# Modular F.R.L. Units



C C B

CAT.ES40-69D

# Modular Design with Uniform Body Style

# Better visibility & environmental resistance



# The bowl is covered with a transparent bowl guard!

\* Body sizes 30 and larger

The inside is visible from 360°.

 The inner bowl is protected from the environment, allowing for improved safety.



Transparent bowl guard Material: Polycarbonate

#### New A right angle square type pressure gauge and various attachments have been added.

#### Right Angle Square Type Pressure Gauge 0.8 Cross Adapter **p.9** IN Allows for pressure confirmation Allows for devices to be connected from the knob side on the top, bottom, left, and right Right angle square type Cross adapter pressure gauge 0 SUP OUT 1 ➡OUT2 0 Attachment Page LEMPs ILEMPs Right angle adapter 7 Reducing adapter 10 OUTG End plate 70 Air Filter Mist Separator AFM Series AF Series AC Series

#### **Transparent bowl guard**

#### Better environmental resistance: The transparent bowl guard protects the inner bowl!

The bowl guard with windows has been replaced with a polycarbonate transparent bowl guard. Now, even if the environment changes and the bowl is exposed to corrosive chemical or oil splash, the foreign matter will not come into direct contact with the pressurized bowl. This can reduce the risk of bowl breakage.





#### Better visibility: 360°

The transparent bowl guard allows for easy checking of the condensate level inside the filter bowl and the remaining oil amount in the lubricator from any direction.



#### Applicable model \* Body sizes 30 and larger

Air Filter

AF

Mist Separator Micro Mist AFM Separator







#### No tools are required.

Easier replacement of the element \* AF20-D to AF40-D only



1







#### Mounting (Single unit)

5

· The mounting pitch for panel mounting is interchangeable between the AR20(K)-D to AR40(K)-06-D and the AR(K)-B series and between the AW20(K)-D to AW40(K)-06-D and the AW(K)-B series. The brackets and set nuts are the same for both existing and new products.



#### **Series Configuration**

# AC20 to AC60 Series

	Port size					
	1/8	1/4	3/8	1/2	3/4	1
Size 20						
Size 30						
Size 40						
Size 40-06						
Size 50						
Size 60						

#### AC20B to AC60B Series



#### AC20D to AC40D Series p. 47 Filter Regulator 🕂 Mist Separator AW AFM Port size 3/4 1/8 1/4 3/8 1/2

# AC20A to AC60A Series

	- Aller					
	Port size					
	1/8	1/4	3/8	1/2	3/4	1
Size 20						
Size 30						
Size 40						
Size 40-06						
Size 50						
Size 60						

#### AC20C to AC40C Series



#### Table of Modular F.R.L. Unit Combinations for AC Assembly







#### Modular F.R.L. Units AC Series

Refer to the list of spacers for modular connection and spacers with brackets to determine AC-A/B compatibility. Click here for details.

#### **Attachment List**



#### Spacers

Y□10 Series	Cross Spacer Y□4 <sub>Series</sub>	Spacer Y	Spacer with Bracket
Piping in 2 directions is possible (upward or downward). p. <b>62</b>	Piping in all 4 directions is possible. p. 63	p. 57	p. 57
11	Front and back port		© 7 © 7
Slim type <sup>*1</sup>	selectable type*1		

#### **Pressure Switches**

A compact, integrated pressure switch can be easily installed to facilitate the pressure detection of the line.

Pressure Switch with T-Spacer IS10T <sub>Series</sub>	Pressure Switch with L-Shaped Piping Adapter IS10L <sub>Series</sub>	Pressure Switch IS10M <sub>Series</sub>	Pressure Switch with Piping Adapter IS10E <sub>Series</sub>
The OUT side piping can be branched downward. p. 65	OUT side piping: Downward p. 66	p. 64	A piping adapter allows for the installation/removal of the component without removing the piping.

\*1 The mounting pitch is interchangeable with the existing attachment.

**Pressure Relief** 

Piping Adapters		3-Port Valve			
Piping Adapter	L-Shaped Piping Adapter	T-Shaped Piping Adapter	Pressure Relief 3-Port Valve		
E⊡00 <sub>Series</sub>	E⊡00L <sub>Series</sub>	E⊡00T <sub>Series</sub>	VHS Series		
A piping adapter allows for the installation/removal of the component without removing the piping.	Upward or downward piping is	Both upward and downward piping	By using a pressure relief 3-port valve,		
	possible on the inlet side and the	are possible on the inlet and outlet	pressure left in the line can be easily		
	outlet side of F.R.L. units.	sides of F.R.L. units.	exhausted.		
	p. 60	p. 61	<b>p. 58</b>		
Right Angle Adapter	Reducing Adapter	Cross Adapter	New End Plate		
E□10T Series		Y⊡4M <sub>Series</sub>	E⊟00E Series		
Allows for modular connection with the product rotated 90 degrees	Allows for modular connection with products 1 body size larger or smaller	Allows for devices to be connected on the top, bottom, left, and right	For blocking the unused piping ports on sides without a modular connection		
p. 68	p. 68	p. 69	p. 70		

#### Space-saving design and reduced piping labor



#### Improved piping design flexibility

#### **T-shaped Piping Adapter**

Air can be released either upward or downward. p.61 \* Size: 20 to 60



#### **Right Angle Adapter**

Modular connection with the product rotated 90 degrees is possible. p.68 \* Size: 20 to 40



**SMC** 

Right angle square type

### The direction the pressure gauge faces can be changed freely.

#### **Right Angle Square Type Pressure Gauge**

The direction the pressure gauge faces can be changed in 90° increments depending on where the pressure gauge needs to be viewed from.

Pressure ga	uge direction	
Standard direction (At the time of shipment)	Direction 1	
IN OUT	OUT	IN
Direction 2	Direction 3	
OUT	IN OUT	Contract of the second se



The direction the pressure gauge scale plate faces can also be changed in 90° increments depending on the piping direction.



#### Improved piping design flexibility

#### **Cross Adapter**

Allows for devices to be connected on the top, bottom, left, and right with the use of a spacer between the product and each device **D**.69



**SMC** 

Size conversion is possible Flow capacity UP Extended maintenance cycle



## **Simple Specials System**

Simple Specials System

**Short lead times** 

This system enables us to respond to your special needs (additional machining, accessory assembly, or the designing of a modular unit) and deliver your personalized products as quickly as standard products.

#### **Repeat orders**

A system designed to respond quickly and

easily to your special ordering needs

Once we receive a simple special part number from one of your previous orders, we will process the order, manufacture the product, and deliver it to you as quickly as possible.

Please contact your local sales representative for more details.

\* Please contact your local sales representative for ordering procedures.

#### **Examples of Simple Specials**

#### Combination example 1



#### Combination example 2

Filter regulator AW30-03E1-D ······1 pc.	
Spacer with bracket Y300T-D ······1 pc.	
L-shaped piping adapter E300L-03-D ······1 pc.	

#### \* Please contact your local sales representative for ordering procedures.



#### Combination example 3 $\ast~$ Please contact your local sales representative for ordering procedures. L-shaped piping adapter E300L-03-D ······1 pc. Air filter Regulator Spacer with bracket Pressure relief 3-port valve Spacer with bracket By-pass port L-shaped piping adapter Air filter AF30-03-D .....1 pc. 0 0 6 Regulator I AR30-03E1-D .....1 pc. 0 0 A730 0 Cross spacer 1 Y34-03-D .....1 pc. Pressure relief 3-port valve VHS30-03-D ······1 pc. IN Cross spacer By-pass port

#### Combination example 4

Piping adapter E300-03-D ······1 pc.
Spacer with bracket Y300T-D ····································
Filter regulator AW30-03E-D ······1 pc.
Mist separator AFM30-03-D ······1 pc.
Pressure switch with piping adapter IS10E-30-03-D ······ 1 pc.

#### \* Please contact your local sales representative for ordering procedures.



#### Combination example 5

Air filter AF30-03-D ·····1 pc.
Spacer with bracket Y300T-D ······2 pcs.
Mist separator AFM30-03-D ······1 pc.
Micro mist separator AFD30-03-D ······ 1 pc.

#### \* Please contact your local sales representative for ordering procedures.



#### Combination example 6

Air combination AC20B-02E-D ······1 pc.
Modular mounting type 2-port solenoid valve JSXM21-AN302R-5G-U-F ······3 pcs.
Spacer with bracket Y200T-D ······1 pc.
Spacer Y200-D·····2 pcs.



#### Combination example 7

Digital flow switch PF3A701H-CS-M ······ 1 pc.
Air combination AC30B-03E-D ······1 pc.
Spacer with bracket Y300T-D ······2 pcs.
Piping adapter E300-03-D ······1 pc.

- Avoid mounting the lubricator on the inlet side.
  If a pressure relief 3-port valve is installed on the inlet side of the digital flow switch, causing a backflow of air, the measured value will change.

#### \* Please contact your local sales representative for ordering procedures.



#### Combination example 8

Filter regulator AW30-03E-D ······ 1 pc.	
Residual pressure relief 3-port solenoid valve with soft start-up function VP546E-5DZ1-S ·······1 pc.	
Spacer with bracket Y300T-D ······2 pcs.	
Piping adapter E300-03-D ······1 pc.	

- \*1 Connection threads are not available for the residual pressure relief 3-port solenoid valve. Select a piping adapter.
- \*2 Refer to pages 57 and 59 for details on the spacer with bracket and piping adapter.

#### \* Please contact your local sales representative for ordering procedures.



#### **Connectable Modular Components**

### **Common Supply Regulator**

AR M(K)-D





Mist Separator Regulator AWM-D **Micro Mist Separator** Regulator AWD-D





**Compressed Air Preparation Filter** Line Filter AFF Mist Separator AM **Micro Mist Separator AMD** Activated Carbon Filter AMK





**OSHA Standard Compliant Pressure Relief 3-Port Valve with** Locking Holes VHS -D/VHS W-D















3-Port Solenoid Valve/ **Residual Pressure Release Valve with Detection of Main** Valve Position VP546/746

#### **Direct Operated/Pilot Operated** 2-Port Solenoid Valve

JSX/JSX



#### **3-Color Display Digital Flow Switch PF3A7/8H(-L)**





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 AFM / AFD

AB

Ā

₹

# Air Combination Air Filter + Regulator + Lubricator AC20-D to AC60-D







Option and Semi-standard Symbol Selection

- Select one each for a to j.
- · When more than one specification is required, indicate
- in alphanumeric order.
- Example) AC30-F03DE1-16NR-D

							0			
				Symbol	Description			Body size	)	
						20	30	40	50	60
				Nil	Rc					
2		Pi	pe thread type	<b>N</b> *1	NPT					
				<b>F</b> *2	G	•				
				+		L		11		]
				01	1/8		_		_	—
				02	1/4				—	_
6			Davitaliza	03	3/8	_			_	
3		Port size		04	1/2	_	_		—	—
				06	3/4	_	_		•	—
				10	1	_	_	—	•	
				+						
			Elect time	Nil	Without auto drain				$\bullet$	ullet
		а	Float type auto drain	<b>C</b> *4	N.C. (Normally closed) Drain port is closed when pressure is not applied.				$\bullet$	$\bullet$
				<b>D</b> *5	N.O. (Normally open) Drain port is open when pressure is not applied.				$\bullet$	$\bullet$
				+						_
	ę			Nil	Without pressure gauge				●	●
4	ъ		Pressure gauge*6	E	Square embedded type pressure gauge (with limit indicator)				●	•
9	Option*3			G	Round type pressure gauge (with limit indicator)				●	
		ь		М	Round type pressure gauge (with color zone)				●	
				E1	Output: NPN output, Electrical entry: Wiring bottom entry			•	●	●
			Digital pressure switch	E2	Output: NPN output, Electrical entry: Wiring top entry			•	●	●
				E3	Output: PNP output, Electrical entry: Wiring bottom entry			•	•	
				E4	Output: PNP output, Electrical entry: Wiring top entry				•	$\bullet$
_	1			+						
6	Attachment		c Pressure relief	Nil	Without attachment	•	•	•	•	•
	Attacl	C	3-port valve	v	Mounting position: $AF + AR + AL + V$	•	•	•	•	_
				+						
		d	Set pressure*7	Nil	0.05 to 0.85 MPa setting				●	
		u	Set plessure	1	0.02 to 0.2 MPa setting					
		_		+				, · ·	,	
				Nil	Polycarbonate bowl			•	●	
				2	Metal bowl				●	
		е	Bowl*8	6	Nylon bowl			•	●	
	ard		2011	8	Metal bowl with level gauge					
	and			C	With bowl guard		*9	* <sup>9</sup>	*9	*9
6	-Sti			6C	With bowl guard (Nylon bowl)		* <sup>10</sup>	* <sup>10</sup>	*10	*10
	Semi-standard			+						
	Ō		A 1 (11)	Nil	With drain cock		•			
		f	Air filter	<b>J</b> *12	Drain guide 1/8		-	-	_	_
			drain port*11	14/#12	Drain guide 1/4		•	•	•	•
				<b>W</b> *13	Drain cock with barb fitting (for ø6 x ø4 nylon tube)					
				+	MPH and during an all	-	-		_	
		g	Lubricator lubricant	Nil 0*14	Without drain cock		•	•	•	
			exhaust port	<b>3</b> *14	Lubricator with drain cock				•	

# Air Combination AC20-D to AC60-D Series



AC

AC30-D

	_									0			AF + AR + AL
Sym					Descri	intion	-			Body si	70		H H
					Dooon	ption		20	30	<b>40</b>		60	+
								20	30	40	50	60	ц,
	h	Exhaust mechani	sm Ni	Relieving type	e			•		•	•	•	
			N	Non-relieving	type			•					AL
Semi-standard			+										+ AL
ndå	i	Flow directior	Ni	Flow direction	n: Left to right			۲					AW
sta 6	'	Flow direction	' R	Flow direction	n: Right to left			۲	$\bullet$				◄
j.			+										~
Sei			Ni	Unit on produ	ct label: MPa, °C, F	Pressure gauge in S	I units: MPa	•					+ AR
	i	Unit	Z*1			ssure gauge: MPa/p		O*17	○*17	0*17	O*17	O*17	+
	· · ·	onit	ZA*			nit selection functio		△*18					AF
		is NPT1/8 (applic				ge is attached, a 1.0					barb fittings		
The a fitting 2 Drain G1/4 ( 3 Option loose 4 When does r	auto dra (applica guide i (applica ons G au at the ti n pressi not star	(applicable to the ain port comes with able to the AC30-D is G1/8 (applicable ble to the AC30-D nd M are not assume of shipment. ure is not applied the auto drain me	h a ø3/8" to AC60-E to the AC to AC60-D embled an I, condens chanism w	One-touch type ). *7 Pre 20-D) and pre b. spe d supplied *8 Rei che ate which *9 A b ill be left in (po	e. 0.4 MPa pressure g ssure can be set hig ssure in some cases, cification range. er to chemical data mical resistance of the owl guard is provide ycarbonate).	ed as standard equip	This ation the in the prov Can 1 for (with The ment unit *16 For	s produc New M vided for not be u h color z digital p selectio options:	easureme use in Jap used with N cone). Avail pressure sv n function, E1, E2, E3	erseas u ent Act. ban.) 1: Round lable by vitch will setting t s, E4	USE only act (The SI un type press request for be equippe to psi initial	nit type is ure gauge special. ed with the y.	AF + AFM + AR
ending 5 If the o less t drain N.C. t	g opera compre than 10 cock m type is re	leasing the residu tions for the day is ssor is small (0.75 10 L/min (ANR)), ay occur during the ecommended.	recommen kW, discha air leakag le start of d	ded. *11 Th urge flow is no from the *12 W operations. *13 Th *14 W	e combination of float t available. ithout a valve function the combination of metal	as standard equipment (r t type auto drain C and bowl 2 and 8 is not avai Air filter drain port, the	d D is New use ∗17 O: F lable. ∗18 ∆: S	Measu in Japar or the pi	rement Ac	t. (The S ype: NP⊺	e only accor SI unit is pr T only E3, E4.	ovided for	AW + AFM
Stan	uarc		ations									_	
		Model		AC20-D	AC30-D	AC40-D	AC40-06-D		AC50-		AC6		Attachments
Comm	+		[AF] [AR]	AF20-D	AF30-D AR30-D	AF40-D AR40-D	AF40-06-D		AF6		en		
Compo	onent			AR20-D AL20-D	AL30-D	AR40-D AL40-D	AR40-06-D AL40-06-D		AL50-		AL6		Ξ
Port s	ize	Lubricator		1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	·	3/4, 1		1		넙
		ige port size*1	[AR]	1/0, 1/4	1/4,0/0		/8		0/4, 1				tta
Fluid	no gua		[/]				ir						Þ
	ent and	d fluid temperat	ures*2			–5 to 60°C (							
Proof						1.5	0/						
Max. c	operat	ing pressure				1.0	MPa						
Auto dra	ain min	imum N.C.	[AF]	0.1 MPa			0.15 MPa						AF
operatir			[AF]				0.1 MPa						
			[AR]			0.05 to 0							
			[AF]										AFD
Comn						5 µ	ım						
		d air purity cla	ss*4		^		ւm 10 [ 6 : 4 : – ] <sup>*5</sup>						4
Drain				8 cm <sup>3</sup>	25 cm <sup>3</sup>	5 µ	ւm 10 [ 6 : 4 : – ] <sup>*5</sup>	45 cm <sup>3</sup>	6				~
Drain	сарас	ity	ss*4	8 cm <sup>3</sup>	Port size 1/4:	5 µ ISO 8573-1:20 Port size 1/4: 30 L/min (ANR)	ւm 10 [ 6 : 4 : – ] <sup>*5</sup>		3				AFM / A
	capac Irippin	tity	ss*4	8 cm <sup>3</sup> 15 L/min (ANR)		5 µ ISO 8573-1:20 Port size 1/4:	ւm 10 [ 6 : 4 : – ] <sup>*5</sup>	45 cm <sup>3</sup>	0 L/min (,	ANR)	220 L/mir	ו (ANR)	~
Drain Min. d	capac Irippin	ity ng flow	ss <sup>*4</sup> [AF]		Port size 1/4: 30 L/min (ANR) Port size 3/8:	5 I ISO 8573-1:20 Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR) Port size 1/2:	um 10 [ 6 : 4 : – ]* <sup>5</sup> 50 L/min (ANF	45 cm <sup>3</sup>	0 L/min (/	ANR)	220 L/mir	n (ANR)	AFM /
Drain Min. d rate <sup>*6</sup> Oil ca	capac Irippin pacity	ity ng flow	ss <sup>*4</sup> [AF] [AL]	15 L/min (ANR)	Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR)	5 µ ISO 8573-1:20 Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR) Port size 1/2: 50 L/min (ANR) Class 1 turbine	um 10 [ 6 : 4 : – ]* <sup>5</sup> 50 L/min (ANI 1 oil (ISO VG32)	45 cm <sup>3</sup> R) 19 35 cm	0 L/min (/	ANR)	220 L/mir	n (ANR)	AFM /
Drain Min. d rate <sup>*6</sup> Oil ca	capac Irippin pacity nmeno	ity ng flow ded lubricant	<u>ss<sup>*4</sup></u> [AF] [AL]	15 L/min (ANR)	Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR)	5 µ ISO 8573-1:20 Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR) Port size 1/2: 50 L/min (ANR) Class 1 turbine	um 10 [ 6 : 4 : – ]* <sup>5</sup> 50 L/min (ANI	45 cm <sup>3</sup> R) 19 35 cm	0 L/min (/	ANR)	220 L/mir	n (ANR)	AR AFM /
Drain Min. d rate <sup>*6</sup> Oil ca Recon Bowl r Bowl g	capac Irippin pacity mmenc materi guard	ity ng flow ded lubricant ial	SS <sup>*4</sup> [AF] [AL] [AL] [AL] [AF/AL] [AF/AL]	15 L/min (ANR)	Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR)	5 µ ISO 8573-1:20 Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR) Port size 1/2: 50 L/min (ANR) Class 1 turbine Polycal Stat	um 10 [ 6 : 4 : – ]* <sup>5</sup> 50 L/min (ANI 50 I/min (ANI 0 (ISO VG32) bonate ndard (Polycart	45 cm <sup>3</sup> R) 19 35 cm	0 L/min (. 3	ANR)	220 L/mir	n (ANR)	AFM /
Drain Min. d rate <sup>*6</sup> Oil ca Recon Bowl r	capac Irippin pacity mmeno materi guard tructio	ity ng flow ded lubricant ial	[AF] [AL] [AL] [AL] [AF/AL]	15 L/min (ANR) 25 cm <sup>3</sup>	Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR)	5 µ ISO 8573-1:20 Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR) Port size 1/2: 50 L/min (ANR) Class 1 turbine Polycal Stat	um 10 [ 6 : 4 : – ]* <sup>5</sup> 50 L/min (ANI 50 I/min (ANI 1 oil (ISO VG32) bonate	45 cm <sup>3</sup> R) 19 35 cm	0 L/min (. 3	ANR)	220 L/mir		AR AFM /

\*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.

\*2 -5 to 50°C for the products with the digital pressure switch

\*3 For the following conditions in accordance with [Test condition: ISO 8573-4:2001 compliant, Test method ISO 12500-3:2009 compliant]

Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable

\*4 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air – Part 1: Contaminants and purity classes. For details on this standard, refer to page 131.

\*5 The compressed air quality class on the inlet side is [7:4:4].

\*6 • The flow rate is 5 drops or greater/min under the following conditions: Inlet pressure of 0.5 MPa; Class 1 turbine oil (ISO VG32); Temperature at 20°C; Oil adjustment valve fully open. · For a circuit that repeatedly turns ON and OFF on the outlet side, make the adjustment so that the average air consumption per minute becomes the minimum dripping flow rate or more.



AV

# AC20-D to AC60-D Series

#### Flow Rate Characteristics (Representative values)









Rc3/4









# Air Combination AC20-D to AC60-D Series

#### Pressure Characteristics (Representative values)

Conditions: Inlet pressure of 0.7 MPa, Outlet pressure of 0.2 MPa, Flow rate 20 L/min (ANR)







Inlet pressure [MPa]













AV

# AC20-D to AC60-D Series

#### Dimensions





AC40-D to AC40-06-D





AC50-D to AC60-D





# Air Combination AC20-D to AC60-D Series



							Star	idard s	specific	ations									
Model														Bra	acket r	nount			
	<b>P</b> 1	<b>P</b> 2	Α	В	С	E	F	G	J	Κ	Μ	Ν	<b>Q</b> 1	Q2	R	S	U	<b>V</b> 1	V2
AC20-D	1/8, 1/4	1/8	126.4	87.6	35.9	_	41.6	60	21	2	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30-D	1/4, 3/8	1/8	167.4	115.4	38.1	30	55.1	80	26.5	3.5	41	57.2	35	—	7	14	6	42.5	42.5
AC40-D	1/4, 3/8, 1/2	1/8	220.4	147.1	44	38.4	72.6	110	35.5	_	50	75.2	40	55	9	18	7	50	65
AC40-06-D	3/4	1/8	235.4	149.1	44	38.4	77.6	110	35.5	—	50	80.2	40	55	9	18	7	50	65
AC50-D	3/4, 1	1/8	282.4	220.1	48	_	93.1	110	45	_	70	96.2	50	70	11	20	8	60	80
AC60-D	1	1/8	297.4	234.1	48	—	98.1	110	45	—	70	101.2	50	70	11	20	8	60	80

				Option	al specifi	cations					Semi-	standarc	d specific	ations	
Model	Square embedded type pressure gauge				Round		Round press		With auto	PC/P4	A bowl	Meta	l bowl		owl with gauge
Model	gauge	swite	ch	press gau		gauge color z		drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide	
	Н	J	Н	J	Н	J	н	J	В	В	В	В	В	В	В
AC20-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	104.9	—	91.4	87.4	93.9	—	—
AC30-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40-06-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176
AC50-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	259.9	228.6	226.9	222.5	227	242.5	247
AC60-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	273.9	242.6	240.9	236.5	241	256.5	261

AL

AV

# AC20-D to AC60-D Series



#### Dimensions: With Pressure Relief 3-Port Valve (V)

AC40-V-D to AC40-06-V-D





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AC50-V-D



**SMC** 

# Air Combination AC20-D to AC60-D Series



Model	enne	aueu	Digital pr	switch		uro	press	sure	auto						gaage
Model	type pr gau	essure .ge	swite	ch	press gau		gauge color z	•		With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20-V-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	104.9	—	91.4	87.4	93.9	—	—
AC30-V-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40-V-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40-06-V-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176
AC50-V-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	259.9	228.6	226.9	222.5	227	242.5	247

AW + AL AF + AR + AL AF + AR AF + AFM + AR Attachments || AW + AFM ЧF AFM / AFD AR

AC

**SMC** 

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# **Air Combination** Filter Regulator + Lubricator AC20A-D to AC60A-D

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2

**Option and Semi-standard Symbol Selection** 



- When more than one specification is required, indicate
- in alphanumeric order.
- Example) AC30A-F03DE1-16NR-D

								0		
				Symbol	Description			Body size		
						20	30	40	50	60
				Nil	Rc					
2		Pi	pe thread type	<b>N</b> *1	NPT	•			•	
				<b>F</b> *2	G	•		•	•	
				+						
				01	1/8		—	—	—	—
				02	1/4				—	—
3			Port size	03	3/8					—
	1		1 011 3120	04	1/2		—		—	—
				06	3/4				•	
				10	1	_	—			
		_		+				T		
			Float type	Nil	Without auto drain	•	•		•	•
		а	auto drain	<b>C</b> *4	N.C. (Normally closed) Drain port is closed when pressure is not applied.		•		•	
				<b>D</b> *5	N.O. (Normally open) Drain port is open when pressure is not applied.					
				+					-	
	ო *_			Nil	Without pressure gauge	•	•	•	•	•
4	Option*3		Pressure gauge*6	E	Square embedded type pressure gauge (with limit indicator)		•	•	•	•
	D D			G	Round type pressure gauge (with limit indicator)		•	•	•	•
		b		M	Round type pressure gauge (with color zone)		•	•	•	•
				E1	Output: NPN output, Electrical entry: Wiring bottom entry		•	•	•	•
			Digital pressure	E2	Output: NPN output, Electrical entry: Wiring top entry		•	•	•	•
			switch	E3	Output: PNP output, Electrical entry: Wiring bottom entry		•	•	•	•
				E4	Output: PNP output, Electrical entry: Wiring top entry		•		•	•
	t <u>e</u>			+						
	men		Pressure relief	Nil	Without attachment	•	•	•	•	•
6	Attachment	C	3-port valve	v	Mounting position: AW + AL + V	•	•	•	•	_
	4				51					
				+						
		d	Set pressure*7	Nil	0.05 to 0.85 MPa setting		•	•	•	•
			•	1	0.02 to 0.2 MPa setting		•		•	•
				+	Debugerhangta baud					
				Nil 2	Polycarbonate bowl		•	•	•	•
					Metal bowl		•	•	•	
		е	Bowl <sup>*8</sup>	6 8	Nylon bowl					
				C C	Metal bowl with level gauge		*9	*9	*9	
	rd			6C	With bowl guard With bowl guard (Nylon bowl)		*10	*10		*10
	Semi-standard			+						
6	-sta			Nil	With drain cock				•	
	, mi		Filter regulator		Drain guide 1/8	•		_	_	
	s	f	drain port*11	<b>J</b> * <sup>12</sup>	Drain guide 1/4		•	•	•	•
			diamport	<b>W</b> *13	Drain cock with barb fitting (for Ø6 x Ø4 nylon tube)	<u> </u>	•	•	•	•
				+			-		-	
			Lubricator lubricant	Nil	Without drain cock					
		g	exhaust port	<b>3</b> *14	Lubricator with drain cock		•	•	•	
			•	+				-		
			Exhaust	Nil	Relieving type					
		h	mechanism	N	Non-relieving type	•	•	•	•	•
<u> </u>				-	0.71				-	
25					SMC					

# Air Combination AC20A-D to AC60A-D Series



A A C

AF + AR + AL

AW + AL

AF + AR

AF + AFM + AR

AW + AFM

Attachments

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AFM / AFD

AB

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								0		
				Symbol	Description		E	Body siz	e	
						20	30	40	50	60
	5		Flow direction	Nil	Flow direction: Left to right					
	standard	•	Flow direction	R	Flow direction: Right to left		$\bullet$		$\bullet$	
6	ano			+						
6				Nil	Unit on product label: MPa, °C, Pressure gauge in SI units: MPa	•	•	•	•	•
	Semi-	j	Unit	<b>Z</b> *15	Unit on product label: psi, °F, Pressure gauge: MPa/psi dual scale	O*17	O* <sup>17</sup>	O* <sup>17</sup>	O*17	O*17
	0			<b>ZA</b> *16	Digital pressure switch: With unit selection function	△*18	△*18	△*18	△*18	△*18

- \*1 Drain guide is NPT1/8 (applicable to the AC20A-D) and NPT1/4 (applicable to the AC30A-D to AC60A-D). The auto drain port comes with a ø3/8" One-touch fitting (applicable to the AC30A-D to AC60A-D).
- \*2 Drain guide is G1/8 (applicable to the AC20A-D) and G1/4 (applicable to the AC30A-D to AC60A-D).
- \*3 Options G and M are not assembled and supplied loose at the time of shipment.
- \*4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- \*5 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is recommended.
- \*6 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.
  - \*7 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
  - \*8 Refer to chemical data on pages 111 and 129 for chemical resistance of the bowl.
  - \*9 A bowl guard is provided as standard equipment (polycarbonate).
  - \*10 A bowl guard is provided as standard equipment (nylon).
  - The combination of float type auto drain C and D is \*11 not available.
- \*12 Without a valve function
- \*13 The combination of metal bowl 2 and 8 is not available

- \*14 When choosing with W: Filter regulator drain port, the drain cock of a lubricator will be with barb fittings.
- For the pipe thread type: NPT \*15
  - This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.) Cannot be used with M: Round type pressure gauge
  - (with color zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially. For options: E1, E2, E3, E4
- This product is for overseas use only according to the New Measurement Act. (The SI unit is provided for use in Japan.)
- \*17 O: For the pipe thread type: NPT only
- \*18 △: Select with options: E1, E2, E3, E4.

