Fan Type Ionizer

Thinnest and Fastest

Thickness 40 mm
Rapid static neutralization 0.5 s

IZF21 Series
IZF31 Series

Extensive rapid static neutralization

Offset voltage (Ion balance): ±5 V

IZF Series
Extensive Rapid Static Neutralization

Extensive static neutralization

For the IZF21. For details about the IZF31, refer to page 10.
Refer to page 4 for flow rate adjustment and the description below for angle adjustment of the adjustable louver.

At maximum flow rate

At maximum flow rate, with adjustable louver/widest angle

At maximum flow rate, with adjustable louver/narrowest angle

Extensive static neutralization area can be covered with adjustable louver.

Adjustable in 5-stages from wide to narrow angle

90-degree rotation mounting available
(Adjustable in a vertical direction)

Application Examples

Extensive static neutralization at close range

Long range static neutralization
Rapid static neutralization

Installation distance and discharge time (Discharge time from 1000 V to 100 V)

- **IZF21**
  - Air flow level: 1
  - Air flow level: 10
  - Installation distance vs. discharge time graph

- **IZF31**
  - Air flow level: 1
  - Air flow level: 10
  - Installation distance vs. discharge time graph

- **IZF10R**
  - Air flow level: 1
  - Air flow level: 4
  - Installation distance vs. discharge time graph

### Stable Static Neutralization Performance, Easier Maintenance

- **Emitter life is almost doubled with averaging function.**

  - **Averaging Function**
    - The life of the emitters is almost doubled by switching the polarity of the applied high voltage every time the power is supplied hence averaging the wear level of the emitters.
    - Compared with the IZF10.

- **Built-in sensor constantly monitors offset voltage.**

  - **Automatic balance adjustment function achieves stable offset voltage and reduces adjustment time.**

    - Prevents degradation in offset voltage that can occur when emitters become contaminated after prolonged ionizer operation.
    - Corrects changes to offset voltage due to the installation environment.

    - Constantly monitors offset voltage by use of a sensor. Prevents degradation in offset voltage that can occur when emitters become contaminated after prolonged ionizer operation. Balance adjustment trimmer can provide offset voltage adjustment suitable for the installation environment.
Stable Static Neutralization Performance, Easier Maintenance

Emitter contamination can be reduced by automatic cleaning function.

Cleaning arms are installed inside the housing. Emitter cleaning is started by an external input signal or push-button operation.

Contamination of the emitters can be detected.

Emitter contamination level is constantly monitored. When maintenance is required, the user is alerted by a signal output and the LED turning ON.

Emitter cartridge is easily replaceable. (No tools are required.)

Emitter cartridge is easily replaceable. (No tools are required.)
**Flow Rate Adjustment Function**

Flow rate is adjustable in 10 steps* using the flow rate adjustment dial. The flow rate adjustment dial is removable to prevent accidental changes of adjustment.

**Flow Rate Adjustment Range**

<table>
<thead>
<tr>
<th>Model</th>
<th>Flow rate adjustment level [m³/min]</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1</td>
</tr>
<tr>
<td>IZF10R</td>
<td>0.19</td>
</tr>
<tr>
<td>IZF21</td>
<td>0.4</td>
</tr>
<tr>
<td>IZF31</td>
<td>1.3</td>
</tr>
</tbody>
</table>

*For IZF21, 31

**LED indicator can be checked from 2 directions!**

- **1 Power supply failure**
- **2 Incorrect high voltage**
- **3 Fan motor failure**
- **4 CPU failure**
- **5 Maintenance warning**
- **6 Emitter cartridge mounting failure**
- **7 Automatic cleaning failure**

**Filter**

Prevents ingress of lint and foreign matter to the motor and possibility of short-circuit between emitters!

**7 types of alarms are provided.**

**Flow Rate Adjustment Function**

**Filter**

Option p. 12
## Models and Functions

<table>
<thead>
<tr>
<th></th>
<th>IZF21</th>
<th>IZF31</th>
<th>IZF10</th>
<th>IZF10R</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Size (Depth x Width x Height) [mm]</strong></td>
<td>40 x 104 x 155</td>
<td>40 x 144 x 195</td>
<td>39 x 80 x 110</td>
<td>39 x 80 x 110</td>
</tr>
<tr>
<td><strong>Maximum air flow [m³/min]</strong></td>
<td>1.8</td>
<td>4.4</td>
<td>0.66</td>
<td>0.80</td>
</tr>
<tr>
<td>Extensive static neutralization</td>
<td>●</td>
<td>●</td>
<td>—</td>
<td>—</td>
</tr>
<tr>
<td>High speed neutralization</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Adjustable louver</td>
<td>●</td>
<td>●</td>
<td>—</td>
<td>—</td>
</tr>
<tr>
<td>Averaging function</td>
<td>●</td>
<td>●</td>
<td>—</td>
<td>—</td>
</tr>
<tr>
<td>Automatic balance adjustment function (With built-in sensor)</td>
<td>●</td>
<td>●</td>
<td>—</td>
<td>—</td>
</tr>
<tr>
<td>Automatic cleaning function</td>
<td>●</td>
<td>●</td>
<td>—</td>
<td>—</td>
</tr>
<tr>
<td>Emitter dirt detection</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Easily replaceable (Emitter cartridge)</td>
<td>●</td>
<td>●</td>
<td>—</td>
<td>—</td>
</tr>
<tr>
<td>Flow rate adjustment function</td>
<td>●</td>
<td>●</td>
<td>—</td>
<td>●</td>
</tr>
<tr>
<td>Filter</td>
<td>●</td>
<td>●</td>
<td>—</td>
<td>—</td>
</tr>
<tr>
<td><strong>Alarm</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Power supply failure</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Incorrect high voltage</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Fan motor failure</td>
<td>●</td>
<td>●</td>
<td>—</td>
<td>—</td>
</tr>
<tr>
<td>CPU failure</td>
<td>●</td>
<td>●</td>
<td>—</td>
<td>—</td>
</tr>
<tr>
<td>Maintenance warning</td>
<td>●</td>
<td>●</td>
<td>(LED indication only)</td>
<td>●</td>
</tr>
<tr>
<td>Emitter cartridge mounting failure</td>
<td>●</td>
<td>●</td>
<td>—</td>
<td>—</td>
</tr>
<tr>
<td>Automatic cleaning failure</td>
<td>●</td>
<td>●</td>
<td>—</td>
<td>—</td>
</tr>
</tbody>
</table>
Application Examples

For the static neutralization of conveyors
Static neutralization in a narrow space

For the static neutralization of PET bottles
Trip-resistance during conveying/Prevents adhesion of dust.

