## Compact Guide Cylinder/Wide Type

## MGPW Series

Ø20, Ø25, Ø32, Ø40, Ø50, Ø63

## Doubling the guide pitch

doubles the allowable plate rotational torque.

 $\textbf{1.63} \; \text{N·m} \leftarrow \textbf{0.75} \; \text{N·m}$ 

For MGPWM20-50

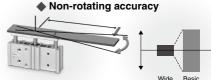
- The allowable rotational torque of the plate is improved by up to 3 times by making the guide pitch twice the basic type and placing the guide components at an optimal location.
- Suitable when used as a pusher or lifter.

Non-rotating accuracy of the plate improved

SWC



 The plate non-rotating accuracy is improved due to the increase in guide pitch.



Allowable rotational torque

Equivalent weight to the basic type

 Although the volume is 170% more than the MGP basic type, the weight of the MGP wide type is equivalent to the basic type by changing the plate material and optimizing the component dimensions.





MGJ

**JMGP** 

MGP

MGPW

MGQ MGG

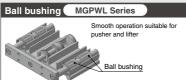
MGC

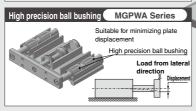
MGF

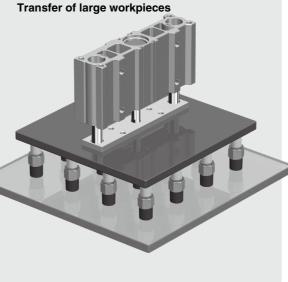
## Compact Guide Cylinder/Wide Type

## 3 bearing types are available for various applications.









## Knock pin hole is available as made to order.

If a knock pin is required on the plate or body, "-XC56: With knock pin holes" model is available as a made to order.

Body

Small auto switches or magnetic field resistant auto switches can be mounted on 2 surfaces.

2-color indicator solid state auto switch D-M9□ Reed auto switch D-A9□ Magnetic field resistant 2-color D-P3DWA

\*The D-Y7 and D-Z7 auto switches are not mountable.

Top ported

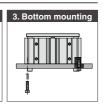
Side porting is available as made to order.

The port is located on the top of the body in the standard type, but if side porting is required, it is also available. (-X867: Side porting type)

## 3 mounting types are possible.







## **Compact Guide Cylinders, Series Variations**

Compact Guide Cylinds						Вс	ore si	ze (m	m) _						
Series	Bearing type	6	10	12	16	20	25	_	40	50	63	80	100	Page	
Basic type/MGP				•	•	•	•	•	•	•	•	•	•	P.432	
With air cushion/MGP-A	Slide bearing														
The state of the s	Ball bushing High precision ball bushing				•	•	•	•	•	•	•	•	•	P.452	
With end lock/MGP-H/R	Daii Dusiiiig														
LOCK						•	•	•	•	•	•	•	•	P.469	
Wide type/MGPW	Slide bearing														
	Ball bushing					0	<u>a</u>	<u>a</u>	<u>a</u>	0	<u>a</u>			P.498	
	High precision ball bushing					)			•						
Clean series/12/13-MGP															
	Ball bushing			•	•	•	•	•	•	•	•			P.435	
Water-resistant/MGP R/V															
						•	•	•	•	•	•	•	•	P.435	
Heavy duty guide rod type/MGPS															
	Slide bearing									•		•		P.478	
Miniature Guide Rod Cylinder/MGJ															
		•	•											P.401	
Compact Guide Cylinder with Lock/MLGP	0,1,1,1,														
	Slide bearing  Ball bushing					•	•	•	•	•	•	•	•	P.1075	
Hygienic Design Cylinder/HYG															
The state of the s	Slide bearing					•	•	•	•	•	•			Best Pneumatics No.2-1	

## MGPW Series (Wide type), Stroke Variations

Decrine tone	B ()				Stroke	e (mm)			
Bearing type	Bore size (mm)	25	50	75	100	125	150	175	200
MGPWM	20	•	•	•	•	•		•	•
Slide bearing	25	•	•	•	•	•	•	•	•
MGPWL Ball bushing	32	•	•	•	•	•	•	•	•
ŭ	40	•	•	•	•	•		•	•
MGPWA High precision	50	•	•	•	•	•	•	•	•
High precision ball bushing	63	•	•	•	•	•	۰	•	•

D-□ -X□

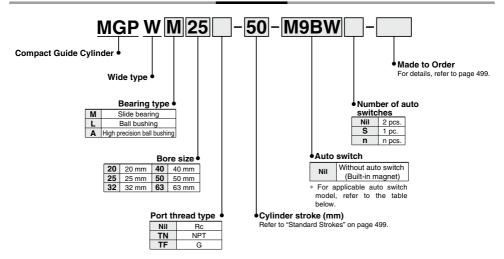
MGJ
JMGP
MGP
MGQ
MGG
MGG
MGC
MGC
MGT

# **Compact Guide Cylinder/Wide Type**

# MGPW Series

Ø20, Ø25, Ø32, Ø40, Ø50, Ø63

#### How to Order



Applicable Auto Switches/Refer to pages 1119 to 1245 for further information on auto switch

