

# Lock-Up Valve

## IL201/211/220 Series

- The lock-up valve is used if any air source or air supply piping line failure occurs in the air operated process control line.

Single acting, Double acting: Retains pressure at the operating area as emergency operation until the air source is recovered to its normal state.

3 Port: Changes the supply port if a trouble occurs.

### How to Order

IL 201 - [ ] 02 [ ] - [ ]

**Action**

201	Single acting
211	Double acting
220	3 Port

**Thread type**

Nil	Rc
N	NPT*
F	G*

\* Semi-standard

**Accessories**


Nil	None
B	With bracket

**Port size**

02	1/4
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**Suffix**

Nil	Standard
T	High temperature (-5 to 100°C)
L	Low temperature (-30 to 60°C)
S	External parts copper-free
ST	External parts copper-free/ High temperature (-5 to 100°C)
SL	External parts copper-free/ Low temperature (-30 to 60°C)



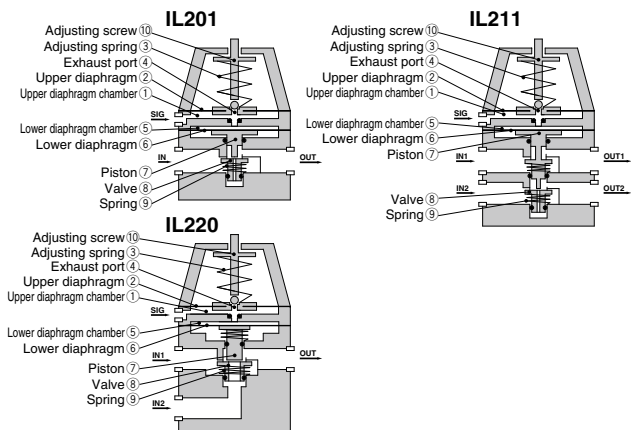
### Standard Specifications

Model	IL201	IL211	IL220
<b>Action</b>	Single acting	Double acting	3 Port
<b>Signal pressure</b>	Max. 1.0 MPa <small>Note 1)</small>		
<b>Set pressure range</b>	0.14 to 0.7 MPa <small>Note 1)</small>		
<b>Shut-off pressure</b>	Max. 0.7 MPa		
<b>Ambient and fluid temperature</b>	-5 to 60°C		
<b>Port size</b>	Rc1/4		
<b>Differential</b> <small>Note 2)</small>	0.01 MPa		
<b>Weight</b>	0.45 kg	0.64 kg	0.7 kg

Note 1) Provide a differential pressure of 0.1 MPa or more between the signal pressure and set pressure. If the differential pressure is small, the internal part is worn out due to the structure of this product and the bleed amount from the exhaust port increases, which may affect the characteristics.

Note 2) Pressure difference between lock activated and lock released

### Principle of Operation

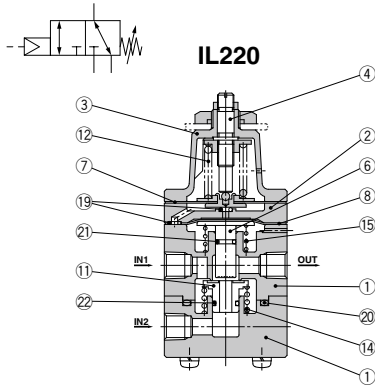
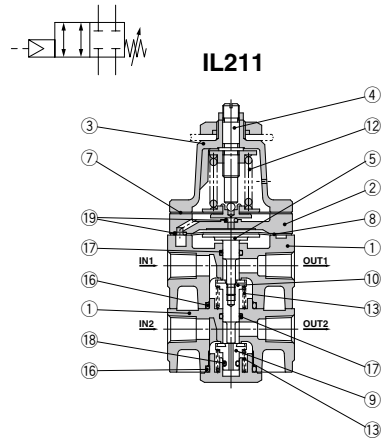
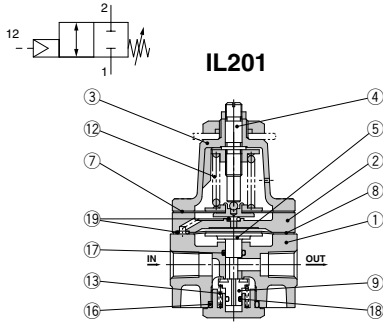


The signal air pressure enters the upper diaphragm chamber ① to generate a force. When this force is larger than the force generated by compressing the adjusting spring ③, the upper diaphragm ② is pushed up, the exhaust port ④ is closed, and the signal air pressure enters the lower diaphragm chamber ⑤ and acts the lower diaphragm ⑥. This pushes down the piston ⑦ to open the valve.