For the static neutralization of films
Prevents winding failure./Prevents adhesion of dust.

For the static neutralization of molded goods
Improves detachability of molded goods from a die.

For the static neutralization of film-molded goods
Sticking and scattering prevention on a conveyor

For the static neutralization of packing materials made from polystyrene foam
Darkening due to dust adhesion prevented

For the static neutralization of parts feeders
Prevents the clogging of parts feeders.

For the static neutralization of parts feeders
Prevents failures due to ESD and adhesion of dust.

For the static neutralization of electric substrates

Compact fan type with simple functions IZF10/10R Series

- Compact design (Depth x Width x Height): 39 mm x 80 mm x 110 mm
- Weight: 280 g (IZF10), 260 g (IZF10R)
- 2 types of fans available (IZF10)
  - Rapid static neutralizing fan: Discharge time (Static neutralization time)\(^1\)
    1.5 s (When neutralizing static electricity from 1000 V to 100 V at a distance of 300 mm from the workpiece (front surface))
  - Low-noise fan: 48 dB(A) (Measured at a distance of 300 mm from the workpiece),
    Rapid static neutralizing fan: 57 dB(A)
- Offset voltage (Ion balance)\(^1\): ±13 V
- With alarms for
  - Incorrect high voltage, Maintenance warning
- With flow rate adjustment function (IZF10R)

* Based on ANSI/ESD-STM3.1-2015 standards
CONTENTS
IZF21/31 Series  IZF10/IZF10R Series

- Fan Type Ionizer IZF21/31 Series
  Technical Data/Static Neutralization Performance
  ① Installation Distance and Discharge Time …… p. 9
  ② Static Neutralization Range …… p. 10
  How to Order …… p. 11
  Accessories …… p. 12
  Accessories Sold Separately …… p. 12
  Specifications …… p. 13
  Functions and Indications …… p. 13
  Alarm …… p. 13
  Wiring …… p. 14
  Wiring Circuit …… p. 14
  Operation Chart …… p. 15
  Dimensions …… p. 16

- Fan Type Ionizer IZF10/IZF10R Series
  Technical Data/Static Neutralization Performance
  ① Installation Distance and Discharge Time …… p. 20
  ② Static Neutralization Range …… p. 20
  How to Order …… p. 21
  Accessories …… p. 22
  Accessories Sold Separately …… p. 22
  Specifications …… p. 23
  Functions and Indications …… p. 23
  Alarm …… p. 23
  Wiring …… p. 24
  Wiring Circuit …… p. 24
  Operation Chart …… p. 26
  Dimensions …… p. 27

- Specific Product Precautions …… p. 29
IZF21/31 Series
Technical Data

Static Neutralization
Performance

Installation Distance and Discharge Time (Discharge Time from 1000 V to 100 V)

IZF21

IZF31

IZF21-S (With automatic cleaning unit)

IZF31-S (With automatic cleaning unit)

IZF21-U (With filter)

IZF31-U (With filter)

* Static neutralization characteristics are based on data using a charged plate (dimensions: 150 mm x 150 mm, capacitance: 20 pF) as defined in the U.S. ANSI standards (ANSI/ESD STM3.1-2015). Use this data only as a guideline for model selection because the values vary depending on the material and/or size of the subject.
Static Neutralization Performance

2. Static Neutralization Range

IZF21 (Air flow level: 10)

IZF21 (Air flow level: 1)

IZF21-W (With adjustable louver: Angle setting 1, Air flow level: 10)

IZF21-W (With adjustable louver: Angle setting 5, Air flow level: 10)

IZF31 (Air flow level: 10)

IZF31 (Air flow level: 1)

IZF31-W (With adjustable louver: Angle setting 1, Air flow level: 10)

IZF31-W (With adjustable louver: Angle setting 5, Air flow level: 10)

* Static neutralization characteristics are based on data using a charged plate (dimensions: 150 mm x 150 mm, capacitance: 20 pF) as defined in the U.S. ANSI standards (ANSI/ESD STM3.1-2015). Use this data only as a guideline for model selection because the values vary depending on the material and/or size of the subject.
IZF21/31 Series

Fan Type Ionizer

How to Order

IZF 21 - [ ] - [B] - [ ]

Model
Symbol | Max. air flow
--- | ---
21 | 1.8 m³/min
31 | 4.4 m³/min

Input/Output
Nil | NPN input/output
P | PNP input/output

Air suction side filter
Nil | None
U | With filter*1
+1 Filter + Filter holder

Automatic cleaning unit, Louver (Refer to page 12 for details.)
Nil | None
S | With automatic cleaning unit
W | With adjustable louver
Y | With automatic cleaning unit + adjustable louver

Power supply cable, AC adapter
Nil | With power supply cable (3 m)
Z | With power supply cable (10 m)
Q | With AC adapter (with AC cord)
R | With AC adapter (without AC cord)
N | None

Bracket
Nil | None
B | With bracket

*1 Filter + Filter holder

Automatic cleaning unit, Louver (Refer to page 12 for details.)

RoHS

IZF 21 B
## Fan Type Ionizer IZF21/31 Series

### Accessories (for Individual Parts)

#### Emitter cartridge
- **IZF21-NT**
  - **Model**
    - 21 For IZF21
    - 31 For IZF31
  - ![Image](image1.png)

#### Power supply cable
- **IZS41-CP**
  - **Model**
    - Nil Power supply cable (3 m)
    - Z Power supply cable (10 m)
  - ![Image](image2.png)

#### Automatic cleaning unit
- **IZF21-HS**
  - **Model**
    - 21 For IZF21
    - 31 For IZF31
  - ![Image](image3.png)

#### Cleaning arm (for Automatic cleaning unit)
- **IZF21-M3**
  - **Model**
    - 21 For IZF21
    - 31 For IZF31
  - ![Image](image4.png)

#### AC adapter
- **IZF21-C**
  - **Model**
    - G1 AC adapter (with AC cord)
    - G2 AC adapter (without AC cord)
  - ![Image](image5.png)

#### Adjustable louver
- **IZF21-HW**
  - **Model**
    - 21 For IZF21
    - 31 For IZF31
  - ![Image](image6.png)

#### Air suction side filter
- **IZF21-F**
  - **Model**
    - L Filter
    - U Filter + Filter holder
  - ![Image](image7.png)

