Card Motor
The transportation, pushing and length measurement systems have been miniaturized through the use of a linear motor.

- **Weight**: 130 g, Stroke: 10 mm

**Maximum pushing force**: 6 N
Pushing a miniature load

**Positioning repeatability**: ±5 µm
Positioning a workpiece

**Pushing measurement accuracy**: ±10 µm
Parts measurement

- **Load mass**: 100 g, Stroke: 5 mm

**Maximum operating frequency**: 500 cpm
Rejection of non-conforming products etc.

**3 functions in 1 unit**
- Linear guide
- Linear motor
- Displacement sensor

- **Example**: Lens focusing
- **Example**: Pushing a probe pin

**Easy programming (Cycle time entry)**
Just input 3 parameters:
- Positioning time
- Target position
- Load mass

**Series LAT3**

**New**
- Maximum stroke: 50 mm added
- Maximum load mass: doubled
  - 0.5 kg ➞ 1 kg
- Serial communication: Modbus compatible

**CAT.ES100-96C**
The permanent magnet is mounted on the bottom side of the table, and the coil is mounted on the top surface of the rail. When current is supplied to the coil, a north pole (N) is generated in the middle of the top surface of the coil. This north pole attracts the south pole (S) of the permanent magnet on the left and repels the north pole on the right, and these attracting and repelling forces generate the thrust force. Therefore, thrust force is applied to the table in the right direction, and the table moves to the right.

When current is applied to the coil in the reverse direction, a south pole will be generated in the middle of the top surface of the coil. Similarly, thrust force will be applied to the table in the left direction, and the table moves to the left.

Structure and Working Principle

The cable connector does not protrude above the actuator.
Start-up time is reduced greatly with a system that is ready-to-use and easy to set up.

The functions described below makes the start-up quick and easy.

**Parallel Input/Output Status Check Function**

The status of the parallel input signals can be checked, or the parallel output signals can be activated manually using a PC.

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**Built-in Operation Patterns**

**Positioning Operation (Absolute • Relative)**

- **Absolute**: The table moves to the target position with reference to the origin position and stops there.
- **Relative**: The table moves to the target position with reference to the current position and stops there.

**Pushing Operation (Absolute • Relative)**

The table moves to a position close to the target position, decelerates to low speed and starts pushing after the table has come into contact with the workpiece.

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**Cycle Time Entry Method**

Only target position and positioning time need to be entered, so there is no need to enter the speed, acceleration and deceleration.

(Using the speed entry method allows you to enter the speed, acceleration and deceleration.)

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**Step Data Input**

The Card Motor operation type and condition are preset in the step data. The Card Motor is operated according to the contents of the selected preset step data number.

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**Function for measuring and differentiation of work pieces**

The size of the workpiece can be measured based on the table stopping position by driving the table until it comes into contact with the workpiece.

The work pieces can be differentiated or checked for quality using parallel output signals that correspond to preset table position ranges.

Furthermore, using the multi-counter (optional accessory: refer to page 32) makes it possible to display the table position and output up to 31 preset points.
Card Motor Series LAT3

Application Examples of Card Motor
The applications described below are just a few examples. When using the Card Motor, select an appropriate model by carefully checking the specifications.

Examples of Positioning Applications

- Sensor head movement and positioning
- Component movement and positioning
- Electronic component pick and place
- Component supply to tape
- Component separation (escapement)
- Workpiece alignment

Examples of Measurement Applications

- Measurement of workpiece height
- Measurement of glass substrate thickness (multiple points)
- Measurement of cable outside diameter
- Measurement of tape thickness
Examples of High Frequency Actuation

Alignment of components on pallet by vibration
Distribution of work pieces

Examples of Pushing Applications

Pushing of work pieces (soft touch)
Positioning of work pieces
Cutting of resin mold component runners

Tape alignment
Switch inspection
High-density layout
**Series LAT3**

**Model Selection 1**

**Selection Procedure for Positioning Operation** (Refer to pages 7 to 9 for Fig.1, 2, 3, 4, 5 and Table 1, 2, 3.)

<table>
<thead>
<tr>
<th>Operating conditions</th>
<th>Formula / Data</th>
<th>Selection Example</th>
</tr>
</thead>
<tbody>
<tr>
<td>List the operating conditions with consideration to the mounting orientation and shape of the workpiece.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Select an actuator temporarily.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Select a model temporarily based on the required positioning repeatability and stroke.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check the load mass and load factor.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Find the allowable load mass $W_{\text{max}}$ [g] from the graph. Confirm that the applied load mass $W$ [g] does not exceed the allowable load mass.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>From Table 1, find the correction values for the distances to the moment center $A_n$ [mm]. Calculate the static moment $M$ [N·m]. From Table 3, find the allowable moment $M_{\text{max}}$ [N·m]. Calculate the load factor $\alpha_n$ for the static moments. Confirm that the total sum of the guide load factors for the static moments does not exceed 1.</td>
<td>From Table 1, $A_1 = 32.5$</td>
<td></td>
</tr>
<tr>
<td>Check the positioning time.</td>
<td>Find the shortest positioning time $T_{\text{min}}$ [ms] from the graph. Confirm that the positioning time $T_p$ [ms] is longer than the shortest positioning time.</td>
<td>From Fig. 3: $\theta = 0$, find $W_{\text{max}} = 500$ As $W = 300 &lt; W_{\text{max}} = 500$, the selected model can be used.</td>
</tr>
</tbody>
</table>
Selection Procedure for Pushing Operation

1. **Operating conditions**
   - List the operating conditions with consideration to the mounting orientation and shape of the workpiece.
     - When operating the product in a vertical direction, consider the effect of the table weight on the Card Motor (See Table 2) and the weight of the workpiece to find out the pushing force of the Card Motor.

2. **Select an actuator temporarily.**
   - Select a model temporarily based on the required measuring accuracy and stroke.

3. **Check the load mass and moment.**
   - Find the allowable load mass \( W_{\text{max}} \) [g] from the graph.
     - Confirm that the applied load mass \( W \) [g] does not exceed the allowable load mass.
   - From Table 1, find the correction values for the distances to the moment center \( A_n \) [mm].
   - Calculate the static moment \( M \) [N·m].
     - From Table 3, find the allowable moment \( M_{\text{max}} \) [N·m]. Calculate the load factor \( \alpha_n \) for the static moments.
     - Confirm that the total sum of the guide load factors for the static moments does not exceed 1.

4. **Check the positioning time.**
   - Find the shortest positioning time \( T_{\text{min}} \) [ms] from the graph.
     - Confirm that the positioning time \( T_p \) [ms] is longer than the minimum positioning time.

5. **Check the pushing force.**
   - Calculate the duty ratio [%].
   - Find the allowable thrust setting value from the graph.
   - From Fig. 5, find the allowable pushing force \( F_{\text{max}} \) [N] generated at the required pushing position and for the allowable thrust setting value. Confirm that the pushing force \( F \) [N] does not exceed the allowable pushing force.

**Selection Example**

From Table 2, temporarily select the LAT3F-10, which satisfies the measuring accuracy 10 μm and the minimum stroke that satisfies the stroke \( St = 8 \) mm.

**Formula / Data**

- **Stroke \( St \) [mm]**
- **Load mass \( W \) [g]**
- **Mounting orientation**
- **Mounting angle \( \theta \) [°]**
- **Amount of overhang \( L_1, L_2, L_3 \) [mm]**
- **Positioning repeatability \( \pm 90 \) μm**
- **Positioning accuracy \( \pm 1.25 \) μm**
- **Measuring accuracy \( \pm 5 \) μm**
- **Table weight \( W \) [g]**

**Table 2**

<table>
<thead>
<tr>
<th>Model</th>
<th>LAT3-10</th>
<th>LAT3F-10</th>
<th>LAT3-20</th>
<th>LAT3F-20</th>
<th>LAT3-30</th>
<th>LAT3F-30</th>
<th>LAT3M-50</th>
<th>LAT3F-50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Stroke [mm]</td>
<td>10</td>
<td>20</td>
<td>30</td>
<td>40</td>
<td>50</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Positioning repeatability [μm]</td>
<td>±90</td>
<td>±5</td>
<td>±90</td>
<td>±5</td>
<td>±90</td>
<td>±5</td>
<td>±20</td>
<td>±5</td>
</tr>
<tr>
<td>Measuring accuracy [μm]</td>
<td>30</td>
<td>1.25</td>
<td>30</td>
<td>1.25</td>
<td>30</td>
<td>1.25</td>
<td>5</td>
<td>1.25</td>
</tr>
<tr>
<td>Table weight [g]</td>
<td>50</td>
<td>70</td>
<td>90</td>
<td>110</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Table 1**

- **Load mass \( W \) [g]**
- **Mounting angle \( \theta \) [°]**
- **Amount of overhang \( L_1, L_2, L_3 \) [mm]**

**Table 3**

- **Pitch moment**
  - \( M_p = 50/1000 \times 9.8 \times (30 + 22.5)/1000 \)
  - \( M_{\text{max}} = 0.2 \)
  - \( \alpha_n = 0.026/0.2 = 0.13 \)
  - \( \Sigma \alpha_n = 0.13 \leq 1 \), thus, the selected model can be used.

**Additional Information**

- **Duty ratio**
  - \( \text{Duty ratio} = \frac{Ta}{Tb} \times 100 \) [Fig. 4]
  - \( F \leq F_{\text{max}} \)

- **Allowable thrust setting**
  - \( F_{\text{max}} = 4.2 \) [Fig. 5]
  - From Fig. 5: LAT3-10, pushing direction away from the connector at pushing position 4 mm, find \( F_{\text{max}} = 4.5 \) N
  - As \( F = 4 \leq F_{\text{max}} = 4.5 \), the selected model can be used.

**Operating Conditions**

1. **List the operating conditions with consideration to the mounting orientation and shape of the workpiece.**
   - When operating the product in a vertical direction, consider the effect of the table weight on the Card Motor (See Table 2) and the weight of the workpiece to find out the pushing force of the Card Motor.

2. **Select a model temporarily based on the required measuring accuracy and stroke.**
   - From Table 2, temporarily select the LAT3F-10, which satisfies the measuring accuracy 10 μm and the minimum stroke that satisfies the stroke \( St = 8 \) mm.

3. **Find the allowable load mass \( W_{\text{max}} \) [g] from the graph.**
   - As \( W = 50 < W_{\text{max}} = 500 \), the selected model can be used.
   - From Table 1, \( A_1 = 22.5 \) μm

4. **Find the shortest positioning time \( T_{\text{min}} \) [ms] from the graph.**
   - As \( T_p = 150 \geq T_{\text{min}} = 100 \), the selected model can be used.