Applicable Auto Switches/heler to pages 1119 to 1245 for further information on auto switches.																	
		F14-11	lg.	14 <i>6</i>	L	oad volta	ge	Auto swit	ch model	Lead	wire I	lengti	n (m)				
Type	Special function	Electrical entry	Indicator	Wiring (Output)	D	C	AC	Perpendicular	In-line	0.5 (Nil)		3 (L)	5 (Z)	Pre-wired connector	Applicable load		
				3-wire (NPN)		= 1/ / 0 1/	M9NV	NV M9N	•	•	•	0	0	10 -11			
등	_			3-wire (PNP)		5 V,12 V		M9PV	M9P	•	•	•	0	0	IC circuit		
switch				2-wire		12 V		M9BV	M9B	•	•	•	0	0	_		
				3-wire (NPN)	- I	5 V,12 V			M9NWV	M9NW	•	•	•	0	0		1
anto	Diagnostic indication			3-wire (PNP)				M9PWV	M9PW	•	•	•	0	0	IC circuit	Relay, PLC	
		Grommet Ye	res	2-wire		12 V	-	M9BWV	M9BW	•	•	•	0	0	_		
state	Water-resistant			3-wire (NPN)		5 V,12 V	5 V,12 V		M9NAV*1	M9NA*1	0	0	•	0	0		1
9				3-wire (PNP)					M9PAV*1	M9PA*1	0	0	•	0	0	IC circuit	
Solid	(2-color indicator)			2-wire		12 V		M9BAV*1	M9BA*1	0	0	•	0	0		1	
	Magnetic field resistant (2-color indicator)			2-wire (Non-polar)		_		_	P3DWA**	•	_	•	•	0	_		
auto	switch -	Ye	Yes	3-wire (NPN equivalent)	-	5 V	_	A96V	A96	•	-	•	-	_	IC circuit	_	
× ed		Grommet		2-wire 24 V	041/	12 V	100 V	A93V*2	A93	•	•	•	•	_	_	Relay,	
8 °			No		12 V	100 V or less	A90V	A90	•	_	•	_	_	IC circuit	PLC		

- \*1 Water-resistant type auto switch can be mounted to the models with the above mentioned part numbers, but this does not guarantee the water resistance of the cylinder. A water-resistant type cylinder is recommended for use in an environment which requires water resistance. \*2 1 m type lead wire is only applicable to D-A93.
- \* Lead wire length symbols: 0.5 m ....... Nil (Example) M9NW
  - 1 m ...... M (Example) M9NWM

  - 5 m ...... Z (Example) M9NWZ
- \* Solid state auto switches marked with "O" are produced upon receipt of order.
- 3 m ..... L (Example) M9NWL \*\* Bore sizes a32 to a63 are available for the D-P3DWAD
- \* Since there are other applicable auto switches than listed, refer to page 515 for details.
- \* For details about auto switches with pre-wired connector, refer to pages 1192 and 1193.
- \* Auto switches are shipped together, (but not assembled).



## Compact Guide Cylinder/Wide Type MGPW Series



## **Specifications**

Bore size (mm)	20	25	32	40	50	63			
Action	Double acting								
Fluid	Air								
Proof pressure	1.5 MPa								
Maximum operating pressure	1.0 MPa								
Minimum operating pressure			0.11	MРа					
Ambient and fluid temperature		-	-10 to 60°C	(No freezing	g)				
Piston speed Note)			50 to 50	0 mm/s					
Cushion		Ru	bber bumpe	r on both e	nds				
Lubrication	Not required (Non-lube)								
Stroke length tolerance	+1.5 mm								

Note) Speed with no load

#### **Standard Strokes**

Bore size (mm)	Standard stroke (mm)
20 to 63	25, 50, 75, 100, 125, 150, 175, 200

## **Manufacture of Intermediate Strokes**

Description	Spacer installation Spacers are installed in the standard stroke cylinder. •ø20 to ø32: Available in 1 mm stroke increments. •ø40 to ø63: Available in 5 mm stroke increments.					
Part no.	Refer to "How to Order" for the standard model numbers.					
Applicable stroke (mm)	ø20 to ø32	1 to 199				
Applicable stroke (mm)	ø40 to ø63	5 to 195				
Example	Part no.:MGPWM20-49 A spacer 1 mm in width is installed in a MGPWM20-50. C dimension (Body length): 84 mm					

# Refer to pages 514 to 516 for cylinders with auto switches. Auto switch proper mounting position

Auto switch proper mounting position
 (detection at stroke end) and its mounting height
 Minimum stroke for auto switch mounting

· Auto switch mounting brackets/Part no.

## Made to Order

## Made to Order: Individual Specifications (For details, refer to page 517.)

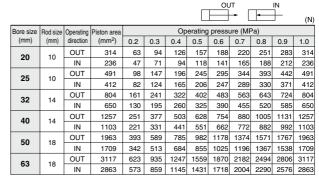
(For details, refer to page 517.)									
Symbol Description									
-X867	Side porting type								

#### Made to Order

Click here for details

Symbol	Description
-XC56	With knock pin holes

#### **Theoretical Output**



Note) Theoretical output (N) = Pressure (MPa) x Piston area (mm2)

MGJ JMGP

MGPW

MGQ

MGG

MGC MGF





## Weight

#### Slide Bearing: MGPWM

(kg)

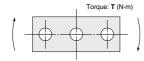
Bore size		Standard stroke (mm)											
(mm)	25	50	75	100	125	150	175	200					
20	0.63	0.86	1.11	1.33	1.54	1.76	1.98	2.20					
25	0.84	1.11	1.47	1.74	2.01	2.28	2.55	2.82					
32	1.31	1.71	2.22	2.61	3.00	3.38	3.77	4.15					
40	1.53	1.98	2.54	2.97	3.40	3.83	4.26	4.69					
50	2.45	3.12	4.01	4.66	5.31	5.96	6.61	7.26					
63	3.25	4.07	5.12	5.91	6.71	7.51	8.31	9.11					

Ball Bushing: MGPWL/High Precision Ball Bushing: MGPWA

(ka

Bore size		Standard stroke (mm)											
(mm)	25	50	75	100	125	150	175	200					
20	0.65	0.92	1.15	1.37	1.61	1.83	2.05	2.28					
25	0.89	1.23	1.52	1.81	2.11	2.40	2.68	2.97					
32	1.36	1.76	2.22	2.61	3.03	3.41	3.80	4.18					
40	1.58	2.02	2.53	2.96	3.43	3.86	4.29	4.72					
50	2.51	3.19	3.94	4.59	5.26	5.91	6.55	7.20					
63	3.32	4.14	5.04	5.84	6.66	7.46	8.26	9.06					