#### Accessories Sold Separately

#### Cleaning kit
- **IZS30-M2**
  - (With 1 felt pad, 1 rubber grindstone, and 2 replacement felt pads)
  - ![Image](image8.png)

#### Adjusting screwdriver
- **IZS30-A0201**
  - (10 replacement felt pads)
  - ![Image](image9.png)

- **IZS30-A0202**
  - (1 replacement rubber grindstone)
  - ![Image](image10.png)

---

*4 retaining bolts are included.*

*Available in 1 m increments from 1 m to 20 m. Use standard power supply cables for 3 m and 10 m lengths.*

*Removable*
Specifications

<table>
<thead>
<tr>
<th>Model</th>
<th>IZF21</th>
<th>IZF21-P</th>
<th>IZF31-P</th>
<th>IZF31-P</th>
</tr>
</thead>
<tbody>
<tr>
<td>NPN</td>
<td>1.8 m³/min</td>
<td>4.4 m³/min</td>
<td></td>
<td></td>
</tr>
<tr>
<td>PNP</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Applied voltage ±25 kV
Ion generation method Corona discharge type
Method of applying voltage DC type

Output current 1.9 A max
Automatic cleaning failure
Error signal OFF (B contact) ALM (Red) NDL (Red) Stop Error during automatic cleaning operation
Supply power again.

Emitter cartridge mounting failure
Error signal OFF (B contact) NDL (Red) — Stop Emitter cartridge is not mounted.
Supply power again.

Maintenance signal ON (A contact) NDL (Green) — Continue When static electricity neutralization performance is reduced due to contamination or wear of the emitters.

Power supply failure
Error signal OFF (B contact) — — — Stop Incorrect high voltage due to foreign matter in fan motor
Input the ionizer stop signal or supply power again.

Power supply failure
Error signal OFF (B contact) — — — Stop Incorrect ionizer operation due to foreign matter in fan motor
Input the ionizer stop signal or supply power again.

Fan motor failure
Error signal OFF (B contact) ALM (Red) — — Stop

CPU failure
Error signal OFF (B contact) — — — Stop CPU error due to noise etc.
Supply power again.

Excess current on output circuit
Error signal OFF (B contact) Maintenance signal OFF (A contact) — — Continue
Input the ionizer stop signal or supply power again.

Maintenance warning
Maintenance signal OFF (A contact) NDL (Green) — Continue When static electricity neutralization performance is reduced due to contamination or wear of the emitters.
Input the ionizer stop signal or supply power again.

Fan motor failure
Error signal OFF (B contact) ALM (Red) — — Stop Incorrect ionizer operation due to foreign matter in fan motor
Input the ionizer stop signal or supply power again.

Automatic cleaning failure
Error signal OFF (B contact) ALM (Red) NDL (Red) — Stop

Alarm

<table>
<thead>
<tr>
<th>Alarm name</th>
<th>Output signal</th>
<th>LED ON</th>
<th>LED (Flashes at 1 Hz)</th>
<th>Operation after alarm generated</th>
<th>Description</th>
<th>Action to reset alarm</th>
</tr>
</thead>
<tbody>
<tr>
<td>Power supply failure</td>
<td>Error signal OFF (B contact)</td>
<td>— —</td>
<td>PWR (Green)</td>
<td>Stop</td>
<td>Connected power supply voltage is outside of specifications.</td>
<td>Reset automatically.</td>
</tr>
<tr>
<td>Incorrect high voltage</td>
<td>Error signal OFF (B contact)</td>
<td>ION/HV (Red)</td>
<td>—</td>
<td>Stop</td>
<td>If an abnormal high voltage discharge occurs.</td>
<td>Input the ionizer stop signal or supply power again.</td>
</tr>
<tr>
<td>Fan motor failure</td>
<td>Error signal OFF (B contact)</td>
<td>ALM (Red)</td>
<td>—</td>
<td>Stop</td>
<td>Incorrect ionizer operation due to foreign foreign matter in fan motor</td>
<td>Input the ionizer stop signal or supply power again.</td>
</tr>
<tr>
<td>CPU failure</td>
<td>Error signal OFF (B contact)</td>
<td>— —</td>
<td>PWR (Red) ION/HV (Red) ALM (Red) NDL (Red)</td>
<td>Stop</td>
<td>CPU error due to noise etc.</td>
<td>Supply power again.</td>
</tr>
<tr>
<td>Excess current on output circuit</td>
<td>Error signal OFF (B contact)</td>
<td>Maintenance signal OFF (A contact)</td>
<td>— —</td>
<td>Continue</td>
<td>If excess current is present on the output circuit and protection circuit is activated.</td>
<td>Reset automatically.</td>
</tr>
<tr>
<td>Maintenance warning</td>
<td>Maintenance signal OFF (A contact)</td>
<td>NDL (Green)</td>
<td>—</td>
<td>Continue</td>
<td>When static electricity neutralization performance is reduced due to contamination or wear of the emitters.</td>
<td>Input the ionizer stop signal or supply power again.</td>
</tr>
<tr>
<td>Emitter cartridge mounting failure</td>
<td>Error signal OFF (B contact)</td>
<td>NDL (Red)</td>
<td>—</td>
<td>Stop</td>
<td>Emitter cartridge is not mounted.</td>
<td>Supply power again.</td>
</tr>
<tr>
<td>Automatic cleaning failure</td>
<td>Error signal OFF (B contact)</td>
<td>ALM (Red)</td>
<td>NDL (Red)</td>
<td>Stop</td>
<td>Error during automatic cleaning operation</td>
<td>Supply power again.</td>
</tr>
</tbody>
</table>
### Wiring

