# Modular/F.R.L. Units

# Series **AC**

**Body sizes 20, 30, and 40** have been remodeled. Please refer to page 373 for details.



AC-A

AF-A

AF□-A AR-A

AL-A

AW-A

AC

AF

AF□

AR

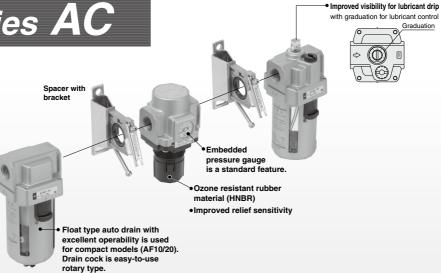
AL AW

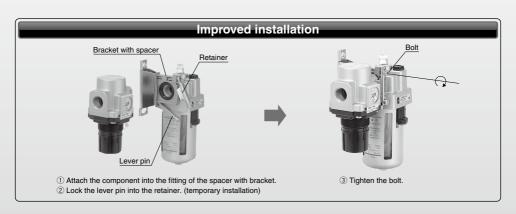
A□G

EU AV

AF









## **Series Configuration**

						Port size	e			
	Product	Model	M5 x 0.8	1/8	1/4	3/8	1/2	3/4	1	Page
	Air Filter + Regulator + Lubricator	AC10	0							
	AF AŘ AL	AC20		0	0					
		AC25			0	0				
		AC30			0	0				
	<b>I</b> • II	AC40			0	0	0			450
		AC40-06						0		
		AC50						0	0	
		AC55							0	
	4 4	AC60							0	
	Filter Regulator + Lubricator	AC10A	0							
	AW AL	AC20A		0	0					
		AC30A			0	0				
		AC40A			0	0	0			456
		AC40A-06						0		
	P	AC50A						0	0	
ion	~ ~	AC60A							0	
oinat	Air Filter + Regulator	AC10B	0							
Air Combination	AF AR	AC20B		0	0					
	7.	AC25B			0	0				
		AC30B			0	0				
Air Combinat	1 to 1	AC40B			0	0	0			460
		AC40B-06						0		
		AC50B						0	0	
	4	AC55B							0	
		AC60B							0	
	Air Filter + Mist Separator + Regulator	AC20C		0	0					
	AF AFM AR	AC25C			0	0				
		AC30C			0	0				464
		AC40C			0	0	0			
	, , , , , , , , , , , , , , , , , , ,	AC40C-06						0		
	Filter Regulator + Mist Separator	AC20D		0	0					
	AW AFM	AC30D			0	0				465
		AC40D			0	0	0			468
	FT UU	AC40D-06						0		

## **Series Configuration**

						Port size	9			_
	Product	Model	M5 x 0.8	1/8	1/4	3/8	1/2	3/4	1	Page
	AF	AF10	0							
		AF20		0	0					•
<u>.</u>		AF30			0	0				
Air Filter		AF40			0	0	0			477
Ē	Common Co	AF40-06						0		
		AF50						0	0	
	- 4	AF60							•	
for	AFM	AFM20		0	0					
Mist Separator		AFM30			0	0				488
st Se	4	AFM40			0	0	0			400
N N	¥ ¥	AFM40-06						0		
Micro Mist Separator	AFD	AFD20		0	0					
Mis		AFD30			0	0				488
Aicro		AFD40			0	0	•			488
Micre	Ψ Ψ	AFD40-06						0		
	AR	AR10	0							
		AR20		0	0					
_		AR25			0	0				
Regulator		AR30			0	0				495
Jegu		AR40			0	0	0			495
_		AR40-06						0		
		AR50						0	0	
		AR60							0	
	AR□K	AR20K		0	0					
r io	1000	AR25K			0	0				
Regulator with Backflow Function		AR30K			0	0				
ulato ow F	LANGE OF THE PARTY	AR40K			0	0	0			495
Regu		AR40K-06	6					0		
Ba		AR50K						0	0	
		AR60K							0	

#### **Series Configuration**

						Port size	е			_	]
	Product	Model	M5 x 0.8	1/8	1/4	3/8	1/2	3/4	1	Page	
	AL	AL10	0								]
		AL20		0	0						AC-A
to		AL30			0	0					AF-A
Lubricator		AL40			•	0	0			507	AF□-A
Ξ	Commercial	AL40-06						0			
		AL50						0	0		AR-A
	Ten.	AL60							0		AL-A
	AW	AW10	0								AW-A
ito	1 4	AW20		0	0						AC
Filter Regulator		AW30			0	0				515	AF
e R		AW40			•	0	0			313	
Ë	¥ 11	AW40-06						0			AF□
	<b>—</b>	AW60						0	0		AR
ŧ s	AW□K	AW20K		0	0						AL
Filter Regulator with Backflow Function		AW30K			0	0					AW□
egula ow Ft		AW40K				0	0			515	A□G
ser Re	₩.	AW40K-06	5					0			E
≣ 8	* <b>W</b>	AW60K						0	0		
סָּ סַ	AWM	AWM20		0	0						AV
Mist Separator Regulator	8 8	AWM30			0	0				528	AF
Ser	Ā Ā	AWM40			0	0	0				
ist	AWD	AWD20		0	0						Ī
Micro Mist Separator Regulator	9 🖷	AWD30			0	0				528	
Mice Sep Reg	Į Ų	AWD40			0	0	0				

Simple Specials System

A system designed to respond quickly and easily to your special ordering needs.



## Short lead times

This system enables us to respond to your special needs, such as additional machining, accessory assembly, or modular unit, and deliver such special products as quickly as standard products.

## Repeat orders

Once we receive a Simple Special part number from your previous order, we will process the order, manufacture the product, and deliver it to you.



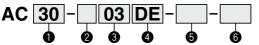
The simple specials specification sheets can be downloaded from SMC website. For details, refer to the SMC website. (http://www.smcworld.com)

# Air Filter + Regulator + Lubricator

# AC10 to AC60



#### **How to Order**



- $\bullet$  Option/Semi-standard: Select one each for  ${\bf a}$  to  ${\bf m}.$
- Option/Attachment/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.
   Example) AC30-F03DE1-KSTV-136NR

_													
\	/	_								D			
				Symbol	Description					y size			
ш						10	20	25	30	40	50	55	60
					Metric thread (M5)	•	_	_	_	I —	_	_	
0		т.	arood tupo	Nil	Rc	_	•	•	•	•	•	•	•
U		11	rread type	N Note 1)	NPT	_	•	•	•	•	•	•	•
				F Note 2)	G		•	•	•	•	•	•	•
				M5	M5	•	_	_	_	_	_	_	
				01	1/8	_	•	_	_	_	_	_	_
_				02	1/4	_	•	•	•	•	_	_	_
8			Port size	03	3/8	_	_	•	•	•	_		_
				04	1/2	_	_	_	_	•	_	_	_
				06	3/4	_	_	_	_	•	•	_	=
				10 +	1			_			•	•	•
				Nil	Without auto drain								
		а	Float type	C	Float type auto drain (N.C.)		-					=	
		a	auto drain	D	Float type auto drain (N.C.) Float type auto drain (N.O.)						•	÷	
				+	rioat type auto drain (N.O.)							_	
				Nil	Without pressure gauge				•		•	•	
	Note 3)			E	Square embedded type pressure gauge (with limit indicator)	Ť	•	•	•	•	•	•	•
4	Option		Pressure		Round type pressure gauge (without limit indicator)		Ť	Ť	Ť	Ť	Ť	Ť	Ť
•	<u>ö</u>		gauge	G	Round type pressure gauge (with limit indicator)	Ě	•	•	•	•	•	•	•
		b	Digital	М	Round type pressure gauge (with color zone)	_	•	•	•	•	•	•	•
				E1	Output: NPN output / Electrical entry: Wiring bottom entry	_	•	•	•	•	•	•	•
			Digital	E2	Output: NPN output / Electrical entry: Wiring top entry	_	•	•	•	•	•	•	•
			pressure switch	E3	Output: PNP output / Electrical entry: Wiring bottom entry	_	•	•	•	•	•	•	•
			OWITOH	E4	Output: PNP output / Electrical entry: Wiring top entry		•	•	•	•	•	•	•
				+									
		c	Check valve	Nil	Without attachment	•	•	•	•	•	•	•	•
			Oncok varve	K	Mounting position: AF+AR+ <b>K</b> +AL		•	•	•	Note 4)	_	_	$\perp -$
				+									
	l <sub>≠</sub> l	d	Pressure	Nil	Without attachment	•	•	•	•	•	•	•	•
	Attachment		switch	S Note 5)	Mounting position: AF+AR+S+AL		•	•	•	•	•	•	
6	딣			+			_		_	_	_		_
	\text{#}	е	T-interface	Nil T Note 5)	Without attachment		•	•	•	•	•	•	•
				•	Mounting position: AF+T+AR+AL		•		•		•	•	•
			3-port valve for	+ Nil	With and alternative								
		f	residual pressure	V	Without attachment  Mounting position: AF+AR+AL+V		-				-	•	_
			release	+	Mounting position. AF+Ah+AL+V								_
				Nil	0.05 to 0.85 MPa setting							_	_
		g	Set pressure	1 Note 6)	0.02 to 0.2 MPa setting		-	÷				÷	
	احا			+	0.02 to 0.2 ivii a setting							_	_
	Semi-standard			Nil	Polycarbonate bowl		•	•	•	•	•	•	•
6	tan			2	Metal bowl		•	•	•	•	•	÷	•
	n-s		- Net- T	6	Nylon bowl		•	Ŏ	ě	Ŏ	Ť	Ť	•
	Sen	h	Bowl Note 7)	8	Metal bowl with level gauge	Ė	Ė	•	•	Ŏ	•	Ť	•
				C	With bowl guard		•	<u> </u>	<u> </u>	Ė	_	_	Ė
				6C	Nylon bowl with bowl guard		•	<b>—</b>	_	_	_	_	_

## Air Combination Series AC10 to AC60



	_	_							(					AF□-A
				Symbol	Description				Body	size				
						10	20	25	30	40	50	55	60	AR-A
				Nil	With drain cock		•	•	•	•	•	•	•	A1 A
			Filter	Note 9)	Drain guide 1/8		•	—	_	_	_	_	_	AL-A
		'	drain port Note 8)		Drain guide 1/4		-	•	•	•	•	•	•	AM/ A
				W Note 10)	Drain cock with barb fitting: For ø6 x ø4 nylon tube		-	•	•	•	•	•	•	AW-A
		_		+_										AC
		ı	Lubricator lubricant	Nil	Without drain cock	•	•	•	•	•	•	•	•	AU
	밀	,	exhaust port	3 Note 11)	Lubricator with drain cock		•	•	•	•	•	•	•	AF
_	Semi-standard			_+_										AF
6	sta	k	Exhaust	Nil	Relieving type	•	•	•	•	•	•	•	•	AF□
	Ē		mechanism	N	Non-relieving type		•	•	•	•	•	•		AF
	ဖွံ	_												AR
		L	Flow direction	Nil	Flow direction: Left to right	•	•	•	•	•	•	•	•	An
		•	1 low direction	R	Flow direction: Right to left		•	•	•	•	•	•	•	AL
		_		_+_										AL
				Nil	Name plate and pressure gauge in imperial units: MPa	•	•	•	•	•	•	•	•	AW□
		m	Pressure unit	Z Note 12)	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F	O <sup>Nicte 14</sup>		$\sim$	~	$\sim$	$\circ$	)	0	AVV
				ZA Note 13)	Digital pressure switch: With unit conversion function		△Note 15	△ Note 15)	△Note 15)	△Note 15)	△ Note 15)	△Note 15)	△Note 15)	A□G
Note			uide is NPT1/8 (appl			Note			type: M				ct is for	ı∧⊔u

and NPT1/4 (applicable to the AC25 to AC60). The auto drain port comes with ø3/8" one-touch fitting (applicable to the AC25 to AC60).

Note 2) Drain guide is G1/8 (applicable to the AC20) and

G1/4 (applicable to the AC25 to AC60). Note 3) Option G, M are not assembled and supplied

loose at the time of shipment. Note 4) Not available with piping port size: 06.

Note 5) The bracket position varies depending on the Tinterface or pressure switch mounting.

specifications is the adjusting spring for the regulator. It does not restrict the setting of 0.2 MPa or more. When the pressure gauge is attached, a 0.2 MPa pressure gauge will be fitted.

Note 7) Refer to Chemical Data on page 365 when

selecting a case material.

Note 8) Float type auto drain: The combination of C and D is not possible. Note 9) Without a valve function

Note 10) Metal bowl: The combination of 2 and 8 is not possible Note 11) Filter drain port: When choosing with W, the

drain cock of a lubricator will be with barb fittings.

overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.) The digital pressure switch will be equipped with the unit conversion function. setting to psi initially.

MPa and psi are shown together on the pressure unit. The combination of the round type pressure gauge with color zone "M" and a psi display "Z" is not orderable as a standard product. However, this combination is available as a special.

Note 13) For options: E1, E2, E3, E4. This product is for

overseas use only according to the new Measurement Law. (The SI unit is provided for use in Japan.)

Note 14) O: For thread type: M5 and NPT only Note 15) : Select with options: E1, E2, E3, E4.

#### Standard Specifications

Stariuaru	opecinic	alions								
Mod	lel	AC10	AC20	AC25	AC30	AC40	AC40-06	AC50	AC55	AC60
	Air filter	AF10	AF20	AF30	AF30	AF40	AF40-06	AF50	AF60	AF60
Component	Regulator	AR10	AR20	AR25	AR30	AR40	AR40-06	AR50	AR50	AR60
	Lubricator	AL10	AL20	AL30	AL30	AL40	AL40-06	AL50	AL60	AL60
Port size		M5 x 0.8	1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1	1
Pressure gauge	port size Note 1)	1/16		1/8				1/4		
Fluid						Air				
Ambient and fluid	temperature Note 2)				-5 to 60	0°C (with no fi	eezing)			
Proof press	sure					1.5 MPa				
Max. operation	ng pressure					1.0 MPa				
Set pressu	re range	0.05 to 0.7 MPa				0.05 to 0	.85 MPa			
Relief pres	sure		5	Set pressure	+ 0.05 MPa N	ote 3) [at relief fl	ow rate of 0.1	L/min (ANR)	]	
Nominal filtr	ation rating					5 μm				
Recommend	ed lubricant				Class 1	turbine oil (IS	O VG32)			
Bowl mater	ial					Polycarbonate	)			
Bowl guard	l	_	Semi-standard				Standard			
Regulator c	Regulator construction					Relieving type	,			
Weight (kg	)	0.27	0.46	0.91	1.00	1.74	1.95	4.17	4.25	4.34

Note 1) Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch (AC20 to AC60). Note 2) -5 to 50°C for the products with the digital pressure switch Note 3) Not applicable to the AC10.



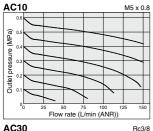
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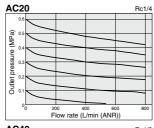
AV

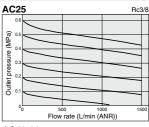
## Series AC10 to AC60

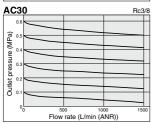
#### Flow Characteristics (Representative values)

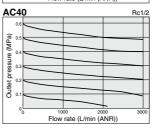
Condition: Inlet pressure 0.7 MPa

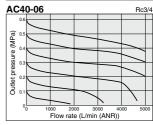


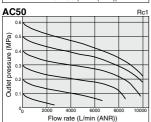


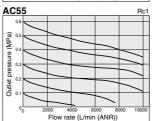


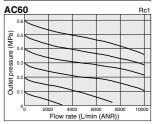






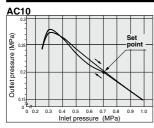


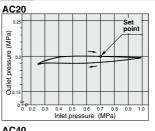


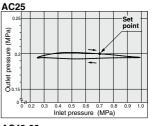


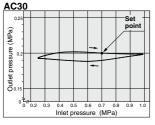
### Pressure Characteristics (Representative values)

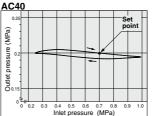
Conditions: Inlet pressure 0.7 MPa, Outlet pressure 0.2 MPa, Flow rate 20 L/min (ANR)

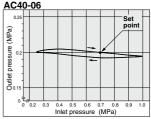








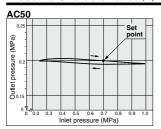


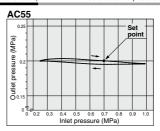


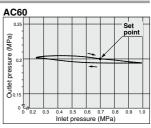
## Air Combination Series AC10 to AC60

#### Pressure Characteristics (Representative values)

Conditions: Inlet pressure 0.7 MPa, Outlet pressure 0.2 MPa, Flow rate 20 L/min (ANR)







## AC-A

AF-A AF□-A

AR-A

AL-A AW-A

AC

AF

AF.

AR

ΑL

AW□

A□G

EΠ

ΑV

AF

453

## $oldsymbol{\Delta}$ Specific Product Precautions

Be sure to read before handling.

Refer to front matter 43 for Safety Instructions and pages 365 to 369 for F.R.L. Precautions.

#### Mounting and Adjustment

## **∕** Caution

1. A knob cover is available to prevent careless operation of the knob. Refer to page 539 for details.

#### Piping

## ∕!∖ Warning

1. When mounting a check valve, make sure the arrow (IN side) points in the correct direction of air flow.

#### Air Supply

## **∕∖ Caution**

1. Use an air filter with 5 µm or less filtration rating on the inlet side of the valve to avoid any damage to the seat caused by dust when mounting a 3-port valve for residual pressure release on the inlet side

#### Selection

## **⚠** Warning

1. Float type auto drain

Operate under the following conditions to avoid malfunction. <N.O. type>

• Operating compressor: 0.75 kW (100 L/min (ANR)) or more. When using 2 or more auto drains, multiply the value above by the number of auto drains to find the capacity of the

compressors you will need. For example, when using 2 auto drains, 1.5 kW (200 L/min (ANR)) of the compressor capacity is required.

Operating pressure: 0.1 MPa or more.

<N.C. type>

- Operating pressure for AD17/27: 0.1 MPa or more.
- Operating pressure for AD37/47: 0.15 MPa or more.
- 2. Use a regulator or filter regulator with backflow function when mounting a 3-port valve for residual pressure release on the IN side to ensure the release of the residual pressure. Otherwise, residual pressure will not be fully released.

## **∕∖\ Caution**

**ØSMC** 

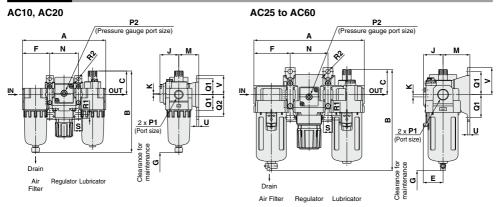
1. When releasing air at the intermediate position using a Tinterface on the inlet side of the lubricator, lubricant may back flow. Therefore, releasing air that does not contain traces of lubricant is not possible.

To release air that does not contain traces of lubricant, use a check valve (AKM series) on the inlet side of the lubricator to prevent a backflow of the lubricant.

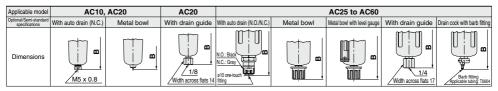
- 2. If a residual pressure-release 3-port valve is mounted on the inlet side of the lubricator, causing a backflow of air, it can result in a backflow of oil or damage to internal parts. Please do not use it in this fashion.
- 3. An F.R.L. unit shipped from the plant has its model number labeled. However, components that are combined together during the distribution process do not have a label on them.

## Series AC10 to AC60

#### **Dimensions**



Applicable model	AC20 to AC	60	AC10 to AC60	AC20 to AC60
Option	Square embedded type pressure gauge	Digital pressure switch	Round type pressure gauge	Round type pressure gauge (with color zone)
Dimensions	Center of piping	Center of piping	z.	Center of piping



				C+		-:6:4:							Op	tional sp	ecificatio	ns		
Model				Siano	aru spe	cification	15					re type re gauge	Dig pressure			d type e gauge	Round typ gauge (with	e pressure color zone)
	P1	P2	Α	В	С	Е	F	G	J	K	Н	J	Н	J	Н	J	Н	J
AC10	M5 x 0.8	1/16	87	85	26	_	28	35	12.5	0	_	_	_	_	ø26	26	_	_
AC20	1/8, 1/4	1/8	126	123	36	_	41.5	60	28.5	2 <sup>Note)</sup>	□28	29.5	□27.8	40	ø37.5	65	ø37.5	65
AC25	1/4, 3/8	1/8	167	153	38	30	55	80	27.5	0	□28	28.5	□27.8	39	ø37.5	64	ø37.5	64
AC30	1/4, 3/8	1/8	167	153	38	30	55	80	29.5	3.5	□28	30.5	□27.8	41	ø37.5	66	ø37.5	66
AC40	1/4, 3/8, 1/2	1/4	220	187	40	38	72.5	110	34	3.5	□28	35	□27.8	45	ø42.5	72.5	ø42.5	74
AC40-06	3/4	1/4	235	187	38	38	77.5	110	34	3	□28	35	□27.8	45	ø42.5	72.5	ø42.5	74
AC50	3/4, 1	1/4	282	264	43	45	93	110	43.5	3.3	□28	44.5	□27.8	55	ø42.5	82	ø42.5	84
AC55	1	1/4	292	279	45	47.5	98	110	43.5	3.3	□28	44.5	□27.8	55	ø42.5	82	ø42.5	84
AC60	1	1/4	297	280	46	47.5	98	110	43.5	3.3	□28	44.5	□27.8	55	ø42.5	82	ø42.5	84

				Standa	rd specifi	cations				Optional specifications	,	Semi-standard	specification	s
Model				Br	acket mo	unt				With auto drain	With barb fitting	With drain guide	Metal bowl	Metal bowl with level gauge
	M	N	Q1	Q2	R1	R2	S	U	V	В	В	В	В	В
AC10	25	31	20	27	4.5	ø4.5	7	2.8	24.5	104	_	_	85	_
AC20	30	43	24	33	5.5	ø5.5	12	3.2	29	141	_	127	123	_
AC25	41	57	35	_	7	ø7	14	4	41	194	161	160	166	186
AC30	41	57	35	_	7	ø7	14	4	41	194	161	160	166	186
AC40	50	75	40	_	9	ø9	18	4	48	226	195	194	200	220
AC40-06	50	80	40	_	9	ø9	18	4.6	48	226	195	194	200	220
AC50	70	96	50	_	11	ø11	20	6.4	60	303	272	271	276	296
AC55	70	96	50	_	11	ø11	20	6.4	60	318	287	286	292	312
AC60	70	101	50	_	11	ø11	20	6.4	60	319	288	287	293	313

Note) For the AC20 only, the position of the pressure gauge is above the center of the piping.

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AC-A

AF-A

AF□-A AR-A

AL-A

AW-A

AC

AF

AF□

AR AL

AW□

A□G

E

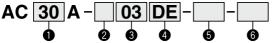
AV AF

## Filter Regulator + Lubricator

# AC10A to AC60A



#### **How to Order**



- $\bullet$  Option/Semi-standard: Select one each for  ${\bf a}$  to  ${\bf I}.$
- Option/Attachment/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.
   Example) AC30A-F03DE1-KSV-136NR

			_	•							
	_								<b>D</b>		
		_	_	Symbol	Description				/ size		
				ĺ .	·	10	20	30	40	50	60
					Metric thread (M5)					_	
				Nil	Rc		•	•	•	•	•
0		TI	hread type	N Note 1)	NPT		•	•		•	•
				Note 2)	G	_	•	•	ě	•	•
				+							
				M5	M5		Ι —	T —	I —	_	Γ_
				01	1/8	Ě	•	_	_	_	_
				02	1/4	_	•	•	•	_	_
6			Port size	03	3/8	-	Ĭ	•	•		l _
			1 011 0120	04	1/2	<b>—</b>	_	Ť	•	_	l
				06	3/4	_	_	_	•	•	
				10	1		_	_	Ť	÷	•
				+	1				1	_	
				Nil	Without auto drain	•	•	•	•	•	•
		а	Float type	C	Float type auto drain (N.C.)		-	•		•	
		"	auto drain	D	Float type auto drain (N.C.)					-	
				+	Float type auto drain (N.O.)						
				Nil	Without pressure gauge	•	•	•	•	•	•
	Note 3)			E			-		-	-	
4	Option		Pressure	-	Square embedded type pressure gauge (with limit indicator)	•	_	_	_	_	_
U	Q		gauge	G	Round type pressure gauge (without limit indicator)		•			•	
				М	Round type pressure gauge (with limit indicator)	$\vdash \equiv$	•	•		•	•
		b		E1	Round type pressure gauge (with color zone)	$\vdash \equiv$	-			•	-
			Digital	E1 E2	Output: NPN output / Electrical entry: Wiring bottom entry	<u> </u>	•	•			•
			pressure		Output: NPN output / Electrical entry: Wiring top entry	<u> </u>	•	•	•	•	•
			switch	E3	Output: PNP output / Electrical entry: Wiring bottom entry	_	•	•	•	•	•
				E4	Output: PNP output / Electrical entry: Wiring top entry		•	•	•	•	•
				+				_		_	
		С	Check valve	Nil	Without attachment	•	•	•	Note 4)	•	•
				K	Mounting position: AW+K+AL		•	•	Note 4)	_	
	ent			+			_	_		_	
6	Attachment	d	Pressure	Nil	Without attachment	_	•	•	•	•	•
	ttac		switch	S Note 5)	Mounting position: AW+S+AL		•	•	•	•	
	×			+					_	_	
		е	3-port valve for residual pressure	Nil	Without attachment	_	•	•	•	•	•
			release	V	Mounting position: AW+AL+V		•	•		•	
				+						_	_
		f	Set pressure	Nil 1 Note 6)	0.05 to 0.85 MPa setting	•	•	•	•	•	•
			'		0.02 to 0.2 MPa setting		•	•	•	•	
				Nil	Polycarbonate bowl		•	•	•	•	•
	٦			2	Metal bowl		•	•	•	•	•
	Idai	g	Bowl Note 7)	6	Nylon bowl	•	•	•	•	•	•
6	tan	9	30	8	Metal bowl with level gauge		_	•	•	•	•
	Semi-standard			С	With bowl guard		•	_		_	
	Ser			6C	Nylon bowl with bowl guard		•	_		_	_
	0,				,						
				Nil	With drain cock	•	•	•	•	•	•
		h	Filter regulator	J Note 9)	Drain guide 1/8		•	_	_	_	<u> </u>
			drain port Note 8)	-	Drain guide 1/4			•	•	•	•
				W Note 10)	Drain cock with barb fitting: For ø6 x ø4 nylon tube		<u> </u>	•		•	

## Air Combination Series AC10A to AC60A



AC-A

AF-A
AR-A
AL-A
AW-A

AF.

AL

AW□

A□G

 $\mathsf{E}\Box$ 

A۷

AF

	_	_						•	)			
				Symbol	Description			Body	size			
						10	20	30	40	50	60	
			Lubricator lubricant	Nil	Without drain cock	•	•	•	•	•	•	
		•	exhaust port	3	Lubricator with drain cock	•	•	•	•	•	•	
				+								•
			Exhaust	Nil	Relieving type		•	•	•	•	•	
	Jac	J	mechanism	N	Non-relieving type	•	•	•	•	•	•	
(	a B			+								
•	Semi-standard	<b>L</b>	Flow direction	Nil	Flow direction: Left to right	•	•	•	•	•	•	
	Ser	_	riow direction	R	Flow direction: Right to left		•	•	•	•	•	
	"			+								
				Nil	Name plate and pressure gauge in imperial units: MPa	•	•	•	•	•	•	
		1	Pressure unit	<b>Z</b> Note 11)	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F	O Note 13	Note 13)	O Note 13)	ONote 13)	ONote 13)	ONote 13)	

Note 1) Drain guide is NPT1/8 (applicable to the AC20A) and NPT1/4 (applicable to the AC30A to AC60A). The auto drain port comes with ø3/8\* one-touch fitting (applicable to the AC30A to AC60A). Note 2) Drain guide is G1/8 (applicable to the AC20A)

Note 2) Drain guide is G1/8 (applicable to the AC20A) and G1/4 (applicable to the AC30A to AC60A)

Note 3) Option G, M are not assembled and supplied loose at the time of shipment.

Note 4) Not available with piping port size: 06.

Note 5) The bracket position varies depending on the pressure switch mounting.

Note 6) The only difference from the standard specifications is the adjusting spring for the regulator. It does not restrict the setting of 0.2 MPa or more. When the pressure gauge is attached, a 0.2 MPa pressure gauge will be fitted.

Note 7) Refer to Chemical Data on page 365 when selecting a case material.

Note 8) Float type auto drain: The combination of C and D is not possible.

Note 9) Without a valve function

ZA Note 12) Digital pressure switch: With unit conversion function

Note 10) Metal bowl: The combination of 2 and 8 is not possible.

MPa and psi are shown together on the pressure unit. The combination of the round type pressure gauge with color zone "M" and a psi display "Z" is not orderable as a standard product. However, this combination is available as a special.

Note 12) For options: E1, E2, E3, E4. This product is for overseas use only according to the new Measurement Law. (The SI unit is provided for use in Japan.)

Note 13) ○: For thread type: M5 and NPT only Note 14) △: Select with options: E1, E2, E3, E4.

#### Standard Specifications

	Model	AC10A	AC20A	AC30A	AC40A	AC40A-06	AC50A	AC60A
<u> </u>	Filter regulator	AW10	AW20	AW30	AW40	AW40-06	AW60	AW60
Component	Lubricator	AL10	AL20	AL30	AL40	AL40-06	AL50	AL60
Port size		M5 x 0.8	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1
Pressure gau	ige port size Note 1)	1/16	1/	8		1/	4	
Fluid					Air			
Ambient and	fluid temperature Note 2)			–5 to €	60°C (with no fre	eezing)		
Proof pressu	re				1.5 MPa			
Maximum op	erating pressure				1.0 MPa			
Set pressure	range	0.05 to 0.7 MPa			0.05 to 0	.85 MPa		
Relief pressu	ire		Set pressur	e + 0.05 MPa <sup>1</sup>	Note 3) [at relief flo	w rate of 0.1 L/	min (ANR)]	
Nominal filtra	ntion rating				5 μm			
Recommend	ed lubricant			Class 1	turbine oil (ISC	VG32)		
Bowl materia	ı				Polycarbonate			
Bowl guard		_	Semi-standard			Standard		
Regulator co	egulator construction				Relieving type			
Weight (kg)	'eight (kg)		0.38	0.75	1.41	1.46	3.33	3.40

Note 1) Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch (AC20A to AC60A). Note 2) –5 to 50°C for the products with the digital pressure switch

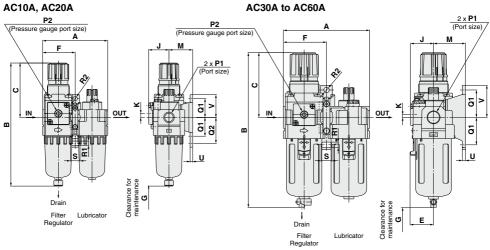
Note 3) Not applicable to the AC10A.



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## Series AC10A to AC60A

#### **Dimensions**



			<u> </u>	
Applicable model	AC20A to AC	60A	AC10A to AC60A	AC20A to AC60A
Option	Square embedded type pressure gauge	Digital pressure switch	Round type pressure gauge	Round type pressure gauge (with color zone)
Dimensions	Center of piping	Center of piping	<b>=</b>	Center of piping

Applicable mo	odel AC10A,	AC20A	AC20A		1	AC30A to AC60A	١	
Optional/Semi-star specifications	With auto drain (N.C.)	Metal bowl	With drain guide	With auto drain (N.O./N.C.)	Metal bowl	Metal bowl with level gauge	With drain guide	Drain cock with barb fitting
Dimension	ms M5 x 0.8	B	1/8 Width across flats 14	N.O.: Black N.C.: Gray e10 one-buch fitting			Midth across flats 17	Barb fitting Applicable tubrig: T0604

Model Standard specifications					Op	tional sp	ecificatio	ns										
Model				Stand	ard spe	cificatio	18					re type re gauge	Dig pressur	ital e switch	Roun		Round typ gauge (with	e pressure color zone)
	P1	P2	Α	B Note)	С	Е	F	G	J	K	Н	J	Н	J	Н	J	Н	J
AC10A	M5 x 0.8	1/16	56	108	48	_	28	35	12.5	0	_	_	_	_	ø26	26	_	_
AC20A	1/8, 1/4	1/8	83	160	73	_	41.5	60	26	5	□28	27	□27.8	37.5	ø37.5	62.5	ø37.5	63
AC30A	1/4, 3/8	1/8	110	201	86	30	55	80	29.5	3.5	□28	30.5	□27.8	41	ø37.5	66	ø37.5	66
AC40A	1/4, 3/8, 1/2	1/4	145	239	92	38	72.5	110	37.5	1.5	□28	38.5	□27.8	49	ø42.5	76	ø42.5	76
AC40A-06	3/4	1/4	155	242	93	38	77.5	110	37.5	1.2	□28	38.5	□27.8	49	ø42.5	76	ø42.5	76
AC50A	3/4, 1	1/4	191	409	175	_	98	110	43.5	3.2	□28	44.5	□27.8	61.5	ø42.5	82	ø42.5	84
AC60A	1	1/4	196	409	175	_	98	110	43.5	3.2	□28	44.5	□27.8	61.5	ø42.5	82	ø42.5	84

			St	andard sp	ecificatio	ns			Optional specifications		Semi-standard	specifications	
Model				Bracket	t mount				With auto drain	With barb fitting	With drain guide	Metal bowl	Metal bowl with level gauge
	M	Q1	Q2	R1	R2	S	U	V	В	В	В	В	В
AC10A	25	20	27	4.5	ø4.5	7	2.8	24.5	125	_	_	107	_
AC20A	30	24	33	5.5	ø5.5	12	3.2	29	177	_	164	160	_
AC30A	41	35	_	7	ø7	14	4	41	242	209	208	214	234
AC40A	50	40	_	9	ø9	18	4	48	278	247	246	252	272
AC40A-06	50	40	_	9	ø9	18	4.6	48	282	251	249	255	275
AC50A	70	50	_	11	ø11	20	6.4	60	448	417	416	422	442
AC60A	70	50	_	11	ø11	20	6.4	60	448	417	416	422	442

Note) The total length of B dimension is the length when the filter regulator knob is unlocked.