5. **Calculate the duty ratio [%].**
   - From Fig. 4: LAT3-10 and 40% duty ratio, find the allowable thrust setting value = 4.2 N
     - As \( F = 4 \leq F_{\text{max}} = 4.5 \), the selected model can be used.
**Series LAT3**

**Model Selection 2**

### Caution

1. The temperature increase of the Card Motor varies depending on the duty ratio and the heat dissipation properties of the base it is mounted onto. If the temperature of the Card Motor becomes high, reduce the duty ratio by increasing the cycle time, or improve the heat transfer properties of the mounting base and the surroundings.

2. The pushing force generated by the Card Motor varies in relation to the thrust setting value depending on the pushing position and the pushing direction. Refer to Fig. 5 for details.

---

**Fig. 1** Amount of Overhang: Ln [mm], Correction Value for Distances to Moment Center: An [mm]

<table>
<thead>
<tr>
<th>Mounting orientation</th>
<th>Mp: Pitching</th>
<th>My: Yawing</th>
<th>Mr: Rolling</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Mp W L1 A1</td>
<td>My W L1 A1</td>
<td>Mr W L2 A2</td>
</tr>
</tbody>
</table>

| Horizontal           |             |            |            |
|                      |Mp W L1 A1   |My W L1 A1 |Mr W L2 A2 |

| Vertical             |             |            |            |
|                      |Mp W L1 A1   |My W L1 A1 |Mr W L2 A2 |

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**Fig. 2** Allowable Load Mass: Wmax [g]

- LAT3□-10
- LAT3□-20
- LAT3□-30

**Fig. 3** Shortest Positioning Time (Reference): Tmin [ms]

**Table 1** Correction Value for Distances to Moment Center: An [mm]

<table>
<thead>
<tr>
<th>Model</th>
<th>A1</th>
<th>A2</th>
</tr>
</thead>
<tbody>
<tr>
<td>LAT3□-10</td>
<td>22.5</td>
<td>2.2</td>
</tr>
<tr>
<td>LAT3□-20</td>
<td>32.5</td>
<td>2.2</td>
</tr>
<tr>
<td>LAT3□-30</td>
<td>42.5</td>
<td>2.2</td>
</tr>
<tr>
<td>LAT3□-50</td>
<td>35</td>
<td>2.4</td>
</tr>
</tbody>
</table>

---

**Operating conditions**

- Model: LAT3□
- Mounting orientation: Horizontal/Vertical
- Step data input version: Cycle time entry method (Triangular movement profile)

- Model: LAT3M□
- Mounting orientation: Horizontal/Vertical
- Step data input version: Cycle time entry method (Triangular movement profile)

- Model: LAT3F□
- Mounting orientation: Horizontal/Vertical
- Step data input version: Cycle time entry method (Triangular movement profile)
Fig. 4 Allowable Thrust Setting Value

LAT3□-10

LAT3□-20

LAT3□-30

LAT3□-50

Fig. 5 Pushing Force: F [N] Characteristics (Reference)

Pushing direction away from the connector

Pushing direction toward the connector

Operating conditions
Mounting orientation: Horizontal table mounting
Thrust setting value: Minimum, continuous, instantaneous maximum of each model.

Table start position: Retracted end (Connector side)
Pushing direction: Away from the connector
Pushing position: Positioning distance from the connector side, retracted end

LAT3□-10

LAT3□-20

LAT3□-30

LAT3□-50

Table start position: Extended end (Opposite side of the connector)
Pushing force direction: Toward the connector
Pushing position: Positioning distance from the connector side, retracted end
### Table 2: Stroke: St [mm], Positioning Repeatability [µm], Measuring Accuracy [µm], Table Weight [g]

<table>
<thead>
<tr>
<th>Model</th>
<th>LAT3-10 Stroke [mm]</th>
<th>LAT3F-10</th>
<th>LAT3-20 Stroke [mm]</th>
<th>LAT3F-20</th>
<th>LAT3-30 Stroke [mm]</th>
<th>LAT3F-30</th>
<th>LAT3M-50 Stroke [mm]</th>
<th>LAT3F-50 Stroke [mm]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Positioning repeatability [µm]</td>
<td>±90</td>
<td>±5</td>
<td>±90</td>
<td>±5</td>
<td>±90</td>
<td>±5</td>
<td>±20</td>
<td>±5</td>
</tr>
<tr>
<td>Measuring accuracy [µm]</td>
<td>30</td>
<td>1.25</td>
<td>30</td>
<td>1.25</td>
<td>30</td>
<td>1.25</td>
<td>5</td>
<td>1.25</td>
</tr>
<tr>
<td>Table weight [g]</td>
<td>50</td>
<td>70</td>
<td>90</td>
<td>110</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### Table 3: Allowable Moment: Mmax [N·m]

<table>
<thead>
<tr>
<th>Model</th>
<th>Pitch moment/Yaw moment Mmax, Mymax</th>
<th>Roll moment Mmax</th>
</tr>
</thead>
<tbody>
<tr>
<td>LAT3-10</td>
<td>0.2</td>
<td>0.2</td>
</tr>
<tr>
<td>LAT3-20</td>
<td>0.3</td>
<td>0.2</td>
</tr>
<tr>
<td>LAT3-30</td>
<td>0.4</td>
<td>0.2</td>
</tr>
<tr>
<td>LAT3-50</td>
<td>0.2</td>
<td>0.2</td>
</tr>
</tbody>
</table>
Card Motor Controller  

**System Construction/General Purpose I/O**

- **Card Motor**  
  Series LAT3

- **V Card Motor**  
  Series LAT3

- **Counter cable**  
  LATH3-

- **LATH3-**  
  (Accessory)

- **Separately sold products**

  - **Multi-counter CEU5**  
  (Provided by customer)

  - **USB cable**  
  (A-mini B type)

  - **Power supply for I/O signal 24 VDC**  
  (Note)

**Note**

When conformity to UL is required, the electric actuator and controller should be used with a UL1310 Class 2 power supply.

- **Option**: Can be ordered in the “How to Order” for the Card Motor.
- **Accessory**: Attached to the controller
- **Separately sold products**: Order separately. Refer to pages 31 to 33 for details.

- **Controller power supply 24 VDC**  
  (Note)

- **Actuator cable** (Option)  
  LATH1-

- **Controller setting software**

- **Communication cable**

- **Controller setting kit**  
  LATC-W2

  - **Contents**
    - Controller setting software
    - Controller setting cable  
      (Communication cable, USB cable)

  - **PC**  
  (Provided by customer)

- **Multi-counter CEU5**  
  (Provided by customer)

- **Controller setting cable**  
  LATH3- (Option)

- **Counter plug**  
  (Accessory)

- **I/O cable** (Option)
  LATH5-
  LATH2-

- **To CN1**

- **To CN2**

- **To CN3**

- **To CN4**

- **To CN5**

**Provided by customer**

- **PLC**

- **Power supply for I/O signal 24 VDC**  
  (Note)

**<Applicable cable size>**

AWG20 (0.5 mm²)

**Controller power supply 24 VDC**  
(Provided by customer)

**Controller setting kit**  
LATC-W2

**Contents**
- Controller setting software
- Controller setting cable  
  (Communication cable, USB cable)
Card Motor Controller  
**Series LATCA**

**System Construction/Pulse Signal**

- **Card Motor**
  
  - **Series LAT3**

- **Controller setting kit**
  
  - **LATC-W2**
    
    **Contents**
    1. Controller setting software
    2. Controller setting cable
       (Communication cable, USB cable)

- **Actuator cable** (Option)
  
  - **LATH1-□**

- **Power supply plug**
  
  - (Accessory)

- **Controller power supply 24 VDC**
  
  - *(Note)*

  *(Note)* When conformity to UL is required, the electric actuator and controller should be used with a UL1310 Class 2 power supply.

- **Counter plug**
  
  - (Accessory)

- **I/O cable** (Option)
  
  - **LATH5-□**

- **Multi-counter**
  
  - **CEU5**

- **Communication cable**

- **USB cable**
  
  - (A-mini B type)

- **PC**
  
  - *(Provided by customer)*

- **Controller setting software**

- **Provided by customer**

  - **PLC**

  - **Power supply for I/O signal 24 VDC**
    
    *(Note)*

  - **Controller power supply 24 VDC**
    
    *(Note)*

- **Separately sold products**

  - Order separately. Refer to pages 31 to 33 for details.

- *Option: Can be ordered in the “How to Order” for the Card Motor.

- *Accessory: Attached to the controller

- *Separately sold products: Order separately. Refer to pages 31 to 33 for details.*
**System Construction/Serial Communication (One Controller)**

**Provided by customer**
- Master equipment (PLC etc.)
  - PLC
- RS485 (Modbus protocol compliant)
- RS485 (Original protocol)

**Separately sold products**
- Controller setting software
- USB cable (A-mini B type)
- Communication cable
- Option: Can be ordered in the “How to Order” for the Card Motor.
- Accessory: Attached to the controller
- Separately sold products: Order separately. Refer to pages 31 to 33 for details.

**Controller setting kit** LATC-W2
- Contents
  1. Controller setting software
  2. Controller setting cable (Communication cable, USB cable)

**Card Motor controller** (Option)
- Counter plug (Accessory)
- Communication cable (Separately sold product) LATH6-

**Controller power supply 24 VDC (Note)**
- Note: When conformity to UL is required, the electric actuator and controller should be used with a UL1310 Class 2 power supply.

**Actuator cable** (Option) LATH1-

**Card Motor Controller Series LATCA**
System Construction/Serial Communication (2 to 16 Controllers)

Card Motor Controller Series LATCA

- Master equipment (PLC etc.):
  - RS485 (Modbus protocol compliant)
  - or
  - RS485 Original protocol

- Communication cable:
  - Branch communication cable (Separately sold product) LATH7-
  - Communication cable (Separately sold product) LEC-CG1-

- Power supply plug (Accessory) LATH1-
  - Controller power supply 24 VDC
  - Note: When conformity to UL is required, the electric actuator and controller should be used with a UL1310 Class 2 power supply.

- Actuator cable (Option) LATH1-
  - <Applicable cable size> AWG20 (0.5 mm²)

- Card Motor controller (Option) LATCA
  - Counter plug (Accessory)

- Power supply plug (Accessory) <Applicable cable size> AWG20 (0.5 mm²)

- Card Motor Series LAT3
  - Up to 16 controllers are connectable

- Branch connector (Separately sold product) LEC-CGD
  - Cable between branches (Separately sold product) LEC-CG2-

- Terminating resistor connector (Separately sold product) LEC-CGR

- Option: Can be ordered in the “How to Order” for the Card Motor.
  - Accessory: Attached to the controller
  - Separately sold products: Order separately. Refer to pages 31 to 33 for details.
Card Motor
Series LAT3

How to Order

LAT3 F - 10 - 1 AN 1 D -

Card Motor
Sensor resolution

<table>
<thead>
<tr>
<th>Model</th>
<th>Stroke [mm]</th>
</tr>
</thead>
<tbody>
<tr>
<td>LAT3</td>
<td>10 20 30 50</td>
</tr>
<tr>
<td>LAT3M</td>
<td>— — — —</td>
</tr>
<tr>
<td>LAT3F</td>
<td>1 2 3 5</td>
</tr>
</tbody>
</table>

Note 1) Continuous thrust can be generated and maintained continuously. Maximum instantaneous thrust is the maximum peak thrust that can be generated. Refer to Fig. 4 Allowable thrust setting value (Page 8) and to Fig. 5 Pushing force characteristics (Page 8).