<table>
<thead>
<tr>
<th>Pin no.</th>
<th>Cable color</th>
<th>Signal name</th>
<th>Signal direction</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>A1</td>
<td>Brown</td>
<td>+24 VDC</td>
<td>IN</td>
<td>Power supply connection to operate this product.</td>
</tr>
<tr>
<td>B1</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>A2</td>
<td>Blue</td>
<td>0 V</td>
<td>IN</td>
<td>Ground terminal with 100 Ω or less to use it as a reference electric potential of offset voltage.</td>
</tr>
<tr>
<td>B2</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>A3</td>
<td>Green</td>
<td>F.G.</td>
<td>—</td>
<td>Signal input to turn ON/OFF the ventilation with fan and ion generation.</td>
</tr>
<tr>
<td>B3</td>
<td>Yellowish green</td>
<td>Ionizer stop signal</td>
<td>IN</td>
<td>NPN type: To stop fan and ion generation, connect to 0 V. (It operates when disconnected)</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>PNP type: To stop fan and ion generation, connect to +24 VDC. (It operates when disconnected)</td>
</tr>
<tr>
<td>A4</td>
<td>Gray</td>
<td>Cleaning signal</td>
<td>IN</td>
<td>When an automatic cleaning unit is fitted, cleaning of the emitters will start.</td>
</tr>
<tr>
<td>B4</td>
<td>Yellow</td>
<td>Maintenance signal</td>
<td>OUT</td>
<td>Turns ON when cleaning due to emitter contamination and/or replacement due to wear is required or when automatic cleaning is being performed (when an automatic cleaning unit is fitted). Turns OFF during output circuit over current error.</td>
</tr>
<tr>
<td>A5</td>
<td>Purple</td>
<td>Error signal</td>
<td>OUT</td>
<td>Turns OFF if power supply failure, incorrect high voltage, fan motor failure, CPU failure, excess current on the output circuit, emitter cartridge mounting failure, or automatic cleaning failure (for product with automatic cleaning function) is detected. (ON when there is no problem)</td>
</tr>
<tr>
<td>B5</td>
<td>White</td>
<td>—</td>
<td>—</td>
<td></td>
</tr>
</tbody>
</table>

### Wiring Circuit

IZF21, 31

- Green F.G.: Ground the F.G. cable with a resistance of 100 Ω or less
- Yellowish green: Ionizer stop signal
- Gray: Cleaning signal (When automatic cleaning unit is fitted)
- Yellow: Maintenance signal
- Purple: Error signal

IZF21, 31

- Green F.G.: Ground the F.G. cable with a resistance of 100 Ω or less
- Yellowish green: Ionizer stop signal
- Gray: Cleaning signal (When automatic cleaning unit is fitted)
- Yellow: Maintenance signal
- Purple: Error signal

Technical Data

IZF21/31 Series

Fan Type Ionizer
# Operation Chart

## Operation Chart 1

<table>
<thead>
<tr>
<th></th>
<th></th>
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<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Input</strong></td>
<td><strong>Output</strong></td>
<td><strong>LED Indicators</strong></td>
<td><strong>Error</strong></td>
<td><strong>Ion</strong></td>
<td><strong>Fan</strong></td>
<td><strong>Operation</strong></td>
<td><strong>Power supply</strong></td>
<td><strong>Incorrect high voltage</strong></td>
<td><strong>Fan motor failure</strong></td>
<td><strong>CPU failure</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Power supply switch</td>
<td>POWER</td>
<td>ON</td>
<td>OFF</td>
<td>ON</td>
<td>OFF</td>
<td>ON</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
</tr>
<tr>
<td>Ionizer stop signal</td>
<td>—</td>
<td>ON</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
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<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
</tr>
<tr>
<td>Cleaning signal</td>
<td>—</td>
<td>ON</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
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## Operation Chart 2

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<td>Static neutralization operation (Green)</td>
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### Notes

1. Incorrect high voltage, fan motor failure, and maintenance warning can also be released by the ionizer stop signal after resolving the error.
2. Fan rotation stops gradually because of its rotational inertia.
3. Ensure the power supply is turned off before clearing errors or cleaning emitters. If an alarm continues to be generated even after cleaning, the emitters may be worn out or damaged. If wear or damage to the emitters is detected, replace the emitter cartridge with a new one.
4. When excess current flows to the error signal or maintenance signal, the signal will be turned OFF to protect the output circuit.
5. The cleaning time is approximately 2 seconds.
IZF21/31 Series

Dimensions

IZF31-m

Bracket
IZF31-

IZF21/31 Series
Dimensions

With automatic cleaning unit
IZF21-□-□S□

IZF31-□-□S□

With adjustable louver
IZF21-□-□W□

IZF31-□-□W□

With filter
IZF21-□-□□U

IZF31-□-□□U
IZF21/31 Series

Dimensions

Power supply cable
IZS41-CP

<table>
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<th>Part no.</th>
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<tr>
<td>IZS41-CP</td>
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<td>IZS41-CPZ</td>
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Cable Specifications

<table>
<thead>
<tr>
<th>No. of cable wires/Size</th>
<th>10 pcs./AWG20 (4 pcs.), AWG28 (6 pcs.)</th>
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<tr>
<td>Conductor</td>
<td>Nominal cross section 0.54 mm² (4 pcs.), 0.09 mm² (6 pcs.)</td>
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<td>Outside diameter 0.96 mm² (4 pcs.), 0.38 mm² (6 pcs.)</td>
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<tr>
<td>Insulator</td>
<td>Outside diameter 1.4 mm Blue, Brown 0.7 mm White, Green, Light green, Purple, Gray, Yellow</td>
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<td>Sheath</td>
<td>Material Heat resistant PVC</td>
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<td>Outside diameter 6.2 mm</td>
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AC adapter
IZF21-CG1 (with AC cord)

IZF21-CG2 (without AC cord)

* The input (AC) side and output (DC) side of the AC adapter are not isolated.
If using the AC adapter as DC power supply for a different product, this may cause electric shock or malfunction.
Do not use the AC adapter for the DC power supply of a different product.
IZF10/IZF10R Series
Technical Data

Static Neutralization Performance

1. Installation Distance and Discharge Time (Discharge Time from 1000 V to 100 V)

   **IZF10**

   ![Graph showing discharge time vs. installation distance for IZF10 and IZF10-L](image)

   **IZF10R**

   ![Graph showing discharge time vs. installation distance for IZF10R with different air flow levels](image)

2. Static Neutralization Range

   **IZF10**

   ![Graph showing installation distance vs. discharge time for IZF10](image)

   **IZF10-L**

   ![Graph showing installation distance vs. discharge time for IZF10-L](image)

   **IZF10R (Air flow level: 4)**

   ![Graph showing installation distance vs. discharge time for IZF10R with air flow level 4](image)

   **IZF10R (Air flow level: 1)**

   ![Graph showing installation distance vs. discharge time for IZF10R with air flow level 1](image)

*Static neutralization characteristics are based on data using a charged plate (dimensions: 150 mm x 150 mm, capacitance: 20 pF) as defined in the U.S. ANSI standards (ANSI/ESD STM3.1-2015). Use this data only as a guideline for model selection because the values vary depending on the material and/or size of the subject.*
IZF10/IZF10R Series

Fan Type Ionizer

How to Order

IZF10 - [Blank] - [Blank] - B

Compact fan type

Air flow
- Nil: 0.66 m³/min
- L: 0.46 m³/min

With flow rate adjustment function (0.19 to 0.80 m³/min)