## **Allowable Rotational Torque of Plate**



T (N·m)

Bore size	Bearing type		Stroke (mm)											
(mm)	bearing type	25	50	75	100	125	150	175	200					
20	MGPWM	2.10	1.63	1.74	1.51	1.34	1.20	1.08	0.99					
20	MGPWL/A	3.97	4.36	3.46	2.87	3.93	3.45	3.07	2.76					
25	MGPWM	3.53	2.74	3.28	2.90	2.59	2.34	2.14	1.97					
25	MGPWL/A	6.88	6.78	5.43	4.51	6.27	5.51	4.90	4.40					
32	MGPWM	7.98	6.39	7.00	6.19	5.54	5.02	4.59	4.22					
32	MGPWL/A	11.13	8.48	11.14	9.36	12.46	11.00	9.83	8.87					
40	MGPWM	8.80	7.04	7.72	6.82	6.11	5.54	5.06	4.66					
40	MGPWL/A	12.26	9.34	12.27	10.31	13.73	12.12	10.83	9.77					
50	MGPWM	17.57	14.28	16.17	14.44	13.04	11.89	10.93	10.11					
30	MGPWL/A	17.08	13.20	19.64	16.62	20.45	18.10	16.19	14.61					
63	MGPWM	19.80	16.09	18.23	16.28	14.70	13.41	12.32	11.40					
03	MGPWL/A	19.18	14.81	22.07	18.66	22.98	20.33	18.18	16.39					

## **Non-rotating Accuracy of Plate**

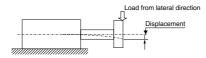


Non-rotating accuracy  $\theta$  when the plate is retracted and when no load is applied is not more than the values shown in the table as a guide line.

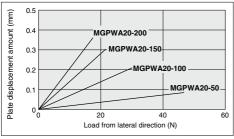
Bore size	Non-rotating accuracy θ									
(mm)	MGPWM	MGPWL	MGPWA							
20	±0.05°									
25		]								
32	±0.04°		.0.040							
40		±0.03°	±0.01°							
50	±0.03°	]								
63	±0.03									

## Compact Guide Cylinder/Wide Type MGPW Series

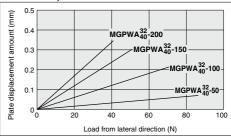
### High Precision Ball Bushing/MGPWA Plate Displacement Amount (Reference Values)



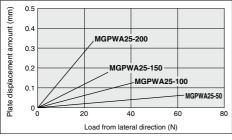




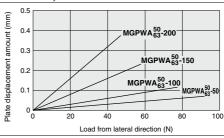
#### MGPWA32, 40



#### MGPWA25



## MGPWA50, 63



Note 1) The guide rod and self-weight for the plate are not included in the above displacement values.

Note 2) Allowable rotating torque, and operating range when used as a lifter, are the same as MGPWL series.

MGJ JMGP

MGP

MGPW

MGQ

MGG

MGC

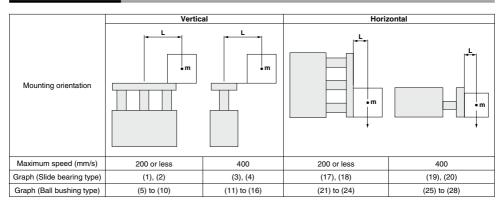
MGF





# MGPW Series Model Selection

## **Selection Conditions**



## **Selection Example 1 (Vertical Mounting)**

#### Selection conditions

#### Mounting: Vertical

Bearing type: Ball bushing

Stroke: 50 stroke

Maximum speed: 200 mm/s

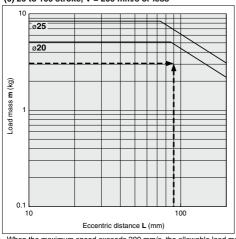
Load mass: 3 kg

Eccentric distance: 90 mm

Find the point of intersection for the load mass of 3 kg and the eccentric distance of 90 mm on graph (6), based on vertical mounting, ball bushing, 50 stroke, and the speed of 200 mm/s.

→ MGPWL20-50 is selected.

#### (6) 26 to 100 stroke, V = 200 mm/s or less



## Selection Example 2 (Horizontal Mounting)

#### Selection conditions

Mounting: Horizontal

Bearing type: Slide bearing

Distance between plate and load center of gravity: 50 mm

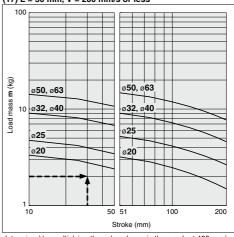
Maximum speed: 200 mm/s

Load mass: 2 kg Stroke: 30 stroke

Find the point of intersection for the load mass of 2 kg and 30 stroke on graph (17), based on horizontal mounting, slide bearing, the distance of 50 mm between the plate and load center of gravity, and the speed of 200 mm/s.

 $\rightarrow$  MGPWM20-30 is selected.

#### (17) L = 50 mm, V = 200 mm/s or less

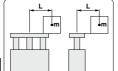


<sup>·</sup> When the maximum speed exceeds 200 mm/s, the allowable load mass is determined by multiplying the value shown in the graph at 400 mm/s by the coefficient listed in the table below.