IL201 and IL211 enter the status, in which the flow path between IN and OUT is opened. IL220 enters the status, in which the flow path between IN1 and OUT is opened. If the signal air pressure drops to a level below the set pressure for some reason, the upper diaphragm ② is pushed down, the pressure inside the lower diaphragm ⑤ is exhausted from the exhaust port ④, and the valve ⑧ is closed by the force of the spring ⑨. At this time, IN and OUT are shut down in IL201 and IL211. In IL220, IN1 and OUT are shut down, and the flow path between IN2 and OUT is opened. The set pressure is adjusted with the adjusting screw ⑩.

# IL201/211/220 Series

## Construction



### Component Parts

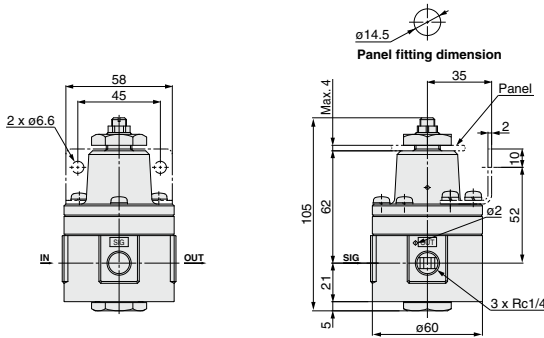
No.	Description	Material	Note
1	Body	Aluminum alloy	Silver baking finish
2	Pilot body	Aluminum alloy	Silver baking finish
3	Bonnet	Aluminum alloy	Silver baking finish
4	Adjusting screw	Stainless steel	
5	Piston	Brass	
6	Piston rod	Brass	
7	Diaphragm assembly	Aluminum alloy/Brass/NBR	Chromated
8	Diaphragm	NBR	
9	Piston valve	Brass/NBR	
10	Piston valve	Brass/NBR	
11	Valve	Brass/NBR	
12	Adjusting spring	Steel wire	Zinc chromated
13	Valve spring	Stainless steel	
14	Valve spring	Stainless steel	
15	Piston spring	Stainless steel	
16	O-ring	NBR	
17	O-ring	NBR	
18	O-ring	NBR	
19	O-ring	NBR	
20	O-ring	NBR	
21	O-ring	NBR	
22	O-ring	NBR	

### Replacement Parts

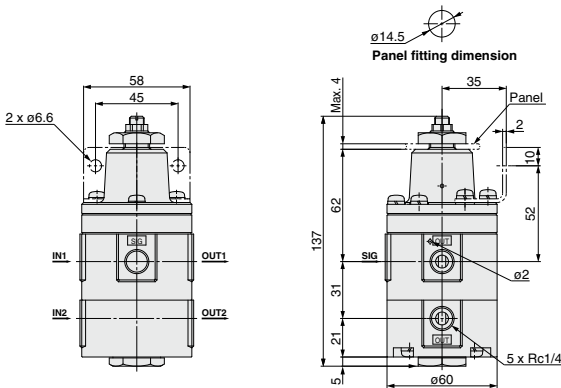
Model	Order no.	Contents
<b>IL201</b>	KT-IL201	Set of left nos. ⑦, ⑧, ⑨, ⑫, ⑬, ⑮, ⑰, ⑱, ⑲
<b>IL211</b>	KT-IL211	Set of left nos. ⑦, ⑧, ⑨, ⑩, ⑫, ⑬, ⑮, ⑰, ⑱, ⑲
<b>IL220</b>	KT-IL220	Set of left nos. ⑦, ⑧, ⑩, ⑫, ⑬, ⑮, ⑲, ⑳, ㉑, ㉒

## Dimensions

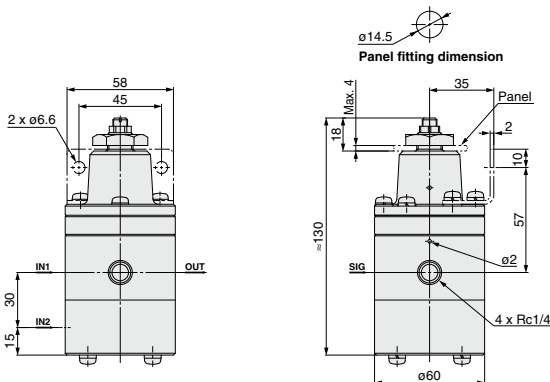
### IL201



### IL211



### IL220



IP
IW
1301
AW
IL1 <input type="checkbox"/>
<b>IL2 <input checked="" type="checkbox"/></b>
IT
CP <input type="checkbox"/>
IS
VFN
IN- T <input type="checkbox"/>