b>9</b> From P. 23      |
| CJ2    | Air cylinder   | CJ2   | Double acting, Single rod | Except with air cushion, auto switch   | <b>②</b> From P. 44      |
| 002    | Air Cyllinder  | CJ2W  | Double acting, Double rod | Except with air cushion, auto switch   | G FIOIII P. 44           |
|        | Air cylinder   | CM2   | Double acting, Single rod | Except with air cushion, auto switch   |                          |
| CM2    | Air cylinder   | CM2W  | Double acting, Double rod | Except with air cushion, auto switch   | <b>9</b> From P. 172     |
|        | Direct mount type  | CM2R  | Double acting, Single rod | Except with air cushion, auto switch   |                          |
|        | Air cylinder   | CG1   | Double acting, Single rod | Except with air cushion, auto switch. Cylinders with a rubber bumper have no bumper. | (6)                      |
| CG1    | All Cyllidei   | CG1W  | Double acting, Double rod | Except with air cushion, auto switch. Cylinders with a rubber bumper have no bumper. | <b>②</b> From P. 306     |
|        | Direct mount type  |       | Double acting, Single rod | Except with air cushion, auto switch. Cylinders with a rubber bumper have no bumper. |                          |
|        | Free mount cylinder CU Double acting, Single rod Except with auto switch |       |                           |  |                          |
| CU     | Non-rotating rod type  | CUK   | Double acting, Single rod | Except with auto switch  | <b>❷</b> From P. 657     |
|        | Long stroke  | CU    | Double acting, Single rod | Except with auto switch  | 9 FIOIII F. 057          |
|        | Long stroke, Non-rotating rod  | CUK   | Double acting, Single rod | Except with auto switch  |                          |
| cos    | Compact cylinder   | CQS   | Double acting, Single rod | Except with auto switch, with rubber bumper, with bracket                            | <b>9</b> From P. 725     |
| Cus    | Compact cylinder   | CQSW  | Double acting, Double rod | Except with auto switch, with rubber bumper, with bracket                            | 9 From P. 725            |
|        | Compact cylinder   | CQ2   | Double acting, Single rod | ø12 to ø40. Except with auto switch, with rubber bumper, with bracket                |                          |
| CQ2    | Compact cylinder   | CQ2W  | Double acting, Double rod | ø12 to ø40. Except with auto switch, with rubber bumper, with bracket                | <b>❷</b> From P. 785     |
|        | Axial piping type (Centralized piping type)                              | CQP2  | Double acting, Single rod | ø12 to ø40. Except with auto switch, with rubber bumper, with bracket                |                          |

#### How to Order



#### **Specifications**

| Ambient temperature range | −40 to 70°C           |
|---------------------------|-----------------------|
| Seals material            | Low nitrile rubber    |
| Grease                    | Cold resistant grease |
| Auto switch               | Not mountable         |
| Dimensions                | Same as standard type |
| Additional specifications | Same as standard type |

#### 

Be aware that smoking cigarettes, etc. after your hands have come into contact with the grease used in this cylinder can create a gas that is hazardous to humans.

- Note 1) Operate without lubrication from a pneumatic system lubricator.
- Note 2) Use dry air which is suitable for heatless air dryer, etc. not to cause the moisture to be frozen.
- Note 3) Please contact SMC for details on the maintenance intervals for this cylinder, which differ from those of the standard cylinder.
- Note 4) Mounting auto switch is impossible. Note 5) Please contact SMC for the one with
- rubber bumper for CQ2, CQS.
- Note 6) No cushion type is adopted. Piston speed is ranged from 50 to 500 mm/s.
- Note 7) Refer to the construction of the standard type for the details of the packing set for CJP2□6,10 and 16.





# Made to Order Common Specifications: -XB9: Low Speed Cylinder (10 to 50 mm/s)



Series CJ2, CM2 and CG1 have been remodeled. For details, refer to "Simple Specials" and "Made to Order" in the individual product catalog.

# 4 Low Speed Cylinder (10 to 50 mm/s)

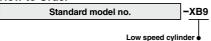
Symbol -XB9

Even if driving at lower speeds 10 to 50 mm/s, there would be no stick-slip phenomenon and it can run smoothly.

#### **Applicable Series**

| Series | Description                                 | Model  | Action                    | Note  | Vol. no. (for std model) |  |
|--------|---|--------|---------------------------|---|--------------------------|--|
| CJ2    | Air cylinder                                | CJ2    | Double acting, Single rod | Except with air cushion                           | @ From P. 44             |  |
|        | Air cylinder                                | CM2    | Double acting, Single rod | Except air-hydro, with air cushion, with rod boot |                          |  |
| CM2    | Direct mount type                           | CM2R   | Double acting, Single rod | Except with air cushion                           | @ From P. 172            |  |
|        | End lock cylinder                           | CBM2   | Double acting, Single rod | Except with air cushion                           |                          |  |
| CG1    | Air cylinder                                | CG1    | Double acting, Single rod | Except with air cushion                           | ● From P. 306            |  |
| CGI    | Direct mount type                           | CG1R   | Double acting, Single rod | Except with air cushion                           | 9 From P. 306            |  |
|        | Free mount cylinder                         | CU     | Double acting, Single rod |   |                          |  |
| CU     | Non-rotating rod type                       | CUK    | Double acting, Single rod |   | 0 F D 057                |  |
|        | Long stroke standard type                   | CU     | Double acting, Single rod |   | <b>9</b> From P. 657     |  |
|        | Long stroke, Non-rotating rod type          | CUK    | Double acting, Single rod |   |                          |  |
| cas    | Compact cylinder                            | cqs    | Double acting, Single rod |   | 6 F D. 705               |  |
| CQS    | Compact cylinder                            | cqsw   | Double acting, Double rod |   | ● From P. 725            |  |
|        | Compact cylinder                            | CQ2    | Double acting, Single rod |   |                          |  |
| CQ2    | Compact cylinder                            | CQ2W   | Double acting, Double rod |   | <b>②</b> From P. 785     |  |
|        | Axial piping type (Centralized piping type) | CQP2   | Double acting, Single rod |   |                          |  |
|        |   | CY3B   | Double acting             |   |                          |  |
| CY     | Magnetically coupled rodless cylinder       | CY1S-Z | Double acting             |   | <b>❷</b> From P. 1452    |  |
|        | Todioco cylindor                            | CY1L   | Double acting             |   |                          |  |
| MGQ    | Compact guide cylinder                      | MGQ    | Double acting             |   | <b>©</b> From P. 434     |  |
|        |   |        |                           |   |                          |  |

#### **How to Order**



Note) Operate without lubrication from a pneumatic system lubricator.

#### **Specifications**

| Piston speed 10 to 50 mm/s (CY is ranged between 15 to 50 mm/s.) |                       |  |  |  |  |
|--|-----------------------|--|--|--|--|
| Dimensions Same as standard type                                 |                       |  |  |  |  |
| Additional specifications  | Same as standard type |  |  |  |  |

# **∆Warning** Precautions

Be aware that smoking cigarettes, etc. after your hands have come into contact with the grease used in this cylinder can create a gas that is hazardous to humans.

# -XB10: Intermediate Stroke (Using exclusive body)



# 5 Intermediate Stroke (Using exclusive body)

Symbol -XB10

Cylinder which can reduce the mounting space by using an exclusive body which does not use a spacer to achieve that the full length dimension could be shortened when an intermediate stroke other than the standard stroke is required.

#### **Applicable Series**

| Series                    | Description                               | Model             | Action                          | Note                           | Vol. no. (for std model) |  |
|---------------------------|---|-------------------|---------------------------------|--------------------------------|--------------------------|--|
|                           |   | cos               | Double acting, Single rod       | Long stroke is available, too. |                          |  |
| cqs                       | Compact cylinder                          | cus               | Single acting (Spring return)   |                                | @ From P. 725            |  |
|                           |   | CQSW              | Double acting, Double rod       |                                |                          |  |
|                           |   | CQ2               | Double acting, Single rod       |                                |                          |  |
|                           | Compact cylinder                          | CQZ               | Single acting (Spring return)   |                                | 1                        |  |
|                           |   | CQ2W              | Double acting, Double rod       |                                |                          |  |
| CQ2                       | Non-rotating rod type                     | CQ2K              | Double acting, Single rod       | Except ø12 to 32               | @ From P. 785            |  |
| CQ2                       | Laura hava sima                           | CQ2               | Double acting, Single rod       |                                | 9 FIOIII P. 765          |  |
|                           | Large bore size                           | CQ2W              | Double acting, Double rod       |                                |                          |  |
|                           | Long stroke                               | CQ2               | Double acting, Single rod       |                                |                          |  |
|                           | Anti-lateral load CQ2□S                   |                   | Double acting, Single rod       |                                |                          |  |
| MGP-Z                     | Compact guide cylinder                    | MGP               | Double acting                   |                                |                          |  |
| MGQ                       | Compact guide cylinder                    | MGQ               | Double acting                   |                                | <b>⑤</b> From P. 434     |  |
| MY1H-Z                    |   | MY1H              | Linear guide type               |                                | @ From P. 1194           |  |
| MY1                       | Mechanically jointed                      | MY1H              | Linear guide type               |                                | @ From P. 1288           |  |
| IVITI                     | rodless cylinder                          | MY1HT             | High rigidity/Linear guide type |                                | @ From P. 1312           |  |
| MY2                       |   | MY2H/HT           | Linear guide type               |                                | @ From P. 1375           |  |
| CV1                       | CY1 Magnetically coupled rodless cylinder | CY1H              | Linear guide type               |                                | @ From P. 1512           |  |
| CTI                       |   | CY1F              | Linear galde type               |                                | 9 FIOIII P. 1512         |  |
| REA                       | Sine rodless cylinder                     | REAH              | Linear guide type               |                                | <b>9</b> From P. 1053    |  |
| REB Sine rodiess cylinder | REBH                                      | Linear guide type |                                 | 9 FIOIII P. 1053               |                          |  |

#### **How to Order**

Standard model no.

-XB10

#### **Dimensions: Series CQ2**

#### Double acting, Single rod

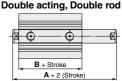


| (11111)   |                   |                 |                   |                 |            |  |  |
|-----------|-------------------|-----------------|-------------------|-----------------|------------|--|--|
| D         |                   | Applicable      |                   |                 |            |  |  |
| Bore size |                   | 4               | l l               | stroke          |            |  |  |
| (mm)      | 49 stroke or less | 51 to 99 stroke | 49 stroke or less | 51 to 99 stroke | range (mm) |  |  |
| 12        | 20.5 (31.5)       | _               | 17 (28)           | _               | 0.4- 00    |  |  |
| 16        | 22 (34)           | _               | 18.5 (30.5)       | _               | 6 to 29    |  |  |
| 20        | 24 (36)           | _               | 19.5 (31.5)       | _               | 6 to 49    |  |  |
| 25        | 27.5 (37.5)       | _               | 22.5 (32.5)       | _               | 6 10 49    |  |  |
| 32        | 30 (40)           | 40 (40)         | 23 (33)           | 33 (33)         | 6 to 99    |  |  |
| 40        | 36.5 (46.5)       | 46.5 (46.5)     | 29.5 (39.5)       | 39.5 (39.5)     | 0 10 99    |  |  |
| 50        | 38.5 (48.5)       | 48.5 (48.5)     | 30.5 (40.5)       | 40.5 (40.5)     |            |  |  |
| 63        | 44 (54)           | 54 (54)         | 36 (46)           | 46 (46)         | 11 to 99   |  |  |
| 80        | 53.5 (63.5)       | 63.5 (63.5)     | 43.5 (53.5)       | 53.5 (53.5)     | 111099     |  |  |
| 100       | 65 (75)           | 75 (75)         | 53 (63)           | 63 (63)         |            |  |  |

| (mm)      |                     |                     |            |  |  |
|-----------|---------------------|---------------------|------------|--|--|
| Bore size | Single rod type (Si | Applicable stroke   |            |  |  |
| (mm)      | Α                   | В                   | range (mm) |  |  |
| 12        | 20.5 (31.5)         | 17 (28)             | 6 to 9     |  |  |
| 16        | 22 (34)             | 18.5 (30.5)         | 6109       |  |  |
| 20        | 24 (36)             | 24 (36) 19.5 (31.5) |            |  |  |
| 25        | 27.5 (37.5)         | 37.5) 22.5 (32.5)   |            |  |  |
| 32        | 30 (40)             | 23 (33)             | 6 to 9     |  |  |
| 40        | 36.5 (46.5)         | 29.5 (39.5)         | 6109       |  |  |
| 50        | 38.5 (48.5)         | 30.5 (40.5)         | 11 to 19   |  |  |

## Intermediate stroke

Specifications: Same as standard type.



|           |                   |                 |                   |                 | (mm)       |
|-----------|-------------------|-----------------|-------------------|-----------------|------------|
| Bore size |                   | Applicable      |                   |                 |            |
| (mm)      |                   | 4               | E                 | stroke          |            |
| (111111)  | 49 stroke or less | 51 to 99 stroke | 49 stroke or less | 51 to 99 stroke | range (mm) |
| 12        | 32.2 (39.4)       | I               | 25.2 (32.4)       | _               | C to 00    |
| 16        | 33 (43)           | _               | 26 (36)           | _               | 6 to 29    |
| 20        | 35 (47)           | 1               | 26 (38)           | _               | 6 to 49    |
| 25        | 39 (49)           |                 | 29 (39)           | _               | 6 10 49    |
| 32        | 44.5 (54.5)       | 54.5 (54.5)     | 30.5 (40.5)       | 40.5 (40.5)     | 6 to 99    |
| 40        | 54 (64)           | 64 (64)         | 40 (50)           | 50 (50)         | 0 10 99    |
| 50        | 56.5 (66.5)       | 66.5 (66.5)     | 40.5 (50.5)       | 50.5 (50.5)     |            |
| 63        | 58 (68)           | 68 (68)         | 42 (52)           | 52 (52)         | 11 to 99   |
| 80        | 71 (81)           | 81 (81)         | 51 (61)           | 61 (61)         | 111099     |
| 100       | 84.5 (94.5)       | 94.5 (94.5)     | 60.5 (70.5)       | 70.5 (70.5)     |            |
|           |                   |                 |                   |                 |            |

- \* ( ): Denotes the dimensions of auto switch type.
- \* Other dimensions are the same as standard type.

Note) Applicable stroke available by the 1 mm interval.





# -XB10: Intermediate Stroke (Using exclusive body)



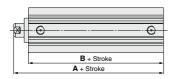
## 5 Intermediate Stroke (Using exclusive body)

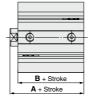
#### **Dimensions: Series CQ2**

#### Double acting, Single rod/Long stroke

Double acting, Single rod/Large bore

Double acting, Double rod/Large bore





|    | Φ Φ-       |  |
|----|------------|--|
| ľ  |            |  |
|    | B + Stroke |  |
| L' | A + Stroke |  |

| (mm)              |                 |                   |                                |  |  |  |
|-------------------|-----------------|-------------------|--------------------------------|--|--|--|
| _                 | Single rod type | Analizable studen |                                |  |  |  |
| Bore size<br>(mm) | Α               | В                 | Applicable stroke<br>range(mm) |  |  |  |
| 32                | 62.5            | 45.5              |                                |  |  |  |
| 40                | 72              | 55                |                                |  |  |  |
| 50                | 73.5            | 55.5              | 101 to 299                     |  |  |  |
| 63                | 75              | 57                | 10110299                       |  |  |  |
| 80                | 86              | 66                |                                |  |  |  |
| 100               | 97.5            | 75.5              |                                |  |  |  |

<sup>\*</sup> Dimensions of "with auto switch" and those of

"without auto switch" are the same.

(mm)

(mm) Bore size Double rod type Applicable stroke (mm) range(mm) 125 115 83 140 115 83 160 125 91 11 to 299 180 136 102 200 143 109

#### Double acting, Single rod/End lock With head side locking



#### Double acting, Single rod/End lock With rod side locking



#### **Head Side Locking**

| Bore<br>size |                   | 4               | E                 | 3               | Applicable stroke |
|--------------|-------------------|-----------------|-------------------|-----------------|-------------------|
| (mm)         | 24 stroke or less | 26 to 99 stroke | 24 stroke or less | 26 to 99 stroke | range(mm)         |
| 20           | 65.5 80.5         |                 | 61                | 66              |                   |
| 25           | 69                | 84              | 64                | 69              |                   |
| 32           | 72                | 2.5             | 65                | i.5             | 6 to 99           |
| 40           | 8                 | 2               | 7                 | 5               | 0 10 99           |
| 50           | 83                | 3.5             | 75                | i.5             |                   |
| 63           | 8                 | 5               | 7                 | 7               | ]                 |

| Bore<br>size |                   | 4  | E     | 3     | Applicable stroke |  |
|--------------|-------------------|--|-------|-------|-------------------|--|
| (mm)         | 49 stroke or less | stroke or less 51 to 99 stroke 49 stroke or less 51 to 99 stroke |       |       |                   |  |
| 80           | 121               | 136  | 111   | 116   | 6 to 99           |  |
| 100          | 132.5             | 147.5  | 120.5 | 125.5 | 0 10 99           |  |

#### **Bod Side Locking**

|   | Bore A B    |                   |                 |                   |                 |           |  |  |  |  |
|---|-------------|-------------------|-----------------|-------------------|-----------------|-----------|--|--|--|--|
|   | Bore size A |                   | A B             |                   |                 |           |  |  |  |  |
|   | (mm)        | 24 stroke or less | 26 to 99 stroke | 24 stroke or less | 26 to 99 stroke | range(mm) |  |  |  |  |
|   | 20          | 59                | 80.5            | 54.5              | 66              |           |  |  |  |  |
|   | 25          | 62.5              | 84              | 57.5              | 69              | 6 to 99   |  |  |  |  |
|   | 32          | 6                 | 5               | 5                 | 8               |           |  |  |  |  |
|   | 40          | 71                | .5              | 64                | 0 10 99         |           |  |  |  |  |
| • | 50          | 73.5              |                 | 65                | 5.5             | 1         |  |  |  |  |
|   | 63          | 7                 | 9               | 7                 | 1               |           |  |  |  |  |
|   |             |                   |                 |                   |                 |           |  |  |  |  |

| Bore<br>size | ı     | 4     | E                 | 3               | Applicable stroke |  |
|--------------|-------|-------|-------------------|-----------------|-------------------|--|
| (mm)         |       |       | 49 stroke or less | 51 to 99 stroke | range(mm)         |  |
| 80           | 113.5 | 136   | 103.5             | 116             | 6 to 99           |  |
| 100          | 125   | 147.5 | 113               | 125.5           | 0 10 99           |  |

<sup>(</sup>mm) Bore size Single rod type Applicable stroke (mm) range(mm) 125 99 83 140 99 83 160 108 91 11 to 299 180 102 119 200 126 109

Dimensions other than listed above are the same as standard type Note) Applicable stroke available by the 1 mm interval.

Dimensions other than listed above are the same as standard type.

Note) Applicable stroke available by the 1 mm interval.

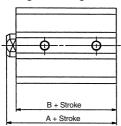
#### Made to Order Common Specifications: Intermediate Stroke

Symbol

-XB10

#### **Dimensions: Series CQS**

#### Double acting, Single rod/Long stroke



(mm)

| Bore size<br>(mm) | Single ı    | od type     |                   |
|-------------------|-------------|-------------|-------------------|
|                   | A           | В           | Applicable stroke |
| 12                | 20.5 (25.5) | 17 (22)     | 6 to 29           |
| 16                | 20.5 (25.5) | 17 (22)     | 0 10 29           |
| 20                | 24 (34)     | 19.5 (29.5) | 6 to 49           |
| 25                | 27.5 (37.5) | 22.5 (32.5) | 0 10 49           |

|                   |         |          | (mm               |
|-------------------|---------|----------|-------------------|
|                   | Double  | rod type |                   |
| Bore size<br>(mm) | A       | В        | Applicable stroke |
| 12                | 29 (34) | 22 (27)  | 6 to 29           |
| 16                | 29 (34) | 22 (27)  | 6 10 29           |
| 20                | 35 (45) | 26 (36)  | 6 to 49           |
| 25                | 39 (49) | 29 (39)  | 0 10 49           |

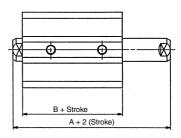
|                   |                 |               | ,                 | - 1 |  |  |
|-------------------|-----------------|---------------|-------------------|-----|--|--|
|                   | Single rod type | (Long stroke) |                   |     |  |  |
| Bore size<br>(mm) | A               | В             | Applicable stroke |     |  |  |
| 12                | 45.5            | 32            | 04 4- 00          |     |  |  |
|                   |                 |               | 31 to 99          |     |  |  |

| (11111) | ^    |    |           |
|---------|------|----|-----------|
| 12      | 45.5 | 32 | 04 4- 00  |
| 16      | 45.5 | 32 | 31 to 99  |
| 20      | 55.5 | 41 | 51 to 199 |
| 25      | 59   | 44 | 51 to 299 |

| (mm               |                      |                     |                   |  |  |  |  |  |  |
|-------------------|----------------------|---------------------|-------------------|--|--|--|--|--|--|
| Bore size<br>(mm) | Single rod type (Sin | ngle acting/Return) |                   |  |  |  |  |  |  |
|                   | A                    | В                   | Applicable stroke |  |  |  |  |  |  |
| 12                | 20.5 (25.5)          | 17 (22)             | 6 to 9            |  |  |  |  |  |  |
| 16                | 20.5 (25.5)          | 17 (22)             | 6 to 9            |  |  |  |  |  |  |
| 20                | 24 (34)              | 19.5 (29.5)         | C to O            |  |  |  |  |  |  |
| 25                | 27.5 (37.5)          | 22.5 (32.5)         | 6 to 9            |  |  |  |  |  |  |

 $<sup>\</sup>ast$  ( ): Denotes the dimensions with auto switch.

#### Double acting, Double rod



- $\ast$  ( ): Denotes the dimensions with auto switch.
- \* In the case of long stroke, dimensions of "with auto switch" and those of "without auto switch" are the same.
- \* Dimensions other than listed at left are the same as standard type. Note) Applicable stroke available by the 1 mm interval.



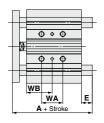


# -XB10: Intermediate Stroke (Using exclusive body)



# 5 Intermediate Stroke (Using exclusive body)

#### **Dimensions: Series MGP-Z**



#### Stroke Range

| Bore size (mm)          | Stroke range (mm) |
|-------------------------|-------------------|
| 12, 16                  | 11 to 249         |
| 20, 25                  | 21 to 399         |
| 32, 40, 50, 63, 80, 100 | 26 to 399         |

 $<sup>\</sup>ast$  Specifications except the stroke range are the same as standard. Note) Applicable stroke available by the 1 mm interval.

#### MGPM, MGPL, MGPA/WA, WB Dimensions

| Bore size | Stroke range |             | W           | Α             |               |             | W           | /B            |               |
|-----------|--------------|-------------|-------------|---------------|---------------|-------------|-------------|---------------|---------------|
| (mm)      | (mm)         | 11 to 39 st | 41 to 99 st | 101 to 199 st | 201 to 249 st | 11 to 39 st | 41 to 99 st | 101 to 199 st | 201 to 249 st |
| 12        | 11 to 249    | 20          | 40          | 110           | 200           | 15          | 25          | 60            | 105           |
| 16        | 11 to 249    | 24          | 44          | 110           | 200           | 17          | 27          | 60            | 105           |

| Bore size | Stroke range |             |              | WA            |               |               |             |              | WB            |               |               |
|-----------|--------------|-------------|--------------|---------------|---------------|---------------|-------------|--------------|---------------|---------------|---------------|
| (mm)      | (mm)         | 21 to 39 st | 41 to 124 st | 126 to 199 st | 201 to 299 st | 301 to 399 st | 21 to 39 st | 41 to 124 st | 126 to 199 st | 201 to 299 st | 301 to 399 st |
| 20        | 21 to 399    | 24          | 44           | 120           | 200           | 300           | 29          | 39           | 77            | 117           | 167           |
| 25        |              | 24          | 44           | 120           | 200           | 300           | 29          | 39           | 77            | 117           | 167           |

| Bore size | Stroke range |             |              | WA            |               |               | WB          |              |               |               |               |  |  |
|-----------|--------------|-------------|--------------|---------------|---------------|---------------|-------------|--------------|---------------|---------------|---------------|--|--|
| (mm)      | (mm)         | 26 to 49 st | 51 to 124 st | 126 to 199 st | 201 to 299 st | 301 to 399 st | 26 to 49 st | 51 to 124 st | 126 to 199 st | 201 to 299 st | 301 to 399 st |  |  |
| 32        |              | 24          | 48           | 124           | 200           | 300           | 33          | 45           | 83            | 121           | 171           |  |  |
| 40        |              | 24          | 48           | 124           | 200           | 300           | 34          | 46           | 84            | 122           | 172           |  |  |
| 50        | 26 to 399    | 24          | 48           | 124           | 200           | 300           | 36          | 48           | 86            | 124           | 174           |  |  |
| 63        | 26 10 399    | 28          | 52           | 128           | 200           | 300           | 38          | 50           | 88            | 124           | 174           |  |  |
| 80        |              | 28          | 52           | 128           | 200           | 300           | 42          | 54           | 92            | 128           | 178           |  |  |
| 100       |              | 48          | 72           | 148           | 220           | 320           | 35          | 47           | 85            | 121           | 171           |  |  |

#### MGPM/A, E Dimensions

| Bore size |             | Α           |               |             | Е           |               |
|-----------|-------------|-------------|---------------|-------------|-------------|---------------|
| (mm)      | 11 to 74 st | 76 to 99 st | 101 to 249 st | 11 to 74 st | 76 to 99 st | 101 to 249 st |
| 12        | 42          | 60.5        | 82.5          | 0           | 18.5        | 40.5          |
| 16        | 46          | 64.5        | 92.5          | 0           | 18.5        | 46.5          |

| Bore size |             | Α            |               | E           |              |               |  |  |  |  |  |
|-----------|-------------|--------------|---------------|-------------|--------------|---------------|--|--|--|--|--|
| (mm)      | 21 to 74 st | 76 to 199 st | 201 to 399 st | 21 to 74 st | 76 to 199 st | 201 to 399 st |  |  |  |  |  |
| 20        | 53          | 77.5         | 110           | 0           | 24.5         | 57            |  |  |  |  |  |
| 25        | 53.5        | 77.5         | 109.5         | 0           | 24           | 56            |  |  |  |  |  |

| Bore size |             | Α            |               | E           |              |               |  |  |  |  |  |
|-----------|-------------|--------------|---------------|-------------|--------------|---------------|--|--|--|--|--|
| (mm)      | 26 to 74 st | 76 to 199 st | 201 to 399 st | 26 to 74 st | 76 to 199 st | 201 to 399 st |  |  |  |  |  |
| 32        | 75          | 93.5         | 129.5         | 15.5        | 34           | 70            |  |  |  |  |  |
| 40        | 75          | 93.5         | 129.5         | 9           | 27.5         | 63.5          |  |  |  |  |  |
| 50        | 88.5        | 109.5        | 150.5         | 16.5        | 37.5         | 78.5          |  |  |  |  |  |
| 63        | 88.5        | 109.5        | 150.5         | 11.5        | 32.5         | 73.5          |  |  |  |  |  |
| 80        | 104.5       | 131.5        | 180.5         | 8           | 35           | 84            |  |  |  |  |  |
| 100       | 126.5       | 151.5        | 190.5         | 10.5        | 35.5         | 74.5          |  |  |  |  |  |

<sup>\*</sup> Dimensions except mentioned above are the same as standard type.

#### MGPL, MGPA/A, E Dimensions

| Bore size |             | Α           |               | E           |             |               |  |  |  |  |  |
|-----------|-------------|-------------|---------------|-------------|-------------|---------------|--|--|--|--|--|
| (mm)      | 11 to 39 st | 41 to 99 st | 101 to 249 st | 10 to 39 st | 41 to 99 st | 101 to 249 st |  |  |  |  |  |
| 12        | 43          | 55          | 84.5          | 1           | 13          | 42.5          |  |  |  |  |  |
| 16        | 49          | 65          | 94.5          | 3           | 19          | 48.5          |  |  |  |  |  |

| (mm) 21 to 39 st 41 to 124 st 126 to 199 st 201 to 399 st 21 to 39 st 41 to 124 st 126 to 199 st 20<br>20 59 76 100 117.5 6 23 47 | 201 to 399 st |
|---|---------------|
| 20 50 76 100 1175 6 22 47   |               |
| 20   59   76   100   117.5   6   23   47  | 64.5          |
| <b>25</b>   65.5   81.5   100.5   117.5   12   28   47  | 64            |

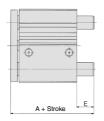
| Bore size |             | A E          |               |               |             |              |               |               |  |  |  |  |
|-----------|-------------|--------------|---------------|---------------|-------------|--------------|---------------|---------------|--|--|--|--|
| (mm)      | 26 to 74 st | 76 to 124 st | 126 to 199 st | 201 to 399 st | 26 to 74 st | 76 to 124 st | 126 to 199 st | 201 to 399 st |  |  |  |  |
| 32        | 79.5        | 96.5         | 116.5         | 138.5         | 20          | 37           | 57            | 79            |  |  |  |  |
| 40        | 79.5        | 96.5         | 116.5         | 138.5         | 13.5        | 30.5         | 50.5          | 72.5          |  |  |  |  |
| 50        | 91.5        | 112.5        | 132.5         | 159.5         | 19.5        | 40.5         | 60.5          | 87.5          |  |  |  |  |
| 63        | 91.5        | 112.5        | 132.5         | 159.5         | 14.5        | 35.5         | 55.5          | 82.5          |  |  |  |  |
|           |             |              |               |               |             |              |               |               |  |  |  |  |

| Bore size |             | -           | 7            |               |             |             |              |               |
|-----------|-------------|-------------|--------------|---------------|-------------|-------------|--------------|---------------|
| (mm)      | 26 to 49 st | 51 to 74 st | 76 to 199 st | 201 to 399 st | 26 to 49 st | 51 to 74 st | 76 to 199 st | 201 to 399 st |
| 80        | 104.5       | 128.5       | 158.5        | 191.5         | 8           | 32          | 62           | 95            |
| 100       | 119.5       | 145.5       | 178.5        | 201.5         | 3.5         | 29.5        | 62.5         | 85.5          |

Symbol

-XB10

#### **Dimensions: Series MGQ**



#### Stroke Range

| Bore size (mm)          | Stroke range (mm) |
|-------------------------|-------------------|
| 12, 16                  | 11 to 99          |
| 20, 25                  | 21 to 199         |
| 32, 40, 50, 63, 80, 100 | 26 to 199         |

\* Specifications except the stroke range are the same as standard. Note) Applicable stroke available by the 1 mm interval.

MGQM (Slide bearing) A, E Dimensions

| MGQW (SIIa | e bearing   | ) A, E DIM   | ensions      |              |  |  |  |  |
|------------|-------------|--------------|--------------|--------------|--|--|--|--|
| Bore size  |             | 4            |              | <b>I</b>     |  |  |  |  |
| (mm)       | 11 to       | 99 st        | 11 to 99 st  |              |  |  |  |  |
| 12         | 3           | 9            | 0            |              |  |  |  |  |
| 16         | 4           | 3            | 0            |              |  |  |  |  |
| Bore size  |             | A            | E            |              |  |  |  |  |
| (mm)       | 21 to 74 st | 76 to 199 st | 21 to 74 st  | 76 to 199 st |  |  |  |  |
| 20         | 47          | 61.5         | 0            | 14.5         |  |  |  |  |
| 25         | 47.5        | 62           | 0            | 14.5         |  |  |  |  |
| Bore size  |             | 4            | ı            |              |  |  |  |  |
| (mm)       | 26 to       | 199 st       | 26 to 199 st |              |  |  |  |  |
| 32         | 71          | 1.5          | 2            | 24           |  |  |  |  |
| 40         | 71          | 1.5          | 17           | 7.5          |  |  |  |  |
| 50         | 8           | 1            | 2            | 25           |  |  |  |  |
| 63         | 8           | 11           | 2            | 20           |  |  |  |  |
| 80         | 9           | 3            | 18           | 3.5          |  |  |  |  |
| 100        | 10          | 05           | 2            | 21           |  |  |  |  |

<sup>\*</sup> Dimensions except mentioned above are the same as standard type.

MGQL (Ball bushing bearing) A. E Dimensions

| WGGL (Dall | Dustillig L | Jeanny) A    | , - Dillieli | 310113       |  |  |
|------------|-------------|--------------|--------------|--------------|--|--|
| Bore size  |             | ۸.           | 1            | Ē            |  |  |
| (mm)       | 11 to 39 st | 41 to 99 st  | 11 to 39 st  | 41 to 99 st  |  |  |
| 12         | 43          | 55           | 4            | 16           |  |  |
| 16         | 49          | 65           | 6            | 22           |  |  |
|            |             |              |              |              |  |  |
| Bore size  |             | 4            | I            | Ε            |  |  |
| (mm)       | 21 to 39 st | 41 to 199 st | 21 to 39 st  | 41 to 199 st |  |  |
| 20         | 57          | 74           | 10           | 27           |  |  |
| 25         | 63.5        | 79.5         | 16           | 32           |  |  |
|            |             |              |              |              |  |  |
| Bore size  |             | ٩            | I            | E            |  |  |
| (mm)       | 26 to 74 st | 76 to 199 st | 26 to 74 st  | 76 to 199 st |  |  |
| 32         | 53          | 90           | 5.5          | 42.5         |  |  |
| 40         | 54          | 90           | 0            | 36           |  |  |
| 50         | 60          | 102          | 4            | 46           |  |  |
| 63         | 61          | 102          | 0            | 41           |  |  |
| 80         | 84          | 143          | 9.5          | 68.5         |  |  |
| 100        | 89          | 153          | 5            | 69           |  |  |
|            |             |              |              | •            |  |  |

 $<sup>\</sup>ast$  Dimensions except mentioned above are the same as standard type.

## Series REBA



#### Strokes

| Bore size           | 150           | 175 | 200 | 225 | 250 | 275 | 300 | 325 | 350 | 375 | 400 | 425 | 450 | 475 | 500 | 525 | 550 | 575 | 600 | 650           | 700 | 750           | 800        | 850 | 900 | 950 | 1000 |
|---------------------|---------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|---------------|-----|---------------|------------|-----|-----|-----|------|
| REAH10              | •             | 0   | •   | 0   | 0   | 0   | •   |     |     |     |     |     |     |     |     |     |     |     |     |               |     |               |            |     |     |     |      |
| REAH15              | •             | 0   | •   | 0   | 0   | 0   | •   | 0   | 0   | 0   | •   | 0   | 0   | 0   | •   |     |     |     |     |               |     |               |            |     |     |     |      |
| REAH20              | $\square$     |     | •   | 0   | 0   | 0   | •   | 0   | 0   | 0   | •   | 0   | 0   | 0   | •   | 0   | 0   | 0   | •   | $\overline{}$ |     | $\overline{}$ | $\nearrow$ |     |     |     |      |
| RE <sup>A</sup> H25 |               |     | •   | _   | 0   | _   | •   | _   | 0   | _   | •   | _   | 0   | _   | •   | _   | 0   | _   | •   | 0             | 0   | 0             | •          |     |     |     |      |
| REAHT25             | $\overline{}$ |     | •   | _   | 0   | _   | •   | _   | 0   | _   | •   | _   | 0   | -   | •   | _   | 0   | _   | •   | 0             | 0   | 0             | •          | 0   | 0   | 0   | •    |
| REAHT32             |               |     | •   | _   | 0   | _   | •   | —   | 0   | _   | •   | _   | 0   | -   | •   | _   | 0   | _   | •   | 0             | 0   | 0             | •          | 0   | 0   | 0   | •    |

Standard stroke

O: Strokes set for -XB10

—: No setting





# -XB10A: Intermediate Stroke (Spacer-installed type)



# 6 Intermediate Stroke (Spacer-installed type)

Symbol -XB10A

Intermediate stroke: Available in 1 mm intervals. A spacer is installed on tubes with a stroke longer than the specified stroke ( in the below table).

Applicable Series

|     | Series        | Model | Action                    | Note        |
|-----|---------------|-------|---------------------------|-------------|
| CQ2 | Standard type | CQ2   | Double acting, Single rod | ø32 to ø100 |

#### **Applicable Stroke**

Intermediate stroke with O: Available in 1 mm intervals.

A spacer is installed on tubes with a stroke longer than the specified stroke (1).

|   | A spacer is installed on tubes with a stroke longer than the specified stroke (●). |              |                  |   |    |   |    |   |    |   | •  | : Sta | andard | strol | ke 🗨 | ): Stro | ke in | stock |    |   |    |     |     |
|---|--|--------------|------------------|---|----|---|----|---|----|---|----|-------|--------|-------|------|---------|-------|-------|----|---|----|-----|-----|
|   | Bore size  | Stroke range | Time             |   |    |   |    |   |    |   |    |       | Str    | oke   |      |         |       |       |    |   |    |     |     |
| 1 | (mm)   | Stroke range | Type             |   | 55 |   | 60 |   | 65 |   | 70 | *     | 75     |       | 80   |         | 85    |       | 90 |   | 95 | * - | 100 |
|   | 32, 40   | 51 to 94     | Spacer-installed | 0 | •  | 0 | •  | 0 | •  | 0 | •  | _     | •      | 0     | •    | 0       | •     | 0     | •  | 0 | •  | _   | •   |
| Ī | 50 to 100  | 51 to 94     | type 2           | 0 | •  | 0 | •  | 0 | •  | 0 | •  | _     | •      | 0     | •    | 0       | •     | 0     | •  | 0 | •  | _   | •   |

Note) Specify a spacer-installed type 1 with standard model number for ordering an intermediate stroke with a \* mark. Refer to Series CQ2, page 787 for details.

Specifications: Same as standard type.

How to Order

C□Q2 Standard model no.

Intermediate stroke

Order no. Spacer-installed type

CQ2B32-57DZ-XB10A (uses 60 mm stroke tube) CQ2B32-60DZ-XB10 with 3 mm width spacer inside • The B dimension is 93 mm.

**Dimensions: Series CQ2** 

#### Double acting, Single rod



|           |       |       |       |       |       |       |       |       |       |       |       |       |       |       |       | (mm)  |
|-----------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| Symbol    |       |       |       | -     | 4     |       |       |       | В     |       |       |       |       |       |       |       |
| Stroke    |       | F0.4- | 04.4- | 00.4- | 70.4- | 04.4- | 00.4- | 04.4- | F4 4- | F0.4- | 04.4- | 00.4- | 70.4- | 04.4- | 00.4- | 04.4- |
|           | 51 to | 56 to | 0110  | 66 to | 1000  | 81 to | 86 to | 9110  | 51 to | 56 to | 61 to | 00 10 | 76 to | 0110  | 86 to | 9110  |
| Bore size | 54    | 59    | 64    | 69    | 79    | 84    | 89    | 94    | 54    | 59    | 64    | 69    | 79    | 84    | 89    | 94    |
| 32        | 95    | 100   | 105   | 110   | 120   | 125   | 130   | 135   | 88    | 93    | 98    | 103   | 113   | 118   | 123   | 128   |
| 40        | 101.5 | 106.5 | 111.5 | 116.5 | 126.5 | 131.5 | 136.5 | 141.5 | 94.5  | 99.5  | 104.5 | 109.5 | 119.5 | 124.5 | 129.5 | 134.5 |
| 50        | 103.5 | 108.5 | 113.5 | 118.5 | 128.5 | 133.5 | 138.5 | 143.5 | 95.5  | 100.5 | 105.5 | 110.5 | 120.5 | 125.5 | 130.5 | 135.5 |
| 63        | 109   | 114   | 119   | 124   | 134   | 139   | 144   | 149   | 101   | 106   | 111   | 116   | 126   | 131   | 136   | 141   |
| 80        | 118.5 | 123.5 | 128.5 | 133.5 | 143.5 | 148.5 | 153.5 | 158.5 | 108.5 | 113.5 | 118.5 | 123.5 | 133.5 | 138.5 | 143.5 | 148.5 |
| 100       | 130   | 135   | 140   | 145   | 155   | 160   | 165   | 170   | 118   | 123   | 128   | 133   | 143   | 148   | 153   | 158   |

# Made to Order Common Specifications: -XB11: Long Stroke Type



# 7 Long Stroke Type

Symbol -XB11

Stroke which exceeds the standard stroke length

**Applicable Series** 

| Series | Description                              | Model     | Type                      | Note                              | Vol. no. (for std model) |
|--------|--|-----------|---------------------------|-----------------------------------|--------------------------|
| CX2    | Slide unit                               | CX2       | Slide bearing type        |                                   | <b>9</b> From P. 566     |
| cxw    | Slide unit                               | CXWM      | Slide bearing type        |                                   | ● From P. 575            |
| CAW    | Slide utili                              | CXWL      | Ball bushing bearing type |                                   | 9 FIOIII P. 575          |
| cxs    | Dual rad autindar                        | CXS Note) | Standard type             |                                   | ● From P. 665            |
| CAS    | Dual rod cylinder                        | CXSW      | Double rod type           |                                   | 9 FIOIII P. 605          |
| CY3    | Magnetically coupled rodless cylinder    | CY3B      | Basic type                |                                   | <b>9</b> From P. 1452    |
| MY1B-Z | Mechanically jointed                     | MY1B      | Basic type                |                                   | <b>9</b> From P. 1176    |
| MY1H-Z | rodless cylinder                         | MY1H      | Linear guide type         |                                   | @ From P. 1194           |
|        |  | MY1B      | Basic type                |                                   |                          |
| MY1    | Mechanically jointed                     | MY1M (W)  | Slide bearing type        | With cover (W) is also available. | 9 From P. 1224           |
| IVITI  | rodless cylinder                         | MY1C (W)  | Cam follower guide type   | With cover (W) is also available. | 9 FIUIII F. 1224         |
|        |  | MY1H      | Linear guide type         | Except ø10                        |                          |
| MY2    | Mechanically jointed                     | MY2C      | Cam follower guide type   |                                   | <b>9</b> From P. 1368    |
| IVITZ  | rodless cylinder                         | MY2H/HT   | Linear guide type         |                                   | 9 FIOIII P. 1300         |
|        |  | MY3A      | Basic short type          |                                   |                          |
| MY3    | Mechanically jointed<br>rodless cylinder | MY3B      | Basic standard type       |                                   | <b>⊘</b> From P. 1411    |
|        | rouless cylinder                         | MY3M      | Slide bearing type        |                                   |                          |
| CQ2    | Compact cylinder                         | CQ2AH     | Air-hydro type            | Except with rubber bumper         | <b>9</b> From P. 785     |
| ML1    | Hy-rodless cylinder                      | ML1C      | Cam follower guide type   |                                   | <b>©</b> From P. 1028    |
| REA    | Sine rodless cylinder                    | REA       | Basic type                |                                   |                          |

Note) The product with air cushion or with end lock for retraction side is available as a special order.

#### How to Order

Standard model no. -XB11

Long stroke type

Specifications: Same as standard type.

\* Enter a symbol for stroke required.

Stroke Range

| Series       | Bore size<br>(mm)                          | Standard stroke (mm) | Long stroke<br>(mm)                              |
|--------------|--|----------------------|--|
| MY1B-Z       | 25, 32, 40                                 | 100 to 2000          | 2001 to 5000                                     |
| MY1H-Z       | 25, 32, 40                                 | 50 to 600            | 601 to 1500                                      |
| MY1B         | 10, 16, 20, 25, 32,<br>40, 50, 63, 80, 100 | 100 to 2000          | 2001 to 5000<br>(Up to 3000 for ø10, ø16)        |
| MY1M (W)     | 16, 20, 25, 32,<br>40, 50, 63              | 100 to 2000          | 2001 to 5000 (3000 for ø16 only, 3000 for MY1MW) |
| MY1C (W)     | 16, 20, 25, 32,<br>40, 50, 63              | 100 to 2000          | 2001 to 5000 (3000 for ø16 only, 3000 for MY1CW) |
| МҮ1Н         | 16, 20, 25, 32, 40                         | 50 to 600            | 601 to 1500<br>(Up to 1000 for ø16, ø20)         |
| MY2C         | 16, 25, 40                                 | 100 to 2000          | 2001 to 5000<br>(Up to 3000 for ø16)             |
| MY2H/HT      | 16, 25, 40                                 | 50 to 600            | 601 to 1500<br>(Up to 1000 for ø16)              |
| MY3A<br>MY3B | 16, 20, 25, 32,<br>40, 50, 63              | 100 to 2000          | 2001 to 3000                                     |
| МҮЗМ         | 16, 25, 40, 63                             | 100 to 2000          | 2001 to 3000                                     |
|              | 10   | 10 to 75             | 80, 90, 100, 110,<br>120, 125, 150               |
| cxs          | 15   | 10 to 100            | 110, 120, 125, 150                               |
|              | 20, 25, 32                                 | 10 to 100            | 110, 120, 125, 150,<br>175, 200                  |

| Series | Bore size<br>(mm)          | Standard stroke (mm)                                   | Long stroke (mm)   |  |  |  |  |
|--------|----------------------------|--|--|--|--|--|--|
| cxsw   | 10, 15                     | 10, 20, 30,<br>40, 50                                  | 75, 100, 125, 150  |  |  |  |  |
| CASW   | 20, 25, 32                 | 10, 20, 30, 40,<br>50, 75, 100                         | 125, 150, 175, 200   |  |  |  |  |
| CX2    | 15, 25                     | 25 to 200  | 225, 250, 275, 300   |  |  |  |  |
| CXWM   | 10.00.05.00                | 25 to 200  | 225, 250, 275, 300<br>(CXWM16 to 25)<br>225, 250 (CXWM32)                |  |  |  |  |
| CXWL   | 16, 20, 25, 32             | 25 to 200  | 225, 250, 275<br>(CXWL16 to 25)<br>225 (CXWL32)                          |  |  |  |  |
| ML1    | 25, 32, 40                 | 100 to 1000  | 1001 to 2000   |  |  |  |  |
| СҮЗВ   | 25, 32, 40, 50, 63         | 100 to 1000  | 2001 to 3000 (ø25 to ø40)<br>2001 to 5000 (ø50, ø63)                     |  |  |  |  |
| REA    | 25, 32, 40, 50, 63         | 200 to 1000  | 2001 to 4000 (ø25, ø32)<br>2001 to 5000 (ø40)<br>2001 to 6000 (ø50, ø63) |  |  |  |  |
| CQ2AH  | 32, 40, 50, 63,<br>80, 100 | (5), 10, 15, 20,<br>25, 30, 35, 40,<br>45, 50, 75, 100 | 125, 150, 175,<br>200, 250, 300  |  |  |  |  |





CX2N25-275

CX2N25-300

121 291 20.5

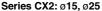
133.5 316 20.5

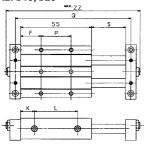
# -XB11: Long Stroke Type



## 7 Long Stroke Type

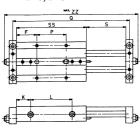
#### **Dimensions**





|            |       |     |      |    |     |     |     |     | (mm |
|------------|-------|-----|------|----|-----|-----|-----|-----|-----|
| Model      | F     | L   | K    | Р  | Q   | s   | SS  | Z   | ZZ  |
| CX2N15-225 | 89.5  | 238 | 15.5 | 90 | 506 | 227 | 269 | 496 | 528 |
| CX2N15-250 | 102   | 263 | 15.5 | 90 | 556 | 252 | 294 | 546 | 578 |
| CX2N15-275 | 114.5 | 288 | 15.5 | 90 | 606 | 277 | 319 | 596 | 628 |
| CX2N15-300 | 127   | 313 | 15.5 | 90 | 656 | 302 | 344 | 646 | 678 |
|            |       |     |      |    |     |     |     |     |     |
| Model      | F     | L   | K    | Р  | Q   | S   | SS  | Z   | ZZ  |
| CX2N25-225 | 96    | 241 | 20.5 | 90 | 525 | 227 | 282 | 509 | 553 |
| CX2N25-250 | 108.5 | 266 | 20.5 | 90 | 575 | 252 | 307 | 559 | 603 |
|            |       |     |      |    |     |     |     |     |     |

Series CXWM: Ø16, Ø25



|            |       |     |      |    |     |     |     |     | (mm) |
|------------|-------|-----|------|----|-----|-----|-----|-----|------|
| Model      | F     | L   | K    | Р  | Q   | S   | SS  | Z   | ZZ   |
| CXWM16-225 | 92.5  | 238 | 18.5 | 90 | 514 | 227 | 275 | 502 | 538  |
| CXWM16-250 | 105   | 263 | 18.5 | 90 | 564 | 252 | 300 | 552 | 588  |
| CXWM16-275 | 117.5 | 288 | 18.5 | 90 | 614 | 277 | 325 | 602 | 638  |
| CXWM16-300 | 130   | 313 | 18.5 | 90 | 664 | 302 | 350 | 652 | 688  |
|            |       |     |      |    |     |     |     |     |      |

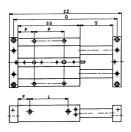
625

302 357 659 703

332 609 653

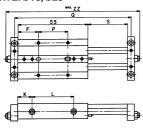
| Model      | F     | L   | K    | Р  | Q   | S   | SS  | Z   | ZZ  |
|------------|-------|-----|------|----|-----|-----|-----|-----|-----|
| CXWM25-225 | 96    | 241 | 20.5 | 90 | 525 | 227 | 282 | 509 | 553 |
| CXWM25-250 | 108.5 | 266 | 20.5 | 90 | 575 | 252 | 307 | 559 | 603 |
| CXWM25-275 | 121   | 291 | 20.5 | 90 | 625 | 277 | 332 | 609 | 653 |
| CXWM25-300 | 133.5 | 316 | 20.5 | 90 | 675 | 302 | 357 | 659 | 703 |

ø**20**, ø**32** 



|            |       |     |    |     |     |     |     |     | (mm) |
|------------|-------|-----|----|-----|-----|-----|-----|-----|------|
| Model      | F     | L   | K  | Р   | Q   | S   | SS  | Z   | ZZ   |
| CXWM20-225 | 94.5  | 239 | 20 | 90  | 520 | 227 | 279 | 506 | 534  |
| CXWM20-250 | 107   | 264 | 20 | 90  | 570 | 252 | 304 | 556 | 584  |
| CXWM20-275 | 119.5 | 289 | 20 | 90  | 620 | 277 | 329 | 606 | 634  |
| CXWM20-300 | 132   | 314 | 20 | 90  | 670 | 302 | 354 | 656 | 684  |
|            |       |     |    |     |     |     |     | •   |      |
| Model      | F     | L   | K  | Р   | Q   | s   | SS  | Z   | ZZ   |
| CXWM32-225 | 38    | 240 | 28 | 220 | 543 | 227 | 296 | 523 | 563  |
| CXWM32-250 | 38    | 265 | 28 | 245 | 593 | 252 | 321 | 573 | 613  |

Series CXWL: Ø16, Ø25



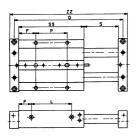
|            |       |     |      |    |     |     |     |     | (mm) |
|------------|-------|-----|------|----|-----|-----|-----|-----|------|
| Model      | F     | L   | K    | Р  | Q   | S   | SS  | Z   | ZZ   |
| CXWL16-225 | 115.5 | 239 | 41   | 90 | 560 | 227 | 321 | 548 | 584  |
| CXWL16-250 | 128   | 264 | 41   | 90 | 610 | 252 | 346 | 598 | 634  |
| CXWL16-275 | 140.5 | 289 | 41   | 90 | 660 | 277 | 371 | 648 | 684  |
|            |       |     |      |    |     |     |     |     |      |
| Model      | F     | L   | K    | Р  | Q   | S   | SS  | Z   | ZZ   |
| CXWL25-225 | 119   | 241 | 43.5 | 90 | 571 | 227 | 328 | 555 | 599  |
| CXWL25-250 | 131.5 | 266 | 43.5 | 90 | 621 | 252 | 353 | 605 | 649  |

Symbol

-XB11

#### **Dimensions**

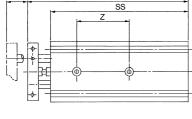
#### Series CXWL: ø20, ø32



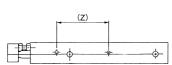
|            |       |     |    |    |     |     |     |     | (mm) |
|------------|-------|-----|----|----|-----|-----|-----|-----|------|
| Model      | F     | L   | K  | Р  | Q   | S   | SS  | Z   | ZZ   |
| CXWL20-225 | 116.5 | 239 | 42 | 90 | 564 | 227 | 323 | 550 | 578  |
| CXWL20-250 | 129   | 264 | 42 | 90 | 614 | 252 | 348 | 600 | 628  |
| CXWL20-275 | 141.5 | 289 | 42 | 90 | 664 | 277 | 373 | 650 | 678  |
|            |       |     |    |    |     |     |     |     |      |

| Model      | F  | L   | K  | Р   | Q   | S   | SS  | Z   | ZZ  |
|------------|----|-----|----|-----|-----|-----|-----|-----|-----|
| CXWL32-225 | 41 | 277 | 30 | 255 | 584 | 227 | 337 | 564 | 604 |

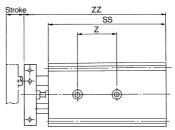
## Series CXS<sup>M</sup><sub>L</sub> : ø10, ø15

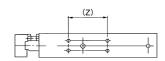


ΖZ



#### Series CXS<sup>M</sup><sub>L</sub> : Ø20, Ø25, Ø32





| M | lodel | CXSM10 CXSM15 |     |     |     |     | CXS | <b>1</b> 20 | CXS™25 |     |     |     | CXS™32 |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|---|-------|---------------|-----|-----|-----|-----|-----|-------------|--------|-----|-----|-----|--------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| S | troke | 80            | 90  | 100 | 110 | 120 | 125 | 150         | 110    | 120 | 125 | 150 | 110    | 120 | 125 | 150 | 175 | 200 | 110 | 120 | 125 | 150 | 175 | 200 | 110 | 120 | 125 | 150 | 175 | 200 |
| ᅙ | SS    | 135           | 145 | 155 | 165 | 175 | 180 | 205         | 170    | 180 | 185 | 210 | 180    | 190 | 195 | 220 | 245 | 270 | 182 | 192 | 197 | 222 | 247 | 272 | 192 | 202 | 207 | 232 | 257 | 282 |
| 쥝 | ZZ    | 152           | 162 | 172 | 182 | 192 | 197 | 222         | 189    | 199 | 204 | 229 | 204    | 214 | 219 | 244 | 269 | 294 | 206 | 216 | 221 | 246 | 271 | 296 | 222 | 232 | 237 | 262 | 287 | 312 |
| Ś | Z     | 50            | 6   | 0   |     | 70  |     | 80          |        | 65  |     | 75  |        | 8   | 0   |     | 10  | 00  |     | 8   | 0   |     | 10  | 00  |     | 9   | 0   |     | 11  | 10  |

Note 1) Dimensions of each model except SS, ZZ and Z on the above table are the same as standard type.

Note 2) For the external dimensions of Series CXSW double rod, refer to the standard type of CXSW.

#### Series CQ2AH: Ø32, Ø40, Ø50, Ø63, Ø80, Ø100

| Model      | CQ2AH32/40/50   | CQ2AH63/80/100  |
|------------|---|---|
| Dimensions | External dimensions are the same as CQ2 long stroke type. | External dimensions are the same as CQ2 long stroke type. |

\_\_\_\_

-X□



# Made to Order Common Specifications: -XB12: External Stainless Steel Cylinder



Series CM2 has been remodeled. For details, refer to "Simple Specials' and "Made to Order" in the individual product catalog.

## 8 External Stainless Steel Cylinder

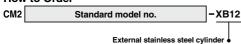
Symbol -XB12

A cylinder that uses stainless steel that excels in rust resistance for all external parts that are exposed to the surrounding environment. Its external dimensions and installation dimensions are identical to those of the standard Series CM2.

#### **Applicable Series**

| Series | Description           | Description Model Action |                                      | Vol. no. (for std model) |  |  |
|--------|-----------------------|--------------------------|--------------------------------------|--------------------------|--|--|
| CM2    |                       | CM2                      | Double acting, Single rod            |                          |  |  |
|        | Air cylinder          | CIVIZ                    | Single acting (Spring return/extend) |                          |  |  |
|        |                       | CM2W                     | Double acting, Double rod            | @ From P. 172            |  |  |
|        | Non-rotating rod type | CM2K                     | Double acting, Single rod            |                          |  |  |
|        | Non-rotating rod type | CIVIZK                   | Single acting (Spring return/extend) |                          |  |  |

#### How to Order



#### **Specifications**

| орсонюшиона   |  |  |  |  |  |
|---|--|--|--|--|--|
| Material  | External stain   | ess steel 304                                  |  |  |  |
| Series  | CM2, CM2K  | CM2W   |  |  |  |
| Cushion   | Rubber bumper (Standard equipment)   |  |  |  |  |
| Mounting style  | Basic style, Axial foot style, Rod side<br>flange style, Head side flange style,<br>Integral clevis style, Boss-cut basic<br>style, Boss-cut rod side flange style | Basic style, Axial foot style,<br>Flange style |  |  |  |
| Specifications other than above and external dimensions | Same as standard type  |  |  |  |  |

Note) With air cushion, One-touch fitting integral type are not available.

#### Mounting Bracket Part No.

| Description                         |               | Bore siz    | Bore size (mm) |             |  |  |  |  |  |  |
|-------------------------------------|---------------|-------------|----------------|-------------|--|--|--|--|--|--|
| Description                         | 20            | 25          | 32             | 40          |  |  |  |  |  |  |
| Foot (1)                            | CM-L020B-XB12 | CM-L03      | CM-L040B-XB12  |             |  |  |  |  |  |  |
| Flange                              | CM-F020B-XB12 | CM-F03      | CM-F040B-XB12  |             |  |  |  |  |  |  |
| Mounting nut                        | SN-020BSUS    | SN-03:      | SN-040BSUS     |             |  |  |  |  |  |  |
| Rod end nut                         | NT-02SUS      | NT-03SUS    |                | NT-04SUS    |  |  |  |  |  |  |
| Single knuckle joint                | I-020B-XB12   | I-032B-XB12 |                | I-040B-XB12 |  |  |  |  |  |  |
| Double knuckle (2)<br>joint         | Y-020B-XB12   | Y-032B-XB12 |                | Y-040B-XB12 |  |  |  |  |  |  |
| Pin for double (3)<br>knuckle joint |               | CDP-3-XC27  |                |             |  |  |  |  |  |  |

Note 1) The minimum order quantity includes 2 foot brackets and 1 mounting nut. Order 2 pcs. per cylinder. Note 2) With pin, retaining ring

Note 3) With retaining ring (Cotter pins for bore size ø40)

# Made to Order Common Specifications: -XB13: Low Speed Cylinder (5 to 50 mm/s)



Series CJ2, CM2, CG1 and MB have been remodeled. For details, refer to "Simple Specials" and "Made to Order" in the individual product catalog.

Symbol -XB13

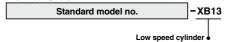
## 9 Low Speed Cylinder (5 to 50 mm/s)

Even if driving at lower speeds 5 to 50 mm/s (CY: 7 to 50 mm/s), there would be no stick-slip phenomenon and it can run smoothly.