Max. speed	Up to 300 mm/s	Up to 400 mm/s	Up to 500 mm/s
Coefficient	1.7	1	0.6



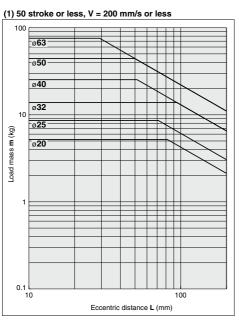
## Model Selection MGPW Series

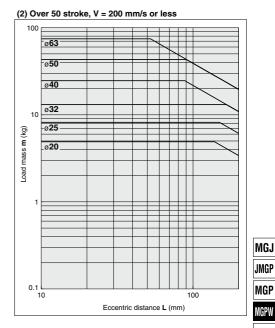


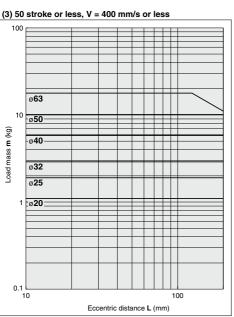
Vertical Mounting Slide bearing

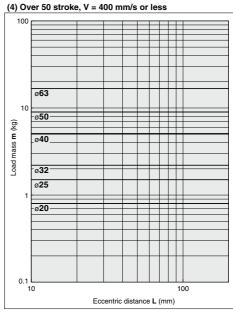
Operating pressure 0.5 MPa

#### MGPWM20 to 63









D-□ -X□

503



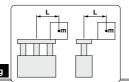
MGPW MGQ

JMGP

MGP

MGG

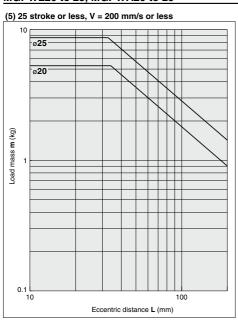
MGC MGF

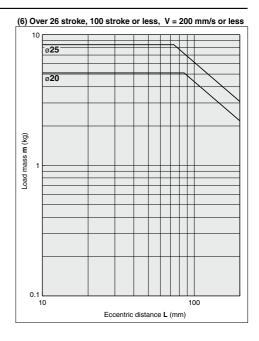


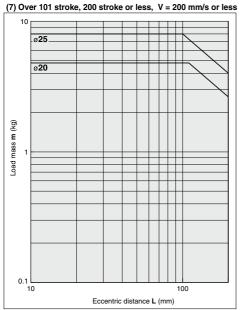
Vertical Mounting Ball bushing

- Operating pressure 0.5 MPa

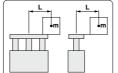
## MGPWL20 to 25, MGPWA20 to 25







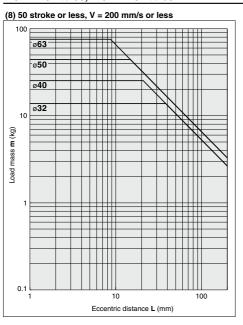
## Model Selection **MGPW** Series

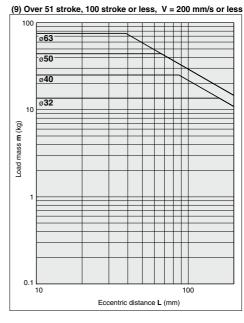


Vertical Mounting Ball bushing

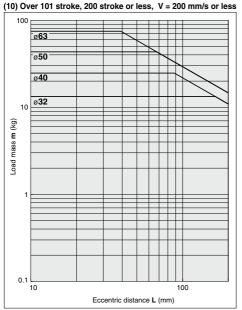
Operating pressure 0.5 MPa

## MGPWL32 to 63, MGPWA32 to 63









MGPW MGQ

MGP

MGJ JMGP

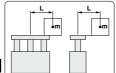
MGG

MGC MGF

MGZ MGT

-X□

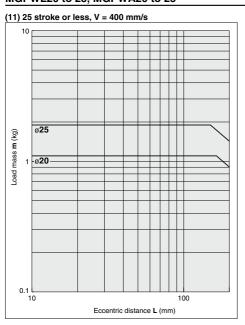


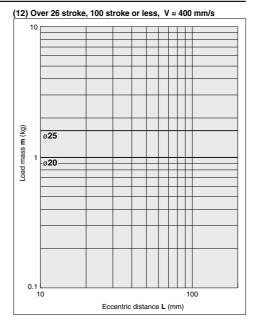


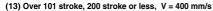
Vertical Mounting Ball bushing

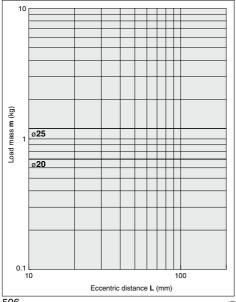
Operating pressure 0.5 MPa

## MGPWL20 to 25, MGPWA20 to 25

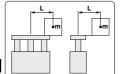








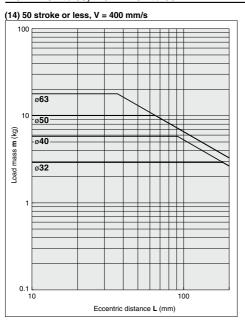
## Model Selection **MGPW** Series

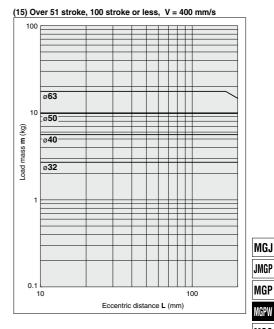


Vertical Mounting Ball bushing

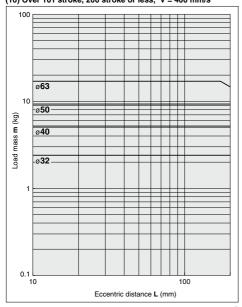
Operating pressure 0.5 MPa

#### MGPWL32 to 63, MGPWA32 to 63





(16) Over 101 stroke, 200 stroke or less, V = 400 mm/s



MGF MGZ MGT

JMGP

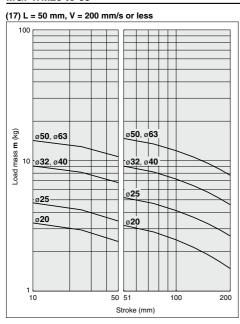
MGP

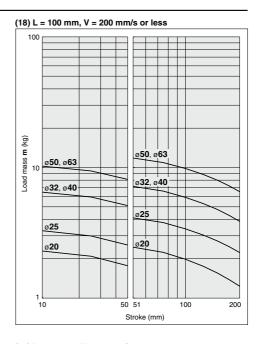
MGPW MGQ

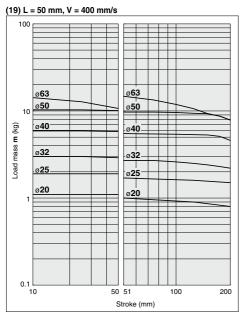
MGG MGC

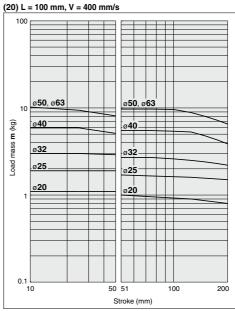
## Horizontal Mounting Slide bearing

#### MGPWM20 to 63







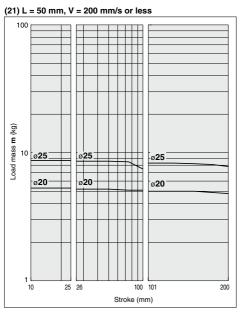