AC-A

AF-A

AF□-A AR-A

AL-A

AW-A

AC

AF

AF□

AR AL

AW 🗆

A□G

E

AV

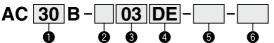
AF

# Air Filter + Regulator

# AC10B to AC60B



#### **How to Order**



- Option/Semi-standard: Select one each for a to j.
   Option/Attachment/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.
- Example) AC30B-F03DE1-SV-16NR

			•	•									
	_								•	)			
	Ì			Symbol	Description					size			
				,		10	20	25	30	40	50	55	60
					Metric thread (M5)								
				Nil	Rc		•	•	•	•	•	•	•
0		TI	read type	N Note 1)	NPT	-	•	•	•	÷	÷	-	•
				Note 2)	G	-					÷		
				+	ŭ								
				M5	M5	•	_	_	_	_	_	_	<b>—</b>
				01	1/8	_	•	_	_	_	_	_	_
				02	1/4	_	•	•	•	•	_	_	_
8			Port size	03	3/8	_	_	•	•	•	_	_	_
				04	1/2		_	_	_	•	_	-	
				06	3/4	_	_	_	_	•	•	_	_
				10	1		_	_	_	_	•	•	•
	_			_+_									
			Float type	Nil	Without auto drain	•	•	•	•	•	•	•	•
		а	auto drain	С	Float type auto drain (N.C.)	•	•	•	•	•	•	•	•
				D	Float type auto drain (N.O.)		_	•	•	•	•	•	•
				+		_	_	_	_				_
	Note 3)			Nil	Without pressure gauge	•	•	•	•	•	•	•	•
	Option		Pressure	E	Square embedded type pressure gauge (with limit indicator)	_	•	•	•	•	•	•	•
4	bild		gauge	G	Round type pressure gauge (without limit indicator)	•	_	_	_	_	_	_	_
				N/A	Round type pressure gauge (with limit indicator)	-	•	•	•	•	•	•	•
		b		M E1	Round type pressure gauge (with color zone)	_	•	•	•	•	•	•	•
			Digital	E2	Output: NPN output / Electrical entry: Wiring bottom entry	_	•	•	•	÷	•	÷	•
			pressure	E3	Output: NPN output / Electrical entry: Wiring top entry Output: PNP output / Electrical entry: Wiring bottom entry	H	•	•	•	-	•	•	•
			switch	E4	Output: PNP output / Electrical entry: Wiring bottom entry  Output: PNP output / Electrical entry: Wiring top entry	-		•	•	-	-	-	•
				+	Output: FNF output / Electrical entity. Willing top entity								
			Pressure	Nil	Without attachment		•	•	•	•	•	•	•
		С	switch	S Note 4)	Mounting position: AF+S+AR	Ť	•	•	•	•	•	ě	•
	ent	-	T-interface	T Note 4)	Mounting position: AF+ <b>T</b> +AR		•	•	•	Ť	•	Ť	•
6	焦			+	- Jrana								
	Attachment		3-port valve for	Nil	Without attachment	•	•	•	•	•	•	•	•
	^	d	residual pressure	V	Mounting position: AF+AR+V		•	•	•	•	•	_	_
			release	V1 Note 5)	Mounting position: <b>V</b> +AF+AR□K		•	•	•	•	•		
	_	_		+									
		е	Set pressure	Nil	0.05 to 0.85 MPa setting	•	•	•	•	•	•	•	•
			Cot procedie	1 Note 6)	0.02 to 0.2 MPa setting		•	•	•	•	•	•	•
				+			_	_	-	_	-	_	-
				Nil	Polycarbonate bowl	•	•	•	•	•	•	•	•
	힏			2	Metal bowl	•	•	•	•	•	•	•	•
	Semi-standard	f	Bowl Note 7)	6	Nylon bowl		•	•	•	•	•	•	•
6	star			8	Metal bowl with level gauge	$\vdash$	_	•	•	•	•	•	•
	<u>=</u>			C	With bowl guard	<u> </u>	•	_	_	_	_	_	
	Sel			6C +	Nylon bowl with bowl guard	$\vdash$	•			_	_	_	_
				+ Nil	With drain and		•		•				
			Cile		With drain cock		•	_	_		_		_
		g	Filter drain port Note 8)	J Note 9)	Drain guide 1/8 Drain guide 1/4	$\vdash =$		•	•	•	•	•	-
			drain port	W Note 10)	Drain guide 1/4  Drain cock with barb fitting: For ø6 x ø4 nylon tube	$\vdash \equiv$	=						
				**	Drain Cock with barb litting. FOI 86 X 84 Hylon tube			_	_	_	•	_	•

## Air Combination Series AC10B to AC60B



AC-A

_	_	_								(	)			
		_		Symbol	Description	Г				Body	/ size			
							10	20	25	30	40	50	55	60
		L	Exhaust	Nil	Relieving type	۱Г	•	•	•	•	•	•	•	•
		h	mechanism	N	Non-relieving type	Г	•	•	•	•	•	•	•	•
	밀			+		_								
	-standard		Flow direction	Nil	Flow direction: Left to right	П	•	•	•	•	•	•	•	•
6	sta	•	riow direction	R	Flow direction: Right to left		•	•	•	•	•	•	•	•
	Semi-			+										
	Se			Nil	Name plate and pressure gauge in imperial units: MPa		•	•	•	•	•	•	•	•
		j	Pressure unit	<b>Z</b> Note 11)	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F		Note 13)	$\circ$	0	$\cup$	$\cup$	0 .	O <sup>Note 13)</sup>	O <sup>Note 13)</sup>
				ZA Note 12)	Digital pressure switch: With unit conversion function	Г	_	△Note 14)	△Note 14)					
Note	-1\ D	roin a	uido io NDT1/9 (appli	icable to th	o ACOR) Note 5) The regulator is equipped with a hapliflow function		Noto	10) Moi	al houd	The or	mhinati	on of O	and 9 is	not

Note 1) Drain guide is NPT1/8 (applicable to the AC20B) and NPT1/4 (applicable to the AC25B to AC60B). The auto drain port comes with ø3/8" one-touch fitting (applicable to the AC25B to AC60B).

Note 2) Drain guide is G1/8 (applicable to the AC20B) and G1/4 (applicable to the AC25B to AC60B). Note 3) Option G, M are not assembled and supplied loose at the time of shipment.

Note 4) The bracket position varies depending on the T-interface or pressure switch mounting. Note 5) The regulator is equipped with a backflow function in this configuration. Additionally, for safety purposes, please check that the pressure in the outlet side is turned to the atmospheric pressure once the pressure in the outlet side is exhausted, by using a pressure gauge, etc.

Note 6) The only difference from the standard specifications is the adjusting spring for the regulator. It does not restrict the setting of 0.2 MPa or more. When the pressure gauge is attached, a 0.2 MPa pressure gauge will be fitted.

Note 7) Refer to Chemical Data on page 365 when selecting a case material.

Note 8) Float type auto drain: The combination of C and D.

is not possible. Note 9) Without a valve function Note 10) Metal bowl: The combination of 2 and 8 is not possible.

Note 11) For thread type: MS and NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.) The digital pressure switch will be equipped with the unit conversion function, setting to psi initially. MPa and psi are shown together on the pressure unit.

MPa and psi are shown together on the pressure unit. The combination of the round type pressure gauge with color zone "M" and a psi display "Z" is not orderable as a standard product. However, this combination is available as a special. Note 12) For options: £1, £2, £3, £4. This product is for

Note 12) For options: E1, E2, E3, E4. This product is for overseas use only according to the new Measurement Law. (The SI unit is provided for use in Japan.)

Note 13) ○: For thread type: M5 and NPT only Note 14) △: Select with options: E1, E2, E3, E4.

#### Standard Specifications

1	Model	AC10B	AC20B	AC25B	AC30B	AC40B	AC40B-06	AC50B	AC55B	AC60B		
	Air filter	AF10	AF20	AF30	AF30	AF40	AF40-06	AF50	AF60	AF60		
Component	Regulator	AR10	AR20	AR25	AR30	AR40	AR40-06	AR50	AR50	AR60		
Port size		M5 x 0.8	1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1	1		
Pressure gau	ige port size Note 1)	1/16		1/8				1/4				
Fluid			•			Air						
Ambient and fl	uid temperature Note 2)				-5 to 60	0°C (with no	reezing)					
Proof pressu	re					1.5 MPa						
Maximum op	erating pressure					1.0 MPa						
Set pressure	range	0.05 to 0.7 MPa 0.05 to 0.85 MPa										
Relief pressu	ire		Set	pressure +	0.05 MPa No	te 3) [at relief	low rate of 0	.1 L/min (Al	NR)]			
Nominal filtra	ation rating					5 μm						
Bowl materia	ıl				I	Polycarbonat	е					
Bowl guard		_	Semi-standard				Standard					
Regulator co	nstruction				I	Relieving typ	е					
Weight (kg)		0.16	0.33	0.55	0.63	1.12	1.16	2.44	2.45	2.54		

Note 1) Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch (AC10B to AC60B). Note 2) –5 to 50°C for the products with the digital pressure switch

Note 3) Not applicable to the AC10B.

AF□-A

AL-A

AW-A

AC AF

AF□

AR

AL AW

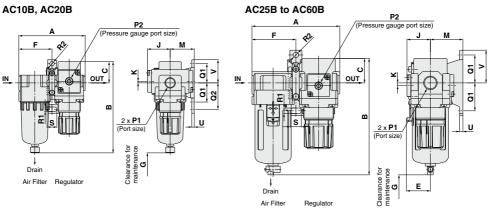
A□G

E

AV AF

## Series AC10B to AC60B

#### **Dimensions**



Applicable model	AC20B to AC	C60B	AC10B to AC60B	AC20B to AC60B
Option	Square embedded type pressure gauge	Digital pressure switch	Round type pressure gauge	Round type pressure gauge (with color zone)
Dimensions	T Center of piping	Center of piping	I I	Center of piping

Applicable model	AC10B,	AC20B	AC20B		J	AC25B to AC60E	3	
Optional/Semi-standard specifications	With auto drain (N.C.)	Metal bowl	With drain guide	With auto drain (N.O./N.C.)	Metal bowl	Metal bowl with level gauge	With drain guide	Drain cock with barb fitting
Dimensions	B M5 x 0.8	B	1/8 Width across flats 14	N.O.: Black N.C.: Gray a 10 one-touch fitting			1/4 Width across flats 17	Barb fitting Applicable tubing: T0604

				04	ard spe	_::::							Op	tional sp	ecificatio	ns		
Model				Stand	aru spe	cilicatio	ns					re type re gauge	Dig pressur	ital e switch	Round		Round typ gauge (with	e pressure color zone)
	P1	P2	Α	В	С	E	F	G	J	K	Н	J	Н	J	Н	J	Н	J
AC10B	M5 x 0.8	1/16	56	71	11	_	28	25	12.5	0	_	_	_	_	ø26	26	_	_
AC20B	1/8, 1/4	1/8	83	114	26.5	_	41.5	40	28.5	2 Note)	□28	29.5	□27.8	40	ø37.5	65	ø37.5	65
AC25B	1/4, 3/8	1/8	110	143	28	30	55	50	27.5	0	□28	28.5	□27.8	39	ø37.5	64	ø37.5	64
AC30B	1/4, 3/8	1/8	110	146	31	30	55	50	29.5	3.5	□28	30.5	□27.8	41	ø37.5	66	ø37.5	66
AC40B	1/4, 3/8, 1/2	1/4	145	183	36	38	72.5	75	34	3.5	□28	35	□27.8	45	ø42.5	72.5	ø42.5	74
AC40B-06	3/4	1/4	155	185	36	38	77.5	75	34	3	□28	35	□27.8	45	ø42.5	72.5	ø42.5	74
AC50B	3/4, 1	1/4	186	263	43	45	93	20	43.5	3.3	□28	44.5	□27.8	55	ø42.5	82	ø42.5	84
AC55B	1	1/4	191	277	43	47.5	98	20	43.5	3.3	□28	44.5	□27.8	55	ø42.5	82	ø42.5	84
AC60B	1	1/4	196	280	46	47.5	98	20	43.5	3.3	□28	44.5	□27.8	55	ø42.5	82	ø42.5	84

			St	andard sp	ecificatio	ns			Optional specifications		Semi-standard	specifications	
Model				Bracket	t mount				With auto drain	With barb fitting	With drain guide	Metal bowl	Metal bowl with level gauge
	М	Q1	Q2	R1	R2	S	U	V	В	В	В	В	В
AC10B	25	20	27	4.5	ø4.5	7	2.8	24.5	89	_	_	70	_
AC20B	30	24	33	5.5	ø5.5	12	3.2	29	132	_	118	114	_
AC25B	41	35	_	7	ø7	14	4	41	184	151	150	156	176
AC30B	41	35	_	7	ø7	14	4	41	187	154	153	159	179
AC40B	50	40	_	9	ø9	18	4	48	222	191	190	196	216
AC40B-06	50	40	_	9	ø9	18	4.6	48	224	193	192	198	218
AC50B	70	50	_	11	ø11	20	6.4	60	303	271	270	277	297
AC55B	70	50	_	11	ø11	20	6.4	60	316	285	284	290	310
AC60B	70	50	_	11	ø11	20	6.4	60	319	288	287	293	313

Note) For the AC20B only, the position of the pressure gauge is above the center of the piping.

462



AC-A

AF-A

AF□-A AR-A

AL-A

AW-A

AC

AF

AF□

AR AL

AW□

A□G

E

AV

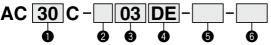
AF

# Air Filter + Mist Separator + Regulator

# AC20C to AC40C



#### **How to Order**



Option/Semi-standard: Select one each for a to j.
 Option/Attachment/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.
 Example) AC30C-F03DE1-SV-16NR

			•		• • • • • •				
	_	_						D	
			_	Symbol	Description		Body	/ size	
						20	25	30	40
				Nil	Rc		•	•	•
2		TI	hread type	N Note 1)	NPT			•	•
9			modd typo	Note 2)	G				
				+	ŭ				
				01	1/8		Τ —	_	_
				02	1/4		•	•	•
6			Port size	03	3/8	<u> </u>	<u> </u>	•	•
•			. 0.1. 0.20	04	1/2	_	+ <u>-</u>		•
				06	3/4	_	T _	_	
_	_			+	3, 1			1	
				Nil	Without auto drain			•	•
		а		C	Float type auto drain (N.C.)		•	•	•
				D	Float type auto drain (N.O.)		•	•	•
				+	· · · · · · · · · · · · · · · · · · ·				
	Note 3)			Nil	Without pressure gauge		•	•	•
	님		Pressure	E	Square embedded type pressure gauge (with limit indicator)		•	•	•
4	Option			G	Round type pressure gauge (with limit indicator)		<u> </u>	•	•
	$ \circ $	ь	33	M	Round type pressure gauge (with color zone)		Ť	•	•
				E1	Output: NPN output / Electrical entry: Wiring bottom entry		•	•	•
				E2	Output: NPN output / Electrical entry: Wiring top entry		<u> </u>	•	•
				E3	Output: PNP output / Electrical entry: Wiring bottom entry		Ť	•	•
		switch	E4	Output: PNP output / Electrical entry: Wiring top entry		i	•	•	
				+					
			Pressure	Nil	Without attachment	•	•	•	•
		С		S Note 4)	Mounting position: AF+AFM+S+AR	•	•	•	•
	eut		T-interface	T Note 4)	Mounting position: AF+AFM+T+AR		•	•	•
6	Attachment			+	· .				
_	ta		3-nort valve for	Nil	Without attachment	•	•	•	•
	^	d	residual pressure	v	Mounting position: AF+AFM+AR+V	•	•	•	•
			release	V1 Note 5)	Mounting position: V+AF+AFM+AR□K	•	•	•	•
				+	<u> </u>				
			0.1	Nil	0.05 to 0.85 MPa setting	•	•	•	•
		е	Set pressure	1 Note 6)	0.02 to 0.2 MPa setting	•	•	•	•
		_		+					
				Nil	Polycarbonate bowl	•	•	•	•
				2	Metal bowl		•	•	•
		f	Bowl Note 7)	6	Nylon bowl	•	•	•	•
	힏		BOWI No. 77	8	Metal bowl with level gauge		•	•	•
	l da			С	With bowl guard	•	_	_	_
0	sta			6C	Nylon bowl with bowl guard	•			
	Semi-standard			+					
	Se		===	Nil	With drain cock	•	•	•	•
		_	Filter Mist separator	Note 9)	Drain guide 1/8	•			
1		g	drain port Note 8)		Drain guide 1/4		•	•	•
			port	<b>W</b> Note 10)	Drain cock with barb fitting: For ø6 x ø4 nylon tube	1			
					Brain cock with barb litting. For 90 x 94 hylori tabe				
				+	Stati cock with barb litting. For 90 x 94 hylon tabe				
		h	Exhaust mechanism		Relieving type Non-relieving type	•	•	•	•

## Air Combination Series AC20C to AC40C



AC-A

AF-A AF□-A AR-A AL-A AW-A AC

AR

AL

AW□

A□G

|E□

ΑV AF

	_	$\overline{}$						)				
				Symbol	Description	Body size						
						20	25	30	40			
			FI. C. C.	Nil	Flow direction: Left to right	•	•	•	•			
	standard	1	Flow direction	R	Flow direction: Right to left	•	•	•	•			
6	l al			+								
v	<u>-</u> -			Nil	Name plate and pressure gauge in imperial units: MPa	•	•	•	•			
	Semi-	j	Pressure unit	<b>Z</b> Note 11)	ONote 13)	ONote 13)	O <sup>Note 13)</sup>	O <sup>Note 13)</sup>				
	0			ZA Note 12)	Digital pressure switch: With unit conversion function	△ Note 14)	△ Note 14)	△Note 14)	△Note 14)			
Note	1) D	rain g	uide is NPT1/8 (appl	icable to th	e AC20C) Note 5) The regulator is equipped with a backflow function	Note 10) Me	tal bowl: The co	mbination of 2	and 8 is not			

Note 1) Drain guide is NPT1/8 (applicable to the AC20C) and NPT1/4 (applicable to the AC30C to AC40C). The auto drain port comes with ø3/8" one-touch fitting (applicable to the AC30C to AC40C)

Note 2) Drain guide is G1/8 (applicable to the AC20C)

and G1/4 (applicable to the AC30C to AC40C)
Note 3) Option G, M are not assembled and supplied loose at the time of shipment.

Note 4) The bracket position varies depending on the T-interface or pressure switch mounting.

in this configuration. Additionally, for safety purposes, please check that the pressure in the outlet side is turned to the atmospheric pressure once the pressure in the outlet side is exhausted, by using a pressure gauge, etc.

Note 6) The only difference from the standard specifications is the adjusting spring for the regulator. It does not restrict the setting of 0.2 MPa or more. When the pressure gauge is attached, a 0.2 MPa pressure gauge will be fitted.

Note 7) Refer to Chemical Data on page 365 when selecting a case material.

Note 8) Float type auto drain: The combination of C and D is not possible.

Note 9) Without a valve function

Note 10) Metal bowl: The combination of 2 and 8 is not possible.

Note 11) For thread type: NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.) The digital pressure switch will be equipped with the unit conversion function. setting to psi initially.

MPa and psi are shown together on the pressure unit. The combination of the round type pressure gauge with color zone "M" and a psi display "Z" is not orderable as a standard product. However, this combination is available as a special

Note 12) For options: E1, E2, E3, E4. This product is for overseas use only according to the new Measurement Law. (The SI unit is provided for use in Japan.)

Note 13) O: For thread type: NPT only

Note 14) △: Select with options: E1, E2, E3, E4.

#### Standard Specifications

Stanuaru S	pecifications					
	Model	AC20C	AC25C	AC30C	AC40C	AC40C-06
	Air filter	AF20	AF30	AF30	AF40	AF40-06
Component	Mist separator	AFM20	AFM30	AFM30	AFM40	AFM40-06
	Regulator	AR20	AR25	AR30	AR40	AR40-06
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4
Pressure gau	ige port size Note 1)		1/8		1/	4
Fluid				Air		
Ambient and	fluid temperature Note 2)		−5 t	o 60°C (with no freez	ing)	
Proof pressu	re			1.5 MPa		
Maximum op	erating pressure			1.0 MPa		
Minimum ope	erating pressure			0.05 MPa		
Set pressure	range			0.05 to 0.85 MPa		
Relief pressu	re		Set pressure + 0.05 l	MPa [at relief flow rate	e of 0.1 L/min (ANR)]	
Nominal filtra	tion rating		AF: 5 μm, AFM	: 0.3 μm (99.9% filter	ed particle size)	
Outlet side of	Il mist concentration		Max. 1.0 mg	y/m³ (ANR) (≈ 0.8 ppn	n) Note 4) Note 5)	
Rated flow (L	/min (ANR)) Note 3)	200	450	450	1100	1100
Bowl materia	I			Polycarbonate		
Bowl guard		Semi-standard		Stan	dard	
Regulator co	nstruction			Relieving type		
Weight (kg)		0.48	0.88	0.95	1.76	1.83

Note 1) Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch (AC20C to AC40C). Note 2) -5 to 50°C for the products with the digital pressure switch.

Note 3) Conditions: Mist separator inlet pressure: 0.7 MPa; The rated flow varies depending on the inlet pressure. Keep the air flow within the rated flow to prevent an outflow of lubricant to the outlet side.

Note 4) When the compressor oil mist discharge concentration is 30 mg/m3 (ANR).

Note 5) Bowl O-ring and other O-rings are slightly lubricated.

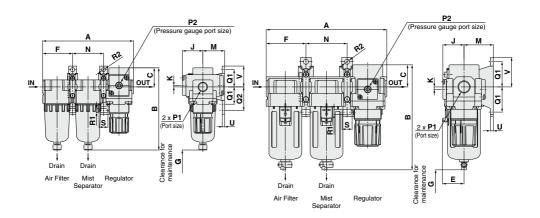


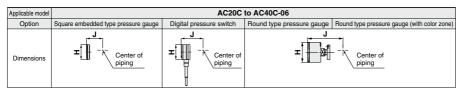
## Series AC20C to AC40C

#### **Dimensions**

#### AC20C

#### AC25C to AC40C-06





Applicable model		AC20C			AC	C25C to AC40C-	06	
Optional/Semi-standard specifications	With auto drain (N.C.)	Metal bowl	With drain guide	With auto drain (N.O./N.C.)	Metal bowl	Metal bowl with level gauge	With drain guide	Drain cock with barb fitting
Dimensions	M5 x 0.8	B		N.O.: Black N.C.: Gray of 0 one-louch fitting			m 1/4 Width across flats 17	Barb fitting Applicable tubing: T0604

				01									Op	tional sp	ecificatio	ns		
Model				Stand	ard spec	cification	ns				Square type pressure gauge		Digital pressure switch		Round type pressure gauge		Round type pressure gauge (with color zone)	
	P1	P2	Α	В	C	Е	F	G	K	Н	J	Н	J	Н	J	Н	J	
AC20C	1/8, 1/4	1/8	126	114	26.5	_	41.5	45	28.5	2 Note)	□28	29.5	□27.8	40	ø37.5	65	ø37.5	65
AC25C	1/4, 3/8	1/8	167	143	28	30	55	50	27.5	0	□28	28.5	□27.8	39	ø37.5	64	ø37.5	64
AC30C	1/4, 3/8	1/8	167	146	31	30	55	50	29.5	3.5	□28	30.5	□27.8	41	ø37.5	66	ø37.5	66
AC40C	1/4, 3/8, 1/2	1/4	220	183	36	38	72.5	75	34	3.5	□28	35	□27.8	45	ø42.5	72.5	ø42.5	74
AC40C-06	3/4	3/4 1/4 235 185 36 38 77.5 75 34 3									□28	35	□27.8	45	ø42.5	72.5	ø42.5	74

				Standa	ırd specif	ications				Optional specifications	;	Semi-standard	specification	s
Model				Br	acket mo	unt				With auto drain	With barb fitting	With drain guide	Metal bowl	Metal bowl with level gauge
	M	N	Q1	Q2	R1	R2	S	U	V	В	В	В	В	В
AC20C	30	43	24	33	5.5	ø5.5	12	3.2	29	132	_	118	114	_
AC25C	41	57	35	_	7	ø7	14	4	41	184	151	150	156	176
AC30C	41	57	35	_	7	ø7	14	4	41	187	154	153	159	179
AC40C	50	75	40	_	9	ø9	18	4	48	222	191	190	196	216
AC40C-06	50	80	40	_	9	ø9	18	4.6	48	224	193	192	198	218

Note) For the AC20C only, the position of the pressure gauge is above the center of the piping.

466



AC-A

AF-A

AF□-A AR-A

AL-A

AW-A

AC

AF

AF□

AR

AL AW

A□G

E

AV

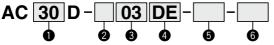
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## Filter Regulator + Mist Separator

# AC20D to AC40D



#### **How to Order**



- Option/Semi-standard: Select one each for a to j.
   Option/Attachment/Semi-standard symbol: When more than one
- specification is required, indicate in alphanumeric order. Example) AC30D-F03DE1-SV-16NR

New				U	•				
Thread type	_	_	_					0	
Thread type					Symbol	Description		Body size	
Thread type   Nimen							20	30	40
Final 2    G					Nil	Rc	•	•	•
## Port size	2		TI	hread type	N Note 1)	NPT	•	•	•
Port size					F Note 2)	G	•	•	•
Port size					+				
Port size					01	1/8	•	_	_
Pressure switch   Simple   S					02	1/4	•	•	•
Pressure gauge with limit indicator)   Pressure gauge with limit indicator g	8			Port size	03	3/8	_	•	•
Float type auto drain    A						1/2	_	_	•
Float type auto drain (N.C.)   D Float type auto drain (N.C.)   D Float type (N.C.)   D Float type auto drain (N.C.)   Float type auto drain (N.C.)   D Float type						3/4	_	_	•
Float type auto drain (N.C.)    Float type auto drain (N.C.)   Float type auto drain type auto drain port float of the state of th									
auto drain  But auto drain  But auto drain  D Float type auto drain (N.O.)  D Float type auto frain thick indicator)  D Float type				Eleat type			•	•	•
Pressure gauge   Square embedded type pressure gauge (with limit indicator)   Square embedded type pressure gauge (with limit indicator)   Square embedded type pressure gauge (with init indicator)   Square embedded type pressure gauge (with ini			а				•	•	•
Pressure gauge by Pressure gauge Pressure gauge Pressure gauge (with limit indicator) G Round type pressure gauge (with limit indicator) G Round type pressure gauge (with color zone) Digital pressure year output: RPN output / Electrical entry: Wiring bottom entry Pressure year output: RPN output / Electrical entry: Wiring bottom entry Output: RPN output / Electrical entry: Wiring bottom entry Output: RPN output / Electrical entry: Wiring top entry Output: RPN output				and and and		Float type auto drain (N.O.)		•	•
Pressure gauge   Pressure gauge (with limit indicator)   Pressure gauge gate gate gauge with gent gauge gate gate gate gate gate gate gate ga							_	T	
Bound Line Pressure gauge (with color zone)		Note 3)						•	•
Bound Line Pressure gauge (with color zone)	A	ţi					•	•	•
Digital pressure switch    Digital pressure switch   E2   Output: NPN output / Electrical entry: Wiring top entry		8		gauge			•	•	•
Page   Pressure switch   Page   Pressure switch   Page   Pressure switch   Page   Pressure   Page			b				•	•	•
Personal Processor   Persona				Digital			•	•	•
The state of the							•	•	•
The switch of th				switch				•	•
The switch switc						Output: PNP output / Electrical entry: Wiring top entry	•	•	•
Selection   Sele				_		I amiliar in the control of the cont		_	_
Solution		الا	С				-	-	•
Post		Je.		SWILCH		Mounting position: AW+S+AFM		•	•
Post	6	[동				MPH - 1 - H - 1 1		_	
Post		ıtta			-			-	
Purpose   Nil   0.05 to 0.85 MPa setting			a			•		-	
Column   C				10.0000		Wouthing position. V+AW□K+AFW			
Bowl   Note 7    Bowl   Note 7      Nil   Polycarbonate bowl						0.05 to 0.85 MPa setting			
## Polycarbonate bowl			е	Set pressure		,			
Filter regulator   Mil   State   Sparator drain port   Note   Sparator drain port   Note   Sparator drain port   Note   Sparator drain   Nil   Relieving type					•	0.02 to 0.2 ivii a setting			
Filter regulator   Mil   With drain cock   Miss separator drain port Note 8  Nil   Relieving type   Non-relieving type   Non-relievin						Polycarbonate howl	•	•	•
Filter regulator drain port Note 8)   Samuelation   Samu						•		-	•
8 Metal bowl with level gauge C With bowl guard 6C Nylon bowl with bowl guard  +  Filter regulator Mist separator drain port Note 8)  Nil With drain cock Drain guide 1/8 Drain guide 1/8 Drain guide 1/4 W Note 10) Drain cock with barb fitting: For ø6 x ø4 nylon tube  +    h Exhaust mechanism   Nil Relieving type									•
C With bowl guard  GC Nylon bowl with bowl guard  This regulator Mist separator drain port Note 8 W Nill Relieving type  Bank Bank Standard Nill Relieving type  H I Fliter regulator Mist separator drain port Note 8 W Non-relieving type  H Nill Relieving type  H I Flow direction  Nill Flow direction: Left to right			f	Bowl Note 7)				•	•
6C Nylon bowl with bowl guard  + Nil With drain cock    Filter regulator Mist separator drain port Note 9   Drain guide 1/8   Drain guide 1/4   Drain guide 1/4   Drain guide 1/4   Drain cock with barb fitting: For ø6 x ø4 nylon tube  + Nil Relieving type   Drain guide 1/4   Drain cock with barb fitting: For ø6 x ø4 nylon tube  + Nil Relieving type   Drain cock with barb fitting: For ø6 x ø4 nylon tube							•	† <u> </u>	
Drain guide 1/4		ard				Ŭ	•	_	_
Drain guide 1/4		ᇣ						1	
Drain guide 1/4	O	i-st				With drain cock	•	•	•
Drain guide 1/4		E E					•		_
h Exhaust Nil Relieving type  H Non-relieving type  H i Flow direction  Nil Flow direction: Left to right		ျ	g	Mist separator	J wote 9)	Ü	_	•	•
h Exhaust mechanism Nil Relieving type				urain port	W Note 10)		_	•	•
n mechanism N Non-relieving type  +  i Flow direction Nil Flow direction: Left to right					+				
mechanism N Non-relieving type  +  i Flow direction Nil Flow direction: Left to right			h	Exhaust	Nil	Relieving type	•	•	•
i Flow direction Nil Flow direction: Left to right				mechanism		Non-relieving type	•	•	•
Flow direction			_		_+				
R Flow direction: Right to left				Flow direction	Nil	Flow direction: Left to right	•	•	•
			Ľ	I low direction	R	Flow direction: Right to left	•	•	•

## Air Combination Series AC20D to AC40D





AC20D

AC40D AF-A

	_		Symbol	Description		Body size		
					20	30	40	
ק, פ			Nil	Name plate and pressure gauge in imperial units: MPa	•	•	•	
Semi Standa	j	Pressure unit	<b>Z</b> Note 11)	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F	ONote 13)	O Note 13)	O Note 13)	
ZA Note 12) Digital pressure switch: With unit conversion function \( \triangle \trian								
Note 1) Dr	ain g	uide is NPT1/8 (appli	icable to th	e AC20D) Note 5) The regulator is equipped with a backflow function	Note 10) Metal bo	wl: The combination	of 2 and 8 is not	

and NPT1/4 (applicable to the AC30D to AC40D). The auto drain port comes with ø3/8" one-touch fitting (applicable to the AC30D to AC40D).

Note 2) Drain guide is G1/8 (applicable to the AC20D) and G1/4 (applicable to the AC30D to AC40D) Note 3) Option G, M are not assembled and supplied

loose at the time of shipment. Note 4) The bracket position varies depending on the pressure switch mounting.

in this configuration. Additionally, for safety purposes, please check that the pressure in the outlet side is turned to the atmospheric pressure once the pressure in the outlet side is exhausted, by using a pressure gauge, etc.

Note 6) The only difference from the standard

specifications is the adjusting spring for the regulator. It does not restrict the setting of 0.2 MPa or more. When the pressure gauge is attached, a 0.2 MPa pressure gauge will be fitted. Note 7) Refer to Chemical Data on page 365 when

selecting a case material. Note 8) Float type auto drain: The combination of C and D is not possible.

Note 9) Without a valve function

possible.

Note 11) For thread type: NPT. This product is for

overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.) The digital pressure switch will be equipped with the unit conversion function, setting to psi initially. MPa and psi are shown together on the pressure unit.

The combination of the round type pressure gauge with color zone "M" and a psi display "Z" is not orderable as a standard product. However, this combination is available as a special

Note 12) For options: E1, E2, E3, E4. This product is for overseas use only according to the new Measurement Law. (The SI unit is provided for use in Japan.)

Note 13) O: For thread type: NPT only

Note 14)  $\triangle$ : Select with options: E1, E2, E3, E4.