#### **Standard Specifications**

	Model		AC20A-D	AC30A-D	AC40A-D	AC40A-06-D	AC50A-D	AC60A-D
-	Filter Regulator	[AW]	AW20-D	AW30-D	AW40-D	AW40-06-D	AW60-D	AW60-D
Component	Lubricator	[AL]	AL20-D	AL30-D	AL40-D	AL40-06-D	AL50-D	AL60-D
Port size			1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1
Pressure gaug	e port size*1	[AW]			1,	/8		
Fluid					A	lir		
Ambient and	fluid temper	ratures*2			−5 to 60°C (	No freezing)		
Proof pressu	ire				1.5	MPa		
Max. operati	ng pressure				1.0	MPa		
Auto drain minir		[AW]	0.1 MPa			0.15 MPa		
operating press		[AW]				0.1 MPa		
Set pressure		[AW]				).85 MPa		
Nominal filtra		[AW]				um		
Compressed					ISO 8573-1:20	10 [ 6 : 4 : – ]* <sup>5</sup>		
Drain capaci	ty	[AW]	8 cm <sup>3</sup>	25 cm <sup>3</sup>		45	cm <sup>3</sup>	
Min. dripping rate <sup>*6</sup>	g flow	[AL]	15 L/min (ANR)	Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR)	Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR) Port size 1/2: 50 L/min (ANR)	50 L/min (ANR)	190 L/min (ANR)	220 L/min (ANF
Oil capacity		[AL]	25 cm <sup>3</sup>	55 cm <sup>3</sup>			cm <sup>3</sup>	
Recommende	ed lubricant	[AL]			Class 1 turbine	oil (ISO VG32)		
Bowl materia	al	[AW/AL]				rbonate		
Bowl guard		[AW/AL]	Semi-standard (Steel)		Sta	ndard (Polycarbon	ate)	
Construction	1	[AW]			Relievi	ng type		
Weight			0.31 kg	0.58 kg	1.12 kg	1.22 kg	2.90 kg	2.97 kg

\*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.

\*2 -5 to 50°C for the products with the digital pressure switch

\*3 For the following conditions in accordance with [Test condition: ISO 8573-4:2001 compliant, Test method ISO 12500-3:2009 compliant]

Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable

\*4 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air - Part 1: Contaminants and purity classes.

For details on this standard, refer to page 131. \*5 The compressed air quality class on the inlet side is [7:4:4].

 \*6 • The forw rate is 5 drops or greater/min under the following conditions: Inlet pressure of 0.5 MPa; Class 1 turbine oil (ISO VG32); Temperature at 20°C; Oil adjustment valve fully open.
 • For a circuit that repeatedly turns ON and OFF on the outlet side, make the adjustment so that the average air consumption per minute becomes the minimum dripping flow rate or more.



# AC20A-D to AC60A-D Series



**SMC** 

#### Dimensions

# Air Combination AC20A-D to AC60A-D Series



Model														Brack	et moui	nt		
	<b>P</b> 1	P2	Α	В	С	Ε	F	G	J	Κ	М	<b>Q</b> 1	Q2	R	S	U	<b>V</b> 1	V2
AC20A-D	1/8, 1/4	1/8	83.2	87.6	71.8	_	41.6	60	21	5	30	24	33	5.5	11.5	3.5	29	38
AC30A-D	1/4, 3/8	1/8	110.2	115.4	86.5	30	55.1	80	26.5	3.5	41	35	_	7	14	6	42.5	42.5
AC40A-D	1/4, 3/8, 1/2	1/8	145.2	147.1	91.5	38.4	72.6	110	35.5		50	40	55	9	18	7	50	65
AC40A-06-D	3/4	1/8	155.2	149.1	93	38.4	77.6	110	35.5	_	50	40	55	9	18	7	50	65
AC50A-D	3/4, 1	1/8	191.2	234.1	155	_	98.1	110	45		70	50	70	11	20	8	60	80
AC60A-D	1	1/8	196.2	234.1	155	—	98.1	110	45		70	50	70	11	20	8	60	80

				Option	al specifi	cations					Semi-	standarc	l specific	ations	
Model	Square embedded type pressure gauge			essure	Round		Round press		With	PC/P4	A bowl	Meta	bowl		owl with gauge
Model	gauge	swit	ch	press gau		gauge color z	•	auto drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide	
	Н	J	н	J	н	J	н	J	В	В	В	В	В	В	В
AC20A-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	104.9	_	91.4	87.4	93.9	_	_
AC30A-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40A-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40A-06-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176
AC50A-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	273.9	242.6	240.9	236.5	241	256.5	261
AC60A-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	273.9	242.6	240.9	236.5	241	256.5	261

AL

AV

# AC20A-D to AC60A-D Series



#### Dimensions: With Pressure Relief 3-Port Valve (V)

# Air Combination AC20A-D to AC60A-D Series



Wiodel															Dia		louin			
	<b>P</b> 1	<b>P</b> 2	<b>P</b> 3	Α	В	С	Е	F	G	J	κ	М	Ν	<b>Q</b> 1	Q2	R	S	U	<b>V</b> 1	V2
AC20A-V-D	1/8, 1/4	1/8	1/8	126.4	87.6	71.8	—	41.6	60	21	5	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30A-V-D	1/4, 3/8	1/8	1/4	167.4	115.4	86.5	30	55.1	80	26.5	3.5	41	57.2	35	—	7	14	6	42.5	42.5
AC40A-V-D	1/4, 3/8, 1/2	1/8	3/8	220.4	147.1	91.5	38.4	72.6	110	35.5	_	50	75.2	40	55	9	18	7	50	65
AC40A-06-V-D	3/4	1/8	1/2	235.4	149.1	93	38.4	77.6	110	35.5	—	50	80.2	40	55	9	18	7	50	65
AC50A-V-D	3/4, 1	1/8	1/2	287.4	234.1	155	_	98.1	110	45	_	70	96.2	50	70	11	20	8	60	80
				-						-					-		-			

				Option	al specifi	cations					Semi-	standarc	d specific	ations	
Model	Square embedded type pressure gauge				Round		Round press		With auto	PC/P4	A bowl	Meta	l bowl		owl with gauge
Model			swite	ch	press gau		gauge color z	•	drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20A-V-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	104.9	—	91.4	87.4	93.9	—	
AC30A-V-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40A-V-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40A-06-V-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176
AC50A-V-D			61.5	ø42.5	82.5	ø42.5	82.5	273.9	242.6	240.9	236.5	241	256.5	261	

AC

AV

# Air Combination Air Filter + Regulator AC20B-D to AC60B-D

#### How to Order



Option and Semi-standard Symbol Selection

- Select one each for **a** to **i**.
- When more than one specification is required, indicate in alphanumeric order.

Example) AC30B-F03DE1-16NR-D

2	Pi		Symbol	Description					
2	Pi			•		<b>_</b>	Body size	9	
2	Pi				20	30	40	50	60
2	Pi		Nil	Rc				•	
		pe thread type	<b>N</b> *1	NPT				•	
			<b>F</b> *2	G		•		•	
		,	+						
			01	1/8		_	—	—	—
			02	1/4					—
8		Port size	03	3/8	_			—	—
2		FUILSIZE	04	1/2				_	—
			06	3/4				•	—
			10	1	_		_	•	$\bullet$
			+						
		Float type	Nil	Without auto drain				●	
	a	auto drain	<b>C</b> *4	N.C. (Normally closed) Drain port is closed when pressure is not applied.				●	
			<b>D</b> *5	N.O. (Normally open) Drain port is open when pressure is not applied.				•	
			+						
en *			Nil	Without pressure gauge		•	•	•	•
Option*3		Pressure gauge*6	E	Square embedded type pressure gauge (with limit indicator)		•	•	●	•
	-		G	Round type pressure gauge (with limit indicator)		•	•	•	•
	b		M	Round type pressure gauge (with color zone)		•	•	•	•
			E1	Output: NPN output, Electrical entry: Wiring bottom entry		•	•	•	•
		Digital pressure	E2	Output: NPN output, Electrical entry: Wiring top entry		•	•	•	•
		switch	E3	Output: PNP output, Electrical entry: Wiring bottom entry		•	•	•	•
			E4	Output: PNP output, Electrical entry: Wiring top entry		•		•	
	-		+			1			
ment		Pressure relief	Nil	Without attachment	•		•	•	
<b>O</b> Attachment	C	3-port valve	V	Mounting position: AF + AR + V	•	•	•	•	
Att			V1*7	Mounting position: $\mathbf{V} + \mathbf{AF} + \mathbf{AR} \square \mathbf{K}$	•	•		•	—
			+						,,
	d	Set pressure*8	Nil	0.05 to 0.85 MPa setting		•		●	
		Corprocouro	1	0.02 to 0.2 MPa setting				•	
			+				· · · · ·		,
			Nil	Polycarbonate bowl		•		•	
			2	Metal bowl		•	•	●	
	e	Bowl*9	6	Nylon bowl		•	•	•	•
ard			8	Metal bowl with level gauge	_	•	•	•	
and			C	With bowl guard		*10	*10	*10	*10
-sta			6C	With bowl guard (Nylon bowl)		* <sup>11</sup>	*11	*11	*11
9 Semi-standard			+	MPM-steries as to		-		•	
ပ			Nil	With drain cock		•	•	•	•
	f	Air filter drain	<b>J</b> *13	Drain guide 1/8		-	_	_	
		port*12	\ <b>\/</b> *14	Drain guide 1/4	<u> </u>	•	•	•	•
			<b>W</b> *14	Drain cock with barb fitting (for ø6 x ø4 nylon tube)				•	
		<b>Eyberret</b>	+	Delieving type				•	
	g	Exhaust mechanism	Nil	Relieving type		•	•	•	
		mechanism	Ν	Non-relieving type				•	-

# Air Combination AC20B-D to AC60B-D Series



AC

AW + AL || AF + AR + AL

AF + AR

AF + AFM + AR

AW + AFM

Attachments

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AFM / AFD

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AC30B-D

	/	<u> </u>		Symbol	Description		E	1 Body size	Ð	
						20	30	40	50	60
	5	h	Elow direction	Nil	Flow direction: Left to right					●
	tandard	h	Flow direction	R	Flow direction: Right to left					
6	anc			+						
6	ပု			Nil	Unit on product label: MPa, °C, Pressure gauge in SI units: MPa	•		•	•	
	Semi	i	Unit	<b>Z</b> *15	Unit on product label: psi, °F, Pressure gauge: MPa/psi dual scale	O*17	0*17	O* <sup>17</sup>	O*17	0*17
	0,			<b>ZA</b> *16	Digital pressure switch: With unit selection function	△*18	△*18	△*18	△*18	$\triangle^{*18}$
			is NPT1/8 (applicable				tion of meta		nd 8 is not	available.

- and NPT1/4 (applicable to the AC30B-D to AC60B-D). The auto drain port comes with a ø3/8" One-touch fitting (applicable to the AC30B-D to AC60B-D).
- \*2 Drain guide is G1/8 (applicable to the AC20B-D) and G1/4 (applicable to the AC30B-D to AC60B-D).
   \*3 Options G and M are not assembled and supplied
- loose at the time of shipment.
  \*4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Beleasing the residual condensate before.
- the bowl. Releasing the residual condensate before ending operations for the day is recommended.
  \*5 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is recommended.
- \*6 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa)
- type. 0.4 MPa pressure gauge for 0.2 MPa type.
  \*7 The regulator is equipped with a backflow function in this configuration. Additionally, when performing maintenance work, make sure that the outlet pressure is released to atmospheric pressure using a pressure
- gauge.\*8 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
- \*9 Refer to chemical data on page 83 for chemical resistance of the bowl.
- \*10 A bowl guard is provided as standard equipment (polycarbonate).
- \*11 A bowl guard is provided as standard equipment (nylon).
- \*12 The combination of float type auto drain C and D is not available.
- \*13 Without a valve function

\*15 For the pipe thread type: NPT This product is for overseas use only according to

the New Measurement Act. (The SI unit type is provided for use in Japan.) Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special. The digital pressure switch will be equipped with the

unit selection function, setting to psi initially. \*16 For options: E1, E2, E3, E4

- This product is for overseas use only according to the New Measurement Act. (The SI unit is provided for use in Japan.)
- \*17 O: For the pipe thread type: NPT only
- \*18  $\triangle$ : Select with options: E1, E2, E3, E4.

#### Standard Specifications

	Мо	odel		AC20B-D	AC30B-D	AC40B-D	AC40B-06-D	AC50B-D	AC60B-D					
Component	Air Filter Regulator		[AF]	AF20-D	AF30-D	AF40-D	AF40-06-D	AF50-D	AF60-D					
Component			[AR]	AR20-D	AR30-D	AR40-D	AR40-06-D	AR50-D	AR60-D					
Port size				1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1					
Pressure gau	ge port s	size <sup>*1</sup>	[AR]	1/8										
Fluid				Air										
Ambient and	fluid tem	peratures*2		–5 to 60°C (No freezing)										
Proof pressur	e			1.5 MPa										
Max. operating	g pressi	ıre		1.0 MPa										
Auto drain mi	in minimum N.C.		[AF]	0.1 MPa 0.15 MPa										
operating pres	ssure N.O.		[AF]	— 0.1 MPa										
Set pressure	range		[AR]	0.05 to 0.85 MPa										
Nominal filtra	tion rati	ng*3	[AF]	5 μm										
Compressed a	air purit	y class <sup>*4</sup>		ISO 8573-1:2010 [ 6 : 4 : 4 ]* <sup>5</sup>										
Drain capacity	y		[AF]	8 cm <sup>3</sup> 25 cm <sup>3</sup> 45 cm <sup>3</sup>										
Bowl material			[AF]	Polycarbonate										
Bowl guard			[AF]	Semi-standard (Steel)	emi-standard (Steel) Standard (Polycarbonate)									
Construction			[AR]		Relieving type									
Weight				0.25 kg	0.51 kg	0.95 kg	1.02 kg	2.20 kg	2.39 kg					

\*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.

\*2 -5 to 50°C for the products with the digital pressure switch

\*3 For the following conditions in accordance with [Test condition: ISO 8573-4:2001 compliant, Test method ISO 12500-3:2009 compliant]

Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable \*4 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air – Part 1: Contaminants and purity classes.

For details on this standard, refer to page 131.

\*5 The compressed air quality class on the inlet side is [7:4:4].

# AC20B-D to AC60B-D Series











AC50B-D to AC60B-D



# Air Combination AC20B-D to AC60B-D Series



							Standa	ard spe	ecificatio	ons								
Model								Bracket mount										
	<b>P</b> 1	<b>P</b> 2	Α	В	С	E	F	G	J	κ	М	<b>Q</b> 1	Q2	R	S	U	<b>V</b> 1	V2
AC20B-D	1/8, 1/4	1/8	83.2	87.6	26.5	_	41.6	25	21	2	30	24	33	5.5	11.5	3.5	29	38
AC30B-D	1/4, 3/8	1/8	110.2	115.4	30.5	30	55.1	35	26.5	3.5	41	35	—	7	14	6	42.5	42.5
AC40B-D	1/4, 3/8, 1/2	1/8	145.2	147.1	35.5	38.4	72.6	40	35.5	_	50	40	55	9	18	7	50	65
AC40B-06-D	3/4	1/8	155.2	149.1	35.5	38.4	77.6	40	35.5	—	50	40	55	9	18	7	50	65
AC50B-D	3/4, 1	1/8	186.2	220.1	43	_	93.1	30	45	_	70	50	70	11	20	8	60	80
AC60B-D	1	1/8	196.2	234.1	45	_	98.1	30	45	—	70	50	70	11	20	8	60	80

				Option	al specifi	cations					Semi-	standard	d specific	ations	
Model		Square embedded Digital pressure			Round		pressure		With	PC/P4	bowl	Metal bowl		Metal bowl with level gauge	
woder	type pr gau	essure uge	swit	ch	press gau		gauge color z	•	auto drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock guide	
	Н	J	Н	J	н	J	н	J	В	В	В	В	В	В	В
AC20B-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	104.9	—	91.4	87.4	93.9	—	—
AC30B-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40B-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40B-06-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176
AC50B-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	259.9	228.6	226.9	222.5	227	242.5	247
AC60B-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	273.9	242.6	240.9	236.5	241	256.5	261

AC Attachments AW + AFM AF + AFM + AR AF + AR AW + AL AF + AF + AL AF AFM / AFD AR

AL

# AC20B-D to AC60B-D Series



**SMC** 

#### Dimensions: With Pressure Relief 3-Port Valve (V)
### Air Combination AC20B-D to AC60B-D Series



								Standa	rd sp	ecificati	ons									
Model															Bra	acket r	nount			
	<b>P</b> 1	<b>P</b> 2	P3	Α	В	С	Ε	F	G	J	Κ	М	Ν	<b>Q</b> 1	Q2	R	S	U	<b>V</b> 1	V2
AC20B-V-D	1/8, 1/4	1/8	1/8	126.4	87.6	48.5	—	41.6	25	21	2	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30B-V-D	1/4, 3/8	1/8	1/4	167.4	115.4	55	30	55.1	35	26.5	3.5	41	57.2	35	—	7	14	6	42.5	42.5
AC40B-V-D	1/4, 3/8, 1/2	1/8	3/8	220.4	147.1	69.7	38.4	72.6	40	35.5	—	50	75.2	40	55	9	18	7	50	65
AC40B-06-V-D	3/4	1/8	1/2	235.4	149.1	71.7	38.4	77.6	40	35.5	—	50	80.2	40	55	9	18	7	50	65
AC50B-V-D	3/4, 1	1/8	1/2	282.4	220.1	86.5	—	93.1	30	45	—	70	96.2	50	70	11	20	8	60	80
									-											

				Option	al specifi	cations					Semi-	standarc	l specific	ations	
Model	Squ embe		Digital pr	essure	Round press		Round press		With auto	PC/P4	A bowl	Meta	bowl		owl with gauge
Model	type pressure gauge H J			ch	gau		gauge color z	•	drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20B-V-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	104.9	—	91.4	87.4	93.9	—	_
AC30B-V-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40B-V-D	□28		ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174		
AC40B-06-V-D	□28	41.5		ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176	
AC50B-V-D	□28					82.5	ø42.5	82.5	259.9	228.6	226.9	222.5	227	242.5	247

AR

AL

### AC20B-D to AC60B-D Series



#### Dimensions: With Pressure Relief 3-Port Valve (V1)

### Air Combination AC20B-D to AC60B-D Series



Model															Bra	acket r	nount			
	<b>P</b> 1	<b>P</b> 2	Рз	Α	В	С	Ε	F	G	J	K	Μ	N	<b>Q</b> 1	<b>Q</b> 2	R	S	U	<b>V</b> 1	V2
AC20B-V1-D	1/8, 1/4	1/8	1/8	126.4	87.6	48.5	—	41.6	25	26	2	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30B-V1-D	1/4, 3/8	1/8	1/4	167.4	115.4	55	30	55.1	35	31.5	3.5	41	57.2	35	-	7	14	6	42.5	42.5
AC40B-V1-D	1/4, 3/8, 1/2	1/8	3/8	220.4	147.1	69.7	38.4	72.6	40	40.5	—	50	75.2	40	55	9	18	7	50	65
AC40B-06-V1-D	3/4	1/8	1/2	235.4	149.1	71.7	38.4	77.6	40	40.5	—	50	80.2	40	55	9	18	7	50	65
AC50B-V1-D	3/4, 1	1/8	1/2	282.4	220.1	86.5	_	93.1	30	50	_	70	96.2	50	70	11	20	8	60	80

				Option	al specifi	cations					Semi-	standarc	l specific	ations	
Model	Squ embe		Digital pr	essure	Round press		Round press		With auto	PC/P/	A bowl	Meta	l bowl		owl with gauge
Model	type pressure gauge H J	swite	ch	gau		gauge color z	•	drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide	
		Н	J	Н	J	Н	J	В	В	В	В	В	В	В	
AC20B-V1-D	□28	27	□27.8	37.5	ø37.5	62.5	ø37.5	63.5	104.9	—	91.4	87.4	93.9	—	_
AC30B-V1-D	□28	32.5	□27.8	43	ø37.5	68	ø37.5	69	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40B-V1-D	□28	41.5	□27.8	52	ø42.5	78	ø42.5	78	186.9	155.6	153.9	149.5	154	169.5	174
AC40B-06-V1-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176
AC50B-V1-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	259.9	228.6	226.9	222.5	227	242.5	247

AL

## Air Combination Air Filter + Mist Separator + Regulator AC20C-D to AC40C-D





#### Option and Semi-standard Symbol Selection



6

6

· Select one each for **a** to **i**.

When more than one specification is required, indicate

in alphanumeric order.

Example) AC30C-F03DE1-16NR-D

	<u> </u>	<u> </u>					Û	
				Symbol	Description		Body size	
						20	30	40
				Nil	Rc	•		
2		Р	Pipe thread type	<b>N</b> *1	NPT	•	•	•
				<b>F</b> *2	G	•		
				+				
				01	1/8	•	_	_
				02	1/4	•	•	•
6			Port size	03	3/8	_	•	•
				04	1/2	_	_	•
				06	3/4	_	_	•
				+				
			Float turns	Nil	Without auto drain	●		
		а	Float type auto drain	<b>C</b> *4	N.C. (Normally closed) Drain port is closed when pressure is not applied.	•		
				<b>D</b> *5	N.O. (Normally open) Drain port is open when pressure is not applied.	_		•
				+				
	ő			Nil	Without pressure gauge	•		•
4	Option <sup>*3</sup>		Pressure gauge*6	E	Square embedded type pressure gauge (with limit indicator)	•		
T	Dpti		i lessure gauge	G	Round type pressure gauge (with limit indicator)	•		•
		b		M	Round type pressure gauge (with color zone)	•		•
				E1	Output: NPN output, Electrical entry: Wiring bottom entry	•		
			Digital pressure	E2	Output: NPN output, Electrical entry: Wiring top entry	•		•
			switch	E3	Output: PNP output, Electrical entry: Wiring bottom entry	•		
				E4	Output: PNP output, Electrical entry: Wiring top entry	•		
		_		+			1	1
	nent		Dragovra valiat	Nil	Without attachment	•	•	•
6	Attachment	с	Pressure relief 3-port valve	V	Mounting position: AF + AFM + AR + V	•	•	•
	Att			V1*7	Mounting position: $\mathbf{V} + AF + AFM + AR\Box K$	•		•
				+				
		d	Set pressure*8	Nil	0.05 to 0.85 MPa setting	•		•
		<u> </u>		1	0.02 to 0.2 MPa setting	•		
		_		+			1	1
				Nil	Polycarbonate bowl	•		
				2	Metal bowl	•		•
		е	Bowl*9	6	Nylon bowl	•		•
	laro			8	Metal bowl with level gauge	_	×10	*10
	and			C	With bowl guard	•	*10 *11	
6	Semi-standard			6C	With bowl guard (Nylon bowl)	•	*11	*11
	em			+	With drain pools	-		
	0		Air filter	Nil	With drain cock	•		-
		f	Mist separator	<b>J</b> *13	Drain guide 1/8 Drain guide 1/4	•	-	-
			drain port*12	<b>W</b> *14		_	•	•
				+ <b>vv</b>	Drain cock with barb fitting (for ø6 x ø4 nylon tube)	_		
				+ Nil	Relieving type	•		
		g	Exhaust mechanism	NII	Non-relieving type	•		
				IN		-	-	-

AC 30 C -

03 DE

2

### Air Combination AC20C-D to AC40C-D Series



AC

AF + AR + AL

AW + AL

AF + AR

AF + AFM + AR

AW + AFM

Attachments

ЧF

AFM / AFD

A R

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AC30C-D

	<u> </u>	_		Symbol	Description	20	1 Body size 30	40
				Nil	Flow direction: Left to right		•	
	standard	h	Flow direction	R	Flow direction: Right to left	•	•	
6	and			+				
U	li-St			Nil	Unit on product label: MPa, °C, Pressure gauge in SI units: MPa		•	
	emi-	i	Unit	<b>Z</b> *15	Unit on product label: psi, °F, Pressure gauge: MPa/psi dual scale	O*17	O*17	O*17
	S			<b>ZA</b> *16	Digital pressure switch: With unit selection function	△*18	$\triangle^{*18}$	△*18
a T	and Ni The a	PT1/4 uto dr	is NPT1/8 (applicable to (applicable to the AC30C rain port comes with a g	-D to AC40 3/8" One-t	C-D). pressure gauge will be fitted for standard (0.85 MPa) *14 The com- ouch type. 0.4 MPa pressure gauge for 0.2 MPa type. *15 For the	pipe thread typ	al bowl 2 and 8 e: NPT	is not available.

- fitting (applicable to the AC30C-D to AC40C-D). \*2 Drain guide is G1/8 (applicable to the AC20C-D) and G1/4 (applicable to the AC30C-D to AC40C-D).
- \*3 Options G and M are not assembled and supplied loose at the time of shipment.
- \*4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- \*5 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is recommended.
- \*7 The regulator is equipped with a backflow function in this
- configuration. Additionally, when performing maintenance work, make sure that the outlet pressure is released to atmospheric pressure using a pressure gauge.
- \*8 Pressure can be set higher than the specification pressure in some cases, but use pressure within the , specification range.
- \*9 Refer to chemical data on pages 83 and 91 for chemical resistance of the bowl.
- \*10 A bowl guard is provided as standard equipment (polycarbonate).
- \*11 A bowl guard is provided as standard equipment (nylon). \*12 The combination of float type auto drain C and D is not available.
- This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially.

- \*16 For options: E1, E2, E3, E4 This product is for overseas use only according to the New Measurement Act. (The SI unit is provided for use in Japan.)
- \*17 O: For the pipe thread type: NPT only
- \*18 △: Select with options: E1, E2, E3, E4.

#### Standard Specifications

	Model		AC20C-D	AC30C-D	AC40C-D	AC40C-06-D
	Air Filter	[AF]	AF20-D	AF30-D	AF40-D	AF40-06-D
Component	Mist Separate	or [AFM]	AFM20-D	AFM30-D	AFM40-D	AFM40-06-D
	Regulator	[AR]	AR20-D	AR30-D	AR40-D	AR40-06-D
Port size			1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4
Pressure gau	ge port size*1	[AR]		1,	/8	
Fluid				A	ir	
Ambient and f	luid temperatu	res*2		−5 to 60°C (	No freezing)	
Proof pressu	re			1.5	MPa	
Max. operatin	g pressure			1.0	MPa	
Auto drain mi	nimum N.C.	[AF/AFM]	0.1 MPa		0.15 MPa	
operating pre	ssure N.O.	[AF/AFM]	_		0.1 MPa	
Set pressure	range	[AR]		0.05 to 0	).85 MPa	
Max. flow cap	acity*3	[AFM]	200 L/min (ANR)	450 L/min (ANR)	1100 L/r	min (ANR)
Nominal filtra	tion roting*4	[AF]		5 µ	um	
Nominal filtra	tion rating	[AFM]		0.3 µm (99.9% filt	ered particle size)	
Outlet side oil m	ist concentration	* <sup>5, *6</sup> [AFM]		Max. 1.0 mg/r	n³ (≈ 0.8 ppm)	
Compressed	air purity class	*7		ISO 8573-1:20	10 [ 3 : 4 : 3 ]*8	
Drain capacit	у	[AF/AFM]	8 cm <sup>3</sup>	25 cm <sup>3</sup>	45	cm <sup>3</sup>
Bowl materia		[AF/AFM]		Polyca	rbonate	
Bowl guard		[AF/AFM]	Semi-standard (Steel)	ç	Standard (Polycarbonate	e)
Construction		[AR]		Relievi	ng type	
Weight			0.38 kg	0.75 kg	1.42 kg	1.54 kg

\*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.

\*2 -5 to 50°C for the products with the digital pressure switch

Mist separator inlet pressure: 0.7 MPa. Flow at 20°C, atmospheric pressure, and 65% of the relative humidity \*3 The maximum flow capacity varies depending on the inlet pressure

Keep the air flow within the maximum flow capacity to prevent an outflow of lubricant to the outlet side. \*4 For the following conditions in accordance with [Test condition: ISO 8573-4:2001, Test method ISO 12500-3:2009 compliant] in addition to the conditions above

Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable

\*5 The outlet side oil mist concentration for the following conditions in accordance with [Test condition: ISO 8573-2:2007, Test method ISO 12500-1:2007 compliant] in addition to the conditions above

Conditions: When a new element is used, the oil mist concentration on the filter inlet side is 10 mg/m<sup>3</sup>, and the flow capacity, inlet pressure, and the oil mist concentration on the filter inlet side are stable \*6 The bowl seal and other O-rings are slightly lubricated.
\*7 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air – Part 1: Contaminants and purity classes.

For details on this standard, refer to page 131. \*8 The compressed air quality class on the inlet side is [7:4:4].