#### Applicable Series

| Series               | Description   | Model  | Action   | Note   | Vol. no. (for std model |
|----------------------|---|--|--|--|-------------------------|
| CJ2                  | Air cylinder  | CJ2  | Double acting, Single rod                        | Except with air cushion  | @ From P. 44            |
| CM2                  | Air cylinder  | CM2  | Double acting, Single rod                        | Except with air cushion  | @ From P. 172           |
| CIVIZ                | Direct mount type                                       | CM2R   | Double acting, Single rod                        | Except with air cushion  | GFIOIII P. 172          |
| CG1                  | Air cylinder  | CG1  | Double acting, Single rod                        | Except with rod boot and with air cushion                                | @ From P. 306           |
| cai                  | Direct mount type                                       | CG1R   | Double acting, Single rod                        | Except with air cushion  | Prioni P. 306           |
| МВ                   | Air cylinder  | MB   | Double acting, Single rod                        |  | <b>⊘</b> From P. 408    |
|                      | Free mount cylinder                                     | CU   | Double acting, Single rod                        |  |                         |
| CU                   | Non-rotating rod type                                   | rotating rod type CUK Double acting, Single rod  |  | @ From P. 657  |                         |
| -                    | Long stroke, standard type                              |  | roke, standard type CU Double acting, Single rod |  | Prioni P. 657           |
|                      | Long stroke, non-rotating rod type                      | CUK  | Double acting, Single rod                        |  | ]                       |
| CQS Compact cylinder |   | Compact cylinder  CQS Double acting, Single rod Except long stroke, non-rotating and anti-lateral load types |  | <b>⊘</b> From P. 725   |                         |
| cus                  | CQSW Double acting, Double rod Except non-rotating type |  | Except non-rotating type                         | 01101111.725   |                         |
|                      | On any or a standing day                                |  | Double acting, Single rod                        | Except long stroke, non-rotating, large bore and anti-lateral load types |                         |
| CQ2                  | Compact cylinder  | CQ2W   | Double acting, Double rod                        | Except non-rotating and large bore types                                 | <b>⊘</b> From P. 785    |
|                      | Axial piping type (Centralized piping type)             | piping type (Centralized piping type) CQP2 Double acting, Single rod   |  |  | ]                       |
| CX2                  | Slide unit  | CX2  | Slide bearing type                               |  | <b>©</b> From P. 566    |
| cxw                  | Slide unit  | CXWM   | Slide bearing type                               |  | <b>⊚</b> From P. 575    |
| CAW                  | Slide driit   | CXWL   | Ball bushing bearing type                        |  | G FIOIII F. 575         |
| MXH                  | Compact slide   | MXH-Z  | Double acting, Single rod                        |  | <b>©</b> From P. 19     |
| CXSJ                 | - Dual rod cylinder                                     | CXSJ   | Standard type                                    |  | <b>⊚</b> From P. 653    |
| cxs                  | Dual rod cylinder                                       | CXS  | Standard type                                    |  | <b>⊚</b> From P. 665    |
| MGP                  | Compact guide cylinder                                  | MGP L-Z  | Double acting                                    |  | <b>©</b> From P. 315    |
| WGP                  | Compact guide cylinder                                  | MGP L  | Double acting                                    | Except those with air cushion or end lock                                | <b>©</b> From P. 346    |
| MGG                  | - Guide cylinder  | MGGM   | Double acting                                    | Shock absorber cannot be mounted.  | <b>⊚</b> From P. 454    |
| MGC                  | Guide Cylinder  | MGCM   | Double acting                                    | With rubber bumper. Port size Rc1/8 is applicable to ø20, 25.            | <b>©</b> From P. 494    |
|                      |   | CY3B   | Basic type                                       |  |                         |
| CY                   | Magnetically coupled rodless cylinder                   | CY1S-Z   | Slide bearing type                               |  | @ From P. 1452          |
|                      |   | CY1L   | Ball bushing bearing type                        |  |                         |
| СХТ                  | Platform cylinder                                       | CXT  | Double acting                                    | Except long stroke. Shock absorber cannot be mounted.                    | <b>€</b> From P. 628    |

#### **How to Order**



#### Specifications

| Piston speed              | 5 to 50 mm/s (CY: 7 to 50 mm/s) |
|---------------------------|---------------------------------|
| Dimensions                | Same as standard type           |
| Additional specifications | Same as standard type           |

Note 1) Operate without lubrication from a pneumatic system lubricator. Note 2) For the speed adjustment, use

ote 2) For the speed adjustment, use speed controllers for controlling at lower speeds. (Series AS-FM/AS-M)

#### ⚠ Warning Operating Precautions

Be aware that smoking cigarettes, etc. after your hands have come into contact with the grease used in this cylinder can create a gas that is hazardous to humans.





# Made to Order Common Specifications: -XB14: Cylinder with Heat Resistant Auto Switch



# 10 Cylinder with Heat Resistant Auto Switch

Symbol -XB14

Heat resistant compact cylinder Series CDQ2 (ø16 to ø63) which can mount heat resistant solid state switch. (D-F7NJ L, Max. 150°C)

#### **Applicable Series**

| Series | Description Model Action |     | Note                         | Vol. no. (for std model)                              |                      |
|--------|--------------------------|-----|------------------------------|---|----------------------|
| CQ2    | Compact cylinder         | CQ2 | Double acting,<br>Single rod | Applicable to Ø16 to Ø63<br>Except with rubber bumper | <b>⊘</b> From P. 785 |

#### **How to Order**

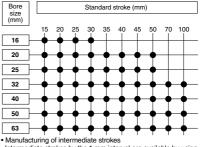
CDQ2 Standard model no. - F7NJL - XB14

#### Cylinder with heat resistant auto switch

#### **Specifications**

| Applicable cylinder           | Compact cylinder/Standard type    |
|-------------------------------|-----------------------------------|
| Series                        | CQ2                               |
| Bore size (mm)                | 16, 20, 25, 32, 40, 50, 63        |
| Туре                          | Non-lube                          |
| Fluid                         | Air                               |
| Proof pressure                | 1.5 MPa                           |
| Maximum operating pressure    | 1.0 MPa                           |
| Minimum operating pressure    | 0.05 MPa (For ø16 only, 0.07 MPa) |
| Ambient and fluid temperature | 0 to 150°C                        |
| Rubber bumper                 | None                              |
| Rod end thread                | Male or female thread             |
| Stroke length tolerance       | *1.0 mm                           |
| Piston speed                  | 50 to 500 mm/s                    |

Note) For detailed specifications about auto switch, refer to page 1618.



Intermediate strokes by the 1 mm interval are available by using spacers with standard stroke cylinders.

#### Proper Mounting Auto Switch Position (Detection at stroke end)

# DEFINAL: 3m DEFINAL: 3m DEFINAL: 3m DEFINAL: 5m Auto switch (Sensor section) Auto switch (Amplifier section)

|                   |      |     | (mm  |
|-------------------|------|-----|------|
| Bore size<br>(mm) | A    | В   | U    |
| 16                | 8    | 5.5 | 22.5 |
| 20                | 8    | 7   | 25.5 |
| 25                | 8    | 7.5 | 28   |
| 32                | 9.5  | 6.5 | 36   |
| 40                | 13.5 | 9   | 38   |
| 50                | 11.5 | 12  | 43.5 |
| 63                | 14   | 15  | 48.5 |

# e 32 to e63 Lead wire length: 3m Auto switch (Amplifier section) Auto switch (Sensor section) Lead wire length D-F7NJL: 3m D-F7NJL: 5m

#### Auto Switch Mounting Bracket: Part No.

| Auto switch | Bore size (mm) |      |    |          |    |    |    |  |
|-------------|----------------|------|----|----------|----|----|----|--|
| model       | 16             | 20   | 25 | 32       | 40 | 50 | 63 |  |
| D-F7NJL(Z)  | В              | Q4-0 | 12 | BQJ2-032 |    |    |    |  |

#### Auto Switch Mounting Bracket Mass

|                              | riate emiter meanting bracket mace |  |  |  |  |  |  |
|------------------------------|------------------------------------|--|--|--|--|--|--|
| Mounting bracket<br>part no. | Weight (g)                         |  |  |  |  |  |  |
| BQ4-012                      | 1.5                                |  |  |  |  |  |  |
| BQJ2-032                     | 3.6                                |  |  |  |  |  |  |
|                              |                                    |  |  |  |  |  |  |

<sup>\*</sup> Dimensions on the cylinder body is equivalent to the standard type, double acting, single rod of Series CDQ2.

Note 2) Tightening torque for auto switch mounting M3 screw should be set as 0.5 to 0.7 N·m.



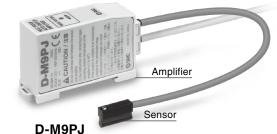
Note 1) Auto switches are shipped in the same package, but not assembled in order to protect it at the time of shipment. Assemble it by referring to A, B dimensions for mounting position shown in the table above.



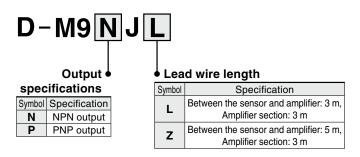
# Heat Resistant 2-Color Indicator Solid State Auto Switch Direct Mounting Type ( € ROHS)

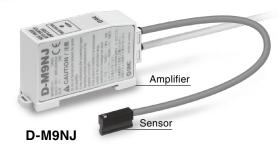
◆ Heat resistant (Max. 150°C) type added to the D-M9□ compact auto switch.

Choice of output types: PNP, NPN



## How to Order





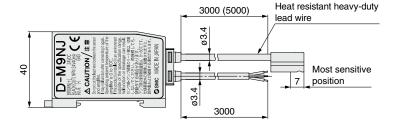
## **Auto Switch Specifications**

| D-M9NJ, D-M9PJ (With indicator light) |  |               |  |  |  |  |
|---------------------------------------|--|---------------|--|--|--|--|
| Auto switch model                     | D-M9NJ   | D-M9PJ        |  |  |  |  |
| Output type                           | NPN  | PNP           |  |  |  |  |
| Power supply voltage                  | 5, 12, 24 VDC  | (4.5 to 28 V) |  |  |  |  |
| Current consumption                   | 25 mA or less  |               |  |  |  |  |
| Load voltage                          | 28 VDC or less —   |               |  |  |  |  |
| Load current                          | 40 mA or less  |               |  |  |  |  |
| Internal voltage drop                 | 0.8 V or less  |               |  |  |  |  |
| Leakage current                       | 100 μA or less at 24 VDC   |               |  |  |  |  |
| Indicator light                       | Operating range ······ Red LED lights up. Optimum operating range ····· Green LED lights up. |               |  |  |  |  |
| Ambient temperature                   | Sensor section: 0 to 150°C<br>Amplifier section: 0 to 60°C                                   |               |  |  |  |  |
| Impact resistance                     | Sensor section: 1000 m/s <sup>2</sup><br>Amplifier section: 300 m/s <sup>2</sup>             |               |  |  |  |  |
| Standards                             | CE marki   | ng, RoHS      |  |  |  |  |

### **Dimensions**

(64.5)

Indicator light

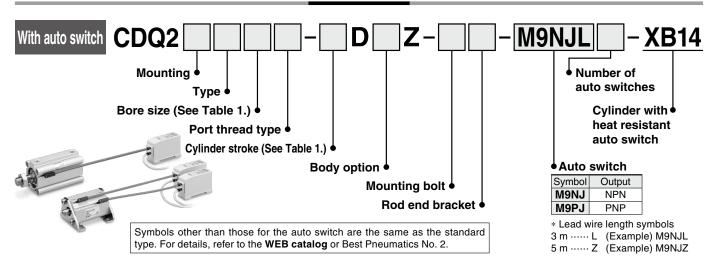


# Cylinder with Heat Resistant Auto Switch: -XB14 (Made to Order)

| 7 tppnous | 10 0 y u o .     |           |                           |    |    |         |        |         |     |    |                           |
|-----------|------------------|-----------|---------------------------|----|----|---------|--------|---------|-----|----|---------------------------|
| Series    | Description      | Model     | Action                    |    | Ар | plicabl | e bore | size [m | ım] |    | Note                      |
| Series    | Description      | Model     | Action                    | 16 | 20 | 25      | 32     | 40      | 50  | 63 | Note                      |
| CDQ2      | Compact cylinder | CDQ2-XB14 | Double acting, Single rod | •  | •  | •       | •      | •       | •   | •  | Except with rubber bumper |



#### **How to Order**



### **Specifications**

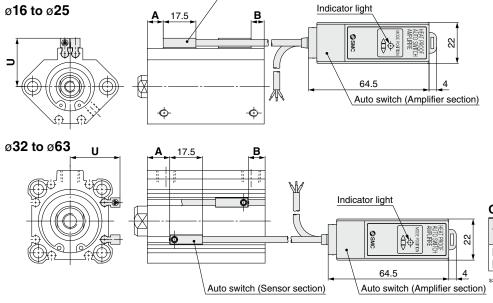
| Ambient and fluid temperature range | 0 to 150°C            |
|-------------------------------------|-----------------------|
| Seal material                       | Fluororubber          |
| Grease                              | Heat resistant grease |
| Standard stroke                     | See Table 1.          |
| Dimensions                          | See below.            |
| Specifications other than above     | Same as standard type |

#### Table 1 Cylinder Strokes

| Table 1 Cylinder Strokes |   |  |  |  |  |  |
|--------------------------|---|--|--|--|--|--|
| Bore size                | Stroke                                  |  |  |  |  |  |
| 16                       | 15, 20, 25, 30                          |  |  |  |  |  |
| 20, 25                   | 15, 20, 25, 30, 35, 40, 45, 50          |  |  |  |  |  |
| 32 to 63                 | 15, 20, 25, 30, 35, 40, 45, 50, 75, 100 |  |  |  |  |  |

 Manufacturing of intermediate strokes Intermediate strokes in 1 mm increments are available by using spacers with standard stroke cylinders.

## **Dimensions** (Dimensions other than those shown below are the same as the standard type. Refer to the **WEB catalog** or Best Pneumatics No. 2.)



Auto switch (Sensor section)

#### **Auto Switch Proper Mounting** Position (Detection at stroke end) and Its Mounting Height

| Auto switch     | D-M9□J |      |      |  |  |  |
|-----------------|--------|------|------|--|--|--|
| Bore size model | Α      | В    | U    |  |  |  |
| 16              | 9.5    | 7    | 21   |  |  |  |
| 20              | 9.5    | 8.5  | 23.5 |  |  |  |
| 25              | 9.5    | 9    | 27   |  |  |  |
| 32              | 11     | 8    | 29   |  |  |  |
| 40              | 15     | 10.5 | 31   |  |  |  |
| 50              | 13     | 13.5 | 36   |  |  |  |
| 63              | 15.5   | 16.5 | 41.5 |  |  |  |

Note) Adjust the auto switch after confirming the operating condition in the actual setting.

#### **Operating Range** Auto switch Bore size model 20 25 32 40 50 63 D-M9NJ□ 4.5 4.5 4.5 5 4.5 D-M9PJ□

 Since the operating range is provided as a guideline at room temperature, it cannot be guaranteed. It may change substantially depending on the ambient environment.



# Made to Order Common Specifications: -XB19: High Speed Type



# 11 High Speed Type

Symbol -XB19

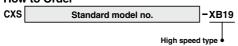
This is a high speed type of the dual rod cylinder series CXS.

The cylinder speed can reach a maximum of 1500 mm/s (1000 mm/s for ø25 and ø32) by enlarging the orifice diameter of the cylinder port. The allowable kinetic energy is approximately four times that of the standard type.

**Applicable Series** 

| Series | Description       | Model | Action                    | Vol. no. (for std model) |
|--------|-------------------|-------|---------------------------|--------------------------|
| cxs    | Dual rod cylinder | CXS   | Double acting, Single rod | <b>⊚</b> From P. 665     |

#### **How to Order**



#### Specifications

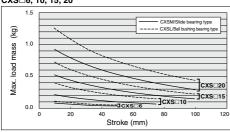
| Bore size (mm)                | 6  | 10  | 15      | 20        | 25       | 32 |
|-------------------------------|--|-----|---------|-----------|----------|----|
| Minimum operating pressure    | 0.15 MPa                                   | 0.1 | MPa     |           | 0.05 MPa | 1  |
| Maximum operating pressure    |  |     | 0.7     | MPa       |          |    |
| Proof pressure                |  |     | 1.05    | MPa       |          |    |
| Fluid                         | Air (Non-lube)                             |     |         |           |          |    |
| Ambient and fluid temperature |  | -10 | to 60°C | (No freez | ring)    |    |
| Piston speed                  | 30 to 1500 mm/s 30 to 1000 mm/s            |     |         |           |          |    |
| Port size                     | M5 x 0.8 Rc 1/8                            |     |         |           |          |    |
| Stroke adjustable range       | 0 to -5 mm compared to the standard stroke |     |         |           |          |    |
| Bearing type                  | Slide bearing, Ball bushing bearing        |     |         |           |          |    |
| Cushion                       |  |     | Rubber  | bumper    |          |    |

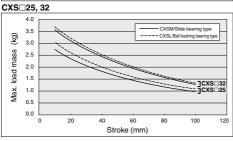
#### **Operating Conditions**

#### **Maximum Load Mass**

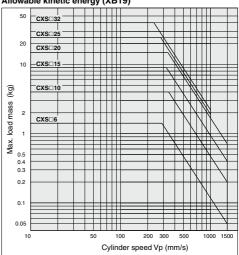
When the cylinder is mounted as shown in the diagrams on the right, the maximum load mass  $(\mathbf{m})$  should not exceed the values indicated in the graph below.

## CXS 6, 10, 15, 20

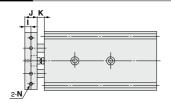




#### Allowable kinetic energy (XB19)



#### **Dimensions**



|                |      |     |    | (11111)                   |
|----------------|------|-----|----|---------------------------|
| Bore size (mm) | 1    | J   | K  | N                         |
| 6              | 3.25 | 6.5 | 7  | M3 x 0.5 through-hole     |
| 10             | 5    | 10  | 7  | M3 x 0.5 through-hole     |
| 15             | 6    | 12  | 7  | M3 x 0.5 through-hole     |
| 20             | 7    | 14  | 10 | M4 x 0.7 thread depth 6   |
| 25             | 7    | 14  | 10 | M5 x 0.8 thread depth 7.5 |
| 32             | 9    | 18  | 12 | M5 x 0.8 thread depth 8   |



# **Made to Order Common Specifications:** -XB20: Stroke Adjustment Unit with Adjustment Bolt

-XB20



# **2** Stroke Adjustment Unit with Adjustment Bolt

Stroke adjustment unit with an adjustment bolt.

#### Applicable Series

| Series  | Description          | Model |                            | Vol. no. (for std model) |
|---------|----------------------|-------|----------------------------|--------------------------|
| MY2     | Mechanically jointed | MY2H  | Linear guide (Single axis) | @ From D 1075            |
| IVI T Z | rodless cylinder     | MY2HT | Linear guide (Double axes) | 9 FIOIII P. 13/5         |

#### How to Order

Standard model no. MY2HT

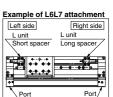
#### Stroke adjustment unit mounting diagram



#### Stroke Adjustment Unit Specifications

| Bore size                       | e (mm)            | 16      |                | 2      | 5      | 40         |                   |
|---------------------------------|-------------------|---------|----------------|--------|--------|------------|-------------------|
| Unit symbol                     |                   | L       | Н              | L      | Н      | L          | Н                 |
| Shock absorber                  | MY2H              | RB0806  | RB1007         | RB1007 | RB1412 | RB1412     | RB2015            |
| model                           | MY2HT             | RB1007  | RB1412         | RB1412 | RB2015 | RB2015     | RB2725            |
| Stroke adjustment               | Without spacer    | 0 to    | -5.6           | 0 to - | -11.5  | 0 to       | -16               |
| range by<br>intermediate fixing | With short spacer | −5.6 to | -11.2          | -11.5  | to -23 | -16 t      | o <del>-</del> 32 |
| spacer (mm)                     | With long spacer  | -11.2 t | -11.2 to -16.8 |        | -34.5  | −32 to −48 |                   |

- \* Spacers are used to fix the stroke adjustment unit at an intermediate stroke position.
- \* Stroke adjustment range is applicable for one side when mounted on a cylinder.



#### Stroke Adjustment Unit Model

Note) Stroke adjustment unit with adjusting bolt (-XB20) cannot be mounted on the standard cylinder.

#### Guide symbol ● **H** MY2H16 Stroke adjustment unit MY2H25 Cylinder MY2H40 bore size HT MY2HT16 16 16 mm HT MY2HT25 25

#### 40 mm Unit part no.

| Symbol | Stroke adjustment unit | Mounting position |
|--------|------------------------|-------------------|
| L1     | L unit                 | For left          |
| L2     | L unit                 | For right         |
| H1     | H unit                 | For left          |
| H2     | n unii                 | For right         |

40

\* L unit only for ø16

### MY2H (-XB20)

mounting bracket adjustment bolt ⇜ Place the protruding section on the stroke adjustment unit side

#### MY2HT (-XB20)



Without spacer

Short spacer

Long spacer

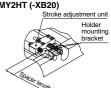
With

Intermediate fixing

spacer

in 2 piece sets \* Intermediate fixing spacers

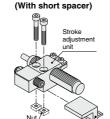
are shipped together.



#### **Components Parts**

HT MY2HT40

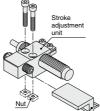
# MY2H-A25L2-XB20 (Without spacer) Stroke adjustment



Holder mounting bracket

MY2H-A25L2-6-XB20





Holder mounting bracket

#### MY2H-A25L2-6N-XB20 (Short spacer only)



MY2H-A25L2-7N-XB20 (Long spacer only)



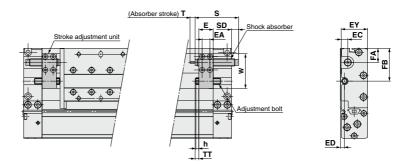
<sup>\*</sup> Nuts are installed onto the cylinder body.

Symbol

-XB20

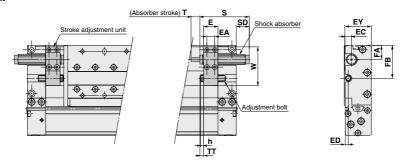
#### Dimensions (Dimensions other than below are the same as standard type.)

#### MY2H L unit

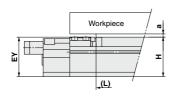


| Applicable cylinder | Е    | EA   | EC  | ED  | EY | FA   | FB   | h   | S    | Т  | SD  | TT             | W    | Shock absorber model | Adjusting bolt  | Adjustment range |
|---------------------|------|------|-----|-----|----|------|------|-----|------|----|-----|----------------|------|----------------------|-----------------|------------------|
| MY2H16              | 15.8 | 8.4  | 6.2 | 5   | 28 | 12.4 | 30   | 3.2 | 40.8 | 6  | 1.3 | 4.2 (Max. 9.8) | 34.5 | RB0806               | M5 x 0.8 x 25L  | 5.6              |
| MY2H25              | 19.6 | 10.6 | 10  | 5.5 | 37 | 19.3 | 44.8 | 4   | 46.7 | 7  | _   | 5 (Max. 16.5)  | 47.3 | RB1007               | M8 x 1.0 x 35L  | 11.5             |
| MY2H40              | 29   | 16   | 13  | 8   | 57 | 17   | 49   | 5   | 67.3 | 12 | _   | 6 (Max. 22)    | 59   | RB1412               | M10 x 1.0 x 50L | 16               |

#### MY2H H unit



| Applicable cylinder | E    | EA   | EC  | ED  | EY | FA   | FB   | h   | S    | SD   | Т  | TT             | W    | Shock absorber model | Adjustment bolt | Adjustment range |
|---------------------|------|------|-----|-----|----|------|------|-----|------|------|----|----------------|------|----------------------|-----------------|------------------|
| MY2H16              | 15.8 | 8.4  | 6.2 | 5   | 28 | 12.4 | 30   | 3.2 | 46.7 | 7.2  | 7  | 4.2 (Max. 9.8) | 35.5 | RB1007               | M5 x 0.8 x 25L  | 5.6              |
| MY2H25              | 19.6 | 10.6 | 10  | 5.5 | 37 | 19.3 | 44.8 | 4   | 67.3 | 18.2 | 12 | 5 (Max. 16.5)  | 52.8 | RB1412               | M8 x 1.0 x 35L  | 11.5             |
| MY2H40              | 29   | 16   | 13  | 8   | 57 | 17   | 49   | 5   | 73.2 | _    | 15 | 6 (Max. 22)    | 59   | RB2015               | M10 x 1.0 x 50L | 16               |



#### **⚠** Caution

Since the dimension **EY** of the unit is greater than the table top height (dimension **H**), when a workpiece is loaded that is larger than the full length (dimension **L**) of the slide table, allow a clearance of size "a" or larger at the workpiece side.

| Applicable cylinder | а | EY | Н  |
|---------------------|---|----|----|
| MY2H16 L/H Unit     | 1 | 28 | 28 |
| MY2H25 L/H Unit     | 1 | 37 | 37 |
| MY2H40 L/H Unit     | 0 | 57 | 58 |



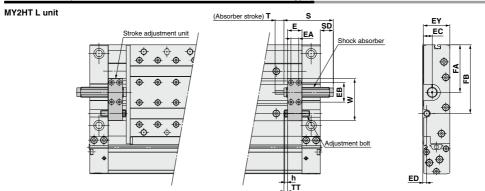


# -XB20: Stroke Adjustment Unit with Adjustment Bolt



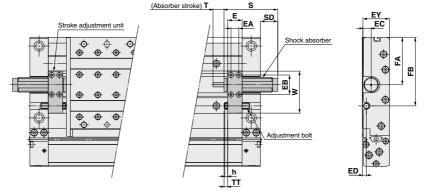
## 12 Stroke Adjustment Unit with Adjustment Bolt

#### Dimensions (Dimensions other than below are the same as standard type.)

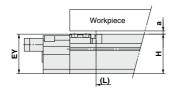


| Applicable cylinder | E    | EA   | EB   | EC   | ED  | EY | FA   | FB    | h   | S    | SD   | Т  | TT             | W    | Shock absorber model | Adjustment bolt | Adjustment range |
|---------------------|------|------|------|------|-----|----|------|-------|-----|------|------|----|----------------|------|----------------------|-----------------|------------------|
| MY2HT16             | 15.8 | 8.4  | 21   | 9    | 5   | 28 | 46.5 | 67    | 3.2 | 46.7 | 7.2  | 7  | 4.2 (Max. 9.8) | 40.6 | RB1007               | M5 x 0.8 x 25L  | 5.6              |
| MY2HT25             | 19.6 | 10.6 | 26.6 | 12.2 | 5.5 | 37 | 64.8 | 93.6  | 4   | 67.3 | 18.2 | 12 | 5 (Max. 16.5)  | 57.2 | RB1412               | M8 x 1.0 x 35L  | 11.5             |
| MY2HT40             | 29   | 16   | 37   | 18.2 | 8   | 58 | 74.5 | 110.5 | 5   | 73.2 | _    | 15 | 6 (Max. 22)    | 71.6 | RB2015               | M10 x 1.0 x 50L | 16               |

#### MY2HT H unit



| Applicable cylinder | Е    | EA   | EB   | EC   | ED  | EY | FA   | FB    | h   | S    | SD   | Т  | TT             | W    | Shock absorber model | Adjustment bolt | Adjustment range |
|---------------------|------|------|------|------|-----|----|------|-------|-----|------|------|----|----------------|------|----------------------|-----------------|------------------|
| MY2HT16             | 15.8 | 8.4  | 21   | 9    | 5   | 28 | 46.5 | 67    | 3.2 | 67.3 | 27.8 | 12 | 4.2 (Max. 9.8) | 40.6 | RB1412               | M5 x 0.8 x 25L  | 5.6              |
| MY2HT25             | 19.6 | 10.6 | 26.6 | 12.2 | 5.5 | 37 | 64.8 | 93.6  | 4   | 73.2 | 24.1 | 15 | 5 (Max. 16.5)  | 57.2 | RB2015               | M8 x 1.0 x 35L  | 11.5             |
| MY2HT40             | 29   | 16   | 37   | 18.2 | 8   | 58 | 74.5 | 110.5 | 5   | 99   | 24.5 | 25 | 6 (Max .22)    | 71.6 | RB2725               | M10 x 1.0 x 50L | 16               |



#### 

Since the dimension EY of the unit is greater than the table top height (dimension H), when a workpiece is loaded that is larger than the full length (dimension L) of the slide table, allow a clearance of size "a" or larger at the workpiece side.

| Applicable cylinder | а | EY | Н  |
|---------------------|---|----|----|
| MY2HT16 L/H Unit    | 1 | 28 | 28 |
| MY2HT25 L/H Unit    | 1 | 37 | 37 |
| MY2HT40 L/H Unit    | 1 | 58 | 58 |

#### Made to Order Common Specifications: Stroke Adjustment Unit with Adjustment Bolt

Symbol -XB20

#### XB20 (Stroke Adjustment Unit with Adjustment Bolt)

#### **⚠** Caution

#### <Stroke adjustment with adjusting bolt>

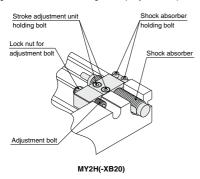
1. Loosen the lock nut for the adjustment bolt and adjust a stroke by rotating the adjustment bolt.

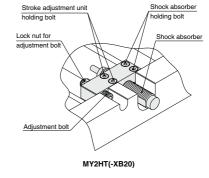
After adjusting the stroke, secure the adjustment bolt by tightening the lock nut.

If the effective stroke of the shock absorber is shortened by the stroke adjustment, its absorption capacity will be drastically reduced. Therefore, the adjustment bolt should be secured at a position where it projects about 0.5 mm farther than the shock absorber.

(NI.--)

Tighten shock absorber holding bolts equally with the specified tightening torque.



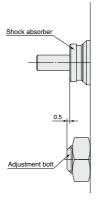


Tightening Torque for Stroke Adjustment Unit Holding Bolt

|           | ignorming residue for our enterstall administration and 2 enterstall (14 ii |                      |    |       |  |  |  |  |  |  |  |  |  |  |
|-----------|---|----------------------|----|-------|--|--|--|--|--|--|--|--|--|--|
| Bore size | MY  | ′2H                  | MY | MY2HT |  |  |  |  |  |  |  |  |  |  |
| (mm)      | L unit  | L unit H unit L unit |    |       |  |  |  |  |  |  |  |  |  |  |
| 16        |   | 0                    | .6 |       |  |  |  |  |  |  |  |  |  |  |
| 25        |   | 1                    | .5 |       |  |  |  |  |  |  |  |  |  |  |
| 40        | 5.0   |                      |    |       |  |  |  |  |  |  |  |  |  |  |

Tightening Torque for Shock Absorber Holding Bolt (N:m)

| ſ | Bore size | MY     | 2H     | MY2HT  |        |  |  |
|---|-----------|--------|--------|--------|--------|--|--|
| ı | (mm)      | L unit | H unit | L unit | H unit |  |  |
|   | 16        |        | 0      | .6     |        |  |  |
| ĺ | 25        | 1.5    | 0.6    | 1      | .5     |  |  |
|   | 40        | 5.0    | 1.5    | 5      | .0     |  |  |



2. Do not use the shock absorber and air cushion together.





# -XB22: Shock Absorber Soft Type Series RJ Type



## 13 Shock Absorber Soft Type Series RJ Type

- The standard cylinder has been equipped with shock absorber soft type Series RJ type to enable soft stopping at the stroke end.
- Two different shock absorbers are available in accordance with the operating conditions.

#### **Applicable Series**

| Series | Description            | Model  | Bearing type                                  | Applicable bore size    | Vol. no. (for std model) |
|--------|------------------------|--------|---|-------------------------|--------------------------|
|        |                        | MY1B-Z | Basic type                                    | ø25, ø32, ø40           | From P.1176              |
|        |                        | MY1H-Z | Single-axis linear guide type                 | ø25, ø32, ø40           | @ From P.1194            |
|        |                        | MY1B   | Basic type                                    | ø10 to ø40 (except ø16) | @ From P.1224            |
|        |                        | MY1M   | Slide bearing type                            | ø16 to ø40              | From P.1248              |
|        |                        | MY1C   | Cam follower type                             | ø16 to ø40              | @ From P.1268            |
| MY     | Mechanically jointed   | MY1H   | Single-axis linear guide type                 | ø10 to ø40              | From P.1288              |
| IVI T  | rodless cylinder       | MY1□W  | With protective cover                         | ø16 to ø40              | From P.1338              |
|        |                        | MY2C   | Cam follower type                             | ø16, ø25, ø40           | @ From P.1368            |
|        |                        | MY2H   | Single-axis linear guide type                 | ø16, ø25, ø40           | From P.1375              |
|        |                        | MY2HT  | Double-axis linear guide type                 | ø16, ø25                | From P.1375              |
|        |                        | MY3B   | Basic type                                    | ø16 to ø50              | @ From P.1411            |
|        |                        | MY3M   | Slide bearing type                            | ø16, ø25, ø40           | From P.1429              |
|        |                        | CY1S   | Slide bearing type                            | ø6 to ø25               | From P.1484              |
| CY     | Magnetically coupled   | CY1L   | Ball bushing bearing type                     | ø6 to ø25               | @ From P.1500            |
| Ci     | rodless cylinder       | CY1H   | Single-axis linear guide type                 | ø10 to ø25              | @ From P.1512            |
|        |                        | CY1HT  | Double-axis linear guide type                 | ø25                     | From P.1512              |
| MGP    | Compact guide cylinder | MGP    | Slide bearing type, Ball bushing bearing type | ø12 to ø40              | <b>⑤</b> From P.346      |
| MGG    | Guide cylinder         | MGG    | Slide bearing type, Ball bushing bearing type | ø20 to ø32              | ● From P.454             |
| CX2    | Slide unit             | CX2N   | Slide bearing type                            | ø10, ø15, ø25           | <b>●</b> From P.566      |
| CXT    | Platform cylinder      | CXT    | Slide bearing type, Ball bushing bearing type | ø12 to ø25              | <b>⑤</b> From P.628      |

#### How to Order

Standard model no. – XB22

Shock absorber soft type Series RJ type

#### How to Order a Stroke Adjustment Unit for MY Itself

Stroke adjustment unit model -XB22

#### Specifications

| Performance, absorbed energy    | Refer to the table below and the maximum impact weight graph.              |
|---------------------------------|--|
| Dimensions                      | Shock absorber overall length: 0 to −1.4 mm shorter than the standard type |
| Specifications other than above | Same as standard type  |

| Mod                       | 1-1                    | Short stroke type |             | RJ/H type     |         |  |  |  |  |  |
|---------------------------|------------------------|-------------------|-------------|---------------|---------|--|--|--|--|--|
| IVIO                      | iei                    | RJ0805            | RJ0806H     | RJ1007H       | RJ1412H |  |  |  |  |  |
| Max. energy absorp        | otion (J) Note)        | 0.5               | 1           | 3             | 10      |  |  |  |  |  |
| O.D. thread size (m       | m)                     | 8                 | 8           | 10            | 14      |  |  |  |  |  |
| Stroke (mm)               |                        | 5                 | 6 7         |               | 12      |  |  |  |  |  |
| Collision speed (m/       | s)                     | 0.05 to 1         |             | 0.05 to 2     |         |  |  |  |  |  |
| Max. operating freque     | ency (cycle/min) Note) | 80                | 80          | 70            | 45      |  |  |  |  |  |
| Spring force (N)          | Extended               | 2.8               | 2.8         | 5.4           | 6.4     |  |  |  |  |  |
| Spring force (N)          | Retracted              | 4.9               | 5.4         | 8.4           | 17.4    |  |  |  |  |  |
| Max. allowable thrust (N) |                        | 245               | 245         | 422 814       |         |  |  |  |  |  |
| Ambient temperatu         | re (°C)                |                   | −10 to 60°C | (No freezing) |         |  |  |  |  |  |
| Weight (g) Basic          |                        | 15                | 15          | 23            | 65      |  |  |  |  |  |

Note) At ordinary temperature (20 to 25°C)

- \* For details on shock absorber soft type Series RJ, refer to Best Pneumatics No.3.
- \* The shock absorber service life is different from that of each cylinder. Refer to the "Specific Product Precautions" of Series RJ for the replacement period.



#### Made to Order Common Specifications: Shock Absorber Soft Type Series RJ Type

Symbol

-XB22

#### Cylinders

Note) Refer to Best Pneumatics No. 3 for the details of the shock absorber RB series.

| Mechani      | Mechanically Jointed Rodless Cylinder |                |        |               |             |             |      |             |             |  |  |  |  |
|--------------|---------------------------------------|----------------|--------|---------------|-------------|-------------|------|-------------|-------------|--|--|--|--|
| Model        | Type                                  | Stroke         |        |               |             | Bore size   |      |             |             |  |  |  |  |
| iviouei      | Type                                  | adjusting unit | ø10    | ø16           | ø <b>20</b> | ø <b>25</b> | ø32  | ø <b>40</b> | ø <b>50</b> |  |  |  |  |
|              | -XB22                                 | L              |        |               |             | RJ1007H     | RJ14 | 112H        |             |  |  |  |  |
| MY1B-Z       | -VD27                                 | Н              | /      | /             |             | RJ1412H     | _    | _           | 1 /         |  |  |  |  |
| MY1H-Z       | O4                                    | L              |        |               |             | RB1007      | RB1  | 412         |             |  |  |  |  |
|              | Standard                              | Н              |        |               |             | RB1412      | RB2  | 015         | 1/          |  |  |  |  |
|              | -XB22                                 | L              |        |               | RJ0806H     | RJ1007H     | RJ14 | 112H        |             |  |  |  |  |
| MY1B         | -XD22                                 | Н              | RJ0805 | /             | RJ1007H     | RJ1412H     | _    | _           | 1 /         |  |  |  |  |
| WITID        | 04                                    | L              |        |               | RB0806      | RB1007      | RB1  | 412         |             |  |  |  |  |
|              | Standard                              | Н              | RB0805 |               | RB1007      | RB1412      | RB2  | 2015        |             |  |  |  |  |
|              | -XB22                                 | L              |        | RJ08          | 806H        |             |      | 112H        |             |  |  |  |  |
| MY1M         | -VD27                                 | Н              | /      |               | RJ1007H     | RJ1412H     | _    | _           | 1 /         |  |  |  |  |
| MY1C Standar |                                       | L              |        | RBC           | 0806        | RB1007      | RB1  | 412         |             |  |  |  |  |
| Standar      |                                       | Н              |        |               | RB1007      | RB1412      | RB2  | 2015        |             |  |  |  |  |
|              | -XB22                                 | L              |        | RJ08          | 806H        | RJ1007H     | RJ14 | 112H        |             |  |  |  |  |
| MY1H         | -VD27                                 | Н              | RJ0805 |               | RJ1007H     | RJ1412H     | _    |             |             |  |  |  |  |
| S            | Standard                              | L              |        | RBC           | 0806        | RB1007      | RB1  | 412         |             |  |  |  |  |
|              |                                       | Н              | RB0805 |               | RB1007      | RB1412      | RB2  |             |             |  |  |  |  |
| MY1□W        | -XB22                                 | L              |        | RJ0806H       |             | RJ1007H     | RJ14 | 112H        |             |  |  |  |  |
| IVI I I 🗆 VV | Standard                              | L              |        | RB0806        |             | RB1007      | RB1  | 412         |             |  |  |  |  |
|              | -XB22                                 | L              |        | RJ0806H       |             | RJ1007H     |      | RJ1412H     |             |  |  |  |  |
| MY2C         | -4022                                 | Н              |        | RJ1007H Note) |             | RJ1412H     |      | _           |             |  |  |  |  |
| MY2H         | Standard                              | L              |        | RB0806        |             | RB1007      |      | RB1412      |             |  |  |  |  |
|              | Stalluaru                             | Н              |        | RB1007 Note)  |             | RB1412      |      | RB2015      |             |  |  |  |  |
|              | -XB22                                 | L              | /      | RJ1007H       |             | RJ1412H     |      |             |             |  |  |  |  |
| MY2HT        | -ADZZ                                 | Н              |        | RJ1412H       |             | _           |      | _           |             |  |  |  |  |
| WITZIII      | Standard                              | L              | /      | RB1007        |             | RB1412      |      | RB2015      |             |  |  |  |  |
|              | Stariuaru                             | Н              |        | RB1412        |             | RB2015      |      | RB2725      |             |  |  |  |  |
|              | -XB22                                 | L              | /      | RJ08          |             | RJ10        |      | RJ1         | 412H        |  |  |  |  |
| МҮ3В         | -ADZZ                                 | Н              | /      | RJ10          |             |             | 412H |             | _           |  |  |  |  |
| WITOD        | Standard                              | L              | /      | RBC           |             |             | 1007 |             | 1412        |  |  |  |  |
|              | Standard                              | Н              |        | RB1           | 007         |             | 1412 |             | 2015        |  |  |  |  |
|              | -XB22                                 | L              |        | RJ0806H       |             | RJ1007H     |      | RJ1412H     |             |  |  |  |  |
| МУЗМ         | -ADZZ                                 | Н              |        | RJ1007H       |             | RJ1412H     |      | _           |             |  |  |  |  |
| III I SIVI   | Standard                              | L              | /      | RB0806        | /           | RB1007      |      | RB1412      |             |  |  |  |  |
| \$           | Stariuaru                             | Н              | /      | RB1007        | /           | RB1412      | /    | RB2015      | /           |  |  |  |  |

Note) MY2C16 is not available with H unit.

#### **Magnetically Coupled Rodless Cylinder**

| Model   | Time     |        |             | Bore size   |             |             |
|---------|----------|--------|-------------|-------------|-------------|-------------|
| iviouei | Type     | ø6     | ø <b>10</b> | ø <b>15</b> | ø <b>20</b> | ø <b>25</b> |
| CY1S    | -XB22    | RJ0805 | RJ08        | 306H        | RJ1007H     | RJ1412H     |
| CY1L    | Standard |        | RB0805      |             | RB1006      | RB1411      |
| CY1H    | -XB22    |        | RJ08        | 306H        | RJ1007H     | RJ1412H     |
| СТІП    | Standard |        | RB0805      | RB0806      | RB1006      | RB1411      |
| CY1HT   | -XB22    |        |             |             |             | RJ1412H     |
| CTIMI   | Standard |        |             |             |             | RB1411      |

#### **Guide Cylinder**

| Model | Time     |      |             | Bore        | size        |      |             |
|-------|----------|------|-------------|-------------|-------------|------|-------------|
| Model | Type     | ø12  | ø <b>16</b> | ø <b>20</b> | ø <b>25</b> | ø32  | ø <b>40</b> |
| MGP   | -XB22    | RJ08 | 306H        | RJ10        | 007H        | RJ14 | 112H        |
| WGP   | -XC69    | RBC  | 806         | RB1         | 007         | RB1  | 412         |
| MGG   | -XB22    |      |             | RJ1007H     | RJ14        | 112H | _           |
| MGG   | Standard |      |             | RB1007      | RB1         | 412  | BB2015      |

**Platform Cylinder** 

| Model   | Time     |      | Bore | SIZE        |             |
|---------|----------|------|------|-------------|-------------|
| iviodei | Type     | ø12  | ø16  | ø <b>20</b> | ø <b>25</b> |
| СХТ     | -XB22    | RJ08 | 306H | RJ1007H     | RJ1412H     |
| CAI     | Standard | RBC  | 1806 | RB1007      | RB1411      |

Slide Unit/Double Rod Type

| Model | Type     |      | Bore size   |             |
|-------|----------|------|-------------|-------------|
| Model | Type     | ø10  | ø <b>15</b> | ø <b>25</b> |
| CX2N  | -XB22    | RJ08 | 306H        | RJ1007H     |
| CAZIN | Standard | RBC  | 1805        | RB1006      |





# -XB22: Shock Absorber Soft Type Series RJ Type



# 13 Shock Absorber Soft Type Series RJ Type

Symbol

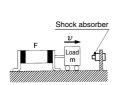
#### Maximum Impact Weight Graph (Shock Absorber Performance Line Graph)

 Values in the maximum impact mass graph are at room temperature (20 to 25°C).

Ensure that the impact mass and the impact speed are within the absorbed energy graphs below. Refer to each cylinder selection calculation for load factors and guide load factors. Consult with SMC for the MY3 series because of restrictions regarding the cylinder.

#### ■ Type of collision

#### Horizontally-applied impact Air cylinder impact (horizontal/upward)

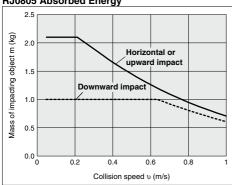


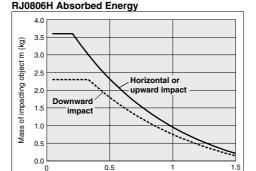


#### Air cylinder impact (downward)



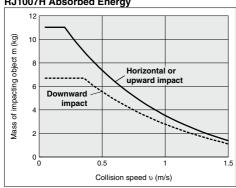
**RJ0805 Absorbed Energy** 



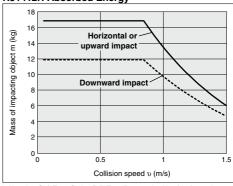


Collision speed υ (m/s)

RJ1007H Absorbed Energy



RJ1412H Absorbed Energy



<sup>\*</sup> Be sure to read "Handling Precautions for SMC Products" (M-E03-3) and "Shock Absorber Soft Type Series RJ" (Best Pneumatics No.3) before using.



# Made to Order Common Specifications: -XC2(A): Rod End Length Extended 10 mm



# 14 Rod End Length Extended 10 mm

Symbol -XC2(A)

Rod end length (L dimension) specifications of the cylinder for mounting the flange on the foot or rod side are "standard product + 10 mm" (-XC2).

Applicable Series

| Series | Description           | Model | Action                    | Note                             | Vol. no. (for std model) |
|--------|-----------------------|-------|---------------------------|----------------------------------|--------------------------|
|        | Standard type         | CQ2   | Double acting, Single rod | Foot style, Rod side flange only | From P.785               |
| CQ2    | Standard type         | CQ2W  | Double acting, Double rod | Foot style only                  | From P.807               |
| CQZ    | Non votation and type | CQ2K  | Double acting, Single rod | Foot style, Rod side flange only | From P.863               |
|        | Non-rotating rod type | CQ2KW | Double acting, Double rod | Foot style only                  | <b>②</b> From P.877      |

Rod end length (L dimension) specifications of the cylinder for mounting the double rod flange are "standard product + 10 mm" (-XC2A).

**Applicable Series** 

| Series | Description           | Model | Action                    | Note        | Vol. no. (for std model) |
|--------|-----------------------|-------|---------------------------|-------------|--------------------------|
| CQ2    | Standard type         | CQ2W  | Double acting, Double rod | Flange only | From P.807               |
| CQ2    | Non-rotating rod type | CQ2KW | Double acting, Double rod | Flange only | From P.877               |

#### How to Order

Standard model no. - XC2 (A)

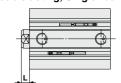
Rod end length extended 10 mm

-XC2 Foot style, Rod side flange only
-XC2A For mounting double rod flange

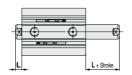
Specifications: Same as standard type.

#### Dimensions (Dimensions other than below are the same as standard type.)

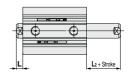
# Double acting, Single rod Double acting, Double rod (-XC2)



Rod end female thread



Rod end female thread



Double acting, Double rod (-XC2A)

Rod end female thread



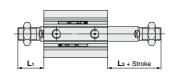
**Dimensions** 

100



| Ο -            |           |                         |  |
|----------------|-----------|-------------------------|--|
|                |           |                         |  |
| T->            | ΨΨ        | <u> </u>                |  |
|                | 1800-он 1 |                         |  |
|                |           |                         |  |
| L <sub>1</sub> |           | L <sub>1</sub> + Stroke |  |

Rod and male thread



Rod end male thread

Rod end male thread

Rod end male thread

| D                 | Applicab | le Series    | Dimer         | nsions         |
|-------------------|----------|--------------|---------------|----------------|
| Bore size<br>(mm) | Standard | Non-rotating | Female thread | Male thread    |
| ()                | type     | rod type     | L             | L <sub>1</sub> |
| 12                | 0        | -            | 13.5          | 24             |
| 16                | 0        | _            | 13.5          | 25.5           |
| 20                | 0        | _            | 14.5          | 28.5           |
| 25                | 0        | _            | 15            | 32.5           |
| 32                | 0        | -            | 17            | 38.5           |
| 40                | 0        | 0            | 17            | 38.5           |
| 50                | 0        | 0            | 18            | 43.5           |
| 63                | 0        | 0            | 18            | 43.5           |

| Dimension         | s        |              |        |        |                | (mm)   |
|-------------------|----------|--------------|--------|--------|----------------|--------|
| Dana alaa         | Applicab | le Series    |        | Dimer  | nsions         |        |
| Bore size<br>(mm) | Standard | Non-rotating | Female | thread | Male           | thread |
| (11111)           | type     | rod type     | L      | L2     | L <sub>1</sub> | L3     |
| 12                | 0        | _            | 13.5   | 3.5    | 24             | 14     |
| 16                | 0        | _            | 13.5   | 3.5    | 25.5           | 15.5   |
| 20                | 0        | _            | 14.5   | 4.5    | 28.5           | 18.5   |
| 25                | 0        | _            | 15     | 5      | 32.5           | 22.5   |
| 32                | 0        | _            | 17     | 7      | 38.5           | 28.5   |
| 40                | 0        | 0            | 17     | 7      | 38.5           | 28.5   |
| 50                | 0        | 0            | 18     | 8      | 43.5           | 33.5   |
| 63                | 0        | 0            | 18     | 8      | 43.5           | 33.5   |
| 80                | 0        | _            | 20     | 10     | 53.5           | 43.5   |
| 100               | 0        | _            | 22     | 12     | 53.5           | 43.5   |

53.5

53.5

# Made to Order Common Specifications: -XC3: Special Port Location



Series CJ2, CM2, MB, MB1 and CA2 have been remodeled. For details, refer to "Simple Specials" and "Made to Order" in the individual product catalog.

## 15 Special Port Location

Compared with the standard type, a cylinder which changes the connection port location of rod/head cover and the location of cushion valve.

Applicable Series

| Series | Description                         | Model | Action                               | Note  | Vol. no. (for std model |
|--------|-------------------------------------|-------|--------------------------------------|---|-------------------------|
| CJ2    | Standard type                       | CJ2   | Double acting, Single rod            | Except w/ rail mounting style auto switches, w/ air cushion | @ From P.44             |
| CJZ    | Non-rotating rod type               | CJ2K  | Double acting, Single rod            | Except w/ rail mounting style auto switches                 | 9 FIOIII P.44           |
| CM2-Z  | Air cylinder                        | CM2   | Double acting, Single rod            |   | <b>②</b> From P.150     |
|        |                                     | 0.10  | Double acting, Single rod            |   |                         |
|        | Standard type                       | CM2   | Single acting (Spring return/extend) |   |                         |
|        |                                     | CM2W  | Double acting, Double rod            |   |                         |
|        | Air-hydro type                      | CM2H  | Double acting, Single rod            |   |                         |
|        |                                     | CM2K  | Double acting, Single rod            |   |                         |
| CM2    | Non-rotating rod type               | CM2K  | Single acting (Spring return/extend) |   | ☐ <b>②</b> From P.172   |
| CIVIZ  |                                     | CM2KW | Double acting, Double rod            |   | 9 From P.172            |
|        | Direct mount type                   | CM2R  | Double acting, Single rod            | Except with air cushion                                     |                         |
|        | Direct mount type, Air-hydro type   | CM2RH | Double acting, Single rod            |   |                         |
|        | Non-rotating rod, Direct mount type | CM2RK | Double acting, Single rod            |   |                         |
|        | Low friction type                   | CM2Y  | Double acting, Single rod            |   |                         |
|        | End lock cylinder                   | CBM2  | Double acting, Single rod            | Except air cushion  |                         |
|        | Standard type                       | MB    | Double acting, Single rod            | ·   |                         |
|        | Startuaru type                      | MBW   | Double acting, Double rod            |   |                         |
| MB     | Non retating real true              | MBK   | Double acting, Single rod            |   | @ From P.408            |
|        | Non-rotating rod type               | MBKW  | Double acting, Double rod            |   |                         |
|        | Low friction type                   | MB□Q  | Double acting, Single rod            |   |                         |
|        | Cton dovd to me                     | MB1   | Double acting, Single rod            |   |                         |
| MB1    | Standard type                       | MB1W  | Double acting, Double rod            |   | ☐ <b>9</b> From P.456   |
| IVIDI  | Non-rotating rod type               | MB1K  | Double acting, Single rod            |   | 9 FIOIII P.456          |
|        | Non-rotating rod type               | MB1KW | Double acting, Double rod            |   |                         |
|        | Standard type                       | CA2   | Double acting, Single rod            |   |                         |
| CA2    | Startuaru type                      | CA2W  | Double acting, Double rod            |   | @ From P.508            |
|        | End lock cylinder                   | CBA2  | Double acting, Single rod            |   |                         |
| CS1    | Standard type                       | CS1   | Double acting, Single rod            |   | 0 F D 504               |
| CSI    | Low friction type                   | CS1□Q | Double acting, Single rod            |   | @ From P.564            |
| CS2    | Standard type                       | CS2   | Double acting, Single rod            |   | @ From P.602            |
| U32    | Smooth cylinder                     | CS2Y  | Double acting, Single rod            | Applicable to ø20 to ø40                                    | <b>9</b> FI0Ⅲ P.002     |
| RHC    | High power cylinder                 | RHC   | Double acting, Single rod            |   | ● From P.133            |
|        |                                     |       | Double acting                        |   |                         |
|        |                                     | RSQ   | Double acting with spring installed  |   |                         |
| RSQ    | Stopper cylinder                    |       | Single acting                        |   | 0 F D 4544              |
| RSG    | Stopper cylinder                    |       | Double acting                        |   | ● From P.151            |
|        |                                     | RSG   | Double acting with spring installed  |   |                         |
|        |                                     |       | Single acting                        |   |                         |
| CL1    | Locked up cylinder                  | CL1   | Double acting, Single rod            |   | <b>⑤</b> From P.746     |
| CLS    | Cylinder with lock                  | CLS   | Double acting, Single rod            |   | ● From P.898            |
| CNA2   | Cylinder with lock                  | CNA2  | Double acting, Single rod            | Unlocking cams are on the same side as cushion valves.      | <b>⊚</b> From P.838     |
| MXH    | Compact slide                       | MXH-Z | Double acting                        |   | € From P.19             |



CJ2
CM2
Standard model no.

-XC3
A
B

Head port location seen from the rod side

Rod port location seen from the rod side

Specifications: Same as standard type.

Rod port location seen from the rod side
 For port location, refer to the following diagrams and show the symbols of A, B, C and D.

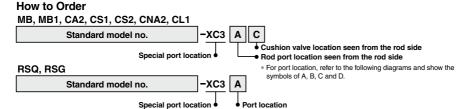
#### **Port Location**

| Series     |                        | Corresponding symbol of mounting brack  | et (Positional relationships) |   |
|------------|------------------------|---|-------------------------------|---|
| CJ2<br>CM2 | D B C                  | Position relation between cli  * Viewed from the rod side, the ports are rendered A, B, C, and D, in the clockwise direction. | evis and port  D  B  C        | * Viewed from the rod side, with<br>the clevis positioned as<br>shown in the diagram, the<br>ports are rendered A, B, C,<br>and D, in the clockwise<br>direction. |
|            | 1 Positional relations | shing between part and quebien valve cannot be changed  | 2 Cylinder with euchien of (  | C 10 (C 10 A) is not available for VC2  |



Symbol

-XC3



#### Specifications: Same as standard type.

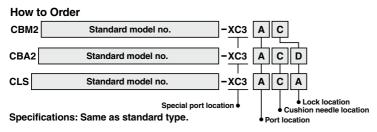
#### Relation between Port Location and Cushion Valve Location

| CA2 CS1 CNA2 CL1 1. As shown in the above diagram, the symbols for the positions of the ports and cushion valves are combined is applicable only when the rod cover and the head cover are changed to the same positions. 3. The symbol indicated as "XG3 [A][B]" is the standard specification, and there are no part numbers A or B. 4. Those shown above are the same as standard, other than the symbols that indicate the positions of the ports and the road cover and the head cover are changed to the same positions. 3. The symbol indicated as "XG3 [A][B]" is the standard specification, and there are no part numbers A or B. 4. Those shown above are the same as standard, other than the symbols that indicate the positions of the ports and the cushion valves.  Cushion Port. Valve Port. Valv |
|--|
| CS2  CS1  CNA2  CS1  CNA2  CL1  1. As shown in the above diagram, the symbols for the positions of the ports and cushion valves are combined is applicable only when the rod cover and the head cover are changed to the same positions.  2. The type in which the ports and the cushion valves are combined is applicable only when the rod cover and the head cover are changed to the same positions.  3. The symbol indicated as "XC3[AB]" is the standard specification, and there are no part numbers A or 18.  4. Those shown above are the same as standard, other than the symbols that indicate the positions of the ports and the cushion valves.  Cushion  Port valve  Port va |
| CS2  CS1  CNA2  CL1  1. As shown in the above diagram, the symbols for the positions of the ports and cushion valves are as follows: viewed from the rod side, the top position is rendered A; the type in which the ports and the cushion valves are combined is applicable only when the rod cover and the head cover are changed to the same positions.  3. The symbol indicated as "Xc3 [A][S] is the standard specification, and there are no part numbers A or B.  4. Those shown above are the same as standard, other han the symbols that indicate the positions of the ports and the cushion valves.  Cushion Port valve  Foot style  Rod side flange style  Foot style  Foot style  Foot style  Foot style  Rod side flange style  Foot style   |
| CS2  CNA2  CL1  1. As shown in the above diagram, the symbols for the positions of the ports and cushion valves are as follows: viewed from the rod side, the top position is rendered A; then, B, C, and D, in the clockwise direction.  2. The type in which the ports and the cushion valves are as follows: viewed from the rod side, the top position is rendered A; then, B, C, and D, in the clockwise direction.  3. The symbol indicated as "X-C3 [A][B] is the standard specification, and there are no part numbers A or B.  4. Those shown above are the same as standard, other than the symbols that indicate the positions of the ports and the cushion valves.  Cushion valve  Port va |
| CS2  CL1  1. As shown in the above diagram, the symbols for the positions of the ports and cushion valves are as follows: viewed from the rod side, the top position is rendered A; then, B, C, and D, in the clockwise direction.  2. The type in which the ports and the cushion valves are combined is applicable only when the rod cover and the head cover are changed to the same positions.  3. The symbol indicated as "XC3 [A][B] is the standard specification, and there are no part numbers A or B.  4. Those shown above are the same as standard, other than the symbols that indicate the positions of the ports and the cushion valves.  Cushion port cushion port cushion port valve positioned in the upper side to be A, and then B, C, and D in a clockwise order.  2. Model of combination between port and cushion valve is applicable only when the position of a port and a cushion valve on the rod cover and the head cover will be changed to the same position against the support bracket, as a rule.  3. XC3AA is not available in terms of the position between port and cushion valve is since it is available in the standard products.  MB1  Basic style Foot style Rod side flange style Head side flange style Single clevis style Double clevis style Center trunnion (Except MB1)  1. Symbol of position for port and cushion valve has to be looked from the rod side, as figures above. (In the case of standard cylinders, port must be positioned in the upper side, Define the upper side to be A, and then B, C, and D in a clockwise order.  2. Model of combination between port and cushion valve is applicable only when the position of a port and a cushion valve on the rod cover and the head cover and the head cover and the head cover and the position of a port and a cushion valve on the rod cover and the head cover and the head cover and the head cover a |
| Cushion valve  1. As shown in the above diagram, the symbols for the positions of the ports and cushion valves are as follows: viewed from the rod side, the top position is rendered A; then, B, C, and D, in the clockwise direction.  2. The type in which the ports and the cushion valves are combined is applicable only when the rod cover and the head cover are changed to the same positions.  3. The symbol indicated as "XC3 [A][B]" is the standard specification, and there are no part numbers A or B.  4. Those shown above are the same as standard, other than the symbols that indicate the positions of the ports and the cushion valves.  Cushion Port Valve Po |
| then, B, C, and D, in the clockwise direction.  2. The type in which the posts and the cushion valves are combined is applicable only when the rod cover and the head cover are changed to the same positions.  3. The symbol indicated as "XC3 [A]B]" is the standard specification, and there are no part numbers A or B.  4. Those shown above are the same as standard, other than the symbols that indicate the positions of the ports and the cushion valves.  Cushion valve Port v |
| 2. The type in which the ports and the cushion valves are combined is applicable only when the rod cover and the head cover are changed to the same positions.  3. The symbol indicated as "NC3 [A][B]" is the standard specification, and there are no part numbers A or B.  4. Those shown above are the same as standard, other than the symbols that indicate the positions of the ports and the cushion valves.  Cushion Cushion Port Valve Port Va |
| Basic style Foot style Rod side flange style Head side flange style Single clevis style Double clevis style Center trunnion  1. Symbol of position for port and cushion valve has to be looked from the rod side, as figures above. (In the case of standard cylinders, port must be positioned in the upper side to be A, and then B, C, and D in a clockwise order.  2. Model of combination between port and cushion valve is appliciable only when the position of a port and a cushion valve on the rod cover and the head cover will be changed to the same position against the support bracket, as a rule.  3. **XC3AA is not available in terms of the position between port and cushion valve, since it is available in the standard products.  Basic style Foot style Rod side flange style Head side flange style Single clevis style Double clevis style Center trunnion (Except MB1)  1. Symbol of position for port and cushion valve has to be looked from the rod side, as figures above. (In the case of standard cylinders, port must be positioned in the upper side) Define the upper side to be A, and then B, C, and D in a clockwise order.  2. Model of combination between port and cushion valve has to be looked from the rod side, as figures above. (In the case of standard cylinders, port must be positioned in the upper side) Define the upper side to be A, and then B, C, and D in a clockwise order.   |
| Basic style Foot style Rod side flange style Head side flange style Single clevis style Double clevis style Center trunnion  1. Symbol of position for port and cushion valve has to be looked from the rod side, as figures above. (In the case of standard cylinders, port must be positioned in the upper side.) Define the upper side to be A, and then B, C, and D in a clockwise order.  2. Model of combination between port and cushion valve is applicable only when the position of a port and a cushion valve on the rod cover and the head cover will be changed to the same position against the support bracket, as a rule.  3. XC3AA is not available in terms of the position between port and cushion valve, since it is available in the standard products.  Port valve Port val |
| 1. Symbol of position for port and cushion valve has to be looked from the rod side, as figures above. (In the case of standard cylinders, port must be positioned in the upper side.) Define the upper side to be A, and then B, C, and D in a clockwise order.  2. Model of combination between port and cushion valve is applicable position of a port and a cushion valve on the rod cover and the head cover will be changed to the same position against the support bracket, as a rule.  3XC3AA is not available in terms of the position between port and cushion valve, since it is available in the standard products.  Cushion Port Valve Port V    |
| positioned in the upper side; Define the upper side to be A, and then B, C, and D in a clockwise order.  2. Model of combination between port and cushion valve is applicable only when the position of a port and a cushion valve on the rod cover and the head cover will be charged to the same position against the support bracket, as a rule.  3. XC3AA is not available in terms of the position between port and cushion valve, since it is available in the standard products.    Port valve   Port valve  |
| MB1  Basic style Foot style Rod side flange style Head side flange style Single clevis style Double clevis style Center trunnion (Except MB1)  1. Symbol of position for port and cushion valve has to be looked from the rod side, as figures above. (In the case of standard cylinders, port must be positioned in the upper side.) Define the upper side to be A, and then B, C, and D in a clockwise order.  2. Model of combination between port and cushion valve hay be applicable only when the position of a port and a cushion valve only when the position of a port and a cushion valve only when the position of a port and a cushion valve on the rod cover and the head   |
| MB1  Basic style Foot style Rod side flange style Head side flange style Single clevis style Double clevis style Center trunnion (Except MB1)  1. Symbol of position for port and cushion valve has to be looked from the rod side, as figures above. (In the case of standard cylinders, port must be positioned in the upper side.) Define the upper side to be A, and then B, C, and D in a clockwise order.  2. Model of combination between port and cushion valve is applicable only when the position of a port and a cushion valve on the rod cover and the head   |
| Symbol of position for port and cushion valve has to be looked from the rod side, as figures above. (In the case of standard cylinders, port must be positioned in the upper side.) Define the upper side to be A, and then B, C, and D in a clockwise order.  |
| positioned in the upper side.) Define the upper side to be A, and then B, C, and D in a clockwise order.  2. Model of combination between port and cushion valve is applicable only when the position of a port and a cushion valve on the rod cover and the head  |
| 3. XC3AA is not available in terms of the position between port and cushion valve, since it is available in the standard products.   |
| Port   |
| RSQ In the case of standard type, the symbol for port and rod-chamfered positions are on the same surface and positioned upward.  Define the port position at right to be A, and then B, C in a clockwise order.   |
| (B)  |

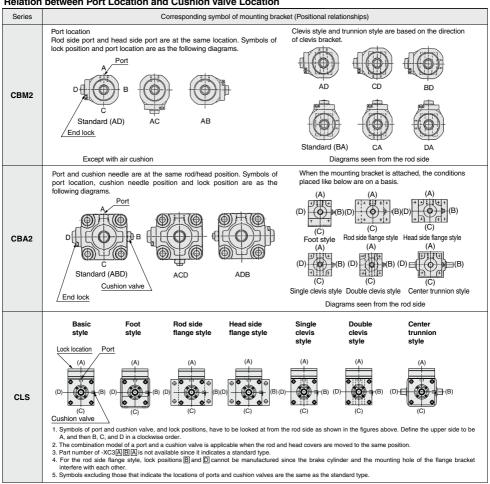


# -XC3: Special Port Location

## 15 Special Port Location

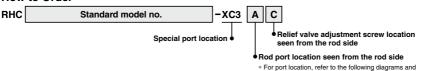


#### Relation between Port Location and Cushion Valve Location



Symbol -XC3□

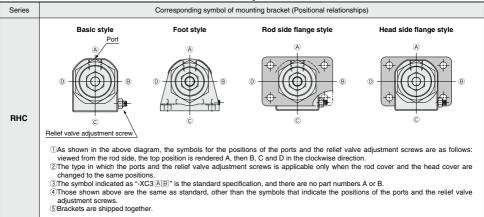




#### •

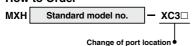
Specifications: Same as standard type

#### Relation between Port Location and Relief Valve Adjustment Screw Location



show the symbols of A, B, C and D.

