

Circulating Fluid Temperature Controller Thermo-chiller

Series *HRS*

Standard Type

Lightweight/Compact
Temperature stability $\pm 0.1^{\circ}\text{C}$



HRS012/018/024



HRS030



HRS050/HRS060



Same width for all models: **377 mm**

Model	Size [mm]	Weight	Cooling capacity (60 Hz)	Set temperature range
HRS012	W 377 x H 615 x D 500	40 kg	1300 W	5 to 40°C
HRS018			1900 W	
HRS024			2400 W	
HRS030	W 377 x H 660 x D 500	47 kg	3200 W	
HRS050			5100 W	
HRS060	W 377 x H 976 x D 592	73 kg	5900 W	

Compatible
power supplies
in Europe, Asia,
Oceania, North, Central
and South America

- Single-phase 100 VAC (50/60 Hz), 115 VAC (60 Hz)
- Single-phase 200 to 230 VAC (50/60 Hz)

With heating function

Heating method using discharged heat makes a heater unnecessary.

Convenient functions

Page 21

Timer operation function/Unit conversion function/Power failure auto-restart function/Anti-freezing operation function

Easy maintenance

Page 21

Tool-less maintenance of filter

Self diagnosis function and check display

Page 22

35 types of alarm codes

Communication function

Page 22

Equipped with serial communication (RS232C/RS485) and contact I/Os (2 inputs and 3 outputs) as standard.

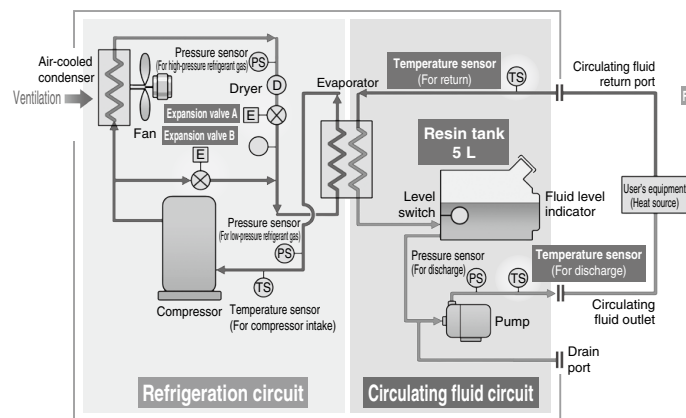
Environmental friendly **R407C** **R410A** as refrigerant



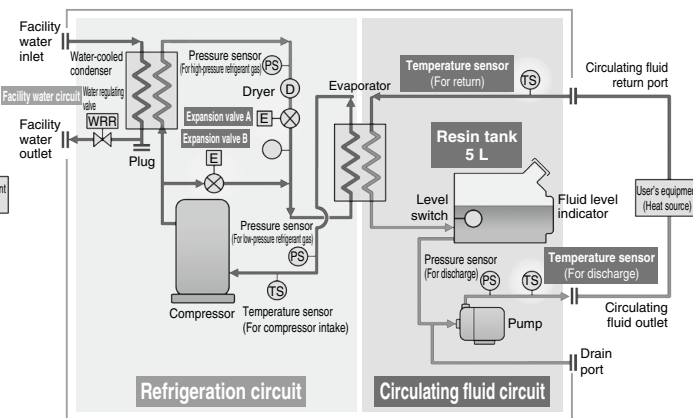
Temperature stability $\pm 0.1^{\circ}\text{C}$ / Compact

The precision temperature control method by expansion valve and temperature sensor, realized high temperature stability of $\pm 0.1^{\circ}\text{C}$ and a small-size tank.

■ Air-cooled HRS□-A-□



■ Water-cooled HRS□-W-□



Refrigeration circuit

- The compressor compresses the refrigerant gas, and discharges the high temperature and high pressure refrigerant gas.
- In the case of air-cooled refrigeration, the high temperature and high pressure refrigerant gas is cooled down by an air-cooled condenser with the ventilation of the fan, and becomes a liquid. In the case of water-cooled refrigeration, the refrigerant gas is cooled by a water-cooled condenser with the facility water in the facility water circuit, and becomes a liquid.
- The liquefied high pressure refrigerant gas expands and its temperature lowers when it passes through expansion valve A and vaporizes by taking heat from the circulating fluid in the evaporator.
- The vaporized refrigerant gas is sucked into the compressor and compressed again.
- When heating the circulating fluid, the high pressure and high temperature refrigerant gas is bypassed into the evaporator by expansion valve B, to heat the circulating fluid.