Standard Specifications

	Model	AC20D	AC30D	AC40D	AC40D-06
	Filter regulator	AW20	AW30	AW40	AW40-06 AFM40-06 3/4
Component	Mist separator	AFM20	AFM30	AFM40	AFM40-06
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4
Pressure gar	uge port size Note 1)	1.	/8	1/	/4
Fluid			A	ir	
Ambient and	fluid temperature Note 2)		−5 to 60°C (wi	th no freezing)	
Proof pressu	ıre		1.5	MPa	
Maximum op	perating pressure		1.0	MPa	
Minimum op	erating pressure		0.05	MPa	
Set pressure	range		0.05 to 0	).85 MPa	
Relief pressu	ure	Set p	oressure + 0.05 MPa [at rel	ief flow rate of 0.1 L/min (A	NR)]
Nominal filtr	ation rating		AF: 5 $\mu$ m, AFM: 0.3 $\mu$ m (9	9.9% filtered particle size)	
Rated flow (I	L/min (ANR)) Note 3)	150	330	800	800
Outlet side o	il mist concentration		Max. 1.0 mg/m³ (ANR)	(≈ 0.8 ppm) Note 4) Note 5)	
Bowl materia	al		Polyca	rbonate	
Bowl guard		Semi-standard		Standard	
Regulator co	onstruction	·	Relievi	ng type	
Weight (kg)		0.37	0.74	1.38	1.43

Note 1) Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch (AC20D to AC40D). Note 2) -5 to 50°C for the products with the digital pressure switch

Note 3) Conditions: Mist separator inlet pressure: 0.5 MPa; The rated flow varies depending on the inlet pressure. Keep the air flow within the rated flow to prevent an outflow of lubricant to the outlet side.

Note 4) When the compressor oil mist discharge concentration is 30 mg/m3 (ANR).

Note 5) Bowl O-ring and other O-rings are slightly lubricated.

**ØSMC** 

AC-A

AF□-A

AR-A AL-A

AW-A

AC

AF

AR

AL

AW□

A□G

|E□ ΑV

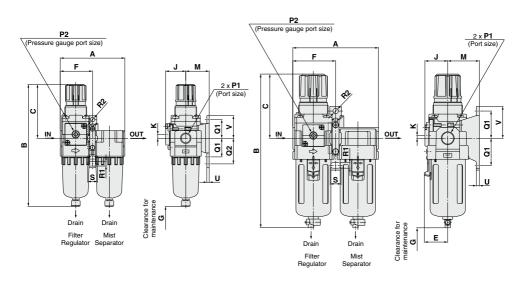
AF

## Series AC20D to AC40D

#### **Dimensions**

#### AC20D

#### AC30D to AC40D-06



Applicable model		AC20D	to AC40D-06	
Option	Square embedded type pressure gauge	Digital pressure switch	Round type pressure gauge	Round type pressure gauge (with color zone)
Dimensions	Center of piping	Center of piping	<b>z</b> ]	Center of piping

Applicable model		AC20D			AC	C30D to AC40D-	06	
Optional/Semi-standard specifications	With auto drain (N.C.)	Metal bowl	With drain guide	With auto drain (N.O./N.C.)	Metal bowl	Metal bowl with level gauge	With drain guide	Drain cock with barb fitting
Dimensions	M5 x 0.8	B	1/8 Width across flats 14	N.O.: Black N.C.: Gray e10 one-touch			1/4 Width across flats 17	Barb fitting Applicable tubing: T0604

		Standard specifications											Op	tional sp	ecificatio	ns			
Model				Standa	ard spe	cilication	15					re type e gauge	Dig pressur	ital e switch	Roun		Round typ gauge (with		
	P1	P2	Α	B Note)	С	Е	F	G	J	K	Н	J	Н	J	Н	J	Н	J	
AC20D	1/8, 1/4	1/8	83	160	73	_	41.5	45	26	5	□28	27	□27.8	37.5	ø37.5	62.5	ø37.5	63	
AC30D	1/4, 3/8	1/8	110	201	86	30	55	55	29.5	3.5	□28	30.5	□27.8	41	ø37.5	66	ø37.5	66	
AC40D	1/4, 3/8, 1/2	1/4	145	239	92	38	72.5	80	37.5	1.5	□28	38.5	□27.8	49	ø42.5	76	ø42.5	76	
AC40D-06	3/4	1/4	155	242	93	38	77.5	80	37.5	1.2	□28	38.5	□27.8	49	ø42.5	76	ø42.5	76	

			St	andard s	pecification	ns			Optional specifications		Semi-standard	specifications	
Model				Bracke	t mount				With auto drain	With barb fitting	With drain guide	Metal bowl	Metal bowl with level gauge
	M	Q1	Q2	R1	R2	S	U	V	В	В	В	В	В
AC20D	30	24	33	5.5	ø5.5	12	3.2	29	177	_	164	160	_
AC30D	41	35	_	7	ø7	14	4	41	242	209	208	214	234
AC40D	50	40	_	9	ø9	18	4	48	278	247	246	252	272
AC40D-06	50	40	_	9	ø9	18	4.6	48	282	251	249	255	275

Note) The total length of B dimension is the length when the filter regulator knob is unlocked.



## **Air Combination** Series AC **Options/Attachments**

#### Options/Attachments Part No.

	-   `							Part no.									
١,	_			For AC10	For AC20	For AC25	For AC30	For AC40	For AC40-06	For AC50	For AC55	For AC60					
13	2	_	Model	For AC10A	For AC20A	_	For AC30A		For AC40A-06	For AC50A	_	For AC60A					
Continu	3			For AC10B	For AC20B	For AC25B	For AC30B	For AC40B	For AC40B-06	For AC50B	For AC55B	For AC60B					
١	1	Type		_	For AC20C	For AC25C	For AC30C	For AC40C	For AC40C-06	_	_						
				_	For AC20D	_	For AC30D	For AC40D	For AC40D-06	_	_	_					
Г	0.0	Round	Standard	G27-10-R1		G36-10-□01				G46-10-□02							
	gauge Note 1)	type	0.02 to 0.2 MPa setting	G27-10-R1 Note 3)		G36-2-□01			G46-2-□02								
	apn	Round type (with color	Standard	_		G36-10-□01-L				G46-10-□02-L							
	90	zone)	0.02 to 0.2 MPa setting	_		G36-2-□01-L				G46-2-□02-L							
١.	Pressure	Square Note 2) embedded	Standard	_			GC3-10AS	GC3P-010AS (	Pressure gauge	cover only)]							
13	2 8	type	0.02 to 0.2 MPa setting	_			GC3-2AS [	GC3P-010AS (Pressure gauge cover only)]									
100	š.		NPN output/Wiring bottom entry				ISE35-N-25-N	/ILA [ISE35-N-2	5-M (Switch bod	y only)] Note 4)							
ľ		igital ressure	NPN output/Wiring top entry		ISE35-R-25-MLA [ISE35-R-25-M (Switch body only)] Note 4)												
		witch	PNP output/Wiring bottom entry	_			ISE35-N-65-N	ALA [ISE35-N-6	5-M (Switch bod	y only)] Note 4)							
	1		PNP output/Wiring top entry				ISE35-R-65-M	MLA [ISE35-R-65-M (Switch body only)] Note 4)									
	F	loat type Note 5)	N.O.	_	_	AD	38			AD48							
L		uto drain	N.C.	AD17	AD27	AD	37			AD47							
Г		pacer		Y100	Y200	Y3	00	Y400	Y500		Y600						
	S	pacer with	bracket	Y100T	Y200T	Y30	IOT	Y400T	Y500T		Y600T						
	1	hook valv	Note 6) Note 7)	_	AKM2000-□01	AKM300	0-(□01)	AKM4000-(□02)									
					(□02)		□02	□03									
	Р	ressure sv	witch Note 7)	_	IS10M-20	IS10I	VI-30	IS10M-40	IS10M-50		IS10M-60						
	١,	Interfore	Note 6) Note 7)	Y110-M5	Y210-□01	Y310-	(□01)	Y410-(□02)	Y510-(□02)	Y610-□03 Y610-(□03)							
	Ľ	-interrace	redic of redic 1)	1110-1013	(□02)		□02	□03	□03	(□04)		□04					
١.	. 2	-nort valve	for residual		VHS20-□01	VIDES	. □03	□02		VHS50-□06							
13	n		lease Note 7)	_	□02	V11000	VHS30-□02 □03		VHS40-□06	□10	_	-					
Attochio	Ľ				□02		□03	□04		□10							
18	3				□01		□02	□02									
3	6	ining adar	stor Note 7)	F100-M5	E200-□02	E300-		E400-□03	F500-□06		E600-□06						
	Ι.	Piping adapter Note 7)				□04	□04	L300-L00		□10							
	$\perp$							□06									
					□01		□02	□02									
		ressure sv		l _	IS10E-20□02	IS10E-	30□03	IS10E-40□03	_	_	_	I _					
1	p	iping adap	oter Note 7)		□03		□04	□04		-   -		_					
1	$\vdash$							□06									
1	10	ross spac	er Note 7)	Y14-M5	Y24-□01	Y34-		Y44-□02	Y54-□03	_	_	_					
1	1	opuo			□02	1	□02	□03	□04			1					

Note 1) in part numbers for a round pressure gauge indicates a type of connection thread. No indication is necessary for R; however, indicate N for NPT. Please contact SMC regarding the connection thread NPT and pressure gauge supply for psi unit specifications.

Note 2) Including one O-ring and 2 mounting screws Note 3) Standard pressure gauge

the lubricator. Threads for IN and OUT

ports are not machined

Note 4) Lead wire with connector (2 m), adapter, lock pin, O-ring (1 pc.), mounting screw (2 pcs.) are attached. [ ]: Switch body only.

Also, regarding how to order the digital pressure switch, please refer to page 53e.

Note 3) Minimum operating pressure: N.O. type-0-1. MPa; N.C. type-0-1. MPa (AD17/27) and 0.15 MPa (AD37/47). Please contact SMC for psi and °F unit specifications.

Note 6) For F.R.L. units, port sizes without ( ) are standard specifications

Note 7) Separate interfaces are required for modular unit.

## Check Valve: (K) 1/8, 1/4, 3/8

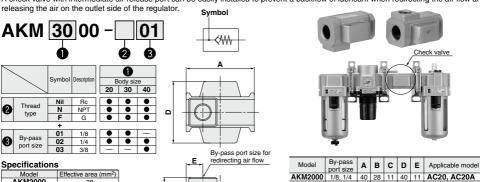


ΑV

AF

AC-A AF-A AF□-A AR-A AL-A AW-A AC AF AR AL AW□ A□G |E□

A check valve with intermediate air release port can be easily installed to prevent a backflow of lubricant when redirecting the air flow and



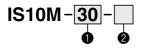
AKM2000 28 AKM3000 1/8, 1/4 53 34 14 48 13 AC25 AC30, AC30A AKM4000 1/4, 3/8 70 42 18 54 15 AC40, AC40A Notes AKM3000 AKM4000 111 IN OUT Be sure to use above check valves when Note) A pressure switch cannot be mounted on the AC40□-06 redirecting the air flow on the inlet side of

\* Refer to the attachment table above for standard by-pass port sizes applicable to the AC

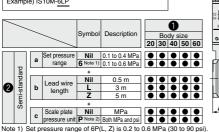
## Series AC

## Pressure Switch: (S)

A compact integrated pressure switch can be easily installed and facilitates the pressure detection of the line.



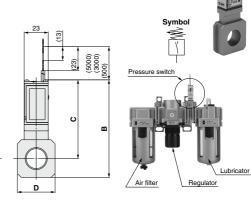
Semi-standard: Select one option each in **a** through **c**. Place them in alphanumerical order. Example) IS10M-6LP



Note 1) Set pressure range of 6P(L, Z) is 0.2 to 0.6 MPa (30 to 90 psi).

Note 2) This product is for overseas use only according to the new

Measurement Law. (The SI unit type is provided for use in Japan.)



Model	Α	В	С	D	Applicable model
IS10M-20	11	74	64	28	AC20□
IS10M-30	13	85	71	30	AC25□, AC30□
IS10M-40	15	93	75	36	AC40□
IS10M-50	17	97	77	44	AC40□-06
IS10M-60	22	91	67	53	AC50□, AC55□, AC60□

Note) Prepare a spacer separately for modular connection.

For details, refer to Series IS10 in Best Pneumatics No.6.

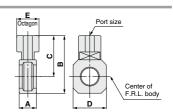
### T-interface: (T) M5 x 0.8, 1/8, 1/4, 3/8, 1/2

Using a T-interface facilitates the redirection of air flow.



#### **Caution on Mounting**

If a T-interface is used on the IN side of the lubricator, lubricant may be mixed. Use the AKM series check valve to avoid such possibility.



Model	Port size	Α	В	С	D	Е	Applicable model
Y110-M5	M5 x 0.8	11	19	12	14	8	AC10, AC10B
Y210-□01	1/8	15	42	32	28	19	AC20, AC20B,
Y210-□02	1/4	15		32	28	13	AC20C
Y310-□01	1/8	15	53	39	30	19	AC25, AC25B,
Y310-□02	1/4						AC25C, AC30, AC30B, AC30C
Y410-□02	1/4	19	62	44	36	24	AC40, AC40B,
Y410-□03	3/8						AC40C
Y510-□02	1/4	19		46	44	0.4	AC40-06, AC40B-06
Y510-□03	3/8	19	66	46	44	24	AC40C-06
Y610-□03	3/8	-00	81	57	53	30	AC50, AC55,
Y610-□04	1/2	22					AC60, AC50B, AC55B, AC60B

Note 1)  $\square$  in model numbers indicates a thread type. No indication is necessary for Rc;

however, indicate N for NPT, and F for G. Note 2) Separate interfaces are required for modular unit.

\* Refer to the attachment table on page 471 for standard port sizes when using with the AC.

### Pressure Relief 3 Port Valve: (V)

With the use of a 3-port valve for residual pressure release, pressure left in the line can be easily exhausted.

- . Semi-standard: Select one each for a to b.
- . Semi-standard symbol: When more than one specification is required, indicate in alphabetic order Example) VHS30-03-RZ



0 Body size

20 30 40 50



G



AC-A

AR-A AL-A

AW-A

AC AF

AL AW□

A□G  $\mathsf{E}\Box$ 

AR

Lockable at the

time of exhaust

OUT

A۷ AF

		Symbol	Description
		Nil	Rc
2	Thread type	N Note)	NPT
_		F Note)	G
		+	•
		01	1/8
		02	1/4
6	Port size	03	3/8
v	Fort size	04	1/2
		06	3/4
		10	1
		+	

Nil

Flow direction

Semi

standard

Specifications

Name plate in imperial units: MPa b Pressure unit Z Note) Name plate in imperial units: psi • • Note) For thread type: NPT only. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)

Flow direction: Left to right

Flow direction: Right to left

peomodific											
Madel	Port	size	Effective area (mi	m <sup>2</sup> ) ( ): Cv factor							
Model	IN, OUT	EXH	IN→OUT	OUT→EXH							
VHS20	1/8	1/8	10 (0.54)	11 (0.60)							
V11020	1/4	1/0	14 (0.76)	16 (0.87)							
VHS30	1/4	1/4	16 (0.87)	14 (0.76)							
VIIOOU	3/8	1/4	31 (1.68)	29 (1.57)							
	1/4		27 (1.46)	36 (1.75)							
VHS40	3/8	3/8	38 (2.06)	40 (2.08)							
	1/2		55 (2.98)	42 (2.12)							
VHS40-06	3/4	1/2	77 (4.17)	49 (2.12)							
VHS50	3/4	1/2	82 (4.44)	50 (2.85)							
V11330	1	1/2	125 (6.78)	53 (2.93)							

Note) Use an air filter on the IN side for operating protection.

#### **Caution on Mounting**

 If a tube, stop valve or silencer is connected to the exhaust port of the VHS20/30, the effective sectional area should be larger than the figure indicated in the following table, to prevent malfunction caused by back pressure. (This is not applicable to the VHS40/50.)

:		
	Model	Effective area (mm²)
	VHS20	5
	VHS30	5

Model	Α	AA	В	С	D	E	F	G	Н
VHS20	40	34	59	20	45	33	28	_	45
VHS30	53	46	78	29	55	42	30	_	55
VHS40	70	63	107	39	58	44	36	22	63
VHS40-06	75	67	110	42	65	50	44	21	69
VHS50	90	78	134	53	76	61	53	26	81

EXH.

## Cross Spacer: M5 x 0.8, 1/8, 1/4, 3/8, 1/2

Pipings are possible in all 4 directions.

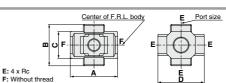
IN/OUT ports are not machined for threads.

Please contact SMC if threaded (machined) ports are required.



#### Caution on Mounting

- 1. When mounting a cross interface directly on the IN side of the lubricator, be sure to use the AKM series check valve between the lubricator and cross interface.
- 2. Factory mounting of a cross interface on the AC model is available as a special order



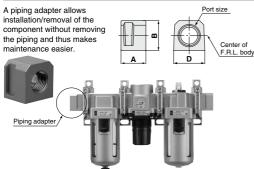
Model	Port size	Α	В	С	D	Applicable model	
Y14-M5	M5	23	16	14	25	AC10□	
Y24-□01	1/8	40	40	22	40	AC20□	
Y24-□02	1/4			22		AC20	
Y34-□01	1/8	40	40	28	48	AC25□, AC30□	
Y34-□02	1/4	49	43	28	40	AC25 , AC30	
Y44-□02	1/4	60	40	36	54	AC40□	
Y44-□03	3/8	60	48			AC40□	
Y54-□03	3/8	72	62	40	62	AC40□-06	
Y54-□04	1/2	12				AC40U-06	

Note 1) ☐ in model numbers indicates a thread type. No indication is necessary for Rc; however, indicate N for NPT, and F for G

Note 2) If threaded IN/OUT ports are required, they are available as a special order. Please contact SMC.

Note 3) Two hexagon socket head plugs are included in the package.

#### Piping Adapter: M5 x 0.8, 1/8, 1/4, 3/8, 1/2, 3/4, 1



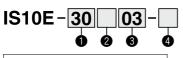
Model Note 1)	Port size	Α	В	D	Applicable model
E100-M5	M5 x 0.8	10	14	14	AC10□, AW10, AF10, AR10, AL10
E200-□01	1/8				AC20□
E200-□02	1/4	30	23.5	28	AF20, AR20□, AW20□
E200-□03	3/8	1			AL20, AFM20, AFD20, AWM20, AWD20
E300-□02	1/4			30	AC25□, AC30□
E300-□03	3/8	32	30		AF30, AR30□, AW30□
E300-□04	1/2	1			AL30, AFM30, AFD30, AWM30, AWD30
E400-□02	1/4		36	36	AC40□
E400-□03	3/8	1			AF40. AR40□. AW40□
E400-□04	1/2	32			AL40, AFM40, AFD40
E400-□06	3/4	1			AWM40, AWD40
					AC40□-06, AF40-06, AR40□-06,
E500-□06	3/4	32	40	44	AW40□-06, AL40-06,
					AFM40-06, AFD40-06
E600 □06	0/4				AC50, AC55, AC60, AC50A
E000-□06	3/4	25	40	E0.	AC60A, AC50B, AC55B
E000 -40		35	48	53	AC60B, AF50, AF60, AR50
E600-□10	1				AR60□, AL50, AL60, AW60□
	E100-M5 E200-□01 E200-□02 E200-□03 E300-□03 E300-□04 E400-□02 E400-□03 E400-□04	E100-MS M5 x 0.8 E200-□01 1/8 E200-□02 1/4 E200-□02 1/4 E200-□02 1/4 E300-□03 3/8 E300-□03 1/2 E400-□02 1/4 E400-□04 1/2 E400-□04 1/2 E400-□06 3/4 E500-□06 3/4	E100-M5 M5 x 0.8 10 E200-I01 1/8 E200-I02 1/4 30 E200-I03 3/8 E300-I02 1/4 E300-I03 3/8 E300-I04 1/2 E400-I03 3/8 E400-I04 1/2 E400-I06 3/4 E500-I06 3/4 E500-I06 3/4 SE600-I06 3/4	E100-M5 M5 x 0.8 10 14 E200-□01 1/8 30 23.5 E200-□02 1/4 30 23.5 E200-□03 3/8 30 E300-□03 1/2 30 E300-□03 1/2 30 E400-□04 1/2 30 E400-□03 3/8 32 30 E400-□06 3/4 32 40 E600-□06 3/4 32 40	E100-M5 M5 x 0.8 10 14 14 E200-  01 178    E200-  02 1/4 30 23.5 28    E200-  02 1/4    E200-  03 3/8    E300-  02 1/4    E300-  03 3/8    E300-  04 172    E400-  04 172    E400-  04 172    E400-  06 3/4 32 40 44    E600-  06 3/4 35 48 53

Note 1) ☐ in model numbers indicates a thread type. No indication is necessary for Rc; however, indicate N for NPT, and F for G.

Note 2) Separate interfaces are required for modular unit.

\* Factory mounting of a piping adapter on the AC models is available as a special order.

## **Pressure Switch with Piping Adapter**



Semi-standard: Select one option each in **a** through **d**. Place them in alphanumerical order. Example) IS10E-30N03-6PRZ

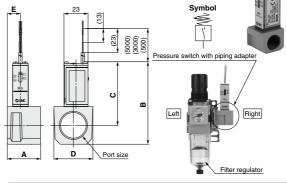
`					U	
		Symbol	Description	B	ody si	ze
				20	30	40
_		Nil	Rc	•	•	•
2	Thread type	N	NPT	•	•	•
		F	G	•	•	•
		+				
		01	1/8	•	_	_
		02	1/4	•	•	•
<b>3</b>	Port size	03	3/8	•	•	•
		04	1/2	_	•	•
		06	3/4	_	-	•

(3)		Po	rt size	03	3/8	•	•	•				
				04	1/2	_	•	•				
				06	3/4	_	_	•				
			Set pressure	Nil	0.1 to 0.4 MPa	•	•	•				
		а	range	6 Note 1)	0.1 to 0.6 MPa	•	•	•				
			+									
	9		Lead wire	Nil	0.5 m	•	•	•				
	da	b	length	L	3 m	•	•	•				
	a l		lengin	Z	5 m	•	•	•				
4	Semi-standard			+								
	ᇤ		Scale plate	Nil	MPa	•	•	•				
	Ñ	С	pressure unit	P Note 2)	Both MPa and psi	•	•	•				
				+								
		d	Mounting	Nil	Right	•	•	•				
		u	nosition	B	I eft							

Note 1) Set pressure range of 6P(L, R, Z) is 0.2 to 0.6 MPa (30 to 90 psi). Note 2) For thread type: NPT only.

This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)

For details, refer to Series IS10 in Best Pneumatics No.6.



Model Note 1)	Port size	Α	В	С	D	Е	Applicable model	
IS10E-20□01	1/8						AC20□	
IS10E-20□02	1/4	30	66	55	28	16	AR20□, AW20□	
IS10E-20□03	3/8				AWM20, AWD20			
IS10E-30□02	1/4						AC25□, AC30□	
IS10E-30□03	3/8	32	73	59	30	13	AR25□, AR30□, AW30□ AWM30, AWD30	
IS10E-30□04	1/2							
IS10E-40□02	1/4						Note 2)	
IS10E-40□03	3/8	32	79		37		AC40□	
IS10E-40□04	1/2	32	/9	61	3/	13	AR40□, AW40□	
IS10E-40□06	3/4						AWM40, AWD40	

Note 1) ☐ in the model numbers indicates a thread type. No indication is necessary for Rc; however, indicate N for NPT, and F for G.

Note 2) Cannot be mounted to the AC40□-06 and AW40□-06.

Note 3) Prepare a spacer separately for modular connection.

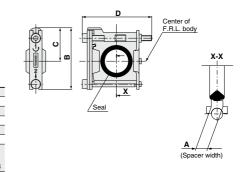
The pressure switch can be mounted on the AC40□-06 and above and the AW40□-06 by screwing the IS10-01S into the piping adapter E500-□06-X50 ir E600□-05-X501 to E600□-10-X501 (Rc1/8 threaded on top surface). Products with a premounted switch are available as a special order. Please contact SMC beforehand.

# Series AC Spacers/Brackets Accessories

### Spacer



ĺ	Model	Α	В	С	D	Applicable model
	Y100	6	27	15	33	AC10, AC10A, AC10B
ĺ	Y200	3	35.5	18.5	48	AC20□
ĺ	Y300	4	47	26	59	AC25□, AC30□
ĺ	Y400	5	57	31	65	AC40□
	Y500	5	61	33	75	AC40□-06
	Y600	6	75.5	41	86	AC50, AC55, AC60 AC50A, AC60A AC50B, AC55B, AC60B

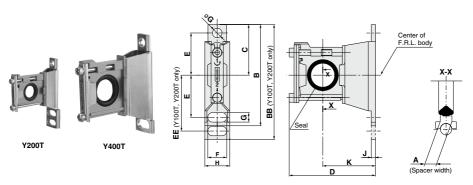


**Replacement Parts** 

Description				Pari	no.		
Description	Material	Y100	Y200	Y300	Y400	Y500	Y600
Seal	HNBR Note 2)	Y100P-060AS Note 1)	Y200P-061S	Y300P-060S	Y400P-060S	Y500P-060S	Y600P-060S

Note 1) Assembly of 2 O-rings Note 2) NBR is used for Y100 spacer because of no direct contact with fluid.

## Spacer with Bracket



Model	Α	В	BB	С	D	Е	EE	F	G	øG	Н	J	K	Applicable model
Y100T	6	_	56	24.5	40.5	20	27	6.8	4.5	4.5	14	2.8	25	AC10□
Y200T	3	_	67	29	53	24	33	12	5.5	5.5	19	3.2	30	AC20□
Y300T	4	82	_	41	68	35	_	14	7	7	21	4	41	AC25□, AC30□
Y400T	5	96	_	48	81.5	40	_	18	9	9	26	4	50	AC40□
Y500T	5	96	_	48	86	40	_	18	9	9	27	4.6	50	AC40□-06
Y600T	6	120	_	60	112	50	_	20	11	11	31	6.4	70	AC50, AC55, AC60, AC50A, AC60A, AC50B, AC55B, AC60B

Replacement Parts

Description	Manarial			Par	no.		
Description	Material	Y100T	Y200T	Y300T	Y400T	Y500T	Y600T
Seal	HNBR Note 2)	Y100P-060AS Note 1)	Y200P-061S	Y300P-060S	Y400P-060S	Y500P-060S	Y600P-060S

Note 1) Assembly of 2 O-rings Note 2) NBR is used for Y100T spacer because of no direct contact with fluid

AF-A

AC-A

AF□-A AR-A

AL-A

AW-A AC

AF

AF□

AR

AL

AW□

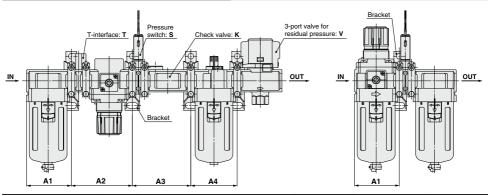
A□G E

AV

AF

## Series AC

## **Mounting Position for Spacer with Bracket**



Attachment		K		,	3	1	Г		٧			KS			KT			K	V			KST	
Model	A1	A2	A3	A1	A2	A1	A2	A1	A2	A3	A1	A2	A3	A1	A2	A3	A1	A2	A3	A4	A1	A2	A3
AC10	_	_	_	_	_	28	48		_	_	_	_	_	_	_	_	_	_	_	_	_	_	_
AC20	41.5	43	43	41.5	43	41.5	61	41.5	43	43	41.5	43	57	41.5	61	43	41.5	43	43	43	41.5	61	57
AC25	55	57	57	55	57	55	76	55	57	57	55	57	74	55	76	57	55	57	57	57	55	76	74
AC30	55	57	57	55	57	55	76	55	57	57	55	57	74	55	76	57	55	57	57	57	55	76	74
AC40	72.5	75	75	72.5	75	72.5	99	72.5	75	75	72.5	75	95	72.5	99	75	72.5	75	75	75	72.5	99	95
AC40-06	_	_	_	77.5	80	77.5	104	77.5	80	80	_		—	_	_		_	l —	_	_	_		_
AC50	_	_	_	93	96	93	124	93	96	96	_		l —	_	_		_	l —	_	_	_		_
AC55	_		_	98	96	98	124	_	_	-	_	_	_	_	_	_		_	_	_		_	_
AC60	_	_	_	98	101	98	129	_	_	_	_	_		_	_	_	_	_	_	_	_	_	_

Attachment		KS	SV			K٦	ΓV			KS	TV		S	Т		SV			STV			TV	
Model	A1	A2	A3	A4	A1	A2	A3	A4	A1	A2	A3	A4	A1	A2	A1	A2	A3	A1	A2	A3	A1	A2	A3
AC10	_	_	_	_		_					_		<b>—</b>			_	_	_	_	_		_	
AC20	41.5	43	57	43	41.5	61	43	43	41.5	61	57	43	41.5	61	41.5	43	57	41.5	61	57	41.5	61	43
AC25	55	57	74	57	55	76	57	57	55	76	74	57	55	76	55	57	74	55	76	74	55	76	57
AC30	55	57	74	57	55	76	57	57	55	76	74	57	55	76	55	57	74	55	76	74	55	76	57
AC40	72.5	75	95	75	72.5	99	75	75	72.5	99	95	75	72.5	99	72.5	75	95	72.5	99	95	72.5	99	75
AC40-06	_	_	_	_	_	_	I —		_	_		I —	77.5	104	77.5	80	102	77.5	104	102	77.5	104	80
AC50	_	_		_	_	_	_		_	_	_		93	124	93	96	124	93	124	124	93	124	96
AC55	_	_	_	_	_	_			_	_	_	I —	98	124		_	_	-	_	_			
AC60	_	_		_	_	_	_		_	_	_		98	129		_	_	_	_	_			$\overline{}$

Attachment	F	(	S	١ ١	/	K	S		K۷			KSV		∣ S	V
Model	A1	A2	A1	A1	A2	A1	A2	A1	A2	A3	A1	A2	A3	A1	A2
AC20A	41.5	43	41.5	41.5	43	41.5	57	41.5	43	43	41.5	57	43	41.5	57
AC30A	55	57	55	55	57	55	74	55	57	57	55	74	57	55	74
AC40A	72.5	75	72.5	72.5	75	72.5	95	72.5	75	75	72.5	95	75	72.5	95
AC40A-06	_	_	77.5	77.5	80	_	_	—	_	_	_	_	_	77.5	102
AC50A	_	_	98	98	96	_	_	I —	_	_	_	_		98	124
AC60A		_	98		-		_	_		-		_		_	_

Attachment	S	T	١ ١	/	V	1	S	٧	S\	/1	Т	ν	T\	/1
Model	A1	A1	A1	A2	A1	A2	A1	A2	A1	A2	A1	A2	A1	A2
AC10B	_	28		_	_	_				_	_	_	_	-
AC20B	41.5	41.5	41.5	43	41.5	43	41.5	57	41.5	43	41.5	61	41.5	43
AC25B	55	55	55	57	55	57	55	74	55	57	55	76	55	57
AC30B	55	55	55	57	55	57	55	74	55	57	55	76	55	57
AC40B	72.5	72.5	72.5	75	72.5	75	72.5	95	72.5	75	72.5	99	72.5	75
AC40B-06	77.5	77.5	77.5	80	77.5	80	77.5	102	77.5	80	77.5	104	77.5	80
AC50B	93	93	93	96	93	96	93	124	93	96	93	124	93	96
AC55B	98	98		_	_	_				_	_	_	_	-
AC60B	QΩ	QΩ												

Attachment	8	3	7	Г		V			V1			sv			SV1			TV			TV1	
Model	A1	A2	A1	A2	A1	A2	A3	A1	A2	A3	A1	A2	A3	A1	A2	A3	A1	A2	A3	A1	A2	A3
AC20C	41.5	43	41.5	43	41.5	43	43	41.5	43	43	41.5	43	57	41.5	43	43	41.5	43	61	41.5	43	43
AC25C	55	57	55	57	55	57	57	55	57	57	55	57	74	55	57	57	55	57	76	55	57	57
AC30C	55	57	55	57	55	57	57	55	57	57	55	57	74	55	57	57	55	57	76	55	57	57
AC40C	72.5	75	72.5	75	72.5	75	75	72.5	75	75	72.5	75	95	72.5	75	75	72.5	75	99	72.5	75	75
AC40C-06	77.5	80	77.5	80	77.5	80	80	77.5	80	80	77.5	80	102	77.5	80	80	77.5	80	104	77.5	80	80

Attachment	S	١ ١	/	_ v	1	∣ S	V	S	V1
Model	A1	A1	A2	A1	A2	A1	A2	A1	A2
AC20D	41.5	41.5	43	41.5	43	41.5	57	41.5	43
AC30D	55	55	57	55	57	55	74	55	57
AC40D	72.5	72.5	75	72.5	75	72.5	95	72.5	75
AC40D-06	77.5	77.5	80	77.5	80	77.5	102	77.5	80

A1: Dimensions from the end of the IN side to the center of the mounting hole for the first bracket.

A2: Mounting hole pitch between the first and the second brackets.

A3: Mounting hole pitch between the second and the third brackets.
A4: Mounting hole pitch between the third and the fourth brackets.