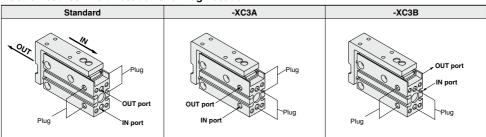
#### How to Order



#### Specifications: Same as standard type

The port location of a standard product is in the axial direction, and it is shipped as plugged on both sides. However, side ported types can be ordered. A shifting of the plugs is not required by the customer.

#### Relation between Port Location and Plug Location







# Made to Order Common Specifications: -XC4: With Heavy Duty Scraper



Series CM2, CG1, MB, MB1 and CA2 have been remodeled. For details, refer to "Simple Specials" and "Made to Order" in the individual product catalog.

# 16 With Heavy Duty Scraper

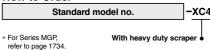
It is suitable for using cylinders under the environment, where there are much dusts in a surrounding area by using a heavy duty scraper on the wiper ring, or using cylinders under earth and sand exposed to the die-castied equipment, construction machinery, or industrial vehicles.

#### Applicable Series

| Series | Description                                 | Model  | Action                    | Note  | Vol. no. (for std model) |
|--------|---|--------|---------------------------|---|--------------------------|
| CM2    | Air cylinder                                | CM2    | Double acting, Single rod |   | ● From P. 172            |
|        |   | CM2W   | Double acting, Double rod |   |                          |
|        | Centralized piping type                     | CM2□□P | Double acting, Single rod |   |                          |
|        | End lock cylinder                           | CBM2   | Double acting, Single rod | Head side locking type only (Except w/ air cushion) |                          |
| CG1    | Air cylinder                                | CG1    | Double acting, Single rod | ø32 to ø63 only                                     | <b>9</b> From P. 306     |
| МВ     | Air cylinder                                | MB     | Double acting, Single rod |   | <b>⊘</b> From P. 408     |
|        |   | MBW    | Double acting, Double rod |   |                          |
| MB1    | Air cylinder                                | MB1    | Double acting, Single rod |   | <b>⊘</b> From P. 456     |
|        |   | MB1W   | Double acting, Double rod |   |                          |
| CA2 *  | Air cylinder                                | CA2    | Double acting, Single rod |   | <b>⊘</b> From P. 508     |
|        |   | CA2W   | Double acting, Double rod |   |                          |
|        | End lock cylinder                           | CBA2   | Double acting, Single rod | Head side locking type only                         |                          |
| CS1    | Air cylinder                                | CS1    | Double acting, Single rod |   | <b>⊘</b> From P. 564     |
|        |   | CS1W   | Double acting, Double rod |   |                          |
| CS2    | Air cylinder                                | CS2    | Double acting, Single rod |   | <b>⊘</b> P. 599          |
|        |   | CS2W   | Double acting, Double rod |   |                          |
| CQ2    | Air cylinder                                | CQ2    | Double acting, Single rod | ø20 to ø100   | ● From P. 785            |
|        |   | CQ2W   | Double acting, Double rod | ø40 to ø100 only                                    |                          |
|        | Axial piping type (Centralized piping type) | CQP2   | Double acting, Single rod | ø32 to ø100   |                          |
|        | Long stroke                                 | CQ2    | Double acting, Single rod |   |                          |
| RQ     | Compact cylinder with air cushion           | RQ     | Double acting, Single rod |   | <b>9</b> From P. 978     |
| CVM5   | Valve mounted air cylinder                  | CVM5   | Double acting, Single rod |   | <b>©</b> From P. 1723    |
| cv     | Valve mounted cylinder                      | CV3    | Double acting, Single rod |   | ● From P. 1764           |
|        |   | CVS1   | Double acting, Single rod |   |                          |
| MGP-Z  | Compact guide cylinder                      | MGPM   | Double acting             | ø20 to ø100   | <b>⊚</b> From P. 309     |
|        |   | MGPL   | Double acting             | ø20 to ø100   |                          |
|        |   | MGPA   | Double acting             | ø20 to ø100   |                          |
| MGG    | Guide cylinder                              | MGG    | Double acting             | Except ø20, ø25                                     | <b>9</b> From P. 454     |
| MGC    |   | MGC    | Double acting             | Except ø20, ø25                                     | <b>©</b> From P. 494     |
| CNA2   | Cylinder with lock                          | CNA2   | Double acting, Single rod |   | <b>©</b> From P. 838     |
| CNG    | Cylinder with lock                          | CNG    | Double acting, Single rod | ø32, ø40 only                                       | <b>©</b> From P. 782     |

<sup>\*</sup> CA2 H (Air-hydro type) comes with a heavy duty scraper as standard.

#### **How to Order**



Specifications: Same as standard type.

#### **∆**Caution

Do not replace heavy duty scrapers.

 Since heavy duty scrapers are press-fit, do not replace the cover only, but rather the entire rod cover assembly. (Holder plate assembly in the case of Series MGP)

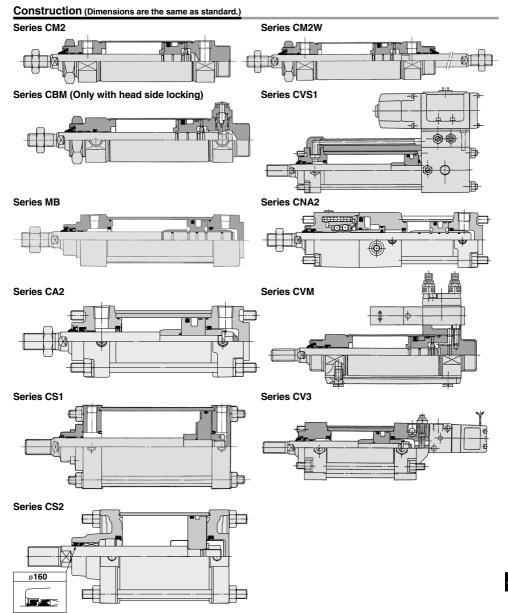
Series CM2 cannot replace either heavy duty scraper or rod seal. (It goes for replacing retainer assembly for Series CS1.)
Replace the CNA2 series with the lock unit.





Symbol

-XC4



**SMC** 

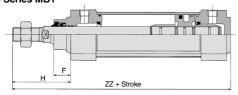
# Made to Order Common Specifications: -XC4: With Heavy Duty Scraper



## 16 With Heavy Duty Scraper

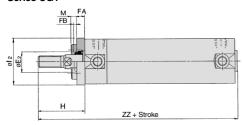
#### **Dimensions**

#### Series MB Series MB1



| Series MB, MB1 (mm) |    |    |     |  |  |  |  |  |  |
|---------------------|----|----|-----|--|--|--|--|--|--|
| Bore size (mm)      | F  | Н  | ZZ  |  |  |  |  |  |  |
| 32                  | 15 | 47 | 135 |  |  |  |  |  |  |
| 40                  | 17 | 58 | 146 |  |  |  |  |  |  |
| 50                  | 19 | 67 | 165 |  |  |  |  |  |  |
| 63                  | 19 | 67 | 165 |  |  |  |  |  |  |
| 80                  | 25 | 81 | 199 |  |  |  |  |  |  |
| 100                 | 25 | 81 | 199 |  |  |  |  |  |  |

#### Series CG1

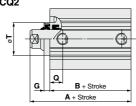


| Series CG1     |                |    |    |    |                |    | (mm) |
|----------------|----------------|----|----|----|----------------|----|------|
| Bore size (mm) | E <sub>2</sub> | FA | FB | М  | l <sub>2</sub> | Н  | ZZ   |
| 32             | 17             | 8  | 3  | 5  | 38             | 48 | 121  |
| 40             | 21             | 8  | 3  | 6  | 48             | 58 | 138  |
| 50             | 26             | 9  | 3  | 8  | 59             | 66 | 158  |
| 63             | 26             | 9  | 3  | 10 | 72             | 66 | 158  |
|                |                |    |    |    |                |    |      |

- (mm)

  2Z
  129
  147
  170
  170
- \* Other dimensions are the same as double acting, single rod, standard type.
- \* On the axial foot style and the rod side flange style, the installation bracket is wedged and bolted between the cylinder and the scraper at the time of shipment. On other styles, it is placed in the same package (not assembled).

#### Series CQ2



- ( ): Denotes the dimensions with auto switch.
- Other dimensions are the same as for CQ2/standard type.
- . Bore size 32, without switch, 5 strokes:
- Q-dimensions is 21.5.
- Relation between bore size 20 to 32 piping port and mounting holes is as the following diagram.

Please contact SMC for both ends tapped style and bracket style.

Applicable stroke available by the 5 mm

Applicable stroke available by the 5 mm interval.





Without switch: Bore size 20 to 32 With switch: Bore size 20, 25 With switch: Bore size 32

#### Series CQ2

| Bore size | A                 |                |                   | В                 |                |                   | т  | G                  |                    | Q                 |                    |
|-----------|-------------------|----------------|-------------------|-------------------|----------------|-------------------|----|--------------------|--------------------|-------------------|--------------------|
|           | 50 stroke or less | 75, 100 stroke | 125 to 300 stroke | 50 stroke or less | 75, 100 stroke | 125 to 300 stroke | •  | 100 stroke or less | 125 stroke or more | 50 stroke or less | 125 stroke or more |
| 20        | 34 (46)           |                | _                 | 29.5 (41.5)       | _              |                   | _  | _                  | _                  | 18 (18)           | _                  |
| 25        | 37.5 (47.5)       | 1              | _                 | 32.5 (42.5)       | _              | I                 | -  | _                  | _                  | 19 (19)           | _                  |
| 32        | 40 (50)           | 50 (50)        | 67.5 (67.5)       | 33 (43)           | 43 (43)        | 55.5 (55.5)       | I  | _                  | _                  | 20 (20)           | _                  |
| 40        | 46.5 (56.5)       | 56.5 (56.5)    | 77 (77)           | 29.5 (39.5)       | 39.5 (39.5)    | 55 (55)           | 28 | 5                  | 10                 | 12.5 (12.5)       | 12.5 (12.5)        |
| 50        | 48.5 (58.5)       | 58.5 (58.5)    | 78.5 (78.5)       | 30.5 (40.5)       | 40.5 (40.5)    | 55.5 (55.5)       | 35 | 5                  | 10                 | 10.5 (10.5)       | 14 (14)            |
| 63        | 54 (64)           | 64 (64)        | 80 (80)           | 36 (46)           | 46 (46)        | 57 (57)           | 35 | 5                  | 10                 | 15 (15)           | 16.5 (16.5)        |
| 80        | 63.5 (73.5)       | 73.5 (73.5)    | 91 (91)           | 43.5 (53.5)       | 53.5 (53.5)    | 66 (66)           | 43 | 5                  | 10                 | 16 (16)           | 19 (19)            |
| 100       | 75 (85)           | 85 (85)        | 102.5 (102.5)     | 53 (63)           | 63 (63)        | 75.5 (75.5)       | 59 | 5                  | 10                 | 23 (23)           | 23 (23)            |

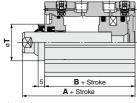
# Made to Order Common Specifications: With Heavy Duty Scraper

Symbol

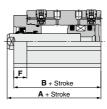
-XC4

#### Dimensions (Dimensions other than below are the same as standard type.)

#### Series RQ







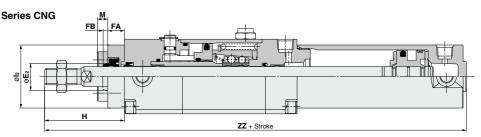
|                   |      |      |    | (mm) |
|-------------------|------|------|----|------|
| Bore size<br>(mm) | A    | В    | т  | F    |
| 20                | 46.5 | 42   | _  | 10   |
| 25                | 51.5 | 46.5 | _  | 10   |
| 32                | 54   | 47   | _  | 10   |
| 40                | 61   | 44   | 28 | _    |
| 50                | 67.5 | 49.5 | 35 | _    |
| 63                | 73   | 55   | 35 | _    |
| 80                | 83.5 | 63.5 | 43 | _    |
| 100               | 98   | 76   | 59 | ı    |
|                   |      |      |    |      |

#### 

#### Do not replace heavy duty scrapers.

- Since heavy duty scrapers are press-fit, do not replace the cover only, but rather the entire rod cover assembly.
- \* Contact SMC for the rod cover assembly part number.

- \* Contact SMC for cylinders with I.D. 20 to 32 both ends tapped and brackets.
- \* Only standard strokes are applicable.



Long strokes

| Bore size (mm) | E <sub>2</sub> | FA | FB | M | l <sub>2</sub> | Н  | ZZ  |
|----------------|----------------|----|----|---|----------------|----|-----|
| 32             | 17             | 8  | 3  | 5 | 38             | 48 | 204 |
| 40             | 21             | 8  | 3  | 6 | 48             | 58 | 229 |

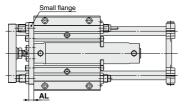
- \* Other dimensions are the same as the standard type. (The above figure shows the rubber bumper type.)
- \* On the axial foot style and the rod side flange style, the installation bracket is wedged and bolted between the cylinder and the scraper at the time of shipment.

#### **⚠** Caution

#### Do not replace heavy duty scrapers.

 Since heavy duty scrapers are press-fit, they must be replaced together with the seal holder assembly.

#### Series MGG□B ø32 to ø50



|                   | (mm) |
|-------------------|------|
| Bore size<br>(mm) | AL   |
| 32                | 9    |
| 40                | 12   |
| 50                | 12   |

**ZZ** 212

238

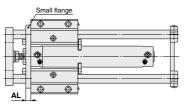
# Specifications: Same as standard type.

Note 1) Except ø20 and ø25

Note 2) Heavy duty scrapers are attached to the piston rod and guide rods (front and back).

Note 3) Rod side heavy duty scrapers for ø32 to ø50 are press-fit to large and small flanges. When replacing them, replace the large and small flange assemblies.

#### Series MGC□B ø32 to ø50



|                   | (mm) |
|-------------------|------|
| Bore size<br>(mm) | AL   |
| 32                | 9    |
| 40                | 12   |
| 50                | 12   |

**SMC** 

# **Made to Order Common Specifications:** -XC4: With Heavy Duty Scraper



# 16 With Heavy Duty Scraper

Symbol -XC4

#### How to Order/MGP



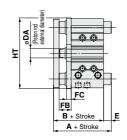
| Nil | With single side scraper |
|-----|--------------------------|
| W   | With both sides scraper  |

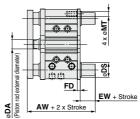
#### **Specifications**

| Applicable series  |                  | MGPM                               | MGPL/MGPA |  |  |  |
|--------------------|------------------|------------------------------------|-----------|--|--|--|
| Bearing type       |                  | Slide bearing Ball bushing bearing |           |  |  |  |
| Bore size (mm)     |                  | 20, 25, 32, 40, 50, 63, 80, 100    |           |  |  |  |
| Minimum            | With single side | 0.12 MPa                           |           |  |  |  |
| operating pressure | With both sides  | 0.14 MPa                           |           |  |  |  |

Specifications other than above are the same as standard type.

#### Dimensions (Dimensions other than below are the same as standard type.)





For cylinder with both sides scraper

#### **Common Dimensions:**

| MGPI      | M, MG | iPL, N | IGPA |      | (mm)         |
|-----------|-------|--------|------|------|--------------|
| Bore size | В     |        | FB   | F    | С            |
| (mm)      | P     | DA     | гь   | MGPM | MGPL<br>MGPA |
| 20        | 63    | 10     | 18   | 9    | 5            |
| 25        | 63.5  | 10     | 17   | 9    | 5            |
| 32        | 69.5  | 14     | 22   | 9    | 5            |
| 40        | 76    | 14     | 22   | 9    | 5            |
| 50        | 82    | 20     | 26   | 10   | 8            |
| 63        | 87    | 20     | 26   | 10   | 5            |
| 80        | 106.5 | 25     | 34   | 15   | 6            |
| 100       | 126   | 30     | 41   | 15   | 6            |

#### With Both Sides Scraper

| Dimensions: AW, EW, FD, MT, DS (mm) |       |     |    |     |      |              |  |  |  |
|-------------------------------------|-------|-----|----|-----|------|--------------|--|--|--|
| Bore size                           | AW    | EW  | FD |     | DS   | *            |  |  |  |
| (mm)                                | AW    | ⊏VV | רט | МТ  | MGPM | MGPL<br>MGPA |  |  |  |
| 20                                  | 74    | 6   | 5  | 6   | 17   | 15           |  |  |  |
| 25                                  | 74.5  | 6   | 5  | 7   | 21   | 19           |  |  |  |
| 32                                  | 82.5  | 7   | 6  | 8.5 | 26   | 21           |  |  |  |
| 40                                  | 89    | 7   | 6  | 8.5 | 26   | 21           |  |  |  |
| 50                                  | 95    | 7   | 6  | 11  | 31   | 26           |  |  |  |
| 63                                  | 100   | 7   | 6  | 11  | 31   | 26           |  |  |  |
| 80                                  | 120.5 | 8   | 6  | 14  | 36   | 31           |  |  |  |
| 100                                 | 143   | 8   | 9  | 16  | 44   | 36           |  |  |  |
|                                     |       |     |    |     |      |              |  |  |  |

\* Bypass port size for guide rod with bottom mounting

# MGPM (Slide bearing) A, E, HT Dimensions

| DOIE SIZE |               |                         |             |               | HT                      |             |       |
|-----------|---------------|-------------------------|-------------|---------------|-------------------------|-------------|-------|
| (mm)      | 50 st or less | Over 50 st<br>to 200 st | Over 200 st | 50 st or less | Over 50 st<br>to 200 st | Over 200 st |       |
| 20        | 63            | 87.5                    | 120         | 0             | 24.5                    | 57          | 80    |
| 25        | 63.5          | 87.5                    | 119.5       | 0             | 24                      | 56          | 93    |
| 32        | 85            | 103.5                   | 139.5       | 15.5          | 34                      | 70          | 111.5 |
| 40        | 85            | 103.5                   | 139.5       | 9             | 27.5                    | 63.5        | 119   |
| 50        | 98.5          | 119.5                   | 160.5       | 16.5          | 37.5                    | 78.5        | 151   |
| 63        | 98.5          | 119.5                   | 160.5       | 11.5          | 32.5                    | 73.5        | 165   |
| 80        | 114.5         | 141.5                   | 190.5       | 8             | 35                      | 84          | 202   |
| 100       | 136.5         | 161.5                   | 200.5       | 10.5          | 35.5                    | 74.5        | 240   |
|           |               |                         |             |               |                         |             |       |

| MGPL, MG  | PA (B         | all bus                 | shing                    | bearin      | g) A, I       | E, HT I                 | Dimen                    | sions       | (mm) |
|-----------|---------------|-------------------------|--------------------------|-------------|---------------|-------------------------|--------------------------|-------------|------|
| Bore size |               | - 1                     | ١                        |             |               | E                       |                          |             | нт   |
| (mm)      | 30 st or less | Over 30 st<br>to 100 st | Over 100 st<br>to 200 st | Over 200 st | 30 st or less | Over 30 st<br>to 100 st | Over 100 st<br>to 200 st | Over 200 st | п.   |
| 20        | 69            | 86                      | 110                      | 127.5       | 6             | 23                      | 47                       | 64.5        | 80   |
| 25        | 75.5          | 91.5                    | 110.5                    | 127.5       | 12            | 28                      | 47                       | 64          | 93   |

|   | Bore size |               |                         | 4                        |             |               |                         | •                        |             |     |
|---|-----------|---------------|-------------------------|--------------------------|-------------|---------------|-------------------------|--------------------------|-------------|-----|
|   | (mm)      | 50 st or less | Over 50 st<br>to 100 st | Over 100 st<br>to 200 st | Over 200 st | 50 st or less | Over 50 st<br>to 100 st | Over 100 st<br>to 200 st | Over 200 st | нт  |
|   | 32        | 89.5          | 106.5                   | 126.5                    | 148.5       | 20            | 37                      | 57                       | 79          | 110 |
| ı | 40        | 89.5          | 106.5                   | 126.5                    | 148.5       | 13.5          | 30.5                    | 50.5                     | 72.5        | 118 |
| ľ | 50        | 101.5         | 122.5                   | 142.5                    | 169.5       | 19.5          | 40.5                    | 60.5                     | 87.5        | 146 |
| Ī | 63        | 101.5         | 122.5                   | 142.5                    | 169.5       | 14.5          | 35.5                    | 55.5                     | 82.5        | 160 |

| Bore size | Α             |                        |                         | E           |               |                        |                         |             |     |
|-----------|---------------|------------------------|-------------------------|-------------|---------------|------------------------|-------------------------|-------------|-----|
| (mm)      | 25 st or less | Over 25 st<br>to 50 st | Over 50 st<br>to 200 st | Over 200 st | 25 st or less | Over 25 st<br>to 50 st | Over 50 st<br>to 200 st | Over 200 st | нт  |
| 80        |               | 138.5                  |                         |             |               | 32                     | 62                      | 95          | 199 |
| 100       | 129.5         | 155.5                  | 188.5                   | 211.5       | 3.5           | 29.5                   | 62.5                    | 85.5        | 236 |

# Made to Order Common Specifications: -XC5: Heat Resistant Cylinder (-10 to 110°C)



Series CM2, MB, MB1 and CA2 have been remodeled. For details, refer to "Simple Specials" and "Made to Order" in the individual product catalog.

# 17 Heat Resistant Cylinder (-10 to 110°C)

-XC5

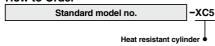
Cylinder which changed the seal material for heat resistance (up to 110°C) in order to use under the severe ambient temperature condition which exceeds the standard specifications of –10 to 70°C (0 to 70°C for Series CS1, CS2).

#### **Applicable Series**

| Series | Description       | Model | Action                    | Vol. no. (for std model) |  |
|--------|-------------------|-------|---------------------------|--------------------------|--|
|        | Air dir- dr-      | CM2   | Double acting, Single rod |                          |  |
| CM2    | Air cylinder      | CM2W  | Double acting, Double rod | <b>9</b> From P. 172     |  |
|        | Direct mount type | CM2R  | Double acting, Single rod |                          |  |
| мв     | Air cylinder      | МВ    | Double acting, Single rod | <b>②</b> From P. 408     |  |
| INID   | All Cyllinder     | MBW   | Double acting, Double rod | G FIOIII P. 406          |  |
| MB1    | Air cylinder      | MB1   | Double acting, Single rod | @ From P. 456            |  |
| INID!  | All Cyllinder     | MB1W  | Double acting, Double rod | 9 FIOIII P. 456          |  |
| CA2    | Air cylinder      | CA2   | Double acting, Single rod | <b>9</b> From P. 508     |  |
| CAZ    | Air cylinder      | CA2W  | Double acting, Double rod |                          |  |
| CS1*   | Air cylinder      | CS1   | Double acting, Single rod | A From D F64             |  |
| 031    | All Cyllinder     | CS1W  | Double acting, Double rod | <b>9</b> From P. 564     |  |
| CS2    | Air cylinder      | CS2   | Double acting, Single rod | 0.5 500                  |  |
| U32    | All Cyllinder     | CS2W  | Double acting, Double rod | <b>9</b> P. 599          |  |

\* Applicable bore size of Series CS1 Lube type: ø125 to ø300 Non-lube type: ø125 to ø200

#### How to Order



#### Specifications

| Ambient temperature range                                  | -10 to 110°C (0 to 110°C for Series CS1, CS2)                            |  |  |
|--|--|--|--|
| Seal material  | Fluororubber (In the case of CS1 cylinder, cushion seal is made of NBR.) |  |  |
| With auto switch   | Unavailable (2)  |  |  |
| Specifications other than above<br>and external dimensions | Same as standard type  |  |  |

Note 1) Please contact SMC for details on the maintenance intervals for this cylinder, which differ from those of the standard cylinder.

Note 2) Manufacturing built-in magnet type and the one with auto switch is impossible.

Note 3) Material of rod boot is heat resistant tarpaulin.





# Made to Order Common Specifications: -XC6: Made of Stainless Steel



Series CM2, CG1, MB, MB1 and CA2 have been remodeled. For details, refer to "Simple Specials" and "Made to Order" in the individual product catalog.

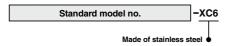
## 18 Made of Stainless Steel

Suitable for the cases it is likely to generate rust by being immersed in the water and corrosion.

#### **Applicable Series**

| Series  | Description                         | Model                        | Action                               | Vol. no. (for std model) |  |
|---------|-------------------------------------|------------------------------|--------------------------------------|--------------------------|--|
|         |                                     | CM2                          | Double acting, Single rod            |                          |  |
|         | Air cylinder                        | CIVIZ                        | Single acting (Spring return/extend) |                          |  |
|         |                                     | CM2W                         | Double acting, Double rod            |                          |  |
|         |                                     | CM2K                         | Double acting, Single rod            |                          |  |
|         | Non-rotating rod type               | CIVIZI                       | Single acting (Spring return/extend) |                          |  |
|         |                                     | CM2KW                        | Double acting, Double rod            |                          |  |
| CM2     | Direct mount type                   | CM2R                         | Double acting, Single rod            | @ From P. 172            |  |
|         | Non-rotating rod, Direct mount type | CM2RK                        | Double acting, Single rod            |                          |  |
|         | Centralized piping type             | CM2□□P                       | Double acting, Single rod            |                          |  |
|         | Smooth cylinder                     | CM2Y                         | Double acting, Single rod            |                          |  |
|         | Air-hydro type                      | CM2H                         | Double acting, Single rod            |                          |  |
|         | Direct mount type, air-hydro type   | CM2RH                        | Double acting, Single rod            |                          |  |
|         | End lock cylinder                   | CBM2                         | Double acting, Single rod            |                          |  |
|         | Air cylinder                        | CG1                          | Double acting, Single rod            |                          |  |
|         | All Cyllinder                       | Single acting (Spring return |                                      |                          |  |
| CG1     | Double rod type                     | CG1W                         | Double acting, Double rod            | @ From P. 306            |  |
|         | Direct mount type                   | CG1R                         | Double acting, Single rod            |                          |  |
|         | Smooth cylinder                     | CG1Y                         | Double acting, Single rod            |                          |  |
|         | Air cylinder                        | MB                           | Double acting, Single rod            |                          |  |
|         | 7 iii Oyiii laoi                    | MBW                          | Double acting, Double rod            |                          |  |
| MB (2)  | Non-rotating rod type               | MBK                          | Double acting, Single rod            | <b>⊘</b> From P. 408     |  |
|         | Two is rotating rou type            | MBKW                         | Double acting, Double rod            |                          |  |
|         | Low friction type                   | MB□Q                         | Double acting, Single rod            |                          |  |
|         | Air cylinder                        | MB1                          | Double acting, Single rod            |                          |  |
| MB1 (2) | 7 iii Oyiii idoi                    | MB1W                         | Double acting, Double rod            | @ From P. 456            |  |
|         | Non-rotating rod type               | MB1K                         | Double acting, Single rod            | <b>3</b> 1101111 : 400   |  |
|         | Tron rotating rou type              | MB1KW                        | Double acting, Double rod            |                          |  |
|         | Air cylinder                        | CA2                          | Double acting, Single rod            |                          |  |
|         | _                                   | CA2W                         | Double acting, Double rod            |                          |  |
| CA2 (2) | End lock cylinder                   | CBA2 (1)                     | Double acting, Single rod            | @ From P. 508            |  |
|         | Air-hydro type                      | CA2H                         | Double acting, Single rod            |                          |  |
|         | Smooth cylinder                     | CA2□Y                        | Double acting, Single rod            |                          |  |
|         | Air cylinder                        | CS1                          | Double acting, Single rod            |                          |  |
| CS1 (2) | ,                                   | CS1W                         | Double acting, Double rod            | <b>②</b> From P. 564     |  |
|         | Air-hydro type                      | CS1H                         | Double acting, Single rod            |                          |  |

How to Order CM2, CG1, MB, MB1, CA2, CS1, CQS, CQ2, CV



| Series             | Description                      | Model                           | Action                               | Vol. no. (for std model) |  |
|--------------------|----------------------------------|---------------------------------|--------------------------------------|--------------------------|--|
|                    |                                  | cos                             | Double acting, Single rod            |                          |  |
|                    | Compact cylinder                 | CQS                             | Single acting (Spring return/extend) |                          |  |
| cqs                |                                  | CQSW                            | Double acting, Double rod            |                          |  |
|                    | Non-rotating rod type            | CQSK                            | Double acting, Single rod            |                          |  |
|                    | Lateral load resisting type      | CQS□S                           | Double acting, Single rod            |                          |  |
|                    |                                  | CO2                             | Double acting, Single rod            |                          |  |
|                    | Compact cylinder                 | OGZ                             | Single acting (Spring return/extend) |                          |  |
|                    |                                  | CQ2W                            | Double acting, Double rod            |                          |  |
|                    | Axial piping type                | COP2                            | Double acting, Single rod            |                          |  |
| CQ2                | (Centralized piping type)        | OQ: 2                           | Single acting (Spring return/extend) | <b>⊘</b> From P. 785     |  |
|                    | Long stroke                      | CQ2 Double acting, Single ro    |                                      |                          |  |
|                    | Lateral load resisting type      | CQ2□S                           | Double acting, Single rod            |                          |  |
|                    | Water-resistant compact cylinder | CQ2□ <sup>R</sup>               | Double acting, Single rod            |                          |  |
|                    | Water resistant, axial piping    | CQP2□ <sup>R</sup> <sub>V</sub> | Double acting, Single rod            |                          |  |
|                    |                                  | CVM5                            | Double acting, Single rod            |                          |  |
| cv                 | Valve mounted cylinder           | CVM5K                           | Double acting, Single rod            | <b>©</b> From P. 1723    |  |
| ••                 | valve mounted cylinder           | CV3                             | Double acting, Single rod            | 91 101111 . 1723         |  |
|                    |                                  | CVS1                            | Double acting, Single rod            |                          |  |
| MGP-Z              | Compact guide cylinder           | MGP                             | Double acting                        | <b>©</b> From P. 315     |  |
| MGP                | Compact guide cylinder           | MGP                             | Double acting                        | <b>©</b> From P. 346     |  |
| MGG                | MGG Guide cylinder               |                                 | Double acting                        | <b>©</b> From P. 454     |  |
| MGC Guide cylinder |                                  | MGC                             | Double acting                        | ● From P. 494            |  |
| cxs                | Dual rod cylinder                | CXSM                            | Double acting                        | <b>©</b> From P. 665     |  |
| CXSJ               | Dual rod cylinder compact type   |                                 | Double acting                        | <b>©</b> From P. 653     |  |
| RHC                | High power cylinder              | RHC                             | Double acting                        | <b>⑤</b> From P. 1337    |  |

Note 1) Head side locking type only

Note 2) There is a maximum stroke limit for CA2, MB, MB1 (ø100) and CS1 cylinders.

Note 3) The CS2 series, made of stainless steel, is applicable as "-XC68".

| Maximum Stroke   | •                          | (mm)                                   |
|--|----------------------------|--|
| Series   | Double acting, Single rod  | Double acting single rod with rod boot |
| CA2, MB, MB1<br>(Bore size 100)<br>Others same as<br>the standard type | 1500<br>(Same as standard) | 1000                                   |
| CS1  | 1200                       | 1200                                   |

#### Specifications

| Parts changed to stainless steel                        | Piston rod, Rod end nut |  |  |
|---|-------------------------|--|--|
| Specifications other than above and external dimensions | Same as standard        |  |  |

Note 1) In the case of CS1 cylinder, the piston rod is only made of stainless steel. Rod end nut is not attached.

Note 2) In the case of CQ cylinder, its snap ring and piston rod are made of stainless steel.

Rod end nut is also made of stainless steel for rod end male thread type.



Symbol -XC6

#### Series CQ (P) 2<sup>R</sup><sub>V</sub>

Piston rod and rod end nut (male thread only) have been changed to stainless steel specification "-XC6". Also, the materials for hexagon socket head cap screws to fix Ø20 to Ø32 rod covers have been changed to stainless steel.

**Applicable Series** 

| Series |   | Series Model Action |                              | Note                            | Vol. no.<br>(for std model) |
|--------|---|---------------------|------------------------------|---------------------------------|-----------------------------|
| 000    | Water-resistant compact cylinder CQ2□ <sup>R</sup> <sub>V</sub> |                     | Double acting,<br>Single rod | Applicable to<br>ø20, ø25, ø32. |                             |
| CQ2    | Water resistant, axial piping CQP2□ <sup>R</sup> <sub>V</sub>   |                     | Double acting,<br>Single rod | Applicable to ø32.              |                             |

#### **Specifications**

| Parts changed to stainless steel                        | Piston rod, Rod end nut (male thread only),<br>Rod cover holding hexagon socket head cap screw |
|---|--|
| Specifications other than above and external dimensions | Same as standard   |

#### Series MGP-Z

XC6A

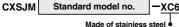
#### **Stainless Steel Modified Parts**

| XC6B               | 0, 2, 5, 6                                       |                               |  |
|--------------------|--|-------------------------------|--|
| Specifications and | external dimensions of                           | ther than                     |  |
| above are the sam  | e as standard type.                              | @ Data:                       |  |
| ① Pis              | ton rod  | (b) Hetaii                    | ning ring  |
| @Gui               | de rod   | $\stackrel{\checkmark}{\sim}$ |  |
| ③ Pla              | te   |                               | ~  |
|                    |  | Æ,                            |  |
|                    |  |                               | <b>9</b>   |
|                    |  |                               |  |
|                    | / X @  | 500                           |  |
|                    | //   | ) / <sub>(5) He</sub>         | exagon socket head plug  |
|                    | Specifications and above are the sam ① Pis ② Gui |                               | Specifications and external dimensions other than above are the same as standard type.  ① Piston rod ② Guide rod ③ Plate |

0, 2, 3, 4, 5, 6

### **Series CXSJM**





#### **Specifications**

| Parts changed to stainless steel                        | Piston rod, retaining ring, hexagon socket head bolt, hexagon socket head set screw, dumper bolt, hexagon nut |
|---|---|
| Specifications other than above and external dimensions | Same as standard  |

#### **Series CXSM**



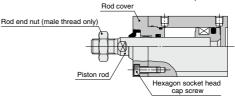
#### Made of stainless steel

#### Specifications

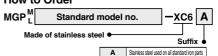
| Parts changed to stainless steel                        | Piston rod, retaining ring, hexagon socket head bolt,<br>hexagon socket head set screw, dumper bolt, hexagon nut,<br>hexagon socket head plug |
|---|---|
| Specifications other than above and external dimensions | Same as standard  |

#### **How to Order**



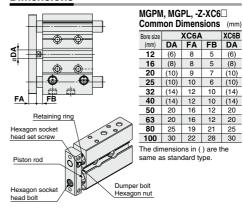


#### How to Order

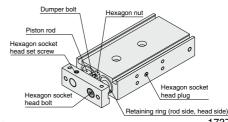


Stainless steel rod parts

#### **Dimensions**



Note) The head cover retaining ring for ø6 is made of special steel.







# Made to Order Common Specifications: -XC6: Made of Stainless Steel



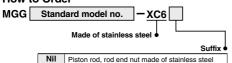
## 18 Made of Stainless Steel

Symbol -XC6

Suitable for the cases it is likely to generate rust by being immersed in the water and corrosion.

#### Series MGG How to Order

В



Stainless steel used on all standard iron parts

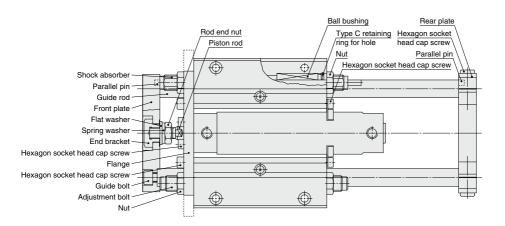
Stainless steel rod end moving parts

Stainless steel rod parts

#### Stainless Steel Modified Parts

| Symbol | Basic cylinder   | Guide unit  |
|--------|--|---|
| -XC6   |  | _   |
|        | CDG1ZN20 to 63-□Z-XC6 CDG1BN80 to 100-□Z-XC6 (Piston rod, Rod end nut) | Flange, Front plate, Rear plate,<br>Ball bushing, Guide rod, End bracket,<br>Flat washer, Spring washer,<br>Type C retaining ring for hole,<br>Adjustment bolt, Nut, Parallel pin,<br>Hexagon socket head cap screw, Guide bolt |
| -хс6в  |  | Front plate, Guide rod, End bracket, Flat washer,<br>Spring washer, Parallel pin (for front plate), Guide bolt  |
| -XC6C  |  | Guide rod   |

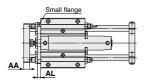
\* Specifications other than the above are the same as the standard type. Note) RBL (coolant resistant) type shock absorbers are used for -XC6A.



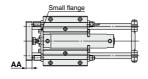
#### Dimensions (Dimensions other than below are the same as standard type.)

MGG□B20 to 50-□-XC6A

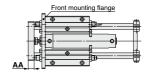
MGG□B20 to 50-□-XC6B MGG□B20 to 50-□-XC6C MGG□F20 to 50-□-XC6A MGG□F20 to 50-□-XC6B MGG□F20 to 50-□-XC6C



|                   |    | (mm) |
|-------------------|----|------|
| Bore size<br>(mm) | AA | AL   |
| 20                | 12 | 9    |
| 25                | 16 | 9    |
| 32                | 16 | 9    |
| 40                | 19 | 12   |
| 50                | 25 | 12   |



|                   | (mm) |
|-------------------|------|
| Bore size<br>(mm) | AA   |
| 20                | 12   |
| 25                | 16   |
| 32                | 16   |
| 40                | 19   |
| 50                | 25   |



|                   | () |
|-------------------|----|
| Bore size<br>(mm) | AA |
| 20                | 12 |
| 25                | 16 |
| 32                | 16 |
| 40                | 19 |
| 50                | 25 |

(mm)



# **Made to Order Common Specifications:** -XC6: Made of Stainless Steel



Symbol

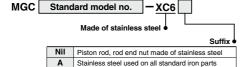
-XC6

### 18 Made of Stainless Steel

Suitable for the cases it is likely to generate rust by being immersed in the water and corrosion.

#### Series MGC How to Order

В

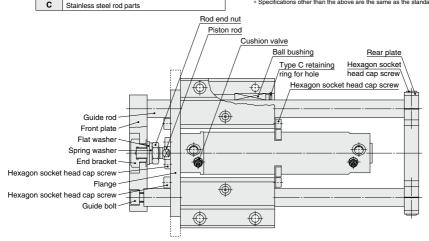


Stainless steel rod end moving parts

#### Stainless Steel Modified Parts

| Symbol | Basic cylinder  | Guide unit   |
|--------|---|--|
| -XC6   | CDG1ZA20 to 50-□Z-XC6<br>(Piston rod, Rod end nut)                    | _  |
| -XC6A  | CDG1BA20 to 50-⊡-X1057<br>(Piston rod, Rod end nut,<br>Cushion valve) | Flange, Front plate, Rear plate,<br>Ball bushing, Guide rod, End bracket,<br>Flat washer, Spring washer,<br>Type C retaining ring for hole,<br>Hexagon socket head cap screw, Guide bolt |
| -хс6в  |   | Front plate, Guide rod, End bracket,<br>Flat washer, Spring washer, Guide bolt   |
| -XC6C  |   | Guide rod  |

\* Specifications other than the above are the same as the standard type.

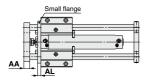


#### Dimensions (Dimensions other than below are the same as standard type.)

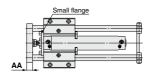
MGC□B20 to 50-□-XC6A

MGC□B20 to 50-□-XC6B MGC□B20 to 50-□-XC6C MGC□F20 to 50-□-XC6A MGC□F20 to 50-□-XC6B MGC□F20 to 50-□-XC6C

Front mounting flange



|                   |    | (mm) |
|-------------------|----|------|
| Bore size<br>(mm) | AA | AL   |
| 20                | 12 | 9    |
| 25                | 16 | 9    |
| 32                | 16 | 9    |
| 40                | 19 | 12   |
| 50                | 25 | 12   |



|                   | (mm) |
|-------------------|------|
| Bore size<br>(mm) | AA   |
| 20                | 12   |
| 25                | 16   |
| 32                | 16   |
| 40                | 19   |
| 50                | 25   |

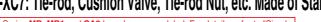
|                   | (mm) |
|-------------------|------|
| Bore size<br>(mm) | AA   |
| 20                | 12   |
| 25                | 16   |
| 32                | 16   |
| 40                | 19   |
| 50                | 25   |







# **Made to Order Common Specifications:** -XC7: Tie-rod, Cushion Valve, Tie-rod Nut, etc. Made of Stainless Steel





Series MB, MB1 and CA2 have been remodeled. For details, refer to "Simple Specials" and "Made to Order" in the individual product catalog.

# 19 Tie-rod, Cushion Valve, Tie-rod Nut, etc. Made of Stainless Steel

Symbol -XC7

When using in locations where the rust generation or corrosion likelihood exists, the standard parts material have been partly changed to the stainless steel.

#### **Applicable Series**

| Series              | Description            | Model | Action                    | Vol. no. (for std model) |
|---------------------|------------------------|-------|---------------------------|--------------------------|
|                     | Ote and and there      | MB    | Double acting, Single rod |                          |
|                     | Standard type          | MBW   | Double acting, Double rod |                          |
| мв                  |                        | MBK   | Double acting, Single rod | 6 F D 400                |
|                     | Non-rotating rod type  | MBKW  | Double acting, Double rod | @ From P. 408            |
|                     | Low friction type      | MB□Q  | Double acting, Single rod |                          |
|                     | Cylinder with end lock | MBB   | Double acting, Single rod |                          |
|                     | Standard type          | MB1   | Double acting, Single rod |                          |
| MB1                 | Standard type          | MB1W  | Double acting, Double rod | <b>⊘</b> From P. 456     |
|                     | Non-rotating rod type  | MB1K  | Double acting, Single rod | 9 From P. 456            |
|                     |                        | MB1KW | Double acting, Double rod |                          |
| CA2-Z               | Ctondard true          | CA2   | Double acting, Single rod | <b>⊘</b> From P. 481     |
| CA2-Z Standard type | Standard type          | CA2W  | Double acting, Double rod |                          |
| CA2                 | Chandard has           | CA2   | Double acting, Single rod |                          |
|                     | Standard type          | CA2W  | Double acting, Double rod |                          |
|                     | Non-rotating rod type  | CA2K  | Double acting, Single rod | <b>9</b> From P. 508     |
|                     |                        | CA2KW | Double acting, Double rod |                          |
|                     | End lock cylinder      | CBA2  | Double acting, Single rod |                          |
|                     | Valve mounted cylinder | CV3   | Double acting, Single rod |                          |
| cv                  |                        | CVS1  | Double acting, Single rod | <b>©</b> From P. 1764    |
| ٠.                  |                        | CV3K  | Double acting, Single rod | 9 FIOIII P. 1764         |
|                     |                        | CVS1K | Double acting, Single rod |                          |

#### How to Order

-XC7 Standard model no.

Tie-rod, Cushion valve, Tie-rod nut, etc. made of stainless stee

#### **Specifications**

| Component parts changed to stainless steel Tie-rod, Tie-rod nut, Mounting bracket nut, Spring washer, Cushion valve, Local |                       |
|--|-----------------------|
| Additional specifications  | Same as standard type |
| Dimensions   | Same as standard type |





# Made to Order Common Specifications: -XC8: Adjustable Stroke Cylinder/Adjustable Extension Type



Series CJ2, CM2, CG1, MB, MB1 and CA2 have been remodeled. For details, refer to "Simple Specials" and "Made to Order" in the individual product catalog.

# 20 Adjustable Stroke Cylinder/Adjustable Extension Type

It adjusts the extending stroke by the stroke adjustable mechanism equipped in the head side. (After the stroke is adjusted, with cushion on both sides is altered to single-sided, with cushion.)

#### **Applicable Series**

| Series | Description                       | Model                                   | Action        | Note   | Vol. no. (for std model) |  |
|--------|-----------------------------------|---|---------------|--|--------------------------|--|
| CJ2    | Air cylinder                      | CJ2                                     | Double acting | Except double clevis style and with air cushion                          | @From P. 44              |  |
| 002    | Air cylinder Air cylinder         | CM2                                     | Double acting | Except double clevis style and with all cushion  Except clevis style     | 91 IOH F. 44             |  |
|        | Non-rotating rod type             | CM2K                                    | Double acting | Except clevis style  Except clevis style                                 | 1                        |  |
|        | Direct mount type                 | CM2R                                    | Double acting | Except cievis style  | 1                        |  |
| CM2    | End lock cylinder                 | CBM2                                    | Double acting | Except clevis style Head side locking type only, Except with air cushion | <b>9</b> From P. 172     |  |
|        | Air-hydro type                    | CM2H                                    | Double acting | Except clevis style  Except clevis style                                 | 1                        |  |
|        | Direct mount type, air-hydro type | CM2HR                                   | Double acting | Except dietre ciyle  | 1                        |  |
|        | Air cylinder                      | CG1                                     | Double acting | Except head side flange and clevis styles                                |                          |  |
|        | Non-rotating rod type             | CG1K                                    | Double acting | Except head side flange, clevis styles and with air cushion              | 1                        |  |
| CG1    | Direct mount type                 |   | Double acting | Except with air cushion  | ● From P. 306            |  |
|        | Non-rotating, Direct mount type   | CG1R<br>CG1KR                           | Double acting | Except with air cushion  |                          |  |
|        | Air cylinder                      | MB                                      | Double acting | Except head side flange and clevis styles                                |                          |  |
| MB     | Non-rotating rod type             | MBK                                     | Double acting | Except head side flange and clevis styles                                | <b>❷</b> From P. 408     |  |
|        | Air cylinder                      |   |               |  | 25 5 450                 |  |
| MB1    | Non-rotating rod type             |   | Double acting | Except head side flange and clevis styles                                | <b>❷</b> From P. 456     |  |
| CA2-Z  | Air cylinder                      | CA2                                     | Double acting | Except head side flange and clevis styles                                | @From P. 481             |  |
|        | Air cylinder                      | CA2                                     | Double acting | Except head side flange and clevis styles                                |                          |  |
| CA2    | Non-rotating rod type             | CA2K                                    | Double acting | cting Except head side flange and clevis styles                          |                          |  |
|        | End lock cylinder                 | CBA2                                    | Double acting | Except head side flange and clevis styles, Locking in head side only     | 7 !                      |  |
| 004    | Air cylinder                      | CS1                                     | Double acting | Except head side flange and clevis styles                                | 05 D 504                 |  |
| CS1    | Air-hydro type                    | CS1H                                    | Double acting | Except head side flange and clevis styles                                | ❷ From P. 564            |  |
| cas    | Compact cylinder                  | CQS                                     | Double acting | Except with rubber bumper and with mounting bracket                      | 0 F D 705                |  |
| cus    | Non-rotating rod                  | CQSK                                    | Double acting | Except with rubber bumper and with mounting bracket                      | <b>⊘</b> From P. 725     |  |
|        | Compact cylinder                  | CQ2                                     | Double acting | Except with rubber bumper and with mounting bracket                      |                          |  |
| CQ2    | Non-rotating rod type             | CQ2K                                    | Double acting | Except with rubber bumper and with mounting bracket                      | <b>9</b> From P. 785     |  |
|        | Air-hydro type                    | CQ2H                                    | Double acting | Except with mounting bracket   |                          |  |
| MTS    | Precision cylinder                | MTS                                     | Double acting |  | <b>9</b> From P. 284     |  |
|        |                                   | MGPM                                    | Double acting |  |                          |  |
| MGP-Z  | Compact guide cylinder            | npact guide cylinder MGPL Double acting |               | <b>9</b> From P. 309   |                          |  |
|        |                                   | MGPA                                    | Double acting |  | 1                        |  |
| MGG    | Guide cylinder                    | MGG                                     | Double acting |  | <b>©</b> From P. 454     |  |
| MGC    | Guide Cyllinder                   | MGC                                     | Double acting |  | <b>©</b> From P. 494     |  |

#### How to Order

| CJ2          | Mounting style   | Bore size - Stroke - XC  | 8  |
|--------------|--|--|----|
| CM2          | Mounting style Bore size   | e – Stroke Cushion Stroke adjustment symbol – XC   | 8  |
| CG1          | Mounting style Type  | Bore size - Stroke Stroke adjustment symbol - XC   | 8  |
| CBM2<br>CBA2 | Mounting style Bore size   | - Stroke Stroke adjustment symbol -H Manual release type - XC                                | 8  |
| MB<br>MB1    | Mounting style   Bore size   |  | 8  |
| CA2          | Mounting style Bore size   |  | 8  |
|              | * Except head side flange and clevis styl                                    |  |    |
| CA2          | * Except head side flange and clevis style                                   |  | :8 |
| CS1          | Mounting style Tubing material Tyle Except head side flange and clevis style | pe Bore size - Stroke Suffix Stroke adjustment symbol - XC                                   | 8  |
| CQSB         | Bore size - Stroke   | ] D(M) ————————————————————————————————————  | 8  |
| CQ2B(H)      | Bore size - Stroke   | ] D(M) (Z) ——————————————————————————————————  | 8  |
| MTS          | Bore size - Stroke   | ](R) ————————————————————————————————————  | 8  |
| MGP          | Bearing type Bore size   | ze – Stroke Stroke adjustment symbol Z – XC  | 8  |
| MGG          | Bearing type   Mounting style   Bore   | e size Port thread type - Stroke Stroke adjustment symbol - XC                               | 8  |
| MGC          | Bearing type   Mounting style   Bore size                                    | Port thread type - Stroke Stroke adjustment symbol - Equipped likel equipped back plate - XC | 8  |



#### Made to Order Common Specifications: Adjustable Stroke Cylinder/Adjustable Extension Type

Symbol

-XC8

#### **Specifications**

| Series                  | Stroke adjustment symbol | Stroke adjustment range (mm) |  |  |  |  |
|-------------------------|--------------------------|------------------------------|--|--|--|--|
| CJ2                     | _                        | 0 to 15                      |  |  |  |  |
| CM2<br>CG1<br>MB<br>MB1 | А                        | 0 to 25                      |  |  |  |  |
| CA2-Z<br>CA2<br>CS1     | В                        | 0 to 50                      |  |  |  |  |

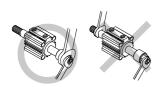
Note) Specifications other than above are the same as standard type.

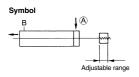
| Series     | Stroke adjustment symbol | Stroke adjustment range (mm) |  |  |  |  |
|------------|--------------------------|------------------------------|--|--|--|--|
| CQ2<br>CQS | _                        | 0 to 10                      |  |  |  |  |
| MGG        | Α                        | 0 to 25                      |  |  |  |  |
| MGC        | В                        | 0 to 50                      |  |  |  |  |
| MGP-Z      | Α                        | 0 to 10                      |  |  |  |  |
| WGP-Z      | В                        | 0 to 25                      |  |  |  |  |
| MTS        |                          | 0 to 10 (ø8)                 |  |  |  |  |
| IVIIO      | _                        | 0 to 25 (ø12 to ø40)         |  |  |  |  |

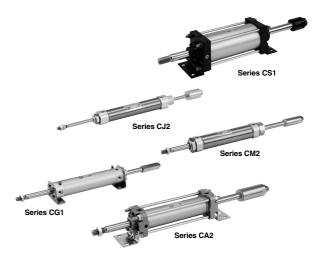
#### Precautions

#### 

- When the cylinder is operating, if something gets caught between the stopper bracket for adjusting the stroke and the cylinder body, it could cause bodily injury or damage the peripheral equipment. Therefore, take preventive measures as necessary, such as installing a protective cover.
- 2. To adjust the stroke, make sure to secure the wrench flats of the stopper bracket by a wrench, etc. before loosening the lock nut. If the lock nut is loosened without securing the stopper bracket, be aware that the area that joins the load to the piston rod or the area in which the piston rod is joined with the load side and the stopper bracket side could loosen first. It may cause an accident or malfunction.











# **Made to Order Common Specifications:**

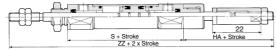
# -XC8: Adjustable Stroke Cylinder/Adjustable Extension Type



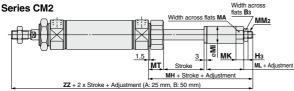
## 20 Adjustable Stroke Cylinder/Adjustable Extension Type

#### Dimensions (Dimensions other than below are the same as standard type.)

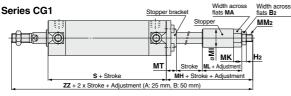
#### Series CJ2



|                |    |    | (mm) |
|----------------|----|----|------|
| Bore size (mm) | HA | S  | ZZ   |
| 10             | 37 | 49 | 114  |
| 16             | 37 | 50 | 115  |

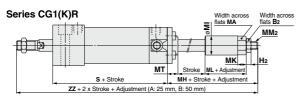


| Series CM2     |    |     |    |    |    |                 |      |    |    |     |  |  |
|----------------|----|-----|----|----|----|-----------------|------|----|----|-----|--|--|
| Bore size (mm) | Вз | Нз  | MA | MI | MK | MM <sub>2</sub> | MT   | МН | ML | ZZ  |  |  |
| 20             | 10 | 3.6 | 12 | 14 | 7  | M6 x 1          | 16.5 | 47 | 18 | 150 |  |  |
| 25             | 13 | 5   | 17 | 20 | 9  | M8 x 1.25       | 17.5 | 49 | 18 | 156 |  |  |
| 32             | 13 | 5   | 17 | 20 | 9  | M8 x 1.25       | 17.5 | 49 | 18 | 158 |  |  |
| 40             | 17 | 6   | 19 | 25 | 10 | M10 x 1 25      | 21.5 | 60 | 24 | 198 |  |  |



| Series CG1     |                |                |    |    |    |    |    |                 |    |     | (mm) |
|----------------|----------------|----------------|----|----|----|----|----|-----------------|----|-----|------|
| Bore size (mm) | B <sub>2</sub> | H <sub>2</sub> | MA | MH | MI | MK | ML | MM <sub>2</sub> | MT | S   | ZZ   |
| 20             | 10             | 3.6            | 12 | 38 | 14 | 7  | 18 | M6 x 1          | 9  | 77  | 150  |
| 25             | 13             | 5              | 17 | 41 | 20 | 9  | 18 | M8 x 1.25       | 11 | 77  | 158  |
| 32             | 13             | 5              | 17 | 41 | 20 | 9  | 18 | M8 x 1.25       | 11 | 79  | 160  |
| 40             | 17             | 6              | 19 | 47 | 25 | 10 | 24 | M10 x 1.25      | 11 | 87  | 184  |
| 50             | 19             | 8              | 24 | 60 | 32 | 13 | 32 | M14 x 1.5       | 11 | 102 | 220  |
| 63             | 19             | 8              | 24 | 60 | 32 | 13 | 32 | M14 x 1.5       | 13 | 102 | 220  |

\* On the axial foot style, the foot bracket is wedged and bolted between the cylinder and the stopper bracket at the time of shipment. On other styles, it is placed in the same package (not assembled).

