# **5 Port Solenoid Valve**

# Series SZ3000

Rubber Seal Cassette Type Manifold

# The plug-in cassette system makes valve replacement easy.

A plug-in manifold has been created with a height of 43.5 mm (including DIN rail). Valve replacement can be performed easily. Moreover, since spare terminates for wiring (receptacle housings) are contained inside the manifold, terminal changes (additions) can be performed quickly and easily. (The number of additional stations is limited by the manifold specifications. For details, refer to page 773.)

## Valves equipped with switches

Adjustment and maintenance of equipment can be performed with greater safety, since the power to each valve can be shut off individually with built-in switches.

### High speed response of 10 ms

(SZ3000 double, 0.5 MPa 24 VDC, Without surge voltage suppressor Low power consumption and a faster response time of 10 ms are obtained with a unique pilot valve construction.

# Low power consumption: 0.6 W

(Current draw: 25 mA at 24 VDC) Low power consumption enables direct operation by a PLC. Cost savings are realized through the use of a smaller power supply and the elimination of relay cards.

# Easy attaching/detaching of the tubing

The interval between ports A and B is a wide 20.5 mm, allowing easy changes of fittings and tubing.



# High reliability and long service life exceeding 50 million cycles or more

High reliability and long service life have been achieved with guide ring construction which prevents eccentricity of the main valve, and a return piston with increased return force. (Single and double solenoid type)

### The connector entry direction can be changed from top to side with a simple operation.

Switch for locking a connector





SJ SY SY SV SYJ SZ VF VP4 S0700 VO V04 V05 VOC VOC4 VOZ SO VFS VFR V07

# 5 Port Solenoid Valve Series SZ3000 Plug-in Type



An order for a manifold base only is not acceptable. Please order the solenoid valves for mounting at the same time while referring to the ordering example.

How to Order

Plug-in manifold with power supply terminals



How to Order

#### Plug-in manifold without power supply terminals



How to Order

#### • How to order solenoid valves For plug-in (Common for both with and without power supply terminals)



### How to Order Valve Manifold Assembly









### **Manifold Specifications**

Model		D-sub connector	Flat ribbon cable type 60P□			
		Type 60F	Type 60P	Type 60PG	Type 60PH	
Manifold				Plug-i	n type	
1 (P: SUP), 3	/5 (R: EXH)	system		Common	SUP, EXH	
Valve stations	(With power	terminal)	2 to 20	stations	2 to 16 stations	2 to 8 stations
Applicable connector			D-sub connector Conforming to MIL-C-24308 JIS-X-5101	Flat ribbon cable connector Socket: 26 pins MIL type with strain relief Conforming to MIL-C-83503	Flat ribbon cable connector Socket: 20 pins MIL type with strain relief Conforming to MIL-C-83503	Flat ribbon cable connector Socket: 10 pins MIL type with strain relief Conforming to MIL-C-83503
Internal w	iring		+ COM, - COM			
4 (A), 2 (B)	) port	Location	Valve			
Porting spe		Direction	Lateral, Upward, Downward			
Port size	1 (P), 3/5	(R) port	C8			
Port Size	4 (A), 2 (B) port		C4, C6, M5			
Weight W (g) <sup>(2)</sup> (n1: Stations (n2: Number of SUP/EXH blocks) m: Weight of DIN rail			W = 3.2n1 + 53n2 + m + 126.5			

Note 1) In cases such as those where many valves are operated simultaneously, use type B (double side SUP/EXH), applying pressure to the 1(P) ports on both sides and exhausting from the 3(R) ports on both sides. Note 2) The weight W is the value for the D-sub connector manifold with power supply terminals only. To obtain the weight

ote 2) The weight W is the value for the D-sub connector manifold with power supply terminals only. To obtain the weight with solenoid valves attached, add the solenoid valve weights given on page 764 for the appropriate number of stations. For DIN rail weight, refer to page 766.

#### **Flow Characteristics**

P	Port size Flow ch			Flow char	racteristics			
1, 5,	, 3	4, 2	1→2/4(P→A∕B)			4/2	2→3(A∕B→F	<b>R</b> )
(P, EA,	, EB)	(A, B)	C[dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv
		C4	0.58 [0.49]	0.26 [0.36]	0.14 [0.13]	0.76 [0.65]	0.15 [0.20]	0.18 [0.15]
Ca	3	C6	0.73 [0.64]	0.24 [0.27]	0.18 [0.16]	0.77 [0.74]	0.19 [0.16]	0.19 [0.19]
		M5	0.60 [0.57]	0.38 [0.35]	0.17 [0.15]	0.67 [0.58]	0.16 [0.39]	0.16 [0.16]

Note) • The value is for manifold base with 5 stations and individually operated 2 position type. • Values inside [ ] are for 4 position dual 3 port valves. SJ



# **Solenoid Valve Specifications**

	Series		SZ3000	
Fluid			Air	
Internal pilot	2 position	single	0.15 to 0.7	
operating	2 position	double	0.1 to 0.7	
pressure range (MPa)	3 position		0.2 to 0.7	
(IVIFa)	4 position d	ual 3 port valve	0.15 to 0.7	
External pilot	Operating p	pressure range	-100 kPa to 0.7	
operating	Pilot	2 position single	0.25 to 0.7	
pressure range (MPa)	pressure range	2 position double	0.25 to 0.7	
(WFa)		3 position	0.25 to 0.7	
Ambient and flu	id temperat	ture (°C)	-10 to 50 (No freezing. Refer to page 5.)	
Max. operating frequency (Hz)		ingle, double ual 3 port valve	10	
	3 position		3	
Manual override	(Manual o	peration)	Non-locking push type, Push-turn locking slotted type	
Pilot type	Pilot type		Common exhaust type for main and pilot valve	
Lubrication	Lubrication		Not required	
Mounting orient	Mounting orientation		Unrestricted	
Impact/Vibration	n resistance	e m/s <sup>2 Note)</sup>	150/30	
Enclosure			Dust-protected	

Note) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period) Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was per formed at both energized and de-energized states in the eaxial direction and at the right angles to the main valve and armature. (Values at the initial period)

Solenoid Specifications

Electrical entry	L type (For plug-in), M type plug connector (M)					
Rated coil voltage (V) Note)	24, 12, 6, 5, 3 VDC					
Allowable voltage fluctuation	±10% of rated voltage					
Power consumption (W)	0.6 (With light: 0.65)					
Surge voltage suppressor	Diode					
Indicator light	LED					

Note) Only 24 VDC and 12 VDC are available for plug-in use.