### AC20C-D to AC40C-D Series

#### Dimensions

#### AC20C-D



AC30C-D



#### AC40C-D to AC40C-06-D



### Air Combination AC20C-D to AC40C-D Series



							Stan	dard s	specific	ations									
Model														Bra	acket r	nount			
	<b>P</b> 1	P2	Α	В	С	Ε	F	G	J	K	М	N	<b>Q</b> 1	Q2	R	S	U	<b>V</b> 1	V2
AC20C-D	1/8, 1/4	1/8	126.4	87.6	26.5	—	41.6	45	21	2	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30C-D	1/4, 3/8	1/8	167.4	115.4	30.5	30	55.1	50	26.5	3.5	41	57.2	35	—	7	14	6	42.5	42.5
AC40C-D	1/4, 3/8, 1/2	1/8	220.4	147.1	35.5	38.4	72.6	75	35.5	_	50	75.2	40	55	9	18	7	50	65
AC40C-06-D	3/4	1/8	235.4	149.1	35.5	38.4	77.6	75	35.5	—	50	80.2	40	55	9	18	7	50	65

				Option	al specifi	cations					Semi-	standarc	l specific	ations	
Model	Squ embe		Digital pr	essure	Round press		Round press		With auto	PC/P/	A bowl	Meta	l bowl		owl with gauge
Model	type pr gau		swite	ch	gau		gauge color z		drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	H J		н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20C-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	104.9	_	91.4	87.4	93.9	—	_
AC30C-D	□28	32.5	□27.8		ø37.5	63	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40C-D	□28		ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174		
AC40C-06-D							ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176

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### AC20C-D to AC40C-D Series

### Dimensions: With Pressure Relief 3-Port Valve (V)

#### AC20C-V-D





#### AC30C-V-D





#### AC40C-V-D to AC40C-06-V-D



### Air Combination AC20C-D to AC40C-D Series



Mode	I															Bra	icket r	nount			
		<b>P</b> 1	<b>P</b> 2	Рз	Α	В	С	Ε	F	G	J	Κ	М	N	<b>Q</b> 1	Q2	R	S	U	<b>V</b> 1	V2
AC20C-	/-D	1/8, 1/4	1/8	1/8	169.6	87.6	48.5	—	41.6	40	21	2	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30C-\	/-D	1/4, 3/8	1/8	1/4	224.6	115.4	55	30	55.1	50	26.5	3.5	41	57.2	35	—	7	14	6	42.5	42.5
AC40C-\	/-D	1/4, 3/8, 1/2	1/8	3/8	295.6	147.1	69.7	38.4	72.6	75	35.5	—	50	75.2	40	55	9	18	7	50	65
AC40C-06	-V-D	3/4	1/8	1/2	315.6	149.1	71.7	38.4	77.6	75	35.5	—	50	80.2	40	55	9	18	7	50	65

**SMC** 

				Option	al specifi	cations					Semi-	standard	l specific	ations	
Model	Squ embe		Digital pr	essure	Round		Round press		With auto	PC/P4	A bowl	Metal	bowl		owl with gauge
Model	type pr gau		swite	ch	press gau		gauge color z	•	drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20C-V-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	104.9	_	91.4	87.4	93.9	—	_
AC30C-V-D	□28	32.5	□27.8	43	ø37.5		ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40C-V-D	□28	41.5	□27.8	52	ø42.5		ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40C-06-V-D	□28	41.5	□27.8	52	ø42.5		ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176

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### AC20C-D to AC40C-D Series

#### Dimensions: With Pressure Relief 3-Port Valve (V1)

#### AC20C-V1-D





#### AC30C-V1-D





#### AC40C-V1-D to AC40C-06-V1-D





### Air Combination AC20C-D to AC40C-D Series



Model															Bra	acket r	nount			
	<b>P</b> 1	P2	<b>P</b> 3	Α	В	С	E	F	G	J	Κ	М	N	<b>Q</b> 1	<b>Q</b> 2	R	S	U	<b>V</b> 1	V2
AC20C-V1-D	1/8, 1/4	1/8	1/8	169.6	87.6	48.5	—	41.6	40	26	2	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30C-V1-D	1/4, 3/8	1/8	1/4	224.6	115.4	55	30	55.1	50	31.5	3.5	41	57.2	35	-	7	14	6	42.5	42.5
AC40C-V1-D	1/4, 3/8, 1/2	1/8	3/8	295.6	147.1	69.7	38.4	72.6	75	40.5	—	50	75.2	40	55	9	18	7	50	65
AC40C-06-V1-D	3/4	1/8	1/2	315.6	149.1	71.7	38.4	77.6	75	40.5	—	50	80.2	40	55	9	18	7	50	65

				Option	al specifi	cations					Semi-	standarc	l specific	ations	
Model	Model Squar embedd type pres gauge			essure	Round press		Round press		With auto	PC/P/	A bowl	Meta	l bowl		owl with gauge
Model			swite	ch	gau		gauge color z	•	drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20C-V1-D	□28	27	□27.8			104.9	_	91.4	87.4	93.9	_	_			
AC30C-V1-D	□28	32.5	□27.8	43	ø37.5	68	ø37.5	69	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40C-V1-D	□28	41.5	□27.8	52	ø42.5	78		186.9	155.6	153.9	149.5	154	169.5	174	
AC40C-06-V1-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176

AB

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## Air Combination Filter Regulator + Mist Separator AC20D-D to AC40D-D

# Symbol



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-D

AC 30 D - 03 DE -

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#### Option and Semi-standard Symbol Selection



- When more than one specification is required, indicate
- in alphanumeric order.
- Example) AC30D-F03DE1-16NR-D

$\left  \right $	<u> </u>						Û	
				Symbol	Description		Body size	
						20	30	40
				Nil	Rc			•
2		Р	Pipe thread type	<b>N</b> *1	NPT	•	•	•
				<b>F</b> *2	G	•	•	•
				+				
				01	1/8	•	_	—
				02	1/4	•		•
8			Port size	03	3/8	_		•
				04	1/2	_	—	•
				06	3/4	_	—	•
				+				
			Float type	Nil	Without auto drain	•		•
		а	auto drain	<b>C</b> *4	N.C. (Normally closed) Drain port is closed when pressure is not applied.	•		•
				<b>D</b> *5	N.O. (Normally open) Drain port is open when pressure is not applied.			•
				+				
	۳ *			Nil	Without pressure gauge	•		•
4	ion		Pressure gauge*6	E	Square embedded type pressure gauge (with limit indicator)	•	•	•
-	Option*3			G	Round type pressure gauge (with limit indicator)	•	•	•
	Ŭ	b		M	Round type pressure gauge (with color zone)	•		•
		-		E1	Output: NPN output, Electrical entry: Wiring bottom entry			•
			Digital pressure	E2	Output: NPN output, Electrical entry: Wiring top entry		•	•
			switch	E3	Output: PNP output, Electrical entry: Wiring bottom entry	•	•	•
				E4	Output: PNP output, Electrical entry: Wiring top entry			•
				+			1	
	len			Nil	Without attachment	•		•
6	Attachment	с	Pressure relief 3-port valve	V	Mounting position: AW + AFM + V	•	•	•
	Atta			V1*7	Mounting position: $\mathbf{V}$ + AW $\Box$ K + AFM	•	•	•
				+				
		d	Set pressure*8	Nil	0.05 to 0.85 MPa setting	•		•
		u	Set pressure	1	0.02 to 0.2 MPa setting	$\bullet$		•
				+				
				Nil	Polycarbonate bowl	•	•	•
				2	Metal bowl	•	•	•
		е	Bowl*9	6	Nylon bowl	•	•	•
				8	Metal bowl with level gauge			•
	Ð			C	With bowl guard	•	*10	*10
	Semi-standard			6C	With bowl guard (Nylon bowl)		*11	*11
6	star			+	With drain apply	-		•
	ц,		Filter regulator	Nil	With drain cock	•		•
	Se	f	Mist separator	<b>J</b> *13	Drain guide 1/8 Drain guide 1/4	•		_
			drain port*12	<b>W</b> *14	Drain guide 1/4 Drain cock with barb fitting (for ø6 x ø4 nylon tube)		•	•
				<u></u>				-
				Nil	Relieving type			•
		g	Exhaust mechanism	N	Non-relieving type	•	•	
				+		-	-	-
				Nil	Flow direction: Left to right			•
		h	Flow direction	R	Flow direction: Right to left	•		•
				••		•		-



### Air Combination AC20D-D to AC40D-D Series



AC

AF + AR + AL

AW + AL

AF + AR

AF + AFM + AR

AW + AFM

Attachments

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AFM / AFD

A R

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		Symbol	Description	-		1 Body size	
					20	30	40
dard		Nil	Unit on product label: MPa, °C, Pressure gauge in SI units: MPa	a	•	•	
i Semi-standard	Unit	<b>Z</b> *15	Unit on product label: psi, °F, Pressure gauge: MPa/psi dual scal	e	O* <sup>17</sup>	O*17	O*17
Sem		<b>ZA</b> *16	Digital pressure switch: With unit selection function		$\triangle^{*18}$	$\triangle^{*18}$	$\triangle^{*18}$
and NPT1/ AC40D-D).	is NPT1/8 (applicable to /4 (applicable to the The auto drain port con fitting (applicable to th	e AC30D nes with a	-D to         pressure gauge will be fitted for standard (0.85 MPa)         *14 The           ø3/8"         type. 0.4 MPa pressure gauge for 0.2 MPa type.         ava           o-D to         *7 The filter regulator is equipped with a backflow function in         *15 For	e cor ilable the p	pipe thread typ	metal bowl 2 e: NPT	2 and 8 is not

- AC40D-D). \*2 Drain guide is G1/8 (applicable to the AC20D-D) and G1/4 (applicable to the AC30D-D to AC40D-D).
- Soptions G and M are not assembled and supplied loose at the time of shipment.
- \*4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- \*5 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is recommended.
- 7 The filter regulator is equipped with a backflow function in this configuration. Additionally, when performing maintenance work, make sure that the outlet pressure is released to atmospheric pressure using a pressure gauge.
- \*8 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
- \*9 Refer to chemical data on pages 91 and 129 for chemical resistance of the bowl.
- \*10 A bowl guard is provided as standard equipment (polycarbonate).
- \*11 A bowl guard is provided as standard equipment (nylon).
  \*12 The combination of float type auto drain C and D is not available.
- 15 For the pipe thread type: NPT This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.) Cannot be used with M: Round type pressure gauge (with color page). Available human at format format.

(with color zone). Available by request for special.
 The digital pressure switch will be equipped with the unit selection function, setting to psi initially.
 \*16 For options: E1, E2, E3, E4

- This product is for overseas use only according to the New Measurement Act. (The SI unit is provided for use in Japan.)
- \*17 O: For the pipe thread type: NPT only
- \*18  $\triangle$ : Select with options: E1, E2, E3, E4.

#### **Standard Specifications**

	Mc	del		AC20D-D	AC30D-D	AC40D-D	AC40D-06-D
Component	Filter R	egulator	[AW]	AW20-D	AW30-D	AW40-D	AW40-06-D
Component	Mist Se	parator	[AFM]	AFM20-D	AFM30-D	AFM40-D	AFM40-06-D
Port size				1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4
Pressure gau	ge port s	size <sup>*1</sup>	[AW]		1/	8	
Fluid					A	ir	
Ambient and f	luid temp	peratures*2			−5 to 60°C (	No freezing)	
Proof pressu	e				1.5	MPa	
Max. operatin	g pressu	ire			1.01	MPa	
Auto drain mi	nimum	N.C.	[AW/AFM]	0.1 MPa		0.15 MPa	
operating pre	ssure	N.O.	[AW/AFM]	—		0.1 MPa	
Set pressure	range		[AW]		0.05 to 0	.85 MPa	
Max. flow cap	acity*3		[AFM]	200 L/min (ANR)	450 L/min (ANR)	1100 L/n	nin (ANR)
Nominal filtra	tion ratio	*4	[AW]		5 µ	เm	
	uon raui	ig	[AFM]		0.3 µm (99.9% filt	ered particle size)	
Outlet side oil m	ist conce	ntration*5, *6	[AFM]		Max. 1.0 mg/n	n³ (≈ 0.8 ppm)	
Compressed	air purity	/ class*7			ISO 8573-1:20	10 [ 3 : 4 : 3 ]*8	
Drain capacit	у		[AW/AFM]	8 cm <sup>3</sup>	25 cm <sup>3</sup>	45	cm <sup>3</sup>
Bowl material			[AW/AFM]		Polycar	bonate	
Bowl guard			[AW/AFM]	Semi-standard (Steel)	S	Standard (Polycarbonate	e)
Construction			[AW]		Relievi	ng type	
Weight				0.30 kg	0.58 kg	1.12 kg	1.21 kg

\*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.

\*2 -5 to 50°C for the products with the digital pressure switch

\*3 Mist separator inlet pressure: 0.7 MPa. Flow at 20°C, atmospheric pressure, and 65% of the relative humidity

The maximum flow capacity varies depending on the inlet pressure.

Keep the air flow within the maximum flow capacity to prevent an outflow of lubricant to the outlet side. \*4 For the following conditions in accordance with [Test condition: ISO 8573-4:2001, Test method ISO 12500

4 For the following conditions in accordance with [Test condition: ISO 8573-4:2001, Test method ISO 12500-3:2009 compliant] in addition to the conditions above Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable

\*5 The outlet side oil mist concentration for the following conditions in accordance with [Test condition: ISO 8573-2:2007, Test method ISO 12500-1:2007 compliant] in addition to the conditions above

Conditions: When a new element is used, the oil mist concentration on the filter inlet side is 10 mg/m<sup>3</sup>, and the flow capacity, inlet pressure, and the oil mist concentration on the filter inlet side are stable

\*6 The bowl seal and other O-rings are slightly lubricated.

\*7 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air – Part 1: Contaminants and purity classes.

For details on this standard, refer to page 131.

\*8 The compressed air quality class on the inlet side is [ 7 : 4 : 4 ].

### AC20D-D to AC40D-D Series

#### Dimensions





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### Air Combination AC20D-D to AC40D-D Series



							otunuu	u oper	moution	10								
Model														Brack	et mour	nt		
	<b>P</b> 1	P2	Α	В	С	Ε	F	G	J	κ	М	<b>Q</b> 1	Q2	R	S	U	<b>V</b> 1	V2
AC20D-D	1/8, 1/4	1/8	83.2	87.6	71.8	—	41.6	45	21	5	30	24	33	5.5	11.5	3.5	29	38
AC30D-D	1/4, 3/8	1/8	110.2	115.4	86.5	30	55.1	55	26.5	3.5	41	35	_	7	14	6	42.5	42.5
AC40D-D	1/4, 3/8, 1/2	1/8	145.2	147.1	91.5	38.4	72.6	80	35.5	_	50	40	55	9	18	7	50	65
AC40D-06-D	3/4	1/8	155.2	149.1	93	38.4	77.6	80	35.5	—	50	40	55	9	18	7	50	65

				Option	al specifi	cations					Semi-	standarc	d specific	ations	
Model	odel Square embedded type pressu gauge			essure	Round press		Round press		With auto	PC/P4	A bowl	Meta	l bowl	Metal be level g	owl with gauge
Model			swit	ch	•		gauge color z	•	drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20D-D			104.9	_	91.4	87.4	93.9	—	_						
AC30D-D	□28	32.5	□27.8	43	ø37.5	63		157.1	123.9	122.2	117.8	122.3	137.8	142.3	
AC40D-D		186.9	155.6	153.9	149.5	154	169.5	174							
AC40D-06-D	H         J         H         J         H         J         H         J           C20D-D         □28         27         □27.8         37.5         ø37.5         57.5         ø37.5         58.5           C30D-D         □28         32.5         □27.8         43         ø37.5         63         ø37.5         64           C40D-D         □28         41.5         □27.8         52         ø42.5         73         ø42.5         73							188.9	157.6	155.9	151.5	156	171.5	176	

AB

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### AC20D-D to AC40D-D Series

#### Dimensions: With Pressure Relief 3-Port Valve (V)



### Air Combination AC20D-D to AC40D-D Series



								Standa	rd sp	ecificati	ons									
Model															Bra	icket r	nount			
	<b>P</b> 1	<b>P</b> 2	<b>P</b> 3	Α	В	С	Ε	F	G	J	Κ	М	Ν	<b>Q</b> 1	<b>Q</b> 2	R	S	U	<b>V</b> 1	V2
AC20D-V-D	1/8, 1/4	1/8	1/8	126.4	87.6	71.8	—	41.6	40	21	5	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30D-V-D	1/4, 3/8	1/8	1/4	167.4	115.4	86.5	30	55.1	55	26.5	3.5	41	57.2	35	—	7	14	6	42.5	42.5
AC40D-V-D	1/4, 3/8, 1/2	1/8	3/8	220.4	147.1	91.5	38.4	72.6	80	35.5	—	50	75.2	40	55	9	18	7	50	65
AC40D-06-V-D	3/4	1/8	1/2	235.4	149.1	93	38.4	77.6	80	35.5	—	50	80.2	40	55	9	18	7	50	65

				Option	al specifi	cations					Semi-	standarc	d specific	ations	
Model	Squ embe		Digital pr	essure	Round press		Round press		With auto	PC/P4	A bowl	Meta	l bowl		owl with gauge
Woder			swit	ch	•		gauge color z	•	drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20D-V-D	H J	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	104.9	_	91.4	87.4	93.9	_	_
AC30D-V-D	□28	32.5	□27.8	43	ø37.5		157.1	123.9	122.2	117.8	122.3	137.8	142.3		
AC40D-V-D		ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174					
AC40D-06-V-D	type pressure gauge         switch         gauge           H         J         H         J         H         J           0D-V-D         □28         27         □27.8         37.5         ø37.5         57.5           0D-V-D         □28         32.5         □27.8         43         ø37.5         63           0D-V-D         □28         41.5         □27.8         52         ø42.5         73						ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176

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### AC20D-D to AC40D-D Series

#### Dimensions: With Pressure Relief 3-Port Valve (V1)









### Air Combination AC20D-D to AC40D-D Series



								Standa	rd sp	ecificat	ions									
Model															Bra	icket r	nount			
	<b>P</b> 1	<b>P</b> 2	Рз	Α	В	С	Е	F	G	J	K	М	Ν	<b>Q</b> 1	Q2	R	S	U	<b>V</b> 1	V2
AC20D-V1-D	1/8, 1/4	1/8	1/8	126.4	87.6	71.8		41.6	40	26	5	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30D-V1-D	1/4, 3/8	1/8	1/4	167.4	115.4	86.5	30	55.1	55	31.5	3.5	41	57.2	35	—	7	14	6	42.5	42.5
AC40D-V1-D	1/4, 3/8, 1/2	1/8	3/8	220.4	147.1	91.5	38.4	72.6	80	40.5	—	50	75.2	40	55	9	18	7	50	65
AC40D-06-V1-D	3/4	1/8	1/2	235.4	149.1	93	38.4	77.6	80	40.5	—	50	80.2	40	55	9	18	7	50	65

				Option	al specifi	cations					Semi-	standarc	d specific	ations	
Model	type pressu gauge			essure	Round press		Round press		With auto	PC/P4	bowl	Meta	l bowl	Metal be level o	
Woder			swite	ch	•		gauge color z	•	drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20D-V1-D	□28	27	□27.8	37.5	ø37.5	62.5	ø37.5	63.5	104.9	_	91.4	87.4	93.9	_	_
AC30D-V1-D	□28	32.5	□27.8	43	ø37.5	68	ø37.5	69	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40D-V1-D	<b>DD-V1-D</b> □28 32.5 □27.8 43 Ø37.5 68		78	ø42.5	78	186.9	155.6	153.9	149.5	154	169.5	174			
AC40D-06-V1-D	type pressure gauge         switch         gauge           H         J         H         J         H           V1-D         ⊡28         27         ⊡27.8         37.5         ø37.5         6           V1-D         ⊡28         32.5         ⊡27.8         43         ø37.5         6           V1-D         ⊡28         41.5         ⊡27.8         52         ø42.5         7							73	188.9	157.6	155.9	151.5	156	171.5	176

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### AC-D Series Option / Accessory / Attachment Part No. List

					F	<b>F</b>		t no.	<b>F</b>	
				Model	For AC20-D	For AC30-D	For AC40-D	For AC40-06-D	For AC50-D	For AC60-D
Section					For AC20A-D	For AC30A-D	For AC40A-D	For AC40A-06-D	For AC50A-D	For AC60A-E
					For AC20B-D	For AC30B-D	For AC40B-D	For AC40B-06-D	For AC50B-D	For AC60B-E
	Desc	cription			For AC20C-D	For AC30C-D	For AC40C-D	For AC40C-06-D	—	—
				dard	For AC20D-D	For AC30D-D	For AC40D-D	For AC40D-06-D		—
l		Round type	Stan 0.02 to 0.2 I		G36-1		<u> </u>	G46-10		
l	*1				G36-4		1	G46-4		
l	Pressure	Round type		dard		)-□01-L	1	G46-10-		
l	gauge	(with color zone)	0.02 to 0.2 I Stan		636-4	-01-L		G46-4-		
l		Square embedded type <sup>*2</sup>			<u> </u>			(Pressure gauge co (Pressure gauge co		
Option	<sup>1</sup>	списииси турес	0.02 to 0.2 I NPN output, Wiri	•	ļ			Pressure gauge co 5-N-25-M (Switch b		
	Digital	pressure	• · · ·	ing bottom entry iring top entry	ļ			5-R-25-M (Switch b		
	switch		PNP output, W	<u> </u>	ļ		· · · · ·	5-N-65-M (Switch b		
l	Switch		PNP output, wiri		ļ			5-R-65-M (Switch b		
	Float t	vpe	N.		AD27-D	AD37-D		AD4		
	auto d		N.			AD37-D AD38-D		AD4 AD4		
	Space			о. р. <b>57</b>	 Y200-D	Y300-D	Y400-D	Y500-D	8-D Y60	0-D
Accessory		r with bracket		p. 57	Y200-D Y200T-D	Y300T-D	Y400-D Y400T-D	Y500-D	Y60	
							VHS40-□02-D			-
	Preseu	re relief 3-port	valve*5, *6	p. 58	VHS20-□01-D	VHS30-□02-D	VHS40-⊡02-D VHS40-⊡03-D	VHS40-□06-D	VHS50-□06-D	_
					VHS20-□02-D	VHS30-□03-D	VHS40-⊡03-D VHS40-⊡04-D		VHS50-□10-D	
I				i			E400-□02-D		FEOD	06-D
I	-				E200-□01-D	E300-□02-D	E400-⊡02-D E400-⊡03-D	E500-□06-D		_00-D ⊒10-D
I	Piping	adapter*5, *6		p. <b>59</b>	E200-□02-D	E300-□03-D	E400-⊡03-D E400-⊡04-D	E500-D10-D		_10-D _12-D
					E200-□03-D	E300-□04-D	E400-⊡06-D			_12-D _14-D
	<u> </u>				<b>Factor</b> =	E300L-□01-D	E400L-02-D			⊡04-D
	L-shar	ped piping ada	apter <sup>*5, *6</sup>	p. 60	E200L-01-D	E300L-01-D	E400L-02-D	E500L-04-D		-⊡04-D -⊡06-D
		- F.F.IIg uu			E200L-□02-D	E300L-02-D	E400L-04-D	E500L-□06-D		.⊡10-D
I	<u> </u>				FORT	E300T-01-D	E400T-02-D	FEAST	E600T-	
	T-shan	ed piping ada	apter*5, *6	p. 61	E200T-01-D	E300T-02-D	E400T-□03-D	E500T-04-D	E600T-	
I			-		E200T-□02-D	E300T-03-D	E400T-04-D	E500T-□06-D	E600T-	
								Y510-□02-D		
I				C+	Y210-□01-D	Y310-□01-D	Y410-□02-D	Y510-□03-D		□03-D
	-	4F 11		Standard	Y210-□02-D	Y310-□02-D	Y410-□03-D	Y510-□04-D		□04-D
	T-spac	er* <sup>5, *6</sup>	р. <b>62</b>			Y310-□03-D	Y410-⊡04-D	Y510-□06-D	Y610-	□06-D
					Y210-□01-1-D	Y310-□01-1-D	Y410-□02-1-D	Y510-□02-1-D	Y610-Γ	03-1-D
I				Slim type	Y210-□02-1-D	Y310-□02-1-D	Y410-□03-1-D	Y510-□03-1-D	Y610-	
I								Y54-□02-D		
					Y24-□01-D	Y34-□01-D	Y44-□02-D	Y54-□03-D	Y64-[	
\tto-b-				Standard	Y24-□02-D	Y34-□02-D	Y44-□03-D	Y54-□04-D	Y64-[	
Attachment	Cross	spacer*5, *6	p. 63			Y34-⊡03-D	Y44-⊡04-D	Y54-□06-D	Y64-□	□06-D
		-		Front and		Y34-□01-1-D	Y44-□02-1-D	Y54-□03-1-D		
I				back port	Y24-□01-1-D	Y34-□02-1-D	Y44-□03-1-D	Y54-□04-1-D	-	_
I				selectable type	Y24-□02-1-D	Y34-□03-1-D	Y44-□04-1-D	Y54-□06-1-D		
	<b>D</b>			Standard	IS10M-20-D	IS10M-30-D	IS10M-40-D	IS10M-50-D	IS10M	1-60-D
	Pressu	ure switch*6	p. <b>64</b>	Slim type	IS10M-20-1-D	IS10M-30-1-D	IS10M-40-1-D	IS10M-50-1-D		·60-1-D
I								IS10T-50-□02-D		
	Pressu	ure switch			IS10T-20-□01-D	IS10T-30-□01-D	IS10T-40-□02-D	IS10T-50-□03-D		0-⊟03-D
I	1	spacer*5, *6		p. <b>65</b>	IS10T-20-□02-D	IS10T-30-□02-D	IS10T-40-□03-D	IS10T-50-□04-D		0-⊡04-D
I						IS10T-30-□03-D	IS10T-40-□04-D	IS10T-50-□06-D	15101-6	0-□06-D
I	Pressu	ure switch				IS10L-30-□01-D	IS10L-40-□02-D		IS10L-6	0-□04-D
	with L-	-shaped pipin	g	р. <b>66</b>	IS10L-20-□01-D IS10L-20-□02-D	IS10L-30-□02-D	IS10L-40-□03-D	IS10L-50-□04-D		0-□06-D
l	adapte				010L-20-⊔02-D	IS10L-30-□03-D	IS10L-40-□04-D	IS10L-50-□06-D		0-□10-D
							IS10E-40-□02-D			0-□06-D
I		ure switch		p. 67	IS10E-20-□01-D IS10E-20-□02-D	IS10E-30-□02-D IS10E-30-□03-D		IS10E-50-□06-D	IS10E-6	0-□10-D
I	with pi	iping adapter	*5, *6	0.07		IS10E-30-⊡03-D IS10E-30-⊡04-D	IS10E-40-□04-D	IS10E-50-□10-D		0-□12-D
I							IS10E-40-□06-D		IS10E-6	0-□14-D
I	Right a	angle adapter	*6	p. 68	E210T-D	E310T-D	E410T-D	—	—	
I	Roduc	ing adapter*6		p. 68	E310R-D	E310R-D	E410R-D	_	_	
		<u> </u>				E410R-D				
l		adapter*5, *6		p. <b>69</b>	Y24M-□02-D	Y34M-□03-D E300E-D	Y44M-□04-D	—	—	
	End pl			p. <b>70</b>	E200E-D		E400E-D			

\*1 in part numbers for a round type pressure gauge indicates a pipe thread type. No indication is necessary for R; however, indicate N for NPT. Please contact SMC regarding the connection thread NPT and pressure gauge supply for psi unit specifications.

\*2 Including one O-ring and 2 mounting screws

\*3 Lead wire with connector (2 m), adapter, lock pin, O-ring (1 pc.), mounting screws (2 pcs.) are attached. []: Switch body only Regarding how to order the digital pressure switch, refer to page 130. \*4 Minimum operating pressure: N.O. type-0.1 MPa; N.C. type-0.1 MPa (AD27-D) and 0.15 MPa (AD37-D/AD47-D). Please contact SMC separately for psi and °F unit display specifications.

\*5 □ in attachment part numbers indicates a pipe thread type. No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread.

\*6 Separate spacers are required for modular units.

AL

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AC

AW + AL || AF + AR + AL

AF + AR

# AC-D Series Accessories (Spacer / Spacer with Bracket)

#### Spacer / Spacer with Bracket



Spacer (Y□-D) Spacer with bracket (Y□T-D)

		Symbol	Description		Body size	1 e [Applicable	e AC size]	
			p	<b>200</b> [AC20]	<b>300</b> [AC30]	<b>400</b> [AC40]	<b>500</b> [AC40-06]	600 [AC50/AC60]
_		Nil	Spacer		•			
2	Bracket	т	Spacer with bracket	•	•	•	•	•





#### **Standard Specifications**

Fluid	Air
Ambient and fluid temperatures	-5 to 60°C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

#### **Replacement Parts**

		Part no.						
Description	Material	Y200-D	Y300-D	Y400-D	Y500-D	Y600-D		
		Y200T-D	Y300T-D	Y400T-D	Y500T-D	Y600T-D		
Seal	HNBR	Y220P-050S	Y320P-050S	Y420P-050S	Y520P-050S	Y620P-050S		

#### **Dimensions**

#### Spacer







Mode	el	Α	В	С	D	E	L	Applicable size
Y200	-D	3.2	35	13.2	42	0.6	2	AC20-D
Y300	-D	4.2	43	16.2	53	—	3	AC30-D
Y400	-D	5.2	51	19.2	71	—	3	AC40-D
Y500	-D	5.2	54	21.2	71	—	3	AC40-06-D
VCOO	<b>_</b>	6.2	64	27.2	90		4	AC50-D
1000	Y600-D	0.2	04	21.2	90	_	4	AC60-D

_														
	Model	Α	В	С	D	Ε	EE	F	G	Н	J	Κ	L	Applicable size
١	200T-D	3.2	67	29	51	24	33	11.5	5.5	15.5	3.5	30	2	AC20-D
١	/300T-D	4.2	85	42.5	67.5	35	-	14	7	20	6	41	3	AC30-D
Ì	400T-D	5.2	115	50	85.5	40	55	18	9	26	7	50	3	AC40-D
١	/500T-D	5.2	115	50	85.5	40	55	18	9	26	7	50	3	AC40-06-D
<u>`</u>	(600T-D	6.2	140	60	115	50	70	20	11	31.2	8	70	4	AC50-D
1	0001-D	0.2	140	00	115	50	10	20	111	31.2	0	10	4	AC60-D

Spacer with bracket



The pipe thread type for the EXH port is G. \*1

\*2 For the pipe thread type: NPT only. This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

SMC

\*3 O: For the pipe thread type: NPT only

\*4 The VHS50 can be connected to the AC60.

#### **Standard Specifications**

Fluid	Air
Ambient and fluid temperatures	-5 to 60°C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

#### Flow Rate Characteristics

	Port s	size	Flow rate characteristics							
Model			IN -	→ OUT		OUT	$\rightarrow EXF$	1		
Model	IN, OUT	EXH	C (dm³/s⋅bar)	b	Cv	C (dm³/s⋅bar)	b	Cv		
VHS20	1/8	1/8	4.0	0.41	1.1	3.7	0.42	1.1		
VH320	1/4	] '/8 [	5.8	0.31	1.4	3.8	0.42	1.1		
VHS30	1/4	1/4	8.8	0.44	2.4	8.0	0.46	2.3		
VH330	3/8	1/4	14.1	0.28	3.5	7.8	0.46	2.2		
	1/4		9.5	0.49	2.8	13.3	0.47	3.6		
VHS40	3/8	3/8	17.2	0.47	4.8	13.6	0.47	3.7		
	1/2		26.7	0.29	6.3	13.4	0.43	3.7		
VHS40-06	3/4	1/2	34.0	0.22	7.6	16.1	0.41	4.4		
VHS50	3/4	1/2	45.0	0.26	10.6	23.0	0.49	6.4		
VH350		53.3	0.36	13.5	22.8	0.49	6.3			

#### **Caution on Mounting**

- · Use an air filter on the inlet side for operating protection.
- · When mounting a silencer, etc., on the EXH port, refer to the operation manual.