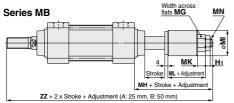


| Series CGT(K)R |    |                            |    |                      |    |        |    |            |     |     |     |  |
|----------------|----|----------------------------|----|----------------------|----|--------|----|------------|-----|-----|-----|--|
| Bore size (mm) | B2 | 12 H2 MA MH MI MK ML MM2 I |    |                      |    |        | MT | S          | ZZ  |     |     |  |
| 20             | 10 | 3.6                        | 12 | 12 38 14 7 18 M6 x 1 |    | M6 x 1 | 9  | 83         | 148 |     |     |  |
| 25             | 13 | 5                          | 17 | 41                   | 20 | 9      | 18 | M8 x 1.25  | 11  | 85  | 158 |  |
| 32             | 13 | 5                          | 17 | 41                   | 20 | 9      | 18 | M8 x 1.25  | 11  | 91  | 164 |  |
| 40             | 17 | 6                          | 19 | 47                   | 25 | 10     | 24 | M10 x 1.25 | 11  | 103 | 189 |  |
| 50             | 19 | 8                          | 24 | 60                   | 32 | 13     | 32 | M14 x 1.5  | 11  | 120 | 225 |  |
| 63             | 19 | 8                          | 24 | 60                   | 32 | 13     | 32 | M14 x 1.5  | 13  | 126 | 231 |  |

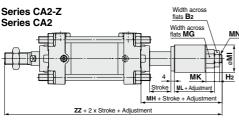
Symbol

-XC8

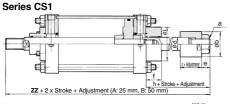
#### Dimensions (Dimensions other than below are the same as standard type.)



|                |    |    |    |    |    |            | (mm) |
|----------------|----|----|----|----|----|------------|------|
| Bore size (mm) | MG | MH | MI | MK | ML | MN         | ZZ   |
| 32             | 17 | 44 | 23 | 9  | 20 | M8 x 1.25  | 175  |
| 40             | 19 | 48 | 32 | 10 | 22 | M10 x 1.25 | 183  |
| 50             | 24 | 53 | 38 | 13 | 24 | M14 x 1.5  | 205  |
| 63             | 24 | 53 | 38 | 13 | 24 | M14 x 1.5  | 205  |
| 80             | 27 | 72 | 45 | 14 | 32 | M16 x 1.5  | 258  |
| 100            | 32 | 75 | 55 | 17 | 35 | M20 x 1.5  | 261  |

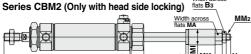


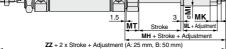
|                |                |    |    |    |    |    |            | (mm) |
|----------------|----------------|----|----|----|----|----|------------|------|
| Bore size (mm) | H <sub>2</sub> | MG | МН | MI | MK | ML | MN         | ZZ   |
| 40             | 6              | 19 | 45 | 32 | 10 | 22 | M10 x 1.25 | 180  |
| 50             | 8              | 24 | 49 | 38 | 13 | 24 | M14 x 1.5  | 197  |
| 63             | 8              | 24 | 49 | 38 | 13 | 24 | M14 x 1.5  | 205  |
| 80             | 10             | 27 | 66 | 45 | 14 | 32 | M16 x 1.5  | 253  |
| 100            | 12             | 32 | 69 | 55 | 17 | 35 | M20 x 1.5  | 267  |
|                |                |    |    |    |    |    |            |      |



|                |           |     |    |      |      |      |         |     | (mm)    |
|----------------|-----------|-----|----|------|------|------|---------|-----|---------|
| Bore size (mm) | а         | øb  | С  | ød   | е    | f    | h       | øi  | ZZ      |
| 125            | M30 x 1.5 | 70  | 43 | 36   | 27   | 40   | 110     | 90  | 318     |
| 140            | M30 x 1.5 | 70  | 43 | 36   | 27   | 40   | 110     | 90  | 318     |
| 160            | M30 x 1.5 | 70  | 43 | 36   | 27   | 40   | 110     | 90  | 336     |
| 180            | M42 x 1.5 | 80  | 50 | 45   | 37.5 | 45   | 132.5   | 115 | 378.5*  |
| 200            | M42 x 1.5 | 80  | 50 | 50   | 37.5 | 45   | 132.5   | 115 | 378.5*  |
| 250            | M56 x 2   | 110 | 70 | 60   | 50   | 55   | 175     | 140 | 476     |
| 300            | M56 x 2   | 110 | 70 | 70   | 50   | 55   | 175     | 140 | 496     |
|                |           |     |    | ACAL |      | -140 | 0.000.0 |     | . 007.5 |

\* With auto switch ø180: 382.5, ø200: 387.5

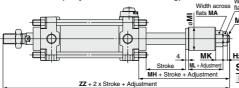




Series CBM2

| Series CB      | Series CBM2 (n |     |    |    |    |                 |      |    |    |     |  |  |  |  |  |
|----------------|----------------|-----|----|----|----|-----------------|------|----|----|-----|--|--|--|--|--|
| Bore size (mm) | Вз             | Нз  | MA | MI | MK | MM <sub>2</sub> | MT   | МН | ML | ZZ  |  |  |  |  |  |
| 20             | 10             | 3.6 | 12 | 14 | 7  | M6 x 1          | 16.5 | 47 | 18 | 150 |  |  |  |  |  |
| 25             | 13             | 5   | 17 | 20 | 9  | M8 x 1.25       | 17.5 | 49 | 18 | 156 |  |  |  |  |  |
| 32             | 13             | 5   | 17 | 20 | 9  | M8 x 1.25       | 17.5 | 49 | 18 | 158 |  |  |  |  |  |
| 40             | 17             | 6   | 19 | 25 | 10 | M10 x 1.25      | 21.5 | 60 | 24 | 198 |  |  |  |  |  |

#### Series CBA2 (Only with head side locking)



Width across

Series CBA2 (mm) Bore size (mm) B2 H2 MA MI MK MM<sub>2</sub> МН ML ZZ 17 6 19 32 10 M10 x 1.25 45 180 50 22 8 24 38 13 M14 x 1.5 51 24 199 63 22 8 24 38 13 M14 x 1.5 49 24 205 80 24 10 27 45 14 M16 x 1.5 66 32 253 100 30 17 M20 x 1.5 35 267

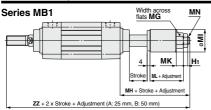
# **Made to Order Common Specifications:**

# -XC8: Adjustable Stroke Cylinder/Adjustable Extension Type

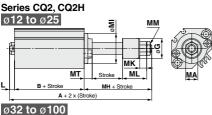


# 20 Adjustable Stroke Cylinder/Adjustable Extension Type

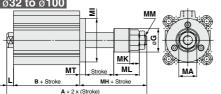
#### Dimensions (Dimensions other than below are the same as standard type.)



|    |                            |   |  |  |   | (mm)   |
|----|----------------------------|---|--|--|---|--|
| MG | МН                         | MI  | MK   | ML   | MN  | ZZ   |
| 17 | 44                         | 23  | 9  | 20   | M8 x 1.25   | 175  |
| 19 | 48                         | 32  | 10   | 22   | M10 x 1.25  | 183  |
| 24 | 53                         | 38  | 13   | 24   | M14 x 1.5   | 205  |
| 24 | 53                         | 38  | 13   | 24   | M14 x 1.5   | 205  |
| 27 | 72                         | 45  | 14   | 32   | M16 x 1.5   | 258  |
| 32 | 75                         | 55  | 17   | 35   | M20 x 1.5   | 261  |
|    | 17<br>19<br>24<br>24<br>27 | 17 44<br>19 48<br>24 53<br>24 53<br>27 72 | 17 44 23<br>19 48 32<br>24 53 38<br>24 53 38<br>27 72 45 | 17     44     23     9       19     48     32     10       24     53     38     13       24     53     38     13       27     72     45     14 | 17         44         23         9         20           19         48         32         10         22           24         53         38         13         24           24         53         38         13         24           27         72         45         14         32 | 17         44         23         9         20         M8 x 1.25           19         48         32         10         22         M10 x 1.25           24         53         38         13         24         M14 x 1.5           24         53         38         13         24         M14 x 1.5           27         72         45         14         32         M16 x 1.5 |



| •  |            |             |    |
|----|------------|-------------|----|
| Ø  | 12 to Ø25  | <u>MM</u>   |    |
| -1 | MT         | MK ML       | MA |
| Ļ  | B + Stroke | MH + Stroke |    |
|    | A + 2 x (S | troke)      |    |
| Ø  | 32 to Ø100 |             |    |



| B + Stroke |              | In + Stroke |     |
|------------|--------------|-------------|-----|
| A+         | 2 x (Stroke) |             |     |
| Series CQS |              | ММ          |     |
|            |              |             |     |
|            |              |             |     |
|            |              |             |     |
|            |              | MK _        |     |
| MT         | Stroke       | ML          | MA. |

MH + Stroke

|              |               |             |      |       |      |     |           |             |     |      |    | (mm                          |
|--------------|---------------|-------------|------|-------|------|-----|-----------|-------------|-----|------|----|------------------------------|
| Bore<br>size | Α             | В           | L    | мн    | МТ   | МА  | МІ        | ММ          | мк  | ML   | øG | Stroke adjust-<br>ment range |
| 12           | 57.7 (64.9)   | 25.2 (32.4) | 3.5  | 29    | 5    | 8   | □25 (ø15) | M4 x 0.7    | 5.5 | 20   | 14 | 5 to 30                      |
| 16           | 58.5 (68.5)   | 26 (36)     | 3.5  | 29    | 5    | 10  | □28 (ø20) | M5 x 0.8    | 5.5 | 20   | 14 | 3 10 30                      |
| 20           | 67.5 (79.5)   | 26 (38)     | 4.5  | 37    | 8    | 12  | □36 (ø25) | M6 x 1      | 7   | 24   | 20 | 5 to 50                      |
| 25           | 71 (81)       | 29 (39)     | 5    | 37    | 8    | 12  | □40 (ø30) | M6 x 1      | 7   | 24   | 20 | 5 10 50                      |
| 32           | 78.5 (88.5)   | 30.5 (40.5) | 7    | 41    | 6    | 17  | ø38       | M8 x 1.25   | 9   | 28.5 | 25 | 5 to 50                      |
| 32           | 88.5          | 40.5        | 1 ′  | 41    | ٥    | ''  |           | WIO X 1.23  | ,   | 20.0 |    | 75,100                       |
| 40           | 88 (98)       | 40 (50)     | 7    | 41    | 6    | 19  | ø46       | M10 x 1.25  | 10  | 27   | 25 | 5 to 50                      |
| 40           | 98            | 50          |      |       | 0    | 19  | 940       | WITU X 1.25 | 10  | 21   | 25 | 75,100                       |
| 50           | 100.5 (110.5) | 40.5 (50.5) | 8    | 52    | 8    | 24  | ø57       | M14 x 1.5   | 13  | 31   | 35 | 10 to 50                     |
| 30           | 110.5         | 50.5        | °    |       |      | 24  | 957       | W114 X 1.5  | 13  | 31   |    | 75,100                       |
| 63           | 102 (112)     | 42 (52)     | 8    | 52    | 10   | 24  | ø68       | M14 x 1.5   | 13  | 31   | 35 | 10 to 50                     |
| 03           | 112           | 52          | ľ    | 32    | 10   | 24  | 000       | W114 X 1.5  |     | 31   | 33 | 75,100                       |
| 80           | 125 (135)     | 51 (61)     | 10   | 64    | 12   | 32  | ø90       | M20 x 1.5   | 16  | 40   | 45 | 10 to 50                     |
| 00           | 135           | 61          | 10   | 04    | 12   | 32  | 090       | IVIZU X 1.5 | 10  | 40   | 45 | 75,100                       |
| 100 ⊦        | 138.5 (148.5) | 60.5 (70.5) | 12   | 66    | 14   | 32  | ø110      | M20 x 1.5   | 16  | 40   | 45 | 10 to 50                     |
|              | 148.5         | 70.5        | 12   | 66    | 14   | 32  | טווש      | M20 X 1.5   | 16  | 40   | 45 | 75,100                       |
| Note         | 1) ( ): Denc  | tes the d   | imen | eione | with | 211 | o switch  |             |     |      |    |                              |

Note 1) (): Denotes the dimensions with auto switch. Note 2) Applicable stroke available by the 5 mm interval.

|           |             |         |     |      |    |    |          |     |    |    | (111111)                   |
|-----------|-------------|---------|-----|------|----|----|----------|-----|----|----|----------------------------|
| Bore size | Α           | В       | L   | МН   | MT | MA | MM       | MK  | ML | øG | Stroke<br>adjustment range |
| 12        | 56.1 (61.1) | 22 (27) | 3.5 | 30.6 | 5  | 8  | M4 x 0.7 | 5.5 | 20 | 14 | F 4- 00                    |
| 16        | 56.5 (61.5) | 22 (27) | 3.5 | 31   | 5  | 10 | M5 x 0.8 | 5.5 | 20 | 14 | 5 to 30                    |
| 20        | 67.5 (77.5) | 26 (36) | 4.5 | 37   | 8  | 12 | M6 x 1   | 7   | 24 | 20 | F 4- F0                    |
| 25        | 71 (81)     | 29 (39) | 5   | 37   | 8  | 12 | M6 x 1   | 7   | 24 | 20 | 5 to 50                    |

Note 1) (): Denotes the dimensions with auto switch. Note 2) Applicable stroke available by the 5 mm interval.

| Series M7  | s             |        |                  | Width ac |     | M3 x 0.5 |
|------------|---------------|--------|------------------|----------|-----|----------|
| Ø <b>8</b> |               |        | Width<br>flats 8 | across   |     | T        |
|            | _5.           | 5,     | Stroke           | 22.5     | 2.4 | _        |
| _          | 46.5 + Stroke |        | _ 27             | + Stroke | _   |          |
| 1          | 85.5 + 2 x    | Stroke |                  |          |     |          |

| Width across GF flats GE |
|--------------------------|
| Width across flats GC    |
| GB GD                    |
| LC + Stroke              |
|                          |
|                          |

| Basic Style (m    |       |       |      |    |      |      |      |    |    |    |            |  |  |
|-------------------|-------|-------|------|----|------|------|------|----|----|----|------------|--|--|
| Bore size<br>(mm) | Α     | В     | LC   | DA | G    | GA   | GB   | GC | GD | GE | GF         |  |  |
| 12                | 145   | 80.5  | 49.5 | 6  | 13.5 | 42.5 | 6    | 11 | 4  | 8  | M5 x 0.8   |  |  |
| 16                | 149.5 | 83    | 50.5 | 8  | 15.5 | 42.5 | 7    | 13 | 5  | 10 | M6 x 1.0   |  |  |
| 20                | 175   | 106.5 | 50.5 | 10 | 19.5 | 42.5 | 8.5  | 17 | 5  | 13 | M8 x 1.25  |  |  |
| 25                | 187   | 114.5 | 51.5 | 12 | 21.5 | 42.5 | 9    | 19 | 6  | 17 | M10 x 1.25 |  |  |
| 32                | 222.5 | 142.5 | 56   | 16 | 27.5 | 45   | 10.5 | 24 | 8  | 22 | M14 x 1.5  |  |  |
| 40                | 240   | 155   | 59   | 20 | 32.5 | 45   | 11.5 | 27 | 11 | 27 | M18 x 1.5  |  |  |

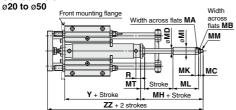
| With End Lock (mm |  |  |  |  |  |  |  |  |
|-------------------|--|--|--|--|--|--|--|--|
| Α                 | В  |  |  |  |  |  |  |  |
| 163               | 98.5   |  |  |  |  |  |  |  |
| 165.5             | 99   |  |  |  |  |  |  |  |
| 191.5             | 123  |  |  |  |  |  |  |  |
| 201.5             | 129  |  |  |  |  |  |  |  |
| 238.5             | 158.5  |  |  |  |  |  |  |  |
| 258.5             | 173.5  |  |  |  |  |  |  |  |
|                   | A<br>163<br>165.5<br>191.5<br>201.5<br>238.5 |  |  |  |  |  |  |  |

Symbol

-XC8

#### Dimensions (Dimensions other than below are the same as standard type.)

#### Series MGG



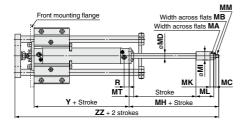
| Series I       | Series MGG |     |    |    |     |    |    |    |            |    |  |  |  |  |  |
|----------------|------------|-----|----|----|-----|----|----|----|------------|----|--|--|--|--|--|
| Bore size (mm) | R          | Υ   | МА | МВ | мс  | MD | МІ | мк | ММ         | мт |  |  |  |  |  |
| 20             | 12         | 77  | 12 | 10 | 3.6 | 8  | 14 | 7  | M6 x 1     | 9  |  |  |  |  |  |
| 25             | 12         | 77  | 17 | 13 | 5   | 10 | 20 | 9  | M8 x 1.25  | 11 |  |  |  |  |  |
| 32             | 12         | 79  | 17 | 13 | 5   | 12 | 20 | 9  | M8 x 1.25  | 11 |  |  |  |  |  |
| 40             | 13         | 87  | 19 | 17 | 6   | 16 | 25 | 10 | M10 x 1.25 | 11 |  |  |  |  |  |
| 50             | 14         | 102 | 24 | 19 | 8   | 20 | 32 | 13 | M14 x 1.5  | 11 |  |  |  |  |  |
| 63             | 14         | 117 | 24 | 19 | 8   | 20 | 32 | 13 | M14 x 1.5  | 13 |  |  |  |  |  |

# Pront mounting flange Width across flats MA width across flats MA

| Bore size | Adjustn | nent 0 to | 25 mm | Adjustment 0 to 50 mm |    |     |  |
|-----------|---------|-----------|-------|-----------------------|----|-----|--|
| (mm)      | МН      | ML        | ZZ    | МН                    | ML | ZZ  |  |
| 20        | 63      | 43        | 179   | 88                    | 68 | 204 |  |
| 25        | 66      | 43        | 189   | 91                    | 68 | 214 |  |
| 32        | 66      | 43        | 191   | 91                    | 68 | 216 |  |
| 40        | 72      | 49        | 215   | 97                    | 74 | 240 |  |
| 50        | 85      | 57        | 254   | 110                   | 82 | 279 |  |
| 63        | 85      | 57        | 256   | 110                   | 82 | 281 |  |
|           |         |           |       |                       |    |     |  |

 $<sup>\</sup>ast$  The piston speed for the extension side is 50 to 500 mm/s.

#### Series MGC ø20 to ø50



| Series I       | /IGC | ;   |    |    |     |    |    |    |            | (mm) |
|----------------|------|-----|----|----|-----|----|----|----|------------|------|
| Bore size (mm) | R    | Υ   | МА | МВ | мс  | MD | МІ | мк | ММ         | мт   |
| 20             | 12   | 77  | 12 | 10 | 3.6 | 8  | 14 | 7  | M6 x 1     | 9    |
| 25             | 12   | 77  | 17 | 13 | 5   | 10 | 20 | 9  | M8 x 1.25  | 11   |
| 32             | 12   | 79  | 17 | 13 | 5   | 12 | 20 | 9  | M8 x 1.25  | 11   |
| 40             | 13   | 87  | 19 | 17 | 6   | 16 | 25 | 10 | M10 x 1.25 | 11   |
| 50             | 14   | 102 | 24 | 19 | 8   | 20 | 32 | 13 | M14 x 1.5  | 11   |

| Bore size | Adjustn |    |     | Adjustn |    | 50 mm |
|-----------|---------|----|-----|---------|----|-------|
| (mm)      | МН      | ML | ZZ  | МН      | ML | ZZ    |
| 20        | 63      | 43 | 179 | 88      | 68 | 204   |
| 25        | 66      | 43 | 189 | 91      | 68 | 214   |
| 32        | 66      | 43 | 191 | 91      | 68 | 216   |
| 40        | 72      | 49 | 215 | 97      | 74 | 240   |
| 50        | 85      | 57 | 254 | 110     | 82 | 279   |

<sup>\*</sup> The piston speed for the extension side is 50 to 500 mm/s.

| Series MGP-Z | Width across MB   |
|--------------|---|
| MP MP        | flats MC  MD  MK  ML + Adjustment  (A: 10 mm, B: 25 mm) |

| Comr              | non | Dim | nens | sion | s: MGPN    | 1, M¢ | GPL | ., MG | PΑ   | (  | mm) |
|-------------------|-----|-----|------|------|------------|-------|-----|-------|------|----|-----|
| Bore size<br>(mm) | DA  | МА  | МВ   | мс   | MD         | øМG   | МН  | мк    | ML   | MP | мт  |
| 12                | 6   | 27  | 13   | 8    | M4 x 0.7   | 14    | 20  | 5.5   | 10   | 3  | 3   |
| 16                | 8   | 28  | 16   | 10   | M5 x 0.8   | 14    | 20  | 5.5   | 10   | 3  | 3   |
| 20                | 10  | 33  | 22   | 12   | M6 x 1     | 20    | 26  | 7     | 14   | 3  | 4   |
| 25                | 12  | 41  | 25   | 12   | M6 x 1     | 20    | 27  | 7     | 14   | 3  | 5   |
| 32                | 16  | 51  | 32   | 17   | M8 x 1.25  | 25    | 35  | 9     | 18.5 | 4  | 6   |
| 40                | 16  | 60  | 32   | 19   | M10 x 1.25 | 25    | 35  | 10    | 17   | 4  | 6   |
| 50                | 20  | 71  | 38   | 24   | M14 x 1.5  | 35    | 46  | 13    | 21   | 4  | 8   |
| 63                | 20  | 84  | 50   | 24   | M14 x 1.5  | 35    | 46  | 13    | 21   | 4  | 8   |
| 80                | 25  | 114 | 50   | 32   | M20 x 1.5  | 45    | 55  | 16    | 30   | 4  | 9   |
| 100               | 30  | 140 | 65   | 32   | M20 x 1.5  | 45    | 58  | 16    | 30   | 4  | 12  |
|                   |     |     |      |      |            |       |     |       |      |    |     |



# **Made to Order Common Specifications:** -XC9: Adjustable Stroke Cylinder/Adjustable Retraction Type



Series CJ2, CM2, CG1, MB, MB1 and CA2 have been remodeled. For details, refer to "Simple Specials" and "Made to Order" in the individual product catalog.

# 21 Adjustable Stroke Cylinder/Adjustable Retraction Type

The retract stroke of the cylinder can be adjusted by the adjustment bolt.

#### **Applicable Series**

| Series | Description                        | Model | Action  | Note  | Vol. no. (for std model |  |
|--------|------------------------------------|-------|---|---|-------------------------|--|
|        | Air cylinder                       | CJ2   | Double acting, Single rod   | Except double clevis style and with air cushion             |                         |  |
| CJ2    | Non-rotating rod                   | CJ2K  | Double acting, Single rod   | Except double clevis style                                  | ● From P. 44            |  |
| CJZ    | Direct mount type                  | CJ2R  | Double acting, Single rod   | ·   | 9 From P. 44            |  |
|        | Non-rotating rod/Direct mount type | CJ2RK | Double acting, Single rod   |   |                         |  |
|        | Air cylinder                       | CM2   | Double acting, Single rod   | Except clevis style   |                         |  |
|        | Non-rotating rod                   | CM2K  | Double acting, Single rod   | Except clevis style   |                         |  |
| CM2    | Direct mount type                  | CM2R  | Double acting, Single rod   |   | From P. 172             |  |
|        | Non-rotating rod/Direct mount type | CM2RK | Double acting, Single rod   |   |                         |  |
|        | Low friction                       | CM2Y  | Double acting, Single rod   | Except clevis style   |                         |  |
|        | Air cylinder                       | CG1   | Double acting, Single rod   | Except head side flange and clevis styles                   |                         |  |
| CG1    | Non-rotating rod                   | CG1K  | Double acting, Single rod   | Except head side flange, clevis styles and with air cushion | ☐ <b>9</b> From P. 306  |  |
| CGI    | Direct mount type                  |       | Double acting, Single rod   | Except with air cushion                                     | 9 FIOIII P. 306         |  |
|        | Non-rotating rod/Direct mount type | CG1KR | Double acting   | Except with air cushion                                     |                         |  |
| мв     | Air cylinder                       | MB    | Double acting, Single rod   | Except head side flange and clevis styles                   | ● From P. 408           |  |
| WID    | Non-rotating rod                   | MBK   | Double acting, Single rod   | Except head side flange and clevis styles                   | 91 10111 F. 400         |  |
| MB1    | Air cylinder                       | MB1   | IB1 Double acting, Single rod Except head side flange and clevis styles |   | @ From P. 456           |  |
| VID I  | Non-rotating rod                   | MB1K  | Double acting, Single rod   | Except head side flange and clevis styles                   | 91 10HI F. 450          |  |
|        | Air cylinder                       | CA2   | Double acting, Single rod   | Except head side flange and clevis styles                   |                         |  |
| CA2    | Non-rotating rod                   | CA2K  | Double acting, Single rod   | Except head side flange and clevis styles                   | From P. 508             |  |
|        | End lock cylinder                  | CBA2  | Double acting, Single rod   | Except head side flange and clevis styles                   |                         |  |
| CS1    | Air cylinder                       | CS1   | Double acting, Single rod   | Except head side flange and clevis styles ø125 to ø160      | @From P. 564            |  |
| CS2    | Air cylinder                       | CS2   | Double acting, Single rod   | Except head side flange and clevis styles                   | <b>A</b> D 500          |  |
| U32    | Smooth cylinder                    | CS2Y  | Double acting, Single rod   | Except head side flange and clevis styles                   | ●P. 599                 |  |
| cqs    | Compact cylinder                   | CQS   | Double acting, Single rod   | Except with rubber bumper and with mounting bracket         | <b>②</b> From P. 725    |  |
| CQ2    | Compact cylinder                   | CQ2   | Double acting, Single rod   | Except with rubber bumper and with mounting bracket         | @ From P. 785           |  |
| CQZ    | Non-rotating rod                   | CQ2K  | Double acting, Single rod   | Except with rubber bumper and with mounting bracket         | ● From P. 785           |  |
|        |                                    | MGPM  | Double acting   |   |                         |  |
| MGP-Z  | Compact guide cylinder             | MGPL  | Double acting   |   | ● From P. 309           |  |
|        |                                    | MGPA  | Double acting   |   |                         |  |
| MGG    | Guide cylinder                     | MGG   | Double acting   |   | ● From P. 454           |  |
| MGC    | Guide Cyllider                     | MGC   | Double acting   |   | <b>⊕</b> From P. 494    |  |

#### How to Order

| I IOW U | o Oraci                                 |                  |            |                         |          |              |   |                |
|---------|---|------------------|------------|-------------------------|----------|--------------|---|----------------|
| CJ2     | Mounting st                             | tyle             |            | Bore size               | <b>.</b> | ]-[          | Stroke                                  | - XC9          |
|         | <ul> <li>Except clevis style</li> </ul> |                  |            |                         |          |              |   |                |
| CM2     | Mounting style                          | Bore s           | size       | <ul><li>Strok</li></ul> | e Cus    | hion         | Stroke adjustment symbol                | - XC9          |
|         | * Except boss-cut and cle               | vis styles       |            |                         |          |              |   |                |
| CM2R    | Mounting style                          | Bore             | size       | _ s                     | troke    | Stro         | oke adjustment symbol                   | - <u>x¢9</u>   |
| CG1     | Mounting style                          | Туре             | · [        | Bore size               | - Str    | oke          | Stroke adjustment symbol                | - xc9          |
|         | * Except clevis style                   |                  |            |                         |          |              |   |                |
| MB      | Mounting style                          | Bore s           |            | <ul><li>Strok</li></ul> | e Su     | ffix         | Stroke adjustment symbol                | - XC9          |
| MB1     | * Except head side flange               | and clevis style | es         |                         |          |              |   |                |
| CA2     | Mounting style Ty                       | pe Bore          | size       | <ul><li>Strok</li></ul> | e Su     | ffix         | Stroke adjustment symbol                | - XC9          |
|         | * Except head side flange               | and clevis styl  | es         |                         |          |              |   |                |
| CS1     | Mounting style Tubing                   | material Typ     | Bore       | e size 🗕                | Stroke   | Suffi        | Stroke adjustment symbo                 | - XC9          |
|         | * Except head side flange               | and clevis styl  | es         |                         |          |              |   |                |
| CS2     |   | ore size         | Port s     | uffix -                 | Stroke   | Suffi        | X Stroke adjustment symbo               | _ XC9          |
|         | * Except head side flange               | and clevis styl  | es         |                         |          |              |   | _              |
| CS2Y    | Mounting style B                        | ore size         | Port s     | uffix -                 | Stroke   | Suffi        | x Stroke adjustment symbo               | - XC9          |
|         | * Except head side flange               | and clevis styl  | es         |                         |          |              |   |                |
| CQ2B    | Bore size                               | Stroke           | D (M)      | ) (Z) —                 |          |              |   | <u>— хсэ</u>   |
| CQSB    | Bore size                               | - Stroke         | D (M)      | ) ——                    |          |              |   | <u> х¢э</u>    |
| MGP     | Bearing type                            | Bore siz         | :e         | Stroke                  | Strok    | e adju       | stment symbol                           | z – <u>x¢9</u> |
| MGG     | Bearing type Mounting                   | style Bore       | size       | Port thread ty          | /pe — 5  | Stroke       | Stroke adjustment symbo                 | □ – <u>x¢9</u> |
| MGC     | Bearing type   Mounting sty             | le Bore size     | Port three | ead type -              | Stroke   | e adjustment | symbol — Equipped/Not equipped back pla | <u> </u>       |

Adjustable stroke cylinder/Adjustable retract type & (After adjusting stroke, both-side cushion style is changed into single side cushion style. CQ2 is without cushion.)



#### Symbol

-XC9

#### **Specifications**

| Series                  | Stroke adjustment symbol | Stroke adjustment range (mm) |
|-------------------------|--------------------------|------------------------------|
| CJ2                     | _                        | 0 to 15                      |
| CM2<br>CG1<br>MB<br>MB1 | А                        | 0 to 25                      |
| CA2<br>CS1<br>CS2       | В                        | 0 to 50                      |

| adjustment symbol 7 5 |            |   |                              |
|-----------------------|------------|---|------------------------------|
| CQ20.to 10            | Series     |   | Stroke adjustment range (mm) |
| cas                   | CQ2<br>CQS | - | 0 to 10                      |
| MGP-Z A 0 to 10       | MCD 7      | Α | 0 to 10                      |
| B 0 to 25             | WIGP-Z     | В | 0 to 25                      |
| MGG A 0 to 25         | MGG        | Α | 0 to 25                      |
| MGC B 0 to 50         | MGC        | В | 0 to 50                      |

Note) Specifications other than above are the same as standard type.

#### **Precautions**

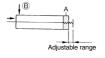
#### **⚠** Caution

- When air is supplied to the cylinder, if the stroke adjustment bolt is loosened in excess of the allowable stroke adjustment amount, be aware that the stroke adjustment bolt could fly out or air could be discharged, which could injure personnel or damage the peripheral equipment.
- Adjust the stroke when the cylinder is not pressurized.

If it is adjusted in the pressurized state, the seal of the adjustment section could become deformed, leading to air leakage.



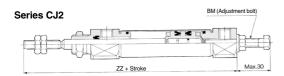








#### Dimensions (Dimensions other than below are the same as standard type.)



|                |          | (mm) |
|----------------|----------|------|
| Bore size (mm) | ВМ       | ZZ   |
| 10             | M5 x 0.8 | 74   |
| 16             | M5 x 0.8 | 75   |

| Series CM2            | BM (Adjustment bolt)         |
|-----------------------|------------------------------|
| ZZ + 2 x Stroke + Adj | ustment (A: 25 mm, B: 50 mm) |

|            |                                      | (mm)  |
|------------|--------------------------------------|---|
| ВМ         | МН                                   | ZZ  |
| M10 x 1.25 | 26.5                                 | 142.5   |
| M14 x 1.5  | 29                                   | 149   |
| M14 x 1.5  | 29                                   | 151   |
| M16 x 1.5  | 32                                   | 186   |
|            | M10 x 1.25<br>M14 x 1.5<br>M14 x 1.5 | M10 x 1.25 26.5<br>M14 x 1.5 29<br>M14 x 1.5 29 |

# **Made to Order Common Specifications:**

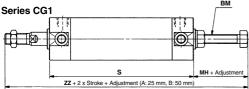
# -XC9: Adjustable Stroke Cylinder/Adjustable Retraction Type

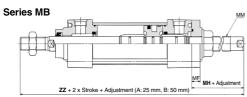


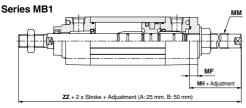
# 21 Adjustable Stroke Cylinder/Adjustable Retraction Type

#### Dimensions (Dimensions other than below are the same as standard type.)









| MM<br>MF MH Afference                       |
|---|
| ZZ + 2 x Stroke + Adjustment (A: 25, B: 50) |

Series CA2

| Series CS1     |
|----------------|
| M24 x 1.5      |
|                |
| d + Adjustment |
| 1748 ØSMC      |

| Bore size<br>(mm) | ВМ         | MF | МН   | NN        | ZZ    |
|-------------------|------------|----|------|-----------|-------|
| 20                | M10 x 12.5 | 13 | 26.5 | M20 x 1.5 | 142.5 |
| 25                | M14 x 1.5  | 13 | 29   | M26 x 1.5 | 149   |
| 32                | M14 x 1.5  | 13 | 29   | M26 x 1.5 | 151   |
| 40                | M16 x 1.5  | 16 | 32   | M32 x 2   | 186   |

|            |                |        |         |         |       | (mm)    |
|------------|----------------|--------|---------|---------|-------|---------|
| Bore size  | вм ѕ           | Rubber | bumper  | Air cu  | shion |         |
| (mm)       | ВМ             | 9      | MH      | ZZ      | МН    | ZZ      |
| 20         | M6 x 1         | 77     | 23      | 135     | 21    | 133     |
| 25         | M6 x 1         | 77     | 23      | 140     | 21    | 138     |
| 32         | M8 x 1.25      | 79     | 25      | 144     | 25    | 144     |
| 40         | M12 x 1.75     | 87     | 40      | 177     | 39    | 176     |
| 50         | M12 x 1.75     | 102    | 33      | 193     | 37    | 197     |
| 63         | M16 x 2        | 102    | 40      | 200     | 44    | 204     |
| In the eee | a of ovial foo | ab da  | the eve | hian ia | ahinn | ad afta |

- In the case of axial foot style, the cushion is shipped after mounting. On other styles, it is placed in the same package (not assembled).
- \* Dimensions other than above are the same as Series CG1, long stroke type.

| MB, MB1 Common |      |      |            |     |  |  |
|----------------|------|------|------------|-----|--|--|
| Bore size (mm) | МН   | MF   | ММ         | ZZ  |  |  |
| 32             | 41.5 | 9.5  | M12 x 1.25 | 172 |  |  |
| 40             | 41.5 | 9.5  | M12 x 1.25 | 176 |  |  |
| 50             | 52.5 | 11.5 | M20 x 1.5  | 204 |  |  |
| 63             | 52.5 | 11.5 | M20 x 1.5  | 204 |  |  |
| 80             | 62.5 | 15.5 | M24 x 1.5  | 248 |  |  |
| 100            | 62.5 | 15.5 | M24 x 1.5  | 248 |  |  |
|                |      |      |            |     |  |  |

|                |    |    |           | (mm) |
|----------------|----|----|-----------|------|
| Bore size (mm) | МН | MF | MM        | ZZ   |
| 40             | 44 | 9  | M16 x 1.5 | 179  |
| 50             | 42 | 11 | M16 x 1.5 | 190  |
| 63             | 48 | 11 | M20 x 1.5 | 204  |
| 80             | 55 | 15 | M24 x 1.5 | 242  |
| 100            | 57 | 15 | M24 x 1.5 | 255  |

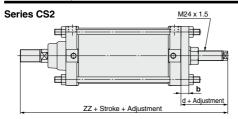
|                |    |    | (mm) |
|----------------|----|----|------|
| Bore size (mm) | b  | d  | ZZ   |
| 125            | 19 | 66 | 274  |
| 140            | 19 | 66 | 274  |
| 160            | 22 | 62 | 288  |

#### Made to Order Common Specifications: Adjustable Stroke Cylinder/Adjustable Retraction Type

Symbol

-XC9

#### Dimensions (Dimensions other than below are the same as standard type.)

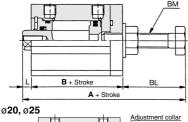


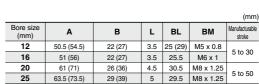


|                   |     |    |    | (mm) |
|-------------------|-----|----|----|------|
| Bore size<br>(mm) | а   | b  | d  | ZZ   |
| 125               | 142 | 19 | 63 | 271  |
| 140               | 155 | 19 | 63 | 271  |
| 160               | 174 | 19 | 59 | 285  |
|                   |     |    |    |      |

#### Series CQS







Setting nut

B + Stroke

BL

A + Stroke

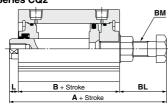
Note 1) ( ): Denotes the dimensions with auto switch.

Note 2) Applicable stroke available by the 5 mm interval.

Note) When securing the adjustment bolt, clamp the width across flats of the adjustment collar with a tool, such as a spanner and tighten the setting nut with a tool, such as other spanner to secure the bolt firmly.

#### Series CQ2

ø**20**.



| ø <b>25</b> | , ø32      | Adjustment colla | <u>.</u><br>I   |
|-------------|------------|------------------|-----------------|
| A           |            |                  | Adjustment bolt |
| 1 -         |            | Setting nut      |                 |
| L.          | B + Stroke | BL               | Note) When s    |
|             | A + Stroke | 9                | such as         |

|                   |               |             |     |      |           | (mm)                     |  |
|-------------------|---------------|-------------|-----|------|-----------|--------------------------|--|
| Bore size<br>(mm) | A             | В           | L   | BL   | ВМ        | Manufacturable<br>stroke |  |
| 12                | 52 (59.2)     | 25.2 (32.4) | 3.5 | 23.3 | M5 x 0.8  | 5 to 30                  |  |
| 16                | 53 (63)       | 26 (36)     | 3.5 | 23.5 | M6 x 1    | 5 to 30                  |  |
| 20                | 61 (73)       | 26 (38)     | 4.5 | 30.5 | M8 x 1.25 | 5 to 50                  |  |
| 25                | 63.5 (73.5)   | 29 (39)     | 5   | 29.5 | M8 x 1.25 | 5 10 50                  |  |
| 32                | 65.5 (75.5)   | 30.5 (40.5) | 7   | 28   | M8 x 1.25 | 5 to 50                  |  |
| 40                | 84 (94)       | 40 (50)     | 7   | 37   | M12 x 1.5 | 75,100                   |  |
| 50                | 84.5 (94.5)   | 40.5 (50.5) | 8   | 36   | M12 x 1.5 |                          |  |
| 63                | 88.5 (98.5)   | 42 (52)     | 8   | 38.5 | M16 x 1.5 | 10 to 50                 |  |
| 80                | 109.5 (119.5) | 51 (61)     | 10  | 48.5 | M20 x 1.5 | 75,100                   |  |
| 100               | 125 (135)     | 60.5 (70.5) | 12  | 52.5 | M24 x 1.5 |                          |  |

Note 1) (): Denotes the dimensions with auto switch.

Note 2) Applicable stroke available by the 5 mm interval.

Note) When securing the adjustment bolt, clamp the width across flats of the adjustment collar with a tool, such as a spanner and tighten the setting nut with a tool, such as other spanner to secure the bolt firmly.



# **Made to Order Common Specifications:**

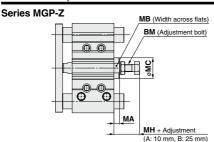
# -XC9: Adjustable Stroke Cylinder/Adjustable Retraction Type



# 21 Adjustable Stroke Cylinder/Adjustable Retraction Type

Symbol -XC9

#### Dimensions (Dimensions other than below are the same as standard type.)



| Common Dimensions: MGPM, MGPL, MGPA (mm) |           |     |    |      |      |  |  |
|--|-----------|-----|----|------|------|--|--|
| Bore size (mm)                           | ВМ        | MA  | MB | МС   | МН   |  |  |
| 12                                       | M5 x 0.8  | 5   | 8  | 12.5 | 17   |  |  |
| 16                                       | M6 x 1    | 5   | 10 | 14   | 19   |  |  |
| 20                                       | M8 x 1.25 | 6.5 | 13 | 16   | 25   |  |  |
| 25                                       | M8 x 1.25 | 6.5 | 13 | 16   | 24   |  |  |
| 32                                       | M8 x 1.25 | 6.5 | 19 | 21   | 25   |  |  |
| 40                                       | M12 x 1.5 | 9   | 27 | 30   | 32.5 |  |  |
| 50                                       | M12 x 1.5 | 9   | 30 | 34   | 32.5 |  |  |
| 63                                       | M16 x 1.5 | 10  | 36 | 40   | 37   |  |  |
| 80                                       | M20 x 1.5 | 15  | 41 | 46   | 48.5 |  |  |
| 100                                      | M24 x 1.5 | 18  | 46 | 52   | 55.5 |  |  |
|  |           |     |    |      |      |  |  |

# Series MGG ø20 to ø50 Front mounting flange WH Y + Stroke ZZ + Stroke

| Series MGG (mm) |    |     |            |            |            |            |            |  |
|-----------------|----|-----|------------|------------|------------|------------|------------|--|
| Bore size       | R  | γ   | ВМ         | Adjustment | 0 to 25 mm | Adjustment | 0 to 50 mm |  |
| (mm)            | n  | "   |            | MH         | ZZ         | MH         | ZZ         |  |
| 20              | 12 | 77  | M6 x 1     | 48         | 164        | 73         | 189        |  |
| 25              | 12 | 77  | M6 x 1     | 48         | 171        | 73         | 196        |  |
| 32              | 12 | 79  | M8 x 1.25  | 50         | 175        | 75         | 200        |  |
| 40              | 13 | 87  | M12 x 1.75 | 65         | 208        | 90         | 233        |  |
| 50              | 14 | 102 | M12 x 1.75 | 58         | 227        | 83         | 252        |  |
| 63              | 14 | 117 | M16 x 2    | 65         | 236        | 90         | 261        |  |
| T               |    |     |            |            |            |            |            |  |

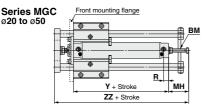
Pront mounting flange

Y + Stroke

MH

ZZ + Stroke

| The piston speed for the retraction side is 50 to 500 mm/s. |  |
|---|--|
|---|--|



| Series MGC (mm) |    |     |            |            |            |            |            |
|-----------------|----|-----|------------|------------|------------|------------|------------|
| Bore size       | R  | γ   | ВМ         | Adjustment | 0 to 25 mm | Adjustment | 0 to 50 mm |
| (mm)            | ĸ  | T   | DIVI       | МН         | ZZ         | МН         | ZZ         |
| 20              | 12 | 77  | M6 x 1     | 46         | 162        | 71         | 187        |
| 25              | 12 | 77  | M6 x 1     | 46         | 169        | 71         | 194        |
| 32              | 12 | 79  | M8 x 1.25  | 50         | 175        | 75         | 200        |
| 40              | 13 | 87  | M12 x 1.75 | 64         | 207        | 89         | 232        |
| 50              | 14 | 102 | M12 x 1.75 | 62         | 231        | 87         | 256        |

 $<sup>\</sup>ast$  The piston speed for the retraction side is 50 to 500 mm/s.

# Made to Order Common Specifications: -XC10: Dual Stroke Cylinder/Double Rod Type



Series CJ2, CM2, CG1, MB, MB1 and CA2 have been remodeled. For details, refer to "Simple Specials" and "Made to Order" in the individual product catalog.

## 22 Dual Stroke Cylinder/Double Rod Type

Symbol -XC10

Two cylinders are constructed as one cylinder in a back-to-back configuration allowing the cylinder stroke to be controlled in three steps.

| Applic | able | Seri | es |
|--------|------|------|----|
|--------|------|------|----|

| Series | Description                                       | Model                                   | Action  | Note   | Vol. no. (for std model |  |
|--------|---|---|---|--|-------------------------|--|
| CJ2    | Air cylinder CJ2                                  |   | Double acting, Single rod                                     | Except with air cushion                                | @ From P. 44            |  |
| CJZ    | Non-rotating rod type                             | 5 2. 5 5                                |   |  | G FIOIII P. 44          |  |
| CM2    | Air cylinder CM2 Double acting, Single rod Except |   | Except with air cushion                                       | 0 F D 470  |                         |  |
| CIVIZ  | Non-rotating rod type CM:                         |   | Double acting, Single rod                                     | Except with air cushion                                | ● From P. 172           |  |
| CG1    | Air cylinder                                      | CG1                                     | Double acting, Single rod                                     |  | 05 5 000                |  |
| CGI    | Non-rotating rod type                             | CG1K                                    | Double acting, Single rod                                     | Except with air cushion                                | ● From P. 306           |  |
|        | Air cylinder                                      | MB                                      | Double acting, Single rod                                     | * Except clevis and trunnion styles                    |                         |  |
| MB     | Non-rotating rod type With end lock type          |   | Double acting, Single rod                                     | * Except clevis and trunnion styles                    | <b>9</b> From P. 408    |  |
|        |   |   | Double acting, Single rod                                     | * Except clevis and trunnion styles                    |                         |  |
| MB1    | 31 '  |   | Double acting, Single rod                                     | * Except clevis and trunnion styles                    | @ From P. 456           |  |
| IVID I |   |   | Double acting, Single rod                                     | acting, Single rod * Except clevis and trunnion styles |                         |  |
|        | Air cylinder                                      | CA2                                     | Double acting, Single rod * Except clevis and trunnion styles |  |                         |  |
| CA2    | Non-rotating rod type                             | CA2K                                    | Double acting, Single rod                                     | * Except clevis and trunnion styles                    | <b>9</b> From P. 508    |  |
|        | End lock cylinder                                 | CBA2                                    | Double acting, Single rod                                     | * Except clevis and trunnion styles                    |                         |  |
| CS1    | Air cylinder                                      | CS1                                     | Double acting, Single rod                                     | * Except clevis and trunnion styles                    | <b>9</b> 5 D. 504       |  |
| CSI    | Air-hydro cylinder CS1H                           |   | Double acting, Single rod                                     | * Except clevis and trunnion styles                    | ● From P. 564           |  |
| CS2    | Air cylinder                                      | CS2                                     | Double acting, Single rod                                     | * Except clevis and trunnion styles                    | <b>9</b> P. 599         |  |
| cas    | Compact cylinder                                  | cqs                                     | Double acting, Single rod                                     | Except with bracket                                    | <b>9</b> From P. 725    |  |
| CQ2    | Compact cylinder                                  | CQ2                                     | Double acting, Single rod                                     | Except with bracket                                    | <b>8</b> 5 D. 705       |  |
| CQ2    | Air-hydro cylinder                                | cylinder CQ2H Double acting, Single rod |   | Except with bracket                                    | ● From P. 785           |  |
|        |   |   |   |  |                         |  |

#### How to Order CJ2 Mounting style Bore size Stroke A Stroke B XC10 CM<sub>2</sub> Mounting style Bore size Stroke A Suffix Stroke B Suffix XC10 CG1 XC10 Mounting style Type Bore size Stroke A Suffix Stroke B Suffix MB Mounting style Bore size Stroke A Suffix Stroke B Suffix XC10 MB<sub>1</sub> Except clevis and trunnion styles CA<sub>2</sub> Mounting style Type Bore size Stroke A Suffix Stroke B Suffix XC10 Except clevis and trunnion styles CS<sub>1</sub> Mounting style | Tubing material | Type Suffix XC10 Bore size Stroke A Stroke B Suffix Except clevis and trunnion styles CS<sub>2</sub> Suffix XC10 Mounting style Bore size Port suffix Stroke A Stroke B Suffix Except clevis and trunnion styles CBA2 Mounting style Type Bore size Stroke A Suffix Symbol of lock | Manual release type | + Stroke B Suffix Lock position Symbol of manual release XC10 \* Except clevis and trunnion styles CQ2B Stroke S<sub>1</sub> Stroke S2 - XC10 Bore size D(C)(M) -CQSB Stroke S<sub>2</sub> XC10 Bore size Stroke S1





Dual stroke cylinder

# Made to Order Common Specifications: -XC10: Dual Stroke Cylinder/Double Rod Type



# 22 Dual Stroke Cylinder/Double Rod Type

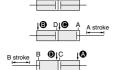
#### **Specifications**

| Series    | Bore size (mm)    | Maximum manufacturable stroke (mm)             |  |
|-----------|-------------------|--|--|
| Octios    | Dore size (IIIII) | IVIAXIITIUITI TTIAITUIACIUTADIE SITORE (TTITT) |  |
| CJ2       | 10, 16            | 300 (Maximum 150 on one side)                  |  |
| CM2       | 20 to 40          | 1000   |  |
|           | 20                | 350  |  |
|           | 25                | 400  |  |
| CG1       | 32                | 450  |  |
|           | 40                | 800  |  |
|           | 50, 63            | 1200   |  |
|           | 32                | 600  |  |
| MB<br>MB1 | 40                | 700  |  |
|           | 50 to 100         | 900  |  |

| - /-   | to 100 | 1000                          |
|--------|--------|-------------------------------|
| CS1 12 |        |                               |
|        | 5, 140 | 1000                          |
|        | to 300 | 1200                          |
| CS2 12 | 5, 140 | 1000                          |
|        | 160    | 1200                          |
| cqs 1  | 2, 16  | 60 (Maximum 30 on one side)   |
| CQ2 2  | 0, 25  | 100 (Maximum 50 on one side)  |
| CQ2 3  | 2, 40  | 200 (Maximum 100 on one side) |
|        | to 100 | 200 (Maximum 100 on one side) |

#### Symbol

Function



When air pressure is supplied to ports and B, both A and B strokes retract.

When air pressure is supplied to ports **3** and **4**, A out strokes.

When air pressure is supplied to ports and , B out strokes.

troke B D | O A A stroke | When air pressure is supplied to ports O and O, both strokes A and B out strokes.



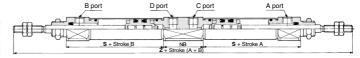
<sup>\*</sup> Specifications other than above are the same as standard type.

Symbol -XC10

#### Dimensions (Dimensions other than below are the same as standard type.)

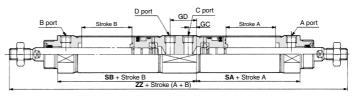
#### Series CJ2

|                |    |      | (mm) |
|----------------|----|------|------|
| Bore size (mm) | NB | S    | Z    |
| 10             | 21 | 36.5 | 150  |
| 16             | 21 | 37.5 | 152  |

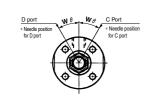


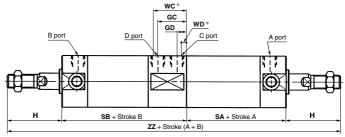
#### Series CM2

| GC   | GD          | SA                   | SB                            | ZZ         |
|------|-------------|----------------------|-------------------------------|------------|
| 7    | 24          | 47                   | 78                            | 207        |
| 7    | 24          | 47                   | 78                            | 215        |
| 7    | 24          | 49                   | 80                            | 219        |
| 10.5 | 33.5        | 66.5                 | 110.5                         | 277        |
|      | 7<br>7<br>7 | 7 24<br>7 24<br>7 24 | 7 24 47<br>7 24 47<br>7 24 49 | 7 24 47 78 |



#### Series CG1





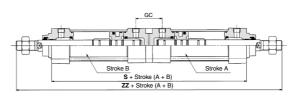
|           |    |    |    |    |     |     |       |        | (mm)  |    |
|-----------|----|----|----|----|-----|-----|-------|--------|-------|----|
| Bore size | GC | GD | н  | SA | SB  | CD  | Wθ    | Air cu | shion | ZZ |
| (mm)      | GC | GD | п  | SA | 36  | W 0 | WC WD | 22     |       |    |
| 20        | 21 | 9  | 35 | 56 | 86  | 30° | 25    | 5      | 212   |    |
| 25        | 21 | 9  | 40 | 56 | 86  | 30° | 25    | 5      | 222   |    |
| 32        | 23 | 9  | 40 | 58 | 90  | 30° | 27    | 5      | 228   |    |
| 40        | 24 | 8  | 50 | 66 | 98  | 20° | 27    | 5      | 264   |    |
| 50        | 28 | 12 | 58 | 76 | 116 | 20° | 32    | 8      | 308   |    |
| 63        | 28 | 12 | 58 | 76 | 116 | 20° | 32    | 8      | 308   |    |

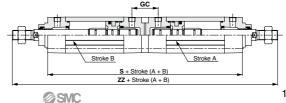
#### Series MB

#### MB. MB1 Common

| IVID, IVID I COMMINION (mr |                            |   |  |  |  |
|----------------------------|----------------------------|---|--|--|--|
| GC                         | S                          | ZZ  |  |  |  |
| 36                         | 178                        | 272   |  |  |  |
| 38                         | 178                        | 280   |  |  |  |
| 41                         | 198                        | 314   |  |  |  |
| 43                         | 198                        | 314   |  |  |  |
| 52                         | 242                        | 386   |  |  |  |
| 52                         | 242                        | 386   |  |  |  |
|                            | 36<br>38<br>41<br>43<br>52 | GC         S           36         178           38         178           41         198           43         198           52         242 |  |  |  |





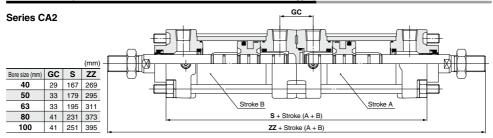


# Made to Order Common Specifications: -XC10: Dual Stroke Cylinder/Double Rod Type



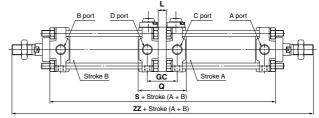
## 22 Dual Stroke Cylinder/Double Rod Type

#### Dimensions (Dimensions other than below are the same as standard type.)



#### Series CBA2

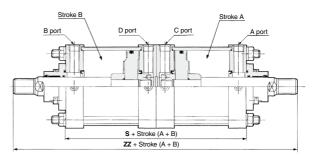
|                |    |    |    |     | (mm) |
|----------------|----|----|----|-----|------|
| Bore size (mm) | GC | L  | Q  | S   | ZZ   |
| 40             | 42 | 12 | 66 | 180 | 282  |
| 50             | 48 | 14 | 74 | 194 | 310  |
| 63             | 48 | 14 | 76 | 210 | 326  |
| 80             | 58 | 16 | 90 | 248 | 390  |
| 100            | 60 | 18 | 98 | 270 | 414  |



The above diagram shows head side lock type and manual releasing non-locking type. Dimensions of rod side locking type, both-side lock style and manual releasing lock type are the same as dimensions in the above table.

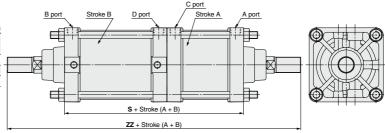
#### Series CS1

| (mm)           |           |            |                  |     |  |
|----------------|-----------|------------|------------------|-----|--|
| Dava siza (mm) | Without a | uto switch | With auto switch |     |  |
| Bore size (mm) | S         | ZZ         | S                | ZZ  |  |
| 125            | 196       | 416        | 196              | 416 |  |
| 140            | 196       | 416        | 196              | 416 |  |
| 160            | 212       | 452        | 212              | 452 |  |
| 180            | 222       | 492        | 230              | 500 |  |
| 200            | 222       | 492        | 240              | 510 |  |
| 250            | 282       | 602        | _                | _   |  |
| 300            | 292       | 642        | _                | _   |  |



#### Series CS2

|                   |     | (mm) |
|-------------------|-----|------|
| Bore size<br>(mm) | s   | ZZ   |
| 125               | 196 | 416  |
| 140               | 196 | 416  |
| 160               | 212 | 452  |
|                   |     |      |

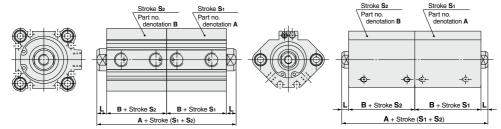


<sup>\*</sup> For rod side flange style "F", the flange bracket will be attached to the stroke A side.



#### Construction/Dimensions (Other dimensions are the same as standard.)

#### Series CQ2



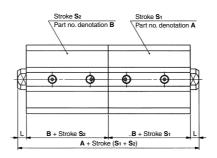
В Bore size Stroke (mm) 50 st or less 75, 100 st 50 st or less 75, 100 st Both of S1, S2 12 41 (63) 17 (28) 3.5 5 to 30 16 44 (68) 18.5 (30.5) 3.5 20 48 (72) 4.5 19.5 (31.5) 5 to 50 25 55 (75) 22.5 (32.5) 5 7 32 60 (80) 80 (80) 23 (33) 33 (33) 5 to 100 7 40 73 (93) 93 (93) 29.5 (39.5) 39.5 (39.5) 77 (97) 97 (97) 30.5 (40.5) 40.5 (40.5) 8 50 63 88 (108) 108 (108) 36 (46) 46 (46) 8 10 to 100 80 107 (127) 127 (127) 43.5 (53.5) 53.5 (53.5) 10 100 130 (150) 150 (150) 63 (63) 12

Note) In the case of bore sizes ø12 to ø25 with auto switch, port directions are different.

Note 1) ( ): Denotes the dimensions with auto switch. Note 2) Applicable stroke available by the 5 mm interval.

#### Series CQS





|                   |         |             |     | (mm)  |
|-------------------|---------|-------------|-----|---|
| Bore size<br>(mm) | Α       | В           | L   | Stroke<br>Both of S <sub>1</sub> , S <sub>2</sub> |
| 12                | 41 (51) | 17 (22)     | 3.5 | F +- 00   |
| 16                | 41 (51) | 17 (22)     | 3.5 | 5 to 30   |
| 20                | 48 (68) | 19.5 (29.5) | 4.5 | E to 50   |
| 25                | 55 (75) | 22.5 (32.5) | 5   | 5 to 50   |

Note 1) (): Denotes the dimensions with auto switch. Note 2) Applicable stroke available by the 5 mm interval.





# Made to Order Common Specifications: -XC11: Dual Stroke Cylinder/Single Rod Type



Series CJ2, CM2, CG1, MB, MB1 and CA2 have been remodeled. For details, refer to "Simple Specials" and "Made to Order" in the individual product catalog.

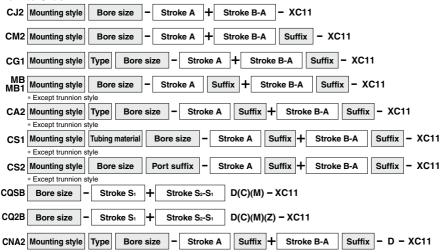
## 23 Dual Stroke Cylinder/Single Rod Type

Two cylinders can be integrated by connecting them in line, and the cylinder stroke can be controlled in two stages in both directions. Do not operate Series CS1 at twice the output.

#### **Applicable Series**

| Series | Description                         | Model | Action                    | Note                    | Vol. no. (for std model) |  |
|--------|-------------------------------------|-------|---------------------------|-------------------------|--------------------------|--|
| CJ2    | Air cylinder                        | CJ2   | Double acting, Single rod | Except with air cushion | <b>9</b> From P. 44      |  |
|        | Air cylinder                        | CM2   | Double acting, Single rod |                         |                          |  |
|        | Non-rotating rod                    | CM2K  | Double acting, Single rod |                         | 7                        |  |
| CM2    | Direct mount                        | CM2R  | Double acting, Single rod |                         | 9 From P. 172            |  |
|        | Non-rotating rod, Direct mount type | CM2RK | Double acting, Single rod | Except with air cushion | 7                        |  |
| 201    | Air cylinder                        | CG1   | Double acting, Single rod |                         | 0.5 0.00                 |  |
| CG1    | Non-rotating rod                    | CG1K  | Double acting, Single rod | Except with air cushion | ● From P. 306            |  |
| МВ     | Air cylinder                        | MB    | Double acting, Single rod | * Except trunnion style | <b>9</b> From P. 408     |  |
| MB1    | Air cylinder                        | MB1   | Double acting, Single rod | * Except trunnion style | @ From P. 456            |  |
|        | Air cylinder                        | CA2   | Double acting, Single rod | * Except trunnion style | 05 0 500                 |  |
| CA2    | Non-rotating rod                    | CA2K  | Double acting, Single rod | * Except trunnion style | ● From P. 508            |  |
| CS1    | Air cylinder                        | CS1   | Double acting, Single rod | * Except trunnion style | <b>9</b> From P. 564     |  |
| CS2    | Air cylinder                        | CS2   | Double acting, Single rod | * Except trunnion style | <b>9</b> P. 599          |  |
| cqs    | Compact cylinder                    | cqs   | Double acting, Single rod | Except with bracket     | @ From P. 725            |  |
| CQ2    | Compact cylinder CQ2                |       | Double acting, Single rod | Except with bracket     | 05 0 =05                 |  |
| CQ2    | Air-hydro cylinder                  | CQ2H  | Double acting, Single rod | Except with bracket     | ● From P. 785            |  |
| CNA2   | Cylinder with lock                  | CNA2  | Double acting, Single rod | * Except trunnion style | <b>9</b> From P. 838     |  |
| MGG    |                                     | MGG   | Double acting             |                         | ● From P. 454            |  |
| MGC    | Guide cylinder                      | MGC   | Double acting             |                         | <b>©</b> From P. 494     |  |

#### How to Order

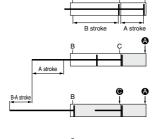


Symbol

-XC11

#### Specifications: Same as standard type. (Please contact SMC for each manufacturable stroke length.)

#### Functional description of dual stroke cylinder



- Initial state
   (0 stroke position)
- 1st stage A stroke operation
   When the air pressure is supplied from the A port, the rod operates the A stroke.
- 3) 2nd stage B-A stroke operation Following the 1st stage, when the air pressure is supplied from the C port, the rod operates the B-A stroke.