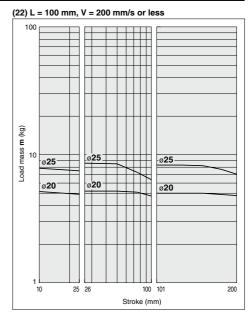
## Model Selection **MGPW Series**

g

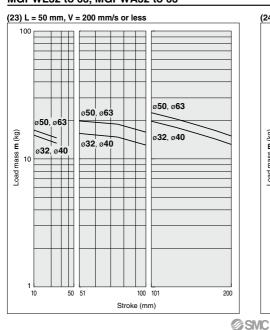
Horizontal Mounting Ball bushing

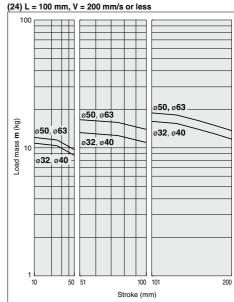
#### MGPWL20 to 25, MGPWA20 to 25





## MGPWL32 to 63, MGPWA32 to 63





509

D-□

-X□

MGJ JMGP

MGP

MGPW

MGQ

MGG MGC MGF

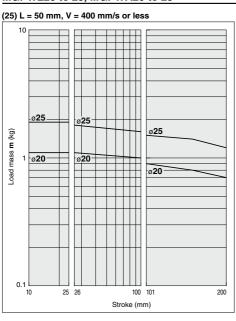
MGT

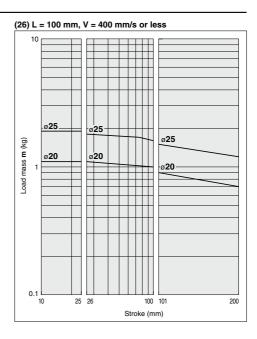
50

## Horizontal Mounting Ball bushing

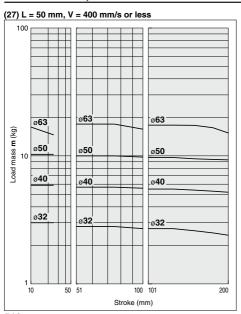
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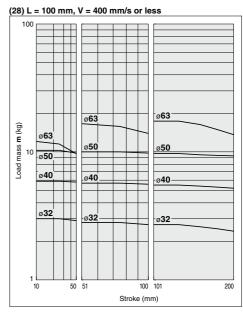
#### MGPWL20 to 25, MGPWA20 to 25





## MGPWL32 to 63, MGPWA32 to 63

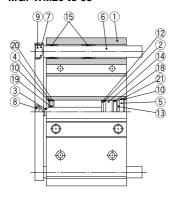


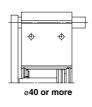


## Compact Guide Cylinder/Wide Type MGPW Series

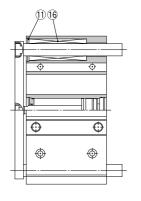
## Construction/MGPWM, MGPWL, MGPWA Series

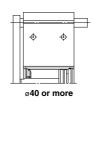
#### MGPWM20 to 63

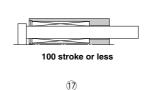


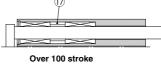


#### MGPWL20 to 63 MGPWA20 to 63









Component Parts

No.	Description	Material		Note
1	Body	Aluminum alloy	Hard	d anodized
2	Piston	Aluminum alloy	Ch	romated
3	Piston rod	Stainless steel	ø20 to ø25	
•	riston rou	Carbon steel	ø32 to ø63	Hard chrome plated
4	Collar	Aluminum alloy	Ch	romated
5	Head cover	Aluminum alloy	Ch	romated
6	Guide rod	Carbon steel	Hard c	hrome plated
7	Plate	Aluminum alloy	A	nodized
8	Plate mounting bolt	Carbon steel	Nic	kel plated
9	Guide bolt	Carbon steel	Nic	kel plated
10	Retaining ring	Carbon tool steel	Phosp	hate coated
11	Retaining ring	Carbon tool steel	Phosphate coated	
12	Bumper A	Urethane		
13	Bumper B	Urethane		
14	Magnet	-		
15	Slide bearing	Babbitt		

Component Parts

COI	imponent Parts								
No.	Description	Material	Note						
16	Ball bushing								
17	Spacer	Aluminum alloy							
18*	Piston seal	NBR							
19*	Rod seal	NBR							
20*	Gasket A	NBR							
21*	Gasket B	NBR							