# Modular Type Air Filters Series AF

					_
Air Filter Series AF	Model	Port size	Filtration (μm)	Options	AF-A
	AF10	M5 x 0.8			AF□-A
	AF20	1/8, 1/4			AR-A
	AF30	1/4, 3/8			AL-A
	AF40	1/4, 3/8, 1/2	5	Bracket Float type auto drain	AW-A
	AF40-06	3/4		7,	AC
-	AF50	3/4, 1			AF
Page 478 through to 486	AF60	1			AF□
Mist Separator Series AFM	AFM20	1/8, 1/4			AR
	AFM30	1/4, 3/8			AL
	AI W30	174, 0/0	0.3	Bracket	AW□
The state of the s	AFM40	1/4, 3/8, 1/2		Float type auto drain	A□G
1	AFM40-06	3/4			E
Page 488 through to 494	7				AV
Micro Mist Separator Series AFD	AFD20	1/8, 1/4			AF
	AFD30	1/4, 3/8	0.01	Bracket	
	AFD40	1/4, 3/8, 1/2	0.01	Float type auto drain	
Page 488 through to 494	AFD40-06	3/4			

**SMC** 

AC-A

# **Air Filter** AF10 to AF60

Symbol Air Filter



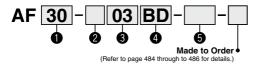
Air Filter with Auto Drain







#### **How to Order**



- · Option/Semi-standard: Select one each for a to f.
- . Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AF30-03BD-2R

_	_			B						
			Symbol	Description	10	20	Body 30	/ size	50	60
Т				Metric thread (M5)						
			Nil	Rc	T -	•	•	•	•	•
9	Т	hread type	N Note 1)	NPT	_	•	•	•	Ŏ	•
			Note 2)	G	_	•	•	•	•	ě
			+	<u> </u>						
			M5	M5		I —	_	_	_	_
			01	1/8		•	<u> </u>	_	_	_
			02	1/4	_	•	•	•	_	_
3		Port size	03	3/8	_	_	•	•	_	_
			04	1/2	_	_		•	_	T =
			06	3/4	_		<u> </u>	•	•	_
			10	1	_	_	_	_	•	•
			+				1			
			Nil	Without mounting option	•	•	•	•	•	•
	a	Mounting	B Note 3)	With bracket	_	•	•	•	•	•
Option	_		+							
) B	-  [		Nil	Without auto drain	•	•	•	•	•	•
	b	Float type	С	Float type auto drain (N.C.)	•	•	•	•	•	•
		auto drain	D	Float type auto drain (N.O.)	_	_	•	•	•	•
			+	, ,						
			Nil	Polycarbonate bowl	•	•	•	•	•	•
			2	Metal bowl	•	•	•	•	•	•
	Ш.	D I Note 4)	6	Nylon bowl	•	•	•	•	•	•
	C	Bowl Note 4)	8	Metal bowl with level gauge			•	•	•	•
			С	With bowl guard	_	•	_	_	_	_
			6C	Nylon bowl with bowl guard	_	•	_	_	_	_
밀	1		+	•						
Semi-standard			Nil	With drain cock	•	•	•	•	•	•
sta	Ш.	- Nete (1)	Note 6)	Drain guide 1/8	_	•	_	_	_	
] <u> </u>	d	Drain port Note 5)	J Note of	Drain guide 1/4			•	•	•	•
Se			W Note 7)	Drain cock with barb fitting: For ø6 x ø4 nylon tube	_	_	•	•	•	•
	1		+							
		Flow direction	Nil	Flow direction: Left to right	•	•	•	•	•	•
	е	Flow direction	R	Flow direction: Right to left	•	•	•	•	•	•
	Ι'		+	<u> </u>		•				•
	f	Pressure unit	Nil	Name plate and caution plate for bowl in imperial units: MPa	•	•	•	•		•
	11.	riessure unit	Z Note 8)	Name plate and caution plate for bowl in imperial units: psi, °F	Note 9)	Note 9)	Note 9)	(Note 9)	Note 9)	○Not

Note 2) Drain guide is G1/8 (applicable to the AF20) and G1/4 (applicable to the AF30 to AF60).

Note 3) A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws Note 4) Refer to Chemical Data on page 365 when selecting a case material.

Note 5) Float type auto drain: The combination of C and D is not possible

Note 6) Without a valve function

Note 7) Metal bowl: The combination of 2 and 8 is not possible.

Note 8) For thread type: M5 and NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)

Note 9) O: For thread type: M5 and NPT only

## Air Filter Series AF10 to AF60

#### **Standard Specifications**

Model	AF10	AF20	AF30	AF40	AF40-06	AF50	AF60			
Port size	M5 x 0.8	M5 x 0.8 1/8, 1/4 1/4, 3/8 1/4, 3/8, 1/2 3/4 3/4								
Fluid	Air									
Ambient and fluid temperature	−5 to 60°C (with no freezing)									
Proof pressure	1.5 MPa									
Maximum operating pressure	1.0 MPa									
Nominal filtration rating	5 μm									
Drain capacity (cm <sup>3</sup> )	2.5 8 25 45									
Bowl material	Polycarbonate									
Bowl guard	<ul><li>— Semi-standard</li><li>Standard</li></ul>									
Weight (kg)	0.06	0.10	0.22	0.45	0.49	0.99	1.05			

Options/Part No.

Optional specifications		Model								
		AF10	AF20	AF30	AF40	AF40-06	AF50	AF60		
Bracket assembly Note 1)	_	AF20P-050AS	AF30P-050AS	AF40P-050AS	AF40P-070AS	AF50P-050AS	AF50P-050AS			
Float type auto drain Note 2) Note 3)	N.C.	AD17	AD27 AD37 AD47							
	N.O.	ı	_	AD38	AD48					

#### Semi-standard/Bowl Assembly Part No.

	dord one	oification			Madal								
Semi-standard specifications					Model								
Bowl material	Note 2) Note 3) Float type auto drain N.C. N.O.		With drain guide	With barb fitting	With bowl guard	AF10	AF20	AF30	AF40	AF40-06	AF50	AF60	
	14.0.	14.0.	-	_	•	_	C2SF-C		_				
					_			_					
	•				•		AD27-C	_	_				
Polycarbonate	_	_	•	_	_	_	C2SF-J	C3SF-J	C4SF-J				
	_	_	—	•	_	–	-	C3SF-W	C4SF-W				
	_	_	•	_	•	_	C2SF-CJ	_	_				
Nylon	_	_	_	_	_	C1SF-6	C2SF-6	C3SF-6	C4SF-6				
	_	_	_	_	•	_	C2SF-6C	_	_				
	•	_	_	_	_	AD17-6	AD27-6	AD37-6	AD47-6				
	_	•	_	_	_	_	_	AD38-6	AD48-6				
	•	_	_	_	•	_	AD27-6C	_	ı				
	_	_	•	_	_	_	C2SF-6J	C3SF-6J	C4SF-6J				
	_	_	_	•	_	_	_	C3SF-6W	C4SF-6W				
	_	_	•	_	•	_	C2SF-6CJ	_	_				
Metal -	_	_	_	_	_	C1SF-2	C2SF-2	C3SF-2	C4SF-2				
	•	_	_	_	_	AD17-2	AD27-2	AD37-2	AD47-2				
	_	•	_	_	_	_	_	AD38-2	AD48-2				
	_	_	•	_	_	_	C2SF-2J	C3SF-2J	C4SF-2J				
Metal bowl with level gauge	_	_	_	_	_	_	_	C3LF-8	C4LF-8				
	•	_	_	_	_	_	_	AD37-8	AD47-8				
	_	•	_	_	_	_	_	AD38-8	AD48-8				
	_					_	_	C3LF-8J	C4LF-8J				

Note 1) Assembly of a bracket and 2 mounting screws
Note 2) Minimum operating pressure: N.O. type–0.1 MPa; N.C. type–0.1 MPa (AD17/27) and 0.15 MPa (AD37/47). Please contact SMC for psi and °F unit specifications.
Note 3) Please consult with SMC for details on drain piping to fit NPT or G port sizes.

Note) • Bowl O-ring is included for the AF20 to AF60.

AC-A AF-A

AF□-A

AR-A

AL-A AW-A

AC

AF AF□

AR AL

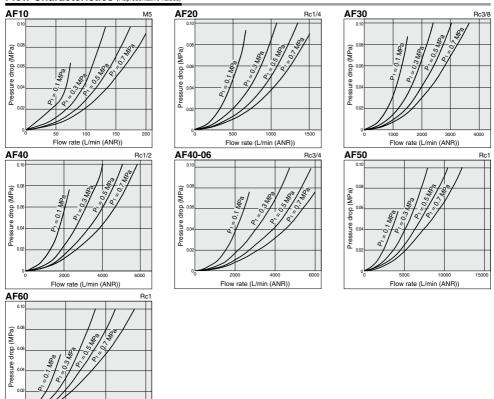
AW□ A□G IE□

> A۷ AF

<sup>.</sup> Bowl assembly for the AF30 to AF60 models comes with a bowl guard (steel band material). (except when the bowl material is metal)

## Series AF10 to AF60

#### Flow Characteristics (Representative values)



## **⚠ Specific Product Precautions**

Be sure to read before handling.

Flow rate (L/min (ANR))

Refer to front matter 43 for Safety Instructions and pages 365 to 369 for F.R.L. Precautions.

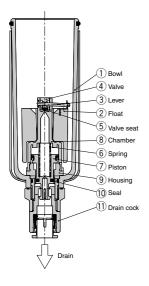
#### **Mounting and Adjustment**

## **M** Warning

1. Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage to the

#### Working Principle: Float Type Auto Drain

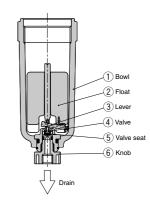
N.O. type: AD38, AD48



1) Bowl
4) Valve
3) Lever
2) Float
5) Valve seat
8) Chamber
7) Piston
6) Spring

N.C. type: AD37, AD47

Compact auto drain N.C. type: AD17, AD27



#### When pressure inside the bowl is released:

When pressure is released from the bowl 1, piston 2 is lowered by spring 6. The sealing action of seal 10 is interrupted, and

the outside air flows inside the bowl ① through housing hole ③ and drain cock ①.

Therefore, if there is an accumulation of condensate in the bowl 1, it will drain out through the drain cock.

# When pressure is applied inside the bowl:

When pressure exceeds 0.1 MPa, the force of piston  $\ensuremath{\overline{\mathcal{D}}}$  surpasses the force of spring  $\ensuremath{\widehat{\mathbb{G}}}$ , and the piston goes up.

This pushes seal ① up so that it creates a seal, and the inside of the bowl ①, is shut off from the outside air.

the outside air.
If there is no accumulation of condensate in the bowl ① at this time, float ② will be pulled down by its own weight, causing valve ④, which is connected to lever ③, to seal valve seat ⑤.

#### When there is an accumulation of condensate in the bowl:

Float ② rises due to its own buoyancy and pushes open the seal created by the valve seat

This allows the pressure inside the bowl  $\odot$  to enter the chamber  $\odot$ . The result is that the combined pressure inside chamber  $\odot$  and the force of the spring  $\odot$  lowers the piston  $\odot$ .

This causes the sealing action of seal ® to be interrupted, and the accumulated condensate in the bowl ① drains out through the drain cock ⑩. Turning drain cock ⑪ manually counterclockwise lowers piston ②, which pushes open the seal created by seal ⑩, thus allowing the condensate to drain out.

#### When pressure inside the bowl is released:

9 Housing

(11) Drain cock

(10) Seal

Even when pressure inside the bowl 1 is released, spring 6 keeps piston 7 in its upward position.

Drain

This keeps the seal created by the seal (10 in place; thus, the inside of the bowl (1) is shut off from the outside air.

Therefore, even if there is an accumulation of condensate in the bowl ①, it will not drain out.

# When pressure is applied inside the bowl:

Even when pressure is applied inside the bowl  $\widehat{\mathbb{O}}$ , the combined force of spring  $\widehat{\mathbb{G}}$  and the pressure inside the bowl  $\widehat{\mathbb{O}}$  keeps piston  $\widehat{\mathbb{O}}$  in its upward position.

This maintains the seal created by the seal to in place; thus, the inside of the bowl to is shut off from the outside air.

If there is no accumulation of condensate in the bowl ① at this time float ② will be pulled down by its own weight, causing valve ④, which is connected to lever ③, to seal valve seat ⑤.

#### When there is an accumulation of condensate in the bowl:

Float ② rises due to its own buoyancy and pushes open the seal created by the valve seat ⑤. Pressure passes from the bowl ① to chamber ②

The result is that the pressure inside chamber ® surpasses the force of the spring ⑥ and pushes piston ⑦ downwards.

This causes the sealing action of seal 1 to be interrupted and the accumulated condensate in the bowl 1 drains out through the drain cock 1. Turning drain cock 1 manually counterclockwise lowers piston 1, which pushes open the seal created by seal 10, thus allowing the condensate to drain out.

#### When pressure inside the bowl is released:

Even when pressure inside the bowl ① is released, the weight of the float ② causes valve ④, which is connected to lever ③, to seal valve seat ⑤. As a result, the inside of the bowl ① is shut off from the outside air.

Therefore, even if there is an accumulation of condensate in the bowl ①, it will not drain out.

# When pressure is applied inside the bowl:

Even when pressure is applied inside the bowl  $\bigcirc$ , the weight of the float  $\bigcirc$  and the differential pressure that is applied to valve  $\bigcirc$  cause valve  $\bigcirc$ 0 to seal valve seat  $\bigcirc$ 5, and the outside air is shut off from the inside of the bowl  $\bigcirc$ 7.

#### When the drain is accumulated in the bowl:

Float ② rises due to its own buoyancy and the seal at valve seat ⑤ is interrupted.

The condensate inside the bowl ① drains out through the knob ⑥.

Turning knob (i) manually counterclockwise lowers it and causes the sealing action of valve seat (ii) to be interrupted, which allows the condensate to drain out.

AC-A

AF-A

AR-A

AW-A

AF□

AR

AW□

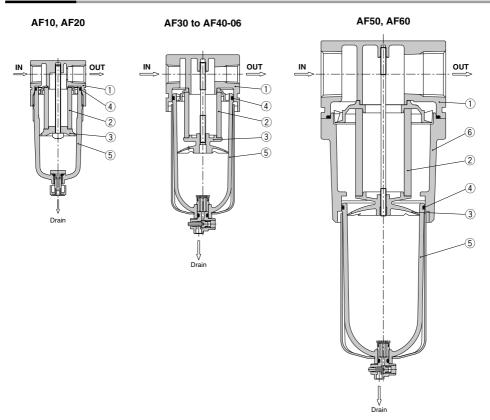
E





# Series AF10 to AF60

#### Construction



**Component Parts** 

No.	Description Material		Model	Color	
-	Padu	Zinc die-cast	AF10	Platinum silver	
	1 Body	Aluminum die-cast		AF20 to AF60	i latilitutti silvet
6	Housing	Aluminum die-cast	AF50, AF60	Platinum silver	

#### **Replacement Parts**

No.	Description	Material	Part no.									
NO.		Wateria	AF10	AF20	AF30	AF40	AF40-06	AF50	AF60			
2	Filter element	Non-woven fabric	AF10P-060S	AF20P-060S	AF30P-060S	AF40I	P-060S	AF50P-060S	AF60P-060S			
3	Baffle	PBT	AF10P-040S Note 1)	AF20P-040S	AF30P-040S	AF40I	P-040S	AF50P-040S	AF60P-040S			
4	Bowl O-ring	NBR	C1SFP-260S	C2SFP-260S	C3SFP-260S		C4SFP-260S					
5	Bowl assembly Note 2)	Polycarbonate	C1SF	C2SF	C3SF Note 3)	C4SF Note 3)						

Note 1) The material of the baffle for the AF10 (AF10P-040S) only is polyacetal.

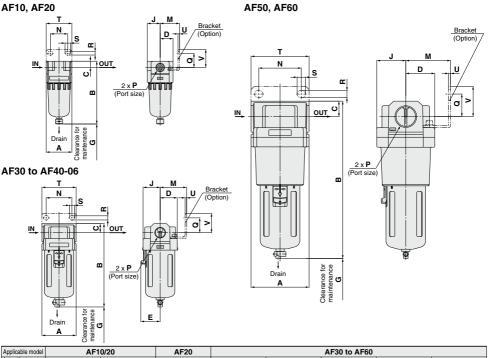
Note 2) Bowl C-ring is included. Please contact SMC regarding the bowl assembly supply for psi and °F unit specifications.

Note 3) Bowl assembly for the AF30 to AF60 models comes with a bowl guard (steel band material).



# Air Filter Series AF10 to AF60

#### **Dimensions**



	0 =	I							A\/
Applicable model		0/20	AF20			AF30 to AF60			AV
Optional/Semi-standard specifications	With auto drain (N.C.)	Metal bowl	With drain guide	With auto drain (N.O./N.C.)	Metal bowl	Metal bowl with level gauge	With drain guide	Drain cock with barb fitting	A.F.
Dimensions	M5 x 0.8	<b>B</b>		N.O.: Black N.C.: Gray e10 one-louch fitting	8	a a	1/4 Width across flats 17	Barb fitting Applicable tubing: T0604	AF

		Standard specifications						Optional specifications									
Model			Stariu	aru spec	ilication	5			Bracket mount							With auto drain	
	Р	Α	В	С	D	Е	G	J	М	N	Q	R	S	Т	U	٧	В
AF10	M5 x 0.8	25	67	7	12.5	_	25	12.5				_				_	85
AF20	1/8, 1/4	40	97	10	20	_	40	20	30	27	22	5.4	8.4	40	2.3	28	115
AF30	1/4, 3/8	53	129	14	26.5	30	50	26.5	41	40	23	6.5	8	53	2.3	30	170
AF40	1/4, 3/8, 1/2	70	165	18	35	38	75	35	50	54	26	8.5	10.5	70	2.3	35	204
AF40-06	3/4	75	169	20	35	38	75	35	50	54	25	8.5	10.5	70	2.3	34	208
AF50	3/4, 1	90	245	24	45	_	20	45	70	66	35	11	13	90	3.2	47	284
AF60	1	95	258	24	47.5		20	47.5	70	66	35	11	13	90	3.2	47	297

	Semi-standard specifications							
Model	With barb fitting	With drain guide	Metal bowl	Metal bowl with level gauge				
	В	В	В	В				
AF10	_	_	66	_				
AF20	_	101	97	_				
AF30	137	136	142	162				
AF40	173	172	178	198				
AF40-06	177	176	182	202				
AF50	253	252	258	278				
AF60	266	265	271	291				

AC-A

AF-A

AF□-A

AR-A

AL-A

AW-A

AC

AF

AR AL

AW□ A□G

E

# Air Filter **AF10 to AF60 Made to Order Specifications:**



0

Please contact SMC for detailed dimensions, specifications, and lead times

#### 1 Special Temperature Environment

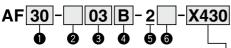
Special materials are used in the manufacturing of seals and resin parts to allow them to withstand various temperature conditions in cold or tropical (hot) climates.

#### **Specifications**

Made-	to-order no.	-X430	-X440
Environment		Low temperature	High temperature
Ambient temperature (°C)		-30 to 60	-5 to 80
Fluid tem	perature (°C)	-5 to 60 (with	n no freezing)
Rubber parts		Special NBR	FKM
Material	Main parts	Metal (Aluminur	n die-cast, etc.)

#### Applicable Model

pe pe tit de ditte		~-			
Model	AF30	AF40	AF40-06	AF50	AF60
Port size	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1

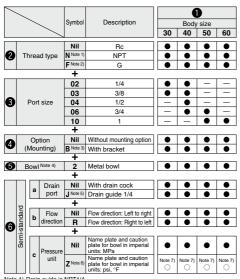


. Semi-standard: Select one each for a to c. · Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AF30-03B-2R-X430

#### For high/low temperature

X430 Low temperature X440 High temperature



Note 1) Drain guide is NPT1/4.

Note 2) Drain guide is G1/4.

Note 3) A bracket is not assembled and supplied loose at the time of shipment.

Including 2 mounting screws

Note 4) Only metal bowl 2 is available. Note 5) Without a valve function

Note 6) For thread type: NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)

Note 7) O: For thread type: NPT only

#### ② High Pressure

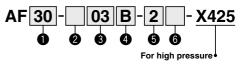
Strong materials are used in the manufacturing of air filters intended for high pressure operation.

#### Specifications

Made-to-order no.	-X425
Proof pressure (MPa)	3.0
Maximum operating pressure (MPa)	2.0
Ambient and fluid temperature (°C)	-5 to 60 (with no freezing)

#### Applicable Model

Model	AF20	AF30	AF40	AF40-06	AF50	AF60
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1



- . Semi-standard: Select one each for a to c
- . Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) AF30-03B-2R-X425

	_	\	_	Symbol	Description		В	ody si	ze	
						20	30	40	50	60
				Nil	Rc	•	•	•	•	•
0	Th	rea	d type	Note 1)	NPT	•	•	•	•	•
_				F Note 2)	G	•	•	•	•	•
				+						
				01	1/8	•	<b>—</b>	_	_	<b>-</b>
				02	1/4	•	•	•	_	-
8	Port size			03	3/8		•	•	_	-
v		-011	SIZE	04	1/2	-	-	•	-	-
				06	3/4	_	-	•	•	-
				10	1		—	-	•	•
				+						
		Op	tion	Nil	Without mounting option	•	•	•	•	•
U	1)	Μοι	ınting)	B Note 3)	With bracket	•	•	•	•	•
	+									
6			Note 4)	2	Metal bowl	•	•	•	•	•
<u> </u>		OWI	14010 4)	8	Metal bowl with level gauge	_	•	•	•	•
				+						
			Drain	Nil	With drain cock	•	•	•	•	•
		а	port	. Note 5)	Drain guide 1/8	•	—	-	_	-
			port	J 14016 3)	Drain guide 1/4	_	•	•	•	•
	멸			+_						
_	ğ	b	Flow	Nil	Flow direction: Left to right	•	•	•	•	•
0	Semi-standard	b	direction	R	Flow direction: Right to left	•	•	•	•	•
- 1	Ė			+_						
	Š	c	Pressure	Nil	Name plate and caution plate for bowl in imperial units: MPa	•	•	•	•	•
			unit	Z Note 6)	Name plate and caution plate for bowl in imperial units: psi, °F	Note 7)	Note 7)	Note 7)	Note 7)	Note

Note 2) Drain guide is G1/8 (applicable to the AF20) and G1/4 (applicable to the AF30 to AF60)

Note 3) A bracket is not assembled and supplied loose at the time of shipment Including 2 mounting screws

Note 4) Only metal bowl 2 and 8 are available. Note 5) Without a valve function

Note 6) For thread type: NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)
Note 7) O: For thread type: NPT only



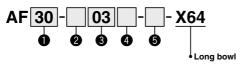
#### 3 Long Bowl

Drain capacity is greater than that of standard models.

#### Applicable Model/Drain Capacity

Model	AF10	AF20	AF30	AF40	AF40-06	AF50	AF60
Port size	M5	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1
Drain capacity (cm <sup>3</sup> )	9	19	43		88		

Note) Please consult with SMC for dimensions.



- · Semi-standard: Select one each for a to d.
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.
   Example) AF30-03B-2R-X64

	_		Symbol	Description			Pody	size		
			Cybo.	Decemption:	10	20	<b>30</b>	40	50	60
				Metric thread (M5)	•			_	_	_
<u>a</u>	_		Nil	Rc		•	•	•	•	•
2	- 1	nread type	N Note 1)	NPT		•	•	•	•	•
			F Note 2)	G		•	•	•	•	•
			+							
			M5	M5	•	-	_	_	_	_
			01	1/8	_	•	_	_	_	_
			02	1/4		•	•	•	_	_
<b>3</b> ∣		Port size	03	3/8		-	•	•	_	
		hread type   Rc   N   N   N   N   N   N   N   N   N				_	_	•	_	_
		04 1/2 06 3/4 10 1				_	_	•	•	_
			10	1		-	_	_	•	•
			+							
<b>a</b>	Onti	on (Mounting)		Without mounting option	•	•	•	•	•	•
9	Opti	on (Mounting)	B Note 3)	With bracket		•	•	•	•	•
			Nil	Polycarbonate bowl	•	•	•	•	•	•
					•	•	•	•	•	•
	a	Bowl Note 4)		Nylon bowl	•	•	•	•	•	•
				With bowl guard	_	•	_	_	_	_
				Nylon bowl with bowl guard	_	•	_	_	_	
٦										
Semi-standard			Nil	With drain cock	•	•	•	•	•	•
stan 6	b	Drain port	Note 5)	Drain guide 1/8	_	•	_	_	_	
اَدِ		Diamport			_	_	•	•	•	•
) je				Drain cock with barb fitting: For ø6 x ø4 nylon tube	_	_	•	•	•	•
"	1		+_							
	c	Flow direction	Nil	Flow direction: Left to right	•	•	•	•	•	•
		1 15W GITECTION	R	Flow direction: Right to left		•	•	•	•	•
			+							
	d	Pressure unit	Nil	Name plate and caution plate for bowl in imperial units: MPa	•	•	•	•	•	•
	4	Fressure unit	Z Note 7)	Name plate and caution plate for bowl in imperial units: psi, °F	Note 8)	Note 8)	Note 8)	Note 8)	Note 8)	O Note 8

Note 1) Drain guide is NPT1/8 (applicable to the AF20) and NPT1/4 (applicable to the AF30 to AF60).

Note 2) Drain guide is G1/8 (applicable to the AF20) and G1/4 (applicable to the AF30 to AF60).

Note 3) A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws

Note 4) Refer to Chemical Data on page 365 when selecting a case material.

Note 5) Without a valve function

Note 6) Metal bowi: The combination with 2 is not possible.

Note 7) For thread type: M5, NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)

Note 8) O: For thread type: M5, NPT only



485

AC-A

AF-A

AR-A AL-A AW-A

AC

AF

AF AR AW ADG

# Air Filter AF30 to AF60 **Made to Order Specifications:**



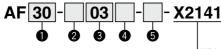
Please contact SMC for detailed dimensions, specifications, and lead times.

#### **4** With Element Service Indicator

Clogging status of elements can be checked visually.

#### **Applicable Model**

Model	AF30	AF40	AF40-06	AF50	AF60
Port size	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1



With element service indicator

A special body type is required to mount the clogging checker. It cannot be mounted on a standard body.

- · Option/Semi-standard: Select one each for a to f.
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) AF30-03BD-2R-X2141

	\	_						<u> </u>	
				Symbol	Description		Bod	y size	
						30	40	50	60
				Nil	Rc	•	•	•	•
3		Th	hread type	N Note 1)	NPT	•	•	•	•
				F Note 2)	G	•	•	•	•
_									
				02	1/4	•	•	_	
				03	3/8	•	•	_	
)			Port size	04	1/2	_	•	_	_
				06	3/4	_	•	•	_
				10	1			•	•
_				+					
		а	Mounting	Nil	Without mounting option	•	•	•	•
4	_	a	Wounting	B Note 3)	With bracket	•	•	•	•
	Option	_		+					
	9		Float type	Nil	Without auto drain	•	•	•	•
		b	auto drain	С	Float type auto drain (N.C.)	•	•	•	•
				D	Float type auto drain (N.O.)	•	•	•	•
_				+					
				Nil	Polycarbonate bowl	•	•	•	•
		С	Bowl Note 4)	2	Metal bowl	•	•	•	•
		•		6	Nylon bowl	•	•	•	•
				8	Metal bowl with level gauge	•	•	•	•
	٦	_		+					
	dar			Nil	With drain cock	•	•	•	•
)	tan	d	Drain port Note 5)	J Note 6)	Drain guide 1/4	•	•	•	•
1	Semi-standard			W Note 7)	Drain cock with barb fitting: For ø6 x ø4 nylon tube	•			•
	Sen			+					
	"	е	Flow direction	Nil	Flow direction: Left to right	•	•	•	•
				R	Flow direction: Right to left		•	•	
				+					
		f	Pressure unit	Nil	Name plate and caution plate for bowl in imperial units: MPa	•	•	•	•
		Ŀ		Z Note 8)	Name plate and caution plate for bowl in imperial units: psi, °F	O Note 9)	O Note 9)	O Note 9)	○ Note

Note 1) Drain guide is NPT1/4

The auto drain port comes with ø3/8" One-touch fitting.

Note 2) Drain guide is G1/4.

Note 3) Option B is not assembled and supplied loose at the time of shipment.

Including 2 mounting screws

Note 4) Refer to Chemical Data on page 365 when selecting a case material. Note 5) Float type auto drain: The combination of C and D is not possible.

Note 7) Metal bowl: The combination of 2 and 8 is not possible.

Note 8) For thread type: NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)
Note 9) O: For thread type: NPT only



AC-A

AF-A

AF□-A AR-A

AL-A

AW-A

AC

AF

AF□

AR

AL AW

A□G

E

AV

AF

# **Mist Separator** AFM20 to AFM40 **Micro Mist Separator** AFD20 to AFD40

Mist Separator

Symbol



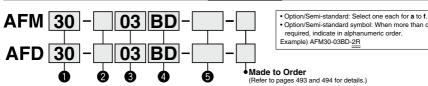


O Note 9)

ONote 9)

- Series AFM Nominal filtration rating: 0.3 μm
- Series AFD Nominal filtration rating: 0.01 μm

#### How to Order



. Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) AFM30-03BD-2R

_	_					0	
	_		Symbol	Description		Body size	
					20	30	40
			Nil	Rc	•	•	•
	Т	hread type	Note 1)	NPT	•	•	•
			F Note 2)	G	•	•	•
			+_				
			01	1/8	•	_	_
			02	1/4	•	•	•
		Port size	03	3/8		•	•
			04	1/2			•
			06	3/4			•
			+				
	a	Mounting	Nil	Without mounting option	•	•	•
5	a	iviouriting	B Note 3)	With bracket	•	•	•
<u>ë</u> .			+		-		
Option		F1	Nil	Without auto drain	•	•	•
-	b	Float type auto drain Note 4)	С	Float type auto drain (N.C.)	•	•	•
		auto urairi	D	Float type auto drain (N.O.)	_	•	•
	_	•	+				
			Nil	Polycarbonate bowl	•	•	•
			2	Metal bowl	•	•	•
	_	Bowl Note 5)	6	Nylon bowl	•	•	•
	C	BOWI Note 5)	8	Metal bowl with level gauge		•	•
			С	With bowl guard	•	_	_
			6C	Nylon bowl with bowl guard	•	_	_
D			+		-		
g			Nil	With drain cock	•	•	•
stai			Note 6)	Drain guide 1/8	•	_	_
Semi-standard	d	Drain port	J	Drain guide 1/4	-	•	•
Se			W Note 7)	Drain cock with barb fitting: For ø6 x ø4 nylon tube	-	•	•
		•	+				
		Elass disa at	Nil	Flow direction: Left to right	•	•	•
	е	Flow direction	R	Flow direction: Right to left	•	•	•
			+	<u>-</u>		•	
	ſ.	Dragoura unit	Nil	Name plate and caution plate for bowl in imperial units: MPa	•	•	•

Note 1) Drain guide is NPT1/8 (applicable to the AFM20, AFD20) and NPT1/4 (applicable to the AFM30/40, AFD30/40).

The auto drain port comes with ø3/8" one-touch fitting (applicable to the AFM30/40, AFD30/40). Note 2) Drain guide is G1/8 (applicable to the AFM20, AFD20) and G1/4 (applicable to the AFM30/40, AFD30/40).

Note 3) A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws Note 4) Float type auto drain: The combination of C and D is not possible.

Note 5) Refer to Chemical Data on page 365 when selecting a case material

Note 6) Without a valve function

Note 7) Metal bowl: The combination of 2 and 8 is not possible.

Note 8) For thread type: NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)

Z Note 8) Name plate and caution plate for bowl in imperial units: psi, °F

Note 9) O: For thread type: NPT only



# Mist Separator Series AFM20 to AFM40 Micro Mist Separator Series AFD20 to AFD40

#### **Standard Specifications**

Model		AFM20 AFD20	AFM30 AFD30	AFM40 AFD40	AFM40-06 AFD40-06			
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4			
Fluid			А	ir				
Ambient and fluid temperature	9		-5 to 60°C (wi	th no freezing)				
Proof pressure			1.5	MPa				
Maximum operating pressure			1.01	MPa				
Minimum operating pressure			0.05	MPa				
Nominal filtration rating	AFM20 to AFM40-06	0.3 μm (99.9% filtered particle size)						
Nominal intration rating	AFD20 to AFD40-06	0.01 μm (99.9% filtered particle size)						
Outlet side oil mist	AFM20 to AFM40-06	Max. 1.0 mg/m³ (ANR) (≈ 0.8 ppm) Note 2) Note 3)						
concentration	AFD20 to AFD40-06	Max. 0.1 mg/m³ (ANR) (Before saturated with oil 0.01 mg/m³ (ANR) or less ≈ 0.008 ppm) Note 2) Note 3						
Rated flow (L/min (ANR)) Note 1)	AFM20 to AFM40-06	200	450	11	00			
nated flow (L/IIIIII (ANN))	AFD20 to AFD40-06	120	240	6	00			
Drain capacity (cm <sup>3</sup> )		8 25 45						
Bowl material		Polycarbonate						
Bowl guard		Semi-standard Standard						
Weight (kg)		0.10	0.22	0.44	0.49			
Note 1) Conditions: Inlet proceure: 0.7 M	Pa: The rated flow varies done	nding on the inlet proceure	Koon the air flow within t	he rated flow to provent an	outflow of Jubricant to the			

1) Conditions: Inlet pressure: 0.7 MPa; The rated flow varies depending on the inlet pressure. Keep the air flow within the rated flow to prevent an outflow of lubricant to the outlet side.

Note 2) When the compressor oil mist discharge concentration is 30 mg/m³ (ANR).

Note 3) Bowl O-ring and other O-rings are slightly lubricated.

#### Options/Part No.

- prioritori								
		Model						
Optional specifications		AFM20 AFD20	AFM30 AFD30	AFM40 AFD40	AFM40-06 AFD40-06			
Bracket assembly Note 1)		AF20P-050AS	AF30P-050AS	AF40P-050AS	AF40P-070AS			
FI Note 2) Note 3)	N.C.	AD27	AD37	AD	)47			
Float type auto drain Note 2) Note 3)	N.O.	_	AD38	AD	048			

#### Semi-standard/Bowl Assembly Part No.

	Semi-st	andard s	pecification	ons			Mo	del		
Bowl material	auto diairi		With drain guide	With barb fitting	With bowl guard	AFM20 AFD20	AFM30 AFD30	AFM40 AFD40	AFM40-06 AFD40-06	
	N.C.	N.O.	-			0005.0				
	-		_	_	•		C2SF-C —			
Dolyaarbanata		_		_		AD27-C	-	_		
Polycarbonate		_	•		_	C2SF-J	C3SF-J	C4S		
	_	_	_	•	_	_	C3SF-W	C4SF-W		
	_	_	•	_	•	C2SF-CJ	_	-	-	
	_	_	_	_	_	C2SF-6	C3SF-6	C4SF-6		
	_	_	_	_	•	C2SF-6C	_	_		
	•	_	_	_	_	AD27-6	AD37-6	AD4	17-6	
	_	•	_	_	_	_	AD38-6	AD4	18-6	
Nylon	•	_	_	_	•	AD27-6C	_	_		
	_	_	•	_	_	C2SF-6J	C3SF-6J	C4SF-6J		
	_	_	_	•	_	_	C3SF-6W	C4SF	-6W	
l	_	_	•	_	•	C2SF-6CJ	_	_		
	_	_	_	_	_	C2SF-2	C3SF-2	C4S	F-2	
	•	_	_	_	_	AD27-2	AD37-2	AD4	17-2	
Metal	_	•	_	_	_	_	AD38-2	AD4	18-2	
	_	_	•	_	_	C2SF-2J	C3SF-2J	C4SF-2J		
	_	_	_	_	_	_	C3LF-8	C4L	.F-8	
Metal bowl	•	_	_	_	_	_	AD37-8	AD4	17-8	
with level gauge	_	•	_	_	_	_	AD38-8	AD4	18-8	
ievei gauge	_	_	•	_	_	_	C3LF-8J	C4L	F-8J	

Note 1) Assembly of a bracket and 2 mounting screws

Note:) Assembly to a bilacet and a informing server to the property of the pro

Note) • Bowl O-ring is included.