Cylinder retraction
 When the air pressure is supplied from the B port, the rod retracts completely.

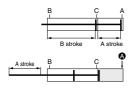
# Series CJ2 Series CM2 Series CG1

#### **Precautions**

#### **∧** Caution

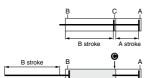
- Do not supply air until the cylinder is fixed with the attached bolt.
- If air is supplied without securing the cylinder, the cylinder could lurch, posing the risk of bodily injury or damage to the peripheral equipment.

#### A stroke or B stroke operation can be made individually.



#### A stroke operation

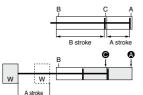
- Initial state
   (0 stroke position)
- Operation
   When the air pressure is supplied from the A port, the rod operates the A stroke.



#### B stroke operation

- Initial state
   (0 stroke position)
- Operation When the air pressure is supplied from the C port, the rod operates the B stroke.

#### Double output is possible.



- Initial state
   (0 stroke position)
- Double output When the air pressure is supplied to the A and C ports at the same time, the double output can be obtained in the A stroke range.





# Made to Order Common Specifications: -XC11: Dual Stroke Cylinder/Single Rod Type



(mm)

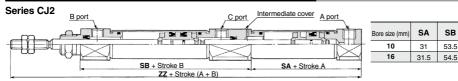
z

112.5

114

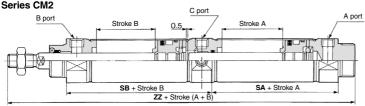
## 23 Dual Stroke Cylinder/Single Rod Type

#### Dimensions (Dimensions other than below are the same as standard type.)

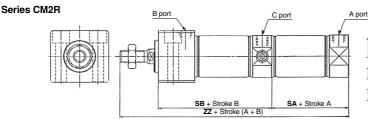


Note) When mounting an auto switch at the extended piston rod A side, the following auto switches interfere with the intermediate cover. In this case, please mount on the stroke B side. Please be aware that the auto switch defects and temporarily turns ON/OFF when passing the intermediate position of the B stroke. Solid state auto switch: D-H7Z\_I, D-H7Z\_W, D-H7NF, D-H7BA

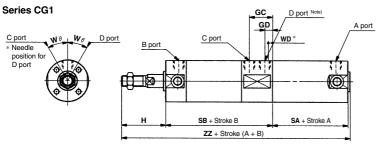
Reed auto switch: D-C7, D-C80, D-C73C, D-C80C, D-A80, D-A9, D-A9, D-A79W, D-A73



|                   |      |      | (mm) |
|-------------------|------|------|------|
| Bore size<br>(mm) | SA   | SB   | ZZ   |
| 20                | 48   | 62   | 164  |
| 25                | 48   | 62   | 168  |
| 32                | 50   | 64   | 172  |
| 40                | 67.5 | 88.5 | 222  |



|                   |      |       | (mm) |
|-------------------|------|-------|------|
| Bore size<br>(mm) | SA   | SB    | ZZ   |
| 20                | 48   | 76    | 151  |
| 25                | 48   | 76    | 155  |
| 32                | 50   | 78    | 159  |
| 40                | 67.5 | 104.5 | 206  |
|                   |      |       |      |



Note) D port style Type N: Rubber bumper, element installation; Type A: Air cushion, element non-installation (Release to atmospheric pressure)

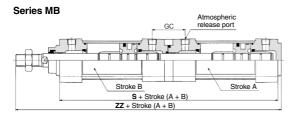
| A Stroke Range         |              |  |  |  |  |  |
|------------------------|--------------|--|--|--|--|--|
| Bore size Stroke range |              |  |  |  |  |  |
| ø20                    | Up to 200 mm |  |  |  |  |  |
| ø25, ø32               | Up to 300 mm |  |  |  |  |  |
|                        |              |  |  |  |  |  |

| bumper, element installation; Type A: Air cushion, element non-installation (Release to atmospheric pressure) (mm) |    |     |    |    |     |       |      |             |      |        |      |    |      |    |    |    |
|--|----|-----|----|----|-----|-------|------|-------------|------|--------|------|----|------|----|----|----|
| Bore size  |    | 0.0 |    |    | SB  | 14/ 0 |      | Air cushion | Long | stroke |      |    |      |    |    |    |
| (mm)   | GC | GD  | Н  | SA | 58  | Wθ    | VV 0 | VV 8        | VV 0 | VV 0   | VV 0 | ZZ | 9 22 | WD | SA | ZZ |
| 20   | 21 | 9   | 35 | 48 | 87  | 30°   | 172  | 5           | _    |        |      |    |      |    |    |    |
| 25   | 21 | 9   | 40 | 48 | 87  | 30°   | 177  | 5           | _    | _      |      |    |      |    |    |    |
| 32   | 23 | 9   | 40 | 50 | 91  | 30°   | 183  | 5           | _    | _      |      |    |      |    |    |    |
| 40   | 24 | 8   | 50 | 57 | 99  | 20°   | 208  | 5           | 66   | 217    |      |    |      |    |    |    |
| 50   | 28 | 12  | 58 | 64 | 117 | 20°   | 241  | 8           | 76   | 253    |      |    |      |    |    |    |
| 63   | 28 | 12  | 58 | 64 | 117 | 20°   | 241  | 8           | 76   | 253    |      |    |      |    |    |    |

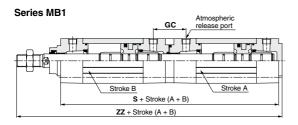
Symbol

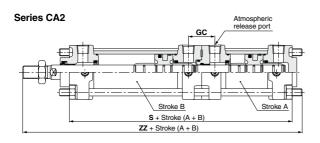
-XC11

#### **Construction/Dimensions**



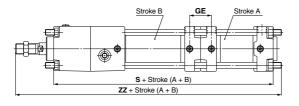
| MB, MB1           | (mm) |     |     |  |  |
|-------------------|------|-----|-----|--|--|
| Bore size<br>(mm) | GC   | s   | ZZ  |  |  |
| 32                | 36   | 179 | 230 |  |  |
| 40                | 38   | 179 | 234 |  |  |
| 50                | 41   | 199 | 261 |  |  |
| 63                | 43   | 199 | 261 |  |  |
| 80                | 52   | 243 | 319 |  |  |
| 100               | 52   | 243 | 319 |  |  |
|                   |      |     |     |  |  |





|                   |    |     | (mm) |
|-------------------|----|-----|------|
| Bore size<br>(mm) | GC | s   | ZZ   |
| 40                | 29 | 168 | 230  |
| 50                | 33 | 180 | 249  |
| 63                | 33 | 196 | 268  |
| 80                | 41 | 232 | 320  |
| 100               | 41 | 252 | 341  |

#### Series CNA2



|                   |    |     | (mm) |
|-------------------|----|-----|------|
| Bore size<br>(mm) | GE | s   | ZZ   |
| 40                | 29 | 237 | 299  |
| 50                | 33 | 258 | 327  |
| 63                | 33 | 280 | 352  |
| 80                | 41 | 334 | 422  |
| 100               | 41 | 372 | 461  |



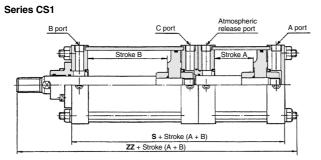


# **Made to Order Common Specifications:** -XC11: Dual Stroke Cylinder/Single Rod Type

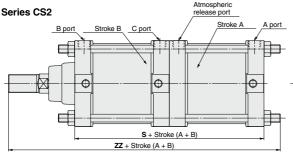


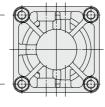
## 23 Dual Stroke Cylinder/Single Rod Type

#### Construction/Dimensions



|           |           |            |                  | (mm)  |  |
|-----------|-----------|------------|------------------|-------|--|
| Bore size | Without a | uto switch | With auto switch |       |  |
| (mm)      | S         | ZZ         | S                | ZZ    |  |
| 125       | 197       | 334        | 197              | 334   |  |
| 140       | 197       | 334        | 197              | 334   |  |
| 160       | 213       | 363.5      | 213              | 363.5 |  |
| 180       | 223       | 393        | 231              | 401   |  |
| 200       | 223       | 393        | 241              | 411   |  |
| 250       | 283       | 484.5      | _                | _     |  |
| 300       | 293       | 519.5      | _                | _     |  |

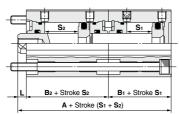




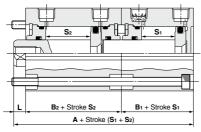
| S   | ZZ         |
|-----|------------|
| 197 | 334        |
| 197 | 334        |
| 213 | 363.5      |
|     | 197<br>197 |

(mm)

#### Series CQS



#### Series CQ2



|                   |             |             |                       |     | (mm)                      |
|-------------------|-------------|-------------|-----------------------|-----|---------------------------|
| Bore size<br>(mm) | Α           | <b>B</b> 1  | <b>B</b> <sub>2</sub> | L   | Stroke<br>Both of \$1,\$2 |
| 12                | 42.5 (52.5) | 17 (22)     | 22 (27)               | 3.5 | 5 to 30                   |
| 16                | 42.5 (52.5) | 17 (22)     | 22 (27)               | 3.5 | 3 10 30                   |
| 20                | 50 (70)     | 19.5 (29.5) | 26 (36)               | 4.5 | 5 to 50                   |
| 25                | 56.5 (76.5) | 22.5 (32.5) | 29 (39)               | 5   | 5 10 50                   |

Note 1) (): Denotes the dimensions with auto switch. Note 2) Applicable stroke available by the 5 mm interval. Note 3) Please contact SMC for long stroke type.

|               |  |  |  | (mm)  |
|---------------|--|--|--|---|
| A             | B <sub>1</sub>   | B <sub>2</sub>   | L  | Stroke<br>Both of \$1,\$2   |
| 45.7 (63.9)   | 17 (28)  | 25.2 (32.4)  | 3.5  | 5 to 30   |
| 48 (70)       | 18.5 (30.5)  | 26 (36)  | 3.5  | 3 10 30   |
| 50 (74)       | 19.5 (31.5)  | 26 (38)  | 4.5  |   |
| 56.5 (76.5)   | 22.5 (32.5)  | 29 (39)  | 5  | 5 to 50   |
| 60.5 (80.5)   | 23 (33)  | 30.5 (40.5)  | 7  | 3 10 30   |
| 76.5 (96.5)   | 29.5 (39.5)  | 40 (50)  | 7  |   |
| 79 (99)       | 30.5 (40.5)  | 40.5 (50.5)  | 8  |   |
| 86 (106)      | 36 (46)  | 42 (52)  | 8  | 10 to 50  |
| 104.5 (124.5) | 43.5 (53.5)  | 51 (61)  | 10   | 10 10 50  |
| 125.5 (145.5) | 53 (63)  | 60.5 (70.5)  | 12   |   |
|               | 45.7 (63.9)<br>48 (70)<br>50 (74)<br>56.5 (76.5)<br>60.5 (80.5)<br>76.5 (96.5)<br>79 (99)<br>86 (106)<br>104.5 (124.5) | 45.7 (63.9) 17 (28)<br>48 (70) 18.5 (30.5)<br>50 (74) 19.5 (31.5)<br>56.5 (76.5) 22.5 (32.5)<br>60.5 (80.5) 23 (33)<br>76.5 (96.5) 29.5 (39.5)<br>79 (99) 30.5 (40.5)<br>86 (106) 36 (46)<br>104.5 (124.5) 43.5 (53.5) | 45.7 (63.9) 17 (28) 25.2 (32.4)<br>48 (70) 18.5 (30.5) 26 (36)<br>50 (74) 19.5 (31.5) 26 (38)<br>56.5 (76.5) 22.5 (32.5) 29 (39)<br>60.5 (80.5) 23 (33) 30.5 (40.5)<br>76.5 (96.5) 29.5 (39.5) 40 (50)<br>79 (99) 30.5 (40.5) 40.5 (50.5)<br>86 (106) 36 (46) 42 (52)<br>104.5 (124.5) 43.5 (53.5) 51 (61) | 45.7 (63.9) 17 (28) 25.2 (32.4) 3.5<br>48 (70) 18.5 (30.5) 26 (36) 3.5<br>50 (74) 19.5 (31.5) 26 (38) 4.5<br>56.5 (76.5) 22.5 (32.5) 29 (39) 5<br>60.5 (80.5) 23 (33) 30.5 (40.5) 7<br>76.5 (96.5) 29.5 (39.5) 40 (50) 7<br>79 (99) 30.5 (40.5) 40.5 (50.5) 8<br>86 (106) 36 (46) 42 (52) 8<br>104.5 (124.5) 43.5 (53.5) 51 (61) 10 |

Note 1) (): Denotes the dimensions with auto switch. Note 2) Applicable stroke available by the 5 mm interval. Note 3) Please contact SMC for long stroke type.

#### Made to Order Common Specifications: Dual Stroke Cylinder/Single Rod Type

Symbol -XC11

#### **Series MGG**

#### How to Order

MGG Bearing type Mounting style Bore size Stroke A + Stroke B-A - Auto switch - Auto switch mounting bracket - XC11

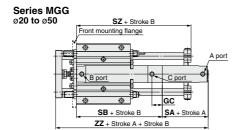
Dual stroke cylinder/Single rod type

**Specifications** 

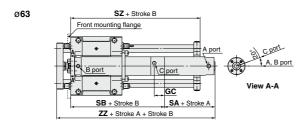
| Bore size                       | 20          | 25   | 32          | 40           | 50 | 63 |  |  |  |  |  |
|---------------------------------|-------------|--|-------------|--------------|----|----|--|--|--|--|--|
| Basic cylinder *                | CDG1BN Bore | CDG1BN Bore size Port thread type - Stroke - Auto switch - Auto switch mounting bracket - X428 |             |              |    |    |  |  |  |  |  |
| Stroke A                        |             | ø20: Maximum 200 mm ø25 to ø63: Maximum 300 mm   |             |              |    |    |  |  |  |  |  |
| Stroke B                        |             | ø20: Maximum 200 mm ø25 to ø63: Maximum 300 mm   |             |              |    |    |  |  |  |  |  |
| Dimensions                      |             | Refer to the table below The piston speed for the stroke B retraction side is 50 to 500 mm/s.  |             |              |    |    |  |  |  |  |  |
| Specifications other than above |             |  | Same as sta | andard type. |    |    |  |  |  |  |  |

<sup>\*</sup> The cylinder has the shape before model change.

#### **Dimensions** (Dimensions other than below are the same as standard type.)



| Series M          | IGG |    |     |     |     |  | (mm)                  |
|-------------------|-----|----|-----|-----|-----|--|-----------------------|
| Bore size<br>(mm) | GC  | SA | SB  | sz  | zz  | Bracket mounting stroke  ( Stroke A + Stroke B | Stroke A availability |
| 20                | 21  | 50 | 87  | 118 | 176 | 35 st or more                                  | Up to 200             |
| 25                | 21  | 50 | 87  | 129 | 183 | 60 st or more                                  |                       |
| 32                | 23  | 52 | 91  | 155 | 189 | 80 st or more                                  |                       |
| 40                | 24  | 59 | 99  | 182 | 214 | 125 st or more                                 | Up to 300             |
| 50                | 28  | 66 | 117 | 218 | 250 | 160 st or more                                 |                       |
| 63                | 28  | 66 | 132 | 254 | 252 | 210 st or more                                 |                       |



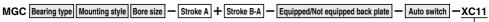




## -XC11

#### **Series MGC**

#### **How to Order**

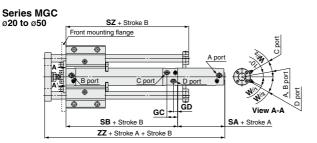


Dual stroke cylinder/Single rod type

**Specifications** 

| Bore size                       | 20   | 25  | 32                     | 40 | 50 |  |  |  |  |  |  |
|---------------------------------|--|---|------------------------|----|----|--|--|--|--|--|--|
| Basic cylinder                  | CG1ZA Bore size Port thread type - Stroke - Equipped/Not equipped back plate - Auto switch -XC11 |   |                        |    |    |  |  |  |  |  |  |
| Stroke A                        |  | ø20: Maximum 200 mm ø25 to ø50: Maximum 300 mm  |                        |    |    |  |  |  |  |  |  |
| Stroke B                        |  | ø20: Maximum 200 mm ø25 to ø50: Maximum 300 mm  |                        |    |    |  |  |  |  |  |  |
| Dimensions                      |  | Refer to the table below The piston speed for the stroke B retraction side is 50 to 500 mm/s. |                        |    |    |  |  |  |  |  |  |
| Specifications other than above |  |   | Same as standard type. |    |    |  |  |  |  |  |  |

#### **Dimensions** (Dimensions other than below are the same as standard type.)



| Series MGC (mm       |    |    |    |     |     |     |  |  |  |
|----------------------|----|----|----|-----|-----|-----|--|--|--|
| Bore<br>size<br>(mm) | GC | GD | SA | SB  | W∂ı | W∂₂ |  |  |  |
| 20                   | 21 | 9  | 50 | 87  | 30° | 30° |  |  |  |
| 25                   | 21 | 9  | 50 | 87  | 30° | 30° |  |  |  |
| 32                   | 23 | 9  | 52 | 91  | 25° | 30° |  |  |  |
| 40                   | 24 | 8  | 59 | 99  | 20° | 20° |  |  |  |
| 50                   | 28 | 12 | 66 | 117 | 20° | 20° |  |  |  |
|                      |    |    |    |     |     |     |  |  |  |

| Bore | s      | z         | zz  | Bracket mounting stroke  Stroke A + | Stroke A availability |  |
|------|--------|-----------|-----|-------------------------------------|-----------------------|--|
| (mm) | With R | Without R |     | Stroke B                            | ,                     |  |
| 20   | 101    | 80        | 176 | 35 st or more                       | Up to 200             |  |
| 25   | 107    | 85        | 183 | 60 st or more                       |                       |  |
| 32   | 115    | 90        | 189 | 80 st or more                       | Up to 300             |  |
| 40   | 132    | 100       | 214 | 125 st or more                      | Op 10 300             |  |
| 50   | 174    | 135       | 250 | 160 st or more                      |                       |  |



# Made to Order Common Specifications: -XC12: Tandem Cylinder



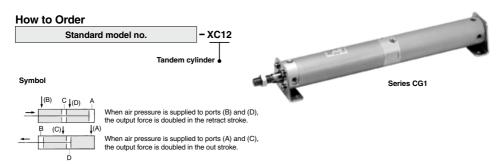
Series CM2, CG1, MB, MB1 and CA2 have been remodeled. For details, refer to "Simple Specials" and "Made to Order" in the individual product catalog.

# 24 Tandem Cylinder

This is a cylinder produced with two air cylinders in line allowing double the output force.

#### **Applicable Series**

| Series       | Description           | Model | Action                    | Note                    | Vol. no. (for std model) |  |
|--------------|-----------------------|-------|---------------------------|-------------------------|--------------------------|--|
| Air cylinder |                       | CM2   | Double acting, Single rod | Except with air cushion | 9 From P. 172            |  |
| CM2          | Direct mount type     | CM2R  | Double acting, Single rod | Except with air cushion | GFIOIN P. 172            |  |
| CG1          | Air cylinder          | CG1   | Double acting, Single rod | Except with air cushion | <b>A</b> F D. 000        |  |
| CGI          | Non-rotating rod type | CG1K  | Double acting, Single rod | Except with air cushion | <b>9</b> From P. 306     |  |
| MB           | Air cylinder          | MB    | Double acting, Single rod |                         | @ From P. 408            |  |
| MB1          | Air cylinder          | MB1   | Double acting, Single rod |                         | @ From P. 456            |  |
| CA2          | Air cylinder          | CA2   | Double acting, Single rod |                         | <b>9</b> From P. 508     |  |

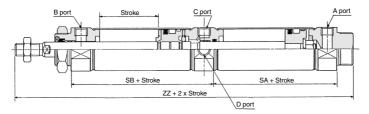


Specifications: Same as standard type.

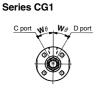
-XC12

#### Dimensions (Dimensions other than below are the same as standard type.)

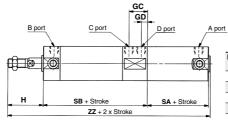
#### Series CM2



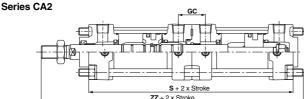
|                |      |      | (mm) |
|----------------|------|------|------|
| Bore size (mm) | SA   | SB   | ZZ   |
| 20             | 48   | 62   | 164  |
| 25             | 48   | 62   | 168  |
| 32             | 50   | 64   | 172  |
| 40             | 67.5 | 88.5 | 222  |



Series



|                   |    |    |    |    |     |     | (111111) |
|-------------------|----|----|----|----|-----|-----|----------|
| Bore size<br>(mm) | GC | GD | н  | SA | SB  | Wθ  | zz       |
| 20                | 21 | 9  | 35 | 48 | 87  | 30° | 172      |
| 25                | 21 | 9  | 40 | 48 | 87  | 30° | 177      |
| 32                | 23 | 9  | 40 | 50 | 91  | 30° | 183      |
| 40                | 24 | 8  | 50 | 57 | 99  | 20° | 208      |
| 50                | 28 | 12 | 58 | 64 | 117 | 20° | 241      |
| 63                | 28 | 12 | 58 | 64 | 117 | 20° | 241      |



| * Please | conta    | ct SM  | IC for  | long s | stroke | (301   | mm (   | 0  |
|----------|----------|--------|---------|--------|--------|--------|--------|----|
| more)    | since    | SA-di  | mensi   | ons a  | nd ZZ  | -dime  | ensior | 18 |
| are diff | ierent f | rom th | nose ir | the a  | above  | table. |        |    |

| 4  | ZZ + 2 X Stroke |  |
|----|-----------------|--|
| мв | GC              |  |
|    |                 |  |
|    | S + 2 x Stroke  |  |

ZZ + 2 x Stroke

|                   |    |     | (mm) |
|-------------------|----|-----|------|
| Bore size<br>(mm) | GC | s   | zz   |
| 40                | 29 | 169 | 231  |
| 50                | 33 | 181 | 250  |
| 63                | 33 | 197 | 269  |
| 80                | 41 | 233 | 321  |
| 100               | 41 | 253 | 342  |

| Series MB1 | GC -            |
|------------|-----------------|
|            |                 |
|            | S + 2 x Stroke  |
| ļ          | ZZ + 2 x Stroke |

| MB, MB1 (         | (mm |     |     |
|-------------------|-----|-----|-----|
| Bore size<br>(mm) | GC  | s   | zz  |
| 32                | 36  | 180 | 231 |
| 40                | 38  | 180 | 235 |
| 50                | 41  | 200 | 262 |
| 63                | 43  | 200 | 262 |
| 80                | 52  | 244 | 320 |
| 100               | 52  | 244 | 320 |
|                   |     |     |     |

<sup>\*\*</sup> External dimensions other than above are the same as standard type of each product series.



 $<sup>\</sup>ast$  Stroke range is shown as the addition of stroke length on both sides.

# **Made to Order Common Specifications:** -XC13: Auto Switch Rail Mounting Style



CDG1

Series CM2 and CG1 have been remodeled. For details, refer to "Simple Specials" and "Made to Order" in the individual product catalog.

### 25 Auto Switch Rail Mounting Style

A cylinder on which a rail is mounted to enable auto switches, in addition to the standard method for mounting auto switches (Band mounting style).

#### **Applicable Series**

| Series | Description                         | Model | Action                               | Note                      | Vol. no. (for std model) |
|--------|-------------------------------------|-------|--------------------------------------|---------------------------|--------------------------|
|        |                                     | 0140  | Double acting, Single rod            |                           |                          |
|        | Air cylinder                        | CM2   | Single acting (Spring return/extend) |                           |                          |
|        |                                     | CM2W  | Double acting, Double rod            |                           |                          |
|        |                                     | ONTOR | Double acting, Single rod            |                           |                          |
| CM2    | Non-rotating rod type               | CM2K  | Single acting (Spring return/extend) |                           | <b>8</b> 5 D 470         |
| CIVIZ  |                                     | CM2KW | Double acting, Double rod            |                           | <b>⊘</b> From P. 172     |
|        | Direct mount type                   | CM2R  | Double acting, Single rod            |                           |                          |
|        | Non-rotating rod, Direct mount type | CM2RK | Double acting, Single rod            |                           |                          |
|        | Low friction                        | CM2Y  | Double acting, Single rod            |                           |                          |
|        | End lock cylinder                   | CBM2  | Double acting, Single rod            | For XC13A and XC13C only  |                          |
|        | Air cylinder                        | CG1   | Double acting, Single rod            | Except the trunnion style |                          |
| CG1    | Double rod type                     | CG1W  | Double acting, Double rod            | Except the trunnion style | <b>⊘</b> From P. 306     |
| 001    | Non-rotating rod type               | CG1K  | Double acting, Single rod            | Except the trunnion style | GFIOIII P. 306           |
|        | Direct mount type                   | CG1R  | Double acting, Single rod            | Except with air cushion   |                          |
| CBG1   | End lock cylinder                   | CBG1  | Double acting, Single rod            | For XC13A only            | <b>9</b> From P. 352     |
| MGG    | Cuide audiodes                      | MGG   | Double acting                        |                           | <b>⊚</b> From P. 454     |
| MGC    | Guide cylinder                      |       | Double acting                        |                           | <b>©</b> From P. 494     |

#### **How to Order**

CDM<sub>2</sub> Standard model no. XC13A CDG1 Standard model no. XC13A \* Trunnion style of the Series CDG1 cannot be mounted. Rail mounting direction Mounted on the right side when viewed from XC13A the rod with the ports facing upwards. XC13B\*2 \*3 Mounted on the left side when viewed from the rod. XC13C\*1 \*2 Mounted on the underside when viewed from the rod. \* 1 Not available for CDG1. \* 2 Not available for CBG1.

- \* 3 Not available for CBM2.

#### **CDM2 Applicable Auto Switches**

| Rail mounting style        | Solid state | D-F7□, D-F7□V, D-F7BA, D-F79F, D-F79W,<br>D-F7□WV, D-J79, D-J79C, D-J79W                  |
|----------------------------|-------------|---|
|                            | Reed        | D-A9□/A9□V, D-A7/A8, D-A7□H/A80H,<br>D-A73C/A80C, D-A79W                                  |
| Auto switch specifications |             | For detailed specifications about an auto switch for itself, refer to pages 1559 to 1673. |

#### CDG1 Applicable Auto Switches

| ODG! Applic                | ubic At     | ato owneres  |
|----------------------------|-------------|--|
| Rail mounting style        | Solid state | D-M9□/M9□V, D-M9□W/M9□WV,<br>D-M9□A/M9□AV,<br>D-F7□, D-F7□V, D-F7BA, D-F79F, D-F79W,<br>D-F7□WV, D-J79, D-J79C, D-J79W |
|                            | Reed        | D-A7/A8, D-A7□H/A80H, D-A73C/A80C, D-A79W  |
| Auto switch specifications |             | For detailed specifications about an auto switch for itself, refer to pages 1559 to 1673.                              |



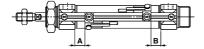
### -XC13

(mm)

#### Proper Auto Switch Mounting Position (Detection at stroke end) and Its Mounting Height

#### Series CDM2





|                   |   |         |           |           |                           |         |                |         |             | ch Mou                       | nting F | leight         |
|-------------------|---|---------|-----------|-----------|---------------------------|---------|----------------|---------|-------------|------------------------------|---------|----------------|
| Auto switch model | D-F7□/F79F/F7□V D-J79/J79C D-F7□W/J79W/F7□WV D-F7BA/F7BAV D-A72/A7□H/A80H D-A73C/A80C |         | D-F7NT D  |           | D-A9□<br>D-A9□V<br>D-A79W |         | D-A7□<br>D-A80 |         | D-F7 W/J79W | D-F7□V<br>D-F7□WV<br>D-F7BAV | D-J79C  | D-A7□<br>D-A80 |
| (mm)              | Α   | В       | Α         | В         | Α                         | В       | Α              | В       | Hs          | Hs                           | Hs      | Hs             |
| 20                | 8 (5.5)   | 7 (4.5) | 13 (10.5) | 12 (9.5)  | 5 (2.5)                   | 4 (1.5) | 7.5 (5)        | 6.5 (4) | 23.5        | 26                           | 29      | 22.5           |
| 25                | 8 (5.5)   | 7 (4.5) | 13 (10.5) | 12 (9.5)  | 5 (2.5)                   | 4 (1.5) | 7.5 (5)        | 6.5 (4) | 26.5        | 29                           | 32      | 25.5           |
| 32                | 9 (6.5)   | 8 (5.5) | 14 (11.5) | 13 (10.5) | 6 (3.5)                   | 5 (2.5) | 8.5 (6)        | 7.5 (5) | 30          | 32.5                         | 35.5    | 29             |
|                   | - ' /   | _ `     | _ `       |           |                           | - ' /   | . ,            |         |             | 32.5                         | -       |                |

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|   | D-F7 W/J79W | D-F7□V<br>D-F7□WV<br>D-F7BAV | D-J79C | D-A7□<br>D-A80 | D-A73C<br>D-A80C | D-A79W |
|---|-------------|------------------------------|--------|----------------|------------------|--------|
|   | Hs          | Hs                           | Hs     | Hs             | Hs               | Hs     |
| - | 23.5        | 26                           | 29     | 22.5           | 29.5             | 25     |
|   |             |                              |        |                |                  |        |

26.5 29 32 25.5 32.5 29 35 30 32.5 35.5 31.5 34 33

Note 2) Adjust the auto switch after confirming the operating conditions in the actual setting.

Note 3) For the dimensions other than the proper auto switch mounting position and its mounting height, refer to standard type for series CM2.

#### Minimum Auto Switch Mounting Stroke

|   |                 |                            | (mm)  |  |  |  |  |  |  |  |  |
|---|-----------------|----------------------------|---|--|--|--|--|--|--|--|--|
|   |                 | No. of auto switch mounted |   |  |  |  |  |  |  |  |  |
| Auto switch model                       | 1               | 2<br>Same surface          | n (n: No. of auto switches)<br>Same surface   |  |  |  |  |  |  |  |  |
| D-F7□V<br>D-J79C                        | 5               | 5                          | 10 + 10 (n-2) <sup>Note)</sup><br>(n=4, 6···) |  |  |  |  |  |  |  |  |
| D-F7□<br>D-J79                          | 5               | 5                          | 15 + 15 (n-2) <sup>Note)</sup><br>(n=4, 6···) |  |  |  |  |  |  |  |  |
| D-F7□WV<br>D-F7BAV<br>D-A79W            | <b>77BAV</b> 10 |                            | 10 + 15 (n-2) <sup>Note)</sup><br>(n=4, 6···) |  |  |  |  |  |  |  |  |
| D-F7□W/J79W<br>D-F7BA<br>D-F79F/F7NT    | 10              | 15                         | 15 + 20 (n-2) <sup>Note)</sup><br>(n=4, 6···) |  |  |  |  |  |  |  |  |
| D-A9□<br>D-A9□V                         | 5               | 10                         | 10 + 15 (n-2) <sup>Note)</sup><br>(n=4, 6···) |  |  |  |  |  |  |  |  |
| D-A7□/A80<br>D-A7□H/A80H<br>D-A73C/A80C | 5               | 10                         | 15 + 10 (n-2) <sup>Note)</sup><br>(n=4, 6···) |  |  |  |  |  |  |  |  |
| D-A7□H<br>D-A80H                        | 5               | 10                         | 15 + 15 (n-2) <sup>Note)</sup><br>(n=4, 6···) |  |  |  |  |  |  |  |  |

Note) When "n" is an odd number, an even number that is one larger than this odd number is used for the calculation. However, the minimum even number is 4. So, 4 is used for the calculation when "n" is 1 to 3.

#### Operating range

|   |     |                |      | (mm) |  |  |  |
|---|-----|----------------|------|------|--|--|--|
| A 1 2   | Е   | Bore size (mm) |      |      |  |  |  |
| Auto switch model   | 20  | 25             | 32   | 40   |  |  |  |
| D-F7□/F79F/F7□V D-J79/J79C D-F7□W/J79W/F7□WV D-F7BA/F7BAV D-F7NTL | 3.5 | 3.5            | 4    | 3.5  |  |  |  |
| D-A9□/D-A9□V  | 5.5 | 6              | 6.5  | 6.5  |  |  |  |
| D-A7□/A80<br>D-A7□H/A80H<br>D-A73C/A80C                           | 7.5 | 8              | 8.5  | 8.5  |  |  |  |
| D-A79W  | 10  | 10.5           | 12.5 | 12.5 |  |  |  |

\* Since the operating range is provided as a guideline including hysteresis, it cannot be guaranteed (assuming approximately ±30% dispersion). It may vary substantially depending on an ambient environment.

#### Auto Switch Mounting Bracket: Part No.

| Auto switch model | Bore size (mm) | l  |
|-------------------|----------------|----|
| Auto switch model | ø20 to ø40     |    |
| D-A9□/A9□V        | BQ2-012        | ١, |

Note 1) When adding D-A9□(V), order a set of auto switch mounting brackets BQ-1 and BQ2-012 for the CDQ2 series (ø12 to ø25) separately. When adding the auto switches other than D-A9□(V) mentioned on the left and D-F7BA(V),



Note 1) ( ): With air cushion

order auto switch mounting brackets BQ-1 separately. Note 2) When adding the auto switch D-F7BA(V), order a stainless steel screw set BBA2 separately.

# **Made to Order Common Specifications:** -XC13: Auto Switch Rail Mounting Style



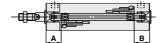
## 25 Auto Switch Rail Mounting Style

#### Proper Auto Switch Mounting Position (Detection at stroke end) and Its Mounting Height

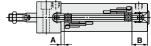
#### Series CDG1

Series CDG1R (ø20 to ø63)









Proper Auto Switch Mounting Position/Applicable Cylinder Series: CDG1-XC13

(mm)

| Auto switch<br>model<br>Bore size | D-M9□W/M9□WV        |                | D-F7□/F79F/F7□V D-F7BA/F7BAV D-J79/J79C D-A72/A7□H/A80H D-F7□W/J79W/F7□WV D-A73C/A80C |             | D-F  | 7NT         | D-A<br>D-A |             | D-A79W |             |  |
|-----------------------------------|---------------------|----------------|---|-------------|------|-------------|------------|-------------|--------|-------------|--|
| (mm)                              |                     |                | A B   |             | Α    | В           | A B        |             | Α      | В           |  |
| 20                                | 31.5                | 22.5 (30.5)    | 30.5  | 21.5 (29.5) | 35.5 | 26.5 (34.5) | 29.5       | 20.5 (28.5) | 27.5   | 18.5 (26.5) |  |
| 25                                | 31.5                | 22.5 (30.5) 30 | 30.5  | 21.5 (29.5) | 35.5 | 26.5 (34.5) | 29.5       | 20.5 (28.5) | 27.5   | 18.5 (26.5) |  |
| 32                                | 32 32.5 23.5 (31.5) |                | 31.5  | 22.5 (30.5) | 36.5 | 27.5 (35.5) | 30.5       | 21.5 (29.5) | 28.5   | 19.5 (27.5) |  |
| 40                                | 37.5                | 25.5 (34.5)    | 36.5  | 24.5 (33.5) | 41.5 | 29.5 (38.5) | 35.5       | 23.5 (32.5) | 33.5   | 21.5 (30.5) |  |
| 50                                | 44.5                | 30.5 (42.5)    | 43.5  | 29.5 (41.5) | 48.5 | 34.5 (46.5) | 42.5       | 28.5 (40.5) | 40.5   | 26.5 (38.5) |  |
| 63                                | 44.5                | 30.5 (42.5)    | 43.5  | 29.5 (41.5) | 48.5 | 34.5 (46.5) | 42.5       | 28.5 (40.5) | 40.5   | 26.5 (38.5) |  |
| 80                                | 80 54.5 38.5 (52.5) |                | 53.5  | 37.5 (51.5) | 58.5 | 42.5 (56.5) | 52.5       | 36.5 (50.5) | 50.5   | 34.5 (48.5) |  |
| 100                               | 54.5                | 38.5 (52.5)    | 53.5  | 37.5 (51.5) | 58.5 | 42.5 (56.5) | 52.5       | 36.5 (50.5) | 50.5   | 34.5 (48.5) |  |
|                                   |                     |                |   |             |      |             |            |             |        |             |  |

Note 1) ( ): For long stroke and double rod type

Note 2) Adjust the auto switch after confirming the operating conditions in the actual setting.

Note 3) For the dimensions other than the proper auto switch mounting position and its mounting height, refer to standard type for series CG1.

#### Proper Auto Switch Mounting Position/Applicable Cylinder Series: CDG1R-XC13

(mm)

| Auto switch<br>model<br>Bore size | D-M9□W/M9□WV |      | D-F7□/F79F/F7□V<br>D-J79/J79C<br>D-F7□W/J79W/F7□W | D-F7BA/F7BAV<br>D-A72/A7□H/A80H<br>/V D-A73C/A80C | D-F  | 7NT  | D-A<br>D-A | A7□<br>A80 | D-A  | 79W  |
|-----------------------------------|--------------|------|---|---|------|------|------------|------------|------|------|
| (mm)                              |              |      | Α   | В   | Α    | В    | Α          | В          | Α    | В    |
| 20                                | 10.5         | 22.5 | 9.5   | 21.5  | 14.5 | 26.5 | 8.5        | 20.5       | 6.5  | 18.5 |
| 25                                | 10.5         | 22.5 | 9.5   | 21.5  | 14.5 | 26.5 | 8.5        | 20.5       | 6.5  | 18.5 |
| 32                                | 11.5         | 23.5 | 10.5  | 22.5  | 15.5 | 27.5 | 9.5        | 21.5       | 7.5  | 19.5 |
| 40                                | 16.5         | 25.5 | 15.5  | 24.5  | 20.5 | 29.5 | 14.5       | 23.5       | 12.5 | 21.5 |
| 50                                | 18.5         | 30.5 | 17.5  | 29.5  | 22.5 | 34.5 | 16.5       | 28.5       | 14.5 | 26.5 |
| 63                                | 18.5         | 30.5 | 17.5  | 29.5  | 22.5 | 34.5 | 16.5       | 28.5       | 14.5 | 26.5 |

Note 1) Adjust the auto switch after confirming the operating conditions in the actual setting.

Note 2) For the dimensions other than the proper auto switch mounting position and its mounting height, refer to standard type for series CG1R.

#### Proper Auto Switch Mounting Position/Applicable Cylinder Series: CDBG1-XC13 (mm)

| W<br>(Both sides) |    |  |
|-------------------|----|--|
| 3 (2)             |    |  |
| + 12              |    |  |
| + 12              |    |  |
| + 10              |    |  |
| 14                |    |  |
| + 17<br>+ 17      |    |  |
|                   | 22 |  |
| 22                |    |  |
|                   |    |  |

Note 2) For the head side and both sides lock, add the above values to CG1-XC13 (long stroke) to find B.

Note 3) Adjust the auto switch after confirming the operating conditions in the actual setting. Note 4) For the dimensions other than the proper auto switch mounting position and its mounting height,

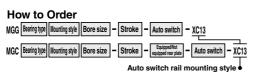
#### **Auto Switch Mounting Height**

|      | D-M9□/M9□V<br>D-M9□W/M9□WV<br>D-M9□A/M9□AV<br>D-F7□/F79F<br>D-J79/F7NT<br>D-F7□W/J79W/F7BA | D-F7□V<br>D-F7□WV<br>D-F7BAV | D-J79C | D-A7□<br>D-A80 | D-A73C<br>D-A80C | D-A79W |  |
|------|--|------------------------------|--------|----------------|------------------|--------|--|
| (mm) | Hs   | Hs                           | Hs     | Hs             | Hs               | Hs     |  |
| 20   | 26.5   | 29                           | 32     | 25.5           | 32.5             | 28     |  |
| 25   | 29   | 31.5                         | 34.5   | 28             | 35               | 30.5   |  |
| 32   | 32.5   | 35                           | 38     | 31.5           | 38.5             | 34     |  |
| 40   | 36.5   | 39                           | 42     | 35.5           | 42.5             | 38     |  |
| 50   | 42   | 44.5                         | 47.5   | 41             | 48               | 43.5   |  |
| 63   | 49   | 51.5                         | 54.5   | 48             | 55               | 50.5   |  |
| 80   | 59   | 61.5                         | 64.5   | 58             | 65               | 60.5   |  |
| 100  | 69.5   | 72                           | 75     | 68.5           | 75.5             | 71     |  |



#### Made to Order Common Specifications: Auto Switch Rail Mounting Style



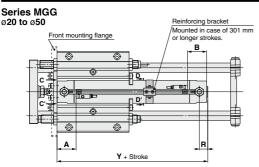


#### MGG/MGC Applicable Auto Switches

| Rail<br>mounting<br>style  | Solid state switch | D-M9□/M9□V, D-M9□W/M9□WV, D-M9□A/M9□AV, D-F7□, D-F7BA, D-F79F, D-F79W, D-F7□WV, D-J79, D-J79C, D-J79W |
|----------------------------|--------------------|---|
|                            | Reed<br>switch     | D-A7/A8, D-A7□H/A80H, D-A73C/A80C, D-A79W   |
| Auto switch specifications |                    | For detailed specifications about an auto switch for itself, refer to pages 1559 to 1673.             |

Carias MCC

#### Dimensions (Dimensions other than below are the same as standard type.)

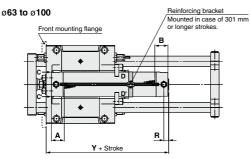




View C-C



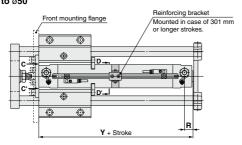
| Series IV         | IGG |     |      |    | (mm  |
|-------------------|-----|-----|------|----|------|
| Bore size<br>(mm) | R   | Υ   | нѕ   | нт | HU   |
| 20                | 14  | 99  | 28.5 | 14 | 30.7 |
| 25                | 14  | 99  | 31   | 14 | 33.2 |
| 32                | 14  | 101 | 34.5 | 14 | 36.5 |
| 40                | 15  | 109 | 39   | 14 | 41   |
| 50                | 16  | 124 | 49.5 | 17 | 46.2 |
| 63                | 16  | 139 | 56.5 | 17 | 53.2 |
| 80                | 23  | 165 | 75.5 | 23 | 62.2 |
| 100               | 23  | 165 | 86   | 26 | 72.7 |
|                   |     |     |      |    |      |







#### Series MGC ø20 to ø50





View C-C

| $\bigcirc$ |     | Į   |
|------------|-----|-----|
| Vie        | w C | )-E |

| Series MGC        |    |     |      |    |      |  |  |  |  |  |  |  |
|-------------------|----|-----|------|----|------|--|--|--|--|--|--|--|
| Bore size<br>(mm) | R  | Υ   | нѕ   | нт | HU   |  |  |  |  |  |  |  |
| 20                | 14 | 99  | 26   | 7  | 30.7 |  |  |  |  |  |  |  |
| 25                | 14 | 99  | 28.5 | 7  | 33.2 |  |  |  |  |  |  |  |
| 32                | 14 | 101 | 34.5 | 14 | 36.5 |  |  |  |  |  |  |  |
| 40                | 15 | 109 | 39   | 14 | 41   |  |  |  |  |  |  |  |
| 50                | 16 | 124 | 49.5 | 17 | 46.2 |  |  |  |  |  |  |  |





# Made to Order Common Specifications: -XC13: Auto Switch Rail Mounting Style



# 25 Auto Switch Rail Mounting Style

-XC13

#### Proper Auto Switch Mounting Position (Detection at stroke end) and Its Mounting Height

| Proper                                  | per Auto Switch Mounting Position/Applicable Cylinder Series MGG, MGC (mm) |        |  |                           |     |     |            |      |        |    | Auto Switch Mounting Height (mm)   |                              |        |                |                  |        |
|---|--|--------|--|---------------------------|-----|-----|------------|------|--------|----|--|------------------------------|--------|----------------|------------------|--------|
| Auto<br>switch<br>model<br>Bore<br>size | D-M9□/M<br>D-M9□W<br>D-M9□A/   | /M9□WV | D-F7□/F79F<br>D-J79/J79C<br>D-F7□W/J7<br>D-F7BA/F7I<br>D-A72/A7□<br>D-A73C/A8F | 9W/F7□WV<br>BAV<br>H/A80H | D-F | 7NT | D-A<br>D-A |      | D-A79W |    | D-M9=/M9=V<br>D-M9=W/M9=WV<br>D-M9=A/M9=AV<br>D-F7=/F79F<br>D-J79/F7NT<br>D-F7=W/J79W/F7BA | D-F7□V<br>D-F7□WV<br>D-F7BAV | D-J79C | D-A7□<br>D-A80 | D-A73C<br>D-A80C | D-A79W |
| (mm) \                                  | Α  | В      | Α  | В                         | Α   | В   | Α          | В    | Α      | В  | Hs   | Hs                           | Hs     | Hs             | Hs               | Hs     |
| 20                                      | 45.5   | 39.5   | 43   | 37                        | 48  | 42  | 42.5       | 36.5 | 40     | 34 | 26.5   | 29                           | 31     | 26.5           | 32.5             | 30     |
| 25                                      | 45.5   | 39.5   | 43   | 37                        | 48  | 42  | 42.5       | 36.5 | 40     | 34 | 29   | 31.5                         | 33.5   | 29             | 35               | 32.5   |
| 32                                      | 46.5   | 40.5   | 44   | 38                        | 49  | 43  | 43.5       | 37.5 | 41     | 35 | 32.5   | 34.5                         | 36.5   | 32             | 38.5             | 35.5   |
| 40                                      | 51.5   | 43.5   | 49   | 41                        | 54  | 46  | 48.5       | 40.5 | 46     | 38 | 37   | 39                           | 41     | 36.5           | 43               | 40     |
| 50                                      | 58.5   | 51.5   | 56   | 49                        | 61  | 54  | 55.5       | 48.5 | 53     | 46 | 42   | 44.5                         | 46.5   | 42             | 48               | 45.5   |
| 63                                      | 58.5   | 51.5   | 56   | 49                        | 61  | 54  | 55.5       | 48.5 | 53     | 46 | 49   | 51.5                         | 53.5   | 49             | 55               | 52.5   |
| 80                                      | 68.5   | 61.5   | 66   | 59                        | 71  | 64  | 65.5       | 58.5 | 63     | 56 | 58   | 60.5                         | 62.5   | 58             | 64               | 61.5   |
| 100                                     | 68.5   | 61.5   | 66   | 59                        | 71  | 64  | 65.5       | 58.5 | 63     | 56 | 69   | 71                           | 73     | 68.5           | 74.5             | 72     |

Note 1) Adjust the auto switch after confirming the operating conditions in the actual setting.

Note 2) For dimensions other than the proper auto switch mounting position and height, refer the standard type for Series MGG and MGC.

#### Minimum Auto Switch Mounting Stroke/CDG1, MGG, MGC

|  |    |                            | (mm)  |  |  |  |
|--|----|----------------------------|---|--|--|--|
| Auto switch  |    | No. of auto switch mounted |   |  |  |  |
| model  | 1  | 2<br>Same surface          | n (n: No. of auto switches)<br>Same surface   |  |  |  |
| D-M9□/M9□V<br>D-F7□V<br>D-J79C                     | 5  | 5                          | 10 + 10 (n-2) <sup>Note)</sup><br>(n=4, 6···) |  |  |  |
| D-M9□WV<br>D-M9□AV<br>D-F7□WV<br>D-F7BAV<br>D-A79W | 10 | 15                         | 10 + 15 (n-2) <sup>Note)</sup><br>(n=4, 6···) |  |  |  |
| D-M9□W<br>D-M9□A                                   | 10 | 15                         | 15 + 15 (n-2) <sup>Note)</sup><br>(n=4, 6···) |  |  |  |
| D-F7□<br>D-J79                                     | 5  | 5                          | 15 + 15 (n-2) <sup>Note)</sup><br>(n=4, 6···) |  |  |  |
| D-F7□W/J79W<br>D-F7BA<br>D-F79F/F7NT               | 10 | 15                         | 15 + 20 (n-2) <sup>Note)</sup><br>(n=4, 6···) |  |  |  |
| D-A7□/A80<br>D-A7□H/A80H<br>D-A73C/A80C            | 5  | 10                         | 15 + 10 (n-2) <sup>Note)</sup><br>(n=4, 6···) |  |  |  |
| D-A7□H<br>D-A80H                                   | 5  | 10                         | 15 + 15 (n-2) <sup>Note)</sup><br>(n=4, 6···) |  |  |  |

Note) When "n" is an odd number, an even number that is one larger than this odd number is used for the calculation. However, the minimum even number is 4. So, 4 is used for the calculation when "n" is 1 to 3.

#### Operating Range/CDG1, MGG, MGC

|  |                |    |     |    |     |      |     | (mm) |
|--|----------------|----|-----|----|-----|------|-----|------|
| Auto switch model  | Bore size (mm) |    |     |    |     |      |     |      |
| Auto switch model  | 20             | 25 | 32  | 40 | 50  | 63   | 80  | 100  |
| D-M9□/M9□V<br>D-M9□W/M9□WV<br>D-M9□A/M9□AV                       | 4              | 4  | 5   | 4  | 5.5 | 6.5  | 7.5 | 7    |
| D-F7□/F79F/F7□V D-J79/J79C D-F7□W/J79W/F7□WV D-F7BA/F7BAV D-F7NT | 4.5            | 4  | 4.5 | 5  | 5   | 6    | 6   | 6    |
| D-A7□/A80<br>D-A7□H/A80H<br>D-A73C/A80C                          | 9              | 9  | 10  | 11 | 11  | 13.5 | 13  | 13.5 |
| D-A79W   | 11             | 11 | 13  | 14 | 14  | 16.5 | 16  | 16.5 |

 Since the operating range is provided as a guideline including hysteresis, it cannot be guaranteed. (Assuming approximately ±30% dispersion.) It may vary substantially depending on an ambient environment.

#### Auto Switch Mounting Bracket: Part No./CDG1, MGG, MGC

|                            |                | _ |
|----------------------------|----------------|---|
| Auto switch model          | Bore size (mm) | N |
| Auto switch model          | ø20 to ø100    | 1 |
| D-M9□/M9□V<br>D-M9□W/M9□WV | BQ2-012        | N |
| D-A9□A/A9□AV               | BQ2-012S       |   |

lote 1) When adding D-M9□(V) and D-A9□W(V), order a set of auto switch mounting brackets BQ-1 and BQ2-012 for the CDQ2 series (ø12 to ø25) separately.

separately
When adding the auto switch D-F7BA(V), order a stainless steel screw set BBA2 separately.



When ordering the auto switches other than D-M9□□□ mentioned on the left and D-F7BA(V), order auto switch mounting brackels BQ-1 separately. lote 2) When adding D-M9□A(V), order a stainless steel screw set BBA2 together with BQ2-012S

# Made to Order Common Specifications: -XC17: Pin Cylinder with Rod Quenched



# 26 Pin Cylinder with Rod Quenched

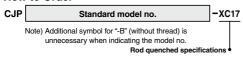
Symbol -XC17

The piston rod material is changed and the rod end is quenched.

#### **Applicable Series**

| Series | Description   | Model | Action                      | Note      | Vol. no. (for std model) |
|--------|---------------|-------|-----------------------------|-----------|--------------------------|
| СЈР    | Pin cylinder  | CJPB  | Single acting (Panel mount) | Except ø4 | @ From P. 35             |
| CUP    | Fill Cyllidei | CJPS  | Single acting (Embedded)    | Except ø4 | 9 FIOH P. 35             |

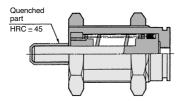
#### How to Order



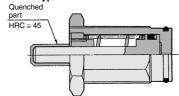
Specifications: Same as standard type.

#### Construction (Dimensions are the same as standard.)

#### Panel mount type: CJPB



#### **Embedded type: CJPS**







# **Made to Order Common Specifications:** -XC19: Intermediate Stroke (Spacer Type)



# 27 Intermediate Stroke (Spacer type)

Symbol -XC19

Dealing with the intermediate stroke by installing a spacer with the standard stroke cylinder.

#### Applicable Series

| Series | Description                    | Model | Action                    | Note                  | Vol. no. (for std model) |  |
|--------|--------------------------------|-------|---------------------------|-----------------------|--------------------------|--|
|        | Free mount cylinder            | CU    | Double acting, Single rod | 5 mm spacer only      |                          |  |
| CU     | Non-rotating rod type          | CUK   | Double acting, Single rod | 5 mm spacer only      | <b>9</b> From P. 657     |  |
| CO     | Long stroke                    | CU    | Double acting, Single rod | 5 mm spacer only      | 9 FIOIII P. 657          |  |
|        | Long stroke, Non-rotating      | CUK   | Double acting, Single rod | 5 mm spacer only      |                          |  |
| CJP2   | Pin cylinder                   | CJP2  | Double acting, Single rod |                       | <b>⊘</b> From P. 23      |  |
| MGP    | Compact guide cylinder         | MGPൃ≝ | Double acting             | Air cushion type only | <b>9</b> From P. 346     |  |
| MXH    | Compact slide                  | MXH-Z | Double acting             | 5 mm spacer only      | <b>⊚</b> From P. 19      |  |
| cxs    | Dual rod cylinder              | CXS™  | Double acting             | 5 mm spacer only      | <b>©</b> From P. 665     |  |
| CXSJ   | Dual rod cylinder compact type | CXSJ™ | Double acting             | 5 mm spacer only      | <b>⊚</b> From P. 653     |  |

#### How to Order

| Standard model no. | -XC19 |
|--------------------|-------|
|                    |       |

Intermediate stroke (Spacer type)

#### CU

| Applicable Stroke | (mm                        |
|-------------------|----------------------------|
| ø6, ø10, ø16      | 35, 45, 55                 |
| ø20, ø25, ø32     | 35, 45, 55, 65, 75, 85, 95 |

- . Dealing with it by installing a 5 mm width spacer with the standard stroke cylinder.
- . Specifications other than above are the same as standard type.
- External dimensions are the same as standard stroke products added by 5 mm for the required stroke.
- · Please consult with SMC when stroke other than applicable stroke is required.

| Applicable Stroke | (mm)                            |
|-------------------|---------------------------------|
| ø <b>6</b>        | 1 mm intervals in 20 st or less |
| ø <b>10</b>       | 1 mm intervals in 30 st or less |
| g15               | 1 mm intervals in 30 st or less |

- . Dealing with it by installing a 1 to 4 mm width spacer with the standard stroke
- . Specifications other than above are the same as standard type.
- . External dimensions are the same as standard stroke products which is closed to the required intermediate stroke.
- Example: For 11 ST, to b+e dealt with 4 mm spacer for 15 st body
- . As for the one with switch, 5 st or less will not be available.

#### MGP(Air Cushion Type) Applicable Stroke

| Applicable 3ll         | UKC  |                                  |
|------------------------|--|----------------------------------|
| Description            | Dealing with the stroke by the 1 mm interval by changing a collar of the standard stroke cylinder.  Minimum manufacturable stroke e16 to e63: 15 mm e80, e100: 20 mm  Select a rubber bumper type, because the cushion effect is not obtainable for less than this stroke. |                                  |
| Part no.               | Suffix "-XC19" to the end of standard part number.   |                                  |
| Annilos bio studio     | ø16  | 15 to 249                        |
| Applicable stroke (mm) | ø20 to ø63   | 15 to 399                        |
| (11111)                | ø80,ø100   | 20 to 399                        |
| Example                | Part no. MGPM20-35A-XC19<br>15 mm width collar is installed in MG  | PM20-50A. C dimension is 112 mm. |

Note) Intermediate strokes (by the 1 mm interval) with a special body are available by made-to-order.

### CXS

| Applicable Stroke | e (mm)         |
|-------------------|----------------|
| ø <b>6</b>        | 15, 25, 35, 45 |
| ø10               | 55, 65         |
| ø15               |                |
| ø <b>20</b>       | 55, 65, 85, 95 |
| ø <b>25</b>       | 33, 63, 63, 93 |
| ø <b>32</b>       |                |

- . Dealing with it by installing a 5 mm width spacer with the standard stroke cylinder. . Specifications other than above are the same as standard type.

  - . External dimensions are the same as standard stroke products added by 5 mm for the required stroke

Please consult with SMC when stroke other than applicable stroke is required.

#### MVL

required.

| Applicable Stroke | (mm)       |
|-------------------|------------|
| ø6, ø10, ø16, ø20 | 35, 45, 55 |

- . Dealing with it by installing a 5 mm width spacer with the standard stroke cylinder.
- . Specifications other than above are the same as standard type.
- · External dimensions are the same as standard stroke products added by 5 mm for the required stroke.
- •Please consult with SMC when stroke other than applicable stroke is

| Applicable Stroke | <b>9</b> (mm)          |
|-------------------|------------------------|
| ø <b>6</b>        | 15, 25, 35, 45         |
| ø <b>10</b>       | 15, 25, 35, 45, 70     |
| ø15               |                        |
| ø <b>20</b>       | 15, 25, 35, 45, 70, 95 |
| ø <b>25</b>       | 10, 20, 00, 40, 70, 00 |
| ø <b>32</b>       |                        |

- . Dealing with it by installing a 5 mm width spacer with the standard stroke cylinder.
- . Specifications other than above are the same as standard type.
- . External dimensions are the same as standard stroke products added by 5 mm for the required stroke
- Please consult with SMC when stroke other than applicable stroke is required.

# Made to Order Common Specifications: -XC20: Head Cover Axial Port



Series **CM2** and **CG1** have been remodeled. For details, refer to "Simple Specials" and "Made to Order" in the individual product catalog.

### 28 Head Cover Axial Port

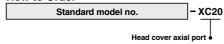
Symbol -XC20

Head side port position is changed to the axial direction. (Standard head side port is plugged with hexagon socket head screw.)

#### **Applicable Series**

| Series | Description                         | Model        | Action                               | Note                    | Vol. no. (for std model)  |                         |  |
|--------|-------------------------------------|--------------|--------------------------------------|-------------------------|---------------------------|-------------------------|--|
| CM2-Z  | Air cylinder                        | CM2          | Double acting, Single rod            |                         | <b>9</b> From P. 150      |                         |  |
|        | Air cylinder                        | 0140         | Double acting, Single rod            | Except with air cushion |                           |                         |  |
|        | All Cylinder                        | CM2          | Single acting (Spring return/extend) |                         |                           |                         |  |
|        | Non-rotating rod type               | OMOK         | Double acting, Single rod            | Except with air cushion |                           |                         |  |
| CM2    | Non-rotating rod type               | CM2K         | Single acting (Spring return/extend) |                         | <b>9</b> From P. 172      |                         |  |
|        | Direct mount type                   | CM2R         | Double acting, Single rod            | Except with air cushion |                           |                         |  |
|        | Non-rotating rod, Direct mount type | CM2RK        | Double acting, Single rod            | Except with air cushion |                           |                         |  |
|        | Low friction                        | CM2Y         | Double acting, Single rod            |                         |                           |                         |  |
|        | Air adindor                         | Air aulindar | Air cylinder (                       | CG1                     | Double acting, Single rod | Except with air cushion |  |
|        | All Cyllinder                       | CGI          | Single acting (Spring return/extend) |                         |                           |                         |  |
| CG1    | Non-rotating rod type               | CG1K         | Double acting, Single rod            | Except with air cushion | <b>9</b> From P. 306      |                         |  |
| CG1    | Direct mount type                   | CG1R         | Double acting, Single rod            | Except with air cushion | 9 FIOIII P. 306           |                         |  |
|        | Non-rotating rod, Direct mount type | CG1KR        | Double acting, Single rod            | Except with air cushion |                           |                         |  |
|        | Low friction                        | CG1Y         | Double acting, Single rod            |                         |                           |                         |  |

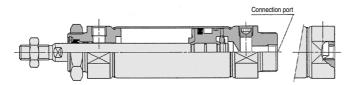
#### How to Order



#### Specifications: Same as standard type.

\* Be sure to use the speed controller since head side port has no throttle.

#### Construction



#### Series CM2-Z

| Series CM2     |                    |  |  |  |  |  |
|----------------|--------------------|--|--|--|--|--|
| Bore size (mm) | Port size          |  |  |  |  |  |
| 20, 25, 32     | Rc <sup>1</sup> /s |  |  |  |  |  |
| 40             | Rc 1/4             |  |  |  |  |  |

#### Series CG1

| Bore size (mm) | Port size                      |
|----------------|--------------------------------|
| 20, 25, 32, 40 | Rc <sup>1</sup> /s             |
| 50, 63         | Rc <sup>1</sup> / <sub>4</sub> |

\* Same dimensions as standard type except port size.