#### Replacement Parts/Seal Kit

	e size nm)	Kit no.	Contents	Bore size (mm)	Kit no.	Contents
2	20	MGP20-Z-PS	Set of nos.	40	MGP40-Z-PS	Set of nos.
	25	MGP25-Z-PS	above (8, (9,	50	MGP50-Z-PS	above (8, (9,
- 3	32	MGP32-Z-PS	20, 21	63	MGP63-Z-PS	20, 20

- \* Seal kit includes ® to ②. Order the seal kit, based on each bore size.
  \* Since the seal kit does not include a grease pack, order it separately.
  - Since the seal kit does not include a grease pack, order it separately. Grease pack part no.: GR-S-010 (10 g)



MGJ JMGP MGP MGRW

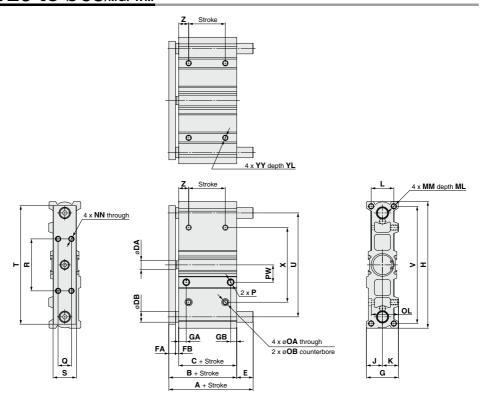
MGQ

MGG MGC

MGF



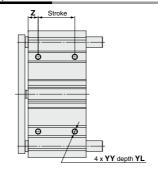
## Ø20 to Ø63/MGPWM

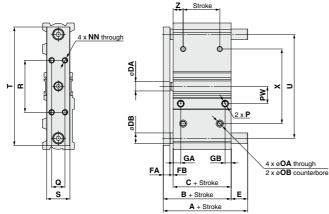


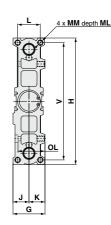
\* For intermediate strokes other than standard strokes, refer to "Manufacture of Intermediate Strokes" on page 499.

MGPV	VM Cor	nmo	n Dime	nsio	ns																	(mm)
Bore size (mm)	Standa	rd stro	ke (mm)	50 s		ver 50	В	С	DA	DB	50 st or less		er 50 oke	FA	FB	G	GA	GB	н	J	к	L
20				62	_	92	44.5	34	10	10	17.5	_	7.5	7.5	3	36	9.9	7.5	137	18	18	24
25	1			63.	5 1	13.5	47	35	10	12	16.5	66	3.5	9	3	42	10.3	8.7	157	21	21	30
32	25, 5	50, 75,	, 100,	76.	5 1	16.5	52	37	14	16	24.5	64	1.5	10	5	48	11.4	9	190	24	24	34
40	125, 1	50, 17	75, 200	76.	5 1	16.5	56	41	14	16	20.5	60	0.5	10	5	54	13.5	10.5	206	27	27	40
50				85	1	35	60.5	42	18	20	24.5	74	1.5	12.5	6	64	14	11.1	258	32	32	46
63				85	1	35	67.5	49	18	20	17.5	67	7.5	12.5	6	78	15.5	13.5	286	39	39	58
Bore size	ММ	ML	NN	OA	ОВ	OL	Nil		P TN	TF	PW	Q	R	s	Т	U	V	X		ΥY	YL	z
_ ` '	M5 x 0.8	13	M5 x 0.8	5.4	9.5	30.5	Rc1/8		PT1/8	G1/8	17	14	64	24	123	108	3 126	3 70	s Me	x 1	9	20
	M6 x 1	_	M6 x 1	5.4	9.5	36.5	Rc1/8	_	PT1/8	G1/8	18	16	68	_		_	_	_	_	x 1	9	20
	M8 x 1.25	20	M8 x 1.25	6.7	11	40.5	Rc1/8	_	PT1/8	G1/8	26	20	78	_		_	_	_	_	x 1.25	12	20
40	M8 x 1.25	20	M8 x 1.25	6.7	11	46.5	Rc1/8	3 N	PT1/8	G1/8	27	20	92	35	193	172	2 192	2 128	3 M8	x 1.25	12	23
50	M10 x 1.5	22	M10 x 1.5	8.6	14	54.5	Rc1/	1 N	PT1/4	G1/4	28.5	26	132	44	247	220	240	168	3 M1	0 x 1.5	15	25
63	M10 x 1.5	22	M10 x 1.5	8.6	14	68.5	Rc1/	1 N	PT1/4	G1/4	30	30	160	48	274	248	3 266	3 196	6 M1	0 x 1.5	15	27

## Ø20 to Ø63/MGPWL, MGPWA







\* For intermediate strokes other than standard strokes, refer to "Manufacture of Intermediate Strokes" on page 499.

#### MGPWL. **MGPWA** Common Dimensions

(mm) Bore size Standard stroke (mm) В С DA DB FΑ FB G GA GB н J Κ L MM ML (mm) 20 44.5 34 10 10 7.5 3 36 9.9 7.5 137 18 18 24 M5 x 0.8 13 25 47 35 10 13 9 3 42 10.3 8.7 157 21 21 30 M6 x 1 15 20 32 25, 50, 75, 100, 52 37 14 16 10 48 11.4 9 190 24 24 34 M8 x 1.25 5 125, 150, 175, 200 40 56 41 14 16 10 5 54 13.5 10.5 206 27 27 40 M8 x 1.25 20 50 42 M10 x 1.5 60.5 18 20 12.5 6 64 14 11.1 258 32 32 46 22 63 18 20 12.5 15.5 | 13.5 | 286 39 39 M10 x 1.5