Point The combination of precise control of **expansion valve A** for cooling, and **expansion valve B** for heating realized high temperature stability.

Circulating fluid circuit

- The circulating fluid discharged from the pump, is heated or cooled by the user's equipment and returns to the thermo-chiller.
- The circulating fluid is controlled to a set temperature by the refrigeration circuit, to be discharged to the user's equipment side again by the thermo-chiller.

Point Since the refrigeration circuit is controlled by the signal from **2 temperature sensors (for return and discharge)**, precise temperature control of the circulating fluid can be performed. Therefore, there is no necessity of absorbing the temperature difference in the circulating fluid with a large tank capacity, and realizes high temperature stability even with a **small-size tank**. Also, contributes to space-saving.

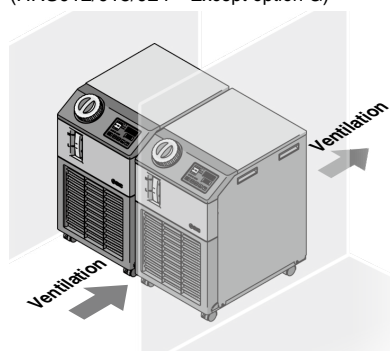
Facility water circuit

For water-cooled refrigeration HRS□-W-□

- The water regulating valve opens and closes to keep the refrigerant gas pressure consistent. The facility water flow rate is controlled by the water regulating valve.

Installation close to a wall is possible on both sides.

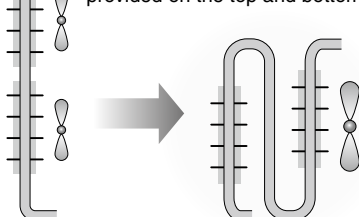
(HRS012/018/024 * Except option G)



Reduced-height double condenser structure (HRS030/060)

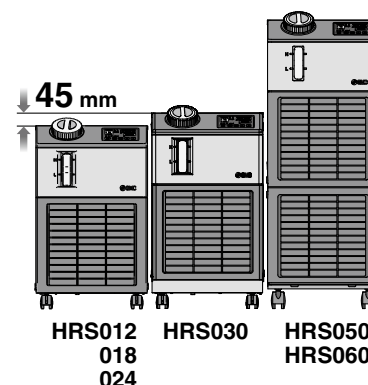
Conventional

Multiple air-cooled condensers are provided on the top and bottom.