# Made to Order Common Specifications: -XC22: Fluororubber Seals



Series CJ2, CM2, CG1, MB, MB1 and CA2 have been remodeled. For details, refer to "Simple Specials" and "Made to Order" in the individual product catalog.

### 29 Fluororubber Seals

#### **Applicable Series**

| Series | Description                            | Model | Action                               | Note  | Vol. no. (for std model)            |  |
|--------|--|-------|--------------------------------------|---|-------------------------------------|--|
|        |  | CJP2  | Double acting, Single rod            | Except ø4. Packing set (7)                                      |                                     |  |
| CJP    | Pin cylinder                           | CJPB  | Single acting (Panel mounting)       | Except ø4   | <b>②</b> From P. 23                 |  |
|        |  | CJPS  | Single acting (Embedded)             | Except ø4   |                                     |  |
|        | Air cylinder                           |       | Double acting, Single rod            | Except with air cushion   |                                     |  |
|        |  | CJ2   | Single acting (Spring return/extend) | ·   |                                     |  |
| CJ2    |  | CJ2W  | Double acting, Double rod            | Except with air cushion   | <b>②</b> From P. 44                 |  |
|        | Non-rotating rod type                  | CJ2K  | Double acting, Single rod            | ·   | 1                                   |  |
|        | Direct mount type                      | CJ2R  | Double acting, Single rod            |   |                                     |  |
|        | Ato audio des                          | CM2   | Double acting, Single rod            |   |                                     |  |
|        | Air cylinder                           | CM2W  | Double acting, Double rod            |   |                                     |  |
|        | Non-rotating rod type                  | CM2K  | Double acting, Single rod            |   |                                     |  |
| CM2    | Non-rotating rod type                  | CM2KW | Double acting, Double rod            |   | <b>9</b> From P. 172                |  |
|        | Direct mount type                      | CM2R  | Double acting, Single rod            |   |                                     |  |
|        | Non-rotating rod, Direct mount type    | CM2RK | Double acting, Single rod            |   |                                     |  |
|        | End lock cylinder                      | CBM2  | Double acting, Single rod            |   |                                     |  |
|        | Air cylinder                           | CG1   | Double acting, Single rod            | Without a bumper for cylinders with a rubber bumper             |                                     |  |
| CG1    | Double rod type                        | CG1W  | Double acting, Double rod            | Without a bumper for cylinders with a rubber bumper             | <b>9</b> From P. 306 <sup>(1)</sup> |  |
|        | Direct mount type                      | CG1R  | Double acting, Single rod            | Without a bumper for cylinders with a rubber bumper             |                                     |  |
|        | Air cylinder                           | MB    | Double acting, Single rod            |   |                                     |  |
| MB     |  | MBW   | Double acting, Double rod            |   | ● From P. 408                       |  |
|        |  | MB1   | Double acting, Single rod            |   |                                     |  |
| MB1    | Air cylinder                           | MB1W  | Double acting, Double rod            |   | ● From P. 456                       |  |
|        | Air cylinder                           | CA2   | Double acting, Single rod            |   |                                     |  |
| CA2    |  | CA2W  | Double acting, Double rod            |   | <b>②</b> From P. 508                |  |
|        | End lock cylinder                      | CBA2  | Double acting, Single rod            |   |                                     |  |
| CS1    | Air cylinder                           | CS1   | Double acting, Single rod            | Applicable bore: Lube type 125 to 300, Non-lube type 125 to 200 | @ From P. 564                       |  |
|        |  | CS2   | Double acting, Single rod            | , , , , , , , , , , , , , , , , , , ,                           |                                     |  |
| CS2    | Air cylinder                           | CS2W  | Double acting, Double rod            |   | <b>❷</b> P. 599                     |  |
|        |  |       | Double acting, Single rod            |   |                                     |  |
|        | Free mount cylinder                    | CU    | Single acting (Spring return/extend) |   |                                     |  |
|        |  |       | Double acting, Single rod            |   |                                     |  |
| CU     | Non-rotating rod type                  | CUK   | Single acting (Spring return/extend) |   | ● From P. 657                       |  |
|        | Long stroke                            | CU    | Double acting, Single rod            |   |                                     |  |
|        | Long stroke, Non-rotating              | CUK   | Double acting, Single rod            |   |                                     |  |
| MGP-Z  |  | MGPM  | Double acting                        | Slide bearing only  |                                     |  |
| MGQ    | Compact guide cylinder                 | MGQM  | Double acting                        | Slide bearing only  | <b>©</b> From P. 434 <sup>(6</sup>  |  |
| MGG    |  | MGG   | Double acting                        | Without rubber bumper   | <b>©</b> From P. 454                |  |
| MGC    | Guide cylinder                         | MGC   | Double acting                        |   | <b>©</b> From P. 494                |  |
|        |  | CV3   | Double acting, Single rod            |   |                                     |  |
| CV     | Valve mounted cylinder                 | CVS1  | Double acting, Single rod            |   | ● From P. 1764                      |  |
| CEP1   | High precision stroke reading cylinder | CEP1  | Double acting, Single rod            |   | <b>©</b> From P. 1594               |  |
| MXH-Z  | Compact slide                          | MXH   | Double acting                        |   | ● From P. 19                        |  |
| CXS    | Dual rod cylinder                      | CXS   | Double acting                        |   | ● From P. 665                       |  |
| CXSJ   | Dual rod cylinder compact type         | CXSJ  | Double acting                        |   | ● From P. 653                       |  |
|        |  |       |                                      |   |                                     |  |
| CX2    | Slide unit                             | CX2   | Double acting                        |   | From P. 566                         |  |

#### How to Order

Standard model no. – XC22

#### **Specifications**

| -   · · · · · · · · ·                                   |   |  |  |  |  |  |
|---|---|--|--|--|--|--|
| Seal material   | Fluororubber  |  |  |  |  |  |
| Ambient temperature range                               | $\label{eq:without auto switch : -10 to 60°C (0°C to 60°C for Series CS1, CS2)} Without auto switch : -10 to 70°C (0°C to 70°C for Series CS1, CS2)} (No freezing)$ |  |  |  |  |  |
| Specifications other than above and external dimensions | Same as standard type for each series   |  |  |  |  |  |

Note 1) Please confirm with SMC, as the type of chemical and the operating temperature may not allow the use of this product.

Note 2) Cylinders with auto switches can also be produced;

however, auto switch related parts (auto switch units, mounting brackets, built-in magnets) are the same as standard products. Before using these, please contact SMC regarding their suitability for the operating environment.

Note 3) It is only applicable for the cylinder main body section as to Series CV3, CVS1.

Note 4) Series MGG is using a shock absorber RBL type.

Note 5) No cushion is equipped for N type.

Note 6) The MGP and MGQ series are without a cushion.

Confirm the kinetic energy.

Note 7) Refer to the construction of the standard type for the details of the packing set for CJP2□6,10 and 16.



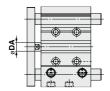
# Made to Order Common Specifications: Fluororubber Seals

Symbol -XC22

How to Order

MGPM Standard model no. -XC2:

#### **Dimensions**



|                   |      |                   | (mm) |
|-------------------|------|-------------------|------|
| Bore size<br>(mm) | DA   | Bore size<br>(mm) | DA   |
| 12                | (6)  | 40                | (14) |
| 16                | (8)  | 50                | 20   |
| 20                | (10) | 63                | 20   |
| 25                | (10) | 80                | 25   |
| 32                | (14) | 100               | 30   |

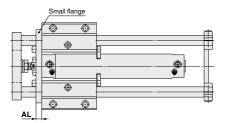
The dimensions in ( ) are the same as standard type.

#### **How to Order**

MGC Standard model no. -XC2

#### **Dimensions** (Dimensions other than below are the same as standard type.)

#### Series MGCLB



|                   | (mm) |
|-------------------|------|
| Bore size<br>(mm) | AL   |
| 20                | 9    |
| 25                | 9    |
| 32                | 9    |
| 40                | 12   |
| 50                | 12   |





# -XC24: With Magnetic Shielding Plate





Symbol

Series CM2 has been remodeled. For details, refer to "Simple Specials" and "Made to Order" in the individual product catalog.

### 30 With Magnetic Shielding Plate Shields against the magnetic leaked from external slider.

Symbol -XC24

No Fixed Throttle of Connection Port

rod cover and the head cover of air cylinder Series CM2.

-XC25 Type with no restrictor on the port, since it's using air-hydro type on the

Applicable Series

| Series | Description                           | Model | Action        | Vol. no. (for std model) |
|--------|---------------------------------------|-------|---------------|--------------------------|
| CY3    | Magnetically coupled rodless cylinder | CY3B  | Double acting | <b>②</b> From P. 1452    |
| REA    | Sine rodless cylinder                 | REA   | Double acting |                          |

Applicable Series

|  | Series                                 | Description           | Model | Action                               | Vol. no. (for std model) |
|--|--|-----------------------|-------|--------------------------------------|--------------------------|
|  |  |                       | 0140  | Double acting, Single rod            |                          |
|  |  | Air cylinder          | CM2   | Single acting (Spring return/extend) |                          |
|  |  |                       | CM2W  | Double acting, Double rod            |                          |
|  | CM2                                    | Non-rotating rod type | CM2K  | Double acting, Single rod            | <b>9</b> From P. 172     |
|  |  | Non-rotating fou type | CM2KW | Double acting, Double rod            |                          |
|  |  | Direct mount type     | CM2R  | Double acting, Single rod            |                          |
|  | Non-rotating rod, Direct mount type Cl |                       | CM2RK | Double acting, Single rod            |                          |

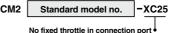
<sup>\*</sup> Except with air cushion

#### How to Order



Specifications: Same as standard type.





Specifications: Same as standard type.

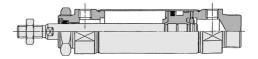
#### **Dimensions**



| Dimensions             | Bore size (mm) |             |             |             |             |             |             |             |             |
|------------------------|----------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Dimensions             | ø6             | ø <b>10</b> | ø <b>15</b> | ø <b>20</b> | ø <b>25</b> | ø <b>32</b> | ø <b>40</b> | ø <b>50</b> | ø <b>63</b> |
| □В                     | 19             | 27          | 37          | 38          | 48          | 62          | 72          | 88          | 102         |
| Standard external (□B) | 17             | 25          | 35          | 36          | 46          | 60          | 70          | 86          | 100         |

- \* Dimensions except mentioned above are the same as standard type.
- \* BFA is a25 to a63

#### Construction



\* External dimensions are the same as standard CM2 series.

#### 

#### 1. Use a shock absorber, etc.

When the piston speed exceed 750 mm/s, make sure that direct impact does not apply on the cylinder cover by using an external stopper (shock absorber, etc).

# -XC26: With Split Pins for Double Clevis Pin and Double Knuckle Joint Pin and Flat Washers



## 32 With Split Pins for Double Clevis Pin/Double Knuckle Joint Pin and Flat Washers

Symbol -XC26

Flat washer is added for the double clevis (one of the mounting styles) or double knuckle joint (one of the accessories).

**Applicable Series** 

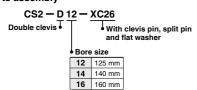
| Series | Description     | Model | Action                    |
|--------|-----------------|-------|---------------------------|
| CS2    | Standard type   | CS2   | Double acting, Single rod |
| USZ    | Smooth cylinder | CS2Y  | Double acting, Single rod |

#### How to Order

#### Product



#### Parts assembly







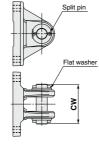
With clevis pin, knuckle joint pin, split pin and flat washer

#### **Specifications**

| Mounting style                  | Only double clevis style (D), Double knuckle joint |
|---------------------------------|--|
| Changed parts                   | Clevis pin, knuckle joint pin, flat washer         |
| Specifications other than above | Same as standard type                              |

#### Dimensions (Dimensions other than below are the same as standard type.)

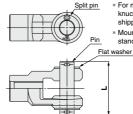
#### Double clevis



- For mounting bracket, split pin, clevis pin and flat washer are shipped together, (but not assembled).
- \* Mounting method is the same as standard type.

| Bore size (mm) | cw  |
|----------------|-----|
| ø125           | 90  |
| ø <b>140</b>   | 104 |
| ø160           | 113 |

#### Double knuckle joint



- For mounting bracket, split pin, knuckle joint pin and flat washer are shipped together, (but not assembled).
   Mounting method is the same as.
- Mounting method is the same as standard type.

| Bore size (mm) | L   |
|----------------|-----|
| ø125           | 90  |
| ø140           | 104 |
| ø160           | 113 |





# -XC26: With Split Pins for Double Clevis Pin and Double Knuckle Joint Pin and Flat Washers



# 32 With Split Pins for Double Clevis Pin/Double Knuckle Joint Pin and Flat Washers

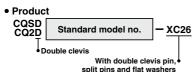
Symbol -XC26

A pin for double clevis (one of the mounting types) or double knuckle joint (one of the accessories) has been changed for a split pin, and split pins and flat washers have been added.

**Applicable Series** 

| -1-1- | Series Model Action           |          |                                      |  |  |
|-------|-------------------------------|----------|--------------------------------------|--|--|
|       | 2                             |          | Double acting, Single rod            |  |  |
|       | Standard type                 | cqs      | Single acting (Spring return/extend) |  |  |
| cqs   | Long stroke                   | CQS      | Double acting, Single rod            |  |  |
|       | Non-rotating rod type         | CQSK     | Double acting, Single rod            |  |  |
|       | Anti-lateral load type        | CQS□S    | Double acting, Single rod            |  |  |
|       | Standard type                 | 000      | Double acting, Single rod            |  |  |
|       |                               | CQ2      | Single acting (Spring return/extend) |  |  |
|       | Long stroke                   | CQ2      | Double acting, Single rod            |  |  |
|       | Non-rotating rod type         | CQ2K     | Double acting, Single rod            |  |  |
|       | Anti-lateral load type        | CQ2□S    | Double acting, Single rod            |  |  |
| CQ2   | With end lock                 | CBQ2     | Double acting, Single rod            |  |  |
|       | Magnetic field resistant      | CDQ2□P   | Double acting, Single rod            |  |  |
|       | Connex free compact           | 20-CQ2   | Double acting, Single rod            |  |  |
|       | Copper-free compact           | 20-CQ2   | Single acting (Spring return/extend) |  |  |
|       | Copper-free long stroke       | 20-CQ2□  | Double acting, Single rod            |  |  |
|       | Copper-free anti-lateral load | 20-CQ2□S | Double acting, Single rod            |  |  |

#### How to Order



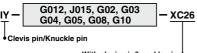
• Parts assembly

CQ — D 032 — XC26

Double clevis • Double clevis pin



080 80 mm 100 100 mm



With clevis pin/knuckle pin, split pins and flat washers

split pins and flat washers

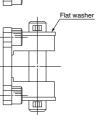
#### **Specifications**

| Mounting                        | Double clevis (D) only                         |
|---------------------------------|--|
| Changed parts                   | Clevis pin/Knuckle pin, Split pin, Flat washer |
| Specifications other than above | Same as standard                               |

#### **Dimensions: Same as Standard**

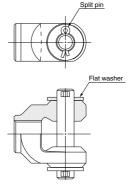
#### Double clevis





- \* For mounting bracket, split pins, clevis pin and flat washers are shipped together, (but not assembled).
- \* Mounting method is the same as standard.

#### Double knuckle joint



- For mounting bracket, split pins, knuckle pin and flat washers are shipped together, (but not assembled).
- \* Mounting method is the same as standard.



# -XC27: Double Clevis and Double Knuckle Joint Pins Made of Stainless Steel



Series CM2, CG1, MB, MB1 and CA2 have been remodeled. For details, refer to "Simple Specials" and "Made to Order" in the individual product catalog.

### 33 Double Clevis and Double Knuckle Joint Pins Made of Stainless Steel

Symbol -XC27

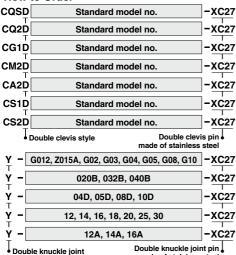
To prevent the oscillating portion of the double clevis or the double knuckle joint from rusting, the material of the pin and the retaining ring has been changed to stainless steel.

#### **Applicable Series**

| Series | Description                   | Model  | Action                               | Vol. no. (for std model) |
|--------|-------------------------------|--------|--------------------------------------|--------------------------|
|        | 0                             | CM2    | Double acting, Single rod            |                          |
|        | Standard type                 | CIVIZ  | Single acting (Spring return/extend) |                          |
| CM2    | Managed and the second second | CM2K   | Double acting, Single rod            | @From P. 172             |
|        | Non-rotating rod type         | CIVIZI | Single acting (Spring return/extend) |                          |
|        | End lock cylinder             | CBM2   | Double acting, Single rod            |                          |
|        | Standard type                 | MB     | Double acting, Double rod            |                          |
| мв     | Non-rotating rod type         | MBK    | Double acting, Single rod            | @F D 400                 |
| IVID   | Low friction                  | MBQ    | Double acting, Single rod            | <b>⊘</b> From P. 408     |
|        | With end lock                 | MBB    | Double acting, Single rod            |                          |
| MB1    | Standard type                 | MB1    | Double acting, Single rod            | @From P. 456             |
| IVIDI  | Non-rotating rod type         | MB1K   | Double acting, Single rod            | 9F10III F. 450           |
|        | Standard type                 | CA2    | Double acting, Single rod            |                          |
| CA2    | Non-rotating rod type         | CA2K   | Double acting, Single rod            | <b>⊘</b> From P. 508     |
|        | End lock cylinder             | CBA2   | Double acting, Single rod            |                          |
| CS1    | Standard type                 | CS1    | Double acting, Single rod            | <b>9</b> From P. 564     |
| CSI    | Low friction                  | CS1Q   | Double acting, Single rod            | 9F10111 P. 504           |
| CS2    | Standard type                 | CS2    | Double acting, Single rod            | @From P. 602             |
| U32    | Smooth cylinder               | CS2Y   | Double acting, Single rod            | 9F10111 F. 002           |
| cv     | Valve mounted cylinder        | CVS1   | Double acting, Single rod            | <b>9</b> From P. 1784    |
| CV     | vaive mounted cylinder        | CVS1K  | Double acting, Single rod            | SFIOIII P. 1764          |
|        | A in audio dan                | CG1    | Double acting, Single rod            |                          |
| CG1    | Air cylinder                  |        | Single acting (Spring return/extend) | <b>9</b> From P. 306     |
| CGI    | Non-rotating rod type         | CG1K   | Double acting, Single rod            | 9 FIUIII P. 300          |
|        | End lock cylinder             | CBG1   | Double acting, Single rod            |                          |

| Series | Description                        | Model                             | Action                               | Vol. no. (for std model) |
|--------|------------------------------------|-----------------------------------|--------------------------------------|--------------------------|
|        | Compact cylinder                   | cos                               | Double acting, Single rod            |                          |
|        |                                    | cus                               | Single acting (Spring return/extend) | 1                        |
|        | Long stroke                        | CQS                               | Double acting, Single rod            |                          |
|        | Anti-lateral load type             | CQS□S                             | Double acting, Single rod            | ]                        |
| cqs    | Non-rotating rod type              | CQSK                              | Double acting, Single rod            | <b>❷</b> From P. 725     |
|        | Connex free comment extindes       | 00.000                            | Double acting, Single rod            | 1                        |
|        | Copper-free compact cylinder       | 20-CQS                            | Single acting (Spring return/extend) | ]                        |
|        | Copper-free long stroke            | 20-CQS                            | Double acting, Single rod            | 1                        |
|        | Copper-free anti-lateral load type | 20-CQS□S                          | Double acting, Single rod            | 1                        |
|        | Compact cylinder                   | CQ2                               | Double acting, Single rod            |                          |
|        |                                    |                                   | Single acting (Spring return/extend) | ]                        |
|        | Long stroke                        | CQ2                               | Double acting, Single rod            | ]                        |
|        | Anti-lateral load type             | CQ2□S                             | Double acting, Single rod            | 1                        |
| CQ2    | Non-rotating rod type              | CQ2K                              | Double acting, Single rod            | Prom P. 785              |
| CQ2    | Magnetic field resistant           | CDQ2□P                            | Double acting, Single rod            | @FI0III P. 765           |
|        | 0                                  | 00.000                            | Double acting, Single rod            | 1                        |
|        | Copper-free compact cylinder       | pper-free compact cylinder 20-CQ2 | Single acting (Spring return/extend) | ]                        |
|        | Copper-free long stroke            | 20-CQ2                            | Double acting, Single rod            | ]                        |
|        | Copper-free anti-lateral load type | 20-CQ2□S                          | Double acting, Single rod            | Ī                        |

#### How to Order



| Double knuckle joint pin |  |
|--------------------------|--|
| made of stainless steel  |  |

#### Specifications

| Mounting style                  | Only double clevis style (D), Double knuckle joint only |  |
|---------------------------------|---|--|
| Pin and retaining ring material | Stainless steel 304                                     |  |
| Specifications other than above | Same as standard type                                   |  |

| <u>iy</u> - | 12, 14, 16, 18, 20, 25, 30                  | -XC2           | 7 |
|-------------|---|----------------|---|
| <u>i</u> -  | G012 (J015)*, G02, G03, G04, G05, G08, G10  | -XC2           | 7 |
| <u>CD</u> - | M03, M05, M08                               | -x¢2           | 7 |
| <u>CD</u> - | G02, G25, G03, G04, G05, G06                | -XC2           | 7 |
| CDP-        | 1, 2, 3                                     | ]- <u>XC</u> 2 | 7 |
| CDP-        | 2A, 3A, 4A, 5A, 6A, 7A                      | -xc2           | 7 |
|             | Clevis pin made of stainless<br>Knuckle pin | steel •        |   |
| • Cle       | vis pin                                     |                |   |

Knuckle pin

\* Stainless steel specification for IY-J015 is IY-J015SUS.





# **Made to Order Common Specifications:** -XC28: Compact Flange Made of SS400





and "Made to Order" in the individual product catalog.

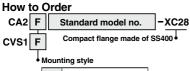
# 34 Compact Flange Made of SS400



Width of a flange bracket on the rod and head side has the same dimensions as the cylinder's rod cover to save the mounting space. (Flange shape and FV-dimensions are only different from the standard type.)

**Applicable Series** 

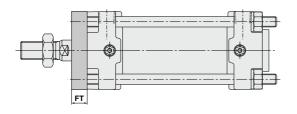
| Series | Description            | Model | Action                    | Vol. no. (for std model) |
|--------|------------------------|-------|---------------------------|--------------------------|
|        |                        | CA2   | Double acting, Single rod |                          |
|        | Air cylinder           | CA2W  | Double acting, Double rod |                          |
| CA2    | Non-rotating rod type  | CA2K  | Double acting, Single rod | <b>⊘</b> From P. 508     |
|        |                        | CA2KW | Double acting, Double rod |                          |
|        | With end lock          | CBA2  | Double acting, Single rod |                          |
| cv     | Valve mounted cylinder | CVS1  | Double acting, Single rod | @ F D 4704               |
|        |                        | CVS1K | Double acting, Single rod | <b>⊚</b> From P. 1784    |

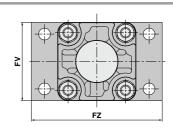


Rod side flange G Head side flange

Specifications: Same as standard type.

#### **Dimensions**





|                |    |     | (111111) |
|----------------|----|-----|----------|
| Bore size (mm) | FT | FV  | FZ       |
| 40             | 12 | 60  | 100      |
| 50             | 12 | 70  | 110      |
| 63             | 15 | 85  | 130      |
| 80             | 18 | 102 | 160      |
| 100            | 18 | 116 | 180      |
|                |    |     |          |

\* Other dimensions are the same as flange on the rod side and head side of standard type. (Figure is the case of flange on the rod side.)

# Made to Order Common Specifications: -XC29: Double Knuckle Joint with Spring Pin



Series CM2, CG1, MB, MB1 and CA2 have been remodeled. For details, refer to "Simple Specials" and "Made to Order" in the individual product catalog.

## 35 Double Knuckle Joint with Spring Pin

Symbol -XC29

To prevent loosening of the double knuckle joint of standard air cylinder (Series CM2/CA2)

#### **Applicable Series**

| 1  | Series            | Description             | Model                     | Action                               | Vol. no. (for std model) |
|----|-------------------|-------------------------|---------------------------|--------------------------------------|--------------------------|
|    |                   | Air cylinder            | CMS                       | Double acting, Single rod            |                          |
|    |                   |                         | CIVIZ                     | Single acting (Spring return/extend) |                          |
| ١, | CM2               |                         | CM2W                      | Double acting, Double rod            | <b>⊘</b> From P. 172     |
| Ι, | JIVIZ             | Direct mount type       | CM2R                      | Double acting, Single rod            | GFIOIII P. 172           |
|    |                   | Centralized piping type | CM2□□P                    | Double acting, Single rod            |                          |
|    | End lock cylinder | CBM2                    | Double acting, Single rod |                                      |                          |
| (  | CG1               | Air cylinder            | CG1                       | Double acting, Single rod            | <b>②</b> From P. 306     |

| Series | Description            | Model | Action                    | Vol. no. (for std model) |
|--------|------------------------|-------|---------------------------|--------------------------|
|        | Air cylinder           | MB    | Double acting, Single rod |                          |
| MB     | Low friction           | MBQ   | Double acting, Single rod | <b>@</b> From P. 408     |
|        | Cylinder with end lock | MBB   | Double acting, Single rod |                          |
| MB1    | Air cylinder           | MB1   | Double acting, Single rod | ●From P. 456             |
| CA2    | Air cylinder           | CA2   | Double acting, Single rod | <b>⊘</b> From P. 508     |
| CAZ    | End lock cylinder      | CBA2  | Double acting, Single rod | 9 FIOIII P. 506          |
| cv     | Valve mounted cylinder | CV3   | Double acting, Single rod | <b>©</b> From P. 1764    |
| CV     | valve mounted cylinder | CVS1  | Double acting, Single rod | 9F10111 P. 1764          |

#### How to Order

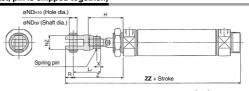
Standard model no. - XC29

Double knuckle joint with spring pin

Specifications: Same as standard type.

#### Dimensions (For mounting bracket, pin is shipped together.)

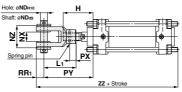
#### Series CM2



|                |    |                |                   |    |    |    |     | (111111)   |
|----------------|----|----------------|-------------------|----|----|----|-----|------------|
| Bore size (mm) | Н  | L <sub>1</sub> | ND <sub>H10</sub> | NZ | R  | Z  | ZZ  | Spring pin |
| 20             | 41 | 36             | 9+0.058           | 18 | 10 | 61 | 146 | ø3 x 16L   |
| 25             | 45 | 38             | 9+0.058           | 18 | 10 | 65 | 150 | ø3 x 16L   |
| 32             | 45 | 38             | 9+0.058           | 18 | 10 | 65 | 152 | ø3 x 16L   |
| 40             | 50 | 55             | 12 +0.070         | 38 | 13 | 83 | 200 | ø4 x 24L   |

<sup>\*</sup> Other dimensions are the same as standard type.

#### Series CA2 (CBA2, CV3, CVS1)



|                |    |                |    |     |     |                 |     |        |                  |         |    | ()         |
|----------------|----|----------------|----|-----|-----|-----------------|-----|--------|------------------|---------|----|------------|
| Bore size (mm) | Н  | L <sub>1</sub> | PX | PY  | ZZ  | RR <sub>1</sub> | øND | H10    | d <sub>9</sub>   | NX      | NZ | Spring pin |
| 40             | 51 | 55             | 11 | 84  | 192 | 13              | 12  | +0.070 | -0.050<br>-0.093 | 16 +0.3 | 38 | ø4 x 24L   |
| 50             | 58 | 60             | 12 | 91  | 207 | 15              | 12  | +0.070 | -0.050<br>-0.093 | 16 +0.3 | 38 | ø4 x 25L   |
| 63             | 58 | 60             | 12 | 91  | 218 | 15              | 12  | +0.070 | -0.050<br>-0.093 | 16 +0.3 | 38 | ø4 x 25L   |
| 80             | 71 | 71             | 16 | 105 | 257 | 19              | 18  | +0.070 | -0.050<br>-0.093 | 28 +0.3 | 55 | ø4 x 36L   |
| 100            | 72 | 83             | 16 | 118 | 282 | 21              | 20  | +0.084 | -0.065           | 30 +0.3 | 61 | ø4 x 40L   |

<sup>\*</sup> Dimensions except mentioned above are the same as standard type.



(mm)

# Made to Order Common Specifications: -XC30: Rod Side Trunnion



Series MB, MB1 and CA2 have been remodeled. For details, refer to "Simple Specials" and "Made to Order" in the individual product catalog.

### 36 Rod Side Trunnion

This cylinder shortens the distance between the fulcrum and the rod end by installing a trunnion bracket in front of the rod side cover.

**Applicable Series** 

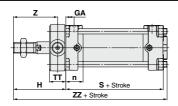
| Series | Description             | Model | Action                    | Vol. no. (for std model) |  |
|--------|-------------------------|-------|---------------------------|--------------------------|--|
| Series | Description             |       |                           | voi. no. (ior sta model) |  |
|        | Standard type           | MB    | Double acting, Single rod |                          |  |
|        | Standard type           | MBW   | Double acting, Double rod |                          |  |
| мв     | Non-rotating rod type   | MBK   | Double acting, Single rod | <b>❷</b> From P. 408     |  |
| 2      | Non-rotating rod type   | MBKW  | Double acting, Double rod | 91101111.400             |  |
|        | Low friction            | MB□Q  | Double acting, Single rod |                          |  |
|        | Cylinder with end lock  | MBB   | Double acting, Single rod |                          |  |
|        | Standard type           | MB1   | Double acting, Single rod |                          |  |
| MB1    | Standard type           | MB1W  | Double acting, Double rod | <b>9</b> From P. 456     |  |
| IVIDI  | Non-rotating rod type   | MB1K  | Double acting, Single rod | 9 FIOIII P. 456          |  |
|        | TNOTI-TOTALING TOO Type | MB1KW | Double acting, Double rod |                          |  |
| CA2-Z  | Air cylinder            | CA2   | Double acting, Single rod | @From P. 481             |  |
| CA2    | Standard type           | CA2   | Double acting, Single rod | <b>9</b> From P. 508     |  |
| CS1    | Standard type           | CS1   | Double acting, Single rod | @From P. 564             |  |
| CSI    | Standard type           | CS1W  | Double acting, Double rod | 9 FIOIII F. 304          |  |
|        | Ctandard tras           | CS2   | Double acting, Single rod |                          |  |
| CS2    | Standard type           | CS2W  | Double acting, Double rod | <b>❷</b> From P. 602     |  |
|        | Smooth cylinder         | CS2Y  | Double acting, Single rod |                          |  |

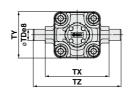
| How to | Order              |         |
|--------|--------------------|---------|
| MB T   | Standard model no. | -XC30   |
| MB1    | - 1                | ·       |
| CA2    | Rod side tru       | nnion 🕯 |
| CS1    |                    |         |
| CS2    | Trunnion bracket   |         |

Specifications: Same as standard type.

#### Dimensions (Dimensions other than below are the same as standard type.)

Series CA2-Z Series CA2

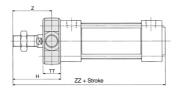


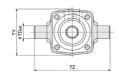


(mm

|   | Symbol<br>Bore size (mm) | Stroke range (mm) | n  | GA | н    | s   | TDe8      | TT | тх  | TY  | TZ  | z    | ZZ    |
|---|--------------------------|-------------------|----|----|------|-----|-----------|----|-----|-----|-----|------|-------|
|   | 40                       | Up to 1000        | 23 | 11 | 66   | 80  | 15 -0.032 | 22 | 85  | 62  | 117 | 55   | 151   |
| ĺ | 50                       | Up to 1000        | 26 | 13 | 71   | 86  | 15 -0.032 | 22 | 95  | 74  | 127 | 60   | 163   |
|   | 63                       | Up to 1000        | 27 | 13 | 79   | 94  | 18 -0.032 | 28 | 110 | 90  | 148 | 65   | 179   |
|   | 80                       | Up to 1000        | 32 | 16 | 94.5 | 111 | 25 -0.040 | 34 | 140 | 110 | 192 | 77.5 | 212.5 |
|   | 100                      | Up to 1000        | 35 | 16 | 100  | 121 | 25 -0.040 | 40 | 162 | 130 | 214 | 80   | 229   |

#### Series MB





|                       |           |    |     |     |    |      | (mm) |
|-----------------------|-----------|----|-----|-----|----|------|------|
| Bore size (mm) Symbol | øTDe8     | TT | TY  | TZ  | Н  | Z    | ZZ   |
| 32                    | 12 -0.032 | 17 | 49  | 74  | 47 | 38.5 | 135  |
| 40                    | 16 -0.032 | 22 | 58  | 95  | 60 | 49   | 148  |
| 50                    | 16 -0.032 | 22 | 71  | 107 | 66 | 55   | 164  |
| 63                    | 20 -0.040 | 28 | 87  | 130 | 72 | 58   | 170  |
| 80                    | 20 -0.040 | 34 | 110 | 150 | 86 | 69   | 204  |
| 100                   | 25 -0.040 | 40 | 136 | 182 | 92 | 72   | 210  |

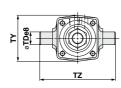
<sup>\*</sup> Dimensions except mentioned above are the same as standard type.

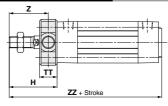
Symbol

-XC30

#### Dimensions (Dimensions other than below are the same as standard type.)

#### Series MB1

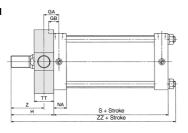


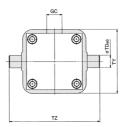


| Bore size (mm) | øTDe8     | TT | TY  | TZ  | Н  | Z    | ZZ  |
|----------------|-----------|----|-----|-----|----|------|-----|
| 32             | 12 -0.032 | 17 | 49  | 74  | 47 | 38.5 | 135 |
| 40             | 16 -0.032 | 22 | 58  | 95  | 60 | 49   | 148 |
| 50             | 16 -0.032 | 22 | 71  | 107 | 66 | 55   | 164 |
| 63             | 20 -0.040 | 28 | 87  | 130 | 72 | 58   | 170 |
| 80             | 20 -0.040 | 34 | 110 | 150 | 86 | 69   | 204 |
| 100            | 25 -0.040 | 40 | 136 | 182 | 92 | 72   | 210 |

\* Dimensions except mentioned above are the same as standard type.

#### Series CS1

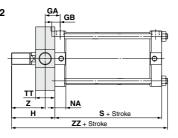


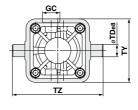


|                       |      |      |    |    |     |                     |    |     |     |     |       | (mm) |
|-----------------------|------|------|----|----|-----|---------------------|----|-----|-----|-----|-------|------|
| Bore size (mm) Symbol | GA   | GB   | GC | NA | S   | ø <b>TDe</b> 8      | TT | TY  | TZ  | Н   | Z     | ZZ   |
| 125                   | 38   | 23   | 45 | 32 | 95  | 32 -0.050           | 50 | 164 | 234 | 113 | 88.0  | 227  |
| 140                   | 40.5 | 23   | 45 | 32 | 95  | 36 -0.050           | 55 | 184 | 262 | 113 | 85.5  | 227  |
| 160                   | 45.5 | 25.5 | 50 | 36 | 103 | 40 -0.050           | 60 | 204 | 292 | 123 | 93.0  | 248  |
| 180                   | 45   | 25.5 | 50 | 36 | 108 | 45 -0.050           | 59 | 228 | 326 | 138 | 108.5 | 272  |
| 200                   | 45   | 25.5 | 50 | 36 | 108 | 45 -0.050           | 59 | 257 | 355 | 138 | 108.5 | 272  |
| 250                   | 54.5 | 30   | 60 | 46 | 138 | 56 -0.060<br>-0.106 | 69 | 325 | 447 | 163 | 128.5 | 331  |
| 300                   | 59.5 | 30   | 70 | 46 | 143 | 67 -0.060           | 79 | 390 | 534 | 178 | 138.5 | 357  |

\* Dimensions except mentioned above are the same as standard type.

#### Series CS2





|                |      |    |    |      |     |           |    |     |     |     |      | (   |
|----------------|------|----|----|------|-----|-----------|----|-----|-----|-----|------|-----|
| Bore size (mm) | GA   | GB | GC | NA   | S   | TDe8      | TT | TY  | TZ  | Н   | Z    | ZZ  |
| 125            | 38   | 23 | 45 | 28.5 | 96  | 32 -0.050 | 50 | 164 | 234 | 112 | 87   | 221 |
| 140            | 40.5 | 23 | 45 | 28.5 | 96  | 36 -0.050 | 55 | 184 | 262 | 112 | 84.5 | 221 |
| 160            | 46   | 26 | 50 | 32.5 | 104 | 40 -0.050 | 60 | 204 | 292 | 122 | 92   | 241 |

-X□



# -XC34: Non-rotating Plate with Workpiece Mounting Screw (No extended part on the rod end)



37 Non-rotating Plate with Workpiece Mounting Screw (No extended part on the rod end)

Symbol -XC34

- . The plate has workpiece mounting screws.
- The dimension FL, the distance between a non-rotating plate to piston rod end, has been eliminated. The piston rod does not protrude from the plate.

Applicable model no. - XC34

#### **Applicable Series**

|        | Non-rotating rod/Double acting/Single rod                        |  |  |  |  |  |
|--------|--|--|--|--|--|--|
| C(D)UK | Non-rotating rod/Single acting/Single rod (Spring return/extend) |  |  |  |  |  |
|        | Non-rotating rod/Long stroke double acting/Single rod            |  |  |  |  |  |

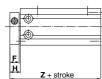
#### **Dimensions**

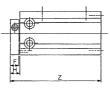
#### Double acting, Single rod

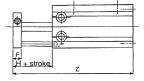
#### Single acting, Spring return

#### Single acting, Spring extend









|                   |    |    |    |      |          |    |    | (mm) |
|-------------------|----|----|----|------|----------|----|----|------|
| Bore size<br>(mm) | В  | С  | FK | FY   | KI       | NA | NB | Υ    |
| 6                 | 13 | 22 | 11 | 20.5 | M3 x 0.5 | 6  | 14 | 10.5 |
| 10                | 15 | 24 | 12 | 22   | M3 x 0.5 | 7  | 15 | 11.5 |
| 16                | 20 | 32 | 13 | 28   | M4 x 0.7 | 6  | 18 | 15.5 |
| 20                | 26 | 40 | 16 | 33   | M4 x 0.7 | 8  | 20 | 19.5 |
| 25                | 32 | 50 | 20 | 43.5 | M5 x 0.8 | 10 | 28 | 24.5 |
| 32                | 40 | 62 | 24 | 51.5 | M5 x 0.8 | 12 | 32 | 30.5 |

|           |    |    |         |        |     |         |          |          |           |      |                               |          |      |          |           | (mm) |
|-----------|----|----|---------|--------|-----|---------|----------|----------|-----------|------|-------------------------------|----------|------|----------|-----------|------|
| Action    |    |    | Double  | acting |     | Single  | acting ( | Spring i | eturn)    |      | Single acting (Spring extend) |          |      |          |           |      |
|           | F  | н  | 7       | Z      |     |         | 7        | <u> </u> |           |      |                               |          | 7    | <u> </u> |           |      |
| Bore size | F  | п  | Without | With   | Wit | hout sw | itch     | W        | ith swite | h    | Wit                           | hout swi | itch | W        | ith switc | h    |
| (mm)      |    |    | switch  | switch | 5st | 10st    | 15st     | 5st      | 10st      | 15st | 5st                           | 10st     | 15st | 5st      | 10st      | 15st |
| 6         | 8  | 9  | 42      | 42     | 47  | 52      | 57       | 47       | 52        | 57   | 52                            | 62       | 67   | 52       | 62        | 67   |
| 10        | 8  | 9  | 45      | 45     | 50  | 55      | 65       | 50       | 55        | 65   | 55                            | 65       | 80   | 55       | 65        | 80   |
| 16        | 8  | 9  | 39      | 49     | 44  | 49      | 59       | 54       | 59        | 69   | 59                            | 69       | 84   | 69       | 79        | 94   |
| 20        | 8  | 9  | 45      | 55     | 50  | 55      | 65       | 60       | 65        | 75   | 55                            | 65       | 80   | 65       | 75        | 90   |
| 25        | 10 | 11 | 51      | 61     | 56  | 61      | 71       | 66       | 71        | 81   | 61                            | 71       | 86   | 71       | 81        | 96   |
| 32        | 12 | 13 | 55      | 65     | 60  | 65      | 75       | 70       | 75        | 85   | 65                            | 75       | 90   | 75       | 85        | 100  |

\* Dimensions except mentioned above are the same as standard type.

# Made to Order Common Specifications: -XC35: With Coil Scraper



Series CM2, CG1, MB, MB1 and CA2 have been remodeled. For details, refer to "Simple Specials" and "Made to Order" in the individual product catalog.

## 38 With Coil Scraper

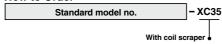
Symbol -XC35

It gets rid of frost, ice, weld spatter, cutting chips adhered to the piston rod, and protects the seals, etc.

#### **Applicable Series**

| Series | Description                       | Model | Action                    | Note  | Vol. no. (for std model) |  |
|--------|-----------------------------------|-------|---------------------------|---|--------------------------|--|
|        | Air audinday                      | CM2   | Double acting, Single rod | Except with air cushion                               |                          |  |
| CM2    | Air cylinder                      | CM2W  | Double acting, Double rod | Except with air cushion                               | ●From P. 172             |  |
|        | Cylinder with end lock            | CBM2  | Double acting, Single rod | Lock in head end only (Except with air cushion)       |                          |  |
| CG1    | Air cylinder                      | CG1   | Double acting, Single rod |   | <b>⊘</b> From P. 306     |  |
| мв     | Air audia dan                     | МВ    | Double acting, Single rod |   | 05 5 400                 |  |
| IVID   | Air cylinder                      | MBW   | Double acting, Double rod |   | ●From P. 408             |  |
| MB1    | Air audia dan                     | MB1   | Double acting, Single rod |   | 05 D 150                 |  |
| MBI    | Air cylinder                      | MBW   | Double acting, Double rod |   | ●From P. 456             |  |
|        |                                   | CA2   | Double acting, Single rod |   |                          |  |
| CA2    | Air cylinder                      | CA2W  | Double acting, Double rod |   | <b>❷</b> From P. 508     |  |
|        | Cylinder with end lock            | CBA2  | Double acting, Single rod |   |                          |  |
| CS1    |                                   | CS1   | Double acting, Single rod |   |                          |  |
| CSI    | Air cylinder                      | CS1W  | Double acting, Double rod |   | ●From P. 564             |  |
| CS2    |                                   | CS2   | Double acting, Single rod |   |                          |  |
| CS2    | Air cylinder                      | CS2W  | Double acting, Double rod |   | ●P. 599                  |  |
|        |                                   | CQ2   | Double acting, Single rod | Applicable to ø32 to ø100                             |                          |  |
| CQ2    | Compact cylinder                  | CQ2W  | Double acting, Double rod | Applicable to ø32 to ø100                             |                          |  |
| CQ2    |                                   | CQP2  | Double acting, Single rod | Applicable to ø40 to ø100, Except with bracket        | ●From P. 785             |  |
|        | Long stroke                       | CQ2   | Double acting, Single rod | Applicable to ø32 to ø100                             |                          |  |
| RQ     | Compact cylinder with air cushion | RQ    | Double acting, Single rod | Applicable to ø32 to ø100                             | <b>⊘</b> From P. 978     |  |
| MNB    | Cylinder with lock                | MNB   | Double acting, Single rod |   | <b>⊚</b> From P. 806     |  |
| CNA2   | Cylinder with lock                | CNA2  | Double acting, Single rod |   | <b>©</b> From P. 838     |  |
| CNG    | Cylinder with lock                | CNG   | Double acting, Single rod |   | <b>©</b> From P. 782     |  |
| CLS    | Cylinder with lock                | CLS   | Double acting, Single rod | Applicable to ø125 to ø160 (ø180 to ø250 as standard) | <b>©</b> From P. 898     |  |
| CLQ    | Compact cylinder with lock        | CLQ   | Double acting, Single rod | Applicable to ø40 to ø100                             | <b>⊚</b> From P. 928     |  |
| cv     | Valve mounted cylinder            | CVS1  | Double acting, Single rod |   | <b>©</b> From P. 1784    |  |
|        |                                   | MGPM  | Double acting             | Applicable to ø20 to ø100                             |                          |  |
| MGP-Z  | Compact guide cylinder            | MGPL  | Double acting             | Applicable to ø20 to ø100                             | ●From P. 309             |  |
|        |                                   | MGPA  | Double acting             | Applicable to ø20 to ø100                             |                          |  |
| MGG    | Guide cylinder                    | MGG   | Double acting             | Except ø20, ø25                                       | <b>©</b> From P. 454     |  |
| мас    | Guide cylinder                    | MGC   | Double acting             | Except ø20, ø25                                       | <b>©</b> From P. 494     |  |

#### How to Order



<sup>\*</sup> For Series MGP, refer to page 1787.

Specifications: Same as standard type.





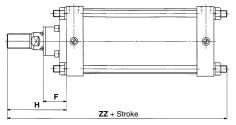
# -XC35: With Coil Scraper



## 38 With Coil Scraper

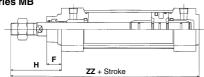
#### Dimensions (Dimensions other than below are the same as standard type.)

#### Series CS1



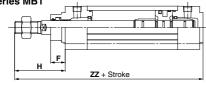
| Bore size | With | out auto s | witch | With auto switch |     |       |  |
|-----------|------|------------|-------|------------------|-----|-------|--|
| (mm)      | F    | Н          | ZZ    | F                | Н   | ZZ    |  |
| 125       | 50   | 120        | 245   | 50               | 120 | 245   |  |
| 140       | 50   | 120        | 245   | 50               | 120 | 245   |  |
| 160       | 50   | 130        | 266.5 | 50               | 130 | 266.5 |  |
| 180       | 55   | 145        | 291   | 55               | 145 | 295   |  |
| 200       | 55   | 145        | 291   | 55               | 145 | 300   |  |
| 250       | 69   | 175        | 357.5 | _                | 1   | _     |  |
| 300       | 69   | 190        | 387.5 | _                | ı   | _     |  |

#### Series MB



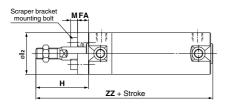
| F  | Н                          | ZZ  |
|----|----------------------------|---|
| 15 | 47                         | 135                                       |
| 17 | 58                         | 146                                       |
| 19 | 67                         | 165                                       |
| 19 | 67                         | 165                                       |
| 25 | 81                         | 199                                       |
| 25 | 81                         | 199                                       |
|    | 15<br>17<br>19<br>19<br>25 | 15 47<br>17 58<br>19 67<br>19 67<br>25 81 |

#### Series MB1



| Bore size (mm) | F  | Н  | ZZ  | Bore size (mm) | F  | Н  | ZZ  |
|----------------|----|----|-----|----------------|----|----|-----|
| 32             | 15 | 47 | 135 | 63             | 19 | 67 | 165 |
| 40             | 17 | 58 | 146 | 80             | 25 | 81 | 199 |
| 50             | 10 | 67 | 165 | 100            | 25 | Ω1 | 100 |

#### Series CG1

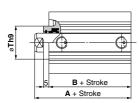


| Bore size | ize Stroke range (mm) |             |    |    |                |    |           |
|-----------|-----------------------|-------------|----|----|----------------|----|-----------|
| (mm)      | Standard              | Long stroke | FA | Н  | l <sub>2</sub> | M  | ZZ        |
| 20        | Up to 200             | 201 to 350  | 6  | 39 | 27             | 4  | 110 (118) |
| 25        | Up to 300             | 301 to 400  | 6  | 44 | 32             | 5  | 115 (123) |
| 32        | Up to 300             | 301 to 450  | 6  | 44 | 38             | 5  | 117 (125) |
| 40        | Up to 300             | 301 to 800  | 7  | 54 | 48             | 6  | 134 (143) |
| 50        | Up to 300             | 301 to 1200 | 7  | 62 | 59             | 8  | 154 (166) |
| 63        | Up to 300             | 301 to 1200 | 7  | 62 | 72             | 10 | 154 (166) |

Note) ( ): Long stroke

- \* Other dimensions are the same as the double acting, single rod type.
- On the axial foot and rod side flange styles, the mounting bracket is wedged and bolted between the cylinder and the scraper at the time of shipment. Others are shipped together (but not assembled).

#### Series CQ2



|      |               |                     |                  |    | (mm)     |  |
|------|---------------|---------------------|------------------|----|----------|--|
| Bore | Stroke        | Α                   |                  |    | т .      |  |
| size | range         | Without auto switch | With auto switch | -  | •        |  |
|      | 5 to 50       | 35                  | 35<br>45<br>45   |    |          |  |
| 32   | 75,100        | 45                  |                  |    | 23_0.052 |  |
|      | 125 to 300    | 62                  | 2.5              | 17 |          |  |
|      | 5 to 50       | 41.5                | 51.5             | 12 |          |  |
| 40   | 75,100        | 51.5                |                  | 12 | 28_0.052 |  |
|      | 125 to 300    | 7                   | 2                | 17 |          |  |
|      | 10 to 50 43.5 |                     | 53.5             | 13 |          |  |
| 50   | 75,100        | 53.5                | 53.5             | 13 | 35_0.062 |  |
|      | 125 to 300    | 73                  | 3.5              | 18 |          |  |

|         | 125 to 300    | 73.5                   | 18   |          |
|---------|---------------|------------------------|------|----------|
| Note) A | pplicable str | oke available by the 5 | mm i | nterval. |

|      |            |                     |                  |    | (mm)     |  |
|------|------------|---------------------|------------------|----|----------|--|
| Bore | Stroke     | -                   | 4                | L  | т        |  |
| size | range      | Without auto switch | With auto switch | -  | •        |  |
|      | 10 to 50   | 49                  | 59               | 13 |          |  |
| 63   | 75,100     | 59                  | 59               | 13 | 35_0.062 |  |
|      | 125 to 300 | 75                  |                  | 18 |          |  |
|      | 10 to 50   | 58.5                |                  | 15 |          |  |
| 80   | 75,100     | 68.5                |                  | 15 | 43_0.062 |  |
|      | 125 to 300 | 86                  |                  | 20 |          |  |
|      | 10 to 50   | 70                  | 80               |    |          |  |
| 100  | 75,100     | 80                  | 00               | 17 | 59_0,074 |  |
|      | 125 to 300 | 97                  | 7.5              | 22 | 3.074    |  |

#### Symbol

#### -XC35

#### Dimensions (Dimensions other than below are the same as standard type.)

# Series RQ B + Stroke A + Stroke

|                |      |      | (mm                                      |
|----------------|------|------|--|
| Bore size (mm) | Α    | В    | Th9                                      |
| 32             | 49   | 37   | 23 _0.052                                |
| 40             | 56   | 44   | 28 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 |
| 50             | 62.5 | 49.5 | 35 0                                     |
| 63             | 68   | 55   | 35 0                                     |
| 80             | 78.5 | 63.5 | 43 _0.062                                |
| 100            | 93   | 76   | 59 0 0                                   |
|                |      |      |  |

|   |    | (mm)  |  |  |  |
|---|----|---|--|--|--|
| D ()  | øe | f   |  |  |  |
| Bore size (mm)  | 96 | With rod side locking, With both-side locking |  |  |  |
| 40  | 28 | 14.5  |  |  |  |
| 50  | 32 | 16.5  |  |  |  |
| 63  | 32 | 14  |  |  |  |
| 80  | 37 | 16  |  |  |  |
| 100   | 44 | 17.5  |  |  |  |
| The above diagram shows the rod side locking and manual releasing |    |   |  |  |  |

non-locking types.

Series CBA2 head side locking type is the same as the standard type. The dimensions of the manual releasing non-locking type are the same as indicated above.

| M FA          |
|---------------|
|               |
| H ZZ + Stroke |

| Bore size (mm) | FA | M | <b>l</b> 2 | Н  | ZZ  |
|----------------|----|---|------------|----|-----|
| 20             | 6  | 4 | 27         | 39 | 182 |
| 25             | 6  | 5 | 32         | 44 | 197 |
| 32             | 6  | 5 | 38         | 44 | 200 |
| 40             | 7  | 6 | 48         | 54 | 225 |
|                |    |   |            |    |     |

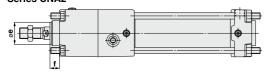
|             | ZZ  |
|-------------|-----|
|             | 190 |
| Long stroke | 205 |
|             | 208 |
|             | 234 |

- $\ast$  Other dimensions are the same as the standard type. (The figure shows a type with a rubber bumper.)
- \* On the axial foot and rod side flange styles, the mounting bracket is wedged and bolted between the cylinder and the scraper at the time of shipment.

| Bore size (mm) | е  | f    |
|----------------|----|------|
| 40             | 28 | 12   |
| 50             | 32 | 12.5 |
| 63             | 32 | 12.5 |
| 80             | 37 | 16.5 |
| 100            | 44 | 17   |

#### Series CNA2

**Series CNG** 



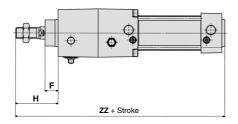
# -XC35: With Coil Scraper



## 38 With Coil Scraper

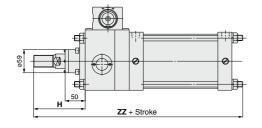
#### Dimensions (Dimensions other than below are the same as standard type.)

#### Series MNB



| Bore size (mm) | F  | Н  | ZZ  |
|----------------|----|----|-----|
| 32             | 16 | 47 | 205 |
| 40             | 18 | 56 | 221 |
| 50             | 19 | 63 | 250 |
| 63             | 19 | 63 | 264 |
| 80             | 25 | 77 | 326 |
| 100            | 25 | 77 | 346 |

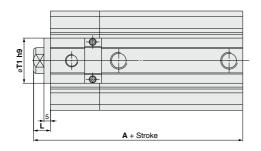
#### **Series CLS**



| Bore size (mm) | Н   | ZZ    |
|----------------|-----|-------|
| 125            | 120 | 355   |
| 140            | 120 | 355   |
| 160            | 130 | 398.5 |

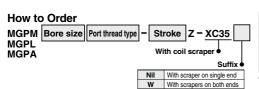
\* ø180 to ø250: A coil scraper is attached as standard.

#### Series CLQ



| Bore size | Stroke range | A                   |                        | L  | T1 h9                |
|-----------|--------------|---------------------|------------------------|----|----------------------|
| (mm)      | (mm)         | Without auto switch | witch With auto switch |    | 11119                |
| 40        | 10 to 50     | 75.5                | 85.5                   | 12 | 28_0.052             |
| 40        | 75,100       | 85.5                | 65.5                   |    | 20_0.052             |
| 50        | 10 to 50     | 78.5                | 88.5                   | 13 | 35_0.062             |
| 50        | 75,100       | 88.5                | 00.5                   | 13 | 35_0.062             |
| 63        | 10 to 50     | 87                  | 97                     | 13 | 35_0.062             |
| - 03      | 75,100       | 97                  | 9/ 13                  | 2  | JJ_0.062             |
| 90        | 10 to 50     | 101.5               | 111.5                  | 15 | 43_0.062             |
| 80        | 75,100       | 111.5               | 111.5                  | 15 | 43_0.062             |
| 100       | 10 to 50     | 120                 | 130                    | 17 | 59 <sub>-0.074</sub> |
| 100       | 75,100       | 130                 | 130                    | '' | J9 <sub>−0.074</sub> |

# Symbol -XC35

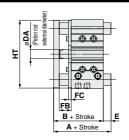


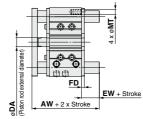
#### **Specifications**

| Applicable series |                 | MGPM                            | MGPL, MGPA |  |
|-------------------|-----------------|---------------------------------|------------|--|
| Bearing type      |                 | Slide bearing Ball bushing bea  |            |  |
| Bore size (mm)    |                 | 20, 25, 32, 40, 50, 63, 80, 100 |            |  |
| Minimum operating | With single end | 0.12 MPa                        |            |  |
| pressure          | With both ends  | 0.14 MPa                        |            |  |

<sup>\*</sup> Specifications other than above are the same as standard type.

#### Dimensions (Dimensions other than below are the same as standard type.)





For cylinder with both sides scraper

#### Common Dimensions: MGPM, MGPL, MGPA

| MGPM, MGPL, MGPA (mm) |       |       |    |      |              |  |  |  |
|-----------------------|-------|-------|----|------|--------------|--|--|--|
| Bore size             | В     | DA    | FB | FC   |              |  |  |  |
| (mm)                  | P     | DA FB |    | MGPM | MGPL<br>MGPA |  |  |  |
| 20                    | 63    | 10    | 18 | 5    | 4            |  |  |  |
| 25                    | 63.5  | 10    | 17 | 6    | 4            |  |  |  |
| 32                    | 69.5  | 14    | 22 | 6    | 5            |  |  |  |
| 40                    | 76    | 14    | 22 | 6    | 5            |  |  |  |
| 50                    | 82    | 20    | 26 | 6    | 5            |  |  |  |
| 63                    | 87    | 20    | 26 | 6    | 5            |  |  |  |
| 80                    | 106.5 | 25    | 34 | 8    | 6            |  |  |  |
| 100                   | 126   | 30    | 41 | a    | 6            |  |  |  |

## With Both Sides Scraper Dimensions:

| AW, E             | (mm)  |    |    |     |
|-------------------|-------|----|----|-----|
| Bore size<br>(mm) | AW    | EW | FD | МТ  |
| 20                | 74    | 6  | 5  | 6   |
| 25                | 74.5  | 6  | 5  | 7   |
| 32                | 82.5  | 7  | 6  | 9   |
| 40                | 89    | 7  | 6  | 8.5 |
| 50                | 95    | 7  | 6  | 11  |
| 63                | 100   | 7  | 6  | 11  |
| 80                | 120.5 | 8  | 6  | 14  |
| 100               | 143   | 8  | 9  | 16  |

| MGPM              | MGPM (Slide bearing) A, E, HT Dimensions |            |        |         |            |        |     |  |  |
|-------------------|--|------------|--------|---------|------------|--------|-----|--|--|
| D i               |  | Α          |        |         |            |        |     |  |  |
| Bore size<br>(mm) | 50 st                                    | Over 50 st | Over   | 50 st   | Over 50 st | Over   | HT  |  |  |
| ()                | or less                                  | to 200 st  | 200 st | or less | to 200 st  | 200 st |     |  |  |
| 20                | 63                                       | 87.5       | 120    | 0       | 24.5       | 57     | 80  |  |  |
| 25                | 63.5                                     | 87.5       | 119.5  | 0       | 24         | 56     | 93  |  |  |
| 32                | 85                                       | 103.5      | 139.5  | 15.5    | 34         | 70     | 110 |  |  |
| 40                | 85                                       | 103.5      | 139.5  | 9       | 27.5       | 63.5   | 118 |  |  |
| 50                | 98.5                                     | 119.5      | 160.5  | 16.5    | 37.5       | 78.5   | 146 |  |  |
| 63                | 98.5                                     | 119.5      | 160.5  | 11.5    | 32.5       | 73.5   | 160 |  |  |
| 80                | 114.5                                    | 141.5      | 190.5  | 8       | 35         | 84     | 199 |  |  |
| 100               | 136.5                                    | 161.5      | 200.5  | 10.5    | 35.5       | 74.5   | 236 |  |  |

| MGPL, MGPA (Ball bushing bearing) A, E, HT Dimensions |     |    |  |  |  |  |
|---|-----|----|--|--|--|--|
|   | A E |    |  |  |  |  |
| Bore size   |     | ut |  |  |  |  |

|                   |         |            | 4           |        |         |            | E           |        |    |
|-------------------|---------|------------|-------------|--------|---------|------------|-------------|--------|----|
| Bore size<br>(mm) | 30 st   | Over 30 st | Over 100 st | Over   | 30 st   | Over 30 st | Over 100 st | Over   | HT |
| (11111)           | or less | to 100 st  | to 200 st   | 200 st | or less | to 100 st  | to 200 st   | 200 st |    |
| 20                | 69      | 86         | 110         | 127.5  | 6       | 23         | 47          | 64.5   | 80 |
| 25                | 75.5    | 91.5       | 110.5       | 127.5  | 12      | 28         | 47          | 64     | 93 |

|                   | Α       |            |             | E      |         |            |             |        |     |
|-------------------|---------|------------|-------------|--------|---------|------------|-------------|--------|-----|
| Bore size<br>(mm) | 50 st   | Over 50 st | Over 100 st | Over   | 50 st   | Over 50 st | Over 100 st | Over   | HT  |
| (11111)           | or less | to 100 st  | to 200 st   | 200 st | or less | to 100 st  | to 200 st   | 200 st |     |
| 32                | 89.5    | 106.5      | 126.5       | 148.5  | 20      | 37         | 57          | 79     | 110 |
| 40                | 89.5    | 106.5      | 126.5       | 148.5  | 13.5    | 30.5       | 50.5        | 72.5   | 118 |
| 50                | 101.5   | 122.5      | 142.5       | 169.5  | 19.5    | 40.5       | 60.5        | 87.5   | 146 |
| 63                | 101.5   | 122.5      | 142.5       | 169.5  | 14.5    | 35.5       | 55.5        | 82.5   | 160 |

|           |       |            | Α          |           |        | E          |            |           |        |     |
|-----------|-------|------------|------------|-----------|--------|------------|------------|-----------|--------|-----|
| Bore size | 25 st | Over 25 st | Over 50 st | Over      | 25 st  | Over 25 st | Over 50 st | Over      | HT     |     |
|           | (mm)  | or less    | to 50 st   | to 200 st | 200 st | or less    | to 50 st   | to 200 st | 200 st |     |
|           | 80    | 114.5      | 138.5      | 168.5     | 201.5  | 8          | 32         | 62        | 95     | 199 |
|           | 100   | 129.5      | 155.5      | 188.5     | 211.5  | 3.5        | 29.5       | 62.5      | 85.5   | 236 |

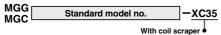
# -XC35: With Coil Scraper



### 38 With Coil Scraper

Symbol -XC35

#### **How to Order**



#### Specifications: Same as the standard type of each series.

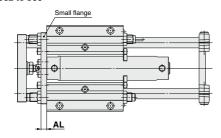
Note 1) Except ø20 and ø25

Note 2) Coil scrapers are attached to the piston rod and guide rods (front and back).