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#### **Response Time**

Note) Based on dynamic performance test, JIS B 8375-1981. (Coil temperature: 20°C, at rated voltage)

	Response time (ms) (at the pressure of 0.5 MPa)				
Type of actuation	Without surge voltage	With surge voltage suppressor			
	suppressor	S, Z type			
2 position single	12 or less	15 or less			
2 position double	10 or less	13 or less			
3 position	15 or less	20 or less			
4 position dual 3 port valve	30 or less	35 or less			

#### Weight

Valve model	Type of actuation		Port size 4(A), 2(B)	Weight (g)
		Single		78
	2 position	Double		84
		Closed center	C4	
SZ3□60-□-C4	3 position	Exhaust center	One-touch fitting for ø4	88
		Pressure center	( 10.01 )	
	4 position	Dual 3 port valve		84
	2 position	Single		74
	2 position	Double		81
		Closed center	C6 (One-touch fitting)	85
SZ3□60-□-C6	3 position	Exhaust center	for ø6	
		Pressure center		
	4 position	Dual 3 port valve		81
	Onesition	Single		69
	2 position	Double		75
SZ3□60-□-M5		Closed center	M5 x 0.8	
	3 position	Exhaust center		79
		Pressure center		
	4 position Dual 3 port valve			75

# Manifold Options

#### SUP block disk

By installing a SUP block disk in the pressure supply passage of a manifold valve, it is possible to supply two or more different high and low pressures to one manifold. (Use in combination with a pilot port block disk.)



#### EXH block disk

By installing an EXH block disk in the exhaust passage of a manifold valve, it is possible to divide the valve's exhaust so that it does not affect another valve. (Two block disks are needed to divide both exhausts.)



#### Pilot port block disk

By installing a pilot port block disk in the pilot passage of a manifold valve, it can be function as an internal pilot/external pilot mixed manifold.



#### Label for block disk

The labels shown below are used on manifold stations containing SUP/EXH block disk(s) to show their location. (3 pcs. each)

#### SZ3000-155-1A

Label for SUP/EXH block disk



Label for SUP block disk

Label for pilot port block disk

Label for EXH block disk

′RI<mark>P</mark>IR

Part no.

SZ3000-114-2A

\* When a block disk is concurrently ordered by specifying on the manifold specification sheet, etc., a label will be stuck on the position where block disk is mounted.



### Blanking block assembly

SZ3000-55-1A

These are mounted when later addition of valves is planned, etc.



#### Silencer with One-touch fitting

This silencer can be mounted on the manifolds' port R (exhaust) with a single touch.



Series	Applicable fittings size ød	Model	A	L	D	Effective area mm <sup>2</sup>	Noise reduction dB
SZ3000(ø8)	8	AN15-C08	26.5	45	13	20	30

#### Plug (White)

These are inserted in cylinder ports or SUP/EXH ports which are not being used.

Purchasing order is available in units of 10 pieces.



#### Dimensions

Applicable fittings size ø <b>d</b>	Model	A	L	D
4	KQ2P-04	16	32	6
6	KQ2P-06	18	35	8
8	KQ2P-08	20.5	39	10



### **Manifold Option**

#### DIN rail dimensions/Weight

#### VZ1000-11-1-

#### Refer to the L dimension tables

Enter a number from the DIN rail dimension table below.



No.	0	1	2	3	4	5	6	7	8	9
L dimension	98	110.5	123	135.5	148	160.5	173	185.5	198	210.5
Weight (g)	17.6	19.9	22.1	24.4	26.6	28.9	31.1	33.4	35.6	37.9
No.	10	11	12	13	14	15	16	17	18	19
L dimension	223	235.5	248	260.5	273	285.5	298	310.5	323	335.5
Weight (g)	40.1	42.4	44.6	46.9	49.1	51.4	53.6	55.9	58.1	60.4
No.	20	21	22	23	24	25	26	27	28	29
L dimension	348	360.5	373	385.5	398	410.5	423	435.5	448	460.5
Weight (g)	62.6	64.9	67.1	69.4	71.6	73.9	76.1	78.4	80.6	82.9

#### Flat ribbon cable type/Cable assembly

#### AXT100-FC□-10



#### Flat Ribbon Cable Assembly

Cable length (L)	10 pins	20 pins	26 pins
1.5 m	AXT100-FC10-1	AXT100-FC20-1	AXT100-FC26-1
3 m	AXT100-FC10-2	AXT100-FC20-2	AXT100-FC26-2
5 m	AXT100-FC10-3	AXT100-FC20-3	AXT100-FC26-3
Connector width (W)	17.2	30	37.5

\* For other commercial connectors, use a type with strain relief conforming to MIL-C-83503.

#### Connector manufacturers' example

- · Hirose Electric Co., Ltd.
- Sumitomo 3M Limited
- · Fujitsu Limited
- Japan Aviation Electronics Industry, Ltd.
- J.S.T. Mfg. Co., Ltd.

# ■ D-sub connector (25 pins)/Cable assembly AXT100-DS25-030



#### **D-sub Connector Cable Assembly** Terminal No.

Terminal No.					
Terminal no.	Lead wire color	Dot marking			
1	Black	None			
2	Brown	None			
3	Red	None			
4	Orange	None			
5	Yellow	None			
6	Pink	None			
7	Blue	None			
8	Purple	White			
9	Gray	Black			
10	White	Black			
11	White	Red			
12	Yellow	Red			
13	Orange	Red			
14	Yellow	Black			
15	Pink	Black			
16	Blue	White			
17	Purple	None			
18	Gray	None			
19	Orange	Black			
20	Red	White			
21	Brown	White			
22	Pink	Red			
23	Gray	Red			
24	Black	White			
25	White	None			

#### **D-sub Connector Cable** Assembly

Cable length (L)	Assmbly part no.	Note	
1.5 m	AXT100-DS25-015		
3 m	AXT100-DS25-030	Cable 25 cores	
5 m	AXT100-DS25-050	1 124400	

\* For other commercial connectors, use a 25 pins type with female connector conforming to MIL-C-24308.

#### Connector manufacturers' example

- · Hirose Electric Co., Ltd.
- Japan Aviation Electronics Industry, Ltd.
- J.S.T. Mfg. Co., Ltd.

#### Electric Characteristics

Item	Characteristics				
Conductor resistance Ω/km, 20°C	65 or less				
Voltage limit VAC, 1 min.	1000				
Insulation resistance MΩkm, 20°C	5 or less				
MILLIN THE					

Note) The minimum bending radius for D-sub connector cables is 20 mm.



**SMC** 

### Manifold Electrical Wiring

#### Type 60F D-sub Connector Type (25 pins) -

#### Without Power Supply Terminal





• The circuits above are for the double wiring specifications with up to 10 or 12 stations. Connect to SOL.A in the case of a single solenoid. Moreover, when wiring instructions are given on a manifold specification sheet, the "A" signal for single and the "A, B" signals for double should be wired in order 1, 14, 2, 15.....etc., without skipping or leaving any connectors remaining.

Stations are counted from D side as the 1st one.

#### Type 60P Flat Ribbon Cable Type (26 pins)

#### Without Power Supply Terminal



. The circuits above are for the double wiring specifications with up to 11 or 12 stations. Connect to SOL.A in the case of a single solenoid. Moreover, when wiring instructions are given on a manifold specification sheet, the "A" signal for single and the "A, B" signals for double should be wired in order 1, 2, 3, 4.....etc., without skipping or leaving any connectors remaining.

. Stations are counted from D side as the 1st one.