Bowl assembly for the AFM30 to AFM40-06 models and AFD30 to AFD40-06 models comes with a bowl guard (steel band material). (except when the bowl material is metal)



AC-A

AF-A AF□-A

AR-A

AL-A

AW-A

AC AF

 $\mathsf{AF}\square$ 

AW□ A□G

|E□

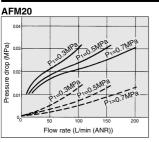
ΑV

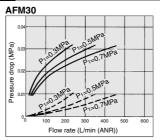
AF

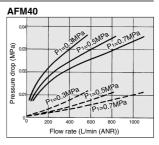
# Series AFM20 to AFM40 Series AFD20 to AFD40

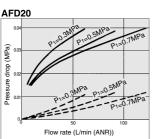
#### Flow Characteristics (Representative values)

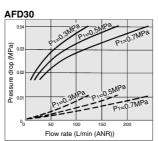
: When saturated with oil
 : Initial state

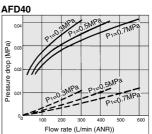












# ⚠ Specific Product Precautions

Be sure to read before handling.

Refer to front matter 43 for Safety Instructions and pages 365 to 369 for F.R.L. Precautions.

#### Air Supply

### **⚠** Caution

- Install an air filter (AF series) as a pre-filter on the inlet side of the mist separator to prevent premature clogging.
- Install a mist separator (AFM series) as a pre-filter on the inlet side of the micro mist separator to prevent premature clogging.
- Do not install on the inlet side of the dryer as this can cause premature clogging of the element.

#### Maintenance

## Marning

 Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage to the element.

#### Design

### **⚠** Caution

 Design the system so that the mist separator is installed in a pulsation-free location. The difference between internal and external pressure inside the element should be kept within 0.1 MPa, as exceeding this value could cause damage.

#### Selection

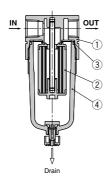
## **⚠** Caution

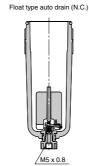
- Do not allow air flow that exceeds the rated flow. If the air flow is allowed outside the range of the rated flow even momentarily, drainage and lubricant may splash at the outlet side or cause damage to the component.
- 2. Do not use in a low pressure application (such as a blower). F.R.L. unit has its own minimum operating pressure depending on the equipment and is designed specifically to function with compressed air. If used below the minimum operating pressure, a loss of performance and malfunction can occur. Please contact SMC if an application under such conditions cannot be avoided.

# Mist Separator Series AFM20 to AFM40 Micro Mist Separator Series AFD20 to AFD40

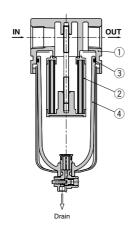
#### Construction

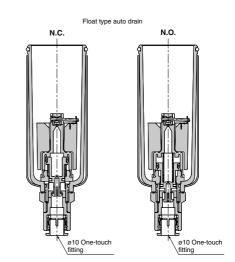
#### AFM20 AFD20





#### AFM30 to AFM40-06 AFD30 to AFD40-06





#### Component Parts

No.	Description	Material	Model	Color
1	Body	Aluminum die-cast	AFM20 to AFM40-06 AFD20 to AFD40-06	Platinum silver

Replacement Parts

нер	lacement Parts									
	Description			Part no.						
No.			Material	AFM20 AFD20	AFM30 AFD30	AFM40 AFD40	AFM40-06 AFD40-06			
_	Element assembly	AFM20 to 40	_	AFM20P-060AS	AFM30P-060AS	AFM40F	P-060AS			
-	Element assembly	AFD20 to 40	_	AFD20P-060AS	AFD30P-060AS	AFD40F	P-060AS			
3	3 Bowl O-ring		NBR	C2SFP-260S	C3SFP-260S	C4SFF	P-260S			
4	4 Bowl assembly Note 1)		Polycarbonate	C2SF	C3SF Note 2)	C4SF	Note 2)			

Note 1) Bowl O-ring is included. Please contact SMC regarding the bowl assembly supply for psi and °F unit specifications.

Note 2) Bowl assembly for the AFM30 to AFM40-06 models and the AFD30 to AFD40-06 models comes with a bowl guard (steel band material).

AC-A

AF-A

AR-A

AL-A AW-A

AC AF

AF□

AR AL

AW□

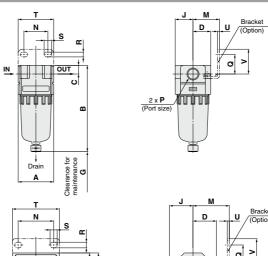
A□G E□

AV AF

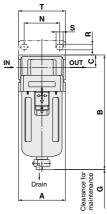
# Series AFM20 to AFM40 Series AFD20 to AFD40

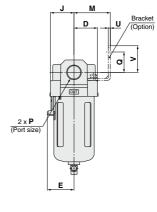
#### **Dimensions**

AFM20 AFD20



AFM30 to AFM40-06 AFD30 to AFD40-06





Applicable model		AFM20, AFD20			AFM30 to AFM40-06, AFD30 to AFD40-06						
Optional/Semi-standard specifications	With auto drain (N.C.)	Metal bowl	With drain guide	With auto drain (N.O./N.C.)	Metal bowl	Metal bowl with level gauge	With drain guide	Drain cock with barb fitting			
Dimensions	M5 x 0.8	B	1/2	N.O.: Black N.C.: Grav  of 0 one-touch fitting		a a	m 1/4 Width across flats 17	Barb fitting Applicable tubing: T0604			

Chandred annuiting							Optional specifications									
Standard Specifications								Bracket mount							With auto drain	
Р	Α	В	С	D	Е	G	J	M	N	Q	R	S	Т	U	٧	В
1/8, 1/4	40	97	10	20	_	40	20	30	27	22	5.4	8.4	40	2.3	28	115
1/4, 3/8	53	129	14	26.5	30	50	26.5	41	40	23	6.5	8	53	2.3	30	170
1/4, 3/8, 1/2	70	165	18	35	38	75	35	50	54	26	8.5	10.5	70	2.3	35	204
3/4	75	169	20	35	38	75	35	50	54	25	8.5	10.5	70	2.3	34	208
	1/8, 1/4 1/4, 3/8 1/4, 3/8, 1/2	1/8, 1/4 40 1/4, 3/8 53 1/4, 3/8, 1/2 70	P A B 1/8, 1/4 40 97 1/4, 3/8 53 129 1/4, 3/8, 1/2 70 165	P A B C 1/8, 1/4 40 97 10 1/4, 3/8 53 129 14 1/4, 3/8, 1/2 70 165 18	P A B C D 1/8, 1/4 40 97 10 20 1/4, 3/8 53 129 14 26.5 1/4, 3/8, 1/2 70 165 18 35	1/8, 1/4     40     97     10     20     —       1/4, 3/8     53     129     14     26.5     30       1/4, 3/8, 1/2     70     165     18     35     38	P A B C D E G 1/8, 1/4 40 97 10 20 — 40 1/4, 3/8 53 129 14 26.5 30 50 1/4, 3/8, 1/2 70 165 18 35 38 75	P         A         B         C         D         E         G         J           1/8, 1/4         40         97         10         20         —         40         20           1/4, 3/8         53         129         14         26.5         30         50         26.5           1/4, 3/8, 1/2         70         165         18         35         38         75         35	P         A         B         C         D         E         G         J         M           1/8, 1/4         40         97         10         20         —         40         20         30           1/4, 3/8         53         129         14         26.5         30         50         26.5         41           1/4, 3/8, 1/2         70         165         18         35         38         75         35         50	P         A         B         C         D         E         G         J         M         N           1/8, 1/4         40         97         10         20         —         40         20         30         27           1/4, 3/8         53         129         14         26.5         30         50         26.5         41         40           1/4, 3/8, 1/2         70         165         18         35         38         75         35         50         54	P         A         B         C         D         E         G         J         M         N         Q           1/8, 1/4         40         97         10         20         —         40         20         30         27         22           1/4, 3/8         53         129         14         26.5         30         50         26.5         41         40         23           1/4, 3/8, 1/2         70         165         18         35         38         75         35         50         54         26	Standard specifications         Brackets           P         A         B         C         D         E         G         J         M         N         Q         R           1/8, 1/4         40         97         10         20         —         40         20         30         27         22         5.4           1/4, 3/8         53         129         14         26.5         30         50         26.5         41         40         23         6.5           1/4, 3/8, 1/2         70         165         18         35         38         75         35         50         54         26         8.5	Standard specifications         Bracket mount           P         A         B         C         D         E         G         J         M         N         Q         R         S           1/8, 1/4         40         97         10         20          40         20         30         27         22         5.4         8.4           1/4, 3/8         53         129         14         26.5         30         50         26.5         41         40         23         6.5         8           1/4, 3/8, 1/2         70         165         18         35         38         75         35         50         54         26         8.5         10.5	P   A   B   C   D   E   G   J   M   N   Q   R   S   T	P   A   B   C   D   E   G   J   M   N   Q   R   S   T   U	P   A   B   C   D   E   G   J   M   N   Q   R   S   T   U   V

	Semi-standard specifications								
Model	With barb fitting	With drain guide	Metal bowl	Metal bowl with level gauge					
	В	В	В	В					
AFM20/AFD20	ı	101	97	_					
AFM30/AFD30	137	136	142	162					
AFM40/AFD40	173	172	178	198					
AFM40-06/AFD40-06	177	176	182	202					

# Mist Separator AFM20 to AFM40 Micro Mist Separator AFD20 to AFD40 Made to Order Specifications:



AC-A

AF-A

AR-A AL-A AW-A

AR
AW
AG
EG
AV

Please contact SMC for detailed dimensions, specifications, and lead times.

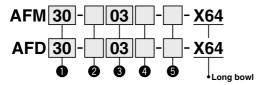
#### 1 Long Bowl

Drain capacity is greater than that of standard models.

#### Applicable Model/Drain Capacity

Model	AFM20, AFD20	AFM30, AFD30	AFM40, AFD40	AFM40-06, AFD40-06
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4
Drain capacity (cm <sup>3</sup> )	19	43		88

Note) Please consult with SMC for dimensions.



- Semi-standard: Select one each for a to d
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.
   Example) AFM30-03B-2R-X64

\	_	_					0	
				Symbol	Description		Body size	
						20	30	40
				Nil	Rc	•	•	•
0		TI	read type	N Note 1)	NPT	•	•	•
				F Note 2)	G	•	•	•
				+				
				01	1/8	•	_	_
		02			1/4	•	•	•
8		Port size		03	3/8	_	•	•
				04	1/2	_	_	•
				06	3/4		_	•
				+				
4	,	Option (Mounting)			Without mounting option	•	•	•
9		Jplic	on (Mounting)	B Note 3)	With bracket	•	•	•
		+						
				Nil	Polycarbonate bowl	•	•	•
			Bowl Note 4)	2	Metal bowl	•	•	•
		а		6	Nylon bowl	•	•	•
				С	With bowl guard	•	_	_
				6C	Nylon bowl with bowl guard	•	_	_
	٦	_		+				
	dar			Nil	With drain cock	•	•	•
6	la	ь	Drain port	Note 5)	Drain guide 1/8	•	_	
•	i-S	5	Diam port		Drain guide 1/4		•	•
	Semi-standard			W Note 6)	Drain cock with barb fitting: For ø6 x ø4 nylon tube		•	•
	•							
		c	Flow direction	Nil	Flow direction: Left to right	•	•	•
			c.r c.rootion	R	Flow direction: Right to left	•	•	<u> </u>
				+	1			
		d	Pressure unit	Nil	Name plate and caution plate for bowl in imperial units: MPa	<u> </u>	•	•
			. roccare driit	Z Note 7)	Name plate and caution plate for bowl in imperial units: psi, °F	Note 8)	Note 8)	Note 8)

Note 1) Drain guide is NPT1/8 (applicable to the AFM20, AFD20) and NPT1/4 (applicable to the AFM30/40, AFD30/40).

Note 2) Drain guide is G1/8 (applicable to the AFM20, AFD20) and G1/4 (applicable to the AFM30/40, AFD30/40). Note 3) A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws

Note 4) Refer to Chemical Data on page 365 when selecting a case material.

Note 5) Without a valve function

Note 6) Metal bowl: The combination with 2 is not possible.

Note 7) For thread type: NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)

Note 8) O: For thread type: NPT only



# Mist Separator AFM30 to AFM40 Micro Mist Separator AFD30 to AFD40 Made to Order Specifications:



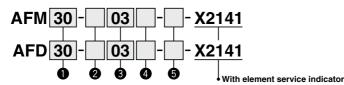
Please contact SMC for detailed dimensions, specifications, and lead times.

#### 2 With Element Service Indicator

Clogging status of elements can be checked visually.

#### **Applicable Model**

Model	AFM30, AFD30	AFM40, AFD40	AFM40-06, AFD40-06
Port size	1/4, 3/8	1/4, 3/8, 1/2	3/4



A special body type is required to mount the clogging checker. It cannot be mounted on a standard body.

- Option/Semi-standard: Select one each for a to f.
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) AF30-03BD-2R-X2141

/	_	_					D
		_	_	Symbol	Description	Body	/ size
						30	40
				Nil	Rc	•	•
0		TI	read type	N Note 1)	NPT	•	•
				F Note 2)	G	•	•
				+			
				02	1/4	•	•
6			Port size	03	3/8	•	•
ચ			Port size	04	1/2	_	•
				06	3/4	_	•
				+			
			Mounting	Nil	Without mounting option	•	•
ŀ	Note 3)	а	iviounting	B Note 3)	With bracket	•	•
	Option			+			
U	ğ		Et	Nil	Without auto drain	•	•
		b	Float type auto drain	С	Float type auto drain (N.C.)	•	•
			auto urani	D	Float type auto drain (N.O.)	•	•
				+			
				Nil	Polycarbonate bowl	•	•
			Bowl Note 4)	2	Metal bowl	•	•
		С	Bowl	6	Nylon bowl	•	•
				8	Metal bowl with level gauge	•	•
	_			+			
	Jarc			Nil	With drain cock	•	•
	au	d	Drain port Note 5)	J Note 6)	Drain guide 1/4	•	•
6	i-st			W Note 7)	Drain cock with barb fitting: For ø6 x ø4 nylon tube	•	•
	Semi-standard			+			
	S		Flow direction	Nil	Flow direction: Left to right	•	•
		e Flow direction R Flow direction: Right to left				•	•
				+			
			D	Nil	Name plate and caution plate for bowl in imperial units: MPa	•	•
		f	Pressure unit	Z Note 8)	Name plate and caution plate for bowl in imperial units: psi, °F	Note 9)	Note 9)

Note 1) Drain guide is NPT1/4.

The auto drain port comes with ø3/8" one-touch fitting.

Note 2) Drain guide is G1/4.

Note 3) Option B is not assembled and supplied loose at the time of shipment.

Including 2 mounting screws

Note 4) Refer to Chemical Data on page 365 when selecting a case material.

Note 5) Float type auto drain: The combination of C and D is not possible.

Note 6) Without a valve function

Note 7) Metal bowl: The combination between 2 and 8 is not possible.

Note 8) For thread type: NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)

Note 9) O: For thread type: NPT only



# Modular Type Regulators Series AR

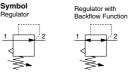
Regulator Series AR	Model	Port size	Options
	AR10	M5 x 0.8	
	AR20	1/8, 1/4	
	AR25	1/4, 3/8	
MPs	AR30	1/4, 3/8	
	AR40	1/4, 3/8, 1/2	
	AR40-06	3/4	Bracket
	AR50	3/4, 1	Square embedded type pressure gauge (except the AR10)
Pages 496 through to 505	AR60	1	Round type pressure gauge
Regulator with Backflow Function Series AR□K	AR20K	1/8, 1/4	Digital pressure switch
School Andrews	AR25K	1/4, 3/8	(except the AR10)
	AR30K	1/4, 3/8	Failei mount
MARTIN AND AND AND AND AND AND AND AND AND AN	AR40K	1/4, 3/8, 1/2	
	AR40K-06	3/4	
	AR50K	3/4, 1	
Pages 496 through to 505	AR60K	1	

AF-A
AF-A
AR-A
AL-A
AC
AF
AF
AF
AF
AR
AR
AR

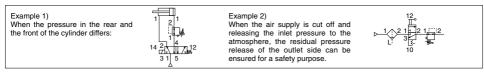
A□G E□ AV AF

AC-A

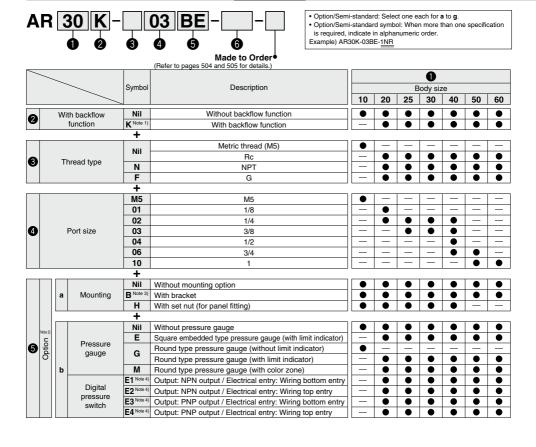
# Regulator AR10 to AR60 Regulator with Backflow Function AR20K to AR60K



 With the backflow function it incorporates a mechanism to exhaust the air pressure in the outlet side reliably and quickly.



#### How to Order



# Regulator Series AR10 to AR60 Regulator with Backflow Function Series AR20K to AR60K





AC-A AF-A AF□-A

AR-A AL-A AW-A AC

AR20, AR20K

AR40, AR40K

_													
_	_	\		Symbol	Description			F	O Sody siz	7A			AF
					·	10	20	25	30	40	50	60	AF□
				Nil Note 5)	0.05 to 0.85 MPa setting								AFU
		С	Set pressure	1 Note 6)	0.02 to 0.2 MPa setting		+ -		-			-	۸D
				+	0.02 to 0.2 INF a setting							•	AR
			=		D.F. Co. L.								
		d	Exhaust	Nil	Relieving type	•	-	•	•	•	•	•	AL
			mechanism	N	Non-relieving type			•	•			•	
	밀			+									. ∣AW□
	۱ğ۱	e	Flow direction	Nil	Flow direction: Left to right			•	•	•	•	•	
6	Semi-standard	e	Flow direction	R	Flow direction: Right to left		•	•	•	•	•	•	A□G
	=			+									
	Se		Knob	Nil	Downward	•	•	•	•	•	•	•	l IE□
		١.	KIIOD	Υ	Upward		•	•	•	•	•	•	
				+				'					AV
				Nil	Name plate and pressure gauge in imperial units: MPa		•	•	•	•	•	•	
		g	Pressure unit	Z Note 7)	Name plate and pressure gauge in imperial units: psi	Note		. 0	ONote 9)	0 .	$\sim$	0 .	AF
				ZA Note 8)	Digital pressure switch: With unit conversion function	=	△Note 1	O) \( \sum_{Note 10} \)	△Note 10)	△Note 10)	△Note 10)	△Note 10)	ـــــــا ا

Note 1) The AR10 type comes with a backflow function as a standard feature. (K is not available.) When using the AR10 type as w/ backflow function, backflow may not occur with the set pressure 0.15 MPa or less. For AR20K to 60K, please set the inlet pressure to at least 0.05 MPa higher than the set pressure.

Note 2) Option B, G, H, M are not assembled and supplied loose at the time of shipment.

Note 3) Assembly of a bracket and set nuts (AR10, AR20(K) to AR40(K))

Including 2 mounting screws for the AR50(K) and AR60(K)

Note 4) When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring top entry" for the electrical entry. (Select "wiring bottom entry" when the semi-standard Y is chosen simultaneously.)

Note 5) Only the AR10 has a pressure setting of 0.05 to 0.7 MPa.

Note 6) The only difference from the standard specifications is the adjusting spring for the regulator. It does not restrict the setting of 0.2 MPa or more. When the pressure gauge is attached, a 0.2 MPa pressure gauge will be fitted.

Note 7) For thread type: M5 and NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.) The digital pressure switch will be equipped with the unit conversion function,

setting to psi initially.

The combination of the round type pressure gauge with color zone "M" and a psi display "Z" is not orderable as a standard product. However, this combination is available as a special.

Note 8) For options: E1, E2, E3, E4. This product is for overseas use only according to the new Measurement Law. (The SI unit is provided for use in Japan.)

Note 9) ○: For thread type: M5 and NPT only Note 10) △: Select with options: E1, E2, E3, E4.

#### Standard Specifications

Standard Specifications	5									
Model	AR10	AR20(K)	AR25(K)	AR30(K)	AR40(K)	AR40(K)-06	AR50(K)	AR60(K)		
Port size	M5 x 0.8	1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1		
Pressure gauge port size Note 1)	1/16 Note 2)	1/16 Note 2) 1/8 1/4								
Fluid		Air								
Ambient and fluid temperature Note 3)		-5 to 60°C (with no freezing)								
Proof pressure				1.5	MPa					
Maximum operating pressure				1.0	MPa					
Set pressure range	0.05 to 0.7 MPa			0.05 to 0	).85 MPa					
Relief pressure Note 4)		Set	pressure + 0.	05 MPa [at rel	ief flow rate of	0.1 L/min (AN	R)]			
Construction		Relieving type								
Weight (kg)	0.06	0.16	0.21	0.29	0.44	0.47	1.17	1.22		

Note 1) Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge (AR20(K) to AR60(K)).

Note 2) Use a bushing (part no:131368) when connecting the R1/8 pressure gauge to the Rc1/16.

Note 3) -5 to 50°C for the products with the digital pressure switch.

Note 4) Not applicable to the AR10.



# Series AR10 to AR60 Series AR20K to AR60K

#### Options/Part No.

Option		Model	AR10	AR20(K)	AR25(K)	AR30(K)	AR40(K)	AR40(K)-06	AR50(K)	AR60(K)		
Brack	et assem	nbly Note 1)	AR10P-270AS	AR20P-270AS   AR25P-270AS   AR30P-270AS   AR40P-270.				-270AS	AR50P-270AS Note 2)			
Set nu	ıt		AR10P-260S	AR20P-260S AR25P-260S AR30P-260S			AR40F	2-260S	Note 3)	— Note 3)		
	Note 4) Round	Standard	G27-10-R1		G36-10-□01			G46-1	0-□02			
		0.02 to 0.2 MPa setting	G27-10-R1 <sup>Note 5)</sup>		G36-2-□01		G46-2-□02					
Press- ure	Round	Standard			G36-10-□01-L	-		G46-10	-□02-L			
gauge	type (with color zone)	0.02 to 0.2 MPa setting	_		G36-2-□01-L			G46-2-	.□02-L			
-	Square Note 6)	Standard	_	GC3-10AS [GC3P-010AS (Pressure gauge cover only)]								
	embedded type	0.02 to 0.2 MPa setting	_		GC3-	2AS [GC3P-01	10AS (Pressure gauge cover only)]					
		NPN output: Wiring bottom entry			ISE35-I	N-25-MLA [ISE	35-N-25-M (S	witch body onl	y)] Note 7)			
Digita		NPN output: Wiring top entry			ISE35-I	R-25-MLA [ISE	35-R-25-M (S	witch body onl	y)] Note 7)			
press		PNP output: Wiring bottom entry	_		ISE35-I	N-65-MLA [ISE	35-N-65-M (S	witch body onl	y)] Note 7)			
		PNP output: Wiring top entry		ISE35-R-65-MLA [ISE35-R-65-M (Switch body only)] Note 7)								

Note 1) Assembly of a bracket and set nuts

Note 2) Assembly of a bracket and 2 mounting screws

Note 3) Please consult with SMC regarding the set nuts for the AR50(K) and AR60(K).

Note 4) in part numbers for a round pressure gauge indicates a type of connection thread. No indication is necessary for R; however, indicate N for NPT. Please contact SMC regarding the connection thread NPT and pressure gauge supply for psi unit specifications.

Note 5) Pressure gauge for general purpose

Note 6) Including one O-ring and 2 mounting screws. [ ]: Pressure gauge cover only

Note 7) Lead wire with connector (2 m), adapter, lock pin, O-ring (1 pc.), mounting screw (2 pcs.) are attached. [ ]: Switch body only

Also, regarding how to order the digital pressure switch, please refer to page 538.

# Specific Product Precautions

Be sure to read before handling. Refer to front matter 43 for Safety Instructions and pages 365 to 369 for F.R.L. Precautions.

#### Selection

## **⚠** Warning

 Residual pressure disposal (outlet pressure removal) is not possible for the AR20 to AR60 even though the inlet pressure is exhausted. When the residual pressure disposal is performed, use the regulator with a backflow function (AR20K to AR60K).

#### Maintenance

## 🗥 Warning

 When using the regulator with backflow function between a solenoid valve and an actuator, check the pressure gauge periodically. Sudden pressure fluctuations may shorten the durability of the pressure gauge. A digital pressure gauge is recommended for such situation or as deemed necessary.

#### **Mounting and Adjustment**

# **⚠** Warning

- Set the regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the regulator knob excessively can cause damage to the internal parts.
- The pressure gauge included with regulators for 0.02 to 0.2 MPa setting is for up to 0.2 MPa use only (except the AR10). Exceeding 0.2 MPa of pressure can damage the gauge.
- Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.

### **∧** Caution

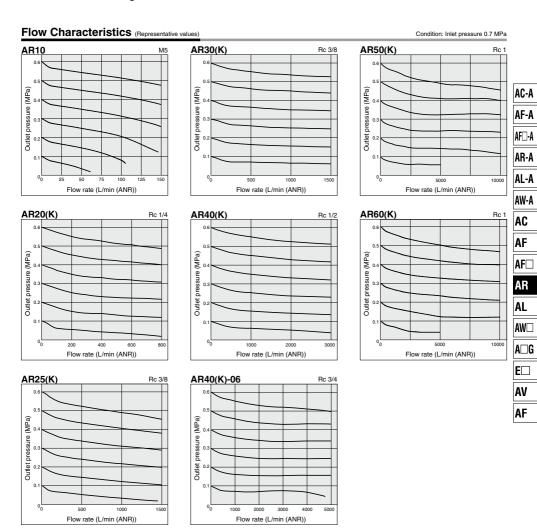
- Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure. Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.
  - Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
  - Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).



A knob cover is available to prevent careless operation of the knob. Refer to page 539 for details.



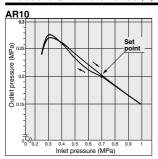
# Regulator Series AR10 to AR60 Regulator with Backflow Function Series AR20K to AR60K

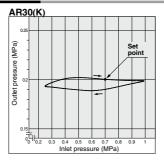


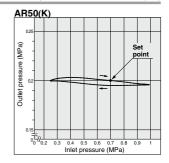
# Series AR10 to AR60 Series AR20K to AR60K

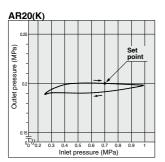
#### Pressure Characteristics (Representative values)

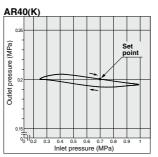
Conditions: Inlet pressure 0.7 MPa, Outlet pressure 0.2 MPa, Flow rate 20 L/min (ANR)

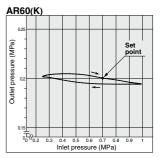


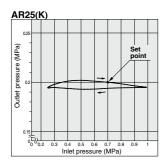


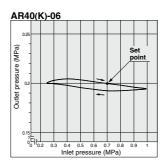








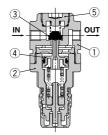




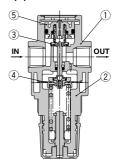
# Regulator Series AR10 to AR60 Regulator with Backflow Function Series AR20K to AR60K

#### Construction

#### AR10



#### AR20(K), AR25(K)



AC-A

AF-A AF□-A AR-A AL-A

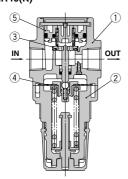
AW-A AC AF

AF□ AR AL

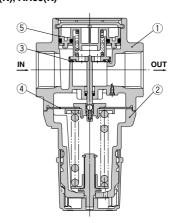
AW□ A□G E□ AV

AF

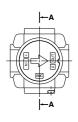
#### AR30(K), AR40(K)

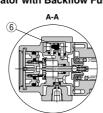


### AR50(K), AR60(K)



#### AR20K to AR60K (Regulator with Backflow Function)





#### **Component Parts**

0011	iponent i arts			
No.	Description	Material	Model	Color
-	Body	Zinc die-cast	AR10	Platinum silver
1	Войу	Aluminum die-cast	AR20(K) to AR60(K)	i iauiiuiii siivei
	Bonnet	Polyacetal	AR10, AR20(K) to AR40(K)-06	Black
2	Donner	Aluminum die-cast	AR50(K), AR60(K)	DIACK

#### Replacement Parts

No.	Description	Material		Part no.										
NO.	Description	Material	AR10	AR20(K)	AR25(K)	AR30(K)	AR40(K)	AR40(K)-06	AR50(K)	AR60(K)				
3	Valve assembly	Brass, HNBR	AR10P-090S	AR20P-410S	AR25P-410S	AR30P-410S	AR40P-410S		AR50P-410S	AR60P-410S				
4	Diaphragm assembly	Weatherable NBR	AR10P-150AS Note 1)	AR20P-150AS	AR25P-150AS	AR30P-150AS	AR40F	-150AS	AR50P	-150AS				
5	Valve guide assembly	Polyacetal	131329	AR20P-050AS	AR25P-050AS	AR30P-050AS	AR40P-050AS		AR50P-050AS	AR60P-050AS				
- 6	Check valve assembly Note 2)	_	_			AR20KF	2-020AS							

Note 1) The AR10 is a piston type. Assembly of a piston and a seal (KSYP-13).

Note 2) Check valve assembly is applicable for a regulator with backflow function (AR20K to AR60K) only.

Assembly of a check valve cover, check valve body assembly and 2 screws



# Series AR10 to AR60 Series AR20K to AR60K

#### Working Principle (Regulator with Backflow Function)

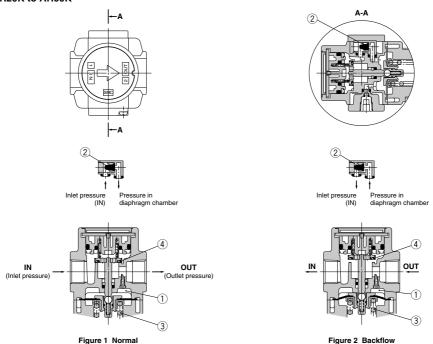


When the inlet pressure is higher than the regulating pressure, the check valve operates as a normal regulator (Figure 1).

When the inlet pressure is shut off and exhausted, any inlet pressure applied to the valve ① will be lost. The force for seating the valve ① is the valve spring force ② only. When the valve ① is opened using the outlet force, the outlet pressure will be exhausted at the inlet side. (Figure 2)

When the set pressure is 0.15 MPa or less, valve ① may not open due to the valve spring ② force.

#### AR20K to AR60K

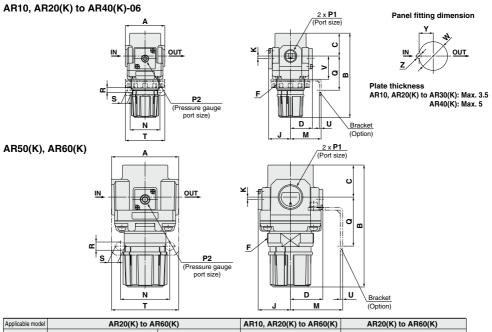


When the inlet pressure is higher than the regulating pressure, the check valve ② closes and operates as a normal regulator (Figure 1). When the inlet pressure is shut off and released, the check valve ② opens and the pressure in the diaphragm chamber ① is released into the inlet side (Figure 2).

This lowers the pressure in the diaphragm chamber ① and the force generated by the pressure regulator spring ③ lifts the diaphragm. Valve ④ opens through the stem, and the outlet pressure is released to the inlet side (Figure 2).