						(FUIL	3120)	
Model	I	P1	<b>P</b> 2	Α	В	С	D	Applicable size
VHS20-D	1/8	3, 1/4	1/8	48.5	23	40	37	AC20-D
VHS30-D	1/4	, 3/8	1/4	55	32	53	49	AC30-D
VHS40-D	1/4, 3	8/8, 1/2	3/8	69.7	41.3	70	63	AC40-D
VHS40-06-D	3	3/4	1/2	71.7	43.3	75	63	AC40-06-D
VHS50-D	3/-	4, 1	1/2	86.5	44.5	90	80	AC50-D/AC60-D
Model	Е	F	G	H	Applical	ole size		
VHS20-D	28	42	17.5	40	AC2	0-D	-	
VHS30-D	38	53	20	53	AC3	0-D		
VHS40-D	52	71	29	70	AC4	0-D		
VHS40-06-D	52	71	29	70	AC40	-06-D		
VHS50-D	72	90	33	90	AC50-D/		-	



<u>Attachments</u>

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### AC-D Series

#### Piping Adapter: 1/8, 1/4, 3/8, 1/2, 3/4, 1, 1 1/4, 1 1/2

· Using on the inlet side or the outlet side of F.R.L. units makes it easier to perform maintenance, as the component can be installed/ removed without removing the piping.









#### Standard Specifications

Fluid	Air
Ambient and fluid temperatures	−5 to 60°C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

#### Dimensions



Model	Р	Α	В	С	D	Applicable AC size
E200-D	1/8, 1/4, 3/8	24	35	42	24	AC20-D
E300-D	1/4, 3/8, 1/2	27	43	53	30	AC30-D
E400-D	1/4, 3/8, 1/2, 3/4	30	51	71	36	AC40-D
E500-D	3/4	31	54	71	36	AC40-06-D
E900-D	1	31	54		46	AC40-06-D
E600-D	3/4, 1	39	64	00	46	AC50-D
E000-D	1 1/4, 1 1/2	42	64	90	63	AC60-D

#### **Caution on Mounting**

Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.

### Attachments **AC-D** Series

### L-Shaped Piping Adapter: 1/8, 1/4, 3/8, 1/2, 3/4, 1

- · Upward/downward piping is possible on the inlet side and the outlet side of F.R.L. units.
- · Ideal for space-saving and reducing piping labor
- Using on the inlet side or the outlet side of F.R.L. units makes it easier to perform maintenance, as the component can be installed/ removed without removing the piping.









#### Standard Specifications

Fluid	Air
Ambient and fluid temperatures	−5 to 60°C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

#### Dimensions



Model	Р	Α	В	С	Applicable AC size
E200L-D	1/8, 1/4	28	35	42	AC20-D
E300L-D	1/8, 1/4, 3/8	31	43	53	AC30-D
E400L-D	1/4, 3/8, 1/2	39	51	71	AC40-D
E500L-D	1/2, 3/4	47	54	71	AC40-06-D
E600L-D	1/0 0/4 1	62	64	00	AC50-D
E000L-D	1/2, 3/4, 1	62	64	90	AC60-D

#### **Caution on Mounting**

Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.

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### AC-D Series

#### T-Shaped Piping Adapter: 1/8, 1/4, 3/8, 1/2, 3/4, 1

- · Both upward and downward piping are possible on the inlet and outlet sides of F.R.L. units.
- · Ideal for space-saving and reducing piping labor
- Using on the inlet side or the outlet side of F.R.L. units makes it easier to perform maintenance, as the component can be installed/ removed without removing the piping.







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IN OUT

#### Standard Specifications

Fluid	Air
Ambient and fluid temperatures	–5 to 60°C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

#### Dimensions



Model	Р	Α	В	С	Applicable AC size
E200T-D	1/8, 1/4	28	35	42	AC20-D
E300T-D	1/8, 1/4, 3/8	31	43	53	AC30-D
E400T-D	1/4, 3/8, 1/2	39	51	71	AC40-D
E500T-D	1/2, 3/4	47	54	71	AC40-06-D
E600T-D	1/2. 3/4. 1	62	64	90	AC50-D
E6001-D	1/2, 3/4, 1	02	04	90	AC60-D

#### **Caution on Mounting**

Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.

### T-Spacer: 1/8, 1/4, 3/8, 1/2, 3/4

· Using a T-spacer facilitates the branching of air flow.



Model	P	Α	В	С	Applicable AC size
Y210-D	1/8, 1/4	28	35	42	AC20-D
Y310-D	1/8, 1/4, 3/8	31	43	53	AC30-D
Y410-D	1/4, 3/8, 1/2	39	51	71	AC40-D
Y510-D	1/4, 3/8, 1/2, 3/4	47	54	71	AC40-06-D
Y610-D	3/8, 1/2, 3/4	62	64	90	AC50-D, AC60-D

	A ++		-	U		F.R.L.	bouy
Model	Р	Α	В	С	D	Е	Applicable AC size
Y210-1-D	1/8, 1/4	14.6	48.5	42	31	19	AC20-D
Y310-1-D	1/8, 1/4	14.6	57.5	53	36	19	AC30-D
Y410-1-D	1/4, 3/8	18.6	67	71	41.5	24	AC40-D
Y510-1-D	1/4, 3/8	18.6	70	63	43	24	AC40-06-D
Y610-1-D	3/8, 1/2	22	87	90	55	30	AC50-D, AC60-D

#### Caution on Mounting

· Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.

. The backflow of oil may occur when a spacer is used on the inlet side of the lubricator. Attach a check valve between the lubricator and the product to prevent backflow.

. When the slim body type is to be mounted to a wall using a spacer with bracket, use a spacer on only one side.

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### AC-D Series

#### Cross Spacer: 1/8, 1/4, 3/8, 1/2, 3/4

• The piping can be branched upward/downward (OUT 1) or forward/backward (OUT 2).



The front and back ports are for releasing pressure and only come in size 1/8, \*1 irrespective of the 3 port size. The minimum port size is 1.4 mm.

- \*2 The front and back ports come in the same size as the 3 port size. \*3 "O" indicates that only the standard body type is applicable.

#### **Standard Specifications**

Fluid	Air
Ambient and fluid temperatures	-5 to 60°C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

#### Dimensions

#### Body type: Standard



Model	<b>P</b> 1	<b>P</b> 2*1	Α	В	С	Applicable AC size
Y24-D	1/8, 1/4	1/8	28	35	42	AC20-D
Y34-D	1/8, 1/4, 3/8	1/8	31	43	53	AC30-D
Y44-D	1/4, 3/8, 1/2	1/8	39	51	71	AC40-D
Y54-D	1/4, 3/8, 1/2, 3/4	1/8	47	54	71	AC40-06-D
Y64-D	3/8, 1/2, 3/4	1/8	62	64	90	AC50-D, AC60-D

\*1 A resin plug is attached to the P2 port and shipped together with the product.



Cross spacer

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#### Body type: Front and back port selectable



Model	<b>P1, P2</b> *1	Α	В	С	Applicable AC size
Y24-1-D	1/8, 1/4	40	35	42	AC20-D
Y34-1-D	1/8, 1/4, 3/8	49	43	53	AC30-D
Y44-1-D	1/4, 3/8, 1/2	60	51	71	AC40-D
Y54-1-D	3/8, 1/2, 3/4	72	54	71	AC40-06-D

\*1 Two hexagon socket head plugs the same size as the P1 and P2 ports are shipped together with the product.

#### Caution on Mounting

· Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.

. The backflow of oil may occur when a spacer is used on the inlet side of the lubricator. Attach a check valve between the lubricator and the product to prevent backflow.



### Attachments **AC-D** Series

#### Semi-standard Symbol Selection

Select one each for a to d.

 $\cdot$  When more than one specification is required, indicate in alphanumeric order. Example) IS10M-30-6LP-D

#### **Pressure Switch**



\*1 The set pressure range for the 6P is 0.2 to 0.6 MPa (30 to 90 psi).

\*2 This product is for overseas use only according to the New Measurement Act.

(The SI unit type is provided for use in Japan.)

#### Standard Specifications

otandara opeenieations	
Fluid	Air
Ambient and fluid temperatures	-5 to 60°C (No freezing)
Proof pressure	1.0 MPa
Max. operating pressure	0.7 MPa
Set pressure range (when OFF)	0.1 to 0.4 MPa
Hysteresis	0.08 MPa or less
Contact point configuration	1a

#### **Switch Characteristics**

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Max. contact point capacity	2 VA (AC), 2 W (DC)
Operating voltage: AC, DC	100 V or less
Max. operating current	24 VAC, DC or less: 50 mA 48 VAC, DC or less: 40 mA 100 VAC, DC or less: 20 mA

 For detailed specifications of the IS10 series, refer to the IS10 series section on the SMC website: https://www.smcworld.com

#### Dimensions



#### **Caution on Mounting**

Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.
When the slim body type is to be mounted to a wall using a spacer with bracket, use a spacer on only one side.

**SMC** 

### AC-D Series

#### Semi-standard Symbol Selection

Symbol

Select one each for a to c.
 When more than one specification is required, indicate in alphanumeric order.
 Example) IS10T-30-N03-6LP-D

#### Pressure Switch with T-Spacer

· A compact, integrated pressure switch can be easily installed to facilitate the pressure detection of the line.





•: Without restrictions O: With restrictions (Refer to \*1 and \*2.)

\*1 The set pressure range for the 6P is 0.2 to 0.6 MPa (30 to 90 psi).

\*2 For the pipe thread type: NPT only

This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

#### **Standard Specifications**

Fluid	Air
Ambient and fluid temperatures	-5 to 60°C (No freezing)
Proof pressure	1.0 MPa
Max. operating pressure	0.7 MPa
Set pressure range (when OFF)	0.1 to 0.4 MPa
Hysteresis	0.08 MPa or less
Contact point configuration	1a

#### **Switch Characteristics**

Max. contact point capacity	2 VA (AC), 2 W (DC)
Operating voltage: AC, DC	100 V or less
Max. operating current	24 VAC, DC or less: 50 mA 48 VAC, DC or less: 40 mA 100 VAC, DC or less: 20 mA

\* For detailed specifications of the IS10 series, refer to the IS10 series section on the SMC website: https://www.smcworld.com

#### Dimensions

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Model	Р	Α	В	С	D	Applicable AC size
IS10T-20-D	1/8, 1/4	28	77.6	60.1	42	AC20-D
IS10T-30-D	1/8, 1/4, 3/8	31	85.6	64.1	53	AC30-D
IS10T-40-D	1/4, 3/8, 1/2	39	93.6	68.1	71	AC40-D
IS10T-50-D	1/4, 3/8, 1/2, 3/4	47	96.6	69.6	71	AC40-06-D
IS10T-60-D	3/8, 1/2, 3/4	62	106.6	74.6	90	AC50-D, AC60-D

#### **Caution on Mounting**

• Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.

• The backflow of oil may occur when a spacer is used on the inlet side of the lubricator. Attach a check valve between the lubricator and the product to prevent backflow.

### Attachments **AC-D** Series

#### Semi-standard Symbol Selection

Select one each for a to d. · When more than one specification is required, indicate in alphanumeric order. Example) IS10L-30-N03-6LP-D

#### Pressure Switch with L-Shaped Piping Adapter

- · A compact, integrated pressure switch can be easily installed to facilitate the pressure detection of the line.
- · Using on the inlet side or the outlet side of F.R.L. units allows the component to be installed/removed without removing the piping.



\*1 The set pressure range for the 6P is 0.2 to 0.6 MPa (30 to 90 psi).

This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

#### Standard Specifications

Fluid	Air
Ambient and fluid temperatures	-5 to 60°C (No freezing)
Proof pressure	1.0 MPa
Max. operating pressure	0.7 MPa
Set pressure range (when OFF)	0.1 to 0.4 MPa
Hysteresis	0.08 MPa or less
Contact point configuration	1a

#### **Switch Characteristics**

Max. contact point capacity	2 VA (AC), 2 W (DC)
Operating voltage: AC, DC	100 V or less
Max. operating current	24 VAC, DC or less: 50 mA 48 VAC, DC or less: 40 mA 100 VAC, DC or less: 20 mA

\* For detailed specifications of the IS10 series, refer to the IS10 series section on the SMC website: https://www.smcworld.com



#### **Dimensions**



#### **Caution on Mounting**

Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required. **SMC** 

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AF + AR + AL

AW + AL

AF + AR

AF + AFM + AR

<sup>\*2</sup> For the pipe thread type: NPT only

### AC-D Series

#### Semi-standard Symbol Selection

Select one each for a to d.
 When more than one specification is required, indicate in alphanumeric order.

#### Example) IS10E-30-N03-6LP-D

#### Pressure Switch with Piping Adapter

· A compact, integrated pressure switch can be easily installed to facilitate the pressure detection of the line.



\*1 The set pressure range for the 6P is 0.2 to 0.6 MPa (30 to 90 psi).

\*2 For the pipe thread type: NPT only

This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

#### **Standard Specifications**

Fluid	Air
Ambient and fluid temperatures	−5 to 60°C (No freezing)
Proof pressure	1.0 MPa
Max. operating pressure	0.7 MPa
Set pressure range (when OFF)	0.1 to 0.4 MPa
Hysteresis	0.08 MPa or less
Contact point configuration	1a

#### **Switch Characteristics**

Max. contact point capacity	2 VA (AC), 2 W (DC)				
Operating voltage: AC, DC	100 V or less				
Max. operating current	24 VAC, DC or less: 50 mA 48 VAC, DC or less: 40 mA 100 VAC, DC or less: 20 mA				

\* For detailed specifications of the IS10 series, refer to the IS10 series section on the SMC website: https://www.smcworld.com



#### Dimensions



Model	Р	Α	В	С	D	Е	F	Applicable AC size	
IS10E-20-D	1/8, 1/4, 3/8	24	77.8	60.3	42	24		AC20-D	
IS10E-30-D	1/4, 3/8, 1/2	27	85.8	64.3	53	30	]	AC30-D	
IS10E-40-D	1/4, 3/8, 1/2, 3/4	30	93.8	68.3	71	36	8.5	AC40-D	
IS10E-50-D	3/4	31	96.8	69.8	71	36	]	AC40-06-D	
1310E-50-D	1	31	90.0	09.0	' '	46		AC40-00-D	
IS10E-60-D	3/4, 1	39	106.8	74.8	90	46	9.5	AC50-D,	
13102-00-D	1 1/4, 1 1/2	42	100.0	/4.8	90	63	9.5	AC60-D	

#### **Caution on Mounting**

Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required. 67

#### **Right Angle Adapter**

· Allows for modular connection with the product rotated 90 degrees



Right angle adapter

#### **Standard Specifications**

Fluid	Air
Ambient and fluid temperatures	−5 to 60°C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

#### Dimensions



Right angle	adapter

Model	Α	В	С	Applicable AC size
E210T-D	9	42	42	AC20-D
E310T-D	12	53	53	AC30-D
E410T-D	15	71	71	AC40-D

#### **Caution on Mounting**

- · Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.
- · When mounting to a wall using a spacer with bracket, use a spacer on only one side.

#### **Reducing Adapter**

· Allows for modular connection with products 1 body size larger or smaller



#### **Standard Specifications**

Fluid	Air
Ambient and fluid temperatures	-5 to 60°C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

#### Dimensions





Reducing adapter

Model	Α	В	С	Applicable AC size
E310R-D	16	43	53	AC20-D, AC30-D
E410R-D	20	51	71	AC30-D, AC40-D



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#### **Caution on Mounting**

- · Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.
- $\cdot$  When mounting to a wall using a spacer with bracket, use a spacer on only one side.

### AC-D Series

#### Semi-standard Symbol Selection

Select one each for a and b.

When more than one specification is required, indicate in alphabetical order.

Example) Y34M-N03E-AZ-D

#### Cross Adapter: 1/4, 3/8, 1/2

· Allows for devices to be connected on the top, bottom, left, and right with a spacer



\*1 It is possible to change the mounting direction of the spacer (From front to back to left to

right). For details on how to do so, refer to the operation manual. For the pipe thread type: NPT. This product is for overseas use only according to the New \*2 Measurement Act. (The SI unit type is provided for use in Japan.)

\*3 O: For the pipe thread type: NPT only

#### **Standard Specifications**

Fluid	Air
Ambient and fluid temperatures	-5 to 60°C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

#### Top/bottom spacer mounting direction: Front to back mounting (Nil)







#### Top/bottom spacer mounting direction: Left to right mounting (A)



#### **Caution on Mounting**

· Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.

. The backflow of oil may occur when a spacer is used on the inlet side of the lubricator. Attach a check valve between the lubricator and the product to prevent backflow.



#### Dimensions

Top/bottom spacer mounting direction: Front to back mounting







						Optional sp	pecifications	Semi-standard specifications	
Model	Standard specifications					Without	Square	Spacer	Applicable AC size
						pressure	embedded type	U U U	size
						gauge	pressure gauge	mounting	
	<b>P1</b> *1	Α	В	С	D	E	E	F	
Y24M-D	1/4	40	55	35	26	26	27	42	AC20-D
Y34M-D	3/8	53	63	43	31.5	31.5	32.5	53	AC30-D
Y44M-D	1/2	70	77	51	40.5	40.5	41.5	71	AC40-D

\*1 By removing the modular adapter, the female threads on the top and bottom surfaces can be used as piping ports for air release.

#### End Plate

 $\cdot$  For blocking the unused piping ports on sides without a modular connection



#### **Standard Specifications**

Fluid	Air
Ambient and fluid temperatures	-5 to 60°C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

#### Dimensions





Model	Α	В	С	Applicable AC size	
E200E-D	9.4	35	42	AC20-D	
E300E-D	9.4	43	53	AC30-D	
E400E-D	12.4	51	71	AC40-D	

#### **Caution on Mounting**

• Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.

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### AC-D Series Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

#### **Air Supply**

### **A** Caution

1. Use an air filter with 5  $\mu$ m or less filtration rating on the inlet side of the valve to avoid any damage to the seat caused by dust when mounting a pressure relief 3-port valve on the inlet side.

#### **Mounting / Adjustment**

### **A** Caution

 When the bowl is installed on the air filter, filter regulator, lubricator, mist separator, or micro mist separator (AC30-D to AC60-D), install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.



2. Tighten the 2 holding screws on the spacer with bracket or spacer evenly.

Tighten them to the recommended tightening torque.

Insufficient tightening torque may result in loosening or sealing failure. Excessive tightening torque may damage the thread, etc.

Recommended Torque								
Applicable model	AC20□	AC30□	AC40□	AC40⊡-06	AC50□ AC60□			
Spacer with bracket part no.	Y200T-D	Y300T-D	Y400T-D	Y500T-D	Y600T-D			
Spacer part no.	Y200-D	Y300-D	Y400-D	Y500-D	Y600-D			
Torque	0.36 ±0.036	1.2 ±0.05	1.2 ±0.05	1.4 ±0.05	2.0 ±0.1			

Spacer with bracket



#### Selection

### \land Warning

1. Piping load and moment

Avoid any torsional or bending moments other than those caused by the equipment's own weight as failure to do so may result in damage.

Support external piping separately. If moment application is unavoidable during operation, the moment should be lower than the max. moment shown below.

Piping materials without flexibility, such as steel tube piping, are prone to being affected by excess moment loads or vibrations from the piping side. Use flexible tubing in between to avoid such effects.

						Unit. N.III
App	olicable model	AC20□	AC30□	AC40□	AC40□-06	AC50□ AC60□
Max	k. moment ( <b>M</b> )	14.5	16	19.5	35	45

Max. moment (M) = Length (L) x Load (F)



2. Float type auto drain

Operate under the following conditions to avoid a malfunction. <N.O. type>

 Operating compressor: 0.75 kW (100 L/min (ANR)) or more When using 2 or more auto drains, multiply the value above by the number of auto drains to find the capacity of the compressors you will need.

For example, when using 2 auto drains, 1.5 kW (200 L/min (ANR)) of the compressor capacity is required.

- Operating pressure: 0.1 MPa or more
- <N.C. type>
- Operating pressure for AD27-D: 0.1 MPa or more
- Operating pressure for AD37-D/AD47-D: 0.15 MPa or more
- **3.** Use a regulator or filter regulator with backflow function when mounting a pressure relief 3-port valve on the inlet side to ensure the release of the residual pressure. Otherwise, residual pressure will not be fully released.

### **A** Caution

- When releasing air at the intermediate position using a T-spacer on the inlet side of the lubricator, lubricant may backflow. Therefore, releasing air that does not contain traces of lubricant is not possible. To release air that does not contain traces of lubricant, use a check valve (AKM series) on the inlet side of the lubricator to prevent a backflow of the lubricant.
- 2. If a pressure relief 3-port valve is mounted on the inlet side of the lubricator, causing a backflow of air, it can result in a backflow of oil or damage to internal parts. Do not use it in this manner.
- **3.** An F.R.L. unit shipped from the plant has its model number labeled. However, components that are combined together during the distribution process do not have a label on them.
- 4. When operating at an inlet pressure lower than the inlet pressure used in the flow rate characteristics graph, the pressure drop on the outlet side may be greater. Therefore, be sure to conduct testing using the actual equipment.

For air combination selection, refer to the "Product Selection Guide."  $% \left( {{{\rm{S}}}_{{{\rm{S}}}}} \right) = \left( {{{\rm{S}}_{{{\rm{S}}}}}} \right) = \left( {{{\rm{S}}_{{{\rm{S}}}}}} \right)$
AC	
AW + AL AF + AR + AL	
AW + AL	
AF + AR	
AF + AFM + AR	
AW + AFM	
Attachments	
AF	
AFM / AFD	
AR	
AL	
AW	

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# Modular Type Air Filter **AF Series**

Air Filter AF Series	Model	Port size	Filtration [µm]	Options
	AF20-D	1/8, 1/4		
and and a the second se	AF30-D	1/4, 3/8		
	AF40-D	1/4, 3/8, 1/2	5	Bracket
	AF40-06-D	3/4		Float type auto drain
	AF50-D	3/4, 1		
p. 74 to 83	AF60-D	1		

nb Filte								D		0-01-0 mm - 23 M. 2 M. 2 M. 2 M.
		Air Filter with $2$ $1$	Auto Drai	in					NO REPORTS	
	I	I		How to Order					AF	30-D
٩F	3		)3    6		<ul> <li>Select on</li> <li>When model</li> <li>in alphan</li> <li>Example)</li> </ul>	e each fo re than o umeric o	or <b>a</b> to <b>g</b> . one specif oder.	ication is r		
			Symbol	Description						
			Cymbol	Decomption		20	30	Body size	, 50	60
			Nil	Rc					•	
2	Pij	be thread type	N	NPT		•	•	•	•	•
			F +	G		•			•	
			01	1/8			—	—		
	Port size		02	<u> </u>		•		•		<u> </u>
3			03	1/2			•	•		<u> </u>
			06	3/4		_		•	•	—
			10	1		—	—	—	•	
			+ Nil	Without mounting option						
	a	Mounting	B*1	With bracket						
			+							
	2	Float type auto	Nil	Without auto drain		•			•	•
	b	drain*2	C*3 D*4	N.C. (Normally closed) Drain port is closed when pressure is not N.O. (Normally open) Drain port is open when pressure is not				•	<u> </u>	
			+	N.O. (Normally open) Drain port is open when pressure is not	applieu.	_	•	U	_	
			Nil	Polycarbonate bowl					•	
			2	Metal bowl		•	•	•	•	•
	c	Bowl <sup>*5</sup>	6	Nylon bowl			•	•	•	
			8 C	Metal bowl with level gauge With bowl guard		-	*6	*6	*6	*6
			6C	With bowl guard (Nylon bowl)		ě	*7	*7	*7	*7
			+							
7	d	Indicator	Nil	Without indicator		•	•	● ●*12	<u> </u>	•
			<u>  L</u> +	With element service indicator*14					•	
Cami-etandard			Nil	With drain cock					•	
	e	Drain port <sup>*8</sup>	<b>J</b> *9	Drain guide 1/8			-	—		—
0	,    C	Drain port	_	Drain guide 1/4			•	•	•	•
			<b>W</b> *10 +	Drain cock with barb fitting					•	
			Nil	Flow direction: Left to right					•	
	f	Flow direction	R	Flow direction: Right to left			Ŏ	•	Ŏ	•
			+							
	g	Unit	<b>Nil</b> <b>Z</b> *11	Unit on product label: MPa, °C Unit on product label: psi, °F		● ○* <sup>13</sup>	● ○* <sup>13</sup>	● ○* <sup>13</sup>		● ○* <sup>13</sup>

\*3 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.

\*4 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is recommended.

\*5 Refer to chemical data on page 83 for chemical resistance of the bowl.
\*6 A bowl guard is provided as standard equipment (polycarbonate).

\*7 A bowl guard is provided as standard equipment (polycarbonate).
\*8 The combination of float type auto drain C and D is not available.
\*9 Without a valve function. The mounting screws are the same as the thread of 2.
\*10 The combination of metal bowl 2 and 8 is not available.

\*11 For the pipe thread type: NPT. This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

\*12 Excludes port size "06"
\*13 O: For the pipe thread type: NPT only
\*14 A special body type is required to mount the element service indicator. It cannot be mounted on a standard body.



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# AF20-D to AF60-D Series

#### **Standard Specifications**

Model	AF20-D	AF30-D	AF40-D	AF40-06-D	AF50-D	AF60-D			
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1			
Fluid			A	lir					
Ambient and fluid temperatures	-5 to 60°C (No freezing)								
Proof pressure	1.5 MPa								
Max. operating pressure	pressure 1.0 MPa								
Auto drain minimum N.C.	0.1 MPa			0.15 MPa					
operating pressure N.O.	—			0.1 MPa					
Nominal filtration rating <sup>*1</sup>	5 μm								
Compressed air purity class <sup>*2</sup>			ISO 8573-1:20	10 [ 6 : 8 : 4 ] <sup>*3</sup>					
Drain capacity	8 cm <sup>3</sup>	25 cm <sup>3</sup>		45 0	cm <sup>3</sup>				
Bowl material			Polyca	rbonate					
Bowl guard	Semi-standard (Steel)		Star	ndard (Polycarbon	ate)				
Weight	0.09 kg	0.17 kg	0.35 kg	0.39 kg	0.85 kg	0.92 kg			

\*1 For the following conditions in accordance with [Test condition: ISO 8573-4:2001 compliant, Test method ISO 12500-3:2009 compliant] Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable

\*2 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air – Part 1: Contaminants and purity classes.

For details on this standard, refer to page 131.

\*3 The compressed air quality class on the inlet side is [7:9:4].

#### Bowl Assembly/Part Nos.

Bowl	Drain discharge	Ducing and	Drain port Other AE20-D AE30-D AE40-D AE50-D A								
material	mechanism	Drain port	Other	AF20-D	AF30-D	AF40-D	AF40-06-D	AF50-D	AF60-D		
		With drain cock	_	C2SF-D	_			-			
		With drain cock	With bowl guard	C2SF-C-D	C3SF-D		C4S	F-D			
	Manual	Drain cock with barb fitting	With bowl guard	—	C3SF-W-D		C4SF	-W-D			
Dolycorhonata		With drain guide	_	C2SF□-J-D	—		_	-			
Polycarbonate		(without valve function)	With bowl guard	C2SF□-CJ-D	C3SF□-J-D	C4SF□-J-D					
	Automatic*1	Normally algood (N.C.)	_	AD27-D	—		-				
	(Auto drain)	Normally closed (N.C.)	With bowl guard	AD27-C-D	AD37□-D	AD47□-D					
	(Auto urain)	Normally open (N.O.)	With bowl guard	_	AD38□-D		AD48	S⊡-D			
		With drain cock	_	C2SF-6-A	—						
		With drain COCK	With bowl guard	C2SF-6C-A	C3SF-6-A	C4SF-6-A					
	Manual	Drain cock with barb fitting	With bowl guard	_	C3SF-6W-A		C4SF-6W-A				
Nylon		With drain guide	_	C2SF□-6J-A		 C4SF□-6J-A					
NyION		(without valve function)	With bowl guard	C2SF□-6CJ-A	C3SF□-6J-A						
	Automatic*1	Normally closed (N.C.)	—	AD27-6-A	—						
	(Auto drain)	Normally closed (N.C.)	With bowl guard	AD27-6C-A	AD37□-6-A		AD47[	]-6-A			
		Normally open (N.O.)	With bowl guard	_	AD38□-6-A		AD48	6-A			
		With drain cock	_	C2SF-2-A	C3SF-2-A		C4SF	-2-A			
	Manual	With drain COCK	With level gauge	_	C3LF-8-A		C4LF	-8-A			
	Mariuar	With drain guide	_	C2SF⊡-2J-A	C3SF□-2J-A		C4SF	]-2J-A			
Metal		(without valve function)	With level gauge	_	C3LF□-8J-A		C4LF	]-8J-A			
iviciai		Normally closed (N.C.)		AD27-2-A	AD37□-2-A		AD47[	]-2-A			
	Automatic*1	Normally closed (N.C.)	With level gauge		AD37[]-8-A		AD47[	]-8-A			
	(Auto drain)	uto drain)		_	AD38[]-2-A		AD48	]-2-A			
		Normally open (N.O.)	With level gauge		AD38□-8-A		AD48	]-8-A			

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\*1 The bowl assembly comes with a bowl seal.

□ in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain).

No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread. (For auto drain, Nil: ø10, N: ø3/8") Please contact SMC separately for psi and °F unit display specifications.

#### **Option/Part Nos.**

Optional			Ма	del				
specifications	AF20-D	AF30-D	AF40-D	AF40-06-D	AF50-D	AF60-D		
Bracket	AF24P-	AF34P-	AF44P-	AF49P-				
assembly*1	070AS	070AS	070AS	070AS	AF54P-070AS			
Auto drain	Refer to "Bowl Assembly/Part Nos."							