Note 2) When mounted on a base with good heat dissipating capacity at 20°C ambient temperature.

Note 3) The pushing force varies depending on the operating environment, pushing direction and table position. Refer to Fig. 5 Pushing force characteristics (Page 8).

Note 4) When the temperature of the Card Motor is 20°C.

Note 5) The accuracy after mounting the Card Motor may vary depending on the mounting conditions, operating conditions and environment, so please calibrate it with the equipment used in your application.

Note 6) The maximum speed varies depending on the operating conditions (load mass, positioning distance).

Note 7) The weight of the Card Motor itself. Controllers and cables are not included.

Specifications

<table>
<thead>
<tr>
<th>Model</th>
<th>LAT3-10</th>
<th>LAT3F-10</th>
<th>LAT3-20</th>
<th>LAT3F-20</th>
<th>LAT3-30</th>
<th>LAT3F-30</th>
<th>LAT3M-50</th>
<th>LAT3F-50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Stroke [mm]</td>
<td>10</td>
<td>20</td>
<td>30</td>
<td>50</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Motor Type</td>
<td>Moving magnet type linear motor</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Maximum instantaneous thrust [N]</td>
<td>5.2</td>
<td>6</td>
<td>5.5</td>
<td>2.5</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Continuous thrust [N]</td>
<td>3</td>
<td>2.8</td>
<td>2.6</td>
<td>1.5</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Guide Type</td>
<td>Linear guide with circulating balls</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Maximum load mass [g]</td>
<td>Horizontal: 1000, Vertical: 100</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Sensor Resolution [μm]</td>
<td>None</td>
<td>Provided</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Origin position signal</td>
<td>Optical linear encoder (incremental)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Pushing operation Speed [mm/s]</td>
<td>6</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Thrust setting value [N]</td>
<td>1 to 5</td>
<td>1 to 4.8</td>
<td>1 to 3.9</td>
<td>1 to 2</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Positioning resolution [μm]</td>
<td>30</td>
<td>1.25</td>
<td>30</td>
<td>1.25</td>
<td>30</td>
<td>1.25</td>
<td>30</td>
<td>1.25</td>
</tr>
<tr>
<td>Positioning repeatability [μm]</td>
<td>±90</td>
<td>±5</td>
<td>±90</td>
<td>±5</td>
<td>±90</td>
<td>±5</td>
<td>±90</td>
<td>±5</td>
</tr>
<tr>
<td>Measurement Accuracy [μm]</td>
<td>±100</td>
<td>±10</td>
<td>±100</td>
<td>±10</td>
<td>±100</td>
<td>±10</td>
<td>±100</td>
<td>±10</td>
</tr>
<tr>
<td>Maximum speed [mm/s]</td>
<td>400</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Operating temperature range [°C]</td>
<td>5 to 40 (No condensation)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Operating humidity range [%]</td>
<td>35 to 85 (No condensation)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Weight [g]</td>
<td>130</td>
<td>190</td>
<td>250</td>
<td>360</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Table weight [g]</td>
<td>50</td>
<td>70</td>
<td>90</td>
<td>110</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Note 1) Refer to page 17 (LATCA) for detailed specifications of the controller.

Note 2) If “Without controller” has been selected, the I/O cable is also not included.

Therefore it is not possible to select the I/O cable for this option. If the I/O cable is required, please order separately. (Refer to page 30, “[I/O cable]” for details.)

Note 3) The DIN rail is not included. If the DIN rail is required, please order separately. (Refer to page 18, “DIN rail” and “DIN rail mounting adapter” for details.)

Note 4) The included I/O cable is changed from LATH5 to LATH2 (normally LATH5).

Note 5) The accuracy after mounting the Card Motor may vary depending on the mounting conditions, operating conditions and environment, so please calibrate it with the equipment used in your application.

Note 6) The maximum speed varies depending on the operating conditions (load mass, positioning distance).

Note 7) The weight of the Card Motor itself. Controllers and cables are not included.
Note 1) Refer to page 35 regarding Specific Product Precautions for the mounting screws.

Note 2) The length of the part of the dowel pin inserted into the positioning hole should be shorter than the specified depth.

Note 3) This drawing shows the origin position.

Note 4) The origin positions G and H are reference dimensions (guide). Refer to page 29 for details on the origin position.

<table>
<thead>
<tr>
<th>Model</th>
<th>Stroke</th>
<th>Table dimensions</th>
<th>Rail dimensions</th>
<th>Origin position</th>
</tr>
</thead>
<tbody>
<tr>
<td>LAT3-10</td>
<td>10</td>
<td>49</td>
<td>60</td>
<td>4</td>
</tr>
<tr>
<td>LAT3-20</td>
<td>20</td>
<td>69</td>
<td>90</td>
<td>14</td>
</tr>
<tr>
<td>LAT3-30</td>
<td>30</td>
<td>89</td>
<td>120</td>
<td>24</td>
</tr>
</tbody>
</table>
Note 1) Refer to page 35 regarding Specific Product Precautions for the mounting screws.
Note 2) The length of the part of the dowel pin inserted into the positioning hole should be shorter than the specified depth.
Note 3) This drawing shows the origin position.
Note 4) The origin positions G and H are reference dimensions (guide). Refer to page 29 for details on the origin position.

<table>
<thead>
<tr>
<th>Model</th>
<th>Stroke</th>
<th>Table dimensions</th>
<th>Rail dimensions</th>
<th>Origin position Note 4</th>
</tr>
</thead>
<tbody>
<tr>
<td>LAT3□-50</td>
<td>50</td>
<td>75</td>
<td>6</td>
<td>25</td>
</tr>
</tbody>
</table>
Card Motor Controller
(Step Data Input Type/Pulse Input Type)

Series LATCA

How to Order

Controller for the Card Motor

LATCA - N -

Parallel I/O

N NPN
P PNP

I/O cable specification change

Nil No specification change
X152 Without shield (Note 3)

Option

Nil Screw mounting
D (Note 2) DIN rail mounting

I/O cable (with shield) length (Note 1)

<table>
<thead>
<tr>
<th>Length</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 m</td>
<td>Nil</td>
</tr>
<tr>
<td>3 m</td>
<td>Nil</td>
</tr>
<tr>
<td>5 m</td>
<td>Nil</td>
</tr>
</tbody>
</table>

Note 1) I/O cable LATH5-□ is supplied. The actuator cable, the counter cable and the controller setting cable are not supplied with the controller. Refer to pages 30 to 33 for options.

Note 2) The DIN rail is not included. If the DIN rail is required, please order separately. (Refer to page 18.)

Note 3) The included I/O cable is changed from LATH5 to LATH2 (normally LATH5).

Specifications

<table>
<thead>
<tr>
<th>Model</th>
<th>LATCA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Setting method (Note 1)</td>
<td>Step data input type</td>
</tr>
<tr>
<td>Compatible actuator</td>
<td>Card Motor LAT3 series</td>
</tr>
<tr>
<td>Number of axis</td>
<td>1 axis</td>
</tr>
<tr>
<td>Power supply (Note 2)</td>
<td>Power supply voltage: 24 VDC ±10%, Current consumption Note 3: Rated 2 A (Peak 3 A)</td>
</tr>
<tr>
<td>Control system</td>
<td>Closed loop</td>
</tr>
<tr>
<td>Movement mode</td>
<td>Positioning operation, Pushing operation</td>
</tr>
<tr>
<td>Number of step data</td>
<td>15 points</td>
</tr>
<tr>
<td>Parallel input</td>
<td>6 inputs (Optically isolated)</td>
</tr>
<tr>
<td>Parallel output</td>
<td>4 outputs (Optically isolated, open collector output)</td>
</tr>
<tr>
<td>Pulse input mode</td>
<td>—</td>
</tr>
<tr>
<td>Pulse signal input maximum frequency</td>
<td>—</td>
</tr>
<tr>
<td>Position display output (Note 4)</td>
<td>A-phase and B-phase pulse signals, RESET signal (NPN open collector output)</td>
</tr>
<tr>
<td>Serial communication</td>
<td>RS485 (Modbus protocol compliant), RS485 (Original protocol)</td>
</tr>
<tr>
<td>LED indicator</td>
<td>2 LED’s (Green and Red)</td>
</tr>
<tr>
<td>Cooling method</td>
<td>Natural air-cooling</td>
</tr>
<tr>
<td>Operating temperature range</td>
<td>0 to 40°C (No condensation)</td>
</tr>
<tr>
<td>Operating humidity range</td>
<td>90% or less (No condensation)</td>
</tr>
<tr>
<td>Insulation resistance</td>
<td>Between case and FG: 50 MΩ (500 VDC)</td>
</tr>
<tr>
<td>Weight (Note 5)</td>
<td>Screw mounting: 130 g, DIN rail mounting: 150 g</td>
</tr>
<tr>
<td>Controller setting kit (Note 6)</td>
<td>LATC-W2</td>
</tr>
<tr>
<td>Setting cable (Note 7)</td>
<td>LEC-W2-C, LEC-W2-U (Same cable as included with LEC-W2)</td>
</tr>
</tbody>
</table>

Note 1) Either the step data input type or pulse input type can be selected after purchase.

Note 2) Do not use a power supply of “inrush current limited” type for the controller.

Note 3) Rated current: Current consumption when continuous thrust is generated. Peak current: Current consumption when maximum instantaneous thrust is generated.

Note 4) Specification for the connection of the separately sold multi-counter (CEUS).

Note 5) Cables are not included.

Note 6) This setting software is not supplied with the controller. Order it separately (Refer to page 33 for details).

Note 7) Setting cable is included with the controller setting kit.
How to Mount

a) Screw mounting (LATCA-□□□)  
(Installation with two M4 screws)

b) DIN rail mounting (LATCA-□□□D)  
(Installation with the DIN rail)

DIN rail

AXT100-DR-□

For □□□, enter a number from the “No.” line in the table below. 
Refer to the dimensions on page 19 for the mounting dimensions.