Bore size	NINI		ОВ	<u> </u>		Р		PW		_	s	_		v	v	YY	VI	7
(mm)	NN	OA	ОВ	OL	Nil	TN	TF	PW	Q	R	, s	<b>'</b>	U	ı v	^	11	1L	
20	M5 x 0.8	5.4	9.5	30.5	Rc1/8	NPT1/8	G1/8	17	14	64	24	123	108	126	76	M6 x 1	9	20
25	M6 x 1	5.4	9.5	36.5	Rc1/8	NPT1/8	G1/8	18	16	68	26	146	128	146	92	M6 x 1	9	20
32	M8 x 1.25	6.7	11	40.5	Rc1/8	NPT1/8	G1/8	26	20	78	35	178	156	176	112	M8 x 1.25	12	20
40	M8 x 1.25	6.7	11	46.5	Rc1/8	NPT1/8	G1/8	27	20	92	35	193	172	192	128	M8 x 1.25	12	23
50	M10 x 1.5	8.6	14	54.5	Rc1/4	NPT1/4	G1/4	28.5	26	132	44	247	220	240	168	M10 x 1.5	15	25
63	M10 x 1.5	8.6	14	68.5	Rc1/4	NPT1/4	G1/4	30	30	160	48	274	248	266	196	M10 x 1.5	15	27

MGPWL,	MGPV	VA ø20,	ø <b>25/A</b> ,	E Dime	ensions	(mm
Bore size		Α			E	
(mm)	25 st or less	Over 25 st 100 st or less	Over 100 st	25 st or less	Over 25 st 100 st or less	Over 100 st
20	53.5	70.5	94.5	9	26	50
25	61.5	77.5	96.5	14.5	30.5	49.5

MGPWL,	MGPV	/A ø32	to Ø63/	/A, E Di	mensio	ns (mm)
Bore size		Α			E	
(mm)	50 st or less	Over 50 st 100 st or less	Over 100 st	50 st or less	Over 50 st 100 st or less	Over 100 st
32	72.5	89.5	109.5	20.5	37.5	57.5
40	72.5	89.5	109.5	16.5	33.5	53.5
50	82	103	123	21.5	42.5	62.5
63	82	103	123	14.5	35.5	55.5

MGJ

JMGP MGP

MGPW MGO

MGG

MGC

MGF

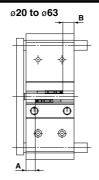
MGZ MGT

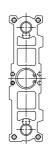
D-□ -X□

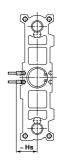
## **Auto Switch Mounting**

## Auto Switch Proper Mounting Position (Detection at Stroke End) and Its Mounting Height

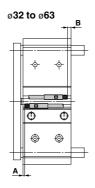
D-M9 U
D-M9 W
D-M9 WV
D-M9 WV
D-M9 A
D-M9 A
D-M9 AV
D-A9 D-A9 V

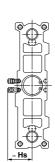






D-P3DWA





(mm)

**Auto Switch Proper Mounting Position** 

						()		
Auto switch model	D-M9 D-M9 D-M9 D-M9 D-M9 D-M9	□V □W □WV □A	D-A		D-P3DWA			
(mm)	Α	В	Α	В	Α	В		
20	11	11	7	7	_	_		
25	10.5	12.5	6.5	8.5	6	8		
32	12	13	8	9	7.5	8.5		
40	14	15	10	11	9.5	10.5		
50	13.5	16	9.5	12	9	11.5		
63	16.5	20	12.5	16	12	15.5		

Note) Adjust the auto switch after confirming the operating conditions in the actual setting.

Auto Swi	Auto Switch Mounting Height (mm)										
Auto switch model	D-M9□V D-M9□WV D-M9□AV	D-A9□V	D-P3DWA								
(mm)	Hs	Hs	Hs								
20	24.5	22	_								
25	26	24	32.5								
32	29	26.5	35.5								
40	33	30.5	39								
50	38.5	36	44.5								
63	45.5	43	51.5								

## Auto Switch Mounting MGPW Series

## **Minimum Stroke for Auto Switch Mounting**

							(mm)		
Auto switch model	No. of auto switches mounted	ø <b>20</b>	ø <b>25</b>	ø <b>32</b>	ø <b>40</b>	ø <b>50</b>	ø <b>63</b>		
D-M9□	1 pc.	5 <sup>N</sup>	ote 1)			5			
D-M3	2 pcs.			1	0				
D-M9□W	1 pc.			5 No	nte 2)				
D-IVIS UV	2 pcs.			1	0				
D-M9□WV	1 pc.			5 <sup>No</sup>	ote 2)				
D-M9□AV	2 pcs.			1	0				
D-M9□A	1 pc.			5 <sup>No</sup>	ote 2)				
D-IVI3	2 pcs.			10 <sup>N</sup>	ote 2)				
D-M9□V	1 pc.			5	5				
D-IVI3 U	2 pcs.			5	5				
D-A9□V	1 pc.			5	5				
D-A9□V	2 pcs.			1	0				
D-A9□	1 pc.		5						
D-A3	2 pcs.			1	0				
D-P3DWA	1 pc.	<u> </u>							
D-F3DWA	2 pcs.		_		1	5			

Note 1) Confirm that it is possible to secure the minimum bending radius of 10 mm of the auto switch lead wire before use.

Note 2) Confirm that it is possible to securely set the auto switch(es) within the range of indicator green light ON range before use.

For in-line entry type, please also consider Note 1) shown above.

Note 3) The D-P3DWA can be mounted on bore sizes ø32 to ø63.

Other than the applicable auto switches listed in "How to Order", the following auto switches are mountable. Refer to pages 1119 to 1245 for detailed specifications.

Туре	Model	Electrical entry	Features
Solid state switch	D-P4DW	Grommet (In-line)	Diagnostic indication (2-color indicator) Bore size: ø32 to ø63

\* With pre-wired connector is also available for solid state auto switches. For details, refer to pages 1192 and 1193.

\* Normally closed (NC = b contact) solid state auto switches (D-M9□E(V)) are also available. For details, refer to page 1592-1.

\* When installing the D-P4DW, use the BMG7-032 auto switch mounting bracket.