# Regulator Series AR10 to AR60 Regulator with Backflow Function Series AR20K to AR60K

#### **Dimensions**



Applicable model	AR20(K) to AF	R60(K)	AR10, AR20(K) to AR60(K)	AR20(K) to AR60(K)		
Option	Square embedded type pressure gauge	Digital pressure switch	Round type pressure gauge	Round type pressure gauge (with color zone)		
Dimensions	Center of piping	Center of piping	<b>=</b>	Center of piping		

				Standar						Optional specifications							
Model				Standar	u specii	iications				Square type pressure gauge		Digital pressure switch		Round type pressure gauge		Round type pressure gauge (with color zone)	
	P1	P2	Α	B Note 1)	С	D	F	J	K	Н	J	Н	J	Н	J	Н	J
AR10	M5 x 0.8	1/16	25	58	11	12.5	M18 x 1	12.5	0	_	_	_	_	ø26	26	_	_
AR20(K)	1/8, 1/4	1/8	40	94	26.5	28.5	M28 x 1	28.5	2 <sup>Note 2)</sup>	□28	29.5	□27.8	40	ø37.5	65	ø37.5	65
AR25(K)	1/4, 3/8	1/8	53	101	28	27.5	M32 x 1.5	27.5	0	□28	28.5	□27.8	39	ø37.5	64	ø37.5	64
AR30(K)	1/4, 3/8	1/8	53	116	31	29.5	M38 x 1.5	29.5	3.5	□28	30.5	□27.8	41	ø37.5	66	ø37.5	66
AR40(K)	1/4, 3/8, 1/2	1/4	70	128	36	34	M42 x 1.5	34	3.5	□28	35	□27.8	45	ø42.5	72.5	ø42.5	74
AR40(K)-06	3/4	1/4	75	129	36	34	M42 x 1.5	34	3	□28	35	□27.8	45	ø42.5	72.5	ø42.5	74
AR50(K)	3/4, 1	1/4	90	169	43	43.5	M62 x 1.5	43.5	3.3	□28	44.5	□27.8	55	ø42.5	82	ø42.5	84
AR60(K)	1	1/4	95	176	46	43.5	M62 x 1.5	43.5	3.3	□28	44.5	□27.8	55	ø42.5	82	ø42.5	84

	Optional specifications												
Model			Br	acket mo	unt			Panel mount					
	М	N	Q	R	S	Т	U	٧	W	Υ	Z		
AR10	25	28	30	4.5	6.5	40	2	18	18.5	_	_		
AR20(K)	30	34	44	5.4	15.4	55	2.3	25	28.5	14	6		
AR25(K)	30	34	44	5.4	15.4	55	2.3	26	32.5	16	6		
AR30(K)	41	40	46	6.5	8	53	2.3	31	38.5	19	7		
AR40(K)	50	54	54	8.5	10.5	70	2.3	35.5	42.5	21	7		
AR40(K)-06	50	54	56	8.5	10.5	70	2.3	37	42.5	21	7		
AR50(K)	70	66	65.8	11	13	90	3.2	_	_	_	_		
AR60(K)	70	66	65.8	11	13	90	3.2	_	_	_	_		

Note 1) The total length of B dimension is the length when the filter regulator knob is unlocked.

Note 2) For the AR20 only, the position of the pressure gauge is above the center of the piping.



AC-A

AF-A

AF□-A

AR-A

AL-A

AW-A AC

AF AF 🗆

AR

AL

AW□

A□G

E□ A۷ AF

# Regulator AR20 to AR60 Made to Order Specifications: Please contact SMC for detailed dimensions, specifications, and lead times.



AR30-03G-X440 AR30-03-X425

#### 1 Special Temperature Environment

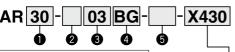
Special materials are used in the manufacturing of seals and resin parts to allow them to withstand various temperature conditions in cold or tropical (hot) climates.

#### Specifications

Made-to-order part no.		-X430	-X440		
Environn	nent	Low temperature	High temperature		
Ambient t	emperature (°C)	-30 to 60	-5 to 80		
Fluid ten	perature (°C)	re (°C) -5 to 60 (with no freezing)			
Material	Rubber parts	Special NBR	FKM		
	Main parts	Metal (Aluminu	m die-cast), etc.		

#### **Applicable Model**

Model	AR25	AR30	AR40	AR40-06	AR50	AR60
Port size	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1



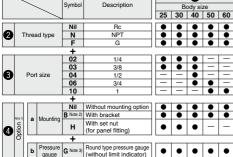
. Option/Semi-standard: Select one each for a to g. Option/Semi-standard symbol: When more

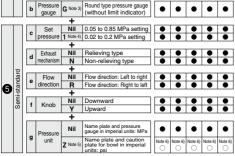
than one specification is required, indicate in alphanumeric order.

Example) AR30-03BG-1NR-X430

For high/low temperature

X430 Low temperature X440 High temperature





Note 1) Option B, G, H are not assembled and supplied loose at the time of shipment. Note 2) Assembly of a bracket and set nuts (AR25 to AR40) Including 2 mounting screws for the AR50 and AR60

Note 3) Mounting thread for pressure gauge: 1/8 for the AR25 to AR30; 1/4 for the AR40 to AR60. Pressure gauge type: G43

Note 4) The only difference from the standard specifications is the adjusting spring for

the regulator. It does not restrict the setting of 0.2 MPa or more. When the pressure gauge is attached, a 0.2 MPa pressure gauge will be fitted.

Note 5) For thread type: NPT. This product is for overseas use only according to the

new Measurement Law. (The SI unit type is provided for use in Japan.) Note 6) O: For thread type: NPT only

#### 2 High Pressure

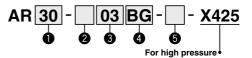
Strong materials are used in the manufacturing of air filters intended for high pressure operation. Also, construction modification allows a wider regulating pressure range.

#### **Specifications**

Made-to-order part no.	-X425
Proof pressure (MPa)	3.0
Maximum operating pressure (MPa)	2.0
Set pressure range (MPa)	0.1 to 1.7
Ambient and fluid temperature (°C)	-5 to 60 (with no freezing)

#### Applicable Model

Model	AR20	AR25	AR30	AR40	AR40-06	AR50	AR60
Port size	1/8 1/4	1/4 3/8	1/4 3/8	1/4 3/8 1/2	3/4	3/4 1	1



- · Option/Semi-standard: Select one each for a to f.
- . Option/Semi-standard symbol: When more than one specification is required, indicate in alphabetic order.

Example) AR30-03BG-NR-X425

	\					0						
		\	_	Symbol	Description			Body	size			
						20	25	30	40	50	60	
_				Nil	Rc				_	_		
0		<b>.</b>			NPT	-	-	-	•	-	-	
v	1	nrea	d type	N F	G NP1	-	-	-	•	-	-	
				+	G		•	•	•	•	•	
		_			1.00		_	_		_		
				01	1/8		_	_	_	_	_	
				02	1/4	•	•	•	•	_	=	
8		Por	t size	03	3/8	$\vdash$	•	•	•	_	_	
_				04	1/2	=	_	_	•	_	_	
				06	3/4	$\vdash$	_	=	•	•	=	
				10	1		_	<u> </u>		•	•	
_	_	_				_			_		_	
				Nil	Without mounting option	•	•	•	•	•	•	
	Note 1)	а	Mounting	Mounting	B Note 2)	With bracket	•	•	•	•	•	•
_	5	u	wounting	н	With set nut		•			_	l_	
0	Option				(for panel fitting)		•	_	_			
	0	$\equiv$		+								
		ь	Pressure	G Note 3)	Round type pressure switch			_		_	_	
		В	gauge	G Note 3)	(with limit indicator)	_	•	•	•	•	•	
				+								
			Exhaust	Nil	Relieving type		•	•	•	•	•	
		С	mechanism	N	Non-relieving type	•	•	•	•	•	•	
				+								
			Flow	Nil	Flow direction: Left to right	•	•	•	•	•	•	
	힏	d	direction	R	Flow direction: Right to left	•	•	•	•	•	•	
_	[월	_		+								
0	sta		I/h	Nil	Downward	•	•	•	•	•	•	
	1.5	е	Knob	Υ	Upward	•	•	•	•	•	•	
	Semistandard	_		+								
	-		Pressure	Nil	Name plate and pressure gauge in imperial units: MPa	•	•	•	•	•	•	
		f	unit	Z Note 4)	Name plate and caution plate for bowl in imperial units: psi	Note 5)	Note 5)	Note 5)	Note 5)	Note 5)	Note 5	

Note 1) Option B, G, H are not assembled and supplied loose at the time of shipment. Note 2) Assembly of a bracket and set nuts (AR20 to AR40)

Including 2 mounting screws for the AR50 and AR60 Note 3) Mounting thread for pressure gauge: 1/8 for AR20 to AR30, 1/4 for AR40 to

AR60. Pressure gauge type: G46-20-□

Note 4) For thread type: NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.) Note 5) O: For thread type: NPT only

# Regulator AR10 to AR60 Regulator with Backflow Function AR20K to AR60K





AC-A

AF-A AF□-A

AR-A

AW-A

AC

AF

AF□ AR

AWD
ADG
ED
AV

Please contact SMC for detailed dimensions, specifications, and lead times.

#### 3 0.4 MPa Setting

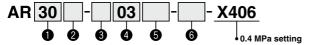
The maximum set pressure is 0.4 MPa. When a pressure gauge is included, the display will show a range from 0 to 0.4 MPa.

#### Specifications

Proof pressure	1.5 MPa				
Maximum operating pressure	1.0 MPa				
Set pressure range	0.05 to 0.4 MPa				

#### **Applicable Model**

Model	AR10	AR20(K)	AR25(K)	AR30(K)	AR40(K)	AR40(K)-06	AR50(K)	AR60(K)
Port size	M5	1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1



- Option/Semi-standard: Select one each for a to f.
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphabetic order Example) AR30K-03BE-NR-X406

<b>2</b>	With b		Symbol									
<b>2</b>	With b			Description				Body siz	е			
<b>2</b>	With b				10	20	25	30	40	50	60	
9	vviiii L	ackflow function	Nil	Without backflow function		•	•	•	•	•	•	
		acknow fullclion	K Note 1)	With backflow function		•	•	•	•	•	•	
			+									
			Nil	Metric thread (M5)	<b>」</b> ∟●	_			_	_		
6	-	hread type		Rc		•	•	•	•	•	•	
<b>U</b>		illeau type	N	NPT		•	•	•	•	•	•	
			F	G		•	•	•	•	•	•	
			+									
			M5	M5	<b>」</b> ∟●	_	_		_	_	-	
			01	1/8		•	_	_	-	_	_	
_			02	1/4		•	•	•	•	-	-	
4		Port size	03	3/8		_	•	•	•	-	-	
			04	1/2		_	_	_	•	_	-	
			06	3/4		_	_	_	•	•	-	
			10	1		_	_	_	_	•	•	
			+									
	1		Nil	Without mounting option	•	•	•	•	•	•	•	
	a	Mounting	B Note 3)	With bracket	•	•	•	•	•	•	•	
			Н	With set nut (for panel fitting)	•	•	•	•	•	_	-	
			+									
Note 2)			Nil	Without pressure gauge	•	•	•	•	•	•	•	
	11		E	Square embedded type pressure gauge (with limit indicator)		•	•	•	•	•	•	
Option		Pressure gauge	G	Round type pressure gauge (without limit indicator)		_	_	_	_	-	_	
0		1		- 1	Round type pressure gauge (with limit indicator)		•	•	•	•	•	•
	b		M	Round type pressure gauge (with color zone)		•	•	•	•	•	•	
			E1 Note 4)	Output: NPN output / Electrical entry: Wiring bottom entry		•	•	•	•	•	•	
		Digital pressure	E2 Note 4)	Output: NPN output / Electrical entry: Wiring top entry		•	•	•	•	•	•	
		switch	E3 Note 4)	Output: PNP output / Electrical entry: Wiring bottom entry		•	•	•	•	•	•	
			E4 Note 4)	Output: PNP output / Electrical entry: Wiring top entry		•	•	•	•	•	•	
	_		+	<u> </u>								
	С	Exhaust	Nil	Relieving type		•	•	•	•	•	•	
		mechanism	N	Non-relieving type		•	•	•	•	•	•	
			+	<u> </u>								
Q.	d	Flow direction	Nil	Flow direction: Left to right		•	•	•	•	•	•	
gal	L	1 low unection	R	Flow direction: Right to left		•	•	•	•	•	•	
9 Semi-standard	I		+_									
ايِّ ا	е	Knob	Nil	Downward		•	•	•	•	•	•	
e l		KIIOD	Υ	Upward		•	•		•	•	•	
S			+	<u> </u>								
			Nil	Name plate and pressure gauge in imperial units: MPa		•	•	•	•	•	•	
	f	Pressure unit	Z Note 5)	Name plate and pressure gauge in imperial units: psi	○Note 7)	○Note 7)			○Note 7)	○Note 7)		
			ZA Note 6)	Digital pressure switch: With unit switching function		△ Note 8)						

Note 1) The AR10 type comes with a backflow function as a standard feature. (K is not available.) When using the AR10 type as w/backflow function, backflow may not occur with the set pressure 0.15 MPa or less. For AR20K to 60K, please set the inlet pressure to at least 0.05 MPa higher than the set pressure.

Note 2) Option B, G, H are not assembled and supplied loose at the time of shipment. Note 3) Assembly of a bracket and set nuts (AR10, AR20(K) to AR40(K)) Including 2 mounting screws for the AR50(K), AR60(K)

Note 4) When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring top entry" for the electrical entry.

(Select "wiring bottom entry" when the semi-standard Y is chosen simultane-

Note 5) For thread type: M5 and NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)
The digital pressure switch will be equipped with the unit conversion function,

setting to psi initially.

Note 6) For options: E1, E2, E3, E4. This product is for overseas use only according to the new Measurement Law. (The SI unit is provided for use in Japan.)

Note 7) O: For thread type: M5 and NPT only Note 8) A: Select with options: E1, E2, E3, E4.



# Modular Type Lubricators Series AL

Lubricator Series AL	Model	Port size	Option
	AL10	M5 x 0.8	
	AL20	1/8, 1/4	
AND IN THE PROPERTY OF THE PRO	AL30	1/4, 3/8	
	AL40	1/4, 3/8, 1/2	Bracket
	AL40-06	3/4	
	AL50	3/4, 1	
Pages 508 through to 513	AL60	1	

AC-A

AF-A

AR-A

AW-A

AF

AR

AL AW

A□G

EU AV

AF

# Lubricator

# **AL10** to **AL60**





**How to Order** 

AL	30	-	03	B-	-
	0	0	8	4	6

- Option/Semi-standard: Select one each for a to d. Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order
- Example) AL30-03B-2R

Lubricator

				L	Lxampic	e) AL30-031	<u> </u>			
	_	_		D. 1. 1. 1. 1.						
			Symbol	Description	10	00		size		
					10	20	30	40	50	60
		Nil Metric thread (M5)			-	_	_	_	_	
2	_	hread type	INII	Rc		•	•	•	•	•
9		illeau type	N	NPT		•	•	•	•	•
			F	G		•	•	•	•	•
					,					
			M5	M5				_		_
			01	1/8	└─	•	_			_
3 Port size		02	1/4		•	•	•	_	_	
		03	3/8		-	•	•	_	_	
		04	1/2				•		_	
			06	3/4			_	•	•	_
			10	1			_	_	•	•
_			+							
<b>4</b>	Opti	on (Mounting)	Nil B Note 1)	Without mounting option			•			
_			+ B MODE 1)	With bracket				•	•	•
		1	Nil	Polycarbonate bowl						
			1	1000 cm <sup>3</sup> tank	╟┻	_	△Note 3)	Note 3)	△ Note 3)	Note 3)
			10	1000 cm³ tank (with switch) Lowest limit ON	$\vdash \equiv$	+ =	△ Note 3)	△ Note 3)	△ Note 3)	△Note 3
			11	1000 cm² tank (with switch) Lowest limit OFF	╟═	$+ \equiv$	△ Note 3)	△ Note 3)	△ Note 3)	△ Note 3
	a	Bowl Note 2)	2	Metal bowl						•
	a	DOWI	6	Nylon bowl		+ -		•		
			8	Metal bowl with level gauge	╟┈	+ -				
٦			C	With bowl guard	l <del></del>		_			_
dar			6C	Nylon bowl with bowl guard		<b>+</b>	_	_		
Semi-standard	1		+	Tylen bom mar bom gaara						
انڌ ا			Nil	Without drain cock			•	•	•	•
Sen	b	Lubricant	3	With drain cock	•	•	•	•	•	•
"		exhaust port	3W	Drain cock with barb fitting: For ø6 x ø4 nylon tube			•	•	•	•
	1		+							
		Flam dinasti	Nil	Flow direction: Left to right	•	•	•	•	•	•
	C	Flow direction	R	Flow direction: Right to left	•	•	•	•	•	•
	1_	•	+		,					
		Droopuro ::=!t	Nil	Name plate and caution plate for bowl in imperial units: MPa	•	•	•	•	•	•
	d	Pressure unit	Z Note 4)	Name plate and caution plate for bowl in imperial units: psi, °F	ONote	5) Note 5)	ONote 5)	O <sup>Note 5)</sup>	ONote 5)	O <sup>Note 5)</sup>

Note 1) Option B is not assembled and supplied loose at the time of shipment.

Note 2) Refer to Chemical Data on page 365 when selecting a case material, b-3, or 3W are not available.

Note 3) \( \times \) Dedicated lubricant discharge function is equipped, and semi-standard b-3, or 3W are not available.

Note 4) For thread type: M5 and NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)

Note 5) O: For thread type: M5 and NPT only

# Lubricator Series AL10 to AL60

#### **Standard Specifications**

AL10	AL20	AL30	AL40	AL40-06	AL50	AL60
M5 x 0.8	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1
			Air			
			1.5 MPa			
			1.0 MPa			
		–5 to	60°C (with no fre	eezing)		
4	15	1/4: 30 3/8: 40	1/4: 30 3/8: 40 1/2: 50	50	190	220
7	25	55		10	35	
		Class <sup>-</sup>	I turbine oil (ISC	VG32)		
			Polycarbonate			
_	Semi-standard	Standard				
0.07	0.11	0.24	0.47	0.52	1.06	1.13
	M5 x 0.8  4  7	M5 x 0.8 1/8, 1/4  4 15 7 25  — Semi-standard	4 15 1/4: 30 3/8: 40 7 25 55 Class 1 — Semi-standard	M5 x 0.8   1/8, 1/4   1/4, 3/8   1/4, 3/8, 1/2   Air	M5 x 0.8	M5 x 0.8

Note) • The flow rate is 5 drips or greater/min under the following conditions: Inlet pressure of 0.5 MPa; Class 1 turbine oil (ISO VG32); Temperature at 20°C; Oil adjustment valve fully opened.

• Use air consumption flow rate for minimum dripping flow rate

#### Option/Part No.

Ontional appoifications	Model								
Optional specifications	AL10	AL20	AL30	AL40	AL40-06	AL50	AL60		
Bracket assembly Note)	-	AF20P-050AS	AF30P-050AS	AF40P-050AS	AF40P-070AS	AF50P-050AS	AF50P-050AS		

Note) Assembly of a bracket and 2 mounting screws. The part number for bracket assembly for 1000 cm3 is AF50P-050AS (applicable to the AL30 to AL60).

#### Semi-standard/Bowl Assembly Part No.

	Semi-stan	dard spe	cification	S					Model				
Bowl material	With drain	With barb	With	With	switch	AL10	AL20	AL30	AL40	AL40-06	AL50	AL60	
	guide	fitting	guard		limit OFF								
	•	_	_	_	l –	C1SL-3	C2SL-3	C3SL-3		C45	SL-3		
Polycarbonate	_	_	•	_	_	_	C2SL-C	_	_	_	_	-	
Folycarbonate	•	_	•	_	_	_	C2SL-3C	_	_	_	_	-	
	•	•	_	_	_	_	_	C3SL-3W		C4SI			
	_	_	_	_	_	C1SL-6	C2SL-6	C3SL-6		C4SL-6			
	•	_	_	_	_	C1SL-36	C2SL-36	C3SL-36		C4SL-36			
Nylon	ı	_	•	_	_	_	C2SL-6C	_	ı	_	_	I	
	•	_	•	_	_	_	C2SL-36C	_	_	_	_	_	
	•	•	_	_	_	_	_	C3SL-36W		C4SL	-36W		
Metal	ı	_	_	_	_	C1SL-2	C2SL-2	C3SL-2		C45	SL-2		
ivietai	•	_	_	_	_	C1SL-23	C2SL-23	C3SL-23		C4S	L-23		
Metal bowl with	_	_	_	_	_	_	_	C3LL-8		C4L	L-8		
level gauge	•	_	-	_	-	_	_	C3LL-38	C4LL-38				
1000 cm <sup>3</sup> tank		_	_	_	_	_	_			121538-1A			
(Metal bowl with)	_	_	_	•	•	_	_	121	538-1A-S1	[IS400-1 (Flo	at switch or	nly)]	
\ level gauge /		_	-	_	_	_	_	121	538-1A-S2	[IS400-2 (Flo	at switch or	nly)]	

Note) • Bowl O-ring (or seal) is included for the AL20 to AL60.

- Bowl assembly for the AL30 to AL60 models comes with a bowl guard (steel band material). (except when the bowl material is metal)
   Please consult SMC for psi and "F unit display specifications.
  When switching bowl materials from a polycarbonate or nylon product to a metal bowl with a level gauge, the oil feed tube assembly must be replaced. (Also, when switching bowl materials from a metal bowl with a level gauge to a polycarbonate or nylon product, the oil feed tube assembly must be replaced.) Please consult SMC separately.

  • It is not possible to switch from a polycarbonate, nylon or metal bowl, or from a metal bowl with a level gauge to a 1000 cm<sup>3</sup> tank. Please order the product separately.



AC-A AF-A AF□-A

AR-A AL-A

> AW-A AC

> > AF

AF 🗆 AR

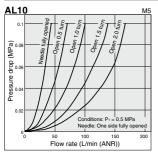
AL

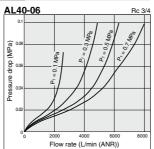
AW□ A□G

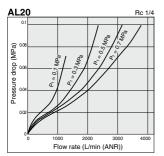
> |E□ AV AF

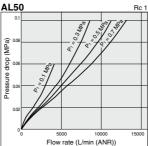
# Series AL10 to AL60

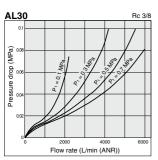
#### Flow Characteristics (Representative values)

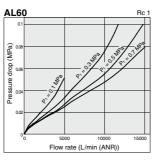


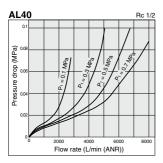




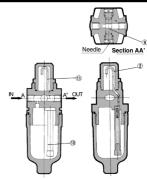








#### Working Principle: AL10 Type



A portion of the air introduced from the IN side pressurizes the lubricant inside the bowl. The remainder of the air passes through the needles ③, and flows to the OUT side. The pressure differential between the inside of the bowl and the inside of the sight dome ②, causes the lubricant inside the bowl into the oil passage ⑩. The lubricant rips from the dripping tube ⑪, and lubricates the OUT side. The amount of lubricant is adjusted by the needle ④, on the front face. Turning the needle clockwise increases the amount of the lubricant, and turning it counterclockwise until fully opened shuts off the lubricant. The needle on the side that is not used should be left fully opened.

# **⚠** Specific Product Precautions

Be sure to read before handling.

Refer to front matter 43 for Safety In-

structions and pages 365 to 369 for F.R.L. Precautions.

#### Selection

# **⚠**Warning

 Do not introduce air from the outlet side as this can damage the damper.

### **∧** Caution

 Use a check valve (AKM series) to prevent back flow of the lubricant when redirecting the air flow before the lubricator.

#### Maintenance

# **.**Marning

- For the AL10/20 type, replenish the lubricant after releasing the inlet pressure. Lubrication cannot take place under a pressurized condition.
- 2. Adjustment of the oil regulating valve (sight dome assembly) for models from the AL20 to AL60 should be carried out manually. Turning it counterclockwise increases the dripping amount, and turning it clockwise reduces the dripping amount. The use of tools, etc. can result in damage to the unit. From the fully closed position, three rotations will bring it to the fully open position. Please do not rotate it any further than this. Note that the numbered scale markings are guidelines for adjusting the position, and not indicators of the dripping amount.

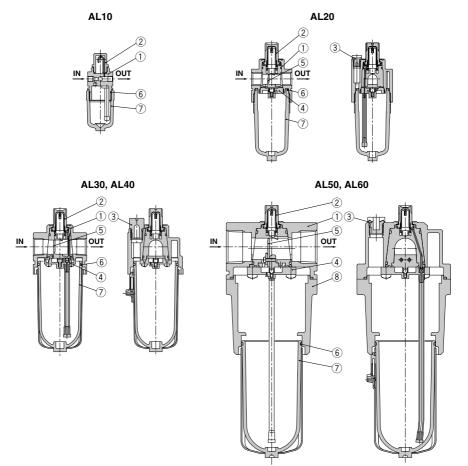
### **⚠** Caution

 Check the dripping amount once a day. Drip failure can cause damage to the components that need lubrication.



# Lubricator Series AL10 to AL60

#### Construction



**Component Parts** 

0011	iponent i arta			
No.	Description	Material	Model	Color
-	Body	Zinc die-cast	AL10	Platinum silver
٠	Войу	Aluminum die-cast	AL20 to AL60	Flatilium Silver
8	Housing	Aluminum die-cast	AL50, AL60	Platinum silver

Replacement Parts

···cp	idocinicint i di to											
No.	Description	Material		Part no.								
NO.			AL10	AL20	AL30	AL40	AL40-06	AL50	AL60			
2	Sight dome assembly	Polycarbonate	AL10P-080AS			AL20P-080AS						
3	Lubrication plug assembly	_	_	AL20P-060AS	AL30P-060AS		AL40P-060AS					
4	Damper retainer assembly Note 1)	_	_	AL20P-030AS	AL30P-030AS	AL40P	AL40P-030AS		AL60P-030AS			
5	Damper (assembly)	Synthetic resin	_	AL20P-040S	AL30P-040S	AL40F	P-040S	AL50P-040AS	AL60P-040AS			
6	Bowl O-ring	NBR	C1SFP-260S	C2SFP-260S	C3SFP-260S		C4SFP-260S					
7	Bowl assembly Note 2)	Polycarbonate	C1SL	C2SL	C3SL Note 3)		C4SL Note 3)					

Note 1) Add "-1" at the end of the part number when ordering a damper retainer assembly for 1000 cm<sup>2</sup>. Example) AL30P-030AS-1 Note 2) Bowl O-ring is included for the AL20 to AL60. Please contact SMC regarding the bowl assembly supply for psi and "F unit specifications. Note 3) Bowl assembly for the AL20 to AL60 models comes with a bowl guard (steet band material).



AC-A AF-A

AF□-A AR-A AL-A AW-A AC

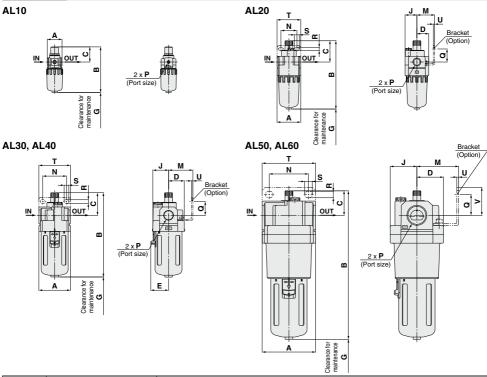
AF AF□ AR

AL

AW□ A□G E AV AF

# Series AL10 to AL60

#### **Dimensions**



Applicable model		0/20			AL30 t	o AL60		
Optional/Semi-standard specifications	With drain cock	Metal bowl with drain cock	Metal bowl	With drain cock	Metal bowl with level gauge	Metal bowl with drain cock	Metal bowl with drain cock & level gauge	Drain cock with barb fitting
Dimensions		8		□ B	B	B	B	Barb fitting Applicable tubing: T0604

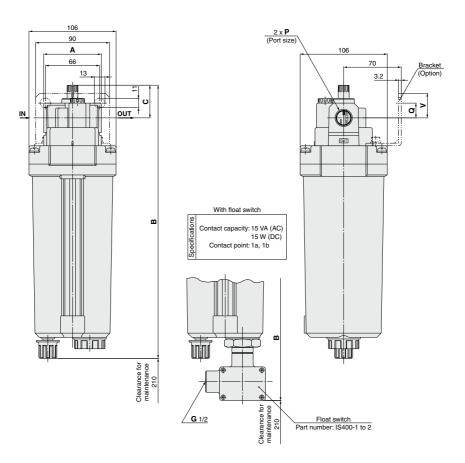
		Standard specifications							Optional specifications						
Model			Staric	iaiu spec	ilications				Bracket mount						
	P	Α	В	С	D	E	G	J	М	N	Q	R	S	Т	U
AL10	M5 x 0.8	25	77	26	12.5		35	12.5			_		_	_	
AL20	1/8, 1/4	40	115	36	20	_	60	20	30	27	22	5.4	8.4	40	2.3
AL30	1/4, 3/8	53	142	38	26.5	30	80	26.5	41	40	23	6.5	8	53	2.3
AL40	1/4, 3/8, 1/2	70	176	40	35	38	110	35	50	54	26	8.5	10.5	70	2.3
AL40-06	3/4	75	176	38	35	38	110	35	50	54	25	8.5	10.5	70	2.3
AL50	3/4, 1	90	250	41	45	45	110	45	70	66	35	11	13	90	3.2
AL60	1	95	268	45	47.5	_	110	47.5	70	66	35	11	13	90	3.2

		Semi-standard specifications									
Model	With drain cock	With barb fitting	Metal bowl	Metal bowl with drain cock	Metal bowl with level gauge	Metal bowl with drain cock & level gauge					
	В	В	В	В	В	В					
AL10	85	_	82	85	_	_					
AL20	123	_	121	124	_	_					
AL30	153	161	142	166	162	186					
AL40	187	195	176	200	196	220					
AL40-06	187	195	176	200	196	220					
AL50	261	269	250	274	270	294					
AL60	279	287	268	292	288	312					

# Lubricator Series AL10 to AL60

#### **Dimensions**

#### Semi-standard specifications: 1000 cm³ tank



			В	С	Bracket	t mount	With float switch
Model	P	Α	В		Q	٧	В
AL30	1/4, 3/8	53	324	38	25	_	374
AL40	1/4, 3/8, 1/2	70	333	40	18	_	383
AL40-06	3/4	75	333	38	16	_	383
AL50	3/4, 1	90	332	41	35	47	382
AL60	1	95	335	45	35	47	385



AC-A

AF-A

AF□-A AR-A

AL-A

AW-A

AC AF

AF□

AR

AL AW□

A□G E□

AV AF

# Modular Type Filter Regulators Series AW

Filter Regulator Series AW	Model	Port size	Options
_	AW10	M5 x 0.8	
	AW20	1/8, 1/4	
	AW30	1/4, 3/8	
	AW40	1/4, 3/8, 1/2	
· ·	AW40-06	3/4	
Pages 516 through to 527	AW60	3/4, 1	
Filter Regulator with Backflow Function Series AW□K	AW20K	1/8, 1/4	
	AW30K	1/4, 3/8	Bracket
	AW40K	1/4, 3/8, 1/2	Float type auto drain
	AW40K-06	3/4	Square embedded type
Pages 516 through to 527	AW60K	3/4, 1	pressure gauge (except the AW10)
Mist Separator Regulator Series AWM	AWM20	1/8, 1/4	Round type pressure gauge  Digital pressure switch
	AWM30	1/4, 3/8	(except the AW10)  Panel mount (except the AW60 (K))
Pages 528 through to 537	AWM40	1/4, 3/8, 1/2	
Micro Mist Separator Regulator Series AWD	AWD20	1/8, 1/4	
	AWD30	1/4, 3/8	
Pages 528 through to 537	AWD40	1/4, 3/8, 1/2	

515

AC-A AF-A AF□-A AR-A AL-A AW-A AC AF AF□ AR AL AW□ A□G E AV AF

# **Filter Regulator AW10** to **AW60** Filter Regulator with Backflow Function **AW20K to AW60K**





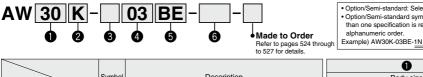
- Integrated filter and regulator units save space and require less piping.
- With the backflow function it incorporates a mechanism to exhaust the air pressure in the outlet side reliably and quickly.

Example)

When the air supply is cut off and releasing the inlet pressure to the atmosphere, the residual pressure release of the outlet side can be ensured for a safety purpose.



#### **How to Order**



• Option/Semi-standard: Select one each for a to i. · Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

					Refer to pages 524 throuto 527 for details.	ugh Exam	ple) AW30	N-03BE- <u>IIN</u>		
	_	_						0		
				Symbol	Description			Body size	)	
						10	20	30	40	60
_		Wi	th backflow	Nil	Without backflow function	•	•	•	•	•
0			function	K Note 1)	With backflow function	_	•	•	•	•
				+						
				Nil	Metric thread (M5)	•		_	_	
8		TI	read type	N Note 2)	Rc		•	•	•	-
_				Note 2)	NPT G	$\vdash \equiv$	•	•	•	-
				+	G					_
				M5	M5	•	_	_	_	
				01	1/8		•	_	_	_
				02	1/4		•	•	•	_
0			Port size	03	3/8		_	•	•	_
				04	1/2		_	_	•	_
				06	3/4	_	_	_	•	•
				10	1	_	_	_	_	•
				+				_	_	
				Nil B Note 5)	Without mounting option	•	•	•	•	•
		а	Mounting	_	With bracket		•	•	•	•
				<u> </u>	With set nut (for panel fitting)			•	•	
				Nil	Without auto drain		•	•	•	
		ь	Float type	C	Float type auto drain (N.C.)		•	•	•	•
			auto drain	D	Float type auto drain (N.O.)			•	•	•
	Note 4)			+			1			
6	Option			Nil	Without pressure gauge	•	•	•	•	•
_	ŏ		Pressure	E	Square embedded type pressure gauge (with limit indicator)	_	•	•	•	•
			gauge	G	Round type pressure gauge (without limit indicator)	•		_		_
			33.		Round type pressure gauge (with limit indicator)	_	•	•	•	•
		C		M	Round type pressure gauge (with color zone)		•	•	•	•
			Digital	E1 Note 6)	Output: NPN output / Electrical entry: Wiring bottom entry	_	•	•	•	•
			pressure	E3 Note 6)	Output: NPN output / Electrical entry: Wiring top entry		•	•	•	•
			switch	E4 Note 6)	Output: PNP output / Electrical entry: Wiring bottom entry Output: PNP output / Electrical entry: Wiring top entry		•	•	•	•
				+	Output. FIVE output / Electrical entry. Willing top entry					
				Nil Note 7)	0.05 to 0.85 MPa setting	•	•	•	•	•
		d	Set pressure	1 Note 8)	0.02 to 0.2 MPa setting		•	•	•	•
	밀			+						
	Semi-standard <b>a</b>		Nil	Polycarbonate bowl	•	•	•	•	•	
0	stal			2	Metal bowl	•	•	•	•	•
	Ë	6	Bowl Note 9)	6	Nylon bowl	•	•	•	•	•
	တိ	e Bowl Note 9		8	Metal bowl with level gauge			•	•	•
				С	With bowl guard		•			_
				6C	Nylon bowl with bowl guard				<u> </u>	<u> </u>

# Filter Regulator Series AW10 to AW60 Filter Regulator with Backflow Function Series AW20K to AW60K



AC-A AF-A AF□-A

AR-A AL-A AW-A AC AF AF 🗆 AR AL

A□G |E□ AV

AF

AW20, AW20K AW40, AW40K

	_	_						0				
		_		Symbol	Description	Body size						
						10	20	30	40	60		
				Nil	With drain cock	•	•	•	•	•		
			Drain port Note 10)	I Note 11)	Drain guide 1/8	_	•	_	_	_		
		T	Drain port 1012 107	J Note 11)	Drain guide 1/4	_	_	•	•	•		
				W Note 12)	Drain cock with barb fitting: For ø6 x ø4 nylon tube	_	_	•	•	•		
	ᆔᆔ	$\equiv$		+								
	Semi-standard	_	Exhaust	Nil	Relieving type	•	•	•	•	•		
6	ä	g	mechanism	N	Non-relieving type	•	•	•	•	•		
v	<u>ফ</u>			+								
	등	h	Flow direction	Nil	Flow direction: Left to right	•	•	•	•	•		
	တ	"	Flow direction	R	Flow direction: Right to left	•	•	•	•	•		
				+								
				Nil	Name plate, caution plate for bowl, and pressure gauge in imperial units: MPa	•	•	•	•	•		
		i	Pressure unit	<b>Z</b> Note 13)	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F	O Note 15)	O Note 15)	O Note 15)	O Note 15)	O Note 15)		
				ZA Note 14)	Digital pressure switch: With unit conversion function	_	△ Note 16)	△ Note 16)	△ Note 16)	△ Note 16)		
Note	1) Th	e AW	V10 type comes with a	a backflow	function AW20(K) to AW40(K))	Note 12) M	fetal bowl: T	he combinat	ion of 2 and	8 is not		

as a standard feature. (K is not available.) When as a standard reamer. (It is in a variable.) Will rusing the AW10 type as w/ backflow function, backflow may not occur with the set pressure 0.15 MPa or less. For AW20K to AW60K, Please set the inlet pressure to at least 0.05 MPa higher than the set pressure.

ne set pressure.