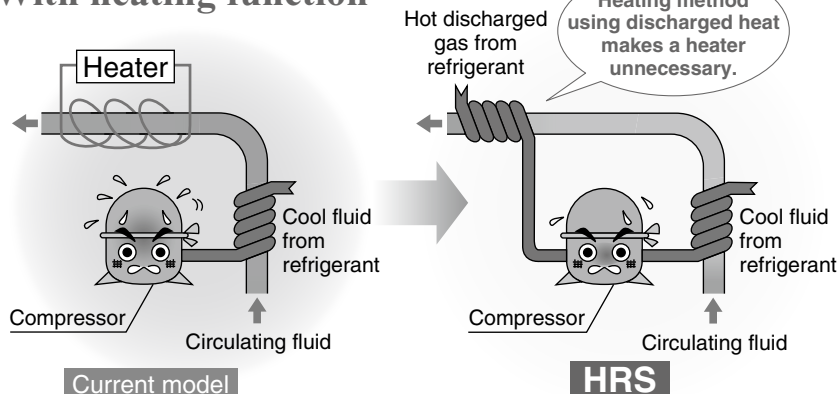


HRS030

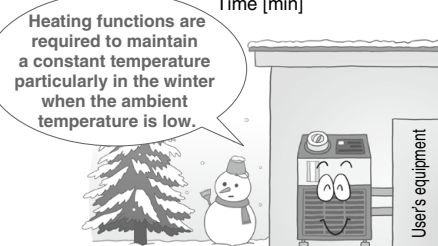
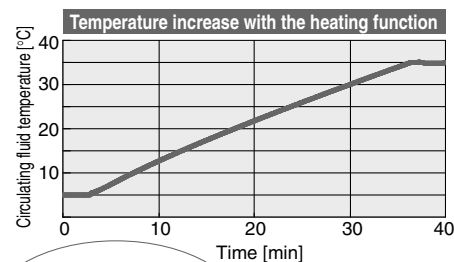
Achieved a maximum reduction in the height of the product while expanding the cooling capacity, by providing overlapped air-cooled condensers.



With heating function



* This is just an example diagram.



Simple operation

- Step 1 Press the **RUN/STOP** keys.
- Step 2 Adjust the temperature setting with the **▼** / **▲** keys.
- Step 3 Press the **RUN/STOP** key to stop.
- Easy operation by these steps

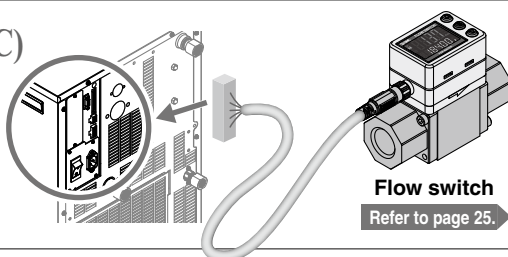


Large digital display








The "large digital display" (7-segment and 4 digits) and "2 row display" provide a clearer view of the current value (PV) and set value (SV).

Power supply (24 VDC) available

Power can be supplied from the connector at the rear side of the HRS to external switches etc.



Variations

Model	Cooling method	Cooling capacity [W] (50/60 Hz)	Single-phase 100 VAC (50/60 Hz) 115 VAC (50/60 Hz)	Single-phase 200 to 230 VAC (50/60 Hz)	Option Page 41	Optional accessories Page 45	International standards
 HRS012	Air-cooled refrigeration	1100/1300	●	●	<ul style="list-style-type: none"> With earth leakage breaker With automatic fluid fill function Applicable to deionized water piping High pressure pump mounted (* The HRS050/060 cannot be selected.) High temperature environment specification (* The HRS030/050/060 cannot be selected.) 	<ul style="list-style-type: none"> Anti-quake bracket Piping conversion fitting (For air-cooled, water-cooled and option) Concentration meter Bypass piping set Power supply cable DI filter set Electrical resistance sensor set Particle filter set Drain pan set (With water leakage sensor) Connector cover Analog gateway unit Replacement type dustproof filter set Separately installed power transformer Filter for circulating fluid fill port 	 (UL Standards) Refer to pages 27 to 30 for details on applicable models.
 HRS018		1500/1700	●	—			
 HRS024		1700/1900	—	●			
 HRS030	Water-cooled refrigeration	2100/2400	—	●			
 HRS050		2600/3200	—	●			
 HRS060		4700/5100	—	●			
		4900/5900	—	●			

* UL Standards: Applicable to only 60 Hz

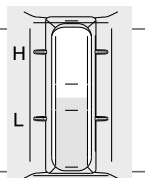
Reduces the maintenance hours for the pump.

Adoption of the magnet pump*

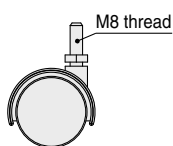
No external leakage of the circulating fluid because the sealless pump is used, and a periodic check of the pump leakage and replacement of the mechanical seal are not necessary.

* When the option, high pressure pump, is selected and for the HRS050/060, the mechanical seal pump is chosen.