MGJ JMGP

MGP

MGPW

MGQ

MGG MGC

MGF

MGZ MGT

D-🗆



## Auto Switch Mounting Brackets/Part No.

Applicable Cylinder Series: MGPWM, MGPWL, MGPWA

Applicable auto switches	D-M9□/M9□V D-M9□W/M9□WV D-M9□A/M9□AV D-A9□/A9□V	D-P3DWA
Bore size (mm)	ø20 to ø63	ø32 to ø63
Auto switch mounting bracket part no.	_	_
Auto switch mounting bracket fitting parts lineup/Weight	-	_
	Surfaces with auto switch mounting slo	Surfaces with auto switch mounting slot
Auto switch mounting surfaces		
Mounting of auto switch	D-M9□(V) D-M9□W(V) D-A93  D-M9□A(V) 0.05 (	screw (M2.5 x 12 L) is 0.2 to 0.3 N·m.  Hexagon socket head cap screw (Included with auto switch) (M2.5 x 12 L)  rew, use a 6 mm in

Note) Auto switch mounting brackets and auto switches are enclosed with the cylinder for shipment. For an environment that needs the water-resistant auto switch, select the D-M9□A(V) type.

# **Made to Order: Individual Specifications**

Please contact SMC for detailed dimensions, specifications and lead times.

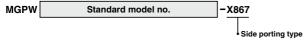


## 1 Side Porting Type

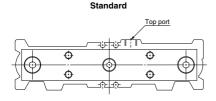
Symbol -X867

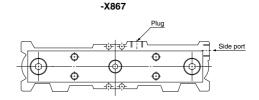
Ports are only on the top of the cylinder for the standard model, but side ports are also available.

#### **How to Order**



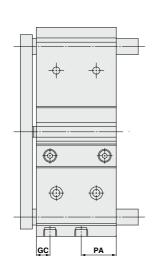
#### Port positions





Specifications: Same as standard type

Dimensions (Dimensions other than below are the same as standard type.)



Bore size (mm)	GC	PA	РВ
20	9.9	23.5	10.5
25	10.3	25	13.5
32	11.4	31	16
40	13.5	31	18
50	14	35	21.5
63	15.5	36	28

			(mm)
Bore size (mm)	GC	PA	РВ
20	9.9	23.5	10.5
25	10.3	25	13.5
32	11.4	31	16
40	13.5	31	18
50	14	35	21.5
63	15.5	36	28

D-□ -X□

MGJ

JMGP

MGP MGPW MGQ MGG MGC MGF MGZ MGT



РΒ



# MGPW Series Specific Product Precautions

Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 3 to 12 for Actuator and Auto Switch Precautions.

#### Mounting

## **.**⚠Warning

 Never place your hands or fingers between the plate and the body.

Be very careful to prevent your hands or fingers from getting caught in the gap between the cylinder body and the plate when air is applied.



## 

1. Use cylinders within the piston speed range.

An orifice is set for this cylinder, but the piston speed may exceed the operating range if the speed controller is not used. If the cylinder is used outside the operating speed range, it may cause damage to the cylinder and shorten the service life. Adjust the speed by installing the speed controller and use the cylinder within the limited range.

2. Pay attention to the operating speed when the product is mounted vertically.

When using the product in the vertical direction, if the load factor is large, the operating speed can be faster than the control speed of the speed controller (i.e. quick extension). In such cases, it is recommended to use a dual speed controller

Do not scratch or gouge the sliding portion of the piston rod and the guide rod.

Damaged seals, etc. will result in leakage or malfunction.

Do not dent or scratch the mounting surface of a body and a plate.

The flatness of the mounting surface may not be maintained, which would cause an increase in sliding resistance.

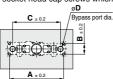
Make sure that the cylinder mounting surface has a flatness of 0.05 mm or less.

Insufficient flatness of a workpiece or bracket mounted on the mounting surface or plate of the cylinder and other parts can cause defective operation and an increase in the sliding resistance.

#### 6. Bottom of cylinder

The guide rods protrude from the bottom of the cylinder at the end of the retracting stroke, and therefore, in cases where the cylinder is to be bottom mounted, it is necessary to provide bypass ports in the mounting surface for the guide rods, as well as holes for the hexagon socket head cap screws which are used for mounting.



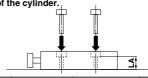


Bore size	Α	В	С	<b>D</b> (r		Hexagon socket
(mm)	(mm)	(mm)	(mm)	MGPWM	MGPWL/A	head cap screw
20	126	24	108	12	12	M5 x 0.8
25	146	30	128	14	15	M6 x 1.0
32	176	34	156	18	18	M8 x 1.25
40	192	40	172	18	18	M8 x 1.25
50	240	46	220	22	22	M10 x 1.5
63	266	58	248	22	22	M10 x 1.5

#### Mounting

## **∧** Caution

Tighten the screws to the correct tightening torques specified in the table below when mounting parts on top of the cylinder.



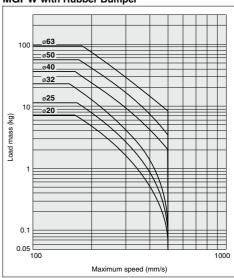
Bore size (mm)	Hexagon socket head cap screw	Tightening torque (N·m)	LA dimension (mm)
20	M5	3.0 to 4.0	30.5
25	CIVI	3.0 10 4.0	36.5
32	M6	5.2 to 6.4	40.5
40	IVIO	5.2 10 6.4	46.5
50	M8	12.5 to 15.5	54.5
63	IVIO	12.5 to 15.5	68.5

#### Allowable Kinetic Energy

### **⚠** Caution

Load mass and a maximum speed must be within the ranges shown in the graph below.

#### MGPW with Rubber Bumper



#### Other

## **∧** Caution

Do not use this cylinder as a stopper.