\*1 The assembly consists of a bracket A/B and 2 mounting screws.

### **Replacement Parts**

Description			Par	t no.						
Description	AF20-D	AF30-D	AF40-D	AF40-06-D	AF50-D	AF60-D				
Filter element	AF20P-	AF30P-	A E 4 O E	2-060S	AF50P-	AF60P-				
Filler element	060S	060S		-0003	060S	060S				
Deffle	AF24P-	AF34P-	AF44P-040S		AF64P-					
Baffle	040S	040S		-0405	040S	040S				
Bowl seal	C2SFP-	C32FP-		C42FF	2605					
DOWI Seal	260S	260S		04266	-2003					
Bowl		Defer to "Devid Assembly/Devit Mas"								
assembly <sup>*1, *2</sup> Refer to "Bowl Assembly/Part Nos."										



\*2 Please contact SMC separately for psi and °F unit display specifications.

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## Air Filter AF20-D to AF60-D Series



#### Flow Rate Characteristics (Representative values)



## AF20-D to AF60-D Series

### Working Principle: Float Type Auto Drain

#### N.O. type: AD38-D, AD48-D





N.C. type: AD37-D, AD47-D



### • When pressure inside the bowl is released:

When pressure is released from the bowl (1), the piston (7) is lowered by the spring (6).

The sealing action of the seal 0 is interrupted, and the outside air flows inside the bowl 1 through the housing hole 9 and the drain cock 1.

Therefore, if there is an accumulation of condensate in the bowl (1), it will drain out through the drain cock.

### When pressure is applied inside the bowl:

When pressure is 0.1 MPa or more, the force of the piston ⑦ surpasses the force of the spring ⑥, and the piston goes up.

This pushes seal (0) up so that it creates a seal, and the inside of the bowl (1), is shut off from the outside air.

If there is no accumulation of condensate in the bowl (1) at this time, the float (2) will be pulled down by its own weight, causing the valve (4), which is connected to the lever (3), to seal the valve seat (5).

#### When there is an accumulation of condensate in the bowl:

The float (2) rises due to its own buoyancy and the seal at the valve seat (5) is interrupted. This allows the pressure inside the bowl (1) to enter the chamber (8). The result is that the

combined pressure inside the chamber ( and the force of the spring ( lowers the piston ( ). This causes the sealing action of the seal ( ) to

be interrupted, and the accumulated condensate in the bowl ① drains out through the drain cock ①.

Turning the drain cock (1) manually counterclockwise lowers the piston  $\overline{\mathcal{O}}$ , and causes the seal created by the seal (1) to be interrupted, thus allowing the condensate to drain out.

### • When pressure inside the bowl is released:

Even when pressure inside the bowl (1) is released, spring  $(\widehat{6})$  keeps the piston  $(\overline{7})$  in its upward position.

This keeps the seal created by the seal 0 in place; thus, the inside of the bowl 1 is shut off from the outside air.

Therefore, even if there is an accumulation of condensate in the bowl  $(\ensuremath{\overline{1}}),$  it will not drain out.

#### When pressure is applied inside the bowl:

Even when pressure is applied inside the bowl (1), the combined force of the spring (6) and the pressure inside the bowl (1) keeps the piston (7) in its upward position.

This maintains the seal created by the seal 10 in place; thus, the inside of the bowl 1 is shut off from the outside air.

If there is no accumulation of condensate in the bowl (1) at this time, the float (2) will be pulled down by its own weight, causing the valve (4), which is connected to the lever (3), to seal the valve seat (5).

### • When there is an accumulation of condensate in the bowl:

The float (2) rises due to its own buoyancy and the seal at the valve seat (5) is interrupted. This allows the pressure inside the bowl (1) to enter the chamber (8).

The result is that the pressure inside the chamber (8) surpasses the force of the spring (6) and pushes the piston downward.

This causes the sealing action of the seal 0 to be interrupted and the accumulated condensate in the bowl 0 drains out through the drain cock 0.

Turning the drain cock (1) manually counterclockwise lowers the piston (2), and causes the seal created by the seal (1) to be interrupted, thus allowing the condensate to drain out.

### • When pressure inside the bowl is released:

Even when pressure inside the bowl ① is released, the weight of the float ② causes the valve ④, which is connected to the lever ③, to seal the valve seat ⑤. As a result, the inside of the bowl ① is shut off from the outside air. Therefore, even if there is an accumulation of

condensate in the bowl ①, it will not drain out.

### • When pressure is applied inside the bowl:

Even when pressure is applied inside the bowl (1), the weight of the float (2) and the differential pressure that is applied to the valve (4) cause the valve (4) to seal the valve seat (5), and the outside air is shut off from the inside of the bowl (1).

### • When there is an accumulation of condensate in the bowl:

The float 2 rises due to its own buoyancy and the seal at the valve seat 5 is interrupted.

The condensate inside the bowl (1) drains out through the knob (6).

Turning the knob (6) manually counterclockwise lowers it and causes the sealing action of the valve seat (5) to be interrupted, which allows the condensate to drain out.



# Air Filter AF20-D to AF60-D Series





\*1 For N.O. (Normally open) type, the condensate discharge passage is open when pressure is not applied. For this reason, the drain port is not closed completely in a compressor with a small supply amount (less than 0.75 kW) and the air will ceaselessly blow out.



₹

# AF20-D to AF60-D Series

### Dimensions



# Air Filter AF20-D to AF60-D Series

	Optional specifications				Semi-standard				U,
Applicable		PC/PA	bowl	Meta	al bowl	Metal bowl v	vith level gauge	With	4
model	With auto drain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide	element service indicator	
AF20-D	M5 × 0.8		Width across flats 14	<b>n</b>	Width across flats 14			5	+ AL AF + AR + AL
	N.O.: Black N.C.: Gray Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting	Barb fitting applicable tubing: T0604	Vidth across flats 17		Under the second		Under the second		AR AF + AR AW

									Optional specifications								
Model	Standard specifications							Bracket mount							With auto drain		
	Р	Α	В	С	D	Е	G	J	М	Ν	Q	R	S	Т	U	V	В
AF20-D	1/8, 1/4	40	87.6	17.5	21	—	25	21	30	27	22	5.4	8.4	60	2.3	28	104.9
AF30-D	1/4, 3/8	53	115.4	21.5	26.5	30	35	26.5	41	35	25	6.5	13	71	2.3	32	157.1
AF40-D	1/4, 3/8, 1/2	70	147.1	25.5	35.5	38.4	40	35.5	50	52	30	8.5	12.5	88	2.3	39	186.9
AF40-06-D	3/4	75	149.1	27	35.5	38.4	40	35.5	50	52	34	8.5	12.5	88	2.3	43	188.9
AF50-D	3/4, 1	90	220.1	32	45	—	30	45	70	66	40.5	11	13	113	3.2	52.5	259.9
AF60-D	1	95	234.1	32	45	—	30	45	70	66	40.5	11	13	113	3.2	52.5	273.9

			Serr	ni-standard	l specificat	ions			
Model	PC/P/	A bowl	Metal	bowl	Metal be level g	owl with gauge	With element		
Model	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide	service	ndicator	
	В	В	В	В	В	В	Α	C1	
AF20-D	—	91.4	87.4	93.9	_	—	40	50.6	
AF30-D	123.9	122.2	117.8	122.3	137.8	142.3	53	54.3	
AF40-D	155.6	153.9	149.5	154	169.5	174	70	58.3	
AF40-06-D	157.6	155.9	151.5	156	171.5	176	—	—	
AF50-D	228.6	226.9	222.5	227	242.5	247	90	64.3	
AF60-D	242.6	240.9	236.5	241	256.5	261	90* <sup>1</sup>	64.3	

\*1 For the type with an element service indicator, the A dimension differs from that of the standard specification.

AW

AF

# Air Filter/AF20-D to AF60-D Made to Order

Please contact SMC for detailed dimensions, specifications, and lead times.



#### **1**Long Bowl

Drain capacity is greater than that of standard models.

#### Applicable Models/Drain Capacity

Model	AF20-D	AF30-D	AF40-D	AF40-D AF40-06-D		AF60-D	
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4 3/4, 1		
Drain capacity [cm3]	19	43		88			
B dimension [mm]*1	108.1	137.4	167.2	169.2	240.2	254.2	

\*1 For polycarbonate bowls. Please contact SMC for other bowl materials.



Long bowl





Semi-standard Symbol Selection

Select one each for a to d.

· When more than one specification is required, indicate in alphanumeric order. Example) AF30-F03B-2JR-D-X64

								0		
				Symbol	Description			Body size	)	
						20	30	40	50	60
				Nil	Rc					
2		Pipe	e thread type	Ν	NPT			•		
				F	G			•	•	
				+						
				01	1/8		—	—	—	—
				02	1/4			•	—	—
8			Port size	03	3/8			•	—	—
			FUITSIZE	04	1/2	—	—		—	—
				06	3/4		—			—
				10	1		—	_		
				+						
4		Ontic	on (Mounting)	Nil	Without mounting option			•		
9		Opiic		<b>B</b> *1	With bracket			•		$\bullet$
				+						
				Nil	Polycarbonate bowl			•		
				2	Metal bowl			•		
		а	Bowl <sup>*2</sup>	6	Nylon bowl					
				С	With bowl guard		—* <sup>3</sup>	* <sup>3</sup>	— <sup>*3</sup>	* <sup>3</sup>
				6C	With bowl guard (Nylon bowl)		*4	* <sup>4</sup>	*4	— <sup>*4</sup>
	σ		1	+			1			
	dar			Nil	With drain cock					
6	tan	b	Drain port	<b>J</b> *5	Drain guide 1/8					_
	ni-s	~	Brainport		Drain guide 1/4		•			
	Semi-standard			<b>W</b> *6	Drain cock with barb fitting					
		_	1	+		ı	1	1		
		с	Flow direction	Nil	Flow direction: Left to right		•	•		
				R	Flow direction: Right to left					
				+			1	1		
		d	Unit	Nil	Unit on product label: MPa, °C		•			
		-	0.mt	<b>Z</b> *7	Unit on product label: psi, °F	0*8	0*8	0*8	0*8	0*8

\*1 Option B is included in the package with the product but does not come assembled. The assembly consists of 2 types of the bracket and 2 mounting screws.

\*2 Refer to chemical data on page 83 for chemical resistance of the bowl.

\*3 A bowl guard is provided as standard equipment (polycarbonate).
 \*4 A bowl guard is provided as standard equipment (nylon).

\*5 Without a valve function. The mounting screws are the same as the thread of 2

\*6 The combination of metal bowl 2 is not available.

\*7 For the pipe thread type: NPT. This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.) \*8 O: For the pipe thread type: NPT only



# AF20-A to AF60-A Air Filter Made to Order

Please contact SMC for detailed dimensions, specifications and lead times.



#### **3** Special Temperature Environment

Special materials are used in the manufacturing of seals and resin parts to allow them to withstand various temperature conditions in cold or tropical (hot) climates.

#### Specifications

Made-to-order part no.		-X430	-X440
Environment		Low temperature	High temperature
Ambient temperature [°C]		-30 to 60	-5 to 80
Fluid tem	perature [°C]	-5 to 60 (with	n no freezing)
Material	Rubber parts	Special NBR	FKM
Material	Main parts	Metal (Aluminu	m die-cast. etc.)

#### Applicable Model

Model	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A
Port size	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1

Α	F	3	0 - [	2	03 B - 2 6 4 6 (		<b>A</b> -	<b>X</b> 4	30
• S s	emi peci order	-sta fica	ndard sy	mbol: V quired,	ne each for <b>a</b> to <b>c</b> . When more than one indicate in alphabetic -X430	X430 X440	tem	high/ perat temper tempe	<b>ure</b> rature
		<u> </u>		Symbol	Description	30	Body 40	) / size 50	60
0	Р	•	thread pe	Nil N*1 F*2	Rc NPT G	•	•	•	•
		_		+	-			-	
8		Por	tsize	02 03 04 06 10	1/4 3/8 1/2 3/4 1	• • 	• • •		
				+					
4	(		tion Inting)	Nil B*3	Without mounting option With bracket	•	•	•	•
6		Bo	wl*4	+ 2	Metal bowl		•	•	●
		a	Drain port	+ Nil J* <sup>5</sup> +	With drain cock Drain guide 1/4	•	•	•	•
6	wolf wolf wolf with a standard		Nil R	Flow direction: Left to right Flow direction: Right to left	•	•	•	•	
	JI-S			+					
	Sen	с	Pressure	Nil	Name plate and caution plate for bowl in SI units: MPa	•	•	•	•
		Ŭ	unit	<b>Z</b> *6	Name plate and caution plate for bowl in imperial units: psi, °F	○*7	0*7	0*7	O*7

<sup>\*1</sup> Drain guide is NPT1/4.\*2 Drain guide is G1/4.

2 mounting screws \*4 Only metal bowl 2 is available.

\*5 Without a valve function

\*6 For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)

\*7 O: For pipe thread type: NPT only

#### **④ High Pressure**

Strong materials are used in the manufacturing of air filters intended for high pressure operation.

#### Specifications

Made-to-order part no.	-X425
Proof pressure [MPa]	3.0
Maximum operating pressure [MPa]	2.0
Ambient and fluid temperature [°C]	-5 to 60 (with no freezing)

#### **Applicable Model**





For high pressure **♦** 

 Semi-standard symbol: When more than one specification is required, indicate in alphabetic order.

Example) AF30-03B-2R-A-X425

		- /	AF30-03	=						
$\square$								0		
			Symbol	Description		Bo	ody si	ze		
			$\sim$						60	
	Nil				R¢		•	•	•	•
0	Pipe thread		N*1	NPT	•	•	•	•	•	
			<b>F</b> *2	G	•	•	•	•	•	
				+			-	-	-	-
				01	1/8		_	_	_	_
				02	1/4				_	_
6		<b>D</b>	:	03	3/8	-		•	—	—
8		Por	t size	04	1/2	-	—	٠	—	—
				06	3/4	_	_	•	•	—
				10	1	—	—	-	•	
				+						
		Op	otion	Nil	Without mounting option					
4	(	Μοι	unting)	<b>B</b> *3	With bracket					
				+						
6		Bo	wl*4	2	Metal bowl		•	•	•	
		БО	VVI ·	8	Metal bowl with level gauge	_				
				+						
			Drain	Nil	With drain cock		•	•	•	$\bullet$
		а	port	<b>J</b> ∗5	Drain guide 1/8			_		—
			P		Drain guide 1/4	_				
	ard	_		+						
	Berger Service Se			Flow direction: Left to right	•		•		•	
6				Flow direction: Right to left						
			+							
	w W		Pressure	Nil	Name plate and caution plate for bowl in SI units: MPa	•	•	•	•	•
	c unit Z*6		<b>Z</b> *6	Name plate and caution plate for bowl in imperial units: psi, °F	0*7	0*7	0*7	0*7	O*7	

\*1 Drain guide is NPT1/8 (applicable to the AF20-A) and NPT1/4 (applicable to the AF30-A to AF60-A).

\*2 Drain guide is G1/8 (applicable to the AF20-A) and G1/4 (applicable to the AF30-A to AF60-A).

\*3 A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws

\*4 Only metal bowl 2 and 8 are available.

\*5 Without a valve function

\*6 For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)

\*7 O: For pipe thread type: NPT only

<sup>\*3</sup> A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws

<sup>•</sup> Semi-standard: Select one each for **a** to **c**.

**SMC** 

# Air Filter/AF20-D to AF60-D Made to Order

Please contact SMC for detailed dimensions, specifications, and lead times.



10-673-00-1-0 MC MERL 1.0 M

#### **2** Clean Series

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalog.



Clean Series

#### **③** Copper, Fluorine and Silicone-free + Low Particle Generation

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalog.

### 21 - Standard model no.

Copper, fluorine and silicone-free + Low particle generation

AL

AV



### AF-D Series Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

#### **Design / Selection**

### \land Warning

1. The bowl material of the standard air filter is polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

#### Chemical resistance of polycarbonate or nylon bowl

			Material		
Туре	Chemical name	Application examples	Polycar- bonate	Nylon	
Acid	Hydrochloric acid Sulfuric acid Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	×	
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Sodium carbonate	Degreasing of metals Industrial salts Water-soluble cutting oil	×	0	
Inorganic salts	Sodium sulfide Potassium nitrate Sodium sulfate	—	×	Δ	
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ	
Aromatic series	Benzene Toluene Paint thinner Coatings Dry cleaning		×	Δ	
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×	
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	×	
Oil	Gasoline Kerosene	_	×	0	
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0	
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0	
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×	
Others	Thread-lock fluid Seawater Leak tester	_	×	Δ	
O: Essential	ly safe △: Some effect	ts may occur. X: Effe	ects will o	ccur.	

○: Essentially safe △: Some effects may occur. ×: Effects will occur.
 \* When the above factors are present, or there is some doubt, use a metal bowl for safety.

The display window material for the semi-standard type with an element service indicator is nylon.

#### Maintenance

### A Warning

#### Mounting / Adjustment

### \land Caution

1. When the bowl is installed on the air filter (AF30-D to AF60-D), install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.



#### Handling

### **A** Caution

- The element service indicator (Semi-standard: L) is used to check the pressure differential between the IN and OUT sides. When operating at a flow rate with a pressure differential exceeding 0.025 MPa, the element service indicator may operate even when the element is in its initial state.
- **2.** For models with an element service indicator, adjust the flow rate in the direction that increases the flow rate.

If the designated flow rate is exceeded, reset the flow rate to zero and readjust it until the designated flow rate is reached.

**3.** For models with an element service indicator, as the element becomes more clogged, the indicator will display an increasing level of red. Be sure to replace the element before the level of red reaches the top of the indicator.

<sup>1.</sup> Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage to the element.

# Modular Type Mist Separator/Micro Mist Separator **AFN/AFD Series**

Mist Separator AFM Series	Model	Port size	Filtration [µm]	Options
i i	AFM20-D	1/8, 1/4		
And a diama	AFM30-D	1/4, 3/8		Bracket
	AFM40-D	1/4, 3/8, 1/2	- 0.3 Float type auto o	Float type auto drain
p. 85 to 91	AFM40-06-D	3/4	-	
Micro Mist Separator AFD Series	AFD20-D	1/8, 1/4		
	AFD30-D	1/4, 3/8	0.01	Bracket
	AFD40-D	1/4, 3/8, 1/2	0.01	Float type auto drain
p. 85 to 91	AFD40-06-D	3/4		

**AFM / AFD** 

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		Micro	Mist S	<b>20-D to AFM40-D</b> Separator <b>0-D to AFD40-D</b>		and the second sec	ana da farante
mbo t Sep			eparator				
	i	i		How to Order	A	AFM30-D	AFD30
	M D		03	Select one When more in alphanum	Semi-stance each for a to g than one speneric order. M30-F03BD-2	cification is red	
		<b>U G</b>	3			0	
			Symbol	Description	20	Body size	e 40
	Pij	pe thread type	Nil N F	Rc NPT G		•	•
			+				
		Port size	01 02 03 04 06	1/8 1/4 3/8 1/2 3/4		• • • • • •	
L	a	Mounting	+ Nil B*1	Without mounting option With bracket		•	•
Option	b	Float type auto drain <sup>*2</sup>	+ Nil C* <sup>3</sup> D* <sup>4</sup>	Without auto drain N.C. (Normally closed) Drain port is closed when pressure is not applied N.O. (Normally open) Drain port is open when pressure is not applied		•	•
			+ Nil	Polycarbonate bowl			
	с	Bowl <sup>*5</sup>	2 6 8 C	Metal bowl Nylon bowl Metal bowl with level gauge With bowl guard		•	•
			6C +	With bowl guard (Nylon bowl)	•	*7	*
ndard	d	Indicator	Nil L M	Without indicator         With element service indicator*14, *15         With clogging switch (1 point)*14, *16		•	•*1
ni-standard	d	Indicator	Nil L M MM +	With element service indicator <sup>*14, *15</sup> With clogging switch (1 point) <sup>*14, *16</sup> With clogging switch (2 points) <sup>*14, *16</sup>		•	•*1
Semi-standard	d	Indicator Drain port*8	Nil L M MM + Nil J* <sup>9</sup>	With element service indicator*14, *15         With clogging switch (1 point)*14, *16         With clogging switch (2 points)*14, *16         With drain cock         Drain guide 1/8         Drain guide 1/4		• • • •	•*1
Semi-standard			Nil L M MM + Nil	With element service indicator*14, *15         With clogging switch (1 point)*14, *16         With clogging switch (2 points)*14, *16         With drain cock         Drain guide 1/8		•	

\*\*\* When pressure is not solar back on the residual condensate before ending operations for the day is recommended.
\*\* If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is recommended.
\*5 Refer to chemical data on page 91 for chemical resistance of the bowl.
\*6 A bowl guard is provided as standard equipment (polycarbonate).
\*7 A bowl guard is provided as standard equipment (nylon).

- \*12 Excludes port size "06"
  \*13 O: For the pipe thread type: NPT only
  \*14 A special body type is required to mount the element service indicator or clogging switch. It cannot be mounted on a standard body.

\*15 An auto switch cannot be installed with this option.
\*16 This option is equipped with a reed auto switch (model: D-A93VL). Refer to the auto switch catalog for the auto switch specifications.

# Mist Separator AFM20-D to AFM40-D Series Micro Mist Separator AFD20-D to AFD40-D Series

and the flow capacity, inlet pressure, and the oil mist concentration on the filter inlet side are stable \*4 The bowl seal and other O-rings are slightly lubricated.

\*4 The bow seal and other O-hings are slightly lubricated.
\*5 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air – Part 1: Contaminants and purity classes. For details on this standard, refer to page 131.
\*6 The compressed air quality class on the inlet side is [ 6 : 8 : 4 ].
\*7 The compressed air quality class on the inlet side is [ 3 : 7 : 3 ].

### Standard Specifications

Mod	lel		AFM20-D/AFD20-D	20-D/AFD20-D AFM30-D/AFD30-D AFM40-D/AFD40-D AFM40-06-D/AFD40-06				
ort size 1/8, 1/4 1/4, 3/8 1/4, 3/8, 1/2 3/4						3/4		
Fluid				А	.ir			
Ambient and fluid te	emperatures	S		–5 to 60°C (	No freezing)			
Proof pressure				1.5	MPa			
Max. operating pres	sure			1.0	MPa			
Min. operating press	sure			0.05	MPa			
Auto drain minimum	N.C.		0.1 MPa		0.15 MPa			
operating pressure	N.O.		_	0.1 MPa				
Max. flow capacity*	Max flow consoitu*1 [AFM]		200 L/min (ANR)	450 L/min (ANR)	1100 L/min (ANR)			
wax. now capacity		[AFD]	120 L/min (ANR)	240 L/min (ANR)	600 L/min (ANR)			
Nominal filtration ra	tina*2	[AFM]	0.3 μm (Filtration efficiency: 99.9%)					
	ling	[AFD]	0.01 μm (Filtration efficiency: 99.9%)					
Outlet side oil mist		[AFM]		Max. 1.0 mg/r	n³ (≈ 0.8 ppm)			
concentration*3, *4		[AFD]	Max. 0.1	mg/m <sup>3</sup> (Before saturated wit	<u>v</u>	008 ppm)		
Compressed air pur	rity	[AFM]			10 [ 3 : 7 : 3 ]*6			
class*5		[AFD]		ISO 8573-1:20	10 [ 1 : 7 : 2 ]* <sup>7</sup>			
Drain capacity			8 cm <sup>3</sup>	25 cm <sup>3</sup>	45	cm <sup>3</sup>		
Bowl material				Polyca	rbonate			
Bowl guard			Semi-standard (Steel)		Standard (Polycarbonate)			
Weight			0.10 kg	0.18 kg	0.37 kg	0.40 kg		

The maximum flow capacity varies depending on the inlet pressure. Keep the air flow within the maximum flow capacity to prevent an outflow of lubricant to the outlet side.

For the following conditions in accordance with [Test condition: ISO 8573-4:2001, Test method ISO 12500-3:2009 compliant] in addition to the conditions above Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable \*2

\*3 The outlet side oil mist concentration for the following conditions in accordance with [Test condition:

### Bowl Assembly/Part Nos

		Part Nos.				
Bowl	Drain discharge	Drain port	Other		-	del
material	mechanism	Blainport	Outer	AFM20-D/AFD20-D	AFM30-D/AFD30-D	AFM40-D/AFD40-D AFM40-06-D/AFD40-06-D
		With drain cock		C2SF-D	—	
Manual	With drain cock	With bowl guard	C2SF-C-D	C3SF-D	C4SF-D	
	Drain cock with barb fitting	With bowl guard	—	C3SF-W-D	C4SF-W-D	
Polycarbonate		With drain guide	—	C2SF□-J-D	—	—
FUIYCAIDUIIALE		(without valve function)	With bowl guard	C2SF□-CJ-D	C3SF□-J-D	C4SF□-J-D
	Automotio*1	Normally closed (N.C.)	—	AD27-D	—	_
Automatic*	(Auto drain)	Normally closed (N.C.)	With bowl guard	AD27-C-D	AD37🗆-D	AD47□-D
	(Auto urain)	Normally open (N.O.)	With bowl guard	—	AD38□-D	AD48□-D
		With drain cock	_	C2SF-6-A	_	
		With drain cock	With bowl guard	C2SF-6C-A	C3SF-6-A	C4SF-6-A
	Manual	Drain cock with barb fitting	With bowl guard	_	C3SF-6W-A	C4SF-6W-A
Nislan		With drain guide (without valve function)	—	C2SF□-6J-A	—	—
Nylon			With bowl guard	C2SF□-6CJ-A	C3SF□-6J-A	C4SF□-6J-A
	A		_	AD27-6-A	_	_
	Automatic*1 (Auto drain)	Normally closed (N.C.)	With bowl guard	AD27-6C-A	AD37□-6-A	AD47□-6-A
	(Auto urain)	Normally open (N.O.)	With bowl guard	_	AD38□-6-A	AD48□-6-A
				C2SF-2-A	C3SF-2-A	C4SF-2-A
	Manual	With drain cock	With level gauge	_	C3LF-8-A	C4LF-8-A
	Mariual	With drain guide	—	C2SF□-2J-A	C3SF□-2J-A	C4SF□-2J-A
Metal		(without valve function)	With level gauge	—	C3LF□-8J-A	C4LF□-8J-A
wetai				AD27-2-A	AD370-2-A	AD47□-2-A
	Automatic*1	Normally closed (N.C.)	With level gauge	_	AD37□-8-A	AD47□-8-A
	(Auto drain)			_	AD380-2-A	AD48□-2-A
		Normally open (N.O.)	With level gauge	_	AD380-8-A	AD48□-8-A

\*1 The bowl assembly comes with a bowl seal. □ in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain). No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread. (For auto drain, Nil: ø10, N: ø3/8") Please contact SMC separately for psi and °F unit display specifications.

**SMC** 

### **Option/Part Nos.**

		Model				
Optional specifications	AFM20-D AFD20-D	AFM30-D AFD30-D	AFM40-D AFD40-D	AFM40-06-D AFD40-06-D		
Bracket assembly <sup>*1</sup>	AF24P-070AS	AF34P-070AS	AF44P-070AS	AF49P-070AS		
Auto drain		Refer to "Bowl As	sembly/Part Nos."			

\*1 The assembly consists of a bracket A/B and 2 mounting screws.

### **Replacement Parts**

		Part no.					
Description		AFM20-D AFD20-D	AFM30-D AFD30-D	AFM40-D AFD40-D	AFM40-06-D AFD40-06-D		
Element	AFM20 to 40-D	AFM20P-060AS	AFM30P-060AS	AFM40P-060AS			
assembly	AFD20 to 40-D	AFD20P-060AS	AFD30P-060AS	AFD40F	2-060AS		
Bowl seal		C2SFP-260S	C32FP-260S	C42FP-260S			
Bowl assembly <sup>*1, *2</sup>		Refer to "Bowl Assembly/Part Nos."					

\*1 The bowl assembly comes with a bowl seal.
 \*2 Please contact SMC separately for psi and °F unit display specifications.



AF

AFM / AFD

# AFM20-D to AFM40-D Series AFD20-D to AFD40-D Series

### Flow Rate Characteristics (Representative values)

- - - - Initial state



#### AFM30-D









#### AFD30-D







# Mist Separator AFM20-D to AFM40-D Series Micro Mist Separator AFD20-D to AFD40-D Series



Applicable		PC/PA	bowl	Meta	al bowl	Metal bowl w	vith level gauge	With		
model	With auto drain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide	element service indicator	With clogging switch	
AFM20-D AFD20-D	<u>M5 x 0.8</u>		Vidth across flats 14	a a	1/8 Width across flats 14			5		
AFM30-D to AFM40-06-D AFD30-D to AFD40-06-D	N.O.: Black N.C.: Grav Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting	Barb fitting applicable tubing: T0604	Width across flats 17		Vidth across flats 17		Vidth across flats 17			

									Optional specifications									
Model	Standard specifications							Bracket mount							With auto drain			
	Р	Α	В	С	D	E	G	J	М	N	Q	R	S	Т	U	V	В	
AFM20-D/AFD20-D	1/8, 1/4	40	87.6	17.5	21	_	45	21	30	27	22	5.4	8.4	60	2.3	28	104.9	
AFM30-D/AFD30-D	1/4, 3/8	53	115.4	21.5	26.5	30	50	26.5	41	35	25	6.5	13	71	2.3	32	157.1	
AFM40-D/AFD40-D	1/4, 3/8, 1/2	70	147.1	25.5	35.5	38.4	75	35.5	50	52	30	8.5	12.5	88	2.3	39	186.9	
AFM40-06-D/AFD40-06-D	3/4	75	149.1	27	35.5	38.4	75	35.5	50	52	34	8.5	12.5	88	2.3	43	188.9	

**SMC** 

		Semi-standard specifications										
Model	PC/PA bowl		Metal	bowl		owl with gauge	With element	With clogging				
Woder	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide	service indicator	switch				
	В	В	В	В	В	В	C1	C1				
AFM20-D/AFD20-D	—	91.4	87.4	93.9	—	—	50.6	56.6				
AFM30-D/AFD30-D	123.9	122.2	117.8	122.3	137.8	142.3	54.3	60.3				
AFM40-D/AFD40-D	155.6	153.9	149.5	154	169.5	174	58.3	64.3				
AFM40-06-D/AFD40-06-D	157.6	155.9	151.5	156	171.5	176		_				



AF

## Mist Separator/AFM20-D to AFM40-06-D Micro Mist Separator/AFD20-D to AFD40-06-D Made to Order

Please contact SMC for detailed dimensions, specifications, and lead times.