IZF10 R - [Blank] - [Blank] - B

Compact fan type

Output
- Nil: NPN output
- P: PNP output

Bracket
- Nil: None
- B: With bracket

Power supply cable, AC adapter
- Nil: With power supply cable (3 m)
- Z: With power supply cable (10 m)
- H*: e-con connector
- Q: With AC adapter (with AC cord)
- R: With AC adapter (without AC cord)
- N: None

*1 A power supply connector for customers supplying their own cable. Can only be used if the IZF10 is selected.
### Accessories (for Individual Parts)

#### Power supply cable

**IZF10**

- **IZF10**
- **IZF10R**

- **Flow rate adjustment function**
  - **Nil** Without flow rate adjustment function
  - **R** With flow rate adjustment function

#### AC adapter

**IZF10**

- **G1** AC adapter (with AC cord)
- **G2** AC adapter (without AC cord)

- **Flow rate adjustment function**
  - **Nil** Without flow rate adjustment function
  - **R** With flow rate adjustment function

#### e-con connector

**ZS – 28 – C**

- Applicable wire size: AWG26 to 24, Conductor cross sectional area: 0.14 to 0.2 mm², Finished outside diameter: ø0.8 to ø1.0 mm

### Accessories Sold Separately

#### Cleaning kit

**IZS30 – M2**
(With 1 felt pad, 1 rubber grindstone, and 2 replacement felt pads)

**IZS30 – A0201**
(10 replacement felt pads)

**IZS30 – A0202**
(1 replacement rubber grindstone)

#### Adjustment screwdriver

**IZS30 – M1**
IZF10/IZF10R Series

Specifications

<table>
<thead>
<tr>
<th>Model</th>
<th>IZF10-□□</th>
<th>IZF10-L-□□</th>
<th>IZF10R-□□</th>
<th>IZF10-P-□□</th>
<th>IZF10-LP-□□</th>
<th>IZF10R-P-□□</th>
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<td>0.80 m³/min</td>
<td>0.66 m³/min</td>
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<td>Offset voltage (Ion balance)*</td>
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<td>Within ±13 V</td>
<td>Within ±13 V</td>
<td>Within ±13 V</td>
<td>Within ±13 V</td>
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<td>Power supply voltage</td>
<td>21.8 to 26.4 VDC (Within 24 VDC ±10%)</td>
<td>21.8 to 26.4 VDC (Within 24 VDC ±10%)</td>
<td>21.8 to 26.4 VDC (Within 24 VDC ±10%)</td>
<td>21.8 to 26.4 VDC (Within 24 VDC ±10%)</td>
<td>21.8 to 26.4 VDC (Within 24 VDC ±10%)</td>
<td>21.8 to 26.4 VDC (Within 24 VDC ±10%)</td>
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</tbody>
</table>

Switch output

- NPN open collector output
  - Maximum load current: 80 mA
  - Residual voltage: 1 V or less (Load current: 80 mA)
  - Maximum load voltage: 26.4 VDC

- PNP open collector output
  - Maximum load current: 80 mA
  - Residual voltage: 1 V or less (Load current: 80 mA)
  - Maximum load voltage: 26.4 VDC

Ambient temperature

- Operating: 0 to 50°C
- Stored: –10 to 60°C

Ambient humidity

- Operating, Stored: 35 to 80% RH (No condensation)

Material

- Case: ABS/Stainless steel
- Emitter: Tungsten

Weight

- 280 g (With bracket: 360 g)
- 260 g (With bracket: 340 g)
- 280 g (With bracket: 360 g)
- 260 g (With bracket: 340 g)

Standards/Directive

- CE (EMC directive: 2004/108/EC)
- CE (EMC directive: 2014/30/EU)

AC Adapter (IZF10/10R-CG1, IZF10/10R-CG2)

<table>
<thead>
<tr>
<th>Input voltage</th>
<th>100 to 240 VAC, 50/60 Hz</th>
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<tr>
<td>Output voltage</td>
<td>24 VDC</td>
</tr>
<tr>
<td>Output current</td>
<td>1 A max</td>
</tr>
<tr>
<td>Ambient temperature</td>
<td>0 to 40°C, Stored: –20 to 65°C</td>
</tr>
<tr>
<td>Ambient humidity</td>
<td>Operating, Stored: 10 to 90% RH (No condensation)</td>
</tr>
<tr>
<td>Standards/Directive</td>
<td>CE, cUL</td>
</tr>
</tbody>
</table>

Functions and Indications

<table>
<thead>
<tr>
<th>No.</th>
<th>Name</th>
<th>Panel display</th>
<th>Type</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Power supply switch</td>
<td>—</td>
<td>Switch</td>
<td>Switch to turn this product ON and OFF.</td>
</tr>
<tr>
<td>2</td>
<td>Power supply indicator</td>
<td>—</td>
<td>LED (Green/Orange)</td>
<td>The LED is ON green when power is supplied to the product, and is ON orange during an incorrect high voltage alarm or output signal over current alarm.</td>
</tr>
<tr>
<td>3</td>
<td>Error indicator</td>
<td>ALARM</td>
<td>LED (Red)</td>
<td>The LED turns ON when an incorrect voltage alarm is generated for 100 ms or more.</td>
</tr>
<tr>
<td>4</td>
<td>Maintenance indicator</td>
<td>NDL</td>
<td>LED (Green)</td>
<td>The LED is ON green when the emitter is contaminated or worn.</td>
</tr>
<tr>
<td>5</td>
<td>Air flow adjustment</td>
<td>BLOW SPEED</td>
<td>Rotary switch</td>
<td>Adjusts air flow with fan.</td>
</tr>
<tr>
<td>6</td>
<td>Balance adjustment</td>
<td>—</td>
<td>Trimmer</td>
<td>Adjusts offset voltage (ion balance).</td>
</tr>
<tr>
<td>7</td>
<td>Connector</td>
<td>—</td>
<td>Connector</td>
<td>Connect the power supply cable or AC adapter.</td>
</tr>
</tbody>
</table>