. Since terminal numbers are not indicated on the flat cable, use the triangle mark as a reference for wiring.

### **Manifold Electrical Wiring**

#### Type 60PG Flat Ribbon Cable Type (20 pins)

#### Without Power Supply Terminal



The circuits above are for the double wiring specifications with up to 8 or 9 stations. Connect to SOLA in the case of a single solenoid. Moreover, when wiring
instructions are given on a manifold specification sheet, the "A" signal for single and the "A, B" signals for double should be wired in order 1, 2, 3, 4.....etc., without
skipping or leaving any connectors remaining.

Stations are counted from D side as the 1st one

. Since terminal numbers are not indicated on the flat cable, use the triangle mark as a reference for wiring.

#### Type 60PH Flat Ribbon Cable Type (10 pins) -

#### Without Power Supply Terminal

#### With Power Supply Terminal



The circuits above are for the double wiring specifications with up to 4 stations. Connect to SOLA in the case of a single solenoid. Moreover, when wiring instructions
are given on a manifold specification sheet, the "A" signal for single and the "A, B" signals for double should be wired in order 1, 2, 3, 4.....etc., without skipping or
leaving any connectors remaining.

. Stations are counted from D side as the 1st one.

Since terminal numbers are not indicated on the flat cable, use the triangle mark as a reference for wiring.

# With Power Supply Terminal



# Wiring of Plug-in Type Manifold with Power Supply Terminal (Example)

 Since the power supply to drive valves with power supply terminals can be supplied from either the control side or the manifold side, these wiring examples should be used for reference when wiring is performed.

#### 1. Wiring example when using manifold power supply terminal



2. Wiring example when not using manifold power supply terminal (Power is supplied to the control side or along the wiring, etc.)



# **∆** Caution

 Single wire, COM position, etc. of PLC are different from each manufacturer. When connecting with PLC, read the specifications carefully and understand the electrical circuit. Poor wiring could cause damage to PLC, power source, etc. as well as manifold and valve. V04

V05

### Construction

#### Symbol

Symbol

2 position single



2 position single with back pressure check valve



2 position single



# 2 position double

2 position double with back pressure check valve



# 2 position double



#### 3 position closed center/exhaust center/pressure center



### **Component Parts**

No.	Description	Material	Note		
1	Body	Zinc die-casted	—		
2	Adapter plate	Resin	Urban white		
3	Pilot body	Resin	Urban white		
4	Molded coil	—	Urban gray		
5	Body cover	Resin	Urban white		
6	Spool valve assembly	Aluminum/HNBR	-		
7	Port block	Resin	Urban white		
8	Bottom cover assembly	—	Urban white		

### **Replacement Parts**

No.	Description	Part no.						
9	One-touch fitting	Refer to One-touch fitting part number information on page 802.						
10	Clip	SX3000-115-2						

2 position single with back pressure check valve



Symbol

### 3 position closed center

 $(A)_{T} \xrightarrow{(A)_{T}} T \xrightarrow{(B)} T$ 

#### 3 position exhaust center



#### 3 position pressure center



# Cassette Type Manifold Series SZ3000



**SMC** 

No.	Description	Material	Note		
1	Spool valve assembly	Resin/HNBR	For N.C. (Normally closed)		
2	Spool valve assembly	Resin/HNBR	For N.O. (Normally open)		
3	Body	Zinc die-casted	-		
4	Adapter plate	Resin	Urban white		
5	Pilot body	Resin	Urban white		
6	Molded coil	—	Urban gray		
7	Body cover	Resin	Urban white		
8	Port block	Resin	Urban white		
9	Bottom cover assembly	—	Urban white		

### **Replacement Parts**

	No.	Description	Part no.
	10	One-touch fitting	Refer to One-touch fitting part number information on page 802.
_	11	Clip	SX3000-115-2



# Manifold Exploded View

### Type 60P Manifold (Plug-in, flat ribbon cable type)



#### **Component Parts**

No.	Description	Part no.	Note					
1	SUP/EXH block assembly	SZ3000-50-1A-□□	C8: With One-touch fitting for ø6 C8: With One-touch fitting for ø8 L6: With One-touch fitting for ø6 (Elbow fetching upwar L8: With One-touch fitting for ø8 (Elbow fetching downwan B6: With One-touch fitting for ø8 (Elbow fetching downwan B8: With One-touch fitting for ø8 (Elbow fetching downwan					
2	End block assembly	SZ3000-53-5A						
3	Housing holder	SX3000-113-1						
4	SUP block bush assembly	SZ3000-114-3A						
5	SUP block bush assembly	SZ3000-114-1A						
6	DIN rail	VZ1000-11-1-	Refer to page 766.					
7	Connector block assembly	SZ3000-42-□□	Refer to connector block assembly part no. table below.					

### Connector Block Assembly Part No.

Connector specifications	Mounting	Par	Nete			
	position	Without power supply terminals	With power supply terminals	Note		
For D-sub connector	D side	SZ3000-42-1A-  D <sup>1</sup> <sub>2</sub>	SZ3000-42-2A- D <sup>1</sup> <sub>2</sub> - <sup>P</sup> <sub>N</sub>	*1: Perpendicular connector *2: Lateral connector		
For flat ribbon cable 26 pins D si		SZ3000-42-3A-  D <sup>1</sup> <sub>2</sub>	SZ3000-42-4A-  D <sup>1</sup> <sub>2</sub> - <sup>P</sup> <sub>N</sub>	P: Positive common N: Negative common		
For flat ribbon cable 20 pins	D side	SZ3000-42-5A-  D <sup>1</sup> <sub>2</sub>	SZ3000-42-6A-  D <sup>1</sup> <sub>2</sub> - <sup>P</sup> <sub>N</sub>	Note) The assembly part numbers with power supply terminals are		
For flat ribbon cable 10 pins D side		SZ3000-42-7A-  D <sup>1</sup> <sub>2</sub>	SZ3000-42-8A- D <sup>1</sup> <sub>2</sub> - <sup>P</sup> <sub>N</sub>	24 VDC specifications. If 12 VDC specifications are required,		
For serial	D side	SZ3000-42-10A- 🗆 D	_	enter "12" at the end of the assembly part number.		

Note) Connector block assembly can be shipped as an assembly only in the case of double wiring. Since the possible number of stations differs depending on the connector type, refer to the valve station section on catalog pages 760, 761, 786 and 790, and enter the number of stations in the □ section of the assembly part number. Please contact SMC if a connector block assembly is required having a wiring specification other than double wiring.



# Plug-in Manifold Station Expansion

Caution In addition to solenoid valves, housing holders (SX3000-113-1) are necessary for expansion of manifold stations.

• Double wiring specifications manifolds which do not have the maximum number of stations, contain spare receptacle housings for expansion in the housing holder of the last station, or inside the supply/exhaust block assembly (for a maximum of 2 stations). When expanding stations, perform the disassembly and assembly of the manifold while referring to the expansion method shown below.