L Dimension

| No. | 1  | 2  | 3  | 4  | 5  | 6  | 7  | 8  | 9  | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 |
|-----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
| L   | 23 | 35.5 | 48 | 60.5 | 73 | 85.5 | 98 | 110.5 | 123 | 135.5 | 148 | 160.5 | 173 | 185.5 | 198 | 210.5 | 223 | 235.5 | 248 | 260.5 |
| No. | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 31 | 32 | 33 | 34 | 35 | 36 | 37 | 38 | 39 | 40 |
| L   | 273 | 285.5 | 298 | 310.5 | 323 | 335.5 | 348 | 360.5 | 373 | 385.5 | 398 | 410.5 | 423 | 435.5 | 448 | 460.5 | 473 | 485.5 | 498 | 510.5 |

DIN rail mounting adapter

LEC-D0 (with 2 mounting screws)

The DIN rail mounting adapter can be retrofitted onto a screw mounting type controller.
Series LATCA

Dimensions

a) Screw mounting (LATCA-□□□)

- Power supply LED (Green)
  - When the LED is lit: Power ON
  - When the LED is flashing: Alarm
- Alarm LED (Red)
  - When the LED is lit or flashing: Alarm
- CN5: Parallel I/O connector
- CN4: Counter connector
- CN3: Serial I/O connector
- CN2: Motor connector
- CN1: Power supply connector

Refer to page 18 for L dimension and part number of DIN rail.

b) DIN rail mounting (LATCA-□□□D)

Refer to page 18 for L dimension and part number of DIN rail.

Note) When two or more controllers are used, the space between the controllers should be 10 mm or more.
Wiring Example

**Power Supply Connector: CN1**

- The power supply plug is an accessory (supplied with the controller).

<table>
<thead>
<tr>
<th>Terminal name</th>
<th>Function</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>DC1(−)</td>
<td>Power supply(−)</td>
<td>The negative (−) power supply terminal to the controller.</td>
</tr>
<tr>
<td>DC1(+)</td>
<td>Power supply(+)</td>
<td>The positive (+) power supply terminal to the controller.</td>
</tr>
</tbody>
</table>

*The power supply can be either polarity.*

**Counter Connector: CN4**

- The counter plug is an accessory (supplied with the controller).
- Use the counter cable (LATH3-□) for connecting the counter to the counter plug.

<table>
<thead>
<tr>
<th>Name</th>
<th>Details</th>
<th>Cable color</th>
</tr>
</thead>
<tbody>
<tr>
<td>PhaseB</td>
<td>Connect to the phase B wire of the counter cable.</td>
<td>White</td>
</tr>
<tr>
<td>PhaseA</td>
<td>Connect to the phase A wire of the counter cable.</td>
<td>Red</td>
</tr>
<tr>
<td>GND</td>
<td>Connect to the GND wire of the counter cable.</td>
<td>Light gray</td>
</tr>
<tr>
<td>RESET</td>
<td>Connect to the Reset wire of the counter cable.</td>
<td>Yellow</td>
</tr>
<tr>
<td>FG</td>
<td>Connect to the FG wire of the counter cable.</td>
<td>Green</td>
</tr>
</tbody>
</table>

**Parallel I/O Connector: CN5**

- Use the I/O cable (LATH5-□) to connect a PLC, etc., to the CN5 parallel I/O connector.
- The wiring is specific to the type of parallel I/O (NPN or PNP). Refer to the wiring diagrams below for correct wiring of NPN and PNP type controllers.

#### NPN

- **Main circuit**
  - 24 VDC power supply for the input signals
  - The power supply can be either polarity.
- **Internal resistance 10 [kΩ]**
  - Pulse input internal circuit
  - Maximum output current 10 mA

#### PNP

- **Main circuit**
  - 24 VDC power supply for the input signals
  - The power supply can be either polarity.
- **Internal resistance 10 [kΩ]**
  - Pulse input internal circuit
  - Maximum output current 10 mA

Note: When using the controller by the step data input type, do not wire as there is an internal circuit to use terminals B7 to B10 as the pulse signal input terminals.
Wiring Example

### Step Data Input Type

#### Input/Output Signal

<table>
<thead>
<tr>
<th>Terminal no.</th>
<th>Input/Output</th>
<th>Function</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>A1</td>
<td>Input</td>
<td>COM</td>
<td>Connect a 24 VDC power supply for the input signals. (Polarity is reversed)</td>
</tr>
<tr>
<td>A2</td>
<td>IN0</td>
<td>Selection of step data number specified by a Bit No. (combinations of IN0 to IN3)</td>
<td></td>
</tr>
<tr>
<td>A3</td>
<td>IN1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>A4</td>
<td>IN2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>A5</td>
<td>IN3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>A6</td>
<td>DRIVE</td>
<td>Command to drive the motor</td>
<td></td>
</tr>
<tr>
<td>A7</td>
<td>SVON</td>
<td>Command to turn the servo motor ON</td>
<td></td>
</tr>
<tr>
<td>A8</td>
<td>NC</td>
<td>Not connected</td>
<td></td>
</tr>
<tr>
<td>A9</td>
<td>NC</td>
<td>Not connected</td>
<td></td>
</tr>
<tr>
<td>A10</td>
<td>NC</td>
<td>Not connected</td>
<td></td>
</tr>
</tbody>
</table>

#### Output

<table>
<thead>
<tr>
<th>Terminal no.</th>
<th>Output</th>
<th>DC2(+)</th>
<th>Connect the 24 V power supply terminal for the output signals.</th>
</tr>
</thead>
<tbody>
<tr>
<td>B1</td>
<td>DC2(−)</td>
<td>Connect the 24 V power supply terminal for the output signals.</td>
<td></td>
</tr>
<tr>
<td>B2</td>
<td>BUSY</td>
<td>ON when the actuator is moving (Note 1)</td>
<td></td>
</tr>
<tr>
<td>B4</td>
<td>ALARM</td>
<td>OFF when an alarm has been generated (Note 2)</td>
<td></td>
</tr>
<tr>
<td>B5</td>
<td>OUT0</td>
<td>Select an output function among BUSY, INP, INFP, INF, AREA A and AREA B (Note 3)</td>
<td></td>
</tr>
<tr>
<td>B6</td>
<td>OUT1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>B7</td>
<td>NC</td>
<td>Not connected</td>
<td></td>
</tr>
<tr>
<td>B8</td>
<td>NC</td>
<td>Not connected</td>
<td></td>
</tr>
<tr>
<td>B9</td>
<td>NC</td>
<td>Not connected</td>
<td></td>
</tr>
<tr>
<td>B10</td>
<td>NC</td>
<td>Not connected</td>
<td></td>
</tr>
</tbody>
</table>

Note 1) Other output functions can also be assigned to the BUSY output.
Note 2) This output signal turns ON when power is supplied to the controller, but turns OFF in alarm condition (N.C.).
Note 3) INP is set as a default for OUT0, and INF for OUT1.

### Pulse Input Type

#### Input/Output Signal

<table>
<thead>
<tr>
<th>Terminal no.</th>
<th>Input/Output</th>
<th>Function</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>A1</td>
<td>Input</td>
<td>COM</td>
<td>Connect a 24 VDC power supply for the input signals. (Polarity is reversed)</td>
</tr>
<tr>
<td>A2</td>
<td>IN0</td>
<td>Selection of step data number specified by a Bit No. (combinations of IN0 and IN1)</td>
<td></td>
</tr>
<tr>
<td>A3</td>
<td>IN1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>A4</td>
<td>SETUP</td>
<td>Instruction to return to origin</td>
<td></td>
</tr>
<tr>
<td>A5</td>
<td>CLR</td>
<td>Deviation reset</td>
<td></td>
</tr>
<tr>
<td>A6</td>
<td>TL</td>
<td>Instruction to pushing operation</td>
<td></td>
</tr>
<tr>
<td>A7</td>
<td>SVON</td>
<td>Command to turn the servo motor ON</td>
<td></td>
</tr>
<tr>
<td>A8</td>
<td>NC</td>
<td>Not connected</td>
<td></td>
</tr>
<tr>
<td>A9</td>
<td>NC</td>
<td>Not connected</td>
<td></td>
</tr>
<tr>
<td>A10</td>
<td>NC</td>
<td>Not connected</td>
<td></td>
</tr>
</tbody>
</table>

#### Output

<table>
<thead>
<tr>
<th>Terminal no.</th>
<th>Output</th>
<th>DC2(+)</th>
<th>Connect the 24 V power supply terminal for the output signals.</th>
</tr>
</thead>
<tbody>
<tr>
<td>B1</td>
<td>DC2(−)</td>
<td>Connect the 24 V power supply terminal for the output signals.</td>
<td></td>
</tr>
<tr>
<td>B2</td>
<td>BUSY</td>
<td>ON when the actuator is moving (Note 1)</td>
<td></td>
</tr>
<tr>
<td>B4</td>
<td>ALARM</td>
<td>OFF when an alarm has been generated (Note 2)</td>
<td></td>
</tr>
<tr>
<td>B5</td>
<td>OUT0</td>
<td>Select an output function among BUSY, INP, INFP, INF, AREA A and AREA B (Note 3)</td>
<td></td>
</tr>
<tr>
<td>B6</td>
<td>OUT1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>B7</td>
<td>PP+</td>
<td>Connect the pulse input signal (Note 4)</td>
<td></td>
</tr>
<tr>
<td>B8</td>
<td>PP−</td>
<td></td>
<td></td>
</tr>
<tr>
<td>B9</td>
<td>NP+</td>
<td></td>
<td></td>
</tr>
<tr>
<td>B10</td>
<td>NP−</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Note 1) Other output functions can also be assigned to the BUSY output.
Note 2) This output signal turns ON when power is supplied to the controller, but turns OFF in alarm condition (N.C.).
Note 3) INP is set as a default for OUT0, and INF for OUT1.
Note 4) The function assignment changes according to the pulse input mode.

#### Pulse Input Circuit Example

Pulse signal output of positioning unit is open collector output

Pulse signal power supply (24 V or 5 VDC)

| PP+ | B7 |
| PP− | B8 |
| NP+ | B9 |
| NP− | B10 |

Pulse signal output of positioning unit is differential output

Pulse signal power supply (24 V or 5 VDC)

| PP+ | B7 |
| PP− | B8 |
| NP+ | B9 |
| NP− | B10 |
Signal Timing (When step data input type is selected)

Return to Origin

<table>
<thead>
<tr>
<th>Power supply</th>
<th>24 V</th>
<th>0 V</th>
</tr>
</thead>
<tbody>
<tr>
<td>IN0 to 3</td>
<td>ON</td>
<td>OFF</td>
</tr>
<tr>
<td>SVON</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>DRIVE</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

Input

<table>
<thead>
<tr>
<th>BUSY</th>
<th>ON</th>
<th>OFF</th>
</tr>
</thead>
<tbody>
<tr>
<td>OUT0 (INP)</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>ALARM</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

Output

Speed

Return to origin

0 mm/s

The INP output turns ON when the Card Motor table is within the INP output range of the "Target Position". The INP signal will turn OFF again if the table moves outside the INP output range.

Positioning Operation

Set the step data number.

The controller scans the step data number.

Pushing Operation

Set the step data number.

The controller scans the step data number.

AREA Signal

Table position

<table>
<thead>
<tr>
<th>AREA B (Position 2)</th>
<th>AREA B (Position 1)</th>
<th>AREA A (Position 2)</th>
<th>AREA A (Position 1)</th>
</tr>
</thead>
</table>

Output

| AREA A | ON | OFF |
| AREA B | - | - |

* Select the AREA signal for the parallel output (OUT0 or OUT1).