*1 Only for the IZF10R

Alarm

<table>
<thead>
<tr>
<th>Alarm name</th>
<th>Output signal at the time of alarm*1</th>
<th>LED</th>
<th>Operation after alarm generated</th>
<th>Description</th>
<th>Action to reset alarm</th>
</tr>
</thead>
<tbody>
<tr>
<td>Incorrect high voltage</td>
<td>Error signal OFF (B contact)</td>
<td>Power supply (Orange)</td>
<td>Stop</td>
<td>Incorrect function of the high voltage circuit for 100 ms or more.</td>
<td>Supply power again.</td>
</tr>
<tr>
<td>Excess current on output circuit</td>
<td>Signal due to excess current OFF</td>
<td>Power supply (Orange)</td>
<td>Continue</td>
<td>Excess current is present on the output circuit.</td>
<td>Reset automatically.</td>
</tr>
<tr>
<td>Maintenance warning</td>
<td>Maintenance signal ON (A contact)</td>
<td>Maintenance (Green)</td>
<td>Continue</td>
<td>When static electricity neutralization performance is reduced due to contamination or wear of the emitters.</td>
<td>Supply power again.</td>
</tr>
</tbody>
</table>

*1 NPN/PNP open collector output

* Based on ANSI/ESD-STM3.1-2015 standards
### Wiring: IZF10

<table>
<thead>
<tr>
<th>Pin no.</th>
<th>Signal name</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>+24 VDC</td>
<td>Power supply connection to operate this product.</td>
</tr>
<tr>
<td>2</td>
<td>0 V</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>F. G.</td>
<td>Ground terminal with 100 Ω or less to use it as</td>
</tr>
<tr>
<td></td>
<td></td>
<td>a reference electric potential of offset voltage.</td>
</tr>
<tr>
<td>4</td>
<td>Error signal</td>
<td>The error signal turns OFF when a high voltage</td>
</tr>
<tr>
<td></td>
<td></td>
<td>alarm or output signal over current is generated.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>(ON when there is no problem)</td>
</tr>
</tbody>
</table>

### Wiring Circuit: IZF10

#### NPN output

1: +24 VDC
2: 0 V
3: F. G.
4: OUTPUT (80 mA max)

#### PNP output

1: +24 VDC
2: 0 V
3: F. G.
4: OUTPUT (80 mA max)

Ground the F.G. cable with a resistance of 100 Ω or less
IZF10/IZF10R Series

Wiring: IZF10R

<table>
<thead>
<tr>
<th>Pin no.</th>
<th>Cable color</th>
<th>Signal name</th>
<th>Conductor size (AWG)</th>
<th>Signal direction</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Brown</td>
<td>+24 VDC</td>
<td>26</td>
<td>IN</td>
<td>Power supply connection to operate this product.</td>
</tr>
<tr>
<td>2</td>
<td>Blue</td>
<td>0 V</td>
<td>26</td>
<td>IN</td>
<td>Ground terminal with 100 Ω or less to use it as a reference electric potential of offset voltage.</td>
</tr>
<tr>
<td>3</td>
<td>Green</td>
<td>F.G.</td>
<td>26</td>
<td>—</td>
<td>Ground the F.G. cable with a resistance of 100 Ω or less</td>
</tr>
<tr>
<td>4</td>
<td>Yellow</td>
<td>Maintenance signal</td>
<td>26</td>
<td>OUT (A contact)</td>
<td>Turns ON when the emitter is contaminated or worn.</td>
</tr>
<tr>
<td>5</td>
<td>Purple</td>
<td>Error signal</td>
<td>26</td>
<td>OUT (B contact)</td>
<td>The error signal turns OFF when a high voltage alarm or output signal over current is generated. (ON when there is no problem)</td>
</tr>
</tbody>
</table>

Wiring Circuit: IZF10R

NPN output

PNP output

IZF10R

<table>
<thead>
<tr>
<th>Pin no.</th>
<th>Cable color</th>
<th>Signal name</th>
<th>Conductor size (AWG)</th>
<th>Signal direction</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Brown</td>
<td>+24 VDC</td>
<td>26</td>
<td>IN</td>
<td>Power supply connection to operate this product.</td>
</tr>
<tr>
<td>2</td>
<td>Blue</td>
<td>0 V</td>
<td>26</td>
<td>IN</td>
<td>Ground terminal with 100 Ω or less to use it as a reference electric potential of offset voltage.</td>
</tr>
<tr>
<td>3</td>
<td>Green</td>
<td>F.G.</td>
<td>26</td>
<td>—</td>
<td>Ground the F.G. cable with a resistance of 100 Ω or less</td>
</tr>
<tr>
<td>4</td>
<td>Yellow</td>
<td>Maintenance signal</td>
<td>26</td>
<td>OUT (A contact)</td>
<td>Turns ON when the emitter is contaminated or worn.</td>
</tr>
<tr>
<td>5</td>
<td>Purple</td>
<td>Error signal</td>
<td>26</td>
<td>OUT (B contact)</td>
<td>The error signal turns OFF when a high voltage alarm or output signal over current is generated. (ON when there is no problem)</td>
</tr>
</tbody>
</table>
### Operation Chart

#### IZF10 Timing Chart

<table>
<thead>
<tr>
<th>Display Status</th>
<th>Power Supply Failure</th>
<th>Incorrect High Voltage</th>
<th>Maintenance Warning</th>
</tr>
</thead>
<tbody>
<tr>
<td>Power supply switch</td>
<td>ON OFF ON</td>
<td>Error OFF ON</td>
<td>Error OFF ON</td>
</tr>
<tr>
<td>Error signal (ON when there is no problem)</td>
<td>ON OFF</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Power supply (Orange)</td>
<td>ON OFF</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Error indicator (Red)</td>
<td>ALARM ON OFF</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Maintenance indicator (Green)</td>
<td>NDL ON OFF</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**LED Indicators**

- Power supply (Green) ON OFF
- Power supply (Orange) ON OFF
- Error indicator (Red) ALARM ON OFF
- Maintenance indicator (Green) NDL ON OFF

**Ion**

- ON OFF

**Fan**

- ON OFF

---

*1 Cleaning or replacing the emitters should never be performed with the power supply ON. If an alarm continues to be generated even after cleaning, the emitters may be worn out or damaged. If wear or damage to the emitters is detected, replace the emitter cartridge with a new one.