### **Dimensions: SZ3000 Plug-in**

# SS5Z3-60FD<sup>1</sup>/<sub>2</sub>-Stations U-□



#### Internal Pilot Manifold L Dimension

I	Internal Pilot Manifold L Dimension n: Station													
ì	n 2 3 4 5 6 7 8									10				
	L1	110.5	123	135.5	148	148	160.5	173	185.5	198				
	L2	100	112.5	125	137.5	137.5	150	162.5	175	187.5				
	L3	81	91.5	102	112.5	123	133.5	144	154.5	165				
	L4	15	16	17	18	12.5	13.5	14.5	15.5	16.5				

Exte	External Pliot Manifold L Dimension												
$\sum$	2	3	4	5	6	7	8	9	10				
L1	123	135.5	148	148	160.5	173	185.5	198	210.5				
L2	112.5	125	137.5	137.5	150	162.5	175	187.5	200				
L3	91.5	102	112.5	123	133.5	144	154.5	165	175.5				

12.5 13.5 14.5 15.5 16.5 17.5

L4 16 17 18

### **Dimensions: SZ3000 Plug-in**

# SS5Z3-60FD<sub>2</sub><sup>1</sup>-Stations B-



(When equipped with switch)

#### Internal Pilot Manifold L Dimension

L4 14 15 16 17 12 13 14 15 16 17 18

															olulionio				
	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	123	135.5	148	160.5	173	173	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5	310.5
L2	112.5	125	137.5	150	162.5	162.5	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300	300
L3	97	107.5	118	128.5	139	149.5	160	170.5	181	191.5	202	212.5	223	233.5	244	254.5	265	275.5	286
L4	13	14	15	16	17	12	13	14	15	16	17	18	12.5	13.5	14.5	15.5	16.5	17.5	12.5

#### External Pilot Manifold L Dimension n: Stations 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 L1 135.5 148 160.5 173 173 185.5 198 210.5 223 235.5 248 248 260.5 273 285.5 298 310.5 310.5 323 L2 125 137.5 150 162.5 162.5 175 187.5 200 212.5 225 237.5 237.5 250 262.5 275 287.5 300 300 312.5 L3 107.5 118 128.5 139 149.5 170.5 181 191.5 202 212.5 233.5 244 275.5 286 296.5 160 223 254.5 265

12.5 13.5 14.5 15.5 16.5 17.5 12.5

n. Stations

### **Dimensions: SZ3000 Plug-in**

# SS5Z3-60PD<sup>1</sup><sub>2</sub>-Stations U-□ (26 pins)



Note 2) For manifold dimensions with elbow fitting, refer to page 778.

#### Internal Pilot Manifold L Dimension

I	nte	n: Stations								
Ì	<u>n</u> 2 3 4 5 6 7 8								9	10
	L1	110.5	123	135.5	148	148	160.5	173	185.5	198
	L2	100	112.5	125	137.5	137.5	150	162.5	175	187.5
	L3	81	91.5	102	112.5	123	133.5	144	154.5	165
	L4	15	16	17	18	12.5	13.5	14.5	15.5	16.5

Ε	External Pilot Manifold L Dimension												
L	$^{n}$	9	10										
	L1	123	135.5	148	148	160.5	173	185.5	198	210.5			
	L2	112.5	125	137.5	137.5	150	162.5	175	187.5	200			
	L3	91.5	102	112.5	123	133.5	144	154.5	165	175.5			
	L4	16	17	18	12.5	13.5	14.5	15.5	16.5	17.5			



# Dimensions: SZ3000 Plug-in



#### Internal Pilot Manifold L Dimension

	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	123	135.5	148	160.5	173	173	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5	310.5
L2	112.5	125	137.5	150	162.5	162.5	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300	300
L3	97	107.5	118	128.5	139	149.5	160	170.5	181	191.5	202	212.5	223	233.5	244	254.5	265	275.5	286
L4	13	14	15	16	17	12	13	14	15	16	17	18	12.5	13.5	14.5	15.5	16.5	17.5	12.5

#### **External Pilot Manifold L Dimension**

EALCI	nuii	not m	unno			101011												11.	Stations
	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	135.5	148	160.5	173	173	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5	310.5	323
L2	125	137.5	150	162.5	162.5	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300	300	312.5
L3	107.5	118	128.5	139	149.5	160	170.5	181	191.5	202	212.5	223	233.5	244	254.5	265	275.5	286	296.5
L4	14	15	16	17	12	13	14	15	16	17	18	12.5	13.5	14.5	15.5	16.5	17.5	12.5	13.5

n: Stations

n: Stations

# Dimensions with Elbow Fitting: SZ3000 Plug-in, D-sub Connector

# SS5Z3-60FD $_2^1$ -Stations U $_B^L$ - $\Box$

(The fitting dimension of the flat cable and non plug-in types is the same.)









Stations are counted from D side as the 1st one. Indicate the valves to be attached below the manifold part number, in order starting from station 1 as shown in the drawing. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

How to Order



# Manifold Specifications





Made to Order Specifications (For details, refer to page 798.)

	ve stations		Type SS5Z3-60	
Manifold	P: SUP), 3/5 (R: EXH) system		Non plug-in type	
1 (P: SUP),	P: SUP), 3/5 (R: EXH) system		Common SUP, EXH	
Valve stat	ve stations ), 2(B) port Location		2 to 20 stations	
4(A), 2(B)			Valve	
Porting spe	ifications	Direction	Lateral, Upward, Downward	
Port size	1(P), 3/5	(R) port	C8	
Port size	4(A), 2(E	3) port	C4, C6, M5	
(n: Numbe	/eight W (g) <sup>(2)</sup> n: Number of SUP/EXH blocks m: Weight of DIN rail		W = 34n + m + 89	

Note 1) In cases such as those where many valves are operated simultaneously, use type B (double side SUP/EXH), applying pressure to the 1(P) ports on both sides and exhausting from the 3(R) ports on both sides.

Note 2) The weight W is the value for the D-sub connector manifold with power supply terminals only. To obtain the weight with solenoid valves attached, add the solenoid valve weight given on page 764 for the appropriate number of stations. For DIN rail weight, refer to page 766.

#### **Flow Characteristics**

Port siz	ze			Flow char	acteristics		
1, 5, 3	4, 2	1-	→2/4(P→A/	B)	4/	′2→3(A∕B→	R)
(P, EA, EB)	(A, B)	C[dm³/(s·bar)]	b	Cv	C[dm³/(s·bar)]	b	Cv
	C4	0.58 [0.49]	0.26 [0.36]	0.14 [0.13]	0.76[0.65]	0.15[0.20]	0.18[0.15]
C8	C6	0.73 [0.64]	0.24 [0.27]	0.18 [0.16]	0.77[0.74]	0.19[0.16]	0.19[0.19]
	M5	0.60 [0.57]	0.38 [0.35]	0.17 [0.15]	0.67[0.58]	0.16[0.39]	0.16[0.16]

Note) • The value is for manifold base with 5 stations and individually operated 2 position type. • Values inside [] are for 4 position dual 3 port valves.