#### 1 Long Bowl

Drain capacity is greater than that of standard models.

#### Applicable Models/Drain Capacity

Model	AFM20-D/AFD20-D	AFM30-D/AFD30-D	AFM40-D/AFD40-D	AFM40-06-D/AFD40-06-D
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4
Drain capacity [cm <sup>3</sup> ]	19	43	8	38
B dimension [mm]*1	108.1	137.4	167.2	169.2

\*1 For polycarbonate bowls. Please contact SMC for other bowl materials.



#### AFM20-D AFD20-D

#### AFM30 to 40-06-D AFD30 to 40-06-D





#### Semi-standard Symbol Selection

Select one each for a to d.

When more than one specification is required, indicate in alphanumeric order. Example) AFM30-F03B-2JR-D-X64

							1		
				Symbol	Description		Body size		
						20	30	40	
				Nil	Rc	•	•	•	
2		Pipe	e thread type	Ν	NPT		•	•	
				F	G	•	•	•	
				+					
				01	1/8		—	—	
				02	1/4		•	•	
8			Port size	03	3/8	_	•	•	
-				04	1/2	—	—	•	
				06	3/4	_	-	•	
				+					
		Ontic	on (Mounting)	Nil	Without mounting option	•	•	•	
4	`	Oplic	on (wounting)	<b>B</b> *1	With bracket		•	•	
				+					
				Nil	Polycarbonate bowl		•	•	
				2	Metal bowl	•	•	•	
		а	Bowl <sup>*2</sup>	6	Nylon bowl		•	•	
					С	With bowl guard		*3	* <sup>3</sup>
				6C	With bowl guard (Nylon bowl)		*4	*4	
	5			+					
	dar			Nil	With drain cock		•	•	
6	an	b	Drain port	<b>J</b> *5	Drain guide 1/8		—	_	
9	i-st	D	Drain port	-	Drain guide 1/4		•	•	
	Semi-standard			<b>W</b> *6	Drain cock with barb fitting	_		$\bullet$	
				+					
		с	Flow direction	Nil	Flow direction: Left to right	•	•	•	
		C		R	Flow direction: Right to left		•	●	
				+					
		d	Unit	Nil	Unit on product label: MPa, °C	•	•	•	
		u	Onic	<b>Z</b> *7	Unit on product label: psi, °F	○*8	○*8	○*8	

\*1 Option B is included in the package with the product but does not come assembled. The assembly consists of 2 types of the bracket and 2 mounting screws.
\*2 Refer to chemical data on page 91 for chemical resistance of the bowl.

\*3 A bowl guard is provided as standard equipment (polycarbonate).

\*4 A bowl guard is provided as standard equipment (nylon).

\*5 Without a valve function. The mounting screws are the same as the thread of ②.
 \*6 The combination of metal bowl 2 is not available.

\*7 For the pipe thread type: NPT. This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

\*8  $\bigcirc$ : For the pipe thread type: NPT only





For details, refer to the Clean Series/Low Particle Generation section of the Web Catalog.

### 21 - Standard model no.

Copper, Fluorine and Silicone-free + Low Particle Generation

AV



### AFM-D/AFD-D Series Specific Product Precautions 1

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

#### **Design / Selection**

### \land Warning

1. The bowl material of the standard mist separator and micro mist separator is polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

			Material			
Туре	Chemical name	Application examples	Polycar- bonate	Nylon		
Acid	Hydrochloric acid Sulfuric acid Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	×		
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Sodium carbonate	Degreasing of metals Industrial salts Water-soluble cutting oil	×	0		
Inorganic salts	Sodium sulfide Potassium nitrate Sodium sulfate	—	×	Δ		
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ		
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ		
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×		
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	×		
Oil	Gasoline Kerosene	—	×	0		
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0		
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0		
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×		
Others	Thread-lock fluid Seawater Leak tester	_	×	Δ		

○: Essentially safe △: Some effects may occur. ×: Effects will occur.
 \* When the above factors are present, or there is some doubt, use a metal bowl for safety.

 The display window material for the semi-standard type with an element service indicator or clogging switch is nylon.

#### Air Supply

### **A** Caution

- **1.** Install an air filter (AF series) as a pre-filter on the inlet side of the mist separator to prevent premature clogging.
- **2.** Install a mist separator (AFM series) as a pre-filter on the inlet side of the micro mist separator to prevent premature clogging.
- **3.** Do not install on the inlet side of the dryer as this can cause premature clogging of the element.

#### Maintenance

### **Warning**

1. Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage to the element.

### **▲** Caution

**1.** For the product equipped with a clogging switch, replace the element even if it has been used for 2 years or less when the installed auto switch (SW) is detected.

#### Element status when auto switch is detected

Symbol	No. of SW	Installation of SW	When SW is detected
-М	SW1	No	—
-171	SW2	Yes	Warning
-мм	SW1	Yes	Caution
-11111	SW2	Yes	Warning

Caution: Replacement is recommended because the element is clogged. Warning: The element is clogged, which may result in the destruction of the element. Be sure to replace the element.



 Since the clogging switch does not have an output holding mechanism, note that the output will be OFF when there is no air flow in the element (when the equipment is stopped, etc.).

### Mounting / Adjustment

### ▲ Caution

 When the bowl is installed on the mist separator (AFM30-D/AFM40-D), or micro mist separator (AFD30-D/AFD40-D), install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.







### AFM-D/AFD-D Series Specific Product Precautions 2

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

#### Mounting / Adjustment

### \land Warning

- 1. When using the product with a clogging switch, note the following points
  - (1) Refer to the figure below to check the position of the auto switch.



- (2) Do not hit the auto switch with a tool or allow it to receive any other impacts. Doing so may cause damage.
- (3) Do not attach or detach the auto switch equipped with a clogging switch. Otherwise, the detection accuracy of the clogging switch may be reduced. In addition, note that an auto switch with an element service indicator cannot be installed in combination.
- (4) Do not place magnetic objects near the product. Otherwise, a machine failure may result.

#### Design

### **A** Caution

 Design the system so that the mist separator or micro mist separator is installed in a pulsation-free location. The difference between internal and external pressure inside the element should be kept within 0.1 MPa, as exceeding this value could cause damage.

#### Selection

### **A** Caution

- Do not allow air flow that exceeds the rated flow. If the air flow is allowed outside the range of the rated flow even momentarily, drainage and lubricant may splash at the outlet side or cause damage to the component.
- 2. Do not use in a low pressure application (such as a blower). An F.R.L. unit has its own minimum operating pressure depending on the equipment and is designed specifically to function with compressed air. If used below the minimum operating pressure, a loss of performance and malfunction can occur. Please contact SMC if an application under such conditions cannot be avoided.

Handling

### **▲** Caution

#### The element service indicator (semi-standard: L) and clogging switch (semi-standard: M, MM) are used to check the pressure differential between the IN and OUT sides.

When operating at a flow rate with a pressure differential exceeding 0.025 MPa, the element service indicator and clogging switch may operate even when the element is in its initial state.

2. For models with an element service indicator or clogging switch, adjust the flow rate in the direction that increases the flow rate.

If the designated flow rate is exceeded, reset the flow rate to zero and readjust it until the designated flow rate is reached.

**3.** For models with an element service indicator or clogging switch, as the element becomes more clogged, the indicator will display an increasing level of red. Be sure to replace the element before the level of red reaches the top of the indicator.

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**SMC** 

# Modular Type Regulator **AR Series**

Regulator AR Series	Model	Port size	Set pressure	Options
	AR20(K)-D	1/8, 1/4		Bracket Set nut
	AR30(K)-D AR40(K)-D	1/4, 3/8		(for panel mount) Square embedded type pressure gauge
Già Mon-turi- Giale Giale Martina Trans Martina Trans Mart		1/4, 3/8, 1/2	0.05 to 0.85 MPa	Right angle square type pressure gauge
	AR40(K)-06-D	3/4	0.02 to 0.2 MPa	Digital pressure switch Round type pressure gauge
	AR50(K)-D	3/4, 1		Bracket Square embedded type pressure gauge
p. 93 to 103	AR60(K)-D	1		Digital pressure switch Round type pressure gauge

AW

AF





# $\cdot$ Models with the backflow function include a mechanism which allows for the air pressure in the outlet side to be released to the inlet side.



# Regulator AR20-D to AR60-D Series Regulator with Backflow Function AR20K-D to AR60K-D Series



AR30-D

						-	1				
			Symbol	Description	Body size						
					20	30	40	50	60		
		Cot processes	Nil	0.05 to 0.85 MPa setting				•			
	С	Set pressure*8	1	0.02 to 0.2 MPa setting	•			•	$\bullet$		
			+								
	d	Exhaust	Nil	Relieving type				•	$\bullet$		
	u	mechanism	Ν	Non-relieving type	•			•	$\bullet$		
pr											
ndå	е	Flow direction	Nil	Flow direction: Left to right				•	$\bullet$		
Semi-standard	e	Flow direction	R	Flow direction: Right to left				•	$\bullet$		
<u> </u>			+								
မီ		Knob	Nil	Downward	•			•	•		
		KIIOD	Y	Upward				•	$\bullet$		
			+								
			Nil	Unit on product label: MPa, Pressure gauge in SI units: MPa	•			•	$\bullet$		
	g	Unit	<b>Z</b> *9	Unit on product label: psi, Pressure gauge: MPa/psi dual scale	O*11	O*11	O*11	O*11	O*11		
			<b>ZA</b> *10	Digital pressure switch: With unit selection function	△*12	△*12	△*12	△*12	$\triangle^{*12}$		

\*1 Set the inlet pressure to at least 0.05 MPa higher than the set pressure.

\*2 Options B, G, H, and M are not assembled and supplied loose at the time of shipment.

\*3 The assembly consists of a bracket and set nuts (applicable to the AR20(K)-D to AR40(K)-D). For the AR50(K)-D and AR60(K)-D, the assembly consists of 2 types of the bracket and 2 mounting screws.

\*4 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.

\*5 Cannot be selected for the type with a set nut (option "H")

 \*6 The direction the pressure gauge scale plate faces is from the knob side.
 \*7 When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring top entry" for the electrical entry. (Select "wiring bottom entry" when the semi-standard Y is chosen simultaneously.)

\*8 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range. \*9 For the pipe thread type: NPT

This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.) Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially. \*10 For options: E1, E2, E3, E4

This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

\*11 O: For the pipe thread type: NPT only

\*12  $\triangle$ : Select with options: E1, E2, E3, E4.

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# AR20-D to AR60-D Series AR20K-D to AR60K-D Series

#### **Standard Specifications**

1/4, 3/8	A		3/4, 1	1							
	A	vir									
	E 1 - 0000 (	Air									
–5 to 60°C (No freezing)											
1.5 MPa											
	1.0	MPa									
	0.05 to 0	).85 MPa									
Relieving type											
0.27 kg	0.48 kg	0.51 kg	1.13 kg	1.25 kg							
	).27 kg	1.0 0.05 to 0 Relievi	1.0 MPa 0.05 to 0.85 MPa Relieving type	1.0 MPa 0.05 to 0.85 MPa Relieving type							

\*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.

\*2 -5 to 50°C for the products with the digital pressure switch

### **Option/Part Nos.**

Optional specifications				Model								
Ľ	ptional specifica	llions	AR20(K)-D	AR30(K)-D	AR40(K)-D	AR40(K)-06-D	AR50(K)-D	AR60(K)-D				
Bracket as	sembly <sup>*1</sup>		AR23P-270AS	AR33P-270AS	AR43P	-270AS	AR54P	-270AS				
Set nut			AR23P-260S	AR33P-260S	AR43I	P-260S		*2				
		Standard	G36-1	0-□01	G46-10-□01							
	Round type	0.02 to 0.2 MPa setting	G36-4	4-⊡01		G46-4	-⊡01					
	Round type	Standard	G36-10	)-□01-L	G46-10-□01-L							
Pressure	(with color zone)	0.02 to 0.2 MPa setting	G36-4	-□01-L	G46-4-□01-L							
gauge*3	Square	Standard		GC3-10AS-I	D [GC3P-030AS	(Pressure gauge	cover only)]					
	embedded type <sup>*4</sup>	0.02 to 0.2 MPa setting	GC3-4AS-D [GC3P-030AS (Pressure gauge cover only)]									
	Dight ongle	Standard		GC3-10AS-J-D [0	-	_						
	Right angle square type <sup>*5</sup>	0.02 to 0.2 MPa setting		GC3-4AS-J-D [(		_						
		NPN output, Wiring bottom entry	ISE35-N-25-MLA-X523 [ISE35-N-25-M (Switch body only)]*6									
Digital pro	ssura switch	NPN output, Wiring top entry		ISE35-R-25-N	/ILA-X523 [ISE3	5-R-25-M (Switch	body only)]*6					
Digital pre	Digital pressure switch			ISE35-N-65-N	/ILA-X523 [ISE3	5-N-65-M (Switch	body only)]*6					
		PNP output, Wiring top entry		ISE35-R-65-N	MLA-X523 [ISE35-R-65-M (Switch body only)]*6							

\*1 The assembly consists of a bracket and set nuts. For the AR50(K)-D and AR60(K)-D, the assembly consists of a bracket A/B and 2 mounting screws.

\*2 Please contact SMC regarding the set nuts for the AR50(K)-D and AR60(K)-D.

\*3 □ in part numbers for a round pressure gauge indicates a pipe thread type. No indication is necessary for R; however, indicate N for NPT. Please contact SMC regarding the pressure gauge supply for both MPa and psi unit specifications.
 \*4 Including one O-ring and 2 mounting screws. []: Pressure gauge cover only

\*5 The right angle square type pressure gauge only includes the pressure gauge body. The pressure gauge body comes with 1 O-ring and 2 mounting screws.

In addition, the part number in brackets includes a pressure gauge with a right angle adapter as well as an adapter, lock pin, 1 O-ring, and 2 mounting screws.

\*6 In addition to the pressure switch body, lead wire with connector (2 m), adapter, lock pin, O-ring (1 pc.), mounting screws (2 pcs.) are attached.
[]: Switch body only (For the digital pressure switch specifications, refer to page 130.)

#### AR20(K)-D to AR40(K)-06-D AR50(K)-D/AR60(K)-D Set nut Regulator Bracket Bracket B Regulator Bracket A Bracket Bracket Mounting screw assembly assembly

### **Replacement Parts**

Decer	intion			Par	t no.				
Descr	iption	AR20(K)-D	AR30(K)-D	AR40(K)-D	AR40(K)-06-D	AR50(K)-D	AR60(K)-D		
Valve assembly		AR24P-060AS	AR34P-060AS	AR44P-060AS AR49P-060AS		AR54P-060AS	AR64P-060AS		
Diaphragm	Relieving type	AR24P-150AS	AR34P-150AS	AR44P	-150AS	AR54P-150AS			
assembly	Non-relieving type	AR24P-150AS-N	AR34P-150AS-N	AR44P-1	150AS-N	AR54P-150AS-N			
Valve guide a	ssembly	AR24P-050AS	AR34P-050AS	AR44P	-050AS	AR54P	-050AS		
Check valve a	assembly*1			AR24KF	P-020AS				

\*1 The check valve assembly is applicable for a regulator with backflow function (AR20K-D to AR60K-D) only. The assembly consists of a check valve cover, check valve body assembly, and 2 mounting screws.



# Regulator AR20-D to AR60-D Series Regulator with Backflow Function AR20K-D to AR60K-D Series

#### Flow Rate Characteristics (Representative values)

Inlet pressure: 1.0 MPa
 Inlet pressure: 0.7 MPa



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# AR20-D to AR60-D Series AR20K-D to AR60K-D Series

### Pressure Characteristics (Representative values)

Conditions: Inlet pressure of 0.7 MPa, Outlet pressure of 0.2 MPa, Flow rate 20 L/min (ANR)





















# Regulator AR20-D to AR60-D Series Regulator with Backflow Function **AR20K-D to AR60K-D Series**

#### **Dimensions**



										Ор	tional sp	ecificatio	าร
Model			ę	Standard	specific				Round type pressure gauge		Round type pressure gauge (with color zone)		
	<b>P</b> 1	P1 P2 A B*1 C D F J K										Н	J
AR20-D	1/8, 1/4	1/8	40	66.8	26.5	21	M28 x 1	21	2	ø37.5	57.5	ø37.5	58.5
AR30-D	1/4, 3/8	1/8	53	86.5	30.5	26.5	M38 x 1.5	26.5	3.5	ø37.5	63	ø37.5	64
AR40-D	1/4, 3/8, 1/2	1/8	70	91.5	35.5	35.5	M42 x 1.5	35.5	—	ø42.5	73	ø42.5	73
AR40-06-D	3/4	1/8	75	93	35.5	35.5	M42 x 1.5	35.5	—	ø42.5	73	ø42.5	73
AR50-D	3/4, 1	_	ø42.5	82.5	ø42.5	82.5							
AR60-D	1	1/8	95	_	ø42.5	82.5	ø42.5	82.5					

**SMC** 

					Optiona	al specifi	ications					
Model			Bra	acket mo	ount			Panel mount				
	М	Ν	Q	R	S	Т	U	V	w	Y	Z	
AR20-D	30	34	43.9	5.4	15.4	55	2.3	24.7	28.5	14	6	
AR30-D	41	40	46	6.5	8	53	2.3	31.3	38.5	19	7	
AR40-D	50	54	54	8.5	10.5	70	2.3	35.5	42.5	21	7	
AR40-06-D	50	54	55.5	8.5	10.5	70	2.3	37	42.5	21	7	
AR50-D	70	75	66	11	22	113	3.2	—	_	_	_	
AR60-D	70	75	66	11	22	113	3.2	—		_	_	

\*1 The dimension of B is the length when the regulator knob is unlocked.

AC

AW + AL AF + AF + AL

AF + AR

AF + AFM + AR

Attachments AW + AFM

AF

AFM / AFD

AR

Ł

A₹

Center of piping

OUT

# AR20-D to AR60-D Series AR20K-D to AR60K-D Series

### Dimensions

Standard (Square Embedded Type Pressure Gauge, Right Angle Square Type Pressure Gauge, Digital Pressure Switch)



									O	otional sp	pecificat	ions	
Model		Standard specifications								Right angle square type pressure gauge		Digital pressure switch	
	<b>P</b> 1	A	<b>B</b> *1	С	D	F	K	Н	J	Н	J	Н	J
AR20-D	1/8, 1/4	40	66.8	26.5	26	M28 x 1	2	□28	27	□28	54.3	□27.8	37.5
AR30-D	1/4, 3/8	53	86.5	30.5	31.5	M38 x 1.5	3.5	□28	32.5	□28	59.8	□27.8	43
AR40-D	1/4, 3/8, 1/2	70	91.5	35.5	40.5	M42 x 1.5	—	□28	41.5	□28	68.8	□27.8	52
AR40-06-D	3/4	75	93	35.5	40.5	M42 x 1.5	—	□28	41.5	□28	68.8	□27.8	52
AR50-D	3/4, 1	90	125	43	50		—	□28	51	_	—	□27.8	61.5
AR60-D	1	95	155	45	50	_	_	□28	51	_	—	□27.8	61.5

**SMC** 

					Optiona	al specifi	cations				
Model			Bra	Panel mount							
	М	N	Q	R	S	Т	U	V	W	Y	Z
AR20-D	30	34	43.9	5.4	15.4	55	2.3	24.7	28.5	14	6
AR30-D	41	40	46	6.5	8	53	2.3	31.3	38.5	19	7
AR40-D	50	54	54	8.5	10.5	70	2.3	35.5	42.5	21	7
AR40-06-D	50	54	55.5	8.5	10.5	70	2.3	37	42.5	21	7
AR50-D	70	75	66	11	22	113	3.2	_	_	_	_
AR60-D	70	75	66	11	22	113	3.2	—	—	—	—

\*1 The dimension of B is the length when the regulator knob is unlocked.

# Regulator AR20-D to AR60-D Series Regulator with Backflow Function AR20K-D to AR60K-D Series

### Dimensions

With Backflow Function (Round Type Pressure Gauge, Square Embedded Type Pressure Gauge, Right Angle Square Type Pressure Gauge, Digital Pressure Switch) AR20K-D to AR40K-06-D



\*1 The dimension of B is the length when the regulator knob is unlocked.

□28

68.8

27.8

27.8

□27.8

52

61.5

61.5

50

70

70

AR40K-06-D

AR50K-D

AR60K-D

□28

□28

□28

41.5

51

51



54

75

75

55.5

66

66

8.5

11

11

10.5

22

22

70

113

113

2.3

3.2

3.2

37

7

42.5

21

# Regulator/AR20-D to AR60-D Regulator with Backflow Function/AR20K-D to AR60K-D Made to Order

Please contact SMC for detailed dimensions, specifications, and lead times.



#### 10.4 MPa Setting

The setting specification is 0.4 MPa. When a pressure gauge is included, the display will show a range from 0 to 0.7 MPa.

#### Specifications

Made-to-order part no.	-X406
Proof pressure [MPa]	1.5
Max. operating pressure [MPa]	1.0
Set pressure range [MPa]*1	0.05 to 0.4

\*1 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range

#### **Applicable Models**

Mod	lel	AR20(K)-D	AR30	(K)-D	AR40(K)-D	AR40(K)-06-D	Α	R50(K)-D	A	R60(K)-	D		
Port s	size	1/8, 1/4	1/4,	3/8	1/4, 3/8, 1/2	3/4		3/4, 1		1			
٩R	3		03	<b>-</b>	-D-	X406	ting	Option and · Select one · When mor indicate in Example) A	e each fo re than o alphabe	r <b>a</b> to <b>f</b> . ne specifi tical orde	cation is i		
<u> </u>										0			
			Symbol		Descrip	tion		Body size 20 30 40 50					
								20	30	40	50	60	
2	With I	backflow function	Nil		Without backflo								
7	vviuii	Jacknow runction	<b>K</b> *1		With backflow	v function							
			+						-				
3	D:-	o throad tupo	Nil		Rc NPT		-		•				
ע	PI	be thread type	F		G						•		
			+		u				-		-		
			01		1/8				_	_	_	_	
			02		1/4				•	•	_	- 1	
4 Port size		03		3/8				•	•	_	- 1		
		04		1/2				_	•	—			
			06		3/4				—			-	
			10		1				—	-	•		
			+										
			Nil Wit	nout mounting	option				•	•	•	•	
	a	Mounting		n bracket n set nut (for p	anal maunt)				•	•	•	•	
			+ vviu	i set nut (ior p	anei mount)								
				nout pressure	naude				•		•		
N *						ge (with limit indicator)			•	•	ě	Ĭ	
tion (		Pressure gauge*4			ure gauge (with lim				•	•	•	•	
Option*2					<b>~ ~ .</b>	uge (with limit indicator)			•	•	_	_	
	b				ure gauge (with col				•	•	•	•	
			E1 Out	put: NPN outp	ut, Electrical entry:	Wiring bottom entry			•	•	•	•	
		Digital pressure	E2 Out	put: NPN outp	ut, Electrical entry:	Wiring top entry							
		switch*7				Wiring bottom entry			•		•	•	
				put: PNP outp	ut, Electrical entry:	Wiring top entry							
_			+						-		-	-	
	c	Exhaust mechanism		eving type							•		
			N Nor	-relieving type					•		•		
				v direction: Le	t to right						•		
ard	d	Flow direction		v direction: Le									
Semi-standard			+						-				
-sta				vnward									
emi	e	Knob	Y Upv						•	•	•	•	
Ň			+										
				on product la	oel: MPa, Pressure	gauge in SI units: MPa					•		
	f	Unit		on product la	oel: psi, Pressure g	auge: MPa/psi dual scal	e	O*10	O*10	O*10	O*10	0*10	
			ZA*9 Dia	tal proseuro si	vitch: With unit sele	action function		∆*11	∆*11		∆*11		

\*1 Set the inlet pressure to at least 0.05 MPa higher than the set pressure.
 \*2 Options B, G, H, and M are not assembled and supplied loose at the time of shipment.

\*3 The assembly consists of a bracket and set nuts (applicable to the AR20(K)-D to AR40(K)-D). The 0/F0/(L) and 0/F0/(L) accompliant include 2 trans of brackets and 2

The AR50(K)-D and AR60(K)-D assemblies include 2 types of brackets and 2 mounting screws.

\*4 A 0.7 MPa pressure gauge will be fitted.

\*5 Cannot be selected for the type with a set nut (option "H")
\*6 The direction the pressure gauge scale plate faces is from the knob site

\*6 The direction the pressure gauge scale plate faces is from the knob side.

\*7 When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring top entry" for the electrical entry. (Select "wiring bottom entry" when the semi-standard Y is chosen simultaneously.)
\*8 For the pipe thread type: NPT This product is for overseas use only according to the New Measurement Act. (The SI unit

This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.) Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially.

 \*9 For options: E1, E2, E3, E4. This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)
 \*10 O: For the pipe thread type: NPT only

\*10  $\triangle$ : Select with options: E1, E2, E3, E4.



### AR20-B to AR60-B Regulator Made to Order Made to Order

Please contact SMC for detailed dimensions, specifications and lead times.



#### **1** Special Temperature Environment

Special materials are used in the manufacturing of seals and resin parts to allow them to withstand various temperature conditions in cold or tropical (hot) climates.

#### Specifications

<u>əp</u>	ec		cation	IS									
M	ade	to-c	order par	t no.		-X430				-X44	0		
En	viro	nm	ent		Lov	v temperatur	е	H	ligh	tempe	eratur	e	
Am	bier	it te	mperatur	e [°C]		-30 to 60			-	-5 to 8	30		
Flu	id t	emp	perature	[°C]		–5 to 6	D (wit	th no f	reezi	ng)			
Ma	teria		Rubber	parts	S	pecial NBR				FKM			
INIA	teria		Main par	ts	Metal (Aluminum die-cast, etc.)								
Ар	pli	ica	ble M	ode									
	Mod	el	AR25	-B AF	R30-B	AR40-B	AR4	0-06-B	AR	50-B	AR	60-B	
P	ort s	size	1/4, 3	8/8 1/	4, 3/8	1/4, 3/8, 1/2		3/4	3/-	4, 1		1	
Α	R	3	0-[	2	03 6	BG -	5	]- )	B	- 🗙	43	30	
• 0	Optic	n/S	emi-stan	dard sy	/mbol: \	e each for <b>a</b> to When more d, indicate in	-		te	or hi empe	erati	ure	
a	lpha	nur	neric ord AR30-03	er.			X43 X44	-	ow ter igh te	· ·			
				Sumbol	_	Description				0			
				Symbol	ol Description			25	В 30	ody si: <b>40</b>	ze 50	60	
					1	_	25	50					
6	Dim			Nil		Rc NPT			-		•		
2	Pip	e un	read type	F		G			-				
		-		+	1	G			•				
				02		1/4			•		_	_	
				03		3/8			٠		—	—	
8		Por	t size	04		1/2			—	•	—	_	
				06		3/4			_	•	•	-	
				<u>10</u> +		1			_	-	•	•	
				Nil	Withou	it mounting op	tion		•		•	•	
				<b>B</b> *2	With b			Ť	Ť	ě	•	ŏ	
	*	а	Mounting		With s				-			-	
4	Option *1			н	(for pa	nel mount)			•	•	_	-	
	8	_		+									
		b	Pressure gauge	<b>G</b> *3		ype pressure ga ut limit indicate		•	•	•	•	•	
		_		+									
		c	Set pressure	Nil 1*4		0.85 MPa set 0.2 MPa setti	-	•	•	•	•	•	
		_		+					_				
		d	Exhaust	Nil	-	ing type			•	•	•	•	
		Ľ	mechanism	N	Non-re	lieving type			•		•		
	p		-	+	Eleve - P	antina. I aft to d	a la d		_				
	nda	е	Flow	Nil R		rection: Left to r rection: Right to			-				
6	-sta			<u>н</u> +	T FIOW di		ieit		•	-	-	-	
	Semi-standard	f	Knob	Nil	Downw			•	•	•	•	•	
				Υ +	Upwar	α			•				
			Propouro	Nil		plate and press in SI units: MP		•	•	•	•	•	
		g		<b>Z</b> *5	Name	plate and press in imperial		⊖*6	○*6	○*6	○*6	⊖*6	
									I	L			

\*1 Options B, G, H are not assembled and supplied loose at the time of shipment. \*2 Assembly of a bracket and set nuts (AR25-B to AR40-B)

Including 2 mounting screws for the AR50-B and AR60-B

- \*3 Mounting thread for pressure gauge: 1/8, Pressure gauge type: G43
   \*4 The only difference from the standard specifications is the spring for the regulator. It does not restrict the setting of 0.2 MPa or more. When the pressure gauge is attached, a 0.4 MPa pressure gauge will be fitted. \*5 For pipe thread type: NPT. This product is for overseas use only according to the
- new Measurement Act. (The SI unit type is provided for use in Japan.)

\*6 O: For pipe thread type: NPT only

### AR30-03-B-X430/440/425

#### 2 High Pressure

Stronger materials are used for the manufacturing of regulators intended for high-pressure operation.

The modified construction also allows for a wider set pressure range.

#### Specifications

Made-to-order part no.	-X425
Proof pressure [MPa]	3.0
Maximum operating pressure [MPa]	2.0
Set pressure range [MPa]	0.1 to 1.7
Ambient and fluid temperature [°C]	-5 to 60 (with no freezing)

#### Applicable Model

AR20-B AR25-B AR30-B AR40-B AR40-06-B AR50-B AR60-B Model Port size 1/8, 1/4 1/4, 3/8 1/4, 3/8 1/4, 3/8 1/2 3/4 3/4, 1 1

#### 30 03 BG AR B-X425 5 For high pressure

• Option/Semi-standard: Select one each for a to f.

· Option/Semi-standard symbol: When more than one specification is

required, indicate in alphabetic order.