Alarm Reset

| Input | SVON | OFF |
| Output | ALARM | ON |

* "ALARM" is expressed as negative-logic circuit.

Caution

- Use a 2 msec interval or more between input signals, and maintain the signal state for at least 2 msec.
- Turn ON the SVON signal first after that the ALARM signal has turned ON after power has been supplied to the controller. If the SVON signal is already ON, the operation will not start for safety reasons.
- Keep the DRIVE signal turned ON until the next operation instruction is given except when stopped during operation.
- When the DRIVE signal is turned OFF during positioning operation, the table of the Card Motor stops, and holds the position.
- When the DRIVE signal is turned OFF during pushing operation, the pushing operation is completed and this position is retained.
**Return to Origin**

- Power supply
- INPUT: IN0 to 1, SVON, SETUP
- OUTPUT: BUSY, OUT0 (INP), ALARM
- Speed: 0 mm/s

**Positioning Operation**

- Power supply
- INPUT: IN0 to 1, SVON, PP–, NP–, TL
- OUTPUT: BUSY, OUT0 (INP), OUT1 (INF)
- Speed: 0 mm/s

**Pushing Operation**

- Power supply
- INPUT: IN0 to 1, SVON, PP–, NP–, TL
- OUTPUT: BUSY, OUT0 (INP), OUT1 (INF)
- Speed: 0 mm/s

**Operation after Pushing Operation**

- Power supply
- INPUT: IN0 to 1, SVON, PP–, NP–, TL
- OUTPUT: BUSY, OUT0 (INP), OUT1 (INF)
- Speed: 0 mm/s

**AREA Signal**

- TABLE POSITION: AREA B (Position 2), AREA B (Position 1), AREA A (Position 2), AREA A (Position 1)
- OUTPUT: AREA A, AREA B

**Alarm Reset**

- INPUT: SVON
- OUTPUT: ALARM

---

**Caution**

- Turn ON the SVON signal first after that the ALARM signal has turned ON after power has been supplied to the controller. If the SVON signal is already ON, the operation will not start for safety reasons.
- After the IN0 and IN1 signals are changed, leave an interval of 10 ms or more, then input a pulse input signal.
- When the amount of movement is less than the following count, positioning control will not be performed.
- Input a pulse input signal that is equal to or more than the following count.

**AREA Signal**

- SELECT the AREA signal for the parallel output (OUT0 or OUT1).

---

* "ALARM" is expressed as negative-logic circuit.

---

Series LATCA
Serial Communication

Communication Specifications

<table>
<thead>
<tr>
<th>Item</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>Protocol</td>
<td>Original Note 1), Modbus</td>
</tr>
<tr>
<td>Communication data</td>
<td>ASCII, RTU Note 2) 3)</td>
</tr>
<tr>
<td>Node type</td>
<td>Slave (Controller)</td>
</tr>
<tr>
<td>Error checking</td>
<td>None</td>
</tr>
<tr>
<td>Frame size</td>
<td>Variable length: Max. 128 bytes</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Communication method</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Communication speed</td>
<td>RS485, asynchronous system</td>
</tr>
<tr>
<td>Data bit</td>
<td>8 bit</td>
</tr>
<tr>
<td>Parity</td>
<td>Even parity</td>
</tr>
<tr>
<td>Stop bit</td>
<td>1 bit</td>
</tr>
<tr>
<td>Flow control</td>
<td>None</td>
</tr>
</tbody>
</table>

Note 1) Original (command method) is used as the protocol.
Note 2) RTU is only compatible with Modbus.
Note 3) Modbus protocol automatically recognizes both ASCII and RTU.

Function

1. Setting of step data
   The contents of the step data such as the target position and positioning time can be set.

2. Acquisition of operation information
   Information such as the status of a parallel I/O signal and table position can be acquired.

3. Step data operation
   Without inputting a parallel I/O signal, the step data number can be selected from the communication device of the PLC, etc. via serial communication to specify the operation.

4. Direct operation
   Operation can be executed by setting the target position, positioning time, etc. each time.

Caution

Use the controller setting software to set the basic settings (refer to the following) of the controller.

1. Select input type.
3. Return to origin method.
4. Step data input method.
6. Set the controller ID. (Set to "1" at the time of shipment).
7. Select output signal.
There are two methods for setting the step data in the Card Motor controller as described below.

### Cycle Time Entry Method (Positioning Operation)

#### Setting items:
- **Target position [mm]**
- **Positioning time [s]**
- **Load mass [g]**

Calculate the positioning distance \( S \) [mm] between the start position and the target position. The table will move to the target position based on the set positioning time \( t_p \) [s] according to a triangular movement profile as shown in the diagram on the right.

* It is not necessary to enter the speed, acceleration and deceleration since they are calculated automatically by the Card Motor Controller Setting Software.

The positioning time should be set longer than the shortest positioning time shown in Fig. 3 on page 7 with consideration to the load mass during the operation. If there is overshoot or vibration, set the positioning time longer.

### Speed Entry Method (Positioning Operation)

#### Setting items:
- **Target position [mm]**
- **Speed [mm/s]**
- **Acceleration [mm/s²]**
- **Deceleration [mm/s²]**
- **Load mass [g]**

Calculate the positioning distance \( S \) [mm] between the start position and the target position. The table will move to the target position based on the set speed \( V_c \) [mm/s], acceleration \( A_a \) [mm/s²] and deceleration \( A_d \) [mm/s²] according to a trapezoidal movement profile as shown in the diagram on the right.

The acceleration and deceleration should be smaller than the maximum acceleration/deceleration with consideration to the load mass during the operation as specified in the diagram on the right.

Refer to the equations below for how to calculate the acceleration, constant velocity and deceleration times and distances.

- **Acceleration time**: \( t_a = \frac{V_c}{A_a} \) [s]
- **Deceleration time**: \( t_d = \frac{V_c}{A_d} \) [s]
- **Acceleration distance**: \( S_a = 0.5 \times A_a \times t_a^2 \) [mm]
- **Deceleration distance**: \( S_d = 0.5 \times A_d \times t_d^2 \) [mm]
- **Distance with constant velocity**: \( S_c = S - S_a - S_d \) [mm]
- **Time with constant velocity**: \( t_c = \frac{S_c}{V_c} \) [s]
- **Positioning time**: \( t_p = t_a + t_c + t_d \) [s]

(Add settling time to the positioning time to obtain the real cycle time.)

* The settling time varies depending on the positioning distance and load mass. 0.15 seconds (0.25 seconds for the load mass of 500 g or more) at maximum can be used as a reference value.

The acceleration and deceleration should be smaller than the maximum acceleration/deceleration with consideration to the load mass during the operation as specified in the diagram on the right.

⚠️ **Caution**

If the acceleration/deceleration is low, the table may not reach the set speed due to a triangular movement profile.
**Cycle Time Entry**

The controller automatically calculates the speed, acceleration and deceleration after the user has entered how many seconds it should take for the Card Motor table to move to the target position. Therefore, there is no need to enter the speed, acceleration and deceleration.

### Cycle Time Entry Method

#### Step 1 Basic settings

Set each item described below and register it to the controller by clicking [Setup].

- **A [Card Motor Product Number]**: Enter the product number of the connected Card Motor.
- **B [Return to Origin Method]**: Select origin method and position.
- **C [Card Motor Mounting Orientation]**: Select horizontal or vertical.
- **D [Step Data Input Method]**: Select cycle time entry method

#### Step 2 Setting of the operating conditions

- **Selection of operation type**
  
  - **Position**
    
    For transporting a workpiece to a specific position
  
  - **Pushing**
    
    For applying force to a workpiece or for measuring the size of a workpiece

#### Step 3 Setting of the operating conditions

- **Entering of the operating values**

  - **Positioning operation**
    
    Items to enter:
    
    - **G Target position [mm]**: Distance from the origin position (or current position) to the target position
    - **G Positioning time [s]**: Time required to move to the target position
    - **G Load mass [g]**: Select the approximate weight of jigs or workpieces mounted on the Card Motor table.

  - **Pushing operation**
    
    Items to enter:
    
    - **G Target position [mm]**
    - **G Positioning time [s]**
    - **G Thrust setting value**: Force to be applied

  - **J Load mass [g]**

#### Step 4 Download the completed settings

After the operating conditions have been set, click the [Download] button to complete the settings.

*Refer to the Operation Manual for details.*
**Series LATCA**

**Operation Modes**

The Card Motor controller has two operation modes as described below.

- **Position** For transporting a workpiece to a specific position
- **Pushing** For applying force to a workpiece or for measuring the size of a workpiece

---

**Positioning Operation**

- **Cycle Time Entry Method:** The acceleration and deceleration are automatically calculated based on the set positioning time, and the table moves according to a triangular movement profile ① and stops at the set target position ②.
- **Speed Entry Method:** The table moves based on the set acceleration, speed and deceleration according to a trapezoidal movement profile ① and stops at the target position ②.

---

**Pushing Operation**

- **Cycle Time Entry Method:** The acceleration and deceleration are automatically calculated based on the set positioning time, and the table moves according to a triangular movement profile close to the target position ①, and continues to move at low speed (6 mm/s) until it comes into contact with the workpiece ②. After the table has come into contact with the workpiece the Card Motor presses the workpiece ③.
- **Speed Entry Method:** The table moves based on the set acceleration, speed and deceleration according to a trapezoidal movement profile close to the target position ①, and continues to move at low speed (6 mm/s) until it comes into contact with the workpiece ②. After the table has come into contact with the workpiece the Card Motor presses the workpiece ③.

---

**Caution**

For pushing operations, set the target position at least 1 mm away from the position where the table or the pushing tool comes into contact with the workpiece. Otherwise, the table may hit the workpiece at a speed exceeding the specified 6 mm/s pushing speed, which could damage the workpiece and Card Motor.

The pushing force varies from the thrust setting value depending on the operating environment, pushing direction and table position. The thrust setting value is a nominal value. Calibrate the thrust setting value according to the application requirements.
Operation Modes

Length measurement, differentiation and quality judgement of work pieces are possible using the multi-counter (optional accessory: refer to page 32) and the AREA outputs of the controller.

Length Measurement

The amount of table movement is detected by the sensor (encoder) built into the Card Motor for measuring the size of work pieces.

1. Touch the reference plane with the tool and reset the counter.
2. Return the tool.
3. Touch the workpiece with the tool to measure the size of it. (The counter displays and outputs the length.)