### Manifold Exploded View

#### Type 60 (Non plug-in) manifold



#### **Component Parts**

No.	Description	Part no.	Note
1	SUP/EXH block assembly	SZ3000-50-2A-□□	C6: With One-touch fitting for e6 C8: With One-touch fitting for e8 L6: With One-touch fitting for e6 (Elbow fetching upward) L8: With One-touch fitting for e8 (Elbow fetching downward) B6: With One-touch fitting for e8 (Elbow fetching downward) B8: With One-touch fitting for e8 (Elbow fetching downward)
2	End block assembly	SZ3000-53-8A	D side
3	End block assembly	SZ3000-53-7A	U side
4	SUP block bush assembly	SZ3000-114-3A	
5	SUP block bush assembly	SZ3000-114-1A	
6	DIN rail	VZ1000-11-1-□	Refer to page 766.

### Manifold Station Expansion Station expansion is possible at any position.

- (1) Loosen one DIN rail holding screw on either U side or D side.
- (2) Separate the blocks at the location where station expansion is desired.
- (3) Mount the valve on the DIN rail.
- (4) While pressing the manifold together from both sides, retighten the DIN rail holding screw of the end block assembly which was loosened.

### **∆**Caution

- Be sure to shut off the power and air supplies before disassembly. Furthermore, since air may remain inside the actuator, piping and manifold, confirm that the air is completely exhausted before performing any work.
- 2. When disassembly and assembly are performed, air leakage may result if connections between blocks and tightening of the end block's holding screw, is inadequate. Before supplying air, confirm that there are no gaps, etc. between blocks, and that manifold blocks are securely fastened to the DIN rail. Then supply air and confirm that there is no air leakage before operating.

#### ▲ Caution (Tightening torque: 1.4 N·m)



# SS5Z3-60- Stations U



n: Stations

**SMC** 

#### Internal Pilot Manifold L Dimension

2	2	3	4	5	6	7	8	9	10
L1	98	110.5	123	135.5	135.5	148	160.5	173	185.5
L2	87.5	100	112.5	125	125	137.5	150	162.5	175
L3	70	80.5	91	101.5	112	122.5	133	143.5	154
L4	14	15	16	17	12	13	14	15	16

### External Pilot Manifold L Dimension

Exte	ernal	Pilot I	Manif	old L	Dime	ensio	า	n:	Stations
$\sum$	2	3	4	5	6	7	8	9	10
L1	110.5	123	135.5	135.5	148	160.5	173	185.5	198
L2	100	112.5	125	125	137.5	150	162.5	175	187.5
L3	80.5	91	101.5	112	122.5	133	143.5	154	164.5
L4	15	16	17	12	13	14	15	16	17

### Dimensions: SZ3000 Non Plug-in

### SS5Z3-60- Stations D





(Station n) ····· (Station 1)



Note) For manifold dimensions with elbow fitting, refer to page 778.

#### Internal Pilot Manifold L Dimension

Inte	rnal F	Pilot N	/lanifo	old L	Dime	nsion	1	n:	Stations
<u> </u>	2	3	4	5	6	7	8	9	10
L1	98	110.5	123	135.5	135.5	148	160.5	173	185.5
L2	87.5	100	112.5	125	125	137.5	150	162.5	175
L3	70	80.5	91	101.5	112	122.5	133	143.5	154
L4	14	15	16	17	12	13	14	15	16

#### External Pilot Manifold L Dimension n: Stations

$\sum$	2	3	4	5	6	7	8	9	10
L1	110.5	123	135.5	135.5	148	160.5	173	185.5	198
L2	100	112.5	125	125	137.5	150	162.5	175	187.5
L3	80.5	91	101.5	112	122.5	133	143.5	154	164.5
L4	15	16	17	12	13	14	15	16	17



#### With external pilot



# SS5Z3-60- Stations B



#### Internal Pilot Manifold L Dimension

L ~ n	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	110.5	123	135.5	148	160.5	173	173	185.5	198	210.5	223	235.5	235.5	248	260.5	273	285.5	298	310.5
L2	100	112.5	125	137.5	150	162.5	162.5	175	187.5	200	212.5	225	225	237.5	250	262.5	275	287.5	300
L3	86	96.5	107	117.5	128	138.5	149	159.5	170	180.5	191	201.5	212	222.5	233	243.5	254	264.5	275
L4	12	13	14	15	16	17	12	13	14	15	16	17	12	13	14	15	16	17	18

### External Pilot Manifold L Dimension

Exter	nal P	ilot M	lanifo	ld L [	Dimer	nsion												n:	Stations
	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	123	135.5	148	160.5	173	173	185.5	198	210.5	223	235.5	235.5	248	260.5	273	285.5	298	310.5	310.5
L2	112.5	125	137.5	150	162.5	162.5	175	187.5	200	212.5	225	225	237.5	250	262.5	275	287.5	300	300
L3	96.5	107	117.5	128	138.5	149	159.5	170	180.5	191	201.5	212	222.5	233	243.5	254	264.5	275	285.5
L4	13.5	14.5	15.5	16.5	17.5	12	13	14	15	16	17	12	13	14	15	16	17	18	12.5

n: Stations



**SMC** 

Symbol	Protocol type	SI unit part no.	CE-compliant
F	NKE Corp.: Fieldbus System	EX140-SUW1	—
н	NKE Corp.: Fieldbus H System	EX140-SUH1	—
J1	Panasonic Industrial Devices SUNX Co., Ltd. S-LINK (16 output points)	EX140-SSL1	-
J2	Panasonic Industrial Devices SUNX Co., Ltd. S-LINK (8 output points)	EX140-SSL2	-
Q	Device Net	EX140-SDN1	0
R1	OMRON Corp.: CompoBus/S (16 output points)	EX140-SCS1	0
R2	OMRON Corp.: CompoBus/S (8 output points)	EX140-SCS2	0
V	CC-LINK	EX140-SMJ1	0

### How to Order Valve Manifold Assembly

#### Ordering example (Compo Bus/S compatible SI unit)





Both sides (2 to 16 stations)

Special specifications \* For special specifications, indicate separately by the manifold specification sheet Note) A total of up to 3 SUP/EXH blocks can be mounted. Please contact SMC if 4 or more will be mounted.

B

М\*

Refer to pages 2058 and 2059 and the Operation Manual for the details of EX140 Integrated-type (For Output) Serial Transmission System. Please download the Operation Manual via our website, http://www.smcworld.com

# Cassette Type Manifold Series SZ3000

(E

How to Order Solenoid Valves



available with external pilot specifications.