#### Dimensions (Dimensions other than below are the same as standard type.)

#### Series MGG□B

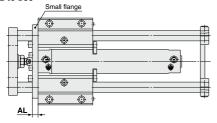
ø32 to ø50



|                   | (mm) |
|-------------------|------|
| Bore size<br>(mm) | AL   |
| 32                | 9    |
| 40                | 12   |
| 50                | 12   |

#### Series MGC□B

ø32 to ø50



|                   | (mm) |
|-------------------|------|
| Bore size<br>(mm) | AL   |
| 32                | 9    |
| 40                | 12   |
| 50                | 12   |

-XC36: With Boss in Rod Side

-XC37: Larger Throttle Dia. of Connection Port



Series CG1 has been remodeled. For details, refer to "Simple Specials" and "Made to Order" in the individual product catalog.

39 With Boss in Rod Side

Symbol -XC36

40 Larger Throttle Diameter of Connection Port

Symbol -XC37

Cylinder with boss in rod side

This is a cylinder with a piping port larger than the standard type.

**Applicable Series** 

| Series | Description               | Model | Action                               | Vol. no. (for std model) |  |
|--------|---------------------------|-------|--------------------------------------|--------------------------|--|
|        | Compact cylinder          | cqs   | Double acting, Single rod            | @ From P. 725            |  |
| cqs    | Compact cylinder          | cqsw  | Double acting, Double rod            | <b>9</b> FIOIII P. 725   |  |
|        |                           | 000   | Double acting, Single rod            |                          |  |
|        | Compact cylinder          | CQ2   | Single acting (Spring return/extend) |                          |  |
| CQ2    |                           | CQ2W  | Double acting, Double rod            | <b>❷</b> From P. 785     |  |
|        | Axial piping type         | 0000  | Double acting, Single rod            |                          |  |
|        | (Centralized piping type) | CQP2  | Single acting (Spring return/extend) |                          |  |

Note 1) For the double rod type, it comes with boss for both sides.

Note 2) Except with bracket

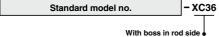
Note 3) ø125 or more is excluded in CQ2.

#### **Applicable Series**

| Series | Description     | Model | Action                    | Vol. no. (for std model) |  |
|--------|-----------------|-------|---------------------------|--------------------------|--|
| 004    | Air cylinder    | CG1   | Double acting, Single rod | <b>⊘</b> From P. 306     |  |
| CG1    | Double rod type | CG1W  | Double acting, Double rod | Grioni P. 306            |  |
| MGG    | Guide Cylinder  | MGG   | Double acting             | <b>⊚</b> From P. 454     |  |
| MGC    | Guide Cylinder  | MGC   | Double acting             | <b>9</b> From P. 494     |  |

Note 1) Except ø80, 100

#### How to Order



Specifications: Same as standard type.

#### **How to Order**

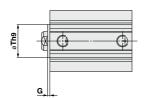
CG1 Standard model no.

Larger throttle diameter of connecting port



Larger throttle diameter of connecting port

#### **Dimensions**



|                   |            |     |           | (111111) |
|-------------------|------------|-----|-----------|----------|
| Series            | C          | Q2  | C         | as       |
| Bore size<br>(mm) | Th9        | G   | Th9       | G        |
| 12                | 15 -0.043  | 1.5 | 15 -0.043 | 1.5      |
| 16                | 20 -0.052  | 1.5 | 20 -0.052 | 1.5      |
| 20                | 13 -0.043  | 2   | 13 -0.043 | 2        |
| 25                | 15 0 0 0 0 | 2   | 15 _0.043 | 2        |
| 32                | 21 _0.052  | 2   | _         | _        |
| 40                | 28 -0.052  | 2   | _         | _        |
| 50                | 35 -0.062  | 2   | _         | _        |
| 63                | 35 -0.062  | 2   | _         | _        |
| 80                | 43 -0.062  | 2   | _         | _        |
| 100               | 59 -0.074  | 2   | _         | _        |

\* Dimensions except mentioned above are the same as standard type.

### Specifications: Same as standard type.

#### Dimensions (Throttle diameter of connection port) Dimensions other than below are the same as standard type.

| Series CG1 (mm)   |                    |                  |                  |  |  |
|-------------------|--------------------|------------------|------------------|--|--|
| Bore size<br>(mm) | With rubber bumper | With air cushion | Standard<br>type |  |  |
| 20                | 5                  | 3                | (2.1)            |  |  |
| 25                | 5                  | 3.5              | (2.5)            |  |  |
| 32                | 6                  | 6                | (3.3)            |  |  |
| 40                | 7                  | 7                | (3.9)            |  |  |
| 50                | 9                  | 9                | (4.5)            |  |  |
| 63                | 9                  | 9                | (5.7)            |  |  |

\* Use external stopper, etc. not to be damaged with cylinder cover directly if exceeding the range of kinetic energy absorption.

# Series MGG (mm)

| Bore size<br>(mm) | Throttle dia.<br>(ø) |
|-------------------|----------------------|
| 20                | 5                    |
| 25                | 5                    |
| 32                | 6                    |
| 40                | 7                    |
| 50                | 9                    |
| 63                | 9                    |

| Series MGC (mm    |               |  |  |  |  |  |
|-------------------|---------------|--|--|--|--|--|
| Bore size<br>(mm) | Throttle dia. |  |  |  |  |  |
| 20                | 3             |  |  |  |  |  |
| 25                | 3.5           |  |  |  |  |  |
| 32                | 6             |  |  |  |  |  |
| 40                | 7             |  |  |  |  |  |

9

50





# Made to Order Common Specifications: -XC38: Vacuum (Rod through-hole)



Series **CM2** has been remodeled. For details, refer to "Simple Specials" and "Made to Order" in the individual product catalog.

# 41 Vacuum (Rod through-hole)

Symbol -XC38

Through-hole of hollow rod can be used as the passage of vacuum air.

#### **Applicable Series**

| Series | Description                | Model | Action                    | Note                                | Vol. no. (for std model) |
|--------|----------------------------|-------|---------------------------|-------------------------------------|--------------------------|
| CM2    | Air cylinder/Standard type | CM2W  | Double acting, Double rod |                                     | <b>⊘</b> From P. 191     |
| MTS    | Precision cylinder         | MTS   | Double acting, Single rod | Available only for ø8 female thread | <b>⊚</b> From P. 284     |

#### How to Order

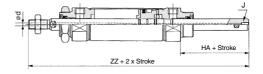


Specifications: Same as standard type.

#### Construction/Dimensions

(Other dimensions are the same as standard.)

#### Series CM2W



| Bore size (mm) | d | J        | HA | ZZ  |
|----------------|---|----------|----|-----|
| 20             | 3 | M5 x 0.8 | 32 | 135 |
| 25             | 3 | M5 x 0.8 | 32 | 139 |
| 32             | 3 | M5 x 0.8 | 32 | 141 |
| 40             | 4 | Rc1/8    | 36 | 174 |

# MTS8 - Stroke (P) - XC38 Axial piping type Vacuum (Rod through-hole)



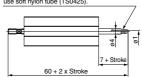
#### Specifications

| Bore size (mm)        | 8                                       |
|-----------------------|---|
| Piping direction      | Standard piping type, Axial piping type |
| Rod end configuration | Female thread                           |

#### **Dimensions**

#### Series MTS8

Use ø4/ø2.5 urethane tube (TU0425) or use soft nylon tube (TS0425).



#### 

1. Blow air for through-hole.

Flush the through-hole which is a passage for air pressure and vacuum to prevent dust.



# -XC42: Built-in Shock Absorber in Head Cover Side



Series **CG1** has been remodeled. For details, refer to "Simple Specials" and "Made to Order" in the individual product catalog.

# 42 Built-in Shock Absorber in Head Cover Side

Symbol -XC42

A type of Series CG1 air cylinder in which a special shock absorber is enclosed in the head portion so that its ability to absorb energy during the retraction of the cylinder is considerably greater than the conventional air cushion.

#### **Applicable Series**

| Series | Description  | Model | Action                    | Vol. no. (for std model) |
|--------|--------------|-------|---------------------------|--------------------------|
| CG1    | Air cylinder | CG1   | Double acting, Single rod | <b>9</b> From P. 306     |

#### **How to Order**



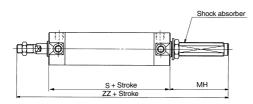


#### **Specifications**

| Piston speed              | Spring return side: 50 to 1000 mm/s, Spring extend side: 50 to 2000 mm/s |
|---------------------------|--|
| Additional specifications | Same as standard type  |

<sup>\*</sup> On the axial foot and head side flange styles, the bracket is mounted at the time of shipment. Others are shipped together (but not assembled).

#### Construction/Dimensions (Other dimensions are the same as CG1 long stroke cylinder.)



The shock absorber service life is different from that of the CG1 cylinder. Refer to the Series RB Specific Product Precautions for the replacement period.

|           |              |                |     |      | (mm)  |
|-----------|--------------|----------------|-----|------|-------|
| Bore (mm) | Stroke range | Shock absorber | S   | МН   | ZZ    |
| 20        | 10 to 350    | RBAC0806       | 77  | 23.5 | 135.5 |
| 25        | 10 to 400    | RBAC1007       | 77  | 31   | 148   |
| 32        | 15 to 450    | RBAC1412       | 79  | 55   | 174   |
| 40        | 15 to 800    | RBAC2015       | 87  | 62.5 | 199.5 |
| 50        | 15 to 1200   | RBAC2015       | 102 | 55.5 | 215.5 |
| 63        | 25 to 1200   | RBAC2725       | 102 | 92.5 | 252.5 |

<sup>\*</sup> Shock absorbers are consumables.





The specifications for shock absorbers are the same as RBC□□□□, but use RBAC□□□□ when an external pressure is applied such as for a built-in cylinder.

The maximum absorption energy may decrease depending on the operating conditions.

-XC51: With Hose Nipple





Series CJ2 and CM2 have been remodeled. For details, refer to "Simple Specials" and "Made to Order" in the individual product catalog.

## 43 With Hose Nipple

Symbol -XC51

## 44 Mounting Nut with Set Screw

Symbol -XC52

The one with hose nipple attached in order to save time for assembly at the time of shipment.

In order to prevent the mounting nut from being loosen, set screw should be tighten from the two directions to fix the mounting nut.

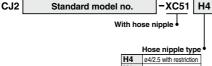
#### **Applicable Series**

| Series | Description       | Model   | Action                                | Vol. no. (for std model) |  |
|--------|-------------------|---------|---------------------------------------|--------------------------|--|
|        |                   | CJ2     | Double acting, Single rod             |                          |  |
|        | Air cylinder      | CJ2     | Single acting (Spring return/extend)  |                          |  |
|        |                   | CJ2W    | Double acting, Double rod             |                          |  |
|        | Non-rotating      | CJ2K    | Double acting, Single rod             |                          |  |
|        | rod type          | CJZK    | Single acting (Spring return/extend)  |                          |  |
| CJ2    | With speed        | CJ2Z    | Double acting, Single rod             | @ From P. 44             |  |
| CJ2    | controller        | CJ2ZW   | Double acting, Double rod             | 9 From P. 44             |  |
|        | Low friction type | CJ2□Q   | Double acting, Single rod             |                          |  |
|        | Di                | 0.100.4 | Double acting, Single rod             |                          |  |
|        | Direct mount type | CJ2RA   | Single acting, (Spring return/extend) |                          |  |
|        | Non-rotating rod, | CJ2RK   | Double acting, Single rod             |                          |  |
|        | Direct mount type | CJZHK   | Single acting, (Spring return/extend) |                          |  |

#### **Applicable Series**

| Series | Description             | Action | Action                               | Vol. no. (for std model) |
|--------|-------------------------|--------|--------------------------------------|--------------------------|
| CM2-Z  | Air cylinder            | CM2    | Double acting, Single rod            | @ From P. 150            |
|        |                         | CM2    | Double acting, Single rod            |                          |
|        | Air cylinder            | CIVIZ  | Single acting (Spring return/extend) |                          |
|        |                         | CM2W   | Double acting, Double rod            |                          |
| CM2    | NI                      | CM2K   | Double acting, Single rod            | @ From P. 172            |
| CIVIZ  | Non-rotating rod type   | CIVIZK | Single acting (Spring return/extend) | G FIOIII P. 172          |
|        |                         | CM2KW  | Double acting, Double rod            |                          |
|        | Centralized piping type | CM2□□P | Double acting, Single rod            |                          |
|        | End lock cylinder       | CBM2   | Double acting, Single rod            |                          |

#### How to Order



|     | Hose nipple type           | ļ |
|-----|----------------------------|---|
| H4  | ø4/2.5 with restriction    |   |
| H6  | ø6/4 with restriction      |   |
| MH4 | ø4/2.5 without restriction |   |
| MH6 | ø6/4 without restriction   |   |

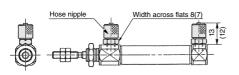
#### Specifications: Same as standard type.

#### Applicable Hose Nipple Type

| Symbol | Symbol Applicable bore size (mm) |                | Hose nipple part no. |  |
|--------|----------------------------------|----------------|----------------------|--|
| H4     | <b>H4</b> ø4/2.5                 |                | CJ-5H-4              |  |
| H6     | ø6/4                             | orifice (ø0.8) | CJ-5H-6              |  |
| MH4    | MH4 ø4/2.5                       |                | M-5H-4               |  |
| MH6    | ø6/4                             | orifice        | M-5H-6               |  |

#### **Dimensions**

#### (Dimensions other than below are the same as standard type.)



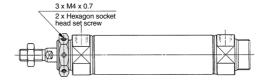
\* The above figure shows the ø6/4 hose nipple mounting dimensions. The dimensions in ( ) show those for the ø4/2.5 hose nipple

#### **How to Order** XC52 CM<sub>2</sub> Standard model no. Mounting nut with set screw

Specifications: Same as standard type.

#### **Dimensions**

(Dimensions other than below are the same as standard type.)





# Made to Order Common Specifications: -XC56: With Knock Pin Holes



# 45 With Knock Pin Holes

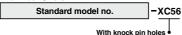
Symbol -XC56

Cylinder with knock positioning pin hole.

#### **Applicable Series**

| Series | Description                           | Model              | Action             | Note                      | Vol. no. (for std model) |
|--------|---------------------------------------|--------------------|--------------------|---------------------------|--------------------------|
| MGPW   | Compact guide cylinder                | MGPW               | Double acting      | Applicable to ø20 to ø63. | <b>©</b> From P. 413     |
| MGG    | Guide cylinder                        | MGG™B              | Double acting      | For basic style only      | <b>©</b> From P. 454     |
| MGC    | Guide cylinder                        | MGC <sup>M</sup> B | Double acting      | For basic style only      | <b>©</b> P. 494          |
| MGQ    | Compact guide cylinder                | MGQ                | Double acting      |                           | <b>©</b> From P. 434     |
| MY1H-Z | Mechanically jointed rodless cylinder | MY1H               | Linear guide       |                           | @From P. 1194            |
| MY1    | Mechanically jointed                  |                    | Cam follower guide |                           | <b>⊘</b> From P. 1268    |
| IVIYI  | rodless cylinder                      | MY1H               | Linear guide       |                           | 9 FIOIII P. 1268         |

#### How to Order

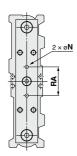


Specifications: Same as standard type.

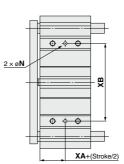
#### Dimensions (Dimensions other than below are the same as standard type.)

#### Series MGPW ø20 to ø50

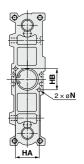
#### Upper view of plate



#### Side view (lower surface) of cylinder



#### Bottom view of cylinder



| Series MGPW (m    |         |         |   |         |    |          |  |  |
|-------------------|---------|---------|---|---------|----|----------|--|--|
| Bore size<br>(mm) | НА      | НВ      | N   | RA      | XA | ХВ       |  |  |
| 20                | 25±0.02 | 25±0.02 | 3 <sup>H7</sup> +0.010 depth 6            | 28±0.02 | 17 | 76±0.03  |  |  |
| 25                | 28±0.02 | 28±0.02 | 4 <sup>H7</sup> <sup>+0.012</sup> depth 6 | 34±0.02 | 18 | 92±0.03  |  |  |
| 32                | 34±0.02 | 34±0.02 | 4 <sup>H7</sup> +0.012 depth 6            | 42±0.02 | 19 | 112±0.03 |  |  |
| 40                | 38±0.02 | 38±0.02 | 4 <sup>H7</sup> *0.012 depth 6            | 50±0.02 | 21 | 128±0.04 |  |  |
| 50                | 49±0.02 | 49±0.02 | 5 <sup>H7</sup> <sup>+0.012</sup> depth 8 | 66±0.03 | 21 | 168±0.04 |  |  |

58±0.03 58±0.03 5<sup>H7</sup> +0.012 depth 8 80±0.03

-X□



63

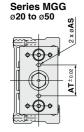
196±0.04

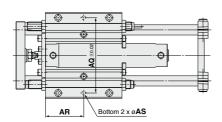
# Made to Order Common Specifications: -XC56: With Knock Pin Holes



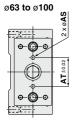
### 45 With Knock Pin Holes

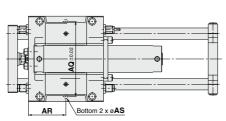
#### Dimensions (Dimensions other than below are the same as standard type.)



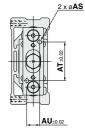


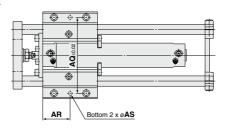
| Series MGG        |     |     |  |     |  |  |  |  |  |  |  |
|-------------------|-----|-----|--|-----|--|--|--|--|--|--|--|
| Bore size<br>(mm) | AQ  | AR  | AS   | АТ  |  |  |  |  |  |  |  |
| 20                | 92  | 45  | 5 <sup>H7</sup> <sup>+0.012</sup> depth 6  | 36  |  |  |  |  |  |  |  |
| 25                | 113 | 50  | 6H7 +0.012 depth 8                         | 45  |  |  |  |  |  |  |  |
| 32                | 118 | 60  | 6H7 +0.012 depth 8                         | 48  |  |  |  |  |  |  |  |
| 40                | 150 | 70  | 8 <sup>H7</sup> <sup>+0.015</sup> depth 11 | 56  |  |  |  |  |  |  |  |
| 50                | 170 | 85  | 10H7 +0.015 depth 13                       | 68  |  |  |  |  |  |  |  |
| 63                | 200 | 100 | 10H7 +0.015 depth 13                       | 74  |  |  |  |  |  |  |  |
| 80                | 234 | 115 | 12H7 +0.018 depth 15                       | 92  |  |  |  |  |  |  |  |
| 100               | 274 | 140 | 12H7 +0.018 depth 15                       | 106 |  |  |  |  |  |  |  |





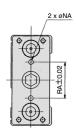
#### Series MGC ø20 to ø50

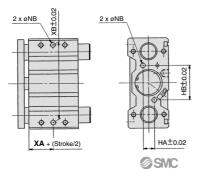




| Series MGC (n     |     |      |  |    |    |  |  |  |  |  |  |  |
|-------------------|-----|------|--|----|----|--|--|--|--|--|--|--|
| Bore size<br>(mm) | AQ  | AR   | AS   | AT | AU |  |  |  |  |  |  |  |
| 20                | 90  | 37.5 | 5 <sup>H7</sup> <sup>+0.012</sup> depth 6  | 45 | 15 |  |  |  |  |  |  |  |
| 25                | 103 | 40   | 6 <sup>H7</sup> <sup>+0.012</sup> depth 8  | 55 | 20 |  |  |  |  |  |  |  |
| 32                | 118 | 42.5 | 6 <sup>H7</sup> <sup>+0.012</sup> depth 8  | 60 | 20 |  |  |  |  |  |  |  |
| 40                | 140 | 47.5 | 8 <sup>H7</sup> <sup>+0.015</sup> depth 11 | 70 | 22 |  |  |  |  |  |  |  |
| 50                | 170 | 65   | 8 <sup>H7</sup> 0 depth 11                 | 85 | 30 |  |  |  |  |  |  |  |
|                   | _   |      |  | -  |    |  |  |  |  |  |  |  |

#### Series MGQ





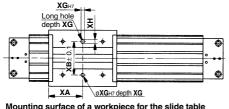
| Series            | MG | iQ  |                               |                                 |     |      | (mm |
|-------------------|----|-----|-------------------------------|---------------------------------|-----|------|-----|
| Bore size<br>(mm) | на | нв  | NA                            | RA                              | ХА  | хв   |     |
| 12                | 0  | 19  | 3 <sup>H7+0.010</sup> depth 4 | 3 <sup>H7 +0.010</sup> depth 4  | 21  | 14.5 | 50  |
| 16                | 7  | 22  | 3 <sup>H7+0.010</sup> depth 4 | 3 <sup>H7 +0.010</sup> depth 4  | 22  | 16.5 | 54  |
| 20                | 9  | 26  | 4 <sup>H7+0.012</sup> depth 5 | 4 <sup>H7</sup> +0.012 depth 5  | 28  | 18   | 64  |
| 25                | 12 | 30  | 4 <sup>H7+0.012</sup> depth 5 | 4 <sup>H7</sup> +0.012 depth 5  | 34  | 19   | 76  |
| 32                | 14 | 44  | 6 <sup>H7+0.012</sup> through | 6 <sup>H7 +0.012</sup> depth 8  | 46  | 18.5 | 100 |
| 40                | 14 | 54  | 6 <sup>H7+0.012</sup> through | 6 <sup>H7 +0.012</sup> depth 8  | 50  | 22   | 110 |
| 50                | 20 | 62  | 8 <sup>H7+0.015</sup> through | 8 <sup>H7</sup> +0.015 depth 11 | 56  | 22   | 124 |
| 63                | 30 | 74  | 8 <sup>H7+0.015</sup> through | 8 <sup>H7</sup> +0.015 depth 11 | 66  | 24   | 132 |
| 80                | 36 | 94  | 10H7+0,015through             | 10H7+0.015 depth 13             | 84  | 28.5 | 166 |
| 100               | 40 | 116 | 10H7+0.015through             | 10H7+0.015 depth 13             | 110 | 32.5 | 200 |

Symbol

-XC56

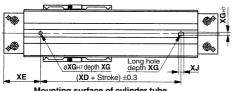
#### Dimensions (Dimensions other than below are the same as standard type.)

#### Series MY1C



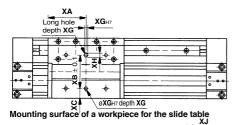
Mounting surface of a workpiece for the slide table





Mounting surface of cylinder tube

#### Series MY1H ø25, ø32, ø40 Series MY1H



|   | <u> </u> |    |     | -  | - |   | - |     |
|---|----------|----|-----|--|---|---|---|-----|
|   | •        | _  | _   |  |   | + |   |     |
| ¥ | •        |    |     |  |   |   | • | XGH |
| 1 | ļ        | -  |     |  | 1 | 1 |   | H   |
|   | ×        | E_ |     | ØXGH7 depth XG Long hole (XD + Stroke) ±0.3 depth XG | / |   | 1 | 1   |
|   | _        | M  | loi | unting surface of cylinder tube                      |   | 7 |   |     |

|                   |              |    |      |     | (mm) |
|-------------------|--------------|----|------|-----|------|
| Bore size<br>(mm) | XA           | ХВ | хс   | XD  | XE   |
| 10                | 25           | 33 | 3.5  | 70  | 20   |
| 16                | <b>16</b> 40 |    | 7.5  | 80  | 40   |
| 20                | 50           | 40 | 14.5 | 100 | 50   |
| <b>25</b> 57      |              | 50 | 14.5 | 110 | 55   |
| 32                | 70           | 60 | 15   | 140 | 70   |
| 40                | 85           | 80 | 20.5 | 180 | 80   |

| Bore size<br>(mm) | XF   | XG | хн | ΧJ |  |
|-------------------|------|----|----|----|--|
| 10                | 21.5 | 3  | 4  | 5  |  |
| 16                | 30   | 4  | 5  | 7  |  |
| 20                | 39   | 4  | 5  | 7  |  |
| 25                | 45   | 5  | 6  | 8  |  |
| 32                | 60   | 6  | 7  | 9  |  |
| 40                | 60.5 | 6  | 7  | 9  |  |
|                   |      |    |    |    |  |





# -XC57: Rodless Cylinder with Floating Joint



### 46 Rodless Cylinder with Floating Joint

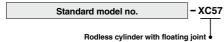
A special floating joint has been added to Series CY3B, which reduces the amount of labor that is required for connecting the cylinder to the guide of another shaft (load side).

The bolts used for joining the floating joint to the load can be secured either from above or below. (CY1B with a ø6 or ø10 bore must be secured from above.)

#### **Applicable Series**

| Series     | Description Model Action |      |               | Vol. no. (for std model) |  |  |
|------------|--------------------------|------|---------------|--------------------------|--|--|
| CY3        | Magnetically coupled     | CY3B | Double acting | @ From P. 1452           |  |  |
| CTS        | rodless cylinder         | CY3R | Double acting | 9 FIOIII P. 1452         |  |  |
|            |                          | REA  | Double acting |                          |  |  |
| REA<br>REB | Sine rodless cylinder    | REAR | Double acting | <b>9</b> From P. 1053    |  |  |
|            |                          | REBR | Double acting |                          |  |  |

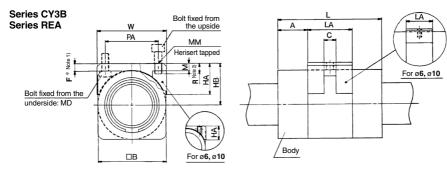
#### How to Order



Note) The body of this cylinder is for connecting to the floating joint so that it cannot be connected to the body of the standard style. Therefore, please contact SMC for this.

Specifications: Same as standard type.

#### Construction/Dimensions (Other dimensions are the same as standard.)



| Bore size (mm) | Α    | □В  | С   | F* (1) | НА   | НВ   | L   | LA | MM            | MD | М  | PA | <b>R</b> (2) | w   |
|----------------|------|-----|-----|--------|------|------|-----|----|---------------|----|----|----|--------------|-----|
| 6              | 10   | 17  | _   | 2.5    | 6.3  | 11   | 35  | 15 | M3 x 0.5 x 3L | _  | _  | 12 | _            | 18  |
| 10             | 10   | 25  | _   | 2.5    | 9.5  | 15   | 38  | 18 | M3 x 0.5 x 3L | _  | _  | 17 | _            | 26  |
| 15             | 16   | 35  | 6.5 | 5.5    | 16.5 | 23   | 57  | 25 | M4 x 0.7      | МЗ | 4  | 25 | 6            | 36  |
| 20             | 18   | 36  | 6.5 | 5.5    | 17   | 23.5 | 66  | 30 | M4 x 0.7      | МЗ | 4  | 27 | 6            | 37  |
| 25             | 20   | 46  | 8.0 | 5.5    | 21   | 28.5 | 70  | 30 | M5 x 0.8      | M4 | 5  | 36 | 7            | 47  |
| 32             | 22.5 | 60  | 9.5 | 6.0    | 27.5 | 36   | 80  | 35 | M6 x 1.0      | M5 | 6  | 47 | 8            | 61  |
| 40             | 26   | 70  | 9.5 | 6.0    | 28.5 | 41   | 92  | 40 | M6 x 1.0      | M5 | 6  | 55 | 8            | 71  |
| 50             | 35   | 86  | 11  | 6.0    | 35   | 49   | 110 | 40 | M8 x 1.25     | M6 | 8  | 65 | 11           | 87  |
| 63             | 36   | 100 | 18  | 7.0    | 42   | 57   | 122 | 50 | M8 x 1.25     | M6 | 10 | 80 | 11           | 101 |

Note 1) With dimension F\*, the amount of clearance between the body and the floating joint is 1 mm. The self weight deflection of the cylinder tube is not taken into account. Before operating the cylinder, determine the proper value by taking the amount of self weight deflection and the amount of off-centering from the other shaft into consideration.

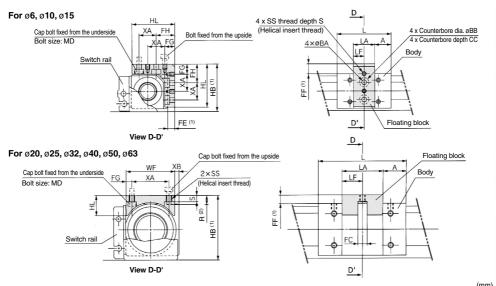
Note 2) When the bolts are secured from above, be aware that if the cylinder is operated when dimension R (on a6 and a10, 3 mm or over) is exceeded, the end of the bolt could come in contact with the body, without being able to achieve the floating effect.



Symbol -XC57

#### Construction/Dimensions

#### Series CY3R Series REAR, REBR



|                |      |     |     |     |     |                   |                          |     |      |                   |      |     |    |      |    |                         |     |           |    |    | (111111) |
|----------------|------|-----|-----|-----|-----|-------------------|--------------------------|-----|------|-------------------|------|-----|----|------|----|-------------------------|-----|-----------|----|----|----------|
| Bore size (mm) | Α    | BA  | ВВ  | СС  | FC  | FE <sup>(1)</sup> | <b>FF</b> <sup>(1)</sup> | FG  | FH   | HB <sup>(1)</sup> | HL   | L   | LA | LF   | MD | <b>R</b> <sup>(2)</sup> | S   | SS        | WF | XA | ХВ       |
| 6              | 9.5  | 3.4 | 6.5 | 3.3 | _   | 5                 | 7                        | 5.5 | 10.5 | 26                | 23   | 34  | 15 | 7.5  | МЗ | _                       | 3.5 | M3 x 0.5  | _  | 10 | _        |
| 10             | 11.5 | 3.4 | 6.5 | 3.3 | _   | 5                 | 7                        | 7   | 13   | 33                | 30   | 38  | 15 | 7.5  | МЗ | _                       | 3.5 | M3 x 0.5  | _  | 12 | _        |
| 15             | 18   | 4.5 | 8   | 4.4 | _   | 4.5               | 6.5                      | 7.5 | 14.5 | 38.5              | 35.5 | 53  | 17 | 8.5  | M4 | _                       | 4.5 | M4 x 0.7  | _  | 14 | _        |
| 20             | 16.5 | _   | _   | _   | 6.5 | _                 | 6                        | 4   | _    | 45                | 14   | 62  | 29 | 14.5 | МЗ | 7                       | 4.5 | M4 x 0.7  | 34 | 26 | 3        |
| 25             | 20.5 | _   | _   | _   | 8   | _                 | 7                        | 4   | _    | 51                | 17   | 70  | 29 | 14.5 | M4 | 8                       | 5.5 | M5 x 0.8  | 39 | 31 | 3        |
| 32             | 21   | _   | _   | _   | 9.5 | _                 | 7.5                      | 4.5 | _    | 62.5              | 22   | 76  | 34 | 17   | M5 | 10                      | 6.5 | M6 x 1    | 50 | 41 | 3        |
| 40             | 25.5 | _   | _   | _   | 9.5 | _                 | 7.5                      | 7.5 | _    | 74.5              | 28   | 90  | 39 | 19.5 | M5 | 10                      | 6.5 | M6 x 1    | 60 | 45 | 3        |
| 50             | 35.5 | _   | _   | _   | 11  | _                 | 7.5                      | 9   | _    | 92.5              | 38   | 110 | 39 | 19.5 | M6 | 15                      | 10  | M8 x 1.25 | 78 | 60 | 3        |
| 63             | 34.5 | _   | _   | _   | 18  | _                 | 7.5                      | 10  | _    | 104.5             | 39   | 118 | 49 | 24.5 | M6 | 15                      | 10  | M8 x 1.25 | 90 | 70 | 3        |

Note 1) With dimension FE, FF, and HB, the amount of clearance between the body and the floating joint is 1 mm. The self weight deflection of the cylinder tube is not taken into account. Before operating the cylinder, determine the proper value by taking the amount of self weight deflection and the amount of off-centering with the other shaft into consideration.

Note 2) When the bolts are secured from above, be aware that if the cylinder is operated when dimension R is exceeded, the end of the bolt could come in contact with the body, without being able to achieve the floating effect.





-XC67: Dust Seal Band NBR Lining Specifications

-XC68: Made of Stainless Steel (With Hard Chrome Plated Piston Rod)

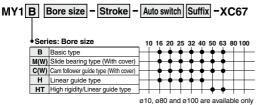


## 47 Dust Seal Band NBR Lining Specifications

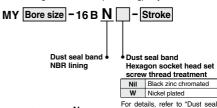
Symbol -XC67

The standard vinyl chloride lining specification is changed to NBR lining Oil resistance and peeling resistance are improved.

Note) Please consult with SMC for specific details on oil resistance.



ø10, ø80 and ø100 are available on in stainless steel plate and the NBR lining specification is not available. For ordering dust seal band (NBR lining) only



Example) MY25-16BNW-300 band" in the construction of each series.

Example) MY1B40G-300L-Z73-XC67

## 48 Made of Stainless Steel (With Hard Chrome Plated Piston Rod)

Symbol

-XC68

Suitable for the cases it is likely to generate rust by being immersed in the water and corrosion.

#### Applicable Series

| Series | Description          | Model | Action                    |
|--------|----------------------|-------|---------------------------|
| CS1    | Standard type        | CS1   | Double acting, Single rod |
|        | Otana da sud tassa a | CS2   | Double acting, Single rod |
| CS2    | Standard type        | CS2W  | Double acting, Double rod |
|        | Smooth cylinder      | CS2Y  | Double acting, Single rod |

#### How to Order



Made of stainless steel (With hard chrome plated piston rod)

#### Specifications

| Parts changed to stainless steel                        | Piston rod       |
|---|------------------|
| Specifications other than above and external dimensions | Same as standard |

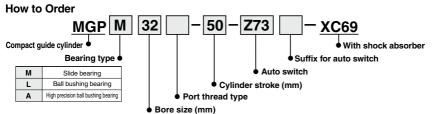
| Maximum stroke (m |          |                           |  |  |  |  |  |  |  |  |
|-------------------|----------|---------------------------|--|--|--|--|--|--|--|--|
|                   | Series   | Double acting, Single rod | Double acting single rod with rod boot |  |  |  |  |  |  |  |
|                   | CS1, CS2 | 1600                      | 1400                                   |  |  |  |  |  |  |  |

# -XC69: Series MGP with Shock Absorber



# 49 Series MGP with Shock Absorber

Symbol -XC69



# Specifications of Extension Adjusting Mechanism

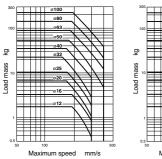
| Bore size (mm)                 | 12, 16 | 20, 25 | 32, 40       | 50, 63 | 80, 100  |
|--------------------------------|--------|--------|--------------|--------|----------|
| Shock absorber model           | RB0806 | RB1007 | RB1412       | RB2015 | RB2725   |
| Maximum energy absorpotion (J) | 2.94   | 5.88   | 19.6         | 58.8   | 147      |
| Stroke adjustment range (mm)   | 0 to   | -15    | 0 to         | -25    | 0 to -30 |
| Piston speed                   |        | Refer  | to the graph | below. |          |

Soft type Series RJ type (-XB22) is also available. For details, refer to -XB22.

# **Allowable Kinetic Energy**

Load mass and cylinder speed should be observed within the range given in the graph below.

### Stroke retracted side (Rubber bumper) Stroke extended side (Shock absorber)





The shock absorber service life is different from that of the MGP cylinder. Refer to the Series RB Specific Product Precautions for the replacement period.

# Mounting

### Do not allow hands or fingers near the cylinder during its operation.

If finger, etc. were to get caught between shock absorber and body, it might damage on the human body and the peripheral equipment. Take protective measures by mounting a protective cover, etc. as necessary.

### Basically, avoid bottom-mounting a cylinder.

Mounting space is limited owing to the guide rod and the end plate, etc. Mount a cylinder by the top mounting or side mounting.

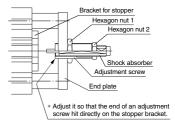
### Adjustment

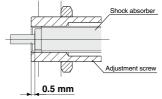
### 1. How to adjust an adjustment screw (Stroke adjustment)

Loosen only the hexagon nut 1, then turn the adjustment screw to adjust the stroke. After adjusting, lock it with the hexagon nut 1. Fix it at the position ejected from the end plate, so that the end face of an adjustment screw could hit the bracket for stopper directly. (Refer to the figure right above.)

### 2. How to replace shock absorbers

Loosen hexagon nut 2, and turn a shock absorber counterclockwise for removal. For installing a new shock absorber, fix it at the position that the end face of an adjustment screw sticks out by 0.5 mm from a shock absorber. (Refer to the figure on the right.) After adjusting the position of shock absorber, be sure to secure with hexagon nut 2.







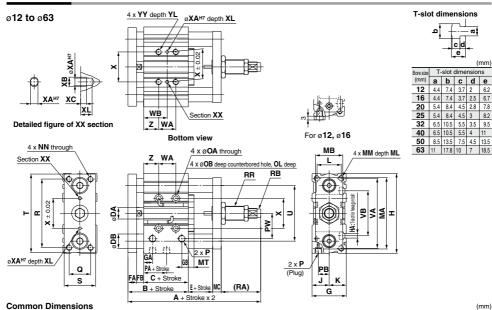


# -XC69: Series MGP with Shock Absorber



# 49 Series MGP with Shock Absorber

### **Dimensions**



| Bore size | Standard stroke                       | Α     | В    | С    | DA | -     | В            | Е  | FA | FB | G  | GA   | GB  | н    | на  | J  | к  | L  | МА  | мв | мс | мт | мм        | ML | NN        |
|-----------|---------------------------------------|-------|------|------|----|-------|--------------|----|----|----|----|------|-----|------|-----|----|----|----|-----|----|----|----|-----------|----|-----------|
| (mm)      | (mm)                                  |       | _    | -    |    | Slide | Ball bushing | _  |    |    |    |      |     |      |     | -  |    | _  |     |    |    |    |           |    |           |
| 12        | 10, 20, 30, 40, 50, 75, 100           | 90    | 42   | 29   | 6  | 8     | 6            | 7  | 8  | 5  | 26 | 11   | 7.5 | 58   | M4  | 13 | 13 | 18 | 51  | 19 | 8  | 6  | M4 x 0.7  | 10 | M4 x 0.7  |
| 16        | 125, 150, 175, 200, 250               | 94    | 46   | 33   | 8  | 10    | 8            | 7  | 8  | 5  | 30 | 11   | 8   | 64   | M4  | 15 | 15 | 22 | 58  | 19 | 8  | 6  | M5 x 0.8  | 12 | M5 x 0.8  |
| 20        | 20, 30, 40, 50, 75, 100, 125, 150     | 109   | 53   | 37   | 10 | 12    | 10           | 9  | 10 | 6  | 36 | 10.5 | 8.5 | 83   | M5  | 18 | 18 | 24 | 68  | 30 | 10 | 8  | M5 x 0.8  | 13 | M5 x 0.8  |
| 25        | 175, 200, 250, 300, 350, 400          | 109.5 | 53.5 | 37.5 | 12 | 16    | 13           | 9  | 10 | 6  | 42 | 11.5 | 9   | 93   | M5  | 21 | 21 | 30 | 82  | 30 | 10 | 8  | M6 x 1.0  | 15 | M6 x 1.0  |
| 32        |                                       | 135.5 | 59.5 | 37.5 | 16 | 20    | 16           | 9  | 12 | 10 | 48 | 12.5 | 9   | 112  | M6  | 24 | 24 | 34 | 100 | 38 | 12 | 8  | M8 x 1.25 | 20 | M8 x 1.25 |
| 40        | 25, 50, 75, 100<br>125, 150, 175, 200 | 142   | 66   | 44   | 16 | 20    | 16           | 9  | 12 | 10 | 54 | 14   | 10  | 120  | M6  | 27 | 27 | 40 | 108 | 38 | 12 | 8  | M8 x 1.25 | 20 | M8 x 1.25 |
| 50        | 125, 150, 175, 200                    | 155   | 72   | 44   | 20 | 25    | 20           | 10 | 16 | 12 | 64 | 1.4  | 11  | 1/10 | MAG | 22 | 22 | 46 | 120 | 60 | 16 | 0  | M10 v 1 E | 22 | M10 v 1 5 |

20 25 20 10 16 12 78 16.5 13.5 162 M10 39 39 58 153 60 16 9 M10x15 22 M10x15

| Bore size<br>(mm) | Δ.  | ΛB  | Λ.  |          | Р      |      | ВΛ   | np   | PW   | Q  | R   | RA | RB     | RR        | s  | -   | U   | VA  | VB  | v  | V۸ | VD  | хс | XL | YY        | ΥL | 7  |
|-------------------|-----|-----|-----|----------|--------|------|------|------|------|----|-----|----|--------|-----------|----|-----|-----|-----|-----|----|----|-----|----|----|-----------|----|----|
| (mm)              | UA  | ОВ  | OL  | Nil      | N      | TF   | PA   | PD   | PVV  | u  |     | nA | ND     | nn        | 3  | '   | U   | VA  | VD  | ^  | ΛА | ΛD  | ^_ | ۸L | 11        | 1L |    |
| 12                | 4.3 | 8   | 4.5 | M5 x 0.8 | _      | _    | 13   | 8    | 18   | 14 | 48  | 33 | RB0806 | M12 x 1.5 | 22 | 56  | 41  | 50  | 37  | 23 | 3  | 3.5 | 3  | 6  | M5 x 0.8  | 10 | 5  |
| 16                | 4.3 | 8   | 4.5 | M5 x 0.8 | _      | _    | 15   | 10   | 19   | 16 | 54  | 33 | RB0806 | M12 x 1.5 | 25 | 62  | 46  | 56  | 38  | 24 | 3  | 3.5 | 3  | 6  | M5 x 0.8  | 10 | 5  |
| 20                | 5.4 | 9.5 | 5.5 | Rc1/8    | NPT1/8 | G1/8 | 12.5 | 10.5 | 25   | 18 | 70  | 37 | RB1007 | M14 x 1.5 | 30 | 81  | 54  | 72  | 44  | 28 | 3  | 3.5 | 3  | 6  | M6 x 1.0  | 12 | 17 |
| 25                | 5.4 | 9.5 | 5.5 | Rc1/8    | NPT1/8 | G1/8 | 12.5 | 13.5 | 30   | 26 | 78  | 37 | RB1007 | M14 x 1.5 | 38 | 91  | 64  | 82  | 50  | 34 | 4  | 4.5 | 3  | 6  | M6 x 1.0  | 12 | 17 |
| 32                | 6.6 | 11  | 7.5 | Rc1/8    | NPT1/8 | G1/8 | 7    | 15   | 35.5 | 30 | 96  | 55 | RB1412 | M20 x 1.5 | 44 | 110 | 78  | 98  | 63  | 42 | 4  | 4.5 | 3  | 6  | M8 x 1.25 | 16 | 21 |
| 40                | 6.6 | 11  | 7.5 | Rc1/8    | NPT1/8 | G1/8 | 13   | 18   | 39.5 | 30 | 104 | 55 | RB1412 | M20 x 1.5 | 44 | 118 | 86  | 106 | 72  | 50 | 4  | 4.5 | 3  | 6  | M8 x 1.25 | 16 | 22 |
| 50                | 8.6 | 14  | 9   | Rc1/4    | NPT1/4 | G1/4 | 9    | 21.5 | 47   | 40 | 130 | 57 | RB2015 | M27 x 1.5 | 60 | 146 | 110 | 130 | 92  | 66 | 5  | 6   | 4  | 8  | M10 x 1.5 | 20 | 24 |
| 63                | 8.6 | 14  | 9   | Rc1/4    | NPT1/4 | G1/4 | 14   | 28   | 58   | 50 | 130 | 57 | RB2015 | M27 x 1.5 | 70 | 158 | 124 | 142 | 110 | 80 | 5  | 6   | 4  | 8  | M10 x 1.5 | 20 | 24 |

| MGF               | P12 to        | o 25                    | WA,۱                     | NB D                     | imer           | nsion         | s                       |                          |                          | (m           |
|-------------------|---------------|-------------------------|--------------------------|--------------------------|----------------|---------------|-------------------------|--------------------------|--------------------------|--------------|
|                   |               |                         | WA                       |                          |                |               |                         | WB                       |                          |              |
| Bore size<br>(mm) | 30 st or less | Over 30 st<br>to 100 st | Over 100 st<br>to 200 st | Over 200 st<br>to 300 st | Over<br>300 st | 30 st or less | Over 30 st<br>to 100 st | Over 100 st<br>to 200 st | Over 200 st<br>to 300 st | Ove<br>300 s |
| 12                | 20            | 40                      | 110                      | 200                      | _              | 15            | 25                      | 60                       | 105                      | _            |
| 16                | 24            | 44                      | 110                      | 200                      | _              | 17            | 27                      | 60                       | 105                      | _            |
| 20                | 24            | 44                      | 120                      | 200                      | 300            | 29            | 39                      | 77                       | 117                      | 167          |

| MGF               | P32 to        | o 63 '                  | WA, ۱                    | NB D                     | imer           | nsion         | S                       |                          |                          | (mm)           |
|-------------------|---------------|-------------------------|--------------------------|--------------------------|----------------|---------------|-------------------------|--------------------------|--------------------------|----------------|
|                   |               |                         | WA                       |                          |                |               |                         | WB                       |                          |                |
| Bore size<br>(mm) | 25 st or less | Over 25 st<br>to 100 st | Over 100 st<br>to 200 st | Over 200 st<br>to 300 st | Over<br>300 st | 25 st or less | Over 25 st<br>to 100 st | Over 100 st<br>to 200 st | Over 200 st<br>to 300 st | Over<br>300 st |
| 32                | 24            | 48                      | 124                      | 200                      | 300            | 33            | 45                      | 83                       | 121                      | 171            |
| 40                | 24            | 48                      | 124                      | 200                      | 300            | 34            | 46                      | 84                       | 122                      | 172            |
| 50                | 24            | 48                      | 124                      | 200                      | 300            | 36            | 48                      | 86                       | 124                      | 174            |
| 63                | 28            | 52                      | 128                      | 200                      | 300            | 38            | 50                      | 88                       | 124                      | 174            |

Note) Refer to the Manufacture of Intermediate Strokes in Best Pneumatics No. 3 for intermediate strokes excluding the standard strokes.

Bore size 12 and 16: M5 x 0.8 port only
 Bore size over 20: Rc, NPT or G ports selectable (Refer to Best Pneumatics No. 3.)

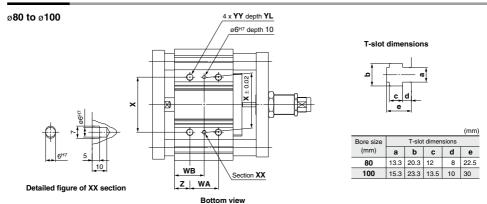
**25** 24 44 120 200 300 29 39

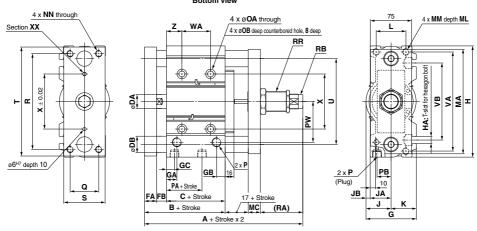
1800



-XC69

# **Dimensions**





### Common Dimensions

| 001111110 | JII DIIIICIISIOIIS             |       |      |      |    |       |              |    |    |       |    |      |      |     |     |      |    |      |    |    |      | (111111) |
|-----------|--------------------------------|-------|------|------|----|-------|--------------|----|----|-------|----|------|------|-----|-----|------|----|------|----|----|------|----------|
| Bore size | Standard stroke                | _     | ь    | _    | DA | D     | В            | FA | FB | G     | GA | GB   | GC   | н   | НА  |      | JA | JB   | v  | _  | МА   | мс       |
| (mm)      | (mm)                           | A     | Ь.   | ٠    | DA | Slide | Ball bushing | ГА | ГВ | ū     | GA | uв   | GC   | п   | ПА  | J    | JA | JD   | ^  | _  | IVIA | IVIC     |
| 80        | 25, 50, 75, 100, 125, 150, 175 | 212.5 | 96.5 | 56.5 | 25 | 30    | 25           | 22 | 18 | 91.5  | 19 | 15.5 | 14.5 | 202 | M12 | 45.5 | 38 | 7.5  | 46 | 54 | 190  | 22       |
| 100       | 200, 250, 300, 350, 400        | 232   | 116  | 66   | 30 | 36    | 30           | 25 | 25 | 111.5 | 23 | 19   | 18   | 240 | M14 | 55.5 | 45 | 10.5 | 56 | 62 | 228  | 25       |

| Bore size | мм         | ML   | NN         | OA   | ов   |       | Р      |      | ВΛ   | РВ   | DW/ | _  | R   | RA | RB     | RR        |    | -   |     | VA  | VВ  |
|-----------|------------|------|------------|------|------|-------|--------|------|------|------|-----|----|-----|----|--------|-----------|----|-----|-----|-----|-----|
| (mm)      | IVIIVI     | IVIL | ININ       | UA   | ОВ   | Nil   | N      | TF   | PA   | PB   | PVV | u  | n   | nA | no     | nn        | 3  | '   | U   | VA  | VD  |
| 80        | M12 x 1.75 | 25   | M12 x 1.75 | 10.6 | 17.5 | Rc3/8 | NPT3/8 | G3/8 | 14.5 | 25.5 | 74  | 52 | 174 | 77 | RB2725 | M36 x 1.5 | 75 | 198 | 156 | 180 | 140 |
| 100       | M14 x 2.0  | 31   | M14 x 2.0  | 12.5 | 20   | Rc3/8 | NPT3/8 | G3/8 | 17.5 | 32.5 | 89  | 64 | 210 | 74 | RB2725 | M36 x 1.5 | 90 | 236 | 188 | 210 | 166 |

|                   |               |                         | WA                       |                          |                |               |                         | WB                       |                          |                |     |            |    |    |
|-------------------|---------------|-------------------------|--------------------------|--------------------------|----------------|---------------|-------------------------|--------------------------|--------------------------|----------------|-----|------------|----|----|
| Bore size<br>(mm) | 25 st or less | Over 25 st<br>to 100 st | Over 100 st<br>to 200 st | Over 200 st<br>to 300 st | Over<br>300 st | 25 st or less | Over 25 st<br>to 100 st | Over 100 st<br>to 200 st | Over 200 st<br>to 300 st | Over<br>300 st | Х   | YY         | YL | Z  |
| 80                | 28            | 52                      | 128                      | 200                      | 300            | 42            | 54                      | 92                       | 128                      | 178            | 100 | M12 x 1.75 | 24 | 28 |
| 100               | 48            | 72                      | 148                      | 220                      | 320            | 35            | 47                      | 85                       | 121                      | 171            | 124 | M14 x 2.0  | 28 | 11 |

Note) Refer to the Manufacture of Intermediate Strokes in Best Pneumatics No. 3 for the intermediate strokes excluding the standard strokes

•Rc, NPT or G ports selectable (Refer to Best Pneumatics No. 3.)



# -XC71: Helical Insert Thread Specifications





Symbol

-XC71

# 50 Helical Insert Thread Specifications

The guide body mounting threads are helical insert threads.

### How to Order

MGG Bearing type B Bore size Port thread type - Stroke - Auto switch - XC71

Basic style - Auto switch - XC71

Helical insert thread specifications

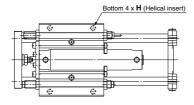
### Specifications

| Applicable series | MGG□B              |
|-------------------|--------------------|
| Bore size (mm)    | 20, 25, 32, 40, 50 |
| Mounting style    | Basic style        |

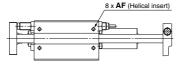
<sup>\*</sup> Specifications other than above are the same as standard type.

# Dimensions (Dimensions other than below are the same as standard type.)

### ø20 to ø50



|                   |                     | (11111)            |
|-------------------|---------------------|--------------------|
| Bore size<br>(mm) | н                   | AF                 |
| 20                | M6 x 1 depth 12     | M5 x 0.8 depth 7.5 |
| 25                | M8 x 1.25 depth 16  | M6 x 1 depth 9     |
| 32                | M8 x 1.25 depth 16  | M6 x 1 depth 9     |
| 40                | M10 x 1.5 depth 20  | M8 x 1.25 depth 12 |
| 50                | M12 x 1.75 depth 24 | M10 x 1.5 depth 15 |



### Symbol

-XC72

# 51 Without Built-in Auto Switch Magnet

This cylinder type does not have built-in auto switch magnet.

## How to Order

MGG Standard model no. -XC72

Without built-in auto switch magnet

### **Specifications**

| Applicable series | MGG                |
|-------------------|--------------------|
| Bore size (mm)    | 20, 25, 32, 40, 50 |
| Auto switch       | Not mountable      |

<sup>\*</sup> Specifications and external dimensions other than above are the same as standard type.

# Made to Order Common Specifications: -XC73: Built-in Cylinder with Lock (CDNG)



# 52 Built-in Cylinder with Lock (CDNG)

Symbol -XC73

This type has a built-in cylinder with lock, which accommodates intermediate stops, emergency stops and drop prevention, etc.

### How to Order

MGG Bearing type | Mounting style | Bore size | - Stroke | - Auto switch - XC73

# Cylinder Specifications

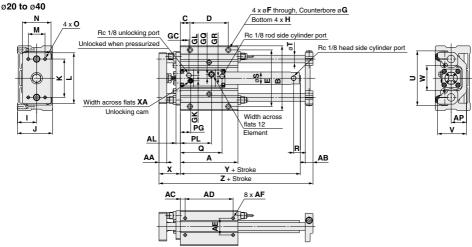
|                 | poomodione            |        |            |        |             |         |             |
|-----------------|-----------------------|--------|------------|--------|-------------|---------|-------------|
| Applic          | cable series          |        |            | M      | GG          |         |             |
| Bore            | size (mm)             | 20     | 25         |        | 32          | 2       | 40          |
| Bas             | ic cylinder           | CDNGBN | Bore size  | ]-[    | Stroke      | ]-D-[   | Auto switch |
| Minimum ope     | rating pressure       |        | 0.2 MPa (H | lorizo | ntal with n | o load) |             |
| Piston speed    |                       |        | 50 to      | 1000   | mm/s Note   | e)      |             |
| Stroke adjustm  | ent range (One side)  |        |            | ) to . | 15 mm       |         |             |
| [Built-in adjus | tment bolts (2 pcs.)] |        |            | 10 –   | 13 11111    |         |             |
| Non-rotating    | Slide bearing         | ±0.06° |            | ±0.    | .05°        |         | ±0.04°      |
| accuracy *2     | Ball bushing bearing  | ±0.04° |            | ±0.    | .04°        |         | ±0.04°      |
| Shock absort    | er model              | RB1412 |            |        | RB20        | 015     |             |

Note) When the piston is locked, the load mass is limited by the mounting orientation and the operating pressure.

- \*1 Specifications other than shown on the left are the same as the standard type.
- \*2 Non-rotating rod accuracy must be below the values shown in the table at the retraction of the cylinder (initial value), and without loads or the conditions excluding the deflection of the guide rods.

### **Dimensions**

# Basic style/MGG□B



### Standard Stroke (mm) Bore size Stroke range GK GL GQ Α AA AB AC AD ΑE AF AL AP В С D Ε F G GC GR J (mm) (mm) 35 M6 x 1 denth 12 9 11 denth 8 M10 x 1 5 denth 18 40 73 20 75 100 125 150 200 120 12 16 10 100 32 135 20 80 118 6.6 18 5.5 6 8 M8 x 1.25 depth 16 M12 x 1.75 depth 21 25 140 16 19 10 120 40 9 37 170 20 100 150 9 25 6.5 9 10 50 93 75, 100, 125 32 150, 200 16 19 10 120 40 M8 x 1.25 depth 16 9 37 170 20 100 150 25 6.5 9 10 M12 x 1.75 depth 21 93 140 9 14 depth 10 40 250, 300 45 M10 x 1.5 depth 20 12 42 194 25 120 170 11 11 12 7 M14 x 2 depth 25 55 19 26 7

|                   |     |     |    |    |                    |      |    |     |    |    |    |     |    |    |    |    |     |     | Long S            | troke             |    |     |
|-------------------|-----|-----|----|----|--------------------|------|----|-----|----|----|----|-----|----|----|----|----|-----|-----|-------------------|-------------------|----|-----|
| Bore size<br>(mm) | к   | L   | М  | N  | 0                  | PG   | PL | Q   | R  | s  | т  | U   | v  | w  | х  | ХА | Υ   | z   | Bore size<br>(mm) | Stroke range (mm) | R  | Υ   |
| 20                | 80  | 106 | 35 | 60 | M6 x 1 depth 9     | 21.5 | 65 | 85  | 12 | 26 | 16 | 114 | 60 | 52 | 39 | 3  | 143 | 194 | 20                | 250 to 400        | 14 | 151 |
| 25                | 95  | 134 | 50 | 75 | M8 x 1.25 depth 13 | 26.5 | 73 | 96  | 12 | 31 | 20 | 134 | 72 | 62 | 46 | 3  | 153 | 228 | 25                | 350 to 500        | 14 | 161 |
| 32                | 95  | 134 | 50 | 75 | M8 x 1.25 depth 13 | 26.5 | 73 | 97  | 12 | 38 | 20 | 134 | 72 | 62 | 46 | 3  | 156 | 228 | 32                | 350 to 600        | 14 | 164 |
| 40                | 115 | 152 | 56 | 90 | M10 x 1.5 depth 16 | 28   | 81 | 104 | 12 | 47 | 25 | 164 | 82 | 75 | 56 | 4  | 171 | 274 | 40                | 350 to 800        | 15 | 180 |

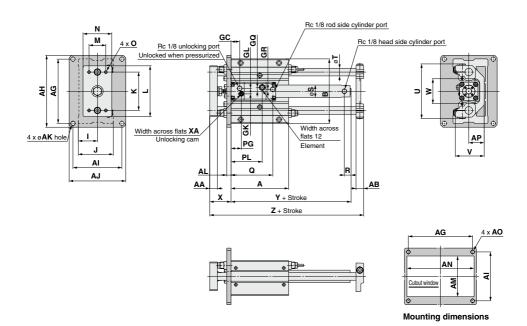
# **Made to Order Common Specifications:** -XC73: Built-in Cylinder with Lock (CDNG)



# 52 Built-in Cylinder with Lock (CDNG)

### **Dimensions**

Front mounting flange style/MGG□F ø20 to ø40



| Standa            | rd Stroke              |     |    |    |     |     |     |     |    |    |     |     |     |    |     |    |     |    |    |    |    |     |     |     |    | (mm) |
|-------------------|------------------------|-----|----|----|-----|-----|-----|-----|----|----|-----|-----|-----|----|-----|----|-----|----|----|----|----|-----|-----|-----|----|------|
| Bore size<br>(mm) | Stroke range (mm)      | Α   | AA | АВ | AG  | АН  | ΑI  | AJ  | AK | AL | АМ  | AN  | ΑО  | AP | В   | GC | GК  | GL | GQ | GR | ı  | J   | ĸ   | ٦   | М  | N    |
| 20                | 75, 100, 125, 150, 200 | 120 | 12 | 16 | 134 | 150 | 102 | 118 | 9  | 9  | 85  | 140 | M8  | 32 | 135 | 18 | 5.5 | 6  | 8  | 4  | 40 | 73  | 80  | 106 | 35 | 60   |
| 25                | 75, 100, 125           | 140 | 16 | 19 | 170 | 186 | 134 | 150 | 9  | 9  | 105 | 175 | M8  | 37 | 170 | 25 | 6.5 | 9  | 10 | 7  | 50 | 93  | 95  | 134 | 50 | 75   |
| 32                | 150, 200               | 140 | 16 | 19 | 170 | 186 | 134 | 150 | 9  | 9  | 105 | 175 | M8  | 37 | 170 | 25 | 6.5 | 9  | 10 | 7  | 50 | 93  | 95  | 134 | 50 | 75   |
| 40                | 250, 300               | 170 | 19 | 21 | 190 | 210 | 140 | 160 | 11 | 12 | 115 | 200 | M10 | 42 | 194 | 26 | 7   | 11 | 12 | 7  | 55 | 103 | 115 | 152 | 56 | 90   |

| Bore size<br>(mm) | 0                  | PG   | PL | Q   | R  | s  | т  | U   | v  | w  | х  | ХА | Υ   | z   |
|-------------------|--------------------|------|----|-----|----|----|----|-----|----|----|----|----|-----|-----|
| 20                | M6 x 1 depth 9     | 21.5 | 65 | 85  | 12 | 26 | 16 | 114 | 60 | 52 | 39 | 3  | 143 | 194 |
| 25                | M8 x 1.25 depth 13 | 26.5 | 73 | 96  | 12 | 31 | 20 | 134 | 72 | 62 | 46 | 3  | 153 | 228 |
| 32                | M8 x 1.25 depth 13 | 26.5 | 73 | 97  | 12 | 38 | 20 | 134 | 72 | 62 | 46 | 3  | 156 | 228 |
| 40                | M10 x 1.5 depth 16 | 28   | 81 | 104 | 12 | 47 | 25 | 164 | 82 | 75 | 56 | 4  | 171 | 274 |

| Long S            | troke             |    |     |
|-------------------|-------------------|----|-----|
| Bore size<br>(mm) | Stroke range (mm) | R  | Y   |
| 20                | 250 to 400        | 14 | 151 |
| 25                | 350 to 500        | 14 | 161 |
| 32                | 350 to 600        | 14 | 164 |
| 40                | 350 to 800        | 15 | 180 |

Symbol -XC73

This type has a built-in cylinder with lock, which accommodates intermediate stops, emergency stops and drop prevention, etc.