Example) AR30-03BG-NR-B-X425

	<	_		Cumbal	Description			(	_		
				Symbol	Description			Body			
						20	25	30	40	50	60
				Nil	Rc		•		•		
2	Pip	e th	read type	N	NPT	•	•	•	•	•	Ť
9				F	G	Ŏ	Ō	Ŏ	ě	ě	Ŏ
				+							
				01	1/8		—	—	—	—	—
				02	1/4	•	•	•	•	—	—
8		De	rt size	03	3/8	—	•	•	٠	—	—
Ð		P0	t size	04	1/2	-	—	—	٠	—	—
				06	3/4	—	—	_			—
				10	1	—	—	—	—	$\bullet$	$\bullet$
		_		+							
		a		Nil	Without mounting option				۲	•	
			Mounting	<b>B</b> *2	With bracket		•	•	•	•	
	Option *1	a	wounting	н	With set nut					_	_
4	tio				(for panel mount)	-		-	-		
	ő	_		+							
		ь	Pressure	<b>G</b> *3	Round type pressure switch		•	•	•	•	
		_	gauge		(with limit indicator)			-	-	-	•
			1	+			-	-	_	-	
		c	Exhaust	Nil	Relieving type		•	•	•	•	
			mechanism	N	Non-relieving type			$\bullet$	•	•	•
			1	+			_	_	_	_	_
	-	d	Flow	Nil	Flow direction: Left to right		•	•	•	•	
	lar		direction	R	Flow direction: Right to left			•	•	•	•
	anc			+	D						
6	i-st	e	Knob	Nil	Downward		•	•	•	•	•
	Semi-standard			Y +	Upward		•	•	•	•	•
			1	+							
		Ŧ	Pressure	Nil	Name plate and pressure gauge in SI units: MPa	•	•	•	•	•	•
		f Pressure unit	<b>Z</b> *4	Name plate and pressure gauge in imperial units: psi	○*5	○*5	○*5	○*5	○*5	○*5	

\*1 Options B, G, H are not assembled and supplied loose at the time of shipment.
 \*2 Assembly of a bracket and set nuts (AR20-B to AR40-B)

Including 2 mounting screws for the AR50-B and AR60-B

\*3 Mounting thread for pressure gauge: 1/8, Pressure gauge type: G46-20-□
\*4 For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)

\*5 O: For pipe thread type: NPT only

**SMC**


For details, refer to the Clean Series/Low Particle Generation section of the Web Catalog.

### 21 - Standard model no.

Copper, Fluorine and Silicone-free + Low Particle Generation

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A₹



#### Knob Cover

Can be mounted on the knob of a regulator or filter regulator in order to prevent the accidental operation of the knob



#### Dimensions

**AR54P-580AS** 

42

48.9

41.3



76

99.6

129.6

98.5

133.6



#### **Mounting Precautions**

Before mounting the knob cover, confirm that the knob is in the locked state (in which the orange line is not visible).

AR40-06-D, AW40-06-D

AR50-D

163.6 **AR60-D, AW60-D** 

Mount the cover in accordance with the mounting instructions below. 1 Mount the knob cover on the 3 Secure with a lock 2 Close the lock cover. The knob cover can be mounted facing each (provided by the knob. mounting angle in relation to the knob. customer) Knob cover <Mounting angle> Size 20: 30° (12 directions) Lock cover Sizes 30 to 50: 60° (6 directions) Knol Press down on the lock Mounting cover in the direction indicated by the arrow until you hear it click (1) into place. Mounting angle A 102-1 SMC

**SMC** 



### AR(K)-D Series Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

#### **Design / Selection**

### \land Warning

 Residual pressure disposal (outlet pressure removal) is not possible for the AR20-D to AR60-D even though the inlet pressure is exhausted. When the residual pressure disposal is performed, use the regulator with a backflow function (AR20K-D to AR60K-D).

### **A** Caution

1. When operating at an inlet pressure lower than the inlet pressure used in the flow rate characteristics graph, the pressure drop on the outlet side may be greater. Therefore, be sure to conduct testing using the actual equipment.

For pressure control equipment selection, refer to the "Product Selection Guide."

#### Maintenance

### \land Warning

 When using the regulator with backflow function between a solenoid valve and an actuator, check the pressure gauge periodically. Sudden pressure fluctuations may shorten the durability of the pressure gauge. A digital pressure gauge is recommended for such situation or as deemed necessary.

#### Mounting / Adjustment

### \land Warning

- **1.** Set the regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the regulator knob excessively can cause damage to the internal parts.
- **2.** Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.
- 3. Before replacing or changing the mounting direction of the pressure gauge, or changing the direction of the scale plate, be sure to release the inlet and outlet pressure completely.

It is dangerous to replace or change the mounting direction of the pressure gauge, or change the direction of the scale plate, while it is under pressure.

### **A** Caution

- **1.** Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure. Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.
  - Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
  - Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).



Piping

### **M** Warning

 To screw the pressure gauge and piping materials into the pressure gauge port on the product, tighten to the recommended torque (3 to 5 N·m) while securely holding the AR(K)-D in place. Additionally, when mounting a One-touch fitting to the pressure gauge port, refer to the Fittings and Tubing Precautions.



AC
AF + AR + AL
AW + AL
AF + AR
AF + AFM + AR
AW + AFM
Attachments
AF
AFM / AFD
AR
AL
AW



# Modular Type Lubricator **AL Series**

Lubricator AL Series	Model	Port size	Options
1 theme	AL20-D	1/8, 1/4	
κ.19-0.0 καται το κ. Φος αι το και ΞΞ	AL30-D	1/4, 3/8	
	AL40-D	1/4, 3/8, 1/2	Bracket
	AL40-06-D	3/4	Diacket
	AL50-D	3/4, 1	
p. 106 to 111	AL60-D	1	

ol	$\overset{\wedge}{\scriptstyle\!$		Ľ	20-D to A	<i><b>A</b>L</i>	60	)-	D		
-			)3 [ 8	How to Order	Semi-sta · Select or · When mo in alphan Example)	ne each fo ore than c umeric o	or <b>a</b> to <b>d</b> . one speci rder.	fication is	n	L30-D
<u> </u>	<u> </u>	Symbol		Description				1 Body size	e	
						20	30	40	50	60
			Nil	Rc					•	
Pipe thread type	N	NPT		•	•	•	•	•		
	_		F	G						
			+ 01	1/8						
			02	1/8		•	•		_	
			03	3/8		_		•		_
		Port size	04	1/2		_	_	•	_	_
			06	3/4		_	_		•	_
			10	1		_	_	—		
			+							
	Op	tion (Mounting)	Nil	Without mounting option		•	•	•	•	•
			<b>B</b> *1 +	With bracket		•			•	•
			- T	Polycarbonate bowl						
			2	Metal bowl		•	•	•	•	•
		Det 1*2	6	Nylon bowl		•	•	•	•	•
	а	Bowl*2	8	Metal bowl with level gauge						
			С	With bowl guard			*3	*3	*3	*3
			6C	With bowl guard (Nylon bowl)			*4	*4	*4	*4
			+	Without drain analy	]					
b Lubricant exhaust		Lubricant exhaust	Nil 3	Without drain cock With drain cock		•	•		•	•
	5	port	3W*5	Drain cock with barb fitting			•		•	•
			+			L				
		Flow direction	Nil	Flow direction: Left to right		•			•	•
	С	Flow direction	R	Flow direction: Right to left						
			+							
	d	Unit	Nil	Unit on product label: MPa, °C						● ○* <sup>7</sup>
1			<b>Z</b> *6	Unit on product label: psi, °F		O*7	0*7	0*7	○*7	I ()*/

\*1 Option B is included in the package with the product but does not come assembled. The assembly consists of 2 types of the b
\*2 Refer to chemical data on page 111 for chemical resistance of the bowl.
\*3 A bowl guard is provided as standard equipment (polycarbonate).
\*4 A bowl guard is provided as standard equipment (nylon).
\*5 The combination of metal bowl 2 and 8 is not available.
\*6 For the pipe thread type: NPT
This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)
\*7 O: For the pipe thread type: NPT only

**SMC** 

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AL

AV

### AL20-D to AL60-D Series

#### **Standard Specifications**

Model	AL20-D	AL30-D	AL40-D	AL40-06-D	AL50-D	AL60-D				
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1				
Fluid	Air									
Ambient and fluid temperatures			–5 to 60°C (	No freezing)						
Proof pressure		1.5 MPa								
Max. operating pressure	1.0 MPa									
Min. dripping flow rate*1	15 L/min (ANR)	ANR) Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR) 40 L/min (ANR) Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR) Port size 1/2: 50 L/min (ANR)		50 L/min (ANR)	190 L/min (ANR)	220 L/min (ANR)				
Oil capacity	25 cm <sup>3</sup>	55 cm <sup>3</sup>		135	cm <sup>3</sup>					
Recommended lubricant			Class 1 turbine	oil (ISO VG32)						
Bowl material			Polyca	rbonate						
Bowl guard	Semi-standard (Steel)		Sta	ndard (Polycarbon	ate)					
Weight	0.10 kg	0.18 kg	0.18 kg 0.37 kg 0.41 kg 0.9							

\*1 The flow rate is 5 drops or greater/min under the following conditions: Inlet pressure of 0.5 MPa; Class 1 turbine oil (ISO VG32); Temperature at 20°C; Oil adjustment valve fully open. For a circuit that repeatedly turns ON and OFF on the outlet side, make the adjustment so that the average air consumption per minute becomes the minimum dripping flow rate or more.

#### **Bowl Assembly/Part Nos.**

Bowl	Lubricant exhaust	Other			Мс	odel			
material	port	Other	AL20-D	AL30-D	AL40-D	AL40-06-D	AL50-D	AL60-D	
	Without drain cock	—	C2SL-D	—	_				
	Without urain cock	With bowl guard	C2SL-C-D	C3SL-D	C4SL-D				
Polycarbonate	With drain cock	—	C2SL-3-D	—		_	-		
Folycarbonale	With Urain Cock	With bowl guard	C2SL-3C-D	C3SL-3-D	C4SL-3-D				
	Drain cock with barb fitting	With bowl guard	_	C3SL-3W-D	V-D C4SL-3W-D				
	Without drain cock	—	C2SL-6-A	—	_				
	Without urain cock	With bowl guard	C2SL-6C-A	C3SL-6-A	C4SL-6-A				
Nylon	With drain cock	—	C2SL-36-A	—	_				
INVIOIT	With train cock	With bowl guard	C2SL-36C-A	C3SL-36-A		C4SL	-36-A		
	Drain cock with barb fitting	With bowl guard	_	C3SL-36W-A	C4SL-36W-A				
	Without drain cock	—	C2SL-2-A	C3SL-2-A		C4SL	2-A		
Metal	Without urain cock	With level gauge	—	C3LL-8-A	C4LL-8-A				
wetal	With drain cock	—	C2SL-23-A	C3SL-23-A					
	WITT UTAIL COCK	With level gauge		C3LL-38-A		C4LL	-38-A		

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\*1 The bowl assembly comes with a bowl seal. Please contact SMC separately for psi and °F unit display specifications.

#### **Option/Part Nos.**

Optional		del				
specifications	AL20-D	AL30-D	AL40-D	AL40-06-D	AL50-D	AL60-D
Bracket assembly <sup>*1</sup>	AF24P-070AS	AF34P-070AS	AF44P-070AS	AF49P-070AS	AF54P	-070AS

\*1 The assembly consists of a bracket A/B and 2 mounting screws.

#### **Replacement Parts**

Description		Part no.										
Description	AL20-D	AL30-D	AL40-D	AL40-06-D	AL50-D	AL60-D						
Sight dome assembly		AL20P-080AS										
Lubrication plug assembly	AL24P-060AS	AL34P-060AS	AL44P-060AS									
Damper retainer assembly	AL20P-030AS	AL30P-030AS	AL40P	-030AS	AL54P-030AS	AL60P-030AS						
Damper assembly	AL20P-040S	AL30P-040S	AL44F	2-040S	AL60P	-040AS						
Bowl seal	C2SFP-260S	C32FP-260S	C42FP-260S									
Bowl assembly*1, *2		Refer to "Bowl Assembly/Part Nos."										

\*1 The bowl assembly comes with a bowl seal.
\*2 Please contact SMC separately for psi and °F unit display specifications.



### Lubricator AL20-D to AL60-D Series



#### Flow Rate Characteristics (Representative values)



### AL20-D to AL60-D Series

#### **Dimensions**





**SMC** 

Bracket

(Option)

### Lubricator AL20-D to AL60-D Series

			Semi-stan	dard			
Applicable	PC	C/PA bowl	Meta	l bowl	Metal bowl with level gauge		
model	With drain cock	Drain cock with barb fitting	Without drain cock	With drain cock	Without drain cock	With drain cock	
AL20-D	B		m m	a a			
AL30-D to AL60-D	<b>n</b>	Barb fitting applicable tubing: T0604	m	m			

		Standard specifications								Optional specifications						
Model	Standard specifications							Bracket mount								
	Р	Α	В	С	D	E	G	J	М	Ν	Q	R	S	Т	U	V
AL20-D	1/8, 1/4	40	79.3	35.9	21	—	60	21	30	27	22	5.4	8.4	60	2.3	28
AL30-D	1/4, 3/8	53	104.3	38.1	26.5	30	80	26.5	41	35	25	6.5	13	71	2.3	32
AL40-D	1/4, 3/8, 1/2	70	136.1	44	35.5	38.4	110	35.5	50	52	30	8.5	12.5	88	2.3	39
AL40-06-D	3/4	75	138.1	44	35.5	38.4	110	35.5	50	52	34	8.5	12.5	88	2.3	43
AL50-D	3/4, 1	90	209.1	48	45	—	110	45	70	66	40.5	11	13	113	3.2	52.5
AL60-D	1	95	223.1	48	45	—	110	45	70	66	40.5	11	13	113	3.2	52.5

		Semi-standard specifications									
Model	PC/P4	A bowl	Metal	bowl	Metal bowl with level gauge						
Moder	With drain cock	With barb fitting	Without drain cock	With drain cock	Without drain cock	With drain cock					
	В	В	В	В	В	В					
AL20-D	87.6	_	84.5	87.4	—	—					
AL30-D	115.4	123.9	104.3	117.8	124.3	137.8					
AL40-D	147.1	155.6	136	149.5	156.1	169.5					
AL40-06-D	149.1	157.6	138	151.5	158.1	171.5					
AL50-D	220.1	228.6	209	222.5	229	242.5					
AL60-D	234.1	242.6	223	236.5	243	256.5					

AL

AF



### AL-D Series Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

#### **Design / Selection**

### **M** Warning

- **1.** Do not introduce air from the outlet side as this can damage the damper.
- 2. The standard bowl and sight dome of the lubricator is polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

### Chemical resistance of polycarbonate bowl with sight dome and nylon bowl with sight dome

Туре	Chemical name	Application examples	Material			
туре	Chemical hame	Application examples	Polycarbonate	Nylon		
Acid	Hydrochloric acid Sulfuric acid Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	×		
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Sodium carbonate	Degreasing of metals Industrial salts Water-soluble cutting oil	×	0		
Inorganic salts	Sodium sulfide Potassium nitrate Sodium sulfate	_	×	Δ		
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ		
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ		
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×		
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	×		
Oil	Gasoline Kerosene	_	×	0		
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0		
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0		
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×		
Others	Thread-lock fluid Seawater Leak tester ally safe △: Some effect	_	×	Δ		

When the above factors are present, or there is some doubt, use a metal bowl for safety.

#### **Design / Selection**

### A Caution

**1.** When the piping is branched on the inlet side, install a check valve to prevent the lubricant from back flowing.

#### Maintenance

### \land Warning

- **1.** For the AL20-D, replenish the lubricant after releasing the inlet pressure. Lubrication cannot take place under a pressurized condition.
- Tighten the lubrication plug to the recommended tightening torque. Insufficient tightening torque may cause loosening or defective sealing. Excessive tightening torque may damage the thread, etc.

#### Recommended Torque

i i coominenta	cu i olque		Onit. Nam
Model	AL20-D	AL30-D	AL40-D AL40-06-D AL50-D AL60-D
Torque	0.25 to 0.35	0.35 to 0.45	0.5 to 0.6

Unit<sup>,</sup> N<sub>2</sub>m

**3.** Adjustment of the oil regulating valve (sight dome assembly) for models from the AL20-D to AL60-D should be carried out manually. Turning it counterclockwise increases the dripping amount, and turning it clockwise reduces the dripping amount. The use of tools can result in damage to the unit. From the fully closed position, three rotations will bring it to the fully open position. Do not rotate it any further than this. Note that the numbered scale markings are guidelines for adjusting the position, and not indicators of the dripping amount.

#### Mounting / Adjustment

### **A** Caution

SMC

1. When the lubricator bowl is installed on the AL30-D to AL60-D, install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.



# Modular Type Filter Regulator **AV Series**

Filter Regulator AW Series	Model	Port size	Set pressure	Options	AF + AR + AL
	AW20(K)-D	1/8, 1/4			AW + AL
	AW30(K)-D	1/4, 3/8		Bracket Set nut	R AF + AR
			0.05 to 0.85 MPa 0.02 to 0.2 MPa	(for panel mount) Float type auto drain Square embedded type pressure gauge	+ AFM + AR
	AW40(K)-D	1/4, 3/8, 1/2		Digital pressure switch Round type pressure gauge	AW + AFM
		0/4	-		
	AW40(K)-06-D	3/4			Attachments
	AW60(K)-D	3/4, 1		Bracket Float type auto drain Square embedded type pressure gauge Digital pressure switch	Attac
p. 113 to 129				Round type pressure gauge	AF

**SMC** 

AFM / AFD

AR

AC

Filter Regulator	
AW20-D to AW60-D	ļ
Filter Regulator with Backflow Function	-
AW20K-D to AW60K-D	



2

#### $\cdot$ Integrated filter and regulator units save space and require less piping.

#### • Models with the backflow function include a mechanism which allows for the air pressure in the outlet side to be released to the inlet side.

Example) When the air supply is cut off and releasing the inlet pressure to the atmosphere, the residual  $\,\,\triangleright\,\,$ 3 pressure release of the outlet side can be ensured.

		-				tion and Se	mi-etan	dard Svn	nbol Sole	ection
1	W			03		elect one eac /hen more tha alphanumeri ample) AW30	h for <b>a</b> to an one spe c order.	i. ecification i		
<u> </u>	<u> </u>							(		
				Symbol	Description		20	Body <b>30</b>	size 40	60
				Nil	Without backflow function		•			
	v	Vith	backflow function	<b>K</b> *1	With backflow function		•			•
				+						
				Nil	Rc		•	●	lacksquare	
3		Pi	pe thread type	N	NPT		•	•	•	•
				F	G		•	lacksquare	lacksquare	•
				+	1/0	r	•		T	
				01 02	<u> </u>		•	_		
				02	3/8		•	•	•	
	Port size		Port size		3/8			-		
			04 06	3/4		_	_		•	
			10	1		_		_		
				+				I		•
				Nil	Without mounting option					
	a Mounting		<b>B</b> *3	With bracket		•	•	•	•	
			Ū	Н	With set nut (for panel mount)		•		•	
				+						
			Float type auto	Nil	Without auto drain		●		•	•
		b	drain*4	<b>C</b> *5	N.C. (Normally closed) Drain port is closed when pressure is not		•		•	
	N *			<b>D</b> *6	N.O. (Normally open) Drain port is open when pressure is not	applied.	—			
	Option*2			+			-			-
	g			Nil	Without pressure gauge		•	•	•	•
	-		Pressure gauge*7	E	Square embedded type pressure gauge (with limit indica	itor)	•	•	•	•
				G M	Round type pressure gauge (with limit indicator) Round type pressure gauge (with color zone)		•	•	•	
		с		E1	Output: NPN output, Electrical entry: Wiring bottom entry	,	•	•	•	
			Digital pressure	E1 E2	Output: NPN output, Electrical entry: Wring bottom entry Output: NPN output, Electrical entry: Wiring top entry	/	•	•		
			switch*8	E3	Output: PNP output, Electrical entry: Wiring bottom entry	,				
				E4	Output: PNP output, Electrical entry: Wiring top entry		•	•	•	Ŏ
				+			_			
			Cot prosecure *9	Nil	0.05 to 0.85 MPa setting					•
		d	Set pressure*9	1	0.02 to 0.2 MPa setting		$\bullet$	•	$\bullet$	•
				+						
				Nil	Polycarbonate bowl		•	●	●	•
	2			2	Metal bowl		•	•	•	•
	nda	е	Bowl <sup>*10</sup>	6	Nylon bowl		•	•	•	•
	Semi-standard			8	Metal bowl with level gauge		_	● *11	● *11	*
	ц.			C 6C	With bowl guard With bowl guard (Nylon bowl)		•	*11 *12	*11 *12	*
	Sel			6C +	with bowl guard (Nyion bowl)		•			*
				+ Nil	With drain cock	r	•			
					Drain guide 1/8		•		-	
		f	Drain port*13	<b>J</b> *14	Drain guide 1/4		_	•	•	•
				<b>W</b> *15	Drain cock with barb fitting			•	•	•



ending operations for the day is recommended. \*6 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is recommended.

Semi-standard

6

\*1 \*3

- \*7 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.
  \*8 When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring bottom entry" for the electrical entry.
- Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially. \*17 For options: E1, E2, E3, E4 This product is for overneed use only according to the New Macauran in the
- The options: E1, E2, E3, E4
  This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)
  \*18 ○: For the pipe thread type: NPT only
  \*19 △: Select with options: E1, E2, E3, E4.

AW + AFMAttachments AF AFM / AFD A R

AC

AF + AR + AL

+ AL

Å

AF + AR

AF + AFM + AR

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### AW20-D to AW60-D Series AW20K-D to AW60K-D Series

#### **Standard Specifications**

М	odel	AW20-D	AW30-D	AW40-D	AW40-06-D	AW60-D			
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1			
Pressure gauge port	size <sup>*1</sup>			1/8					
Fluid				Air					
Ambient and fluid ter	nperatures*2		-{	5 to 60°C (No freezi	ng)				
Proof pressure				1.5 MPa					
Max. operating press	ure			1.0 MPa					
Auto drain minimum	N.C.	0.1 MPa	0.1 MPa 0.15 MPa						
operating pressure	N.O.	— 0.1 MPa							
Set pressure range		0.05 to 0.85 MPa							
Nominal filtration rati	ng <sup>*3</sup>	5 μm							
Compressed air purit	y class <sup>*4</sup>	ISO 8573-1:2010 [ 6 : 4 : 4 ]*5							
Drain capacity		8 cm <sup>3</sup>	25 cm <sup>3</sup>		45 cm <sup>3</sup>				
Bowl material		Polycarbonate							
Bowl guard		Semi-standard (Steel) Standard (Polycarbonate)							
Construction		Relieving type							
Weight		0.18 kg	0.34 kg	0.64 kg	0.69 kg	1.76 kg			

\*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.
\*2 -5 to 50°C for the products with the digital pressure switch
\*3 For the following conditions in accordance with [Test condition: ISO 8573-4:2001 compliant, Test method ISO 12500-3:2009 compliant] Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable
\*4 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air – Part 1: Contaminants and purity classes. For details on this standard, refer to page 131.
\*5 The compressed air quality class on the inlet side is [7:4:4].

#### **Bowl Assembly/Part Nos.**

Bowl	Drain discharge	Ducin a cut	Other			Model			
material	mechanism	Drain port	Other	AW20-D	AW30-D	AW40-D	AW40-06-D	AW60-D	
		With drain cock	—	C2SF-D	_		—		
		With train cock	With bowl guard	C2SF-C-D	C3SF-D		C4SF-D		
	Manual	Drain cock with barb fitting	With bowl guard	—	C3SF-W-D		C4SF-W-D		
Polycarbonate		With drain guide	—	C2SF□-J-D	_		—		
FOIYCarbonale		(without valve function)	With bowl guard	C2SF□-CJ-D	C3SF□-J-D		C4SF□-J-D		
		Normally closed	—	AD27-D	—		—		
	Automatic*1	(N.C.)	With bowl guard	AD27-C-D	AD37□-D		AD47□-D		
	(Auto drain)	Normally open (N.O.)	With bowl guard	—	AD38□-D		AD48□-D		
		With drain cock	_	C2SF-6-A	_				
	Manual	WITT UTAIL COCK	With bowl guard	C2SF-6C-A	C3SF-6-A	C4SF-6-A			
		Drain cock with barb fitting	With bowl guard	—	C3SF-6W-A	C4SF-6W-A			
Nylon		With drain guide	—	C2SF□-6J-A	—		—		
Nyion		(without valve function)	With bowl guard	C2SF□-6CJ-A	C3SF□-6J-A		C4SF□-6J-A		
		Normally closed	—	AD27-6-A	—		—		
	Automatic*1	(N.C.)	With bowl guard	AD27-6C-A	AD37□-6-A		AD47□-6-A		
	(Auto drain)	Normally open (N.O.)	With bowl guard	—	AD38□-6-A		AD48□-6-A		
		With drain cock	—	C2SF-2-A	C3SF-2-A		C4SF-2-A		
	Manual	With drain cock	With level gauge	—	C3LF-8-A		C4LF-8-A		
	Mariuai	With drain guide	—	C2SF□-2J-A	C3SF□-2J-A		C4SF□-2J-A		
Metal		(without valve function)	With level gauge	—	C3LF□-8J-A		C4LF□-8J-A		
ivietal		Normally closed		AD27-2-A	AD37□-2-A		AD47□-2-A		
	Automatic*1	(N.C.)	With level gauge		AD37□-8-A		AD47□-8-A		
	(Auto drain)	Normally open	—	_	AD38□-2-A		AD48□-2-A		
		(N.O.)	With level gauge	_	AD38□-8-A		AD48□-8-A		

\*1 The bowl assembly comes with a bowl seal.

in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain). No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread. (For auto drain, Nil: ø10, N: ø3/8") Please contact SMC separately for psi and °F unit display specifications.

#### **Option/Part Nos.**

Optional apositiontic	200	Model						
Optional specificatio	ins .	AW20(K)-D	AW30(K)-D	AW40(K)-D	AW40(K)-D AW40(K)-06-D			
sembly <sup>*1</sup>		AW23P-270AS	AR33P-270AS	AR43P-270AS		AR54P-270AS		
Set nut			AR33P-260S	AR43F	P-260S	* <sup>2</sup>		
-		G36-1	0-□01		G46-10-□01			
		G36-4-□01		G46-4-□01				
Barrishana	Standard	G36-10	-□01-L		G46-10-□01-L			
Round type (with color zone)	0.02 to 0.2 MPa setting	G36-4-	.⊡01-L	G46-4-□01-L				
0	Standard	GC3-10AS-D [GC3P-030AS (Pressure gauge cover only)]						
embedded type <sup>*4</sup>	0.02 to 0.2 MPa setting	GC3-4AS-D [GC3P-030AS (Pressure gauge cover only)]						
	NPN output, Wiring bottom entry	ISE35-N-25-MLA-X523 [ISE35-N-25-M (Switch body only)]*5						
oouro ousitab	NPN output, Wiring top entry	ISE35-R-25-MLA-X523 [ISE35-R-25-M (Switch body only)]*5						
Digital pressure switch		15	SE35-N-65-MLA-X5	23 [ISE35-N-65-M	(Switch body only)]	⊧5		
	PNP output, Wiring top entry	ISE35-R-65-MLA-X523 [ISE35-R-65-M (Switch body only)]*5						
	sembly <sup>*1</sup> Round type Round type (with color zone) Square embedded type <sup>*4</sup>	Standard         Round type         (with color zone)         Square         embedded type**4         Standard         0.02 to 0.2 MPa         Standard         0.02 to 0.2 MPa         Standard         0.02 to 0.2 MPa         setting         Square         embedded type**4         NPN output,         Wiring bottom entry         NPN output,         Wiring top entry         PNP output,         Wiring bottom entry         PNP output,         Wiring bottom entry         PNP output,	Sembly*1         AW20(K)-D           sembly*1         AW23P-270AS           AW23P-270AS         AR23P-260S           Round type         Standard         G36-1           0.02 to 0.2 MPa setting         G36-10           Round type (with color zone)         Standard         G36-10           Square embedded type*4         Standard         G36-4           Square embedded type*4         Standard         G36-4           NPN output, wiring bottom entry         IS         NPN output, Wiring top entry         IS           Ssure switch         NPN output, Wiring bottom entry         IS         NPN output, Wiring bottom entry         IS           PNP output, Wiring bottom entry         IS         NPN output, Wiring bottom entry         IS	AW20(K)-D         AW30(K)-D           sembly*1         AW23P-270AS         AR33P-270AS           AR23P-260S         AR33P-260S         AR33P-260S           Round type         0.02 to 0.2 MPa setting         G36-10-□01           Round type (with color zone)         Standard         G36-4-□01-L           Square embedded type*4         Standard         GC3-10AS-D [GC3           Square embedded type*4         Standard         GC3-10AS-D [GC3F           NPN output, Wiring bottom entry         ISE35-N-25-MLA-X5           NPN output, Wiring top entry         ISE35-R-25-MLA-X5           PNP output, Wiring bottom entry         ISE35-N-65-MLA-X5           PNP output, Wiring bottom entry         ISE35-N-65-MLA-X5	Aw20(K)-D         Aw30(K)-D         Aw40(K)-D           sembly*1         AW23P-270AS         AR33P-270AS         AR43P           AR23P-260S         AR33P-260S         AR43P           Agenting         G36-4-001         I           Square         Standard         GC3-10AS-D [GC3P-030AS (Pressure           setting         GC3-4AS-D [GC3P-030AS (Pressure         Standard           setting         ISE35-N-25-MLA-X523 [ISE35-N-25-M           ssure switch         NPN output, Wiring bottom entry         ISE35-R-25-MLA-X523	Optional specifications         AW20(K)-D         AW30(K)-D         AW40(K)-D         AW40(K)-06-D           sembly*1         AW23P-270AS         AR33P-270AS         AR43P-270AS         AR43P-270AS           sembly*1         AW23P-270AS         AR33P-260S         AR43P-260S         AR43P-260S           AR23P-260S         AR33P-260S         AR43P-260S         AR43P-260S         AR43P-260S           Round type         0.02 to 0.2 MPa setting         G36-10-□01         G46-10-□01         G46-4-□01           Round type (with color zone)         Standard         G36-4-□01-L         G46-4-□01-L         G46-4-□01-L           Square embedded type*4         Standard         GC3-10AS-D [GC3P-030AS (Pressure gauge cover only)]         0.02 to 0.2 MPa setting         GC3-4AS-D [GC3P-030AS (Pressure gauge cover only)]         ISE35-N-25-MLA-X523 [ISE35-N-25-M (Switch body only)]'         NPN output, Wiring bottom entry         ISE35-N-25-MLA-X523 [ISE35-N-25-M (Switch body only)]'         NPN output, Wiring top entry         ISE35-N-65-MLA-X523 [ISE35-N-65-M (Switch body only)]'         NPN output, Wiring bottom entry         ISE35-N-65-MLA-X523 [ISE35-N-65-M (Switch body only)]'         NPN output, Wiring bottom entry         ISE35-N-65-MLA-X523 [ISE35-N-65-M (Switch body only)]'         NPN output, Wiring bottom entry         ISE35-N-65-MLA-X523 [ISE35-N-65-M (Switch body only)]'         NPN output, NPN output, Wiring bottom entry         ISE35-N-65-MLA-X523 [ISE35-N-65-M (Switch body		

\*1 The assembly consists of a bracket and set nuts. For the AW60(K)-D, the assembly consists of a bracket A/B and 2 mounting screws.

the pressure gauge supply for both MPa and psi unit specifications.