---

#### IZF10R Timing Chart

<table>
<thead>
<tr>
<th>Display Status</th>
<th>Power Supply Failure</th>
<th>Incorrect High Voltage</th>
<th>Maintenance Warning</th>
</tr>
</thead>
<tbody>
<tr>
<td>Power supply switch</td>
<td>ON OFF ON</td>
<td>Error OFF ON</td>
<td>Error OFF ON</td>
</tr>
<tr>
<td>Error signal (ON when there is no problem)</td>
<td>ON OFF</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Maintenance signal (ON when there is no problem)</td>
<td>ON OFF</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Power supply (Green)</td>
<td>ON OFF</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Power supply (Orange)</td>
<td>ON OFF</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Error indicator (Red)</td>
<td>ALARM ON OFF</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Maintenance indicator (Green)</td>
<td>NDL ON OFF</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**LED Indicators**

- Power supply (Green) ON OFF
- Power supply (Orange) ON OFF
- Error indicator (Red) ALARM ON OFF
- Maintenance indicator (Green) NDL ON OFF

**Ion**

- ON OFF

**Fan**

- ON OFF

---

*1 Fan motor rotation does not stop immediately due to inertial force even when the power supply is OFF.

*2 Cleaning or replacing the emitters should never be performed with the power supply ON. If an alarm continues to be generated even after cleaning, the emitters may be worn out or damaged. If wear or damage to the emitters is detected, replace the emitter cartridge with a new one.

*3 When excessive current flows to the output signal, the signal will be turned OFF to protect the output circuit.

---

**Precautions for use in a clean room**

When using in a clean room environment, confirm the required cleanliness before use. Fine particles are generated due to wear of emitters and motor sliding during operation.
**Dimensions**

**Power supply cable**
IZF10-CP

```
Part no. | L
---------|---
IZF10-CP | 3000 ±60
IZF10-CPZ | 9850 ±100
```

**Wiring: IZF10**

<table>
<thead>
<tr>
<th>Pin no.</th>
<th>Cable color</th>
<th>Signal name</th>
<th>Conductor size (AWG)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Brown</td>
<td>+24 VDC</td>
<td>24</td>
</tr>
<tr>
<td>2</td>
<td>Blue</td>
<td>0 V</td>
<td>24</td>
</tr>
<tr>
<td>3</td>
<td>Green</td>
<td>F.G.</td>
<td>24</td>
</tr>
<tr>
<td>4</td>
<td>Purple</td>
<td>Error signal</td>
<td>24</td>
</tr>
</tbody>
</table>

**IZF10R-CP**

```
Part no. | L
---------|---
IZF10R-CP | 3000 ±60
IZF10R-CPZ | 9850 ±100
```

**Wiring: IZF10R**

<table>
<thead>
<tr>
<th>Pin no.</th>
<th>Cable color</th>
<th>Signal name</th>
<th>Conductor size (AWG)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Brown</td>
<td>+24 VDC</td>
<td>26</td>
</tr>
<tr>
<td>2</td>
<td>Blue</td>
<td>0 V</td>
<td>26</td>
</tr>
<tr>
<td>3</td>
<td>Green</td>
<td>F.G.</td>
<td>26</td>
</tr>
<tr>
<td>4</td>
<td>Yellow</td>
<td>Maintenance</td>
<td>26</td>
</tr>
<tr>
<td>5</td>
<td>Purple</td>
<td>Error signal</td>
<td>26</td>
</tr>
</tbody>
</table>

**AC adapter**

**IZF10-CG1**

**With AC cord**

```
Part no. | L
---------|---
IZF10-CG1 | 3000 ±60
IZF10-CG2 | 9850 ±100
```

**IZF10-CG2**

**Without AC cord**

```
Part no. | L
---------|---
IZF10-CG2 | 3000 ±60
IZF10-CGZ | 9850 ±100
```

- AC cord is only for use in Japan. (Rated voltage 125 V, Plug JIS C8303, Inlet IEC60320-C8)
- External output cannot be used when the AC adapter is being used.
IZF Series
Specific Product Precautions 1
Be sure to read this before handling the products.
Refer to the back cover for safety instructions.

⚠️ Warning

1. **This product is intended to be used with general factory automation (FA) equipment.**
   If considering using the product for other applications (especially those stipulated on Safety Instructions), please consult SMC beforehand.

2. **Use this product within the specified voltage and temperature range.**
   Using outside of the specified voltage can cause a malfunction, damage, electrical shock, or fire.

3. **This product is not explosion-protected.**
   Never use this product in locations where the explosion of dust is likely to occur or flammable or explosive gases are used. This can cause a fire.

⚠️ Caution

1. **Clean specification is not available with this product.**
   When using in a clean room environment, confirm the required cleanliness before use. Fine particles are generated due to wear of emitters and motor sliding during operation.

⚠️ Warning

1. **Reserve enough space for maintenance and wiring.**
   Install the product and cables taking into consideration the removal of the power supply connector and emitter maintenance. The cable bending should not be less than the minimum bending radius so that stress is not applied to the power supply connector. If the cable is bent in an acute angle or load is applied to the cable successively, it may cause a malfunction, broken wire or fire.

2. **Mount this product on a plane surface.**
   Mounting on an uneven surface will apply excess force to the frame or case, which leads to damage or failure. Do not drop the product or subject it to a strong impact. This may cause an injury or accident.

3. **Avoid using in a place where noise (electromagnetic wave and surge) is generated.**
   If the product is used in an environment where noise is generated, it may lead to deterioration or damage of the internal elements. Take measures to prevent noise at its source and avoid power and signal lines from coming into close contact.

4. **Use the correct tightening torque.**
   If the screws are tightened in excess of the specified torque range, it may damage the mounting screws, mounting brackets, etc. If the tightening torque is insufficient, the mounting screws and brackets may become loose.

5. **Do not apply tape or stickers to the product body.**
   If a tape or seal contains any conductive adhesive or reflective paint, a dielectric phenomenon may occur due to the generated ions, resulting in electrostatic charge or electric leakage. Avoid using such tape and seals as it will not only cause difficulties in maintaining the performance of the product, but may also result in the failure of the product.

6. **Ensure the power supply is removed before installing and adjusting the product.**

⚠️ Caution

1. **Provide sufficient space on the air intake side of this product.**
   This product ventilates with a fan motor. If there are obstacles such as a wall on the air suction side of the product, the ventilation will be obstructed, decreasing the performance. Install the ionizer so that the air suction side of the product is at least 20 mm (for IZF10, IZF10R, IZF21) or 30 mm (for IZF31) away from any obstacles.

2. **Make sure to confirm the effect of static neutralization after installation.**
   The effects vary depending on the ambient conditions, operating conditions, etc. After installation, verify the effects of static neutralization.

3. **When installing ionizers which operate in DC mode (one polarity, positive or negative) close together, they should be positioned at least 2 m away from each other, (IZF21, 31) **
   When an ionizer is used close to the ionizer which operates in DC mode, separate them by at least 2 m. The offset voltage (ion balance) may not be adjusted by the built-in sensor due to the ions discharged from the ionizer which operates in DC mode.