Note 2) Drain guide is NPT 1/8 (applicable to the AW20(K)) and NPT 1/4 (applicable to the AW30(K) to AW60(K)). The auto drain port comes with 63/8" one-touch fitting (applicable to the

AW30(K) to AW60(K)).

Note 3) Drain guide is G 1/8 (applicable to the AW20(K))

and G 1/4 (applicable to the AW30(K) to AW60(K)).

Note 4) Option B, G, H, M are not assembled and supplied loose at the time of shipment

Note 5) Assembly of a bracket and set nuts (AW10,

Including 2 mounting screws for the AW60(K)

Note 6) When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring top entry" for the electrical entry. Note 7) Only the AW10 has a pressure setting of 0.05 to

0.7 MPa.

Note 8) The only difference from the standard

The only difference from the standard specifications is the adjusting spring for the regulator. It does not restrict the setting of 0.2 MPa or more. When the pressure gauge is attached, a 0.2 MPa pressure gauge will be fitted. Note 9) Refer to Chemical Data on page 365 when selecting a case material.

Note 10) Float type auto drain: The combination of C and D is not possible.

Note 11) Without a valve function

possible.

Note 13) For thread type: M5 and NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.) The digital pressure switch will be equipped with the unit conversion function, setting to psi initially. The combination of the round type pressure gauge with color zone "M" and a psi display "Z" is not orderable as a standard product. However, this combination is available as a special.

Note 14) For options: E1, E2, E3, E4. This product is for

overseas use only according to the new Measurement Law. (The SI unit is provided for use in Japan.)

Note 15) O: For thread type: M5 and NPT only Note 16)  $\triangle$ : Select with options: E1, E2, E3, E4.

Model	AW10	AW20(K)	AW30(K)	AW40(K)	AW40(K)-06	AW60(K)		
Port size	M5 x 0.8	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1		
Pressure gauge port size Note 1)	1/16 Note 2)	1/	8		1/4			
Fluid			Α	ir				
Ambient and fluid temperature Note 3)			-5 to 60°C (wi	th no freezing)				
Proof pressure			1.5 [	MРа				
Maximum operating pressure		1.0 MPa						
Set pressure range	0.05 to 0.7 MPa			0.05 to 0.85 MP	a			
Relief pressure Note 4)		Set pressure +	0.05 MPa [at re	lief flow rate of 0	.1 L/min (ANR)]			
Nominal filtration rating			5	μm				
Drain capacity (cm <sup>3</sup> )	2.5	8	25	45	45	45		
Bowl material			Polycar	bonate				
Bowl guard		<ul><li>— Semi-standard</li><li>Standard</li></ul>						
Construction			Relievi	ng type				
Weight (kg)	0.09	0.20	0.40	0.72	0.75	2.00		

Note 1) Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type Note 3) -5 to 50°C for the products with the digital pressure switch pressure gauge (AW20(K) to AW60(K)). Note 2) Use a bushing (part no:131368) when connecting the R1/8 pressure gauge to the Rc 1/16

Note 4) Not applicable to the AW10.

# Series AW10 to AW60 Series AW20K to AW60K

# Options/Part No.

	Optional specifi	inations			Mo	del				
	Optional specif	Icalions	AW10	AW20(K)	AW30(K)	AW40(K)	AW40(K)-06	AW60(K)		
Bracket a	assembly Note 1)		AR10P-270AS	AW20P-270AS	AR30P-270AS	AR40F	2-270AS	AW60P-270AS Note 6)		
Set nut			AR10P-260S	AR20P-260S	AR30P-260S	AR40I	AR40P-260S			
	Round type Note 2)	Standard	G27-10-R1	G36-1	0-□01	G46-10-□02				
	Hound type Note 27	0.02 to 0.2 MPa setting	G27-10-R1 Note 3)	G36-2	2-□01	G46-2-□02				
Pressure	Round type Note 2)	Standard	_	G36-10	)-□01-L	G46-10-□02-L				
gauge	(with color zone)	0.02 to 0.2 MPa setting	_	G36-2-	-□01-L		G46-2-□02-L			
	Square embedded	Standard	_	GC3-10AS [GC3P-010AS (Pressure gauge cover only)]						
	type Note 4)	0.02 to 0.2 MPa setting	_	GO	C3-2AS [GC3P-0	10AS (Pressure	ure gauge cover only)]			
		NPN output / Wiring bottom entry		IS	SE35-N-25-MLA	[ISE35-N-25-M (	Switch body only	y)]		
	ressure Note 5)	NPN output / Wiring top entry		IS	SE35-R-25-MLA	[ISE35-R-25-M (	Switch body only	y)]		
switch		PNP output / Wiring bottom entry	_	IS	SE35-N-65-MLA	[ISE35-N-65-M (	Switch body only	y)]		
		PNP output / Wiring top entry		IS	E35-R-65-MLA	ISE35-R-65-M (Switch body only)]				
Fl 4 4	Note 8) Note 9)	N.C.	AD17	AD27	AD37	AD47				
Float typ	e auto drain	N.O.	_	_	AD38	AD48				

## Semi-standard/Bowl Assembly Part No.

S	emi-stan	dard spec	cifications	3		Model							
Bowl material	Float	type drain N.O.	With drain guide	With barb fitting	With bowl guard	AW10	AW20(K)	AW30(K)	AW40(K)	AW40(K)-06	AW60(K)		
	N.C.		_		•		C2SF-C						
-	_	_					AD27-C						
Dalisaada					_								
Polycarbonate			•				C2SF-J	C3SF-J		C4SF-J			
-		_		•				C3SF-W		C4SF-W			
		_	•		•		C2SF-CJ	_					
	_	_	_	_	_	C1SF-6	C2SF-6	C3SF-6		C4SF-6			
	_	_	_	_	•	_	C2SF-6C	_	_				
Nister	•	_	_	_	_	AD17-6	AD27-6	AD37-6		AD47-6			
	_	•	_	_	_	_	_	AD38-6		AD48-6			
Nylon	•	_	_	_	•	_	AD27-6C	_	_				
	_	_	•	_	_	_	C2SF-6J	C3SF-6J		C4SF-6J			
	_	_	_	•	_	_	_	C3SF-6W		C4SF-6W			
	_	_	•	_	•	_	C2SF-6CJ	_		_			
	_	_	_	_	_	C1SF-2	C2SF-2	C3SF-2		C4SF-2			
Metal	•	_	_	_	_	AD17-2	AD27-2	AD37-2		AD47-2			
Metal	_	•	_	_	_	_	_	AD38-2		AD48-2			
	_	_	•	_	_	_	C2SF-2J	C3SF-2J		C4SF-2J			
	_	_	_	_	_	_	_	C3LF-8		C4LF-8			
Metal bowl with	•	_	_	_	_	_	_	AD37-8		AD47-8			
level gauge	_	•	_	_	_	_	_	AD38-8		AD48-8			
	_	_	•	_	_	_	_	C3LF-8J		C4LF-8J			

Note 1) Assembly of a bracket and set nuts

Note 2)  $\square$  in part numbers for a round pressure gauge indicates a type of connection thread. No indication is necessary for R; however, indicate N for NPT. Please contact SMC regarding the connection thread NPT and pressure gauge supply for psi unit specifications.

Note 3) Standard pressure gauge

Note 4) Including one O-ring and 2 mounting screws. [ ]: Pressure gauge cover only

Note 5) Lead wire with connector (2 m), adapter, lock pin; O-ring (1 pc.), mounting screw (2 pc.s) are attached. [ ]: Switch body only. Also, regarding how to order the digital pressure switch, please refer to page 538. A pressure switch adapter assembly (AW60P.310AS) will be additionally required for the AW60(K) only. Use the attached mounting screw (M3 x 0.5 x 74) for mounting. The mounting screw (M3 x 0.5 x 7 attached to the digital pressure switch assembly will not be required.

Note 6) Assembly of a bracket and 2 mounting screws

Note 7) Please consult SMC regarding the set nuts for the AW60(K).

Note 8) Minimum operating pressure: N.O. type-0.1 MPa; N.C. type-0.1 MPa (AD27) and 0.15 MPa (AD37/47). Please contact SMC for psi and °F unit specifications.

Note 9) Please consult SMC for details on drain piping to fit NPT or G port sizes

Note) • Bowl O-ring is included for the AW20(K) to AW60(K).

Bowl assembly for the AW30(K) to AW60(K) models comes with a bowl guard (steel band material). (except when the bowl material is metal)





# Series AW10 to AW60 Series AW20K to AW60K Specific Product Precautions

Be sure to read before handling. Refer to front matter 43 for Safety Instructions and pages 365 to 369 for F.R.L. Precautions.

### Selection

# **⚠** Warning

 Residual pressure disposal (outlet pressure removal) is not possible for the AW20 to AW60 even though the inlet pressure is exhausted. When the residual pressure disposal is performed, use the filter regulator with backflow function (AW20K to AW60K).

### Maintenance

# **⚠** Warning

 Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage to the element.

# **Mounting and Adjustment**

# <u> Marning</u>

- Set the regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the regulator knob excessively can cause damage to the internal parts.
- The pressure gauge included with regulators for 0.02 to 0.2 MPa setting is for up to 0.2 MPa use only (except the AW10). Exceeding 0.2 MPa of pressure can damage the gauge.
- Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.

# **⚠** Caution

- Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure. Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.
  - Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
  - Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).



A knob cover is available to prevent careless operation of the knob. Refer to page 539 for details. AC-A

AF-A

AR-A

AL-A

AW-A

AC

AF

AF

AR

AL

A□G

E

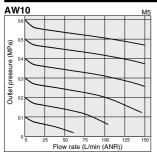
ΑV

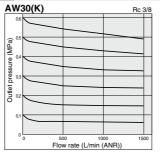
AF

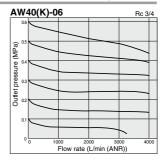
# Series AW10 to AW60 Series AW20K to AW60K

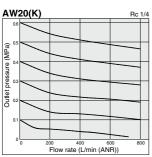
# Flow Characteristics (Representative values)

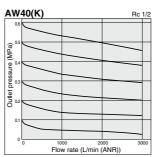
Condition: Inlet pressure 0.7 MPa

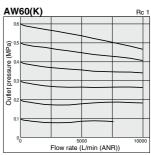






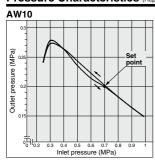


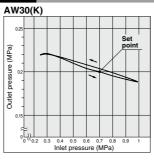


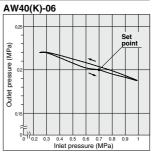


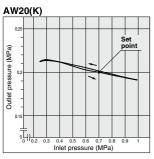
# Pressure Characteristics (Representative values)

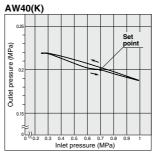
Conditions: Inlet pressure 0.7 MPa, Outlet pressure 0.2 MPa, Flow rate 20 L/min (ANR)

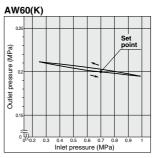












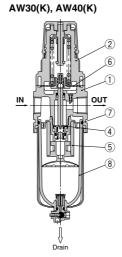
# Filter Regulator Series AW10 to AW60 Filter Regulator with Backflow Function Series AW20K to AW60K

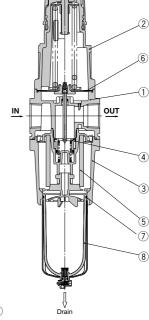
AW60(K)

# Construction

# 

OUT





AC-A AF-A

AF□-A AR-A

AL-A AW-A

AC AF

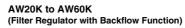
AR AL

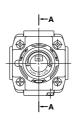
AW□

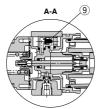
A□G

IE□

AV AF







Drain
Component Parts

Con	iponeni Paris			
No.	Description	Material	Model	Color
_	Body	Zinc die-cast	AW10	Platinum silver
	Dody	Aluminum die-cast	AW20(K) to AW60(K)	r iaurium silver
2	Bonnet	Polyacetal	AW10 to AW40(K)	Black
2	Bollilet	Aluminum die-cast	AW60(K)	DIACK
3	Housing	Aluminum die-cast	AW60(K)	Platinum silver

# Replacement Parts

No.	Description	Material	Part no.									
INO.	Description	Material	AW10	AW20(K)	AW30(K)	AW40(K)	AW40(K)-06	AW60(K)				
4	Valve assembly	Brass, HNBR	AR10P-090S	AW20P-340AS	AW30P-340AS	AW40P	AW60P-090AS					
5	Filter element	Non-woven fabric	AF10P-060S	AF20P-060S	AF30P-060S	AF40F	AW60P-060S					
6	Diaphragm assembly	Weatherable NBR	AR10P-150AS Note 1)	AR20P-150AS	AR30P-150AS	AR40P-150AS		AR50P-150AS				
7	Bowl O-ring	NBR	C1SFP-260S	C2SFP-260S	C3SFP-260S		C4SFP-260S					
8	Bowl assembly Note 2)	Polycarbonate	C1SF	C2SF	C3SF Note 3)							
9	Check valve assembly Note 4)	_	_			AR20KP-020AS						

Note 1) The AW10 is a piston type. Assembly of a piston and a seal (KSYP-13).

Note 2 Bowl O-ring is included for the AW20(K) to AW60(K). Please contact SMC regarding the bowl assembly supply for psi and °F unit specifications.

Note 3) Bowl assembly for the AW30(K) to AW60(K) models comes with a bowl guard (steel band material).

Note 4) Check valve assembly is applicable for a filter regulator with backflow function (AW20K to AW60K) only.

Assembly of a check valve cover, check valve body assembly and 2 screws



# Series AW10 to AW60 Series AW20K to AW60K

# Working Principle (Filter Regulator with Backflow Function)



When the inlet pressure is higher than the regulating pressure, the check valve operates as a normal regulator (Figure 1).

When the inlet pressure is shut off and exhausted, any inlet pressure applied to the valve ① will be lost. The force for seating the valve ① is the valve spring force ② only. When the valve ① is opened using the outlet force, the outlet pressure will be exhausted at the inlet side. (Figure 2)

When the set pressure is 0.15 MPa or less, valve ① may not open due to the valve spring ② force.

### AW20K to AW60K

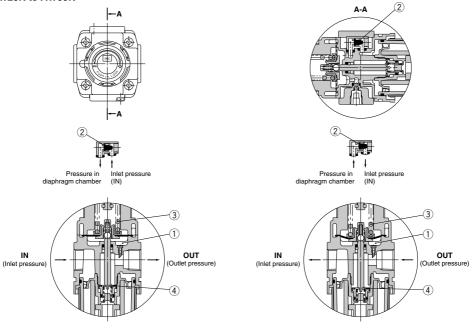


Figure 1 Normal

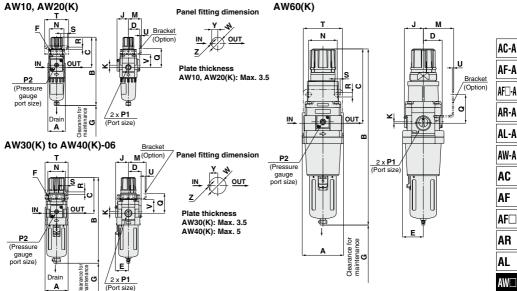
Figure 2 Backflow

When the inlet pressure is higher than the regulating pressure, the check valve ② closes and operates as a normal regulator (Figure 1). When the inlet pressure is shut off and released, the check valve ② opens and the pressure in the diaphragm chamber ① is released into the inlet side (Figure 2).

This lowers the pressure in the diaphragm chamber ① and the force generated by the pressure regulator spring ③ lifts the diaphragm. Valve ④ opens through the stem, and the outlet pressure is released to the inlet side (Figure 2).

# Filter Regulator Series AW10 to AW60 Filter Regulator with Backflow Function Series AW20K to AW60K

# **Dimensions**



- 4	SE (FOIL SIZE)			
Applicable model	AW20(K) to AV	V60(K)	AW10, AW20(K) to AW60(K)	AW20(K) to AW60(K)
Option	Square embedded type pressure gauge	Digital pressure switch	Round type pressure gauge	Round type pressure gauge (with color zone)
Dimensions	Center of piping	Center of piping	<b>±</b>	Center of piping

Applicable model		W20(K)	AW20(K)	N20(K) AW30(K) to AW60(K)									
Optional/Semi-standard specifications	With auto drain (N.C.)	Metal bowl	With drain guide	With auto drain (N.O./N.C.)	Metal bowl	Metal bowl with level gauge	With drain guide	Drain cock with barb fitting					
Dimensions	B M5 x 0.8	B		N.O.: Black N.C.: Gray			m 1/4 Width across flats 17	Barb fitting Applicable tubing: T00004					

												Optional specifications							
Model				S	itandar	d speci	tication	S				Square type pressure gauge		Digital pressure switch		Round type pressure gauge		Round type pressure gauge (with color zone)	
	P1	P2	Α	B Note)	С	D	Е	F	G	J	K	Н	J	Н	J	Н	J	Н	J
AW10	M5 x 0.8	1/16	25	108	48	12.5	_	M18 x 1	25	12.5	0	_	_	_	_	ø26	26		_
AW20(K)	1/8, 1/4	1/8	40	160	73	26	-	M28 x 1	40	26	5	□28	27	□27.8	37.5	ø37.5	62.5	ø37.5	63
AW30(K)	1/4, 3/8	1/8	53	201	86	29.5	30	M38 x 1.5	55	29.5	3.5	□28	30.5	□27.8	41	ø37.5	66	ø37.5	66
AW40(K)	1/4, 3/8, 1/2	1/4	70	239	92	37.5	38	M42 x 1.5	80	37.5	1.5	□28	38.5	□27.8	49	ø42.5	76	ø42.5	76
AW40(K)-06	3/4	1/4	75	242	93	37.5	38	M42 x 1.5	80	37.5	1.2	□28	38.5	□27.8	49	ø42.5	76	ø42.5	76
AW60(K)	3/4, 1	1/4	95	409	175	43.5	47.5		20	43.5	3.2	□28	44.5	□27.8	61.5	ø42.5	82	ø42.5	84

		Optional specifications										Semi-standard specifications				
Model			Bra	icket mo	unt			Panel mount With auto drain				With auto drain	With barb fitting	With drain guide	Metal bowl	Metal bowl with level gauge
	M	N	Q	R	S	Т	U	٧	W	Υ	Z	B Note)	B Note)	B Note)	B Note)	B Note)
AW10	25	28	30	4.5	6.5	40	2	18	18.5		_	125	_	_	107	_
AW20(K)	30	34	44	5.4	15.4	55	2.3	30	28.5	14	6	177	_	164	160	_
AW30(K)	41	40	46	6.5	8	53	2.3	31	38.5	19	7	242	209	208	214	234
AW40(K)	50	54	54	8.5	10.5	70	2.3	35.5	42.5	21	7	278	247	246	252	272
AW40(K)-06	50	54	56	8.5	10.5	70	2.3	37	42.5	21	7	282	251	249	255	275
AW60(K)	70	66	66	11	13	90	3.2	_	_	_	_	448	417	416	422	442
AW20(K) AW30(K) AW40(K) AW40(K)-06	30 41 50 50	34 40 54 54	44 46 54 56	5.4 6.5 8.5 8.5	15.4 8 10.5 10.5	55 53 70 70	2.3 2.3 2.3 2.3	30 31 35.5	28.5 38.5 42.5 42.5	19	6 7 7 7 —	177 242 278 282	247 251	208 246 249	160 214 252 255	

Note) The total length of B dimension is the length when the filter regulator knob is unlocked.

A□G E□ AV AF

# **Filter Regulator** AW20 to AW60 **Made to Order Specifications:**



Please contact SMC for detailed dimensions, specifications, and lead times.

## 1 Special Temperature Environment

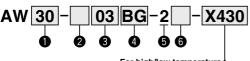
Special materials are used in the manufacturing of seals and resin parts to allow them to withstand various temperature conditions in cold or tropical (hot) climates.

## Specifications

Made-to-	order part no.	-X430	-X440
Environn	nent	Low temperature	High temperature
Ambient t	emperature (°C)	-30 to 60	-5 to 80
Fluid tem	perature (°C)	-5 to 60 (with	n no freezing)
Material	Rubber parts	Special NBR	FKM
wateriai	Main parts	Metal (Aluminur	n die-cast), etc.

## **Applicable Model**

Model	AW30	AW40	AW40-06	AW60
Port size	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1



For high/low temperature X430 Low temperature X440 High temperature



AW30-03G-2-X440

- . Option/Semi-standard: Select one each for a to g.
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AW30-03BG-2N-X430

_						0	
			Symbol	Description		Body size	
					30	40	60
			Nil	Rc	•	•	•
	Т	hread type	N	NPT	•	•	•
			F	G	•	•	•
			+				
			02	1/4	•	•	_
			03	3/8	•	•	_
		Port size	04	1/2	_	•	_
1			06	3/4	_	•	•
			10	1	_	_	•
			+				
			Nil	Without mounting option	•	•	•
Note:	) a	Mounting	B Note 2)	With bracket	•	•	•
Option		1	Н	With set nut (for panel fitting)	•	•	_
ğ	_	•	+				
1		D	Nil	Without pressure gauge	•	•	•
	b	Pressure gauge	G Note 3)	Round type pressure gauge (without limit indicator)	•	•	•
		•	+				
	Е	Bowl Note 4)	2	Metal bowl	•	•	•
			+				
		0-4	Nil	0.05 to 0.85 MPa setting	•	•	•
	C	Set pressure	1 Note 5)	0.02 to 0.2 MPa setting	•	•	•
	1	•	+				
	d	Drain port	Nil	With drain cock	•	•	•
ج ا	a	Drain port	J Note 6)	Drain guide 1/4	•	•	•
la g	-	•	+				
ä		Exhaust mechanism	Nil	Relieving type	•	•	•
Semi-standard	е	Exnaust mechanism	N	Non-relieving type	•	•	•
l E	1	•	+				
ű		Flow direction	Nil	Flow direction: Left to right	•	•	•
	f	Flow direction	R	Flow direction: Right to left	•	•	•
			+				
		D	Nil	Name plate, caution plate for bowl, and pressure gauge in imperial units: MPa	•	•	•
	g	Pressure unit	Z Note 7)	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F	○ Note 8)	ONote 8)	∩ Note 8)

Note 1) Option B, G, H are not assembled and supplied loose at the time of shipment.

Note 2) Assembly of a bracket and set nuts (AW30 to AW40) Including 2 mounting screws for the AW60

Note 3) Mounting thread for pressure gauge: 1/8 for the AW30, 1/4 for the AW40 and AW60. Pressure gauge type: G43

Note 4) Only metal bowl 2 is available

Note 5 The only difference from the standard specifications is the adjusting spring for the regulator. It does not restrict the setting of 0.2 MPa or more. When the pressure gauge is attached, a 0.2 MPa pressure gauge will be fitted.

Note 6) Without a valve function
Note 7) For thread type: NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)

Note 8) O: For thread type: NPT only



# Filter Regulator Series AW20 to AW60

## 2 High Pressure

Strong materials are used in the manufacturing of air filters intended for high pressure operation. Also, construction modification allows a wider regulating pressure range.

# **Specifications**

Made-to-order part no.	-X425				
Proof pressure (MPa)	3.0				
Maximum operating pressure (MPa)	2.0				
Set pressure range (MPa)	0.1 to 1.7				
Ambient and fluid temperature (°C)	-5 to 60°C (with no freezing)				

# **Applicable Model**

Model	AW20	AW30	AW40	AW40-06	AW60
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1



AW30-03-2-X425

X425

• Option/Semi-standard: Select one each for a to f. Option/Semi-standard symbol: When more than one specification is

required, indicate in alphanumeric order. Example) AW30-03BG-2N-X425

					For high pressure •				
	_	_						<b>D</b>	
			_	Symbol	Description				
						20	30	40	60
				Nil	Rc	•	•	•	•
2		Th	read type	N	NPT	•	•	•	•
				F	G	•	•	•	•
				+					
				01	1/8	•	_	_	_
				02	1/4	•	•	•	_
6			Port size	03	3/8	_	•	•	_
v			POIL SIZE	04	1/2	_	_	•	_
				06	3/4	_	_	•	•
				10	1	_	_	_	•
	•			+			•	•	
				Nil	Without mounting option	•	•	•	•
	Note 1)	а	Mounting	B Note 2)	With bracket	•	•	•	•
	Option		_	Н	With set nut (for panel fitting)	•	•	•	_
4	þ			+			•	•	
	١		D	Nil	Without pressure gauge	•	•	•	•
		D	Pressure gauge	G Note 3)	Round type pressure gauge (with limit indicator)	•	•	•	•
		_	•	+			•	•	
_		_	owl Note 4)	2	Metal bowl	•	•	•	•
6		В	owl Note 4)	8	Metal bowl with level gauge	_	•	•	•
_	•			+			•	•	
		_	Exhaust mechanism	Nil	Relieving type	•	•	•	•
		С	Exnaust mechanism	N	Non-relieving type	•	•	•	•
				+					
				Nil	With drain cock	•	•	•	•
	<u>a</u>	d	Drain port	J Note 5)	Drain guide 1/8	•	_	_	_
ര	a			J Note 5)	Drain guide 1/4	_	•	•	•
$\mathbf{o}$	-st	_	•	+			•	•	
	Semi-standard		Flow direction	Nil	Flow direction: Left to right	•	•	•	•
	ഗ്	е	Flow direction	R	Flow direction: Right to left	•	•	•	•
				+					
		f	Pressure unit	Nil	Name plate, caution plate for bowl, and pressure gauge in imperial units: MPa	•	•	•	•
		r Pressure unit		Z Note 6)	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F	ONote 7)	○ Note 7)	○ Note 7)	○ Note 7)

Note 1) Option B, G, H are not assembled and supplied loose at the time of shipment.

Note 2) Assembly of a bracket and set nuts (AW20 to AW40)

Including 2 mounting screws for the AW60
Note 3) Mounting thread for pressure gauge: 1/8 for the AW20 and AW30, 1/4 for the AW40 and AW60. Pressure gauge type: G46-20Note 4) Only metal bowl 2 and 8 are available.

Note 5) Without a valve function
Note 6) For thread type: NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)

Note 7) O: For thread type: NPT only

AC-A

AF-A

AF□-A AR-A AL-A

AW-A

AC

AF□ AR AL

A□G |E□ A۷ AF

# Filter Regulator AW10 to AW60

# Filter Regulator with Backflow Function AW20K to AW60K

# Made to Order Specifications:



Please contact SMC for detailed dimensions, specifications, and lead times.

## 3 0.4 MPa Setting

The maximum set pressure is 0.4 MPa. When a pressure gauge is included, the display will show a range from 0 to 0.4 MPa.

## **Specifications**

Proof pressure	1.5 MPa
Maximum operating pressure	1.0 MPa
Set pressure range	0.05 to 0.4 MPa

## Applicable Model

Model	AW10	AW20(K)	AW30(K)	AW40(K)	AW40(K)-06	AW60(K)
Port size	M5	1/8. 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4. 1

# 4 Long Bowl

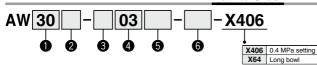
Drain capacity is greater than that of standard models.

## Applicable Model/Drain Capacity

Model	AW10	AW20(K)	AW30(K)	AW40(K)	AW40(K)-06	AW60(K)
Port size	M5	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1
Drain capacity (cm <sup>3</sup> )	9	19	43		88	

Note) Please consult SMC for dimensions.

## How to Order



- . Option/Semi-standard: Select one each for a to h
- . Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AW30K-03BE-2N-X406

# 0.4 MPa Setting

# Long Bowl

_	_	_						0					0		
		_	_	Symbol	Description			Body siz				Body siz			
						10	20	30	40	60	10	20	30	40	6
	٧		backflow	Nil	Without backflow function	•	•	•	•	•	•	•	•	•	
1		fu	nction	K Note 1)	With backflow function	_	•	•	•	•	_	•	•	•	•
				+											
Т				Nil	Metric thread (M5)	•	-	-	-	- 1	•	-	-	T -	-
N.		Th		INII	Rc	_	•	•	•	•	_	•	•	•	
		Inre	ead type	Note 2)	NPT	_	•	•	•	•	_	•	•	•	•
				F Note 3)	G	_	•	•	•	•	_	•	•	•	•
				+											
				M5	M5	•	T -	-	_	-	•	-	_	_	-
				01	1/8	_	•	_	_	_	_	•	-	-	-
				02	1/4	_	•	•	•	-	_	•	•	•	-
		Po	ort size	03	3/8	_	_	•	•	-	_	-	•	•	-
				04	1/2	_	_	-	•	_	_	-	-	•	١.
				06	3/4	_	<b>—</b>	-	•	•	_	-	-	•	
	10				1	_	<b>—</b>	-	-	•	_	-	-	_	
				+											1
Т				Nil	Without mounting option			•	•	•	•	•	•	•	
	Ш	а	Mounting	B Note 5)	With bracket		•	•	•	•		•	•	•	
	Ш			Н	With set nut (for panel fitting)		•	•	•	_		•	•	•	١.
	ľ			+	, , , , , , , , , , , , , , , , , , ,										
	١ſ			Nil	Without auto drain	•		•	•	•	_	Γ-	T -	Τ-	Τ.
	Ш	ь	Float type auto drain	С	Float type auto drain (N.C.)		•	•	•	•	_	-	-	_	١.
	Ш		auto drain	D	Float type auto drain (N.O.)		1	•	•	•	_	-	-	_	١.
Note				+	,,										
Ontion	<u> </u>			Nil	Without pressure gauge	•			•	•	•	•	•	•	
ျင်	5		_	E	Square embedded type pressure gauge (with limit indicator)	-	•	•	•	•		•	•	•	
	Ш		Pressure		Round type pressure gauge (without limit indicator)	•	<u> </u>	<u>-</u>			•			<u> </u>	T
	Ш		gauge	G	Round type pressure gauge (with limit indicator)	-	•	•	•	•		•	•	•	•
	Ш	С		М	Round type pressure gauge (with color zone)	_	•	•	•	ě	_	•	•	•	
	Ш			E1 Note 6)	Output: NPN output / Electrical entry: Wiring bottom entry	-	Ŏ	•	•	ě	_	•	Ó	•	
	Ш		Digital	E2 Note 6)	Output: NPN output / Electrical entry: Wiring top entry	_	ě	•	•	ě	_	ě	Ó	•	
	П		pressure	E3 Note 6)	Output: PNP output / Electrical entry: Wiring bottom entry	-		•	ě		-	ě	ě	Ť	
			switch	E4 Note 6)	Output: PNP output / Electrical entry: Wiring top entry	_	+ -			-	<b>—</b>			+ ž	1

available.) When using the AW10 type as w/ backflow function, backflow may not occur with the set pressure 0.15 MPa or less. Please set the inlet pressure

to at least 0.05 MPa higher than the set pressure.

Note 2) Drain guide is NPT 1/8 (applicable to the AW20(K)) and NPT 1/4 (applicable to the AW30(K) to AW60(K)). The auto drain port comes with e3/8" One-touch fitting (applicable to the AW30(K) to AW60(K)).

Note 3) Drain guide is G 1/8 (applicable to the AW20(K)) and G 1/4 (applicable to the

AW30(K) to AW60(K)).

shipment.

Note 5) Assembly of a bracket and set nuts. (AW10, AW20(K) to AW40(K)).

Including 2 mounting screws for the AW60(K)

Note 6) When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring down entry" for the electrial entry.