\*4 Including one O-ring and 2 mounting screws. []: Pressure gauge cover only

\* In addition to the pressure switch body, lead wire with connector (2 m), adapter, lock pin, O-ring (1 pc.), mounting screws (2 pcs.) are attached.
[]: Switch body only (Regarding how to order the digital pressure switch, refer to page 130.)

#### AW20(K)-D to AW40(K)-06-D

#### AW60(K)-D







#### **Replacement Parts**

Dee	cription			Part no.				
Desi	cription	AW20(K)-D	AW30(K)-D	AW40(K)-D	AW40(K)-06-D	AW60(K)-D		
Valve assemb	bly	AW24P-060AS	AW34P-060AS	AW44P-060AS	AW44P-060AS AW49P-060AS			
Filter element	t	AF20P-060S	AF30P-060S	AF40F	2-060S	AW60P-060S		
Baffle		AF24P-040S	AF34P-040S	AF44P-040S		AW64P-030S		
Diaphragm	Relieving type	AR24P-150AS	AR34P-150AS	AR44P-150AS		AR54P-150AS		
assembly	Non-relieving type	AR24P-150AS-N	AR34P-150AS-N	AR44P-150AS-N		AR54P-150AS-N		
Bowl seal		C2SFP-260S	C32FP-260S		C42FP-260S			
Bowl assemb	<b>ly</b> <sup>*1, *2</sup>		Refer	to "Bowl Assembly/Par	t Nos."			
Check valve assembly <sup>*3</sup>			AR24KP-020AS					

\*1 The bowl assembly comes with a bowl seal.
\*2 Please contact SMC separately for psi and °F unit display specifications.
\*3 The check valve assembly is applicable for a filter regulator with backflow function (AW20K-D to AW60K-D) only. The assembly consists of a check valve cover, check valve body assembly, and 2 mounting screws.

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### AW20-D to AW60-D Series AW20K-D to AW60K-D Series

#### Flow Rate Characteristics (Representative values)









Rc3/4





#### Pressure Characteristics (Representative values)

Conditions: Inlet pressure of 0.7 MPa, Outlet pressure of 0.2 MPa, Flow rate 20 L/min (ANR)

















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### AW20-D to AW60-D Series AW20K-D to AW60K-D Series

#### Dimensions



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\*1 The dimension of C is the length when the filter regulator knob is unlocked.

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### AW20-D to AW60-D Series AW20K-D to AW60K-D Series

#### Dimensions





\*1 The dimension of C is the length when the filter regulator knob is unlocked.



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### AW20-D to AW60-D Series AW20K-D to AW60K-D Series

#### Dimensions

With Backflow Function (Round Type Pressure Gauge, Square Embedded Type Pressure Gauge, Digital Pressure Switch) AW20K-D



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#### Filter Regulator/AW20-D to AW60-D Filter Regulator with Backflow Function/AW20K-D to AW60K-D Made to Order Made

Please contact SMC for detailed dimensions, specifications, and lead times.



#### ① 0.4 MPa Setting

The setting specification is 0.4 MPa.

When a pressure gauge is included, the display will show a range from 0 to 0.7 MPa.

#### Specifications

Made-to-order part no.	-X406
Proof pressure [MPa]	1.5
Max. operating pressure [MPa]	1.0
Set pressure range [MPa]*1	0.05 to 0.4

\*1 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.

#### Applicable Models

Model	AW20(K)-D	AW30(K)-D	AW40(K)-D	AW40(K)-06-D	AW60(K)-D
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1

#### 2 Long Bowl

Drain capacity is greater than that of standard models.

#### **Applicable Models/Drain Capacity**

Model	AW20(K)-D	AW30(K)-D	AW40(K)-D	AW40(K)-06-D	AW60(K)-D
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1
Drain capacity [cm3]	19	43		88	
B dimension [mm]*1	108.1	137.3	167.2	169.2	254.2

\*1 For polycarbonate bowls. Please contact SMC for other bowl materials.

#### AW20-D AW30 to 60-D



				How to Orde	r							
W	3		T	<b>D3</b> - D - X406								
Select	one	each for a to i.		4 5 6 X406 Abol Selection s required, indicate in alphanumeric order.	Lon	Pa setting g bowl 4 MPa		ng		Long	Bowl	
kampl	e) AV	V30K-F03 <u>BE</u> -2	<u>NR-</u> D-X4	06								
			Symbol	Description								
			Symbol	Description	20	Body 30	/ size 40	60	20	Body 30	size 40	60
												1
Wi	Nil         Without backflow function           K*1         With backflow function			•	•	•	•		•	•	•	
			+	With backflow function	•	•	•	•		•	•	
1			Nil	Rc	•	•	•	•		•	•	
Pipe thread type		N	NPT	•	<b>•</b>	ě	ě		Ŏ	•		
F G				•	•	•	•		•	•		
			+									1
			01	1/8		- 1	_	_		_	_	-
			02	1/4	•			_			•	-
	_		03	3/8	_		•	_	1 —		•	-
	P	Port size	04	1/2	_	-	•	_	_	_	•	-
			06	3/4	_	-	•	•	- 1	_	•	
			10	1	_	-	—	•	—	-	—	
			+									
			Nil	Without mounting option	•	•	•	•		•	•	
	a	Mounting	<b>B</b> *3	With bracket	•	•	•	•		•	•	
			Н	With set nut (for panel mount)				-				
			+									
		Float type auto	Nil	Without auto drain	•	•	•			-	—	
	b	drain*4	C*5	Float type auto drain (N.C.): Drain port is closed when pressure is not applied.	•	•	•			-	_	-
Š.		unam.	<b>D</b> *6	Float type auto drain (N.O.): Drain port is open when pressure is not applied.						-	_	-
D		1	+									
Option*2		Dressure	Nil	Without pressure gauge	•	•	•	•	•	•	•	
		Pressure	E	Square embedded type pressure gauge (with limit indicator)	•	•	•	•		•	•	
		gauge*7	G	Round type pressure gauge (with limit indicator)	•	•	•	•		•	•	
	c		M	Round type pressure gauge (with color zone)	•	•	•	•		•	•	
		Digital	E1	Output: NPN output, Electrical entry: Wiring bottom entry	•	•	•	•		•	•	
		pressure	E2	Output: NPN output, Electrical entry: Wiring top entry	•	•	•	•		•	•	
		switch*8	E3	Output: PNP output, Electrical entry: Wiring bottom entry	•	•	•	•	•	•	•	
			E4	Output: PNP output, Electrical entry: Wiring top entry	-							

\*1 Set the inlet pressure to at least 0.05 MPa higher than the set pressure.
\*2 Options B, G, H, and M are not assembled and supplied loose at the time of shipment.
\*3 The assembly consists of a bracket and set nuts (applicable to the AW20(K)-D to AW40(K)-D). The AR60(K)-D assembly includes 2 types of brackets and 2 mounting screws.
\*4 The auto drain port is o10 One-touch fitting (
 Pipe thread type: NPT)

\*5 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending onpertions for the day is recommended ending operations for the day is recommended.

air leakage from the drain cock may occur during the start of operations. N.C. type is recommended.

s recommended.
\*7 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type. 0.7 MPa pressure gauge for 0.4 MPa type (-X406).
\*8 When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring bottom entry" for the electrical entry.



#### 0.4 MPa Setting

#### Long Bowl

0 0 Symbol Description Body size Body size 20 30 40 60 20 30 40 60 Nil 0.05 to 0.85 MPa setting d Set pressure\*9 0.02 to 0.2 MPa setting • 1 Nil . • Polycarbonate bowl . Metal bowl 2 . . . • . . • . • • • • • • . . 6 Nvlon bowl е Bowl\*10 Metal bowl with level gauge • • 8 • \*11 \*1 .\*11 .\*11 With bowl guard • С • \*12 \_\*12 \*12 \*12 \_\*12 6C With bowl guard (Nylon bowl) Semi-standard Nil With drain cock • . • • . . • • AFM / AFD Drain guide 1/8 • . 6 Drain port\*13 **J**\*14 f Drain guide 1/4 **W**\*15 Drain cock with barb fitting . . . • • Nil Exhaust Relieving type . . g mechanism Ν Non-relieving type • Nil Flow direction: Left to right . h Flow direction Flow direction: Right to left R . • • Nil Unit on product label: MPa, °C, Pressure gauge in SI units: MPa **Z**\*16 O\*18 i Unit Unit on product label: psi, °F, Pressure gauge: MPa/psi dual scale ○\*18 ○\*18 ○\*18 ○\*18 O\*18 ○\*18 ○\*18 ZA\*17 Digital pressure switch: With unit selection function ∆\*19 ∆\*19 ∆\*19 ∆\*19 ∆\*19 ∆\*19 ∆\*19 ∆\*19

\*9 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.

\*10 Refer to chemical data on page 129 for chemical resistance of the bowl.
\*11 A bowl guard is provided as standard equipment (polycarbonate).

\*12 A bowl guard is provided as standard equipment (pylon).
\*13 The combination of float type auto drain C and D is not available.
\*14 Without a valve function. The mounting screws are the same as the thread of **③**.
\*15 The combination of metal bowl 2 and 8 is not available.
\*16 For the pipe thread type: NPT This product is for overseas use only according to the New Measurement Act. (The SI unit two is provided for use in Japan) Cannot he used with M: Bound (The SI unit type is provided for use in Japan.) Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially.

\*17 For options: E1, E2, E3, E4 This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.) \*18 O: For the pipe thread type: NPT only \*19 ∆: Select with options: E1, E2, E3, E4.

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# AW30-B to AW60-B Filter Regulator Made to Order

Please contact SMC for detailed dimensions, specifications and lead times.

X430 Low temperature X440 High temperature

#### **(1)** Special Temperature Environment

Special materials are used in the manufacturing of seals and resin parts to allow them to withstand various temperature conditions in cold or tropical (hot) climates.

#### Specifications

Made-to-	order part no.	-X430	-X440			
Environment		Low temperature	High temperature			
Ambient temperature [°C]		-30 to 60	–5 to 80			
Fluid tem	perature [°C]	-5 to 60 (with no freezing)				
Material	Rubber parts	Special NBR	FKM			
wateriai	Main parts	Metal (Aluminu	m die-cast, etc.)			

#### Applicable Model

Model	AW30-B	AW40-B	AW40-06-B	AW60-B
Port size	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1



AW30-03-2-B-X440

• Option/Semi-standard: Select one each for a to g.

- · Option/Semi-standard symbol: When more than one specification is
- required, indicate in alphanumeric order.
- Example) AW30-03BG-2N-B-X430

						0	
			Symbol	Description		Body size	
					30	40	60
_			Nil	Rc	•		•
2	Pi	pe thread type	N	NPT	•		•
-			F	G	•		•
			+				
			02	1/4	•	•	—
			03	3/8	•	•	—
3		Port size	04	1/2	—	•	—
-			06	3/4	_	•	•
			10	1	_	_	•
		-	+				
			Nil	Without mounting option	•		•
	:     4	Mounting	<b>B</b> *2	With bracket	•		•
Ontion*1	5   L		Н	With set nut (for panel mount)	•		_
	₹		+				
		Pressure gauge	Nil	Without pressure gauge	•		•
			<b>G</b> *3	Round type pressure gauge (without limit indicator)	•		•
			+				
5		Bowl *4	2+	Metal bowl	•		•
					•		-
		c Set pressure	Nil	0.05 to 0.85 MPa setting	•	•	
	1*5		<u>1</u> *3 +	0.02 to 0.2 MPa setting	U		•
			- T	With drain cock	•		•
		d Drain port	J*6	Drain guide 1/4			
ard			<u> </u>		•	•	•
Semi-standard			Nil	Relieving type	•		•
eta		Exhaust mechanism	N	Non-relieving type			
-   <u>-</u>			+		•		•
Se			Nil	Flow direction: Left to right	•		•
		f Flow direction	R	Flow direction: Right to left		•	
			+		•	-	•
			Nil	Name plate, caution plate for bowl, and pressure gauge in SI units: MPa	•		•
		g Pressure unit		i i i i i i i i i i i i i i i i i i i	-	-	-

Options B. G. H are not assembled and supplied loose at the time of shipment.

\*2 Assembly of a bracket and set nuts (AW30-B to AW40-B)

Including 2 mounting screws for the AW60-B \*3 Mounting thread for pressure gauge: 1/8, Pressure gauge type: G43 \*4 Only metal bowl 2 is available.

\*5 The only difference from the standard specifications is the spring for the regulator. It does not restrict the setting of 0.2 MPa or more. When the pressure gauge is attached, a 0.4 MPa pressure gauge will be fitted.

\*6 Without a valve function

\*7 For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)

\*8 O: For pipe thread type: NPT only





# AW20-B to AW60-B Filter Regulator Made to Order

Please contact SMC for detailed dimensions, specifications and lead times.

For high pressure



#### 2 High Pressure

Strong materials are used in the manufacturing of filter regulators intended for high pressure operation. Also, construction modification allows a wider set pressure range.

#### Specifications

•	
Made-to-order part no.	-X425
Proof pressure [MPa]	3.0
Maximum operating pressure [MPa]	2.0
Set pressure range [MPa]	0.1 to 1.7
Ambient and fluid temperature [°C]	–5 to 60°C (with no freezing)

#### **Applicable Model**

Model	AW20-B	AW30-B	AW40-B	AW40-06-B	AW60-B
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1





#### AW30-03-2-B-X425

• Option/Semi-standard: Select one each for a to f.

- · Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.
- Example) AW30-03BG-2N-B-X425

	_						1		
	Symbol Description		Description	Body size					
						20	30	40	60
_				Nil	Rc	•		•	•
2	F	Pipe thread t	type	Ν	NPT	•	•	•	•
				F	G	•	•	•	•
				+					
			01	1/8	•	—	—	—	
				02	1/4	•	•	•	_
		Port size		03	3/8	_	•	•	—
3		Port size		04	1/2		—	•	—
				06	3/4	_	—	•	•
				10	1	_	—	—	•
				+					
			N		Without mounting option	•	•	•	•
5	Option *1	a Mou	Mounting	<b>B</b> *2	With bracket	•	•	•	•
a ŝ				н	With set nut (for panel mount)	•	•	•	_
	Ĕ l			+				· · · · · · · · · · · · · · · · · · ·	
	O <b>b</b> Pressure		Nil	Without pressure gauge	•	•	•	•	
	b Pressure gauge		re gauge	<b>G</b> *3	Round type pressure gauge (with limit indicator)	•	•	•	•
				+					
2	Bowl *4		2	Metal bowl	•	•	•	•	
5		BOWL		8	Metal bowl with level gauge	-	•	•	•
				+					
		a Fuhauntu	mechanism	Nil	Relieving type	•	•	•	•
		c Exhaust	mechanism	Ν	Non-relieving type	•	•	•	•
				+					
-	-   [			Nil	With drain cock	•	•	•	•
Į	aa	d Drai	Drain port	<b>J</b> *5	Drain guide 1/8	•	—	—	_
				J	Drain guide 1/4	_	•	•	•
	<u>s</u>   '			+					
Sami-standard	E		livesticy	Nil	Flow direction: Left to right	•	•	•	•
Ŭ	0	e Flow of	direction	R	Flow direction: Right to left	•	•	•	•
				+	L				
	Ιſ			Nil	Name plate, caution plate for bowl, and pressure gauge in SI units: MPa	•	•	•	•
		f Press	ure unit	<b>Z</b> *6	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F	O*7	O*7	O*7	0*7

\*1 Options B, G, H are not assembled and supplied loose at the time of shipment.
 \*2 Assembly of a bracket and set nuts (AW20-B to AW40-B)

Including 2 mounting screws for the AW60-B

\*3 Mounting thread for pressure gauge: 1/8, Pressure gauge type: G46-20-\*4 Only metal bowl 2 and 8 are available.

\*5 Without a valve function

\*6 For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)

\*7 O: For pipe thread type: NPT only





For details, refer to the Clean Series/Low Particle Generation section of the Web Catalog.

### 21 - Standard model no.

Copper, Fluorine and Silicone-free + Low Particle Generation



#### **Knob Cover**

Can be mounted on the knob of a regulator or filter regulator in order to prevent the accidental operation of the knob



**Mounting Precautions** 

Before mounting the knob cover, confirm that the knob is in the locked state (in which the orange line is not visible). Mount the cover in accordance with the mounting instructions below.



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### AW(K)-D Series Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

#### **Design / Selection**

### A Warning

- Residual pressure disposal (outlet pressure removal) is not possible for the AW20-D to AW60-D even though the inlet pressure is exhausted. When the residual pressure disposal is performed, use the filter regulator with backflow function (AW20K-D to AW60K-D).
- 2. The bowl material of the standard filter regulator is polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

#### Chemical resistance of polycarbonate or nylon bowl

			Mat	erial
Туре	Chemical name	Application examples	Polycarbonate	Nylon
Acid	Hydrochloric acid Sulfuric acid Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	×
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Sodium carbonate	Degreasing of metals Industrial salts Water-soluble cutting oil	×	0
Inorganic salts	Sodium sulfide Potassium nitrate Sodium sulfate	_	×	Δ
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	×
Oil	Gasoline Kerosene	—	×	0
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×
Others	Thread-lock fluid Seawater Leak tester	_	×	Δ
O: Esse	ntially safe $\triangle$ : Some	effects may occur. X:	Effects will	occur.

When the above factors are present, or there is some doubt, use a metal bowl for safety.

### **A** Caution

1. When operating at an inlet pressure lower than the inlet pressure used in the flow rate characteristics graph, the pressure drop on the outlet side may be greater. Therefore, be sure to conduct testing using the actual equipment.

For pressure control equipment selection, refer to the "Product Selection Guide."

#### Maintenance

### A Warning

1. Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage to the element.

#### Mounting / Adjustment

### \land Warning

- Set the filter regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the regulator knob excessively can cause damage to the internal parts.
- **2.** Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.

### **A** Caution

 Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure.

Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.

- Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
- Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).



 When the bowl is installed on the AW30-D to AW60-D, install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.

Piping

### \land Warning

 To screw the pressure gauge and piping materials into the pressure gauge port on the product, tighten to the recommended torque (3 to 5 N·m) while securely holding the AW(K)-D in place. Additionally, when mounting a One-touch fitting to the pressure gauge port, refer to the Fittings and Tubing Precautions.

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# Digital Pressure Switch/ISE35-X523 Related Product

#### How to Order



#### **Options/Part Nos.**

When only optional parts are required, order with the part numbers listed below.

Description	Part no.	Note		
Lead wire with	ZS-32-A	Length: 2 m (With rubber cover)		
connector	20-02-A			
Mounting kit	ZS-32-C-X473	For ISE35-□-A-X523 (AR/AW-D series) Set screw (3 x 8 L, 2 pcs.), adapter, lock pin, and O-ring are attached.		

#### Applicable Series Product series that this product can be installed in

Product series	Model
	AC20-D, AC30-D, AC40-D, AC50-D, AC60-D
	AC20A-D, AC30A-D, AC40A-D, AC50A-D, AC60A-D
F.R.L. units	AC20B-D, AC30B-D, AC40B-D, AC50B-D, AC60B-D
	AC20C-D, AC30C-D, AC40C-D
	AC20D-D, AC30D-D, AC40D-D
Degulator	AR20(K)-D, AR30(K)-D, AR40(K)-D,
Regulator	AR50(K)-D, AR60(K)-D
Filter regulator	AW20(K)-D, AW30(K)-D, AW40(K)-D, AW60(K)-D
Mist separator regulator	AWM20-D, AWM30-D, AWM40-D
Micro mist separator regulator	AWD20-D, AWD30-D, AWD40-D

#### Specifications

Sher	incations					
Rated p	pressure range	0 to 1 MPa				
Display	//Set pressure range	-0.1 to 1 MPa				
Withsta	and pressure	1.5 MPa				
Display/S	mallest settable increment	0.01 MPa				
Applica	able fluid	Air, Non-corrosive gas, Non-flammable gas				
Power	supply voltage	12 to 24 VDC ±10%, Ripple (p-p) 10% or less (With power supply polarity protection)				
Curren	t consumption	55 mA or less (at no load)				
Switch	output	NPN or PNP open collector output: 1 output				
	Max. load current	80 mA				
	Max. applied voltage	30 V (With NPN output)				
	Residual voltage	1 V or less (With load current of 80 mA)				
	Response time	1 s (0.25, 0.5, 2, 3 s selections)				
Short c	ircuit protection	Yes				
Repeat	ability	±1% F.S.				
Hysteresis	Hysteresis mode	Adjustable (Can be set from 0)				
nysteresis	Window comparator mode	Aujustable (Call be set from 0)				
Display	/ type	3-digit, 7-segment indicator, 2-color display (Red/Green) A switch can be operated simultaneously				
Display	/ accuracy	±2% F.S. ±1 digit (at 25°C ±3°C ambient temperature)				
Indicat	or light	Lights up when output is turned ON (Green)				
Environmental	Enclosure	IP40				
resistance	Operating temperature range	<ul> <li>–5 to 50°C (No condensation or freezing)</li> </ul>				
		Oilproof heavy-duty vinyl cable				
Lead w	ire with connector	3 cores, ø3.4, 2 m				
(Optior	n: L)	Conductor cross section: 0.2 mm <sup>2</sup> (AWG25)				
		Insulator O.D.: 1.16 mm				
Weight		Approx. 14 g (Body only), Approx. 38 g (Including lead wire with connector)				
Standa	rds	CE/UKCA marking, UL/CSA (E216656)				

#### **Internal Circuits and Wiring Examples**

# -25 NPN (1 output)





# International Standard ISO 8573-1:2010 Compressed Air Purity Classes

Compressed air is used in a variety of manufacturing processes. In this age, compressed air with a high degree of purity is becoming increasingly necessary.

For this reason, it is necessary to remove contaminants from systems which supply compressed air and to secure the quality. The standard which stipulates the class according to the quantities of contaminants in compressed air is ISO 8573-1.

#### [Outline]

[Scope]

Stipulates the purity class of contaminants (particles, water, oil) mixed in with the compressed air

Can be used in various places in compressed air systems

#### [Terms and Definitions]

- Purity class: An index assigned for each classification obtained by dividing the concentration of each contaminant into ranges
- $\cdot$  Particle: Small discrete mass of solid or liquid matter
- · Humidity and liquid water: Water vapor (gas), Water droplets

[Purity Classes]

· Oil: Liquid oil, Oil mist, Vapor

· ·							
	Parti	icles	Humidity and	Oil			
Maximum number of partic	Maximum number of particles per cubic meter as a function of particle size d [µm] Mass concentration Cp				Concentration of liquid water Cw	Concentration of total oil	
$0.1 < d \le 0.5$	$0.5 < d \le 1.0$	$1.0 < d \le 5.0$	[mg/m3]	[°C]	[g/m3]	[mg/m³]	
As specified by the equipment user or supplier and more stringent than class 1							
≤ 20000	≤ 400	≤ 10	—	≤ -70	—	≤ 0.01	
≤ 400000	≤ 6000	≤ 100	—	≤ -40	—	≤ 0.1	
—	≤ 90000	≤ 1000	—	≤ −20	—	≤1	
—	—	≤ 10000	—	≤ +3	—	≤ 5	
—	_	≤ <b>1</b> 00000	—	≤ +7	—	—	
—	—	—	$0 < Cp \le 5$	≤ +10	—	—	
—	-	—	5 < Cp ≤ 10	—	Cw ≤ 0.5	—	
—	—	—	—	—	0.5 < Cw ≤ 5	—	
—	—	_	—	—	$5 < Cw \le 10$	—	
—	—	_	Cp > 10	—	Cw > 10	> 5	
	0.1 < d ≤ 0.5 ≤ 20000	PartMaximum number of particles per cubic meter as a fun $0.1 < d \le 0.5$ $0.5 < d \le 1.0$ As spec $\le 20000$ $\le 400$ $\le 400000$ $\le 6000$	ParticlesMaximum number of particles per cubic meter as a function of particle size d [µm] $0.1 < d \le 0.5$ $0.5 < d \le 1.0$ $1.0 < d \le 5.0$ As specified by the equipme $\le 20000$ $\le 400$ $\le 10$ $\le 400000$ $\le 6000$ $\le 100$ $$ $\le 90000$ $\le 10000$ $$ $\le 10000$	Particles           Maximum number of particles per cubic meter as a function of particle size d [µm]         Mass concentration Cp $0.1 < d \le 0.5$ $0.5 < d \le 1.0$ $1.0 < d \le 5.0$ [mg/m3]           As specified by the equipment user or supplier and second secon	Particles         Humidity and           Maximum number of particles per cubic meter as a function of particle size d [µm]         Mass concentration Cp         Pressure dew point $0.1 < d \le 0.5$ $0.5 < d \le 1.0$ $1.0 < d \le 5.0$ $[mg/m3]$ [°C]           As specified by the equipment user or supplier and more stringent than $\le 20000$ $\le 400$ $\le 10$ $ < -70$ $\le 400000$ $\le 6000$ $\le 100$ $ < -40$ $ \le 90000$ $\le 1000$ $ < -40$ $ \le 90000$ $\le 1000$ $ < -40$ $  \le 10000$ $ < -20$ $  < 10000$ $ < -20$ $  < 100000$ $ < +3$ $   < +7$ $    < -20$ $    < +3$ $    < -20$ $-$	ParticlesHumidity and liquid waterMaximum number of particles per cubic meter as a function of particle size d [µm]Mass concentration CpPressure dew pointConcentration of liquid water Cw $0.1 < d \le 0.5$ $0.5 < d \le 1.0$ $1.0 < d \le 5.0$ $[mg/m3]$ [°C] $[g/m3]$ As specified by the equipment user or supplier and more stringent than class 1 $\le 20000$ $\le 400$ $\le 100$ $ \le -70$ $ \le 400000$ $\le 6000$ $\le 100$ $ \le -40$ $  \le 90000$ $\le 1000$ $ \le -20$ $   \le 10000$ $ \le +33$ $   \le 100000$ $ \le +33$ $    0 < Cp \le 5$ $\le +10$ $     0 < Cp \le 5$ $\le +10$ $   -$	

#### [How to Perform a Test to Check the Performance]

ISO 12500, which sets out the test method to be used in order to check the filter performance for each of the three kinds of contaminants, is indicated below.

- · Particle: ISO 12500-3:2009
- · Liquid water: ISO 12500-4:2009
- · Oil: ISO 12500-1:2007
- \* Measured using a dedicated evaluation system which has been certified according to ISO 12500-□ and also by a third party (Certified)

#### [Purity Class Designation Example] ISO 8573-1:2010 [ 4 : 6 : 2 ] • Oil class 2 Concentration of total oil ≤ 0.1 mg/m<sup>3</sup> • Humidity and liquid water class 4 1.0 µm < d ≤ Particles of 5.0 µm ≤ 10000 particles/m<sup>3</sup> • Humidity and liquid water class 6 Pressure dew point ≤ +10°C Purity class as a system



The class indicates the compressed air purity according to ISO 8573-1:2010 (JIS B 8392-1:2012) and indicates the maximum purity class which can be obtained using that system. Note, however, that this value will differ according to the inlet air conditions.



### ▲ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "**Caution**," "**Warning**" or "**Danger**." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)<sup>\*1</sup>, and other safety regulations.

- Caution: indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
- Warning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

**Danger** indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

#### **A**Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
  - The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
  - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
  - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

# 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

- 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
- 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
- An application which could have negative effects on people, property, or animals requiring special safety analysis.
- 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

- \*1) ISO 4414: Pneumatic fluid power General rules relating to systems.
  - ISO 4413: Hydraulic fluid power General rules relating to systems. IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)
  - ISO 10218-1: Manipulating industrial robots Safety. etc.

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 The product is provided for use in manufacturing industries. The product herein described is basically provided for peaceful use in manufacturing industries. If considering using the product in other industries, consult SMC beforehand

and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.

#### Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

#### Limited warranty and Disclaimer

- The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.\*2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.

2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

#### **Compliance Requirements**

- The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

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### SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

Edition C * Sizes 40-06, 50, and 60 have been added to the AC series. * Sizes 40-06, 50, and 60 have been added to the AF, AR(K), and AL. * The VHS40-06 and 50 have been added. * Size 40-06 has been added to the AFM/AFD. * Sizes 40-06 and 60 have been added to the AW(K). * Made to order options have been added.	YV ZQ	<ul> <li>Edition D * A right angle square type pressure gauge has been added.</li> <li>* Various attachments have been added: Right angle/Reducing/Cross adapter, End plate</li> <li>* Made to order options have been added: Clean Series, Copper, fluorine and silicone-free + Low particle generation (AF, AR, AW)</li> <li>* A knob cover (option) has been added.</li> <li>* Connectable modular components have been added.</li> <li>* The number of pages has been increased from 112 to 136.</li> </ul>
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A Safety Instructions Be sure to read the "Handling Precautions for SMC Products" (M-E03-3) and "Operation Manual" before use.