**SMC** 

### Dimensions : SZ3000 EX140 Integrated-type (For Output) Serial Transmission System

### SS5Z3-60SD-StationsU





#### Internal Pilot Manifold L Dimension

L~	2	3	4	5	6	7	8	9	10
L1	135.5	148	160.5	.5 173 1		185.5	198	210.5	223
L2	125	137.5	150	162.5	175	175	187.5	200	212.5
L3	108	118.5	129	139.5	150	160.5	171	181.5	192
L4	14	15	16	17	18	12.5	13.5	14.5	15.5

Exte	ernal	Pilot	Manif	old L	Dime	ensio	า	n :	Stations	
<u>_</u>	2	8	9	10						
L1	148	160.5	173	185.5	185.5	198	210.5	223	235.5	
L2	137.5	150	162.5	175	175	187.5	200	212.5	225	
L3	118.5	129	139.5	150	160.5	171	181.5	192	202.5	
L4	15	16	17	18	12.5	13.5	14.5	15.5	16.5	

Note) For manifold dimensions with elbow fitting, refer to page 778.



n : Stations

# Dimensions : SZ3000 EX140 Integrated-type (For Output) Serial Transmission System

### SS5Z3-60S D-Stations B



#### Internal Pilot Manifold L Dimension

Inte	Internal Pilot Manifold L Dimension n : Stations														
2	2	3	4	5	6	7	8	9							
L1	148	160.5	173	185.5	198	210.5	210.5	223							
L2	137.5	150	162.5	175	187.5	200	200	212.5							
L3	L3 124 134.5 145 155.5 166 176.5 187														
L4	12	13	14	15	16	17	12	13							
L n	10	11	12	13	14	15	16								
L1	235.5	248	260.5	273	285.5	285.5	298								
L2	225	237.5	250	262.5	275	275	287.5								
L3	208	218.5	229	239.5	250	260.5	271								
L4	14	15	16	17	18	12.5	13.5								

Exte	ernal F	vilot M	anifol	d L Di	mensi	ion	n	: Stations
<u>∠</u> _	2	3	4	5	6	7	8	9
L1	160.5	173	185.5	198	210.5	210.5	223	235.5
L2	150	162.5	175	187.5	200	200	212.5	225
L3	134.5	145	155.5	166	176.5	187	197.5	208
L4	13	14	15	16	17	12	13	14
L~	10	11	12	13	14	15	16	
L1	248	260.5	273	285.5	285.5	298	310.5	
L2	237.5	250	262.5	275	275	287.5	300	
L3	218.5	229	239.5	250	260.5	271	281.5	
14	15	16	17	18	12.5	13.5	14.5	



In the case of complex arrangement, specify them on the manifold specification sheet.

# Cassette Type Manifold Series SZ3000

How to Order



How to order solenoid valves For plug-in (Common for both with and without power supply terminals)



# Dimensions : SZ3000 EX510 Gateway-type Serial Transmission System

### SS5Z3-60S6B D- Stations U-



[With external pilot]



(X, PE ports) Applicable tubing O.D.: ø6





Note) For manifold dimensions with elbow fitting, refer to page 778.

n : Stations

**SMC** 

### Internal Pilot Manifold L Dimension

L	2	3	4	5	6	7	8	9	10
L1	160.5	173	185.5	185.5	198	210.5	223	235.5	248
L2	150	162.5	175	175	187.5	200	212.5	225	237.5
L3	128.6	139.1	149.6	160.1	170.6	181.1	191.6	202.1	212.6
L4	16	17	18	12.5	13.5	14.5	15.5	16.5	17.5

Exter	nal Pi	lot Ma	nifold	L Din	nensio	on		n	: Stations					
	<u>n</u> 2 3 4 5 6 7 8													
L1	173	185.5	185.5	198	210.5	223	235.5	248	260.5					
L2	162.5	175	175	187.5	200	212.5	225	237.5	250					
L3	139.1	149.6	160.1	170.6	181.1	191.6	202.1	212.6	223.1					
L4	17	18	12.5	13.5	14.5	15.5	16.5	17.5	18.5					

# Dimensions : SZ3000 EX510 Gateway-type Serial Transmission System

### SS5Z3-60S6B D- Stations B-



(When equipped with switch)

#### Note) For manifold dimensions with elbow fitting, refer to page 778.

n : Stations

#### Internal Pilot Manifold L Dimension

L _ n	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	173	185.5	198	210.5	223	223	235.5	248	260.5	273	285.5	298	298	310.5	323
L2	162.5	175	187.5	200	212.5	212.5	225	237.5	250	262.5	275	287.5	287.5	300	312.5
L3	144.6	155.1	165.6	176.1	186.6	197.1	207.6	218.1	228.6	239.1	249.6	260.1	270.6	281.1	291.6
L4	14	15	16	17	18	13	14	15	16	17	18	19	13.5	14.5	15.5

#### External Pilot Manifold I Dimension

Exter	External Pilot Manifold L Dimension n : Stations														
/	n 2 3 4 5 6 7 8 9 10 11 12 13 14														16
L1	185.5	198	210.5	223	223	235.5	248	260.5	273	285.5	298	298	310.5	323	335.5
L2	175	187.5	200	212.5	212.5	225	237.5	250	262.5	275	287.5	287.5	300	312.5	325
L3	155.1	165.6	176.1	186.6	197.1	207.6	218.1	228.6	239.1	249.6	260.1	270.6	281.1	291.6	302.1
L4	15	16	17	18	13	14	15	16	17	18	19	13.5	14.5	15.5	16.5
		-													

	SJ
	SY
	SY
	SV
Ī	SYJ
Ĩ	SZ
- 7	VF
	VP4
Ī	S0700
. Г	VQ
[	VQ4
Ī	VQ5
Ī	VQC
ſ	VQC4
Ī	VQZ
	SQ
ſ	VFS
Ī	VFR
ľ	VQ7
-	





### How to Order Valve Manifold Assembly

#### Ordering example (SZ3000, positive common with power supply terminals)



When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

∕⊘SMC

### Manifold Specifications

Model		Flat ribbon cable type 60G
Manifold		Plug-in type
P(SUP)/R(EXH) system	ı	Common SUP, EXH
Valve stations Note 1)		2 to 16 stations
Applicable connector	Flat ribbon cable connector Socket: 20 pins MIL type with strain relief Conforming to MIL-C-83503	
A, B port	Location	Valve
Porting specification	Direction	Lateral
Port size	P, R port	C8
Port size	A/B port	C4, C6, M5
Weight W(g) Note 2) ( n1: Stations ( n2: Number of SUP/E) m: Weight of DIN rail	(H blocks)	W = 3.2n1 + 53n2 + m + 126.5

- Note 1) This manifold is applicable to up to 16 solenoid valves. When many valves are operated simultaneously, use B type (SUP/EXH both sides), applying pressure to the P ports on both sides and exhaust from the R ports on both sides.
- Note 2) The weight W is the value for the manifold only. To obtain the weight with solenoid valves attached, add the weight of the solenoid valves stations to that of the manifold. For details about the DIN rail weight, refer to the separate catalog CAT\_ES11-75.

# Manifold Electrical Wiring



- This circuit has double wiring specifications for up to 8 stations. Since the usable number of solenoids differs depending on the manifold type, refer to the table below. In the case of single solenoids, connect to SOL A. Furthermore, when wiring is specified on a manifold specification sheet, connections are made without skipping any connectors, and signals A for single and A, B for double are in order 20 → 18 → 16 → 14, etc.
- · Stations are counted from D side (Connector side) as the 1st one.
- Since terminal numbers are not indicated on the flat cable, use the triangle mark as a reference for wiring.