Easy check of the circulating fluid level

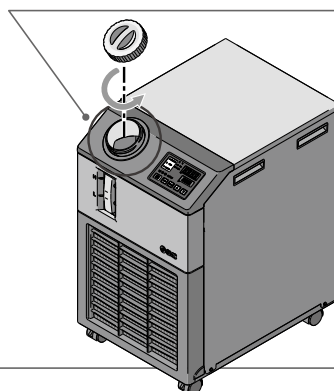


With casters
(Removable)

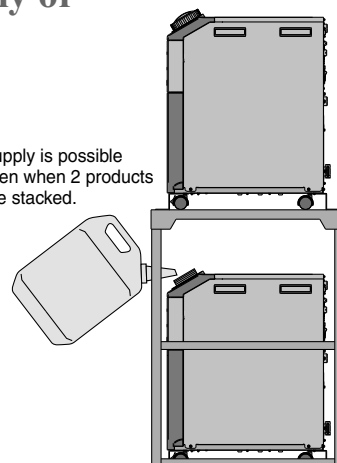


Shaped for easy supply of circulating fluid

The angled supply port facilitates the supply of circulating fluid.



Supply is possible even when 2 products are stacked.



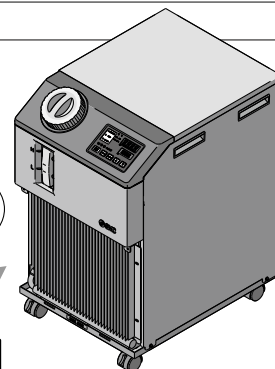
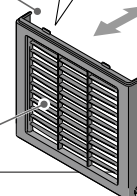
Tool-less inspection and cleaning of air-cooled condenser

Dustproof filter

Integrated with the grill of the front panel. Mounting and removal can be done easily.

Easy to clean dust and cutting chips etc. stuck to the dustproof net by brush or air blow.

Easy to mount/
remove due to
magnet type!

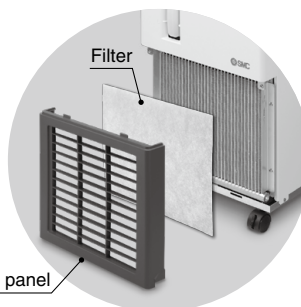


Optional accessories

Replacement type dustproof filter set

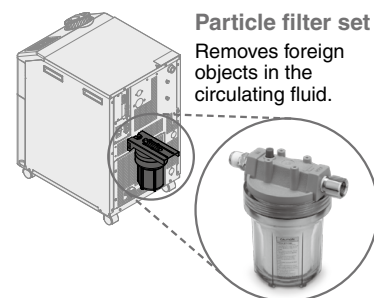
Suitable for use in excessively dusty atmospheres. The disposable type filter saves time and effort of cleaning.

Front panel



Particle filter set

Removes foreign objects in the circulating fluid.



Convenient functions (Refer to the Operation Manual for details.)

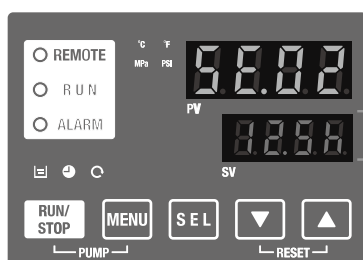
■ Timer operation function

Timer for ON and OFF can be set in units of 0.5 h up to 99.5 h.

Ex.) Can set to stop on Saturday and Sunday and restart on Monday morning.

Ex. SE.02 "ON timer"

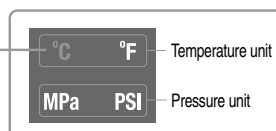
Timer The time remaining can be checked.



■ Unit conversion function

Temperature and pressure units can be changed.

Orange indicator lights up.



■ Power failure auto-restart function

Automatic restart from stoppage due to power failure etc. is possible without pressing the **RUN/STOP** key and remote operation.

■ Anti-freezing operation function

If the temperature approaches freezing point, e.g. in winter at night, the pump operates automatically and the heat generated by the pump warms the circulating fluid, preventing freezing.

■ Key-lock function

Can be set in advance to protect the set values from being changed by pressing keys by mistake.

■ Function to output a signal for completion of preparation

Notifies by communication when the temperature reaches the pre-set temperature range.

■ Independent operation of the pump

The pump can be operated independently while chiller is powered off. You can check piping leak and remove the air.

Self diagnosis function and check display

Display of 35 types of alarm codes For details, refer to page 39.

Operation is monitored all the time by the integrated sensor.

Should any error occur, the self diagnosis result is displayed by the applicable alarm code from 35 types.