CEU5 Multi-counter Settings

<table>
<thead>
<tr>
<th>Card Motor model</th>
<th>LAT3-□</th>
<th>LAT3F-□</th>
</tr>
</thead>
<tbody>
<tr>
<td>Encoder resolution [μm]</td>
<td>30</td>
<td>5</td>
</tr>
<tr>
<td>Connected model</td>
<td>MANUAL</td>
<td>MANUAL</td>
</tr>
<tr>
<td>Multiplication factor</td>
<td>X4</td>
<td>X1</td>
</tr>
<tr>
<td>Value per 1 pulse</td>
<td>0.00300</td>
<td>0.00050</td>
</tr>
<tr>
<td>Decimal point position</td>
<td><strong>.</strong>**</td>
<td><strong>.</strong>**</td>
</tr>
<tr>
<td>Input signal</td>
<td>2PHASE</td>
<td>2PHASE</td>
</tr>
</tbody>
</table>

Note) The decimal numbers will not be displayed when the resolution is set to "0.000125", because the CEU5 multi-counter has a 6-digit display.

Caution

The multi-counter may lose pulses when a long counter cable is used or the Card Motor is driven at high speed.

Workpiece Quality Judgement and Differentiation

The area output range preset in the controller is compared with the table position, and the AREA output signals are activated by the controller when the table is within the set range. These signals are used for quality judgement and differentiation of workpieces.

<table>
<thead>
<tr>
<th>Workpiece quality judgement</th>
<th>Table position</th>
<th>Tolerance range</th>
<th>Time</th>
<th>AREA A signal</th>
<th>ON</th>
<th>OFF</th>
<th>Judgement results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Workpiece differentiation</td>
<td>Table position</td>
<td>Workpiece B range</td>
<td>Time</td>
<td>AREA A signal</td>
<td>ON</td>
<td>OFF</td>
<td>AREA B signal at stop</td>
</tr>
</tbody>
</table>

It is possible to output up to 31 preset points using the multi-counter (optional accessory: refer to page 32).
Return to Origin

The Card Motor uses an incremental type sensor (linear encoder) to detect the position of the table. Therefore it is necessary to return the table to the origin position after the power has been turned on. There are three [Return to Origin] methods as stated below.

In any of the methods, the origin position (0) will be set at the connector side. When the table is moved away from the connector toward the opposite side, after the [Return to Origin] has been performed, the new position of the table is added in the controller (incremental positive direction).

1. **Retracted end position (Connector side)**
   - The default origin position is set to the connector side [Retracted End Position].
   - The table is moved toward the connector side, returns 0.3 mm and the origin position (0) is set at 0.3 mm away from the mechanical end stop of the table at the connector side.
   - After [Return to Origin] is completed, the table stops at the origin position.

2. **Extended end position**
   - An external jig is used to stop the table of the Card Motor when the [Return to Origin] is performed. The table is moved to the opposite side of the connector, returns 0.3 mm and the origin position is set at 0.3 mm away from the mechanical end stop of the table at the opposite side of the connector. After [Return to Origin] is completed, the table stops at the maximum stroke end (A).

3. **Sensor origin**
   - This method is used to achieve high positioning repeatability accuracy of the origin position. Only the LAT3F-□, which is equipped with a origin position signal (Z-pulse) in the sensor, can be used with this method. The origin position is set based on the Z-pulse from the integrated sensor (linear encoder).
   - The table is moved to the Z-pulse of the integrated sensor, and the origin position of the table is set at a certain distance (J) away from the Z-pulse when the [Return to Origin] is performed.
   - After [Return to Origin] is completed, the table stops at the sensor origin signal position.

If the table is returned to the origin position by the mechanical end stopper installed in the Card Motor, the origin position will be set to the position shown below.

<table>
<thead>
<tr>
<th>Model</th>
<th>A</th>
<th>H</th>
<th>J (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>LAT3-10</td>
<td>10</td>
<td>10.5</td>
<td>5</td>
</tr>
<tr>
<td>LAT3-20</td>
<td>20</td>
<td>20.5</td>
<td>5</td>
</tr>
<tr>
<td>LAT3-30</td>
<td>30</td>
<td>30.5</td>
<td>15</td>
</tr>
<tr>
<td>LAT3-50</td>
<td>50</td>
<td>70</td>
<td>25</td>
</tr>
</tbody>
</table>

Note) Only for the LAT3F-□

---

**Caution**

- The origin position varies depending on the return to origin position method. Adjust according to the specific equipment used with this product.
- If the return to origin position is performed using an external jig or workpiece to stop the table, the origin position may be set outside of the travel range. Do not set the target position of the step data outside of the Card Motor movable range. It may damage the workpieces and the Card Motor.
**Options**

**[Actuator cable]**

**LATH1 – 1**

Cable length (L) •

<table>
<thead>
<tr>
<th></th>
<th>1 m</th>
<th>3 m</th>
<th>5 m</th>
</tr>
</thead>
</table>

Note) The actuator cable is direction dependent. Make sure to connect the Card Motor side of the cable to the Card Motor and vice versa. There is a small raised area on the connector for the controller.

**I/O cable (without shield)**

**LATH2 – 1**

Cable length (L) •

<table>
<thead>
<tr>
<th></th>
<th>1 m</th>
<th>3 m</th>
<th>5 m</th>
</tr>
</thead>
</table>

* Conductor size: AWG28

**Parallel I/O Plug Terminal List**

<table>
<thead>
<tr>
<th>Terminal no.</th>
<th>Function</th>
<th>Insulation color</th>
<th>Dot mark</th>
<th>Dot color</th>
</tr>
</thead>
<tbody>
<tr>
<td>A1</td>
<td>COM</td>
<td>Light brown</td>
<td>■</td>
<td>Red</td>
</tr>
<tr>
<td>A2</td>
<td>IN 0</td>
<td>Black</td>
<td>■</td>
<td>Black</td>
</tr>
<tr>
<td>A3</td>
<td>IN 1</td>
<td>Yellow</td>
<td>■</td>
<td>Black</td>
</tr>
<tr>
<td>A4</td>
<td>IN 2</td>
<td>Yellow</td>
<td>■</td>
<td>Black</td>
</tr>
<tr>
<td>A5</td>
<td>IN 3</td>
<td>Yellow</td>
<td>■</td>
<td>Black</td>
</tr>
<tr>
<td>A6</td>
<td>DRIVE</td>
<td>Yellow</td>
<td>■</td>
<td>Black</td>
</tr>
<tr>
<td>A7</td>
<td>SVON</td>
<td>Red</td>
<td>■</td>
<td>Red</td>
</tr>
<tr>
<td>A8</td>
<td>NC</td>
<td>Red</td>
<td>■</td>
<td>Red</td>
</tr>
<tr>
<td>A9</td>
<td>NC</td>
<td>Red</td>
<td>■</td>
<td>Red</td>
</tr>
<tr>
<td>A10</td>
<td>NC</td>
<td>Red</td>
<td>■</td>
<td>Red</td>
</tr>
</tbody>
</table>

**I/O cable (with shield)**

**LATH5 – 1**

Cable length (L) •

<table>
<thead>
<tr>
<th></th>
<th>1 m</th>
<th>3 m</th>
<th>5 m</th>
</tr>
</thead>
</table>

* Conductor size: AWG28

**Parallel I/O Plug Terminal List (Pulse input type)**

<table>
<thead>
<tr>
<th>Terminal no.</th>
<th>Function</th>
<th>Insulation color</th>
<th>Dot mark</th>
<th>Dot color</th>
</tr>
</thead>
<tbody>
<tr>
<td>A1</td>
<td>COM</td>
<td>Light brown</td>
<td>■</td>
<td>Red</td>
</tr>
<tr>
<td>A2</td>
<td>IN 0</td>
<td>Black</td>
<td>■</td>
<td>Black</td>
</tr>
<tr>
<td>A3</td>
<td>IN 1</td>
<td>Red</td>
<td>■</td>
<td>Red</td>
</tr>
<tr>
<td>A4</td>
<td>SETUP</td>
<td>Black</td>
<td>■</td>
<td>Black</td>
</tr>
<tr>
<td>A5</td>
<td>CLR</td>
<td>Black</td>
<td>■</td>
<td>Black</td>
</tr>
<tr>
<td>A6</td>
<td>TL</td>
<td>Black</td>
<td>■</td>
<td>Black</td>
</tr>
<tr>
<td>A7</td>
<td>SVON</td>
<td>Black</td>
<td>■</td>
<td>Black</td>
</tr>
<tr>
<td>A8</td>
<td>NC</td>
<td>Black</td>
<td>■</td>
<td>Black</td>
</tr>
<tr>
<td>A9</td>
<td>NC</td>
<td>Red</td>
<td>■</td>
<td>Red</td>
</tr>
<tr>
<td>A10</td>
<td>NC</td>
<td>Red</td>
<td>■</td>
<td>Red</td>
</tr>
</tbody>
</table>

Note 1) When using the controller for the step data input type, do not wire output terminals B7 to B10. It can cause a failure as there is an internal circuit used as a pulse signal input terminal.

Note 2) When a step data input type is selected for input type of the controller, the function of each terminal differs from the list on the left. Refer to the LATH2 when using the controller for the step data input type.

**Controller Series LATCA**
### System Construction

**Cable between branches** (Separately sold product)
- **LEC-CG1**
- **LEC-CG2**

**Branch connector** (Separately sold product)
- **LEC-CGD**
- **LEC-CGR**

**Card Motor controller** (Option)
- **LATCA**

**Up to 16 controllers are connectable**

---

### Options

**[Counter cable]**

**LATH3**

**Cable length (L)**

<table>
<thead>
<tr>
<th>Cable length (L)</th>
<th>1</th>
<th>1 m</th>
<th>3</th>
<th>3 m</th>
<th>5</th>
<th>5 m</th>
</tr>
</thead>
</table>

**Wiring Diagram**

- **Terminal no.**
  1. Phase B: White
  2. Phase A: Red
  3. GND: Light gray
  4. RESET: Yellow
  5. FG: Green

- **Cable length:**
  - 1 m
  - 3 m
  - 5 m

---

**[Communication cable]**

**LATH6**

**Cable length (L)**

<table>
<thead>
<tr>
<th>Cable length (L)</th>
<th>1</th>
<th>1 m</th>
</tr>
</thead>
</table>

**Communication Plug Terminal List**

<table>
<thead>
<tr>
<th>Terminal no.</th>
<th>Function</th>
<th>Insulation color</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>NC</td>
<td>—</td>
</tr>
<tr>
<td>2</td>
<td>NC</td>
<td>—</td>
</tr>
<tr>
<td>3</td>
<td>SD+</td>
<td>White</td>
</tr>
<tr>
<td>4</td>
<td>SD−</td>
<td>Black</td>
</tr>
<tr>
<td>5</td>
<td>NC</td>
<td>—</td>
</tr>
<tr>
<td>6</td>
<td>NC</td>
<td>—</td>
</tr>
<tr>
<td>7</td>
<td>NC</td>
<td>—</td>
</tr>
<tr>
<td>8</td>
<td>NC</td>
<td>—</td>
</tr>
<tr>
<td>Connector case</td>
<td>FG</td>
<td>Shield</td>
</tr>
</tbody>
</table>

---

**[Branch communication cable]**

**LATH7**

**Cable length (L)**

<table>
<thead>
<tr>
<th>Cable length (L)</th>
<th>1</th>
<th>1 m</th>
</tr>
</thead>
</table>

**Branch Communication Plug Terminal List**

<table>
<thead>
<tr>
<th>Terminal no.</th>
<th>Function</th>
<th>Insulation color</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>NC</td>
<td>—</td>
</tr>
<tr>
<td>2</td>
<td>SD+</td>
<td>White</td>
</tr>
<tr>
<td>3</td>
<td>FG</td>
<td>Shield</td>
</tr>
<tr>
<td>4</td>
<td>SD−</td>
<td>Black</td>
</tr>
</tbody>
</table>

---

**[Cable]**

**LEC-CG**

<table>
<thead>
<tr>
<th>Cable type</th>
<th>1</th>
<th>Communication cable</th>
<th>2</th>
<th>Cable between branches</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cable length</td>
<td>K</td>
<td>0.3 m</td>
<td>L</td>
<td>0.5 m</td>
</tr>
</tbody>
</table>

**Communication cable**

**Branch connector**

**LEC-CGD**

**Terminating resistor**

**LEC-CGR**
Options

[Multi-counter]
This counter displays the table position of the Card Motor and performs preset outputs according to the program (preset data and output form, etc.) when measuring. The RS-232C can be used to send the table position to a PLC or PC or to set the Multi-counter.