SJ

SY Sy Sv

**SYJ** 

SZ

VF

VP4

S0700

VO

V04

V05

VQC

VOZ

SO

VFS

VFR

V07

# Dimensions: Series SZ3000 for Plug-in



Internal Pilot Manifold L Dimension n: Stations (n1 + n2)									External Pilot Manifold L Dimension							n: S	n: Stations (n1 + n2)		
$\sum_{n}$	2	3	4	5	6	7	8	9	10	<u> </u>	2	3	4	5	6	7	8	9	10
L1	110.5	123	135.5	148	148	160.5	173	185.5	198	L1	123	135.5	148	148	160.5	173	185.5	198	210.5
L2	100	112.5	125	137.5	137.5	150	162.5	175	187.5	L2	112.5	125	137.5	137.5	150	162.5	175	187.5	200
L3	81	91.5	102	112.5	123	133.5	144	154.5	165	L3	91.5	102	112.5	123	133.5	144	154.5	165	175.5
L4	15	16	17	18	12.5	13.5	14.5	15.5	16.5	L4	16	17	18	12.5	13.5	14.5	15.5	16.5	17.5

n: Stations (n1 + n2)

n: Stationa (n1 + n2)

### Dimensions: Series SZ3000 for Plug-in



#### Internal Pilot Manifold L Dimension

L	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	123	135.5	148	160.5	173	173	185.5	198	210.5	223	235.5	248	248	260.5	273
L2	112.5	125	137.5	150	162.5	162.5	175	187.5	200	212.5	225	237.5	237.5	250	262.5
L3	97	107.5	118	128.5	139	149.5	160	170.5	181	191.5	202	212.5	223	233.5	244
L4	13	14	15	16	17	12	13	14	15	16	17	18	12.5	13.5	14.5

#### External Pilot Manifold L Dimension

											···· + ·ı∠)				
	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	135.5	148	160.5	173	173	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5
L2	125	137.5	150	162.5	162.5	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275
L3	107.5	118	128.5	139	149.5	160	170.5	181	191.5	202	212.5	223	233.5	244	254.5
L4	14	15	16	17	12	13	14	15	16	17	18	12.5	13.5	14.5	15.5

# Series SZ3000 Made to Order Specifications:

Please contact SMC for detailed specifications, delivery and pricing.



Symbol

# Fluororubber is used for rubber parts of the main valve to allow use in applications such as the following.

- When using a lubricant other than the recommended turbine oil, and there is a possibility of malfunction due to swelling of the spool valve seals.
- 2. When ozone enters or is generated in the air supply.

#### Model no.



Note) Because in series -X90 fluororubber is used for only main valve, the rubber parts of the application/usage in conditions requiring heat resistance should be avoided.

### 2 Plug-in Manifold Connector and Serial Unit Mounted on Side U

Products are also available with the plug-in manifold connector mounting position and the serial unit mounting position on the reverse side (U side). For details about part numbers and wiring specifications, etc., please contact SMC.







Be sure to read before handling. Refer to front matter 53 for Safety Instructions and pages 3 to 8 for 3/4/5 Port Solenoid Valve Precautions.



Electric circuit diagram (With positive common and light/surge voltage suppressor)



Negative common specifications

For 4 position type SX100-41-4D-

Include the connector assembly

part number together with the part

number for the plug connector's

solenoid valve without connector.

SX100-41-4S-

For single solenoid

For double solenoid

For 3 position type

How to Order

20

25

30

50

SZ3160-5MO-M5

SX100-40-4S-20

Lead wire length 2000 mm

<Example>

2000mm

2500mm

3000mm

5000mm



Be sure to read before handling. Refer to front matter 53 for Safety Instructions and pages 3 to 8 for 3/4/5 Port Solenoid Valve Precautions.

Common Connector Assembly for Manifold

# **▲**Caution

By using a common connector assembly for the solenoid valves on a manifold, the common wiring for each solenoid valve is reduced to one line, making it possible to achieve labor savings on wiring work.

#### Common connector assembly part numbers

Positive common specifications For single solenoid SX100-42-4S

A MOD F

For single solenoid SX100-43-4S

Negative common specifications

For double solenoid, 3 position type



4 position type

SX100-43-4D

For double solenoid, 3 position type, 4 position type SX100-42-4D



With common lead wire for single solenoid



With common lead wire for double solenoid, 3 position type, 4 position type

#### SX100-40-4D



(Lead wire length 300 mm)

solenoid SX100-41-4S

With common lead wire for single

With common lead wire for double solenoid, 3 position type, 4 position type SX100-41-4D



#### How to Order

Include the common connector assembly part number together with the manifold and solenoid valve part numbers. If the arrangement becomes complicated, then indicate on the manifold specification sheet.

Note 1) Take note that applications with unused connectors or with blanking plates between stations are not possible. Note 2) For the solenoid valve, specify "without connector" for the plug connect or

type. The grownet type cannot be used. Note 3) In places where signals will be sent to the common wiring, use a connector



<sup>\*</sup>SX100-40-4S------1 set (with common Lead wire for single solenoid) \*SX100-42-4S------1 set (For single solenoid) ©SX100-42-4D-----2 sets (For double solenoid, for 3 position, 4 position)

\*SX100-42-4D-.....2 sets (For double solenoid, for 3 position, 4 position) The \* mark denotes the assembling symbol. Prefix \*\*" to the part nos. of solenoid values, etc.

#### Common Connector Assembly for Manifold

#### Common connector assembly wiring

When ordering common connector assemblies alone, wiring should be performed as outlined in the drawing below. For details on attachment of sockets, refer to the section "How to Use Plug Connectors" on page 799.



One-touch Fittings

# **▲** Caution

The pitch of each piping port (P, A, B, etc.) for Series SZ is based on the assumption that Series KJ One-touch fittings will be used. For this reason, when other fittings are used, they may interfere with one another depending on their types and sizes. Therefore, the dimensions of the fittings to be used should first be confirmed in their respective catalogs.

#### Exhaust Restriction

# **∆**Caution

Since Series SZ is a type in which the pilot valve exhaust joins the main valve exhaust inside the valve, care must be taken that the piping from the exhaust port is not restricted.

#### Used as a 3 Port Valve

# ▲Caution

### Series SZ3000

#### Using a 5 port valve as a 3 port valve

Series SZ3000 valves can be used as normally closed (N.C.) or normally open (N.O.) 3 port valves by closing one of the cylinder ports (A or B) with a plug. However, they should be used with the exhaust ports kept open. They are convenient at times when a double solenoid type 3 port valve is required.







Be sure to read before handling. Refer to front matter 53 for Safety Instructions and pages 3 to 8 for 3/4/5 Port Solenoid Valve Precautions.