4. **Do not apply an excessive force to the finger guard.**
   If an excessive external force is applied to the finger guard (including the filter holder) on the air suction side of the product, it may be broken. Do not apply an external force of 50 N or more to the finger guard.

### Selection

#### Warning

1. This product is intended to be used with general factory automation (FA) equipment.
2. Use this product within the specified voltage and temperature range.
3. This product is not explosion-protected.

#### Caution

1. Clean specification is not available with this product.

### Mounting

#### Warning

1. Reserve enough space for maintenance and wiring.
2. Mount this product on a plane surface.
3. Avoid using in a place where noise (electromagnetic wave and surge) is generated.
4. Use the correct tightening torque.
5. Do not apply tape or stickers to the product body.
6. Ensure the power supply is removed before installing and adjusting the product.

#### Caution

1. Provide sufficient space on the air intake side of this product.

### Wiring

#### Warning

1. Before wiring, ensure that the power supply capacity is larger than the specification and that the voltage is within the specification.
2. To maintain product performance, the power supply shall be UL listed Class 2 certified by National Electric Code (NEC) or evaluated as a limited power source provided by UL60950.
3. Ground the F.G. wire with 100 Ω or less according to the instructions in this catalog. An incomplete ground or no grounding not only prevents the performance of the product from being maintained, but may also cause failure or damage of the product, or electric shock to the human body.
4. Wiring (including insertion and removal of the power supply connector) should never be carried out with the power supply ON.
5. Ensure the safety of wiring and surrounding conditions before supplying power.
6. Do not connect or disconnect the connectors (including power source) while the power is supplied. Failure to follow this procedure may cause product malfunction.
7. If the ionizer wiring and high power lines are routed together, this product may malfunction due to noise. Therefore, use a separate wiring route for this product.
8. Confirm that the wiring is correct before operation. Incorrect wiring will lead to product damage or malfunction.
### Operating Environment / Storage Environment

**Warning**

1. **Keep within the specified ambient temperature range.**
   The specified ambient temperature range for ionizer is 0 to 50°C, and for AC adapter is 0 to 40°C. Avoid sudden temperature changes even within specified ambient temperature range, as it may cause condensation.

2. **Do not use this product in an enclosed space.**
   This product utilizes a corona discharge phenomenon. Do not use the product in an enclosed space as ozone and nitrogen oxides exist in such places, even though in marginal quantities.

3. **Environments to avoid**
   - Never use or store under the following conditions. These may cause a failure, fire, etc.
     - a. Where the ambient temperature exceeds the operating temperature range.
     - b. Where the ambient humidity exceeds the operating humidity range.
     - c. Areas where abrupt temperature changes may cause condensation.
     - d. Areas where corrosive gas, flammable gas or other volatile flammable substances are stored.
     - e. Areas where the product may be exposed to conductive powder such as iron powder or dust, oil mist, salt, organic solvent, machining chips, particles or cutting oil (including water and any liquids), etc.
     - f. Paths of direct air flow, such as air conditioners.
     - g. Enclosed or poorly ventilated areas.
     - h. Locations that are exposed to direct sunlight or heat radiation.
     - i. Areas where strong electromagnetic noise is generated, such as strong electrical and magnetic fields or supply voltage spikes.
     - j. Areas where the product is exposed to static electricity discharge.
     - k. Locations where strong high frequency is generated.
     - l. Locations that are subject to potential lightning strikes.
     - m. In an area where the product may receive direct impact or vibration.
     - n. Areas where the product may be subjected to forces or weight that could cause physical deformation.

4. **The product does not incorporate protection against lightning surges.** (IZF10, IZF10R)

5. **Effects on implantable medical devices**
   The electromagnetic waves emitted from this product may interfere with implantable medical devices such as cardiac pacemakers and cardioverter defibrillators, resulting in the malfunction of the medical device or other adverse effects. Please use extreme caution when operating equipment which may have an adverse effect on your implantable medical device. Be sure to thoroughly read the precautions stated in the catalog, operation manual, etc., of your implantable medical device, or contact the manufacturer directly for further details on what types of equipment need to be avoided.

### Maintenance

**Warning**

1. **Perform maintenance regularly and clean the emitters.**
   It is recommended to perform maintenance every week or when the maintenance warning function turns ON. Check regularly if the product is operating with undetected failures or not. The maintenance must be performed by an operator who has sufficient knowledge and experience. If the product is used for an extended period with dust present on the emitters, the product performance will be reduced. If the emitter becomes worn and the product performance is not restored after cleaning, replace the cartridge case.

2. **Cleaning or replacing the emitters should never be performed while the power is supplied to the product.**
   The fan will rotate due to inertial force even when the power supply is OFF. Confirm that the fan does not move before performing cleaning or replacing the emitters.
   Never perform cleaning or replacing the emitters when the fan motor is rotating. The fan rotation may cause injury.

3. **Do not disassemble or modify the product.**
   Disassembling or modifying the product may cause accidents such as electric shock, failure or fire. The product will not be guaranteed if it is disassembled and/or modified.

4. **Do not operate the product with wet hands.**
   Never operate the product with wet hands. It may cause electric shock or other accidents.

**Danger High Voltage**

This product contains a high voltage generation circuit. When performing maintenance inspection, be sure to confirm that the power supply to the ionizer is turned off. Never disassemble or modify the ionizer, as this may not only impair the product’s functionality but could cause an electric shock or electric leakage.

**Caution**

1. **Do not drop, hit or apply excessive shock (100 m/s² or more) to the product when handling it.**
   Even if the body appears undamaged, the internal components may be damaged, leading to a malfunction.
Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “Caution,” “Warning” or “Danger.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)-1, and other safety regulations.

Warning:
1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.
   Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.
The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.
   1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
   2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
   3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.
   1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
   2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
   3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
   4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

Caution:

Danger indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.

Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

Caution indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

---

Limited warranty and Disclaimer/Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and “Compliance Requirements”. Read and accept them before using the product.

Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first. Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.

2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.

3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.

4) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited. Assure that all local rules governing that export are known and followed.

2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

SMC products are not intended for use as instruments for legal metrology.
Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

Revision history

Edition 8
- The IZF10R (with flow rate adjustment function) added.
- Number of pages from 28 to 32.
US

Edition 9
- A rubber cover has been added for the power supply cable/AC adapter.
- Information on the effects on implantable medical devices has been added to the specific product precautions.

YG