CEU5

- Power voltage
  - Nil 100 to 240 VAC
  - D 24 VDC

- External output
  - Nil RS-232C
  - B RS-232C + BCD

- Output transistor
  - Nil NPN open collector output
  - P PNP open collector output

Specifications

<table>
<thead>
<tr>
<th>Model</th>
<th>CEU5</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mounting method</td>
<td>Surface mounting (Fixed by DIN rail or screw)</td>
</tr>
<tr>
<td>Operation mode</td>
<td>Operating mode, Data setting mode, Function setting mode</td>
</tr>
<tr>
<td>Display</td>
<td>LCD with backlight</td>
</tr>
<tr>
<td>Number of digits</td>
<td>6 digits</td>
</tr>
<tr>
<td>Counting speed</td>
<td>100 kHz</td>
</tr>
<tr>
<td>Insulation resistance</td>
<td>Between case and AC line: 500 VDC, 50 MΩ or more</td>
</tr>
<tr>
<td>Ambient temperature</td>
<td>0 to +50°C (No freezing)</td>
</tr>
<tr>
<td>Ambient humidity</td>
<td>35 to 85% RH (No condensation)</td>
</tr>
<tr>
<td>Weight</td>
<td>350 g or less</td>
</tr>
</tbody>
</table>

* Refer to the WEB catalog and the Operation Manual for details.

Wiring Example

Multi-counter CEU5

Terminal Block

<table>
<thead>
<tr>
<th>Name</th>
<th>Cable color</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>Red</td>
</tr>
<tr>
<td>COM</td>
<td>Black</td>
</tr>
<tr>
<td>B</td>
<td>White</td>
</tr>
<tr>
<td>COM</td>
<td>Blue</td>
</tr>
<tr>
<td>12 VDC</td>
<td>–</td>
</tr>
<tr>
<td>GND</td>
<td>–</td>
</tr>
<tr>
<td>F.G.</td>
<td>Green</td>
</tr>
<tr>
<td>RESET</td>
<td>Yellow</td>
</tr>
<tr>
<td>HOLD</td>
<td>–</td>
</tr>
<tr>
<td>COM</td>
<td>–</td>
</tr>
<tr>
<td>BANK1</td>
<td>–</td>
</tr>
<tr>
<td>BANK2</td>
<td>–</td>
</tr>
</tbody>
</table>

Controller LATCA

Counter Plug

<table>
<thead>
<tr>
<th>Cable color</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>White</td>
<td>PhaseB</td>
</tr>
<tr>
<td>Red</td>
<td>PhaseA</td>
</tr>
<tr>
<td>Light gray</td>
<td>GND</td>
</tr>
<tr>
<td>Yellow</td>
<td>RESET</td>
</tr>
<tr>
<td>Green</td>
<td>F.G.</td>
</tr>
</tbody>
</table>

Counter cable LATH3
Options

[Controller setting kit]

**LATC-W2**

Controller setting kit
(Japanese and English are available.)

![Diagram of controller setting kit](image)

1. Controller setting software
2. Communication cable: LEC-W2-C
3. USB cable: LEC-W2-U

**Contents**

1. Controller setting software (CD-ROM): LATC-W2-S
2. Communication cable: LEC-W2-C
3. USB cable: LEC-W2-U

**Screen Example (Step data input type)**

**Basic Parameter Setup**

- Model selection of the Card Motor connected to controller
- Selection of return to origin method
- Selection of entry method
  (Cycle time entry method/Speed entry method)

**Monitor/Test**

- Confirming set step data
- Can be used to jog and move at a constant rate.
- Operation confirmation of step data using PC
- Monitoring current position, current speed, and input/output status of parallel I/O

**Compatible Controller/Driver**

Step data input type/Pulse input type
Series LATCA

**Hardware Requirements**

- **OS**: IBM PC/AT compatible machine running Windows® 8.1 (32-bit and 64-bit), Windows® 7 (32-bit and 64-bit).
- **Communication interface**: USB 1.1 or USB 2.0 ports
- **Display**: XGA (1024 x 768)

- Windows®7 and Windows®8.1 are registered trademarks of Microsoft Corporation.
- Refer to SMC website for version upgrade information, http://www.smcworld.com

**Function**

- Status display for parallel input signals and manual output of parallel output signals
- Entering of driven actuator
- Select input type (Step data input type/Pulse input type)
- Setting of the step data operating conditions
- Jog, constant speed and distance movements and test operation
- Monitoring of operation status (parallel input/output signals, position, speed and thrust)

**Step Data Setup**

- Creation of 15 point step data
- Save/Open file of step data
- Setting step data to controller (Upload)
- Confirming step data set in controller (Download)
- Setting target position and positioning time (Cycle time entry method)
- Setting target position, speed, acceleration and deceleration (Speed entry method)

**I/O Setup**

- Confirming input status of parallel I/O
- Manual output of parallel I/O
- Selection of output signal of parallel I/O
### Design / Selection

**Warning**

1. Consider possible movements of the actuator in the event of an emergency stop, alarm or power failure.

If power is not supplied to the product due to an emergency stop or if the SVON signal is turned OFF, in the event of an alarm (when temperature of the Card Motor exceeds 70°C) or at power failure, the table will not be held in place and may be moved by external forces. Design the Card Motor application so that people and equipment will not be injured or damaged by the table movement.

**Caution**

1. Do not apply a load outside the specifications.

The Card Motor should be fitted for the application based on the maximum work load and allowable moments. If the product is used outside the specifications, the excess load applied to the guide will lead to play in the guide, decrease in accuracy and the life span of the product will be shortened.

2. Do not use the product in applications where excessive external force or impact is applied to it. Otherwise, a failure or malfunction can result.

3. The Card Motor is equipped with a stopper to prevent the table from coming off and to be resistant to light impacts generated by returning to origin or during transportation. Thus, excessive external force or impact may damage the product, so please install a separate external stopper if the operating conditions require.

4. Strong magnet

   The Card Motor contains a strong rare earth magnet, whose magnetic field may affect the workpiece. Mount the workpiece away from the Card Motor far enough to prevent the magnetic field from affecting the workpiece.

5. In pushing operation, use thrust setting values within the allowable limits. Otherwise, it may cause overheating of the workpiece or the mounting surface.

6. The flatness of the mounting surface of the table and rail must be 0.02 mm or less.

   Unevenness of a workpiece the Card Motor is mounted to or of the base the Card Motor is mounted onto, can cause play in the guide and an increase in the sliding resistance.

7. SMC products are not intended for use as instruments for legal metrology.

   Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

8. Prevent work pieces mounted on the body from vibrating. Vibration may be caused during the positioning operation.

### Handling

**Warning**

1. Do not touch the product when it is energized or for a few minutes after it has been de-energized. The surface temperature of the Card Motor can increase up to approximately 70°C depending on the operating conditions. Energizing alone may also cause the temperature to increase. Do not touch the Card Motor during operation or when energized to prevent burns or other injuries.

**Caution**

1. Strong magnet

   The Card Motor contains a strong rare earth magnet. If a magnetic card is brought close to the Card Motor, the card data may get distorted or lost. Do not bring items, which are sensitive to or affected by magnetism close to the product.

2. Do not operate the Card Motor continuously with an allowable set thrust or more at 100% of duty ratio. The Card Motor may overheat due to the heat generated by the Card Motor itself, and a temperature error or malfunction may occur.

3. Do not hit the stroke ends during operation, except during return to origin and in pushing operation. Otherwise, a failure can result.

4. For pushing operations, set the target position at least 1 mm away from the position where the pushing tool comes into contact with the workpiece. Otherwise, the table may hit the workpiece at a speed exceeding the specified pushing speed.

5. The table and the guide rail are made of special stainless steel, but can rust in an environment where droplets of water adhere to it.

6. Do not dent, scratch or cause other damage to the steel ball rolling surface of the table and the rail. Otherwise, it will result in play or increased sliding friction.

7. Positioning accuracy, thrust and measurement accuracy may vary after the Card Motor or the work load have been mounted, depending on the mounting conditions and environment. Calibrate them according to the actual application.

8. Consider mounting a bumper on the pushing surface. If impact to the Card Motor should be avoided during pushing operation, we recommend an elastic bumper is attached on the pushing surface.
**Installation**

**Caution**

1. **Strong magnet**
   The Card Motor contains a strong rare earth magnet. If magnetized workpieces, tools and metallic parts are brought in the vicinity of the Card Motor, they will be attracted, which could cause injury to operators and damage equipment. Take special care when handling and operating the product.

2. **Mount the Card Motor on a base with good cooling performance, for example a metal plate.**
   If the cooling performance is not good enough, the temperature of the Card Motor will increase and a failure can result.

3. **If magnetized parts are mounted on the Card Motor, thrust changes, which may lead to vibration.**
   Please contact SMC when magnetized parts are mounted on the Card Motor.

4. **Do not apply strong impact or an excessive moment to the Card Motor while mounting a workpiece.**
   If an external force over the allowable moment is applied, it may cause play in the guide or an increase in the sliding resistance.

5. **Do not dent, scratch or cause other damage to the table and rail mounting surfaces.**
   This may cause unevenness in the mounting surface, play in the guide or an increase in the sliding resistance.

6. **When mounting the Card Motor, use stainless steel screws with appropriate length and tighten with recommended tightening torque.**
   If the maximum screw-in depth is exceeded, it may damage the internal components. Using a tightening torque higher than the specified torque may cause a malfunction, and using a lower tightening torque may displace the workpiece or cause it to drop off.