#### Light/Surge Voltage Suppressor

# **A** Caution

Pos. common specifications Single solenoid type



Surge voltage suppressor Diode to prevent reverse current Red (+) SoLa]

#### Pos. common specifications Double solenoid, 3 position type, 4 position type

Light/Surge voltage suppressor





Neg. common specifications Single solenoid type

Light/Surge voltage suppressor Diode to prevent reverse current Vellow (-) [SOL.a] Black (+)

Surge voltage suppressor Diode to prevent reverse current Vellow (-) SOL.a) Black (+)

#### Neg. common specifications For double solenoid, 3 position type, 4 position type

Light/Surge voltage suppressor



Diode to preven reverse current



Note) Connect so that polarity is matched to the connector's (+), (-) and A, B and COM indicators. In case of voltage specifications other than 12 or 24 VDC, take care to avoid mistaking polarity, as there is no diode to prevent reverse current. In the event that lead wires are connected in advance, they will

In the event that lead wires are connected in advance, they will be as shown below.

#### Pos. common specifications

- A (-): Black
- COM (+): Red
- B (-): White (No lead wire in case of single solenoid)

#### Neg. common specifications

- A (+): Black
- COM (-): Yellow
- B (+): White (No lead wire in case of single solenoid)

#### Light Indication Caution When equipped with indicator light and surge voltage suppressor, the light window turns orange when solenoid A is energized, Light and it turns green when A: Orange solenoid B is energized. B: Green Solenoid A Solenoid B Changing the Connector Entry Direction **≜**Caution To change the connector's entry direction, press the levers on

To change the connector's entry direction, press the levers on both sides of the connector, take it off, and change the direction as shown in the drawing. Since lead wires are attached to the connector, excessive pulling or twisting can cause broken wires or other trouble. Also, take care that lead wires are not pinched when installing the connector.

If an excessive force is applied on the connector in the LOCK position, the connector block may be damaged. Also, using in such a way that the connector floats in the FREE position, it may cause the lead wire, etc. to break. Thus, refrain from using in these ways.

Switch for locking a connector



SJ SY SY SV **SYJ** SZ VF VP4 S0700 VO V04 VQ5 VOC VOC4 VOZ SO VFS VFR V07

**⊘**SMC



Be sure to read before handling. Refer to front matter 53 for Safety Instructions and pages 3 to 8 for 3/4/5 Port Solenoid Valve Precautions.

Fitting Assembly Replacement

# **∆**Caution

By replacing a valve's fitting assembly, it is possible to change the connection diameter of 4 (A), 2 (B), 1 (P), 3(R) ports. When replacing it, pull out the fitting assembly after removing the clip with a flat head screwdriver, etc. To mount a new fitting assembly, insert it into place and then fully reinsert the clip.



#### Part No.

	Port size	Part no.				
2(B) port	One-touch fitting assembly for ø4	VVQ1000-50A-C4				
	One-touch fitting assembly for ø6	VVQ1000-50A-C6				
	One-touch fitting assembly for ø4 (Elbow type)	SZ3000-73-1A-L4				
	One-touch fitting assembly for ø6 (Elbow type)	SZ3000-73-1A-L6				
4(A), :	One-touch fitting assembly for ø4 (Long elbow type)	SZ3000-73-2A-L4				
4(/	One-touch fitting assembly for ø6 (Long elbow type)	SZ3000-73-2A-L6				
	M5 port block assembly	SZ3000-56-1A				
, 3(R) port	One-touch fitting assembly for ø6	VVQ1000-51A-C6				
	One-touch fitting assembly for ø8	VVQ1000-51A-C8				
	One-touch fitting assembly for ø6 (Elbow type)	SZ3000-74-1A-L6				
	One-touch fitting assembly for ø8 (Elbow type)	SZ3000-74-1A-L8				
(E)	One-touch fitting assembly for ø6 (Long elbow type)	SZ3000-74-2A-L6				
÷	One-touch fitting assembly for ø8 (Long elbow type)	SZ3000-74-2A-L8				

Note 1) When changing the connection diameters for ports 1(P) and 3(R) indicate this on the manifold specification sheets.

Note 2) Be careful to avoid damage or contamination of O-rings, as this can cause air leakage.

- Note 3) When removing a straight type fitting assembly from valve, after removing the clip, connect a tube or plug (KQP-⊡) to the One-touch fitting and pull it out by holding the tube (or plug). If the fitting assembly is pulled out by holding its release button (resin part), the release bushing may be damaged.
- Note 4) Be sure to shut off the power and air supplies before disassembly. Furthermore, since air may remain inside the actuator, piping and manifold, confirm that the air is completely exhausted before performing any work.
- Note 5) When inserting tubing into an elbow type fitting assembly, insert the tubing while holding the elbow fitting assembly body with your hand. If the tubing is inserted without holding the elbow, excessive force can be applied to the valve and fitting assembly, causing air leakage or damage, etc.

#### How to Calculate the Flow Rate

For obtaining the flow rate, refer to front matters 42 to 45.

#### **One-touch Fittings**

# **▲** Caution

#### 1. Tube attachment/detachment for One-touch fittings 1) Attaching of tube

- (1) Take a tube having no flaws on its periphery and cut it off at a right angle. When cutting the tube, use tube cutters TK-1, 2 or 3. Do not use pinchers, nippers or scissors, etc. If cutting is done with tools other than tube cutter, the tube may be cut diagonally or become flattened, etc. This can make a secure installation impossible, and cause problems such as the tube pulling out after installation or air leakage. Also allow some extra length in the tube.
- (2) Grasp the tube and push it in slowly, inserting it securely all the way into the fitting.
- (3) After inserting the tube, pull on it lightly to confirm that it will not com out. If it is not installed securely all the way into the fitting, this can cause problems such as air leakage or the tube pulling out.

#### 2) Detaching of tube

- (1) Push in the release button sufficiently, pushing the collar evenly.
- (2) Pull out the tube while holding down the release button so that it does not come out. If the release button is not pressed down sufficiently, there will be increased bite on the tube and it will become more difficult to pull it out.
- (3) When the removed tube is to be used again, cut off the portion which has been chewed before reusing it. If the chewed portion of the tube is used as is, this can cause trouble such as air leakage or difficulty in removing the tube.

#### **Other Tube Brands**

# A Caution

- 1. When using other tubing than SMC brand, confirm that the following specifications are satisfied with respect to the outside diameter tolerance of the tube.
  - 1) Nylon tubing
- within ±0.1 mm ing within ±0.1 mm
  - Soft nylon tubing within ±0.1 mm
     Polyurethane tubing within +0.15 mm, within -0.2 mm

Do not use tubes which do not meet these outside diameter tolerances. It may not be possible to connect them, or they may cause other trouble, such as air leakage or the tube pulling out after connection.

#### **Built-in Back Pressure Check Valve**

# **▲**Caution

- Valves with built-in back pressure check valve is to protect the back pressure inside a valve. For this reason, use caution that the valves with external pilot specification cannot be pressurized from exhaust port [3(R)]. As compared with the types which do not integrate the back pressure check valve, C value of the flow characteristics goes down. For details, please contact SMC.
- 2. Do not switch valves when A or B port is open to the atmosphere, or while the actuators and air operated equipment are in operation. The back pressure prevention seal may be peeled off, which may cause air leakage or malfunctions. Use caution especially when performing a trial operation or maintenance work.