# Filter Regulator Series AW10 to AW60 Filter Regulator with Backflow Function Series AW20K to AW60K

AF-A AF□-A

AC-A

AR-A

AL-A AW-A

AC

AF

AF 🗆 AR

Long Bowl

AL AW□

A□G IE□

> A۷ AF

0.4 MPa Setting

	Combal Description						0			0					
			_	Symbol	Description		E	Body siz	е				Body siz	e	
						10	20	30	40	60	10	20	30	40	60
		$\overline{}$		Nil Note 7)	0.05 to 0.85 MPa setting	$\overline{}$				$-\overline{-}$		•		•	
		d	Set pressure	1 Note 8)	0.02 to 0.2 MPa setting	<b>-</b>	t _	- 1	_		Ť	ě	ě	ě	ě
				+											
			Bowl Note 9)	Nil	Polycarbonate bowl	•	•	•	•	•	•	•	•	•	•
				2	Metal bowl	•	•	•	•	•	•	•	•	•	•
				6	Nylon bowl	•	•	•	•	•	•	•	•	•	•
		е		8	Metal bowl with level gauge	_	-	•	•	•	_	-	-	_	-
				С	With bowl guard	_	•		_	_	_	•	I -	_	_
	Semi-standard			6C	Nylon bowl with bowl guard		•	_	_	_	_	•	_	_	_
				+											
			Note 10)	Nil	With drain cock	•	•	•	•	•	•	•	•	•	•
6	l a	-	Drain port	. Note 11)	Drain guide 1/8		•	_	_		_	•	<u> </u>	_	-
•	-S	Ι'	Diam port		Drain guide 1/4			•	•	•		_	•	•	•
	l e			W Note 12)	Drain cock with barb fitting: For ø6 x ø4 nylon tube		-		•	•		_	•	•	•
	ا ° ا	_		_+_											
		g	Exhaust	Nil	Relieving type	<u> </u>			•	•		•	•	•	•
		9	mechanism	N	Non-relieving type				•	•				•	•
				_+_			-	_	_						_
		h	Flow direction	Nil	Flow direction: Left to right		•	•	•	•	•	•	•	•	•
				R	Flow direction: Right to left				•	•					
				+			-	-	_						
				Nil	Name plate, caution plate for bowl, and pressure gauge in imperial units: MPa	- 11 45	- 10 45	- 11: 45	- 11 - 15	- 11 - 45	Note 15)	•	•	- 10 - 45	- 111 45
		i	Pressure unit	Z Note 13)	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F	Note 15	○ Note 15	V .	O .	Note 15)	O Note 15)	O		· ·	· ·
				ZA Note 14)	Digital pressure switch: With unit conversion function		△ Note 16	△ Note 16)	△ Note 16)	△ Note 16)	_	△ Note 16	Note 16	△ Note 16)	△ Note 16)

Note 7) Only the AW10 has a pressure setting of 0.05 to 0.7 MPa.

Note 8) The only difference from the standard specifications is the adjusting spring for

the regulator. It does not restrict the setting of 0.2 MPa or more. When the pressure gauge is attached, a 0.2 MPa pressure gauge will be fitted.

Note 9) Refer to Chemical Data on page 365 when selecting a case material.

Note 10) Float type auto drain: The combination of C and D is not possible. Note 11) Without a valve function

Note 12) Metal bowl: The combination of 2 and 8 is not possible.

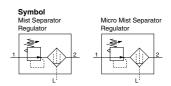
Note 13) For thread type: M5 and NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.) The digital pressure switch will be equipped with the unit conversion function,

setting to psi initially.

Note 14) For options: E1, E2, E3, E4. This product is for overseas use only according to the new Measurement Law. (The SI unit is provided for use in Japan.)

Note 15) ○: For thread type: M5 and NPT only Note 16) △: Select with options: E1, E2, E3, E4.

# Mist Separator Regulator AWM20 to AWM40 Micro Mist Separator Regulator AWD20 to AWD40



- The AWM series is made up of a regulator and a mist separator to provide optimum results in applications such as clean air blow operations. (Nominal filtration rating: 0.3 μm)
- The AWD series is made up of a regulator and a micro mist separator to provide optimum results in applications such as ultraclean air blow operations. (Nominal filtration rating: 0.01 μm)

How to Order

### Ontion/Semi-standard: Select one each for a AWM 30 03 BE to i. · Option/Semi-standard symbol: When more than one specification is required, indicate in AWD 30 alphanumeric order. Example) AWM30-03BE-1N Made to Order For details, refer to pages 536 and 537. 0 Symbol Description Body size 20 30 40 Nil Rc 0 N Note 1 NPT • Thread type Note 2) G 7 01 1/8 02 1/4 6 Port size 03 3/8 04 1/2 4 Nil Without mounting option B Note 4 With bracket а Mounting н With set nut + Nil Without auto drain Float type b С Float type auto drain (N.C.) auto drain D Float type auto drain (N.O.) Option 4 Nil Without pressure gauge Square embedded type pressure gauge Ε Pressure gauge G Round type pressure gauge Round type pressure gauge (with color zone) c Output: NPN output / Electrical entry: Wiring bottom entry Digital E2 Note 5) Output: NPN output / Electrical entry: Wiring top entry pressure E3 Note 5) Output: PNP output / Electrical entry: Wiring bottom entry switch E4 Note 5) Output: PNP output / Electrical entry: Wiring top entry Nil 0.05 to 0.85 MPa setting • Set pressure d 0.05 to 0.2 MPa setting Nil Polycarbonate bowl 2 Metal bowl • • • standard 6 Nvlon bowl • Bowl Note 8) 8 Metal bowl with level gauge . 6 С With bowl guard Nylon bowl with bowl guard 6C • + With drain cock • • Drain guide 1/8 Drain port Note 9) Drain guide 1/4 W Note 11) Drain cock with barb fitting: For ø6 x ø4 nylon tube

# Mist Separator Regulator Series AWM20 to AWM40 Micro Mist Separator Regulator Series AWD20 to AWD40





AWM20, AWD20

AWM40, AWD40

							0			
	Syl			Symbol	Description	Body size				
						20	30	40		
		_	Exhaust	Nil	Relieving type	•	•	•		
		g	mechanism N		Non-relieving type	•	•	•		
	힏			+						
	Semi-standard	h	Flow direction	Nil	Flow direction: Left to right	•	•	•		
6	stal		Flow direction	R	Flow direction: Right to left	•	•	•		
	<u>=</u>			+						
	Se			Nil	Name plate, caution plate for bowl, and pressure gauge in imperial units: MPa	•	•	•		
		i	Pressure unit	<b>Z</b> Note 12)	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F	O Note 14)	O Note 14)	O Note 14)		
				ZA Note 13)	Digital pressure switch: With unit conversion function	△ Note 15)	△ Note 15)	△ Note 15)		

Note 1) Drain guide is NPT1/8 (applicable to the AWM20, AWD20) and NPT1/4 (applicable to the AWM30 to AWM40, AWD30 to AWD40). The auto drain port comes with ø3/8" one-touch fitting (applicable to the AWM30 to AWM40, AWD30 to AWD40).

Note 2) Drain guide is G1/8 (applicable to the AWM20 AWD20) and G1/4 (applicable to the AWM30 to AWM40, AWD30 to AWD40).

Note 3) Option B, G, H, M are not assembled and

supplied loose at the time of shipment. Note 4) Assembly of a bracket and set nuts

Note 5) When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring bottom entry" for the electrical entry.

Note 6) Float type auto drain: when used in combination with C or D, minimum set pressure is: N.O. type-0.1 MPa; N.C. type-0.1 MPa (AD27) and 0.15 MPa (AD37/47).

Note 7) The only difference from the standard specifications is the adjusting spring for the regulator. It does not restrict the setting of 0.2 MPa or more. When the pressure gauge is attached, a 0.2 MPa pressure gauge will be fitted.

Note 8) Refer to Chemical Data on page 365 when selecting a case material. Note 9) Float type auto drain: The combination of C and D

is not possible. Note 10) Without a valve function

Note 11) Metal bowl: The combination of 2 and 8 is not possible.

Note 12) For thread type: NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.) The digital pressure switch will be equipped with the unit conversion function, setting to psi initially. The combination of the round type pressure gauge with color zone "M" and a psi display "Z" is not orderable as a standard product. However, this combination is available as a special

Note 13) For options: E1, E2, E3, E4, This product is for overseas use only according to the new Measurement Law. (The SI unit is provided for use in Japan.)

Note 14) O: For thread type: NPT only

Note 15)  $\triangle$ : Select with options: E1, E2, E3, E4.

Standard Specifications			,	.,			
Model		AWM20 AWD20	AWM30 AWD30	AWM40 AWD40			
Port size		1/8, 1/4 1/4, 3/8 1/4, 3/8, 1/2					
Fluid			Air				
Proof pressure			1.5 MPa				
Maximum operating pressure			1.0 MPa				
Set pressure range			0.05 to 0.85 MPa				
Pressure gauge port size Note 1)		1/	/8	1/4			
Ambient and fluid temperature Not	e 2)	−5 to 60°C (with no freezing)					
Nominal filtration rating	AWM20 to AWM40	0.3 μm (99.9% filtered particle size)					
Nominal intration rating	AWD20 to AWD40	0.01 μm (99.9% filtered particle size)					
Outlet side oil mist	AWM20 to AWM40	Max. 1.0 mg/m³ (ANR) (≈ 0.8 ppm) Note 3) Note 4)					
concentration	AWD20 to AWD40	Max. 0.1 mg/m³ (ANR) (Before saturated with oil 0.01 mg/m³ (ANR) or less ≈ 0.008 ppm) Note 3) Note					
Rated flow (L/min (ANR)) Note 5)	AWM20 to AWM40	150	330	820			
nated flow (Diffill (ANA))	AWD20 to AWD40	90	180	450			
Drain capacity (cm³)		8	25	45			
Bowl material	·		Polycarbonate				
Bowl guard		Semi-standard Standard					
Construction		Relieving type					
Weight (kg)		0.29	0.59	1.25			

Note 1) Pressure gauge connection threads are not available for

Note 5) Conditions: Mist separator inlet pressure: 0.7 MPa; outlet pressure: 0.5 MPa. The rated flow varies depending on the inlet pressure. Keep the air flow within the rated flow to prevent an outflow of lubricant to the outlet side



AF-A

AC-A

AF□-A

AR-A AL-A

AW-A

AC AF

AR

AL

A□G

|E□

ΑV AF

F.R.L. unit with a square embedded type pressure gauge Note 2) -5 to 50°C for the products with the digital pressure switch. Note 3) When the compressor oil mist discharge concentration is 30 mg/m<sup>3</sup> (ANR).

Note 4) Bowl O-ring and other O-rings are slightly lubricated.

# Series AWM20 to AWM40 Series AWD20 to AWD40

# Options/Part No.

				Model			
	Optional specifi	cations	AWM20 AWD20	AWM30 AWD30	AWM40 AWD40		
Bracket as	sembly Note 1)		AW20P-270AS	AR30P-270AS	AR40P-270AS		
Set nut			AR20P-260S	AR30P-260S	AR40P-260S		
	B Noto 2)	Standard	G36-1	0-□01	G46-10-□02		
	Round type Note 2)	0.02 to 0.2 MPa setting	G36-2	G36-2-□01			
	Round type Note 2)	Standard	G36-10	-□01-L	G46-10-□02-L		
gauge	(with color zone)	0.02 to 0.2 MPa setting	G36-2-	-□01-L	G46-2-□02-L		
	Square embedded	Standard	GC3-10AS [G	ge cover only)]			
	type Note 3)	0.02 to 0.2 MPa setting	GC3-2AS [GC	e cover only)]			
		NPN output / Wiring bottom entry	ISE35-N-25-	MLA [ISE35-N-25-M (Switc	h body only)]		
Digital pro	Note 4)	NPN output / Wiring top entry	ISE35-R-25-	MLA [ISE35-R-25-M (Switc	h body only)]		
Digital pres	oat type auto drain Note 5) Note 6)	PNP output / Wiring bottom entry	ISE35-N-65-	MLA [ISE35-N-65-M (Switc	h body only)]		
		PNP output / Wiring top entry	ISE35-R-65-	MLA [ISE35-R-65-M (Switc	h body only)]		
Eleat type		N.C.	AD27	AD37	AD47		
rioat type		N.O.	_	AD38	AD48		

## Semi-standard/Bowl Assembly Part No.

S	emi-stand	lard speci	fications				Model	
Bowl material	Float	t type drain	With drain	With barb fitting	With bowl guard	AWM20 AWD20	AWM30 AWD30	AWM40 AWD40
	N.C.	N.O.	guide	illing	guaru			
	_	_	_	_	•	C2SF-C	_	_
	•	_	_	_	•	AD27-C	_	_
Polycarbonate	_	_	•	_	_	C2SF-J	C3SF-J	C4SF-J
	_	_		•	_	_	C3SF-W	C4SF-W
	_	_	•	_	•	C2SF-CJ	_	_
	_	_	_	_	_	C2SF-6	C3SF-6	C4SF-6
	_	_	_	_	•	C2SF-6C	_	_
	•	_	_	_	_	AD27-6	AD37-6	AD47-6
N. 1.	_	•	_	_	_	_	AD38-6	AD48-6
Nylon	•	_	_	_	•	AD27-6C	_	_
	_	_	•	_	_	C2SF-6J	C3SF-6J	C4SF-6J
	_	_	_	•	_	_	C3SF-6W	C4SF-6W
	_	_	•	_	•	C2SF-6CJ	_	_
	_	_	_	_	_	C2SF-2	C3SF-2	C4SF-2
	•	_	_	_	_	AD27-2	AD37-2	AD47-2
Metal	_	•	_	_	_	_	AD38-2	AD48-2
	_	_	•	_	_	C2SF-2J	C3SF-2J	C4SF-2J
	_	_	_	_	_	_	C3LF-8	C4LF-8
Metal bowl with	•	_	_	_	_	_	AD37-8	AD47-8
level gauge	_	•	_	_	_	_	AD38-8	AD48-8
	_	_	•	_	_	_	C3LF-8J	C4LF-8J

Note 1) Assembly of a bracket and set nuts



Note 2) in part numbers for a round pressure gauge indicates a type of connection thread. No indication is necessary for R; however, indicate N for NPT. Please contact SMC regarding the connection thread NPT and pressure gauge supply for psi unit specifications.

Note 3) Including one O-ring and 2 mounting screws. [ ]: Pressure gauge cover only

Note 4) Lead wire with connector (2 m), adapter, lock pin, O-ring (1 pc.), mounting screw (2 pcs.) are attached. [ ]: Switch body only.

Also, regarding how to order the digital pressure switch, please refer to page 538.

Note 5) Minimum operating pressure: N.O. Type-0.1 MPa; N.C. type-0.1 MPa (AD27) and 0.15 MPa (AD37/47). Please contact SMC for psi and °F unit specifications. Note 6) Please consult SMC for details on drain piping to fit NPT or G port sizes. Note) • Including O-ring.

Bowl assembly for the AWM30/40, AWD30/40 comes with a bowl guard (steel band material), (except when the bowl material is metal)



# Series AWM20 to AWM40 Series AWD20 to AWD40 Specific Product Precautions

Be sure to read before handling. Refer to front matter 43 for Safety Instructions and pages 365 to 369 for F.R.L. Precautions.

### Selection

# **⚠** Warning

 Residual pressure release (outlet pressure release) is not complete by releasing inlet pressure. Please contact SMC regarding residual pressure release.

# Air Supply

# 

- Install an air filter (AF series) as a pre-filter on the inlet side of the mist separator regulator to prevent premature clogging.
- Install a mist separator (AFM series) as a pre-filter on the inlet side of the micro mist separator regulator to prevent premature clogging.

### Maintenance

# **⚠** Warning

 Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage to the element.

## Mounting and Adjustment

# **∧** Caution

- Set the regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the regulator knob excessively can cause damage to the internal parts.
- The pressure gauge included with regulators for 0.02 to 0.2 MPa setting is for up to 0.2 MPa use only. Exceeding 0.2 MPa of pressure can damage the gauge.
- 3. Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.

## Mounting and Adjustment

# **⚠** Warning

- Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure. Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.
  - Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
  - Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).



2. A knob cover is available to prevent careless operation of the knob. Refer to page 539 for details.

AC-A

AF-A

AF□-A AR-A

AL-A

AW-A

AC

AF 🗆

AR

AL

A□G

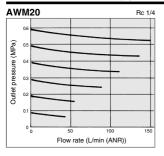
EU AV

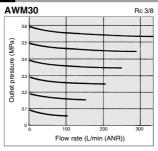
AF

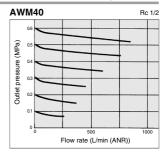
# Series AWM20 to AWM40 Series AWD20 to AWD40

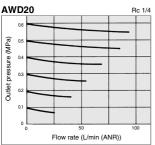
# Flow Characteristics (Representative values)

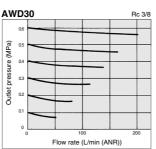
Condition: Inlet pressure 0.7 MPa

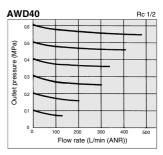






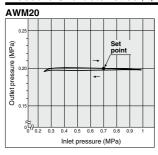


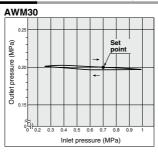


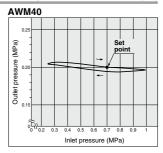


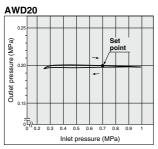
# Pressure Characteristics (Representative values)

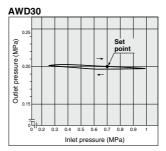
Conditions: Inlet pressure 0.7 MPa, Outlet pressure 0.2 MPa, Flow rate 20 L/min (ANR)

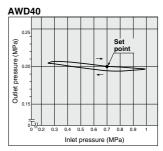










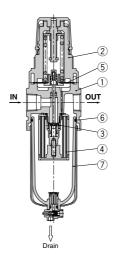


# Mist Separator Regulator Series AWM20 to AWM40 Micro Mist Separator Regulator Series AWD20 to AWD40

# Construction

AWM20 AWD20

AWM30, AWM40 AWD30, AWD40



Component Parts

COII	iiponent Farts			
No.	Description	Material	Model	Color
1	Body	Aluminum die-cast	AWM20 to AWM40 AWD20 to AWD40	Platinum silver
2	Bonnet	Polyacetal	AWM20 to AWM40 AWD20 to AWD40	Black

Replacement Parts

Rep	lacement Parts					
					Part no.	
No.	Description		Material	AWM20 AWD20	AWM30 AWD30	AWM40 AWD40
3	alve assembly		Brass, HNBR	AWM20P-090AS	AWM30P-090AS	AWM40P-090AS
_	Flores and a second by	AWM20 to AWM40	_	AFM20P-060AS	AFM30P-060AS	AFM40P-060AS
4	Element assembly	AWD20 to AWD40	_	AFD20P-060AS	AFD30P-060AS	AFD40P-060AS
5	Diaphragm assembly	iaphragm assembly		AR20P-150AS	AR30P-150AS	AR40P-150AS
6	Bowl O-ring	Bowl O-ring		C2SFP-260S	C2SFP-260S	
7	Bowl assembly Note 1)	owl assembly Note 1)		C2SF	C3SF Note 2)	C4SF Note 2)

Note 1) Bowl O-ring is included. Please contact SMC regarding the bowl assembly supply for psi and °F unit specifications.

Note 2) Bowl assembly for the AWM30/40, AWD30/40 comes with a bowl guard (steel band material).

**SMC** 

AC-A

AF□-A

AR-A

AL-A

AC

AF

AR

AL AW■

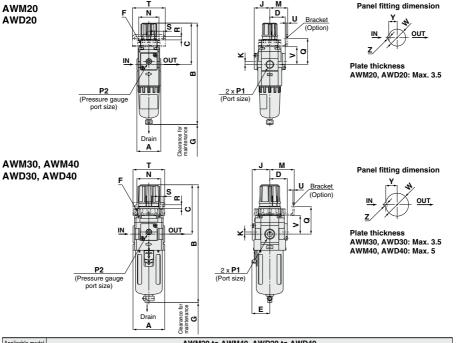
A□G

EU AV

AF

# Series AWM20 to AWM40 Series AWD20 to AWD40

# **Dimensions**



		0 = 1		
Applicable model		AWM20 to AWM	140, AWD20 to AWD40	
Option	Square embedded type pressure gauge	Digital pressure switch	Round type pressure gauge	Round type pressure gauge (with color zone)
Dimensions	Center of piping	Center of piping	<b></b>	Center of piping

Applicable model		AWM20, AWD20	)		AW	M30/40, AWD30	/40	
Optional/Semi-standard specifications	With auto drain (N.C.)	Metal bowl	With drain guide	With auto drain (N.O./N.C.)	Metal bowl	Metal bowl with level gauge	With drain guide	Drain cock with barb fitting
Dimensions	M5 x 0.8	B		N.O.: Black N.C.: Gray e10 one-touch fifting			width across flats 17	Barb fitting Applicable tubing: T0604

														Op	tional sp	ecificatio	ns		
Model		Standard specifications											Square type pressure gauge		ital e switch	Round type pressure gauge		Round type pressure gauge (with color zone)	
	P1	P2	Α	B Note)	С	D	Е	F	G	J	K	Н	J	Н	J	Н	J	Н	J
AWM20/AWD20	1/8, 1/4	1/8	40	173	73	26	_	M28 x 1	40	26	5	□28	27	□27.8	37.5	ø37.5	62.5	ø37.5	63
AWM30/AWD30	1/4, 3/8	1/8	53	201	86	29.5	30	M38 x 1.5	55	29.5	3.5	□28	30.5	□27.8	41	ø37.5	66	ø37.5	66
AWM40/AWD40	1/4, 3/8, 1/2	1/4	70	239	92	37.5	38	M42 x 1.5	80	37.5	1.5	□28	38.5	□27.8	49	ø42.5	76	ø42.5	76

	Optional specifications									Semi-standard specifications						
Model			Bra	cket mo	ount				Panel	mount		With auto drain	With barb fitting	With drain guide	Metal bowl	Metal bowl with level gauge
	М	N	Q	R	S	Т	U	٧	W	Υ	Z	B Note)	B Note)	B Note)	B Note)	B Note)
AWM20/AWD20	30	34	44	5.4	15.4	55	2.3	30	28.5	14	6	190	_	177	173	_
AWM30/AWD30	41	40	46	6.5	8	53	2.3	31	38.5	19	7	242	209	208	214	234
AWM40/AWD40	50	54	54	8.5	10.5	70	2.3	35.5	42.5	21	7	278	247	246	252	272

AC-A

AF-A

AF□-A

AR-A

AW-A

AC

AF

AF□

AR AL

AW□

A□G

EU AV

AF

# Mist Separator Regulator AWM20 to AWM40 Micro Mist Separator Regulator AWD20 to AWD40 **Made to Order Specifications:**



Please contact SMC for detailed dimensions, specifications, and lead times.

# 1 0.4 MPa Setting

The maximum set pressure is 0.4 MPa. When a pressure gauge is included, the display will show a range from 0 to 0.4 MPa.

## Specifications

Proof pressure	1.5 MPa
Maximum operating pressure	1.0 MPa
Set pressure range	0.05 to 0.4 MPa

## Applicable Model

Model	AWM20	AWM30	AWM40
Wodel	AWD20	AWD30	AWD40
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2

## ② Long Bowl

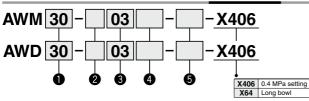
Drain capacity is greater than that of standard models.

# Applicable Model/Drain Capacity

Model	AWM20	AWM30	AWM40
Model	AWD20	AWD30	AWD40
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2
Drain capacity (cm3)	19	43	88

Note) Please consult SMC for dimensions.

## How to Order



- Option/Semi-standard: Select one each for a to i
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order Example) AWM30-03BE-2N-X406

# 0.4 MPa Setting

# Long Bowl

	/	=								
	_					0			0	
	_	_	Symbol	Description		Body size			Body size	
					20	30	40	20	30	40
_			Nil	Rc	•	•	•	•	•	•
2	Thi	ead type	Note 1)	NPT	•	•	•	•	•	•
_			F Note 2)	G	•	•	•	•	•	•
			+							
			01	1/8	•		_	•	_	_
3	ь	ort size	02	1/4		•	•	•	•	•
9		ort size	03	3/8	-	•	•	_	•	•
			04	1/2	-	_	•	_	_	•
			+							
	1 🗆		Nil	Without mounting option	•	•	•	•	•	•
	a	Mounting	B Note 4)	With bracket	」 ■	•	•	•	•	•
			Н	With set nut (for panel fitting)	」∟●	•	•	•	•	. •
			+							
		Float type	Nil	Without auto drain	」 ■	•	•	_	_	_
	b	auto drain	С	Float type auto drain (N.C.)	」 ■	•	•	_	_	_
Note 3)		aato arami	D	Float type auto drain (N.O.)		•	•	_	_	_
Option			+							
ଅଟ			Nil	Without pressure gauge		•	•	•	•	•
		Pressure	E	Square embedded type pressure gauge (with limit indicator)		•	•	•	•	•
		gauge	G	Round type pressure gauge		•	•	•	•	•
	c		M	Round type pressure gauge (with color zone)		•	•	•	•	•
	"	Digital	E1 Note 5)	Output: NPN output / Electrical entry: Wiring bottom entry		•	•	•	•	•
	Ш	pressure	<b>E2</b> Note 5)	Output: NPN output / Electrical entry: Wiring top entry		•	•	•	•	•
	Ш	switch	E3 Note 5)	Output: PNP output / Electrical entry: Wiring bottom entry	」 ■	•	•	•	•	•
	Ш	011011	E4 Note 5)	Output: PNP output / Electrical entry: Wiring top entry			•		•	•

Note 1) Drain guide is NPT 1/8 (applicable to the AWM20, AWD20) and NPT 1/4 (applicable to the AWM30 to AWM40, AWD30 to AWD40). The auto drain port comes with ø3/8" One-touch fitting (applicable to the AWM30 to AWM40, AWD30 to AWD40).

Note 2) Drain guide is G 1/8 (applicable to the AWM20, AWD20) and G 1/4 (applicable to the AWM30 to AWM40, AWD30 to AWD40).

Note 3) Option B, G, H, M are not assembled and supplied loose at the time of shipment. Note 4) Assembly of a bracket and set nuts

Note 5) When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring bottom entry" for the electrical entry.



# Mist Separator Regulator Series AWM20 to AWM40 Micro Mist Separator Regulator Series AWD20 to AWD40

AC AF AF. AR

AC-A AF-A AF□-A AR-A AL-A AW-A

|E□ A۷ AF

AL AW□

A□G

						U.4 IV	11 a 30	tung		ilg bo	VVI
	_	_			2		0			0	
		_		Symbol	Description		Body size			Body size	
						20	30	40	20	30	40
			Note 6)	Nil	0.05 to 0.85 MPa setting	_	_	_	•	•	•
		d	Set pressure	1 Note 7)	0.05 to 0.2 MPa setting	_	-	-	•	•	•
		+									
			Bowl Note 8)	Nil	Polycarbonate bowl	•	•	•	•	•	•
				2	Metal bowl	•	•	•	•	•	•
		e		6	Nylon bowl	•	•	•	•	•	•
		=		8	Metal bowl with level gauge	_	•	•	_	_	-
	ارم			С	With bowl guard	•	-	_	•	_	-
				6C	Nylon bowl with bowl guard	•	_	_	•		-
		+									
	월		Note 9) Drain port	Nil	With drain cock	•	•	•	•	_	•
6	Semi-standard	f		9) . Note 10)	Drain guide 1/8	•	_	_	•		_
9					Drain guide 1/4		•	•		_	•
				<b>W</b> Note 11)	Drain cock with barb fitting: For ø6 x ø4 nylon tube	_	•		_		•
		<del> </del>									
		g	Exhaust	Nil	Relieving type	_	•	•	•	•	•
		9	mechanism	N	Non-relieving type		•	•	_		•
			1	+							
		h	Flow direction	Nil	Flow direction: Left to right	•	•	•	•	•	•
				R	Flow direction: Right to left		•	•	•		•
		+									
			Pressure unit	Nil Z Note 12)	Name plate and caution plate for bowl in imperial units: MPa	_	0.00	0		0.000	<u> </u>
		1			Name plate and caution plate for bowl, and pressure gauge in imperial units: psi, °F	O Note 14)					
				ZA Note 13)	Digital pressure switch: With unit conversion function	△ Note 15)					

Note 6) Float type auto drain; when used in combination with C or D, minimum set pressure is: N.O. type–0.1 MPa; N.C. type–0.1 MPa (AD27) and 0.15 MPa (AD37/47).

Note 7) The only difference from the standard specifications is the adjusting spring for the regulator. It does not restrict the setting of 0.2 MPa or more. When the

pressure gauge is attached, a 0.2 MPa pressure gauge will be fitted. Note 8) Refer to Chemical Data on page 365 when selecting a case material. Note 9) Float type auto drain: The combination of C and D is not possible.

Note 10) Without a valve function

Note 11) Metal bowl: The combination of 2 and 8 is not possible.

Note 12) For thread type: NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.) The digital pressure switch will be equipped with the unit conversion function, setting to psi initially.

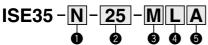
Note 13) For options: E1, E2, E3, E4. This product is for overseas use only according to the new Measurement Law. (The SI unit is provided for use in Japan.)

4 MPa Setting

Note 14) O: For thread type: NPT only
Note 15) A: Select with options: E1, E2, E3, E4.

# Option Digital Pressure Switch C C SW US

For details about the Pressure Switch Precautions, refer to Best Pneumatics No. 6. For details about the Specific Product Precautions, refer to the Operation Manual at SMC website.



		Symbol	Description		
•	Electrical entry	N	Wiring bottom entry		
U	Liectical etiily	R	Wiring top entry		
+					
2	Output	25	NPN output		
9	Output	65	PNP output		
		+			
_		Nil Note 2)	With unit conversion function		
8	Display unit Note 1)	M	Fixed SI unit		
_		P Note 2)	Pressure unit: psi (initial value) with unit conversion function		
		+			
	Landing	Nil	Without lead wire		
U	Lead wire	L	Lead wire (2 m) with connector		
+					
6	Accessories	Nil	Without accessories (switch body only)		
v	Accessories	Α	With accessories (adapter, O-ring (1 pc.), mounting screw (2 pcs.), lock pin)		
Note	Under the New Meallowed for use in J     Name plate is inclu     Instruction manual.	apan. ded.	aw, sales of switches with the unit switching function are not		

Note 3) Instruction manual is attached.

Note 4) When ordering the body only, select the symbol from 10 to 30 respectively.

## Option/Part no.

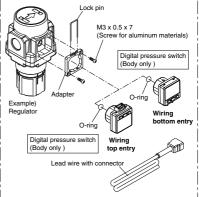
When optional parts are required separately, use the following part numbers to place an order.

Part no.	Option
ZS-32-A	Lead wire (2 m) with connector
ZS-32-C	Accessories (adapter, O-ring (1 pc.), mounting screw (2 pcs.), lock pin)

## Applicable Series

7	F.R.L. unit	AC20, AC25, AC30, AC40, AC50, AC55, AC60				
		AC20A, AC30A, AC40A, AC50A, AC60A				
		AC20B, AC25B, AC30B, AC40B,				
ı		AC50B, AC55B, AC60B				
ı		AC20C, AC25C, AC30C, AC40C				
ı		AC20D, AC30D, AC40D				
ı	Regulator	AR20(K), AR25(K), AR30(K), AR40(K),				
1		AR50(K), AR60(K)				
	Filter regulator	AW20(K), AW30(K), AW40(K), AW60(K)				
ı	Mist separator regulator	AWM20, AWM30, AWM40				
	Micro mist separator regulator	AWD20, AWD30, AWD40				

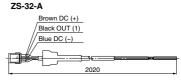
# Diigtal Pressure Switch Details



## Specifications

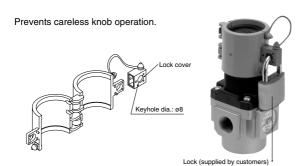
Rated press	sure range	0 to 1 MPa			
Display/Set	pressure range	-0.1 to 1 MPa			
Withstand p	pressure	1.5 MPa			
Display/Set	pressure resolution	0.01 MPa			
Fluid		Air, Inert gas, Non-flammable gas			
Power supp	oly voltage	12 to 24 VDC, Ripple (p-p) 10% or less (with power supply polarity protection			
Current cor	sumption	55 mA or less (at no load)			
Switch outp	out	NPN or PNP open collector 1 output			
	Max. load current	80 mA			
	Max. applied voltage	30 V (with NPN output)			
	Residual voltage	1 V or less (with load current of 80 mA)			
	Response time	1 s (Response time selections: 0.25, 0.5, 2, 3)			
Short circuit	protection	With short circuit protection			
Repeatabili	ty	±1%F.S.			
Hysteresis	Hysteresis mode	Variable (can be set from 0)			
Trysteresis	Window comparator mode				
Display		3-digit, 7-segment indicator, 2-color display (Red/Green) can be interlocked with the switch output.			
Display acc	uracy	±2%F.S. ±1 digit (at 25°C ± 3°C)			
Indication li	ight	Illuminates when output is turned ON. (Green)			
Environmental	Enclosure	IP40			
resistance	Operating temperature range	−5 to 50°C (with no freezing and condensation)			
Lead wire w	vith connector Note)	ø3.4 3-wire 25AWG 2 m			
(Option: L)		With connector cover			
Weihgt		Approx.14 g (body only), Approx.38 g (including lead wire with connecto			
Standard		CE, UL, CSA, RoHS			

●Dimensions: Lead wire with connector



Note) For details about the wiring, refer to the Operation Manual at SMC website (http://www.smcworld.com).

# Option Knob Cover



Part no.	Applicable model		
AR20P-580AS	AC20□, AR20(K), AW20(K), AWM20, AWD20		
AR25P-580AS	AC25□, AR25(K)		
AR30P-580AS	AC30□, AR30(K), AW3(K), AWM30, AWD30		
AR40P-580AS	AC40□(-06), AR40(K)(-06), AW40(K)(-06), AWM40, AWD40		

AC-A

AL-A AW-A

AR-A

AC AF

AF□

AR

AL AW■

A□G

E

AV AF