   **1) Body mounting/Body tapped**
   
<table>
<thead>
<tr>
<th>Screw size (Stainless steel)</th>
<th>M3 x 0.5</th>
</tr>
</thead>
<tbody>
<tr>
<td>Max. recommended torque [N·m]</td>
<td>0.63</td>
</tr>
<tr>
<td>L1 (Max. screw-in depth) [mm]</td>
<td>4.6</td>
</tr>
<tr>
<td>L2 (Plate thickness) [mm]</td>
<td>2.1</td>
</tr>
</tbody>
</table>

   **2) Body mounting/Through hole**
   
<table>
<thead>
<tr>
<th>Screw size (Stainless steel)</th>
<th>M2.5 x 0.45</th>
</tr>
</thead>
<tbody>
<tr>
<td>Max. recommended torque [N·m]</td>
<td>0.36</td>
</tr>
<tr>
<td>L3 (Max. screw-in depth) [mm]</td>
<td>2.5</td>
</tr>
<tr>
<td>L4 (Plate thickness) [mm]</td>
<td>2.1</td>
</tr>
</tbody>
</table>

   **3) Workpiece mounting/Top mounting**
   
<table>
<thead>
<tr>
<th>Screw size (Stainless steel)</th>
<th>M3 x 0.5</th>
</tr>
</thead>
<tbody>
<tr>
<td>Max. recommended torque [N·m]</td>
<td>0.63</td>
</tr>
<tr>
<td>L5 (Max. screw-in depth) [mm]</td>
<td>2.5</td>
</tr>
</tbody>
</table>

7. **When connecting the cables, avoid applying any stress to the connector from the cable side.**
   If an external force or vibration is applied to the connector, a failure can result. Do not bend the cable for approximately 20 mm from the connector and fix this part of the cable with a cable fixture.

**Grounding**

**Warning**

1. **Always ground the Card Motor.**

2. **Use a dedicated grounding.**
   Use a D-class grounding. (Ground resistance 100 Ω or less)

3. **The grounding point should be as close as possible to the actuator, and the ground wires as short as possible.**

**Operating Environment**

**Caution**

1. **Do not use the products in an area where they could be exposed to dust, metallic powder, machining chips or splashes of water, oil or chemicals.**
   Otherwise, a failure or malfunction can result.

2. **Do not use the products in a magnetic field.**
   Otherwise, the ambient magnetic field may affect the motor and a malfunction or failure can result.

3. **Do not expose the product to a strong light sources, such as direct sunlight.**
   The Card Motor uses an optical sensor to detect the position, so if it is exposed to a strong light source such as direct sunlight, a malfunction could result. In such a case, install a light shielding plate such as a cover to shield the sensor from light.

4. **Do not use the products in an environment where flammable, explosive or corrosive gases, liquids or other substances are present.**
   Otherwise, fire, explosion or corrosion can result.

5. **Avoid heat radiation from strong heat sources, such as direct sunlight or a hot furnace.**
   Otherwise, the product can overheat and a failure can result.

6. **Do not use the products in an environment with cyclic temperature changes.**
   Otherwise, a failure can result.

7. **Use the products within the operating temperature and humidity range.**

**Maintenance**

**Caution**

1. **Perform regular maintenance and inspections.**
   Confirm that there is no twisting of wires, play in the table or large sliding friction. This may result in a malfunction.

2. **Conduct an appropriate functional inspection and test after completed maintenance.**
   In case of any abnormalities (if the actuator does not move or the equipment does not operate properly, etc.), stop the operation of the system. Otherwise, unexpected malfunction may occur and safety cannot be assured. Conduct a test of the emergency stop to confirm the safety of the equipment.

3. **Do not disassemble, modify or repair the product.**

4. **Maintenance space**
   Allow sufficient space for maintenance and inspection.

---

**Be sure to read this before handling. Refer to the back cover for Safety Instructions.**

**For Electric Actuator Precautions,** refer to “Handling Precautions for SMC Products” and the Operation Manual on the SMC website, http://www.smcworld.com
### Design / Selection

**Warning**

1. **Use the specified voltage.**
   - If the applied voltage is higher than the specified voltage, malfunction and damage to the controller may result. If the applied voltage is lower than the specified voltage, there is a possibility that the load cannot be moved due to internal voltage drop. Check the operating voltage prior to start. Also, confirm that the operating voltage does not drop below the specified voltage during operation. If the current is too low, the Card Motor may not be able to generate the maximum force or cause a malfunction.

2. **Do not use the products outside the specifications.**
   - Otherwise, fire, malfunction or damage to the product can result. Check the specifications prior to use.

3. **Install an emergency stop circuit.**
   - Install an emergency stop outside the enclosure in easy reach to the operator so that the operator can stop the system operation immediately and intercept the power supply.

4. **To prevent danger and damage due to a breakdown or malfunction of these products, which may occur at a certain probability, a backup system should be arranged in advance by using a multiple-layered structure or by making a fail-safe equipment design, etc.**

5. **If there is a risk of fire or personal injury due to abnormal heat generation, sparking, smoke generated by the product, etc., cut off the power supply from this product and the system immediately.**

### Handling

**Warning**

1. **Never touch the inside of the controller and its peripheral devices.**
   - Otherwise, electric shock or failure can result.

2. **Do not operate or set up this equipment with wet hands.**
   - Otherwise, electric shock can result.

3. **Do not use a product that is damaged or missing any components.**
   - Electric shock, fire or injury can result.

4. **Do not connect the controller to other devices than the Card Motor.**
   - Otherwise, it may cause damage to the controller or to the other equipment.

5. **Be careful not to touch, get caught or hit by the workpiece while the Card Motor is moving.**
   - An injury can result.

6. **Do not connect the power supply or power up the product until it is confirmed that the workpiece can be moved safely within the area that can be reached by the workpiece.**
   - Otherwise, the movement of the workpiece may cause an accident.

7. **Do not touch the product when it is energized and for some time after the power has been disconnected, as it is very hot.**
   - Otherwise, it may cause burns due to the high temperature.

8. **Check the voltage using a tester at least 5 minutes after power-off when performing installation, wiring and maintenance.**
   - Otherwise, electric shock, fire or injury can result.

9. **Static electricity may cause a malfunction or damage the controller. Do not touch the controller while power is supplied to it.**
   - Take sufficient safety measures to eliminate static electricity when it is necessary to touch the controller for maintenance.

### Power Supply

**Warning**

1. **Use a power supply with low noise between lines and between power and ground.**
   - In cases where noise is high, use an isolation transformer.

2. **The power supplies should be separated between the controller power and the I/O signal power, and both power supplies must not be of “inrush current limited” type.**
   - If the power supply is of “inrush current limited” type, a voltage drop may occur during the acceleration or deceleration of the actuator.
Warning

3. Take appropriate measures to prevent surges from lightning. Ground the surge absorber for lightning separately from the grounding of the controller and its peripheral devices.
4. Use the UL-certified products listed below as direct current power supplies.

   (1) Limited voltage current circuit in accordance with UL 508.
   A circuit in which power is supplied by secondary coil of an insulated transformer that meets the following conditions
   - Maximum voltage (No load): 30 Vrms (42.4 V peak) or less
   - Maximum current: 8 A or less (including short circuit)
   - Limited by a circuit protector (such as a fuse) with the following ratings

<table>
<thead>
<tr>
<th>Voltage without load (V peak)</th>
<th>Maximum current rating</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 to 20 [V]</td>
<td>5.0</td>
</tr>
<tr>
<td>Over 20 [V] up to 30 [V]</td>
<td>100</td>
</tr>
</tbody>
</table>

   (2) Circuit (of class 2) which is of maximum 30 Vrms (42.4 V peak) or less, with UL 1310 class 2 power supply unit or UL 1585 class 2 transformer.

Grounding

Warning

1. Make sure the product is grounded to ensure the noise and mechanical stress cannot be applied to the connectors.

   Turn the power supply off before wiring or plugging and unplugging of connectors. Mount a protective cover on the terminal block after the wires have been connected.

2. Do not route the digital I/O signal and power cables together.

   Malfunctions stemming from noise may occur if the signal line and output lines are routed together.

3. Confirm proper wiring before turning the power on.

   Incorrect wiring will lead to malfunction or may damage the controller or its peripheral devices. Confirm that there is no miswiring before turning the power on.

4. Reserve enough space for the routing of the cables

   If the cables are forced into unreasonable positions, it may damage the cables and connectors, which may lead to misconnection and result in a malfunction. Avoid bending the cables in sharp angles close to the connectors or where they enter the product. Fix the cable as close as possible to the connectors so that mechanical stress cannot be applied to the connectors.

Caution

1. Do not use the products in an area where they could be exposed to dust, metallic powder, machining chips or splashes of water, oil or chemicals.

2. Do not use the products in a magnetic field.

3. Do not use the products in an environment where flammable, explosive or corrosive gases, liquids or other substances are present.

4. Avoid heat radiation from strong heat sources, such as direct sunlight or a hot furnace.

5. Do not use the products in an environment with cyclic temperature changes.

6. Do not use the products in an environment where surges are generated.

   Devices (solenoid type lifters, high frequency induction furnaces, motors, etc.) that generate a large amount of surge around the product may lead to deterioration or damage to the internal circuits of the products. Avoid supplies of surge generation and crossed lines.

7. The Card Motor and the controller are not immune to lightning strikes.

8. Do not install these products in a place subject to vibration and impact.

   Otherwise, a malfunction or failure can result.

Maintenance

Warning

1. Perform maintenance checks periodically.

   Confirm wiring and screws are not loose. Loose screws or wires may cause unexpected malfunction.

2. Conduct an appropriate functional inspection and test after completed maintenance.

   In case of any abnormalities (if the actuator does not move or the equipment does not operate properly, etc.), stop the operation of the system. Otherwise, unexpected malfunction may occur and safety cannot be assured. Conduct a test of the emergency stop to confirm the safety of the equipment.

3. Do not disassemble, modify or repair the controller or its peripheral devices.

4. Do not put anything conductive or flammable inside the controller.

5. Do not conduct an insulation resistance test or insulation withstand voltage test.

Caution

1. Reserve sufficient space for maintenance.

   Design the system so that it allows required space for maintenance.
These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “Caution,” “Warning,” or “Danger.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)*1, and other safety regulations.

### Safety Instructions

**Caution:** Indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.

**Warning:** Indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

**Danger:** Indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

### Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.
   Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.
   The product specified here may become unsafe if handled incorrectly. The inspection and maintenance of machinery/equipment should only be performed by an operator who is appropriately trained and experienced.

3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.
   1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
   2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
   3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.
   1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
   2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
   3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
   4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

### Caution

1. The product is provided for use in manufacturing industries.

### Limited warranty and Disclaimer

The product used is subject to the following “Limited warranty and Disclaimer” and “Compliance Requirements.”

### Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.

2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

### Safety Instructions

Be sure to read the “Handling Precautions for SMC Products” (M-E03-3) and “Operation Manual” before use.