### **How to Order**

MGC Bearing type Mounting style Bore size Stroke Auto switch **Built-in cylinder with lock** 

### Cylinder Specifications

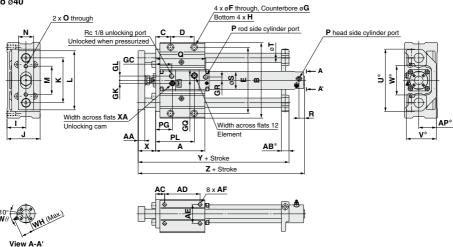
| Appli        | cable series         |          | M               | GC                 |             |
|--------------|----------------------|----------|-----------------|--------------------|-------------|
| Bore         | size (mm)            | 20       | 25              | 32                 | 40          |
| Bas          | ic cylinder          | CDNGBA _ | Bore size -     | Stroke -D-         | Auto switch |
| Minimum ope  | erating pressure     |          | 0.2 MPa (Horizo | ntal with no load) |             |
| Piston speed |                      |          | 50 to 750       | mm/s Note)         |             |
| Non-rotating | Slide bearing        | ±0.06°   | ±0              | .05°               | ±0.04°      |
| accuracy *2  | Ball bushing bearing | ±0.04°   | ±0              | .04°               | ±0.04°      |

Note) When the piston is locked, the load mass is limited by the mounting orientation and the operating pressure. For details about the lock specifications. etc., refer to the cylinders with lock (Best Pneumatics No. 3).

- \*1 Specifications other than shown on the left are the same as the standard type.
- \*2 Non-rotating rod accuracy must be below the values shown in the table at the retraction of the cylinder (initial value), and without loads or the conditions excluding the deflection of the guide rods.

# **Dimensions**

### Basic style/MGC□B ø20 to ø40



| Stan                 | tandard Stroke (mm)    |     |    |     |      |     |    |                    |     |     |      |    |     |      |             |    |     |    |    |    |                     |    |      |     |
|----------------------|------------------------|-----|----|-----|------|-----|----|--------------------|-----|-----|------|----|-----|------|-------------|----|-----|----|----|----|---------------------|----|------|-----|
| Bore<br>size<br>(mm) | Stroke range (mm)      | A   | AA | AB* | AC   | AD  | ΑE | AF                 | AP* | В   | С    | D  | E   | F    | G           | GC | GK  | GL | GQ | GR | Н                   | ı  | J    | к   |
| 20                   | 75, 100, 125, 150, 200 | 94  | 11 | 13  | 16.5 | 70  | 35 | M6 x 1 depth 12    | 32  | 135 | 26.5 | 50 | 118 | 6.8  | 11 depth 8  | 27 | 5.5 | 6  | 8  | 4  | M8 x 1.25 depth 14  | 35 | 60   | 80  |
| 25                   | 75, 100, 125           | 104 | 14 | 16  | 19   | 75  | 40 | M8 x 1.25 depth 16 | 37  | 160 | 31.5 | 50 | 140 | 8.6  | 14 depth 10 | 34 | 6.5 | 9  | 10 | 7  | M10 x 1.5 depth 18  | 40 | 70   | 95  |
| 32                   | 150, 200               | 104 | 14 | 16  | 19   | 75  | 40 | M8 x 1.25 depth 16 | 37  | 160 | 31.5 | 50 | 140 | 8.6  | 14 depth 10 | 34 | 6.5 | 9  | 10 | 7  | M10 x 1.5 depth 18  | 40 | 70   | 95  |
| 40                   | 250, 300               | 142 | 17 | 19  | 22   | 110 | 45 | M10 x 1.5 depth 20 | 42  | 194 | 37   | 80 | 170 | 10.5 | 17 depth 12 | 38 | 7   | 11 | 12 | 7  | M12 x 1.75 depth 21 | 45 | 82.5 | 115 |

|                      |     |    |    |           |          |      |    |     |    |    |    |     |    |    |      |     |    |    |     |     | LONG                 | Jouroke           |    |     |
|----------------------|-----|----|----|-----------|----------|------|----|-----|----|----|----|-----|----|----|------|-----|----|----|-----|-----|----------------------|-------------------|----|-----|
| Bore<br>size<br>(mm) | L   | М  | N  | 0         | Р        | PG   | PL | Q   | R  | s  | т  | U*  | ٧* | w* | wн   | Wθ  | х  | ХА | Υ   | z   | Bore<br>size<br>(mm) | Stroke range (mm) | R  | z   |
| 20                   | 105 | 50 | 25 | M6 x 1    | M5 x 0.8 | 30.5 | 74 | 96  | 12 | 26 | 16 | 110 | 53 | 52 | 23   | 30° | 30 | 3  | 148 | 182 | 20                   | 250 to 400        | 14 | 190 |
| 25                   | 125 | 60 | 32 | M8 x 1.25 | M5 x 0.8 | 35.5 | 82 | 106 | 12 | 31 | 20 | 132 | 63 | 62 | 25   | 30° | 37 | 3  | 169 | 199 | 25                   | 350 to 500        | 14 | 207 |
| 32                   | 125 | 60 | 32 | M8 x 1.25 | Rc 1/8   | 35.5 | 82 | 106 | 12 | 38 | 20 | 132 | 63 | 62 | 28.5 | 25° | 37 | 3  | 169 | 202 | 32                   | 350 to 600        | 14 | 210 |
| 40                   | 150 | 75 | 38 | M8 x 1.25 | Rc 1/8   | 40   | 93 | 116 | 12 | 47 | 25 | 158 | 73 | 75 | 33   | 20° | 44 | 4  | 210 | 227 | 40                   | 350 to 800        | 15 | 236 |

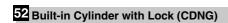
Note) Without rear plate: Dimensions with an asterisk (\*) mark is not needed.



# -XC73: Built-in Cylinder with Lock (CDNG)

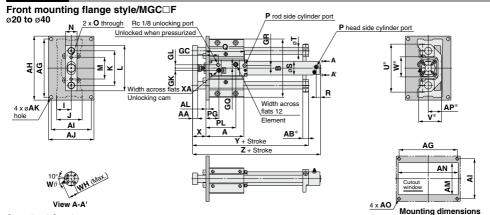






Symbol -XC73

# **Dimensions**



Standard Stroke Bore size Stroke range GC GK GL GQ GR N AB AG AH AK AM AN M (mm) (mm) 20 75, 100, 125, 150, 200 11 13 134 150 92 108 9 9 75 140 M8 32 135 27 8 35 60 80 105 50 25 104 14 16 160 176 110 125 9 9 88 165 M8 37 160 34 6.5 9 10 7 40 70 95 125 60 32 75, 100, 125 150, 200, 250 9 9 32 104 14 16 160 176 110 125 88 165 M8 37 160 34 6.5 9 10 40 95 125 60 32

Long Stroke Bore size Bore size Stroke range 0 D PG PL Q R s т U\* v\* w\* wн Wθ х XΑ Υ z R z (mm) (mm) (mm) 20 M5 x 0 8 30.5 16 148 182 20 250 to 400 190 25 M8 x 1.25 M5 x 0.8 35.5 82 106 12 31 20 132 62 25 30° 37 3 169 199 350 to 500 14 207 63 M8 x 1.25 35.5 82 106 12 38 20 132 63 62 28.5 25° 37 3 169 202 32 350 to 600 14 210 M8 x 1.25 Rc 1/8 40 93 116 12 47 25 158 33 210 227 350 to 800 15 236

135 11 12 96 200 M10 42 194 38

Note) Without rear plate: Dimensions with an asterisk (\*) mark is not needed

19 190 210

# 53 With Front Plate for MGG Cylinder

Symbol -XC74

(mm)

75

45 82.5 115 150

This type uses a front plate equivalent to the MGG series.

### **How to Order**

300

40

MGC Stand

Standard model no. -XC

With front plate for MGG

Specifications

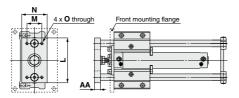
| MGC                                 |
|-------------------------------------|
| 20, 25, 32, 40, 50                  |
| Air                                 |
| 0.15 MPa (Horizontal, With no load) |
| 50 to 750mm/s                       |
| Mountable                           |
|                                     |

\* Specifications other than above are the same as standard type.

11 12 7

Dimensions (Dimensions other than below are the same as standard type.)

ø20 to ø50



|                   |     |    |    |           | (  |
|-------------------|-----|----|----|-----------|----|
| Bore size<br>(mm) | L   | М  | N  | 0         | AA |
| 20                | 80  | 25 | 45 | M6 x 1    | 11 |
| 25                | 100 | 35 | 54 | M6 x 1    | 14 |
| 32                | 106 | 35 | 60 | M6 x 1    | 14 |
| 40                | 134 | 50 | 75 | M8 x 1.25 | 17 |
| 50                | 152 | 56 | 90 | M10 x 1.5 | 23 |

# -XC78: Auto Switch Mounting Special Dimensions at Stroke End



# 54 Auto Switch Mounting Special Dimensions at Stroke End

Auto switch mounting position at stroke end is assembled like below.

Symbol -XC78

### How to Order

MGC Standard model no. —XC78

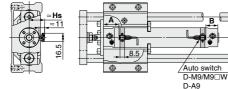
Auto switch mounting special dimensions at stroke end

## **Specifications**

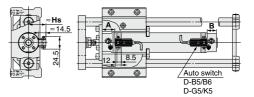
| Applicable series               | MGC                   |
|---------------------------------|-----------------------|
| Bore size (mm)                  | 20, 25, 32, 40, 50    |
| Applicable cylinder             | Guide cylinder        |
| Specifications other than above | Same as standard type |

# Dimensions (Dimensions other than below are the same as standard type.)

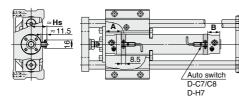
D-M9□(V)/M9□W(V)/M9□A(V) D-A9□(V)



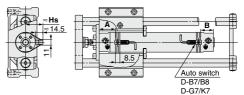
### D-B5/B6 D-G5/K5



### D-C7/C8 D-H7



### D-B7/B8 D-G7/K7



### Proper Auto Switch Mounting Position

| Fiohei    | Au                      | io s       | , AA 1 F | CIII       | VIOL | 411111         | ny r                     | US             | ILIOI      |                |      |                |                                      |                |   | (111111)      |
|-----------|-------------------------|------------|----------|------------|------|----------------|--------------------------|----------------|------------|----------------|------|----------------|--------------------------------------|----------------|---|---------------|
| Bore size | D-M9[<br>D-M9[<br>D-M9[ | □w(v)      | D-A9     | □(V)       | D-B  | 80C<br>7/K7    | D-C<br>D-C<br>D-C<br>D-C | 80             | D-B<br>D-B |                | D-B  | 59W            | D-H7<br>D-H7<br>D-H7<br>D-H7<br>D-H7 | C<br>NF<br>'□W | D-G59<br>D-K59<br>D-G5<br>D-K59<br>D-G5N<br>D-G5B | IW<br>W<br>IT |
| (mm) \    | Α                       | В          | Α        | В          | Α    | В              | Α                        | В              | Α          | В              | Α    | В              | Α                                    | В              | Α   | В             |
| 20        | 33                      | 24<br>(32) | 29       | 20<br>(28) | 30.5 | 21.5<br>(29.5) | 29.5                     | 20.5<br>(28.5) | 23.5       | 15.5<br>(22.5) | 26.5 | 17.5<br>(25.5) | 28.5                                 | 19.5<br>(27.5) | 25  | 16<br>(24)    |
| 25        | 33                      | 24<br>(32) | 29       | 20<br>(28) | 30.5 | 21.5<br>(29.5) | 29.5                     | 20.5<br>(28.5) | 23.5       | 15.5<br>(22.5) | 26.5 | 17.5<br>(25.5) | 28.5                                 | 19.5<br>(27.5) | 25  | 16<br>(24)    |
| 32        | 34                      | 25<br>(33) | 30       | 21<br>(29) | 31.5 | 22.5<br>(30.5) | 30.5                     | 21.5<br>(29.5) | 24.5       | 15.5<br>(23.5) | 27.5 | 18.5<br>(26.5) | 29.5                                 | 20.5<br>(28.5) | 26  | 17<br>(25)    |
| 40        | 39                      | 27<br>(36) | 35       | 23<br>(32) | 36.5 | 24.5<br>(33.5) | 35.5                     | 23.5<br>(32.5) | 29.5       | 19<br>(26.5)   | 32   | 20.5<br>(29.5) | 34.5                                 | 22.5<br>(31.5) | 31  | 19<br>(28)    |
| 50        | 46                      | 32<br>(36) | 42       | 28<br>(40) | 43.5 | 29.5<br>(41.5) | 42.5                     | 28.5<br>(40.5) | 36.5       | 22.5<br>(34.5) | 39.5 | 25.5<br>(37.5) | 41.5                                 | 27.5<br>(39.5) | 38  | 24<br>(36)    |

### (mm) Proper Auto Switch Mounting Height (mm)

| 5□      | Auto<br>switch<br>model<br>Bore<br>size | D-M9□(V)<br>D-M9□W(V)<br>D-M9□A(V)<br>D-A9□(V) | D-C7□/C80<br>D-H7□<br>D-H7□W<br>D-H7NF<br>D-H7BA | D-C73C<br>D-C80C | D-B7□/B80 D-G5□/K59 D-B73C D-G5□/W D-B80C D-K59W D-G79/K79 D-B5□/B64 D-K79C D-B59W D-H7C D-G5BA D-G5NT D-G59F |
|---------|---|--|--|------------------|---|
| 3       | (mm)                                    | Hs   | Hs   | Hs               | Hs  |
| 6<br>4) | 20                                      | 25   | 24.5   | 27               | 27.5  |
| 6<br>4) | 25                                      | 27.5   | 27   | 29.5             | 30  |
| 7<br>5) | 32                                      | 31   | 30.5   | 33               | 33.5  |
| 9<br>8) | 40                                      | 35.5   | 35   | 37.5             | 38  |
| 4<br>6) | 50                                      | 41   | 40.5   | 43               | 43.5  |
|         |   |  |  |                  |   |

Note) Adjust the auto switch after confirming the operating conditions in the actual setting.



<sup>\* ( ):</sup> Long stroke, double rod

# Made to Order Common Specifications: -XC82: Bottom Mounting Style

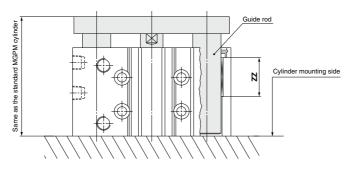




Symbol -XC82

Since the guide rod does not protrude from the bottom at the retraction of the rod, relief holes for guide rods are not required.

### How to Order MGP M 32 **XC82** Compact guide cylinder Bottom mounting style Bearing Type (mm) Suffix for auto switch M Slide bearing Auto switch Bore size (mm) 12 12 mm Cylinder stroke (mm) 16 16 mm Bore size (mm) Applicable stroke (mm) 20 20 mm 12 to 25 75, 100 25 25 mm 32 to 100 25, 50, 75, 100 32 32 mm **40** 40 mm Port thread type 50 50 mm 63 mm 80 mm 100 100 mm



Note) The total length (ZZ) of the guide rod bushing is shorter than the standard type.

# Made to Order Common Specifications: -XC83: Built-in Cylinder with Lock (MDNB)



# 56 Built-in Cylinder with Lock (MDNB)

Symbol -XC83

This type has a built-in cylinder with lock, which accommodates intermediate stops, emergency stops and drop prevention, etc.

# How to Order

MGG Bearing type | Mounting style | Bore size | Stroke | Auto switch | XC83

## Specifications

Built-in cylinder with lock

| Applio       | able series                                  | MGG                            |                                   |      |     |        |        |        |       |        |  |  |  |  |
|--------------|--|--------------------------------|-----------------------------------|------|-----|--------|--------|--------|-------|--------|--|--|--|--|
| Bore         | size (mm)                                    | 50                             |                                   |      | 63  | 3      | 80     | )      |       | 100    |  |  |  |  |
| Bas          | ic cylinder                                  | MDNBB                          | Bore                              | size | ]-[ | Stroke | D-[    | Auto s | vitch | -X1189 |  |  |  |  |
| Minimum ope  | rating pressure                              |                                | 0.2 MPa (Horizontal with no load) |      |     |        |        |        |       |        |  |  |  |  |
| Piston speed | Note)  | 50 to 1000 mm/s 50 to 700 mm/s |                                   |      |     |        |        |        |       |        |  |  |  |  |
|              | ent range (One side)<br>ting bolts (2 pcs.)] | 0 to –15 mm                    |                                   |      |     |        |        |        |       |        |  |  |  |  |
| Non-rotating | Slide bearing                                |                                | ±0.0                              | )4°  |     |        | ±0.    | 03°    |       |        |  |  |  |  |
| accuracy *2  |  |                                | ±0.0                              | )3°  |     |        | ±0.02° |        |       |        |  |  |  |  |
| Shock absort | Shock absorber model                         |                                | RB2015 RB2725                     |      |     |        |        |        |       |        |  |  |  |  |

Note) When the piston is locked, the load mass is limited by the mounting orientation and the operating pressure.

- For details about the lock specifications, etc., refer to the cylinders with lock (Best Pneumatics No. 3). \*1 Specifications other than shown above are the same as the standard type.
- 2 Non-rotating rod accuracy must be below the values shown in the table at the retraction of the cylinder (initial value), and without loads or the conditions excluding the deflection of the guide rods.

### Applicable Auto Switches/Refer to pages 1559 to 1673 for the detailed specifications of auto switches.

|         |   | Electrical.         | l ig            | Minima                     |           | Load vo       | oltage        | Auto swite          | ch part no.   | Lead v       | vire le  | ength    | (m)      | i                   |               |          |
|---------|---|---------------------|-----------------|----------------------------|-----------|---------------|---------------|---------------------|---------------|--------------|----------|----------|----------|---------------------|---------------|----------|
| Туре    | Special function  | Electrical<br>entry | Indicator light | Wiring<br>(output)         |           | DC            | AC            | Tie-rod<br>mounting | Band mounting | 0.5<br>(Nil) | 1<br>(M) | 3<br>(L) | 5<br>(Z) | Pre-wired connector | Applical      | ble load |
|         |   |                     |                 | 3-wire (NPN)               |           | 5 ) / 40 ) /  |               | M9N                 | _             | •            | •        | •        | 0        | 0                   | IC            |          |
| ڃ       |   | Grommet             |                 | 3-wire (PNP)               |           | 5 V, 12 V     | _             | M9P                 | _             | •            | •        | •        | 0        | 0                   | circuit       |          |
| switch  |   |                     |                 | 2-wire                     |           | 12 V          |               | M9B                 | _             | •            | •        | •        | 0        | 0                   |               |          |
|         |   | Terminal            | ]               | 3-wire (NPN)               |           | 5 V, 12 V     |               | _                   | G39           | _            | _        | _        | -        | _                   | ] -           |          |
| anto    |   | conduit             |                 | 2-wire                     |           | 12 V          |               | _                   | K39           | _            | -        | _        | -        | _                   |               |          |
|         | Diagnostic indication   |                     | Yes             | 3-wire (NPN)               | 24 V      | 5 V, 12 V     |               | M9NW                | _             | •            | •        | •        | 0        | 0                   | IC            | Relay,   |
| state   | (2-color)   |                     |                 | 3-wire (PNP)               | 5 V, 12 V | _             | M9PW          | _                   | •             | •            | •        | 0        | 0        | circuit             | PLC           |          |
| 15      | (2-0001)  | Grommet             | nmet            | 2-wire                     |           | 12 V          |               | M9BW                | _             | •            | •        | •        | 0        | 0                   | _             |          |
| Solid   | Water resistant   | G. O                |                 | 3-wire (NPN)               |           | 5 V, 12 V     |               | M9NA                | _             | 0            | 0        | •        | 0        | 0                   | _             |          |
| Ň       | (2-color indication)  |                     |                 | 3-wire (PNP)               | J V, 12 V |               | M9PA          | _                   | 0             | 0            | •        | 0        | 0        |                     |               |          |
|         | (2 color maladatori)  |                     |                 | 2-wire                     |           | 12 V          |               | M9BA                | _             | 0            | 0        | •        | 0        | 0                   | _             |          |
| switch  |   | Grommet             | Yes             | 3-wire<br>(NPN equivalent) | _         | 5 V           | _             | A96                 | -             | •            | _        | •        | _        | _                   | IC<br>circuit | _        |
|         |   | Gionnie             |                 |                            |           |               | 100 V         | A93                 | _             | •            | •        | •        | •        | _                   | _             | Relay,   |
| anto    |   |                     | No              | 2-wire                     |           |               | 100 V or less | A90                 | _             | •            | _        | •        | _        | _                   | IC circuit    | PLĆ      |
| a       |   | Terminal            |                 | 2-wire                     | 24 V      | 12 V          | _             |                     | A33           |              | _        | _        | _        | _                   | ]             | PLC      |
| Reed    |   | conduit             | Yes             |                            |           | 100 1/ 000 1/ | _             | A34                 | _             | _            | _        | _        | _        | -                   | Relay,        |          |
| <b></b> |   | Din terminal        |                 |                            |           |               | 100 V, 200 V  | _                   | A44           | _            | _        | -        | -        | _                   |               | PLC      |
| * Lea   | * Lead wire length symbols: 0.5 m ········ Nil (Example) M9NW * Solid state auto switch with ○: Manufactured upon receipt of order. |                     |                 |                            |           |               |               |                     |               |              |          |          |          |                     |               |          |

- Refer to page 1810 since there are applicable auto switches other than listed above.

  Refer to page 1820 and 1827 for the details of auto switches with a pre-wired connector.
- \* Refer to pages 1626 and 1627 for the details of auto switches with a pre-wired connector.

  \* D-A9□/M9□/M9□W/M9□A/M9□AV auto switches are shipped together (not assembled).
- (Auto switch mounting brackets for the models above are mounted when shipped.)

### Auto Switch Mounting Bracket: Part No.

| Auto switch model  |             | Bore siz    | ze (mm)     |          |
|--|-------------|-------------|-------------|----------|
| Auto Switch model  | ø <b>50</b> | ø <b>63</b> | ø <b>80</b> | ø100     |
| D-A9□/A9□V<br>D-M9□/M9□V<br>D-M9□W/M9□WV<br>D-M9□A/M9□AV         | BA7-040     | BA7-040     | BA7-063     | BA7-063  |
| D-A3□/A44<br>D-G39/K39   | BMB1-050    | BMB1-063    | BMB1-080    | BMB1-100 |
| D-Z7□/Z80<br>D-Y59□/Y69□<br>D-Y7P/Y7PV<br>D-Y7□W/Y7□WV<br>D-Y7BA | BMB4-050    | BMB4-050    | BA4-063     | BA4-063  |

### [Mounting screw set made of stainless steel]

The following set of mounting screws made of stainless steel (including nuts) is available. Use it in accordance with the operating environment. (Please order the auto switch mounting bracket separately, since it is not included.)

BBA1: Stainless steel screw set for D-A5/A6/F5/J5 types

Note) Refer to page 1663 for the details of BBA1.

When shipping cylinders with D-M9□AV/Y7BA auto switches, the stainless steel screws above are used to secure auto switch mounting brackets.





# Made to Order Common Specifications: -XC83: Built-in Cylinder with Lock (MDNB)



# 56 Built-in Cylinder with Lock (MDNB)

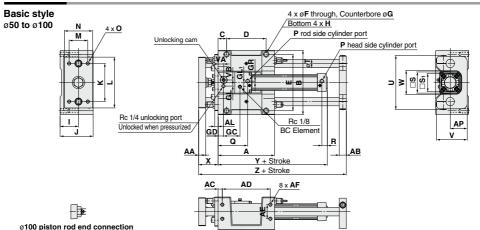
Besides the models listed on the previous page, the following auto switches are applicable. Refer to pages 1559 and 1673 for details.

| Auto switch type | Part no.              | Electrical entry (Fetching direction) | Features                             |
|------------------|-----------------------|---------------------------------------|--------------------------------------|
|                  | D-A93V, A96V          | Grommet (Perpendicular)               | _                                    |
| Reed             | D-A90V                | Gioninet (Ferpendicular)              | Without indicator light              |
| neeu             | D-Z73, Z76            | Grommet (In-line)                     | _                                    |
|                  | D-Z80                 | Grommet (m-line)                      | Without indicator light              |
|                  | D-M9NV, M9PV, M9BV    |                                       |                                      |
|                  | D-Y69A, Y69B, Y7PV    |                                       | _                                    |
|                  | D-M9NWV, M9PWV, M9BWV | Grommet (Perpendicular)               | Diagnostic indication                |
| Solid state      | D-Y7NWV, Y7PWV, Y7BWV |                                       | (2-color)                            |
| Soliu State      | D-M9NAV, M9PAV, M9BAV |                                       | Water resistant (2-color indication) |
|                  | D-Y59A, Y59B, Y7P     |                                       | _                                    |
|                  | D-Y7NW, Y7PW, Y7BW    | Grommet (In-line)                     | Diagnostic indication (2-color)      |
|                  | D-Y7BA                |                                       | Water resistant (2-color indication) |

<sup>\*</sup> For solid state switches, auto switches with a pre-wired connector are also available. Refer to pages 1626 and 1627 for details.

Refer to Series MNB in Best Pneumatics No.3 for the minimum auto switch mounting stroke, proper auto switch mounting position and operating range.

# **Dimensions**



| Standa         | rd Stroke                |     |    |    |      |     |    |                     |    |    |     |    |     |     |      |               |      |      |      |     |      |                    | (mm) |
|----------------|--------------------------|-----|----|----|------|-----|----|---------------------|----|----|-----|----|-----|-----|------|---------------|------|------|------|-----|------|--------------------|------|
| Bore size (mm) | Stroke range (mm)        | A   | AA | АВ | AC   | AD  | ΑE | AF                  | AL | ΑP | В   | С  | D   | E   | F    | G             | GC   | GD   | GL   | GL₁ | GR   | Н                  | ı    |
| 50             |                          | 200 | 25 | 25 | 15   | 170 | 50 | M12 x 1.75 depth 24 | 12 | 60 | 228 | 30 | 140 | 200 | 13.5 | 20 depth 14.5 | 58.5 | 19   | 12.5 | 15  | 5    | M16 x 2 depth 28   | 65   |
| 63             | 75, 100, 125<br>150, 200 | 230 | 25 | 27 | 15   | 200 | 55 | M12 x 1.75 depth 24 | 12 | 70 | 262 | 30 | 170 | 234 | 13.5 | 20 depth 14.5 | 68   | 23   | 17.5 | 12  | 9    | M16 x 2 depth 28   | 75   |
| 80             | 250, 300                 | 280 | 30 | 30 | 17.5 | 245 | 70 | M14 x 2 depth 28    | 16 | 80 | 304 | 35 | 210 | 274 | 15   | 23 depth 17   | 81   | 33   | 22   | 18  | 11.5 | M18 x 2.5 depth 32 | 85   |
| 100            |                          | 280 | 32 | 30 | 17.5 | 245 | 70 | M14 x 2 depth 28    | 16 | 80 | 304 | 35 | 210 | 274 | 15   | 23 depth 17   | 96   | 37.5 | 25   | 20  | 17   | M18 x 2.5 depth 32 | 85   |

|                   |     |     |     |    |     |                     |        |       |      |     |     |    |     |     |      |      |     |    |     |     | Long S            | troke             |
|-------------------|-----|-----|-----|----|-----|---------------------|--------|-------|------|-----|-----|----|-----|-----|------|------|-----|----|-----|-----|-------------------|-------------------|
| Bore size<br>(mm) | J   | κ   | L   | М  | N   | 0                   | Р      | Q     | R    | s   | Sı  | т  | U   | v   | VA   | νв   | w   | х  | Υ   | z   | Bore size<br>(mm) | Stroke range (mm) |
| 50                | 117 | 135 | 180 | 66 | 100 | M12 x 1.75 depth 23 | Rc 1/4 | 104.5 | 19.5 | 75  | 65  | 30 | 192 | 108 | 20   | 9    | 86  | 69 | 187 | 323 | 50                | 350 to 1000       |
| 63                | 138 | 160 | 214 | 76 | 115 | M12 x 1.75 depth 23 | Rc 3/8 | 119.5 | 20.5 | 90  | 75  | 35 | 224 | 128 | 23   | 8.5  | 104 | 69 | 201 | 358 | 63                | 350 to 1000       |
| 80                | 153 | 190 | 245 | 80 | 125 | M14 x 2 depth 28    | Rc 3/8 | 150   | 23   | 102 | 95  | 40 | 262 | 143 | 33   | 10.5 | 128 | 87 | 249 | 431 | 80                | 350 to 1000       |
| 100               | 153 | 190 | 245 | 80 | 125 | M14 x 2 depth 30    | Rc 1/2 | 170   | 23   | 116 | 114 | 40 | 262 | 143 | 37.5 | 10.5 | 128 | 87 | 269 | 431 | 100               | 350 to 1000       |

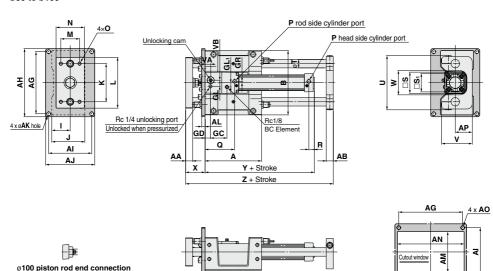
<sup>\*</sup> Normally closed (NC = b contact) solid state auto switches (D-F9G/F9H/Y7G/Y7H types) are also available. Refer to pages 1577 and 1579 for details

Symbol -XC83

Mounting dimensions

# **Dimensions**

# Front mounting flange style ø50 to ø100



| Standa            | rd Stroke                |     |    |    |     |     |     |     |    |    |     |     |     |    |     |      |      |      |     |      |    |     |     |     |    | (mm) |
|-------------------|--------------------------|-----|----|----|-----|-----|-----|-----|----|----|-----|-----|-----|----|-----|------|------|------|-----|------|----|-----|-----|-----|----|------|
| Bore size<br>(mm) | Stroke range (mm)        | A   | AA | АВ | AG  | АН  | ΑI  | AJ  | AK | AL | АМ  | AN  | ΑО  | AP | В   | GC   | GD   | GL   | GL₁ | GR   | 1  | J   | к   | L   | М  | N    |
| 50                |                          | 200 | 25 | 25 | 228 | 250 | 158 | 180 | 14 | 12 | 135 | 234 | M12 | 60 | 228 | 58.5 | 19   | 12.5 | 15  | 5    | 65 | 117 | 135 | 180 | 66 | 100  |
| 63                | 75, 100, 125<br>150, 200 | 230 | 25 | 27 | 262 | 284 | 178 | 200 | 14 | 12 | 155 | 268 | M12 | 70 | 262 | 68   | 23   | 17.5 | 12  | 9    | 75 | 138 | 160 | 214 | 76 | 115  |
| 80                |                          | 280 | 30 | 30 | 300 | 326 | 200 | 226 | 16 | 16 | 175 | 310 | M14 | 80 | 304 | 81   | 33   | 22   | 18  | 11.5 | 85 | 153 | 190 | 245 | 80 | 125  |
| 100               |                          | 280 | 32 | 30 | 300 | 326 | 200 | 226 | 16 | 16 | 175 | 310 | M14 | 80 | 304 | 96   | 37.5 | 25   | 20  | 17   | 85 | 153 | 190 | 245 | 80 | 125  |

|                   |                     |        |       |      |     |                |    |     |     |      |      |     |    |     |     | Long 5            | troke             |
|-------------------|---------------------|--------|-------|------|-----|----------------|----|-----|-----|------|------|-----|----|-----|-----|-------------------|-------------------|
| Bore size<br>(mm) | 0                   | Р      | Q     | R    | s   | S <sub>1</sub> | т  | U   | v   | VA   | νв   | w   | x  | Υ   | z   | Bore size<br>(mm) | Stroke range (mm) |
| 50                | M12 x 1.75 depth 23 | Rc 1/4 | 104.5 | 19.5 | 75  | 65             | 30 | 192 | 108 | 20   | 9    | 86  | 69 | 187 | 323 | 50                | 350 to 1000       |
| 63                | M12 x 1.75 depth 23 | Rc 3/8 | 119.5 | 20.5 | 90  | 75             | 35 | 224 | 128 | 23   | 8.5  | 104 | 69 | 201 | 358 | 63                | 350 to 1000       |
| 80                | M14 x 2 depth 28    | Rc 3/8 | 150   | 23   | 102 | 95             | 40 | 262 | 143 | 33   | 10.5 | 128 | 87 | 249 | 431 | 80                | 350 to 1000       |
| 100               | M14 x 2 depth 30    | Rc 1/2 | 170   | 23   | 116 | 114            | 40 | 262 | 143 | 37.5 | 10.5 | 128 | 87 | 269 | 431 | 100               | 350 to 1000       |





# **Made to Order Common Specifications:** -XC85: Grease for Food Processing Equipment



Series CJ2, CM2, CG1 and CA2 have been remodeled. For details, refer to "Simple Specials" and "Made to Order" in the individual product catalog.

# 57 Grease for Food Processing Equipment

Symbol -XC85

Food grade grease (certified by NSF-H1) is used as lubricant.

**Applicable Series** 

| Series | Description                                   | Model  | Action                    | Note                 | Vol. no. (for std model |
|--------|---|--------|---------------------------|----------------------|-------------------------|
| CM2-Z  | Air cylinder                                  | CM2    | Double acting, Single rod |                      | <b>9</b> From P. 150    |
|        | Air andired a                                 | CM2    | Double acting, Single rod |                      |                         |
| CM2    | Air cylinder                                  | CM2W   | Double acting, Double rod |                      |                         |
| CIVIZ  | Direct mount type                             | CM2R   | Double acting, Single rod |                      | ● From P. 172           |
|        | Centralized piping type                       | CM2□P  | Double acting, Single rod | Except with rod boot |                         |
| CG1-Z  | Air cylinder                                  | CG1    | Double acting, Single rod |                      | <b>②</b> From P. 286    |
|        | Air audiculau                                 | CG1    | Double acting, Single rod |                      |                         |
| CG1    | Air cylinder                                  | CG1W   | Double acting, Double rod |                      | <b>9</b> From P. 306    |
|        | Direct mount type                             | CG1R   | Double acting, Single rod |                      |                         |
| CA2-Z  | Air outlined ou                               | CA2    | Double acting, Single rod |                      | ● From P. 508           |
| CAZ-Z  | Air cylinder                                  | CA2W   | Double acting, Double rod |                      | 9 FIOIII P. 506         |
|        |   | CQ2    | Double acting, Single rod |                      |                         |
|        | Compact cylinder                              | CQ2    | Single acting, Single rod |                      |                         |
|        |   | CQ2W   | Double acting, Double rod |                      |                         |
|        | Long stroke                                   | CQ2    | Double acting, Single rod |                      |                         |
| CQ2    | 1 1   | CQ2B   | Double acting, Single rod |                      | T                       |
| CQZ    | Large bore size                               | CQ2WB  | Double acting, Double rod |                      | ● From P. 785           |
|        | Anti-lateral load                             | CQ2□S  | Double acting, Single rod |                      |                         |
|        | Avial pining to pe (Controllined pining tops) | CQP2   | Double acting, Single rod |                      |                         |
|        | Axial piping type (Centralized piping type)   | CQP2   | Single acting, Single rod |                      |                         |
|        | With end lock                                 | CBQ2   | Double acting, Single rod |                      |                         |
|        |   | CQS    | Double acting, Single rod |                      |                         |
|        | Compact cylinder                              | CQS    | Single acting, Single rod |                      |                         |
| CQS    |   | CQSW   | Double acting, Double rod |                      | <b>9</b> From P. 725    |
|        | Long stroke                                   | CQS    | Double acting, Single rod |                      |                         |
|        | Anti-lateral load                             | CQS□S  | Double acting, Single rod |                      |                         |
|        | Compact guide cylinder                        | MGP    | Double acting, Single rod |                      |                         |
|        | With air cushion                              | MGP-□A | Double acting, Single rod |                      |                         |
| MGP    | With end lock                                 | MGP    | Double acting, Single rod |                      | ● From P. 346           |
|        | With heavy duty guide                         | MGPS   | Double acting, Single rod |                      |                         |
|        | High precision ball bushing type              | MGPA   | Double acting, Single rod |                      |                         |

### How to Order

Standard model no.

Grease for food processing equipment

Specifications

| opoomoano.                      | .0                                   |
|---------------------------------|--------------------------------------|
| Seal material                   | Nitrile rubber                       |
| Grease                          | Grease for food processing equipment |
| Auto switch                     | Mountable                            |
| Dimensions                      | Same as standard model               |
| Specifications other than above | Same as standard model               |

# ♠ Warning **Precautions**

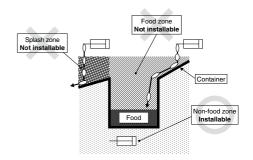
Be aware that smoking cigarettes, etc. after your hands have come into contact with the grease used in this cylinder can create a gas that is hazardous to humans.

<Not installable>

Food zone ·· An environment where food which will be sold as merchandize, directly touches the cylinder's components. .....An environment where food which will not be sold as Splash zone...

merchandize, directly touches the cylinder's components. <Installable>

Non-food zone ..... An environment where there is no contact with food.



Note 1) Avoid using this product in the food zone. (Refer to the figure above.) Note 2) When the product is used in an area of liquid splash, or a water

resistant function is required for the product, please consult SMC. Note 3) Operate without lubrication from a pneumatic system lubricator.

Note 4) Use the following grease pack for the maintenance work. GR-H-010 (Grease: 10 g)

Note 5) Please contact SMC for details on the maintenance intervals for this cylinder, which differ from those of the standard cylinder.



# **Made to Order Common Specifications:** -XC86: With Rod End Bracket



# 58 With Rod End Bracket

Symbol -XC86

With rod end bracket type to simplify the order process.

**Applicable Series** 

|   | Series | Description       | Model | Action                    | Vol. no. (for std model) |
|---|--------|-------------------|-------|---------------------------|--------------------------|
|   | CS1    | Standard type     | CS1   | Double acting, Single rod | 2 From P. 564            |
|   | CSI    | Low friction type | CS1Q  | Double acting, Single rod | <b>2</b> FIOIII P. 504   |
| Ī | 000    | Standard type     |       | Double acting, Single rod | 2 From P. 602            |
|   | CS2    | Smooth cylinder   | CS2Y  | Double acting, Single rod | 2 FIOIII P. 602          |

### How to Order

Standard model no. With rod end bracket Note 1) Rod end brackets are shipped together.

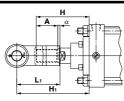
Note 2) A pin and two split pins are attached for double knuckle joint.

Note 3) XC86A to C: Standard type, XC86D to F: Standard type except for rod end thread length (A and H dimensions)

| • Jui | IIA                                       |
|-------|---|
| Α     | With rod end nut                          |
| В     | With double knuckle joint                 |
| С     | With single knuckle joint                 |
| D     | With double knuckle joint and rod end nut |
| E     | With single knuckle joint and rod end nut |
| F     | With rod end nut (For knuckle joint)      |
| Ē     | With single knuckle joint and rod end nut |

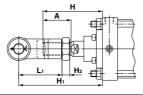
# Dimensions (Dimensions other than below are the same as standard type.)

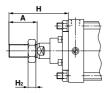
Series CS1, CS2 XC86B, XC86C



|            | Symbol    |     |    |     |                |                | C                     | S1                    | C                     | S2                    |
|------------|-----------|-----|----|-----|----------------|----------------|-----------------------|-----------------------|-----------------------|-----------------------|
| Series     | Bore size | Н   | Α  | Α α | L <sub>1</sub> | H <sub>1</sub> |                       | Applicable knuc       | kle joint part no.    |                       |
|            | (mm)      |     |    |     |                |                | I type single knuckle | Y type double knuckle | I type single knuckle | Y type double knuckle |
| 004        | 125       | 110 | 50 | 3.5 | 100            | 156.5          | I-12                  | Y-12                  | I-12A                 | Y-12A                 |
| CS1<br>CS2 | 140       | 110 | 50 | 3.5 | 105            | 161.5          | I-14                  | Y-14                  | I-14A                 | Y-14A                 |
| U32        | 160       | 120 | 56 | 3.5 | 110            | 170.5          | I-16                  | Y-16                  | I-16A                 | Y-16A                 |
|            | 180, 200  | 135 | 63 | 3.5 | 125            | 193.5          | I-18, I-20            | Y-18, Y-20            |                       |                       |
| CS1        | 250       | 160 | 71 | 3.5 | 160            | 245.5          | I-25                  | Y-25                  |                       |                       |
|            | 300       | 175 | 80 | 3.5 | 175            | 266.5          | I-30                  | Y-30                  |                       |                       |

Series CS1, CS2 **XC86D, XC86E** 





|        | Series Symbol H A L1 H1 |     |                | C   | CS1 CS2         |                    |                       |                       |                       |                       |             |
|--------|-------------------------|-----|----------------|-----|-----------------|--------------------|-----------------------|-----------------------|-----------------------|-----------------------|-------------|
| Series |                         |     | H <sub>2</sub> |     | Applicable knuc | kle joint part no. |                       | Applicable            |                       |                       |             |
|        | Bore size<br>(mm)       |     |                |     |                 |                    | I type single knuckle | Y type double knuckle | I type single knuckle | Y type double knuckle | rod end nut |
| CS1    | 125                     | 125 | 65             | 100 | 181             | 18                 | I-12                  | Y-12                  | I-12A                 | Y-12A                 | NT-12       |
| CS2    | 140                     | 125 | 65             | 105 | 186             | 18                 | I-14                  | Y-14                  | I-14A                 | Y-14A                 | NT-12       |
| U32    | 160                     | 140 | 76             | 110 | 198             | 21                 | I-16                  | Y-16                  | I-16A                 | Y-16A                 | NT-16       |
|        | 180                     | 155 | 83             | 125 | 223             | 23                 | I-18                  | Y-18                  |                       |                       | NT-18       |
| CS1    | 200                     | 160 | 88             | 125 | 227             | 27                 | I-20                  | Y-20                  |                       |                       | NT-20       |
| CSI    | 250                     | 195 | 106            | 160 | 287             | 34                 | I-25                  | Y-25                  |                       |                       | NT-25       |
|        | 300                     | 210 | 115            | 175 | 312             | 38                 | I-30                  | Y-30                  |                       |                       | NT-30       |

-XC86: With Rod End Bracket

-XC87: Cylinder with One-way Lock/Heavy Duty Specifications

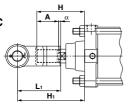


# 58 With Rod End Bracket

Symbol -XC86

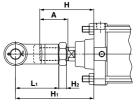
# Dimensions (Dimensions other than below are the same as standard type.)





| Symbol<br>Bore size | н   | Α  | α   | L <sub>1</sub> | Hı    | Applicable knuckle joint part no. |                       |  |
|---------------------|-----|----|-----|----------------|-------|-----------------------------------|-----------------------|--|
| (mm)                | п   | ^  |     |                | п     | I type single knuckle             | Y type double knuckle |  |
| 125                 | 110 | 50 | 3.5 | 100            | 156.5 | I-12A                             | Y-12A                 |  |
| 140                 | 110 | 50 | 3.5 | 105            | 161.5 | I-14A                             | Y-14A                 |  |
| 160                 | 120 | 56 | 3.5 | 110            | 170.5 | I-16A                             | Y-16A                 |  |

# Series CS2 XC86D. XC86E



| Symbol<br>Bore size |     | _   | A   L1 |                | H2 | Applicable knuc       | kle joint part no.    | Applicable  |  |
|---------------------|-----|-----|--------|----------------|----|-----------------------|-----------------------|-------------|--|
| (mm)                | п   | _ ^ | Li     | H <sub>1</sub> | П2 | I type single knuckle | Y type double knuckle | rod end nut |  |
| 125                 | 125 | 65  | 100    | 181            | 18 | I-12A                 | Y-12A                 | NT-12       |  |
| 140                 | 125 | 65  | 105    | 186            | 18 | I-14A                 | Y-14A                 | NT-12       |  |
| 160                 | 140 | 76  | 110    | 198            | 21 | I-16A                 | Y-16A                 | NT-16       |  |

# 59 Cylinder with One-way Lock/Heavy Duty Specifications

Symbol -XC87

Piston rods are heat treated. Even when an external force exceeding the specification range acts temporarily on the piston rod in the locked state, it is resistant to damage and an unlocking failure is unlikely to occur.

# **Applicable Series**

| Series | Description                      | Model | Action                    | Note                       | Vol. no. (for std model) |  |
|--------|----------------------------------|-------|---------------------------|----------------------------|--------------------------|--|
| CLQ    |                                  |       | Double acting, Single rod | Applicable to ø40 to ø100. | ● From P. 928            |  |
| RLQ    |                                  |       | Double acting, Single rod | Applicable to ø40 to ø63.  | <b>9</b> From P. 956     |  |
| MLGP   | Compact guide cylinder with lock | MLGP  | Double acting             | Applicable to ø40 to ø100. | <b>⊚</b> From P. 1014    |  |
| CLK2   | CLK2 Clamp cylinder with lock    |       | Double acting, Single rod | Applicable to ø40 to ø63.  | <b>9</b> From P. 1484    |  |
| MLU    | Plate cylinder with lock         | MLU   | Double acting, Single rod | Applicable to ø40 and ø50. | <b>9</b> From P. 984     |  |

# **How to Order**

Standard model no. -XC87

Heavy duty specifications

Specifications: Same as standard type. Dimensions: Same as the standard type.

# Made to Order Common Specifications: -XC92: Dust Resistant Actuator



# 60 Dust Resistant Actuator

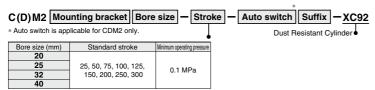
Symbol -XC92

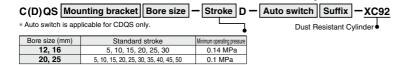
Applicable for environments with flying micro-powder (20 to 30 µm or less) such as ceramic powder, toner powder, paper powder, and metallic powder (except weld spatter). 4 times stronger than the standard model

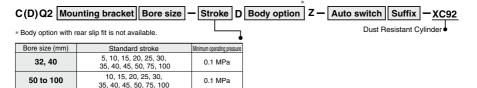
Applicable series

| Series | Description/Type       | Model | Action                    | Remark (s)                                   | Vol. No. (for std model) |
|--------|------------------------|-------|---------------------------|--|--------------------------|
| CM2    | Air Cylinder           | CM2   | Double acting, Single rod | Compatible with cylinders with rubber bumper | <b>2</b> P.172           |
| cqs    | Compact Cylinder       | cqs   | Double acting, Single rod |  | <b>2</b> P.725           |
| CQ2    | Standard type          | CQ2   | Double acting, Single rod | Applicable to ø32 to ø100.                   | <b>2</b> P.785           |
| MGP    | Compact Guide Cylinder | MGP   | Double acting, Single rod |  | <b>3</b> P.346           |

### How to Order







Symbol



10, 20, 30, 40, 50, 75, 100

20, 30, 40, 50, 75, 100, 125, 150, 175, 200

25, 50, 75, 100, 125, 150, 175, 200

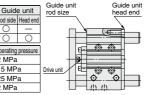
Specifications other than minimum operating pressure are the same as standard model.

12, 16

20, 25

32 to 100

| -      |                                      |   |        |          |   |  |
|--------|--------------------------------------|---|--------|----------|---|--|
| Nil    | With lub-retainers on one side       |   |        |          |   |  |
| W      | Tith lub-retainers on both sides OOO |   |        |          |   |  |
|        | Bore size Minimum operating press    |   |        | pressure |   |  |
| XC92   | ø12, ø16                             | 0 | .2 MPa |          |   |  |
| AC92   | ø20 to ø100 0.15                     |   | .15 MP | .15 MPa  |   |  |
| XC92W  | ø12, ø16                             | 0 | .25 MP | а        |   |  |
| VC35AM | a20 to a100                          | 0 | 2 MPa  |          | l |  |







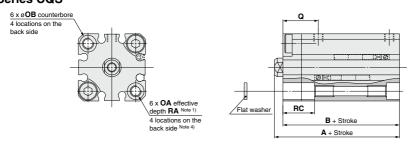
# Made to Order Common Specifications: -XC92: Dust Resistant Actuator



# 60 Dust Resistant Actuator

**Dimensions** (Other dimensions are the same as the standard type.)

# Series CM2: The same as the standard type Series CQS



Note 1) For the standard type ø12 and ø16 with 5 strokes, ø20 with 15 strokes or less, and ø25 with 5 or 10 strokes, and for models with an auto switch and built-in magnet of ø20 with 5 strokes, the through-hole is threaded over the entire length.

Note 2) Be sure to use the attached flat washer for mounting cylinder with through-holes.

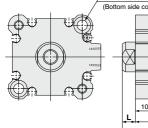
Note 3) For models with a rubber bumper, the stroke tolerance does not include bumper deflection.

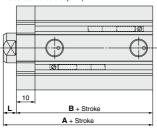
Note 4) 2 locations on the back side for the standard-type ø20 with 15 strokes or less and ø25 with 5 strokes, and for models with an auto switch and built-in magnet.

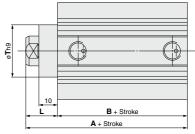
|           |                     |                  |                     |                  |      |          |     |    | (111111) |
|-----------|---------------------|------------------|---------------------|------------------|------|----------|-----|----|----------|
| Bore size | -                   | 1                | E                   | Q                | OA   | ОВ       | RA  | RC |          |
| (mm)      | Without auto switch | With auto switch | Without auto switch | With auto switch | u    | UA       | ОВ  | na | nc       |
| 12        | 30.5                | 35.5             | 27                  | 32               | 17.5 | M4 x 0.7 | 6.5 | 7  | 14       |
| 16        | 30.5                | 35.5             | 27                  | 32               | 17.5 | M4 x 0.7 | 6.5 | 7  | 14       |
| 20        | 34                  | 44               | 29.5                | 39.5             | 19   | M6 x 1.0 | 9   | 10 | 17       |
| 25        | 37.5                | 47.5             | 32.5                | 42.5             | 21   | M6 x 1.0 | 9   | 10 | 17       |

### Series CQ2

2 x ø5.5 through
2 x 2 x ø9 counterbore depth 17
(Bottom side counterbore depth 7)







ø32

|           |                     |                  |                     |                  |    | (mm) |
|-----------|---------------------|------------------|---------------------|------------------|----|------|
| Bore size |                     | 4                | E                   | 3                |    | т    |
| (mm)      | Without auto switch | With auto switch | Without auto switch | With auto switch | _  |      |
| 32        | 40 (50)             | 50               | 33 (43)             | 43               | 7  | _    |
| 40        | 46.5 (56.5)         | 56.5             | 29.5 (39.5)         | 39.5             | 17 | 28   |
| 50        | 48.5 (58.5)         | 58.5             | 30.5 (40.5)         | 40.5             | 18 | 35   |
| 63        | 54 (64)             | 64               | 36 (46)             | 46               | 18 | 35   |
| 80        | 63.5 (73.5)         | 73.5             | 43.5 (53.5)         | 53.5             | 20 | 43   |
| 100       | 75 (85)             | 85               | 53 (63)             | 63               | 22 | 59   |

ø40 to ø100

Note 1) For cylinders with rubber bumper, stroke tolerance does not include the amount of bumper change.

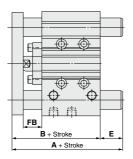
Note 2) Dimensions inside ( ) are for 75, 100st.

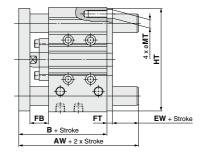
Symbol

-XC92

# **Dimensions** (Other dimensions are the same as the standard type.)

# **Series MGP**





# With Lub-retainers on one side

| With Lub-retainers on one side |                  |                                |       |                  |                                |    |  |  |  |  |
|--------------------------------|------------------|--------------------------------|-------|------------------|--------------------------------|----|--|--|--|--|
| D                              | -                | 4                              |       |                  | =                              |    |  |  |  |  |
| Bore size<br>(mm)              | 50 st<br>or less | Over 50 st and 200 st or less* | В     | 50 st<br>or less | Over 50 st and 200 st or less* | FB |  |  |  |  |
| 12                             | 52               | 70.5                           | 52    | 0                | 18.5                           | 15 |  |  |  |  |
| 16                             | 56               | 74.5                           | 56    | 0                | 18.5                           | 15 |  |  |  |  |
| 20                             | 63               | 94.5                           | 63    | 0                | 31.5                           | 16 |  |  |  |  |
| 25                             | 63.5             | 95                             | 63.5  | 0                | 31.5                           | 16 |  |  |  |  |
| 32                             | 97               | 112                            | 69.5  | 27.5             | 42.5                           | 20 |  |  |  |  |
| 40                             | 97               | 112                            | 76    | 21               | 36                             | 20 |  |  |  |  |
| 50                             | 106.5            | 128                            | 82    | 24.5             | 46                             | 22 |  |  |  |  |
| 63                             | 106.5            | 128                            | 87    | 19.5             | 41                             | 22 |  |  |  |  |
| 80                             | 125              | 152                            | 106.5 | 18.5             | 45.5                           | 28 |  |  |  |  |
| 100                            | 147              | 172                            | 126   | 21               | 46                             | 35 |  |  |  |  |

<sup>\*</sup> The standard stroke for Ø12 and Ø16 is 100 st.

| With Lub-retainers on both sides |       |       |    |    |    |     |     |  |  |  |
|----------------------------------|-------|-------|----|----|----|-----|-----|--|--|--|
| Bore size<br>(mm)                | AW    | В     | EW | FB | FT | МТ  | нт  |  |  |  |
| 12                               | 63    | 52    | 6  | 15 | 5  | 5   | 57  |  |  |  |
| 16                               | 67    | 56    | 6  | 15 | 5  | 6   | 64  |  |  |  |
| 20                               | 74    | 63    | 6  | 16 | 5  | 6   | 80  |  |  |  |
| 25                               | 74.5  | 63.5  | 6  | 16 | 5  | 7   | 92  |  |  |  |
| 32                               | 82.5  | 69.5  | 7  | 20 | 6  | 8.5 | 110 |  |  |  |
| 40                               | 89    | 76    | 7  | 20 | 6  | 8.5 | 118 |  |  |  |
| 50                               | 95    | 82    | 7  | 22 | 6  | 11  | 146 |  |  |  |
| 63                               | 100   | 87    | 7  | 22 | 6  | 11  | 160 |  |  |  |
| 80                               | 120.5 | 106.5 | 8  | 28 | 6  | 14  | 200 |  |  |  |
| 100                              | 143   | 126   | R  | 35 | a  | 16  | 238 |  |  |  |



# -XC93□: With Greater Water Resistance + Stable Lubrication Function



# 61 With Greater Water Resistance + Stable Lubrication Function

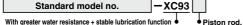
Symbol -XC93

- ·5 times stronger against water (liquids) than the standard model
- Equipped with the greater water resistant scraper (Fluororubber). The Lub-retainer creates grease coating around the piston rod, which improves lubrication.
- ·Stainless steel can be selected for the piston rod and rod end nut.

# **Applicable Series**

| Series | Description         | Model Action |                              |  | Vol. no. (for std model) |
|--------|---------------------|--------------|------------------------------|--|--------------------------|
| RHC    | High power cylinder | RHC          | Double acting,<br>Single rod | Applicable bore size: ø32, ø40<br>Rc port only | <b>⊚</b> From P.1337     |

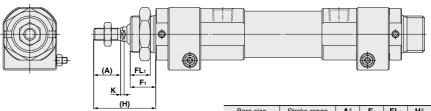
# **How to Order**



### Rod end nut material

| Nil | Standard (Carbon steel) |
|-----|-------------------------|
| S   | Stainless steel         |

# Dimensions (Dimensions other than below are the same as standard type.)



(mm) Bore size Stroke range Fι FL<sub>1</sub> Κ 32 Up to 1000 22 21 16.5 51 3 40 Up to 1000 24 22.5 18 54.5 3

<sup>\*:</sup> Same as the standard model.

# -XC98: Guide Unit with Lube-retainer



# 62 Guide Unit with Lube-retainer

Symbol -XC98

Lube-retainer suitable for retaining the lubrication is mounted on the guide unit.

**Applicable Series** 

| Series |               | Model | Action        |
|--------|---------------|-------|---------------|
| MGP-Z  | Standard type | MGPM  | Double acting |

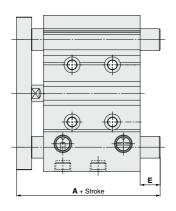
## How to Order

MGPM Standard model no. -XC98

Guide unit with Lube-retainer

Specifications: Same as standard type

# **Dimensions** (Dimensions other than below are the same as standard type.)



|              |                  |                         |                |                  |                         | (mm)           |
|--------------|------------------|-------------------------|----------------|------------------|-------------------------|----------------|
| Bore         | Α                |                         |                | E                |                         |                |
| size<br>(mm) | 50 st<br>or less | Over 50 st<br>to 200 st | Over<br>200 st | 50 st<br>or less | Over 50 st<br>to 200 st | Over<br>200 st |
| 20           | (53)             | 83                      | 115.5          | (0)              | 30                      | 62.5           |
| 25           | (53.5)           | 83.5                    | 115.5          | (0)              | 30                      | 62             |
| 32           | 82               | 100.5                   | 136.5          | 22.5             | 41                      | 77             |
| 40           | 82               | 100.5                   | 136.5          | 16               | 34.5                    | 70.5           |
| 50           | 95.5             | 116.5                   | 157.5          | 23.5             | 44.5                    | 85.5           |
| 63           | 95.5             | 116.5                   | 157.5          | 18.5             | 39.5                    | 80.5           |
| 80           | 113.5            | 140.5                   | 189.5          | 17               | 44                      | 93             |
| 100          | 135.5            | 160.5                   | 199.5          | 19.5             | 44.5                    | 83.5           |

The dimensions in ( ) are the same as standard type.