This makes it easier to identify the cause of the alarm.

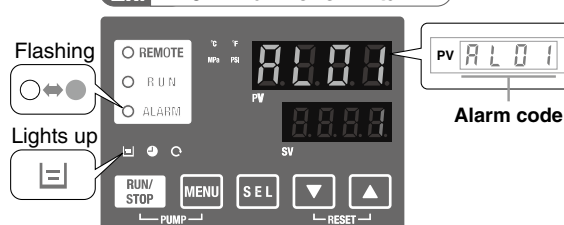
Can be used before requesting service.

Changeable alarm set values

Setting item	Set value
Circulating fluid discharge temperature rise	5 to 48°C
Circulating fluid discharge temperature drop	1 to 39°C
Circulating fluid discharge pressure rise	0.05 to 0.75 MPa*
Circulating fluid discharge pressure drop	0.05 to 0.18 MPa*

* Set values vary depending on the model.

Ex. AL01 "Low level in tank"

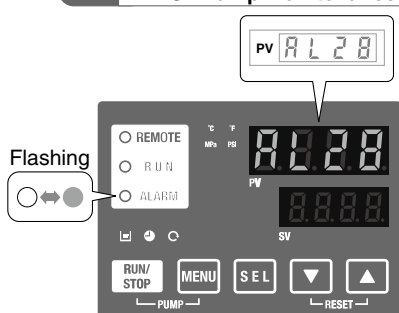


Alarm codes notify of checking times.

Notifies when to check the pump and fan motor.
 Helpful for facility maintenance.

* The fan motor is not used in water-cooled refrigeration.

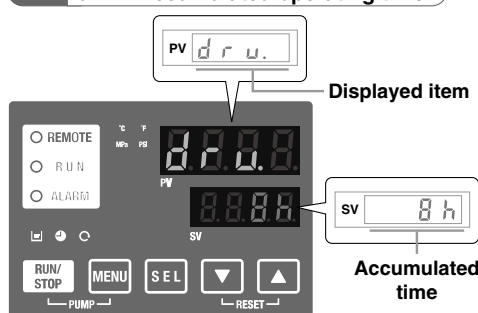
Ex. AL28 "Pump maintenance"



Check display

The internal temperature, pressure and operating time of the product are displayed.

Ex. drv. "Accumulated operating time"



Displayed item
Circulating fluid outlet temperature
Circulating fluid return temperature
Compressor gas temperature
Circulating fluid outlet pressure
Compressor gas discharge pressure
Compressor gas return pressure
Accumulated operating time
Accumulated operating time of pump
Accumulated operating time of fan motor*
Accumulated operating time of compressor

* These are displayed only for air-cooled refrigeration.

Communication function

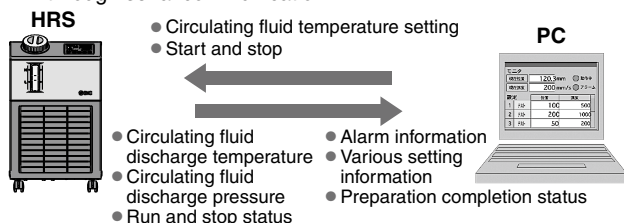
The serial communication (RS232C/RS485) and contact I/Os (2 inputs and 3 outputs) are equipped as standard.

Communication with the user's equipment and system construction are possible, depending on the application.

A 24 VDC output can be also provided, and is available for a flow switch (SMC's PF2W etc.).

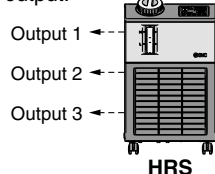
Ex. 1 Remote signal I/O through serial communication

The remote operation is enabled (to start and stop) through serial communication.



Ex. 3 Alarm and operation status (start, stop, etc.) signal output

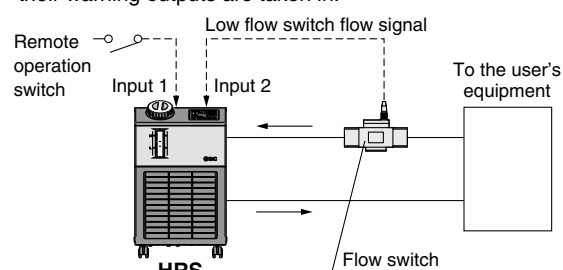
The alarm and status generated in the product are assigned to 3 output signals based on their contents, and can be output.



- **Output setting example**
- Output 1: Temperature rise
- Output 2: Pressure rise
- Output 3: Operation status (start, stop, etc.)


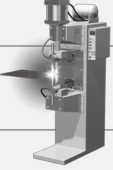



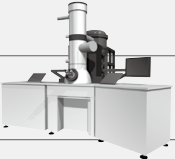
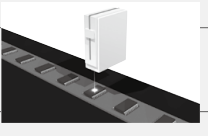

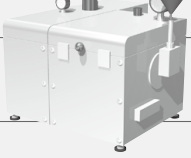
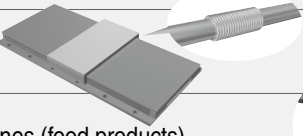
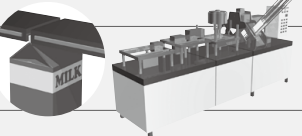
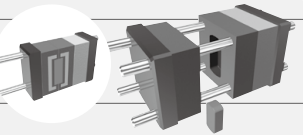
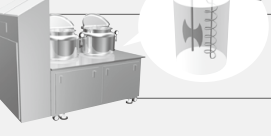
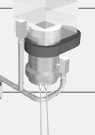

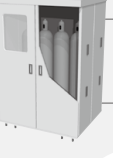


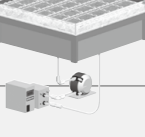
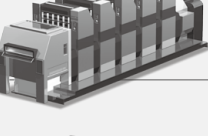


Ex. 2 Remote operation signal input

One of the contact inputs is used for remote operation and the other is used for a flow switch to monitor the flow, and their warning outputs are taken in.



Power for flow switch (24 VDC) can be supplied from thermo-chiller.

Application examples

	Heat source	Automotive	Light electrical appliance	Food	Machinery	Medical	Semiconductor
Arc welding machine 	Torch	●			●		
Resistance welding machine 	Tip	●	●		●		
Laser welding machine 	Oscillator	●	●		●		●
UV curing device 	Lamp	●	●	●		●	
X-ray instrument 			●			●	●
Electronic microscope 	Lens		●			●	●
Laser marker 	Oscillator	●	●	●		●	●
Ultra sonic wave inspection machine 		●	●		●		
Atomizing device/ Crushing equipment 	Blade			●			
Linear motor 	Motor	●			●		
Packaging machines (food products) 	Dies/ Welded portions			●			
Mold cooling 	Mold	●	●	●		●	
Temperature control of adhesive and paint material 	Paint material/ Welding materials	●	●	●			
Cooling of vacuum pump 	Pump	●					●
Shrink fit machine 	Workpiece	●			●		
Gas cylinder cabinet 							●
Concentrating equipment 	Test liquid			●		●	
Reagent cooling equipment 	Reagent			●		●	●
Cleaning machine (hydrocarbon-based) 	Cleaning tank	●	●		●		
Printing machine 	Roller		●	●	●		
Chamber electrode 	Electrode						●
High frequency induction heating equipment 	Power supply/ Heating coil	●			●		

Global Supply Network














SMC has a comprehensive network in the global market.

We now have a presence of more than 400 branch offices and distributors in 78 countries world wide such as Asia, Oceania, North/Central/South America, and Europe. With this global network, we are able to provide a global supply of our substantial range of products with the best service. We also provide full support to local factories, foreign manufacturing companies and Japanese companies in each country.



SMC Thermo-chiller Variations

Lots of variations are available in response to the users' requirements.

Series		Temperature stability [°C]	Set temperature range [°C]	Cooling capacity [kW]												Environment	International standards
				1.2	1.8	2.4	3	5	6	9	10	15	20	25	28		
	HRSE Basic type	±2.0	10 to 30	●	●	●										Indoor use	 (Only 230 VAC type)
	HRS Standard type	±0.1	5 to 40	●	●	●	●	●	●							Indoor use	 (Except 9 kW)  (Except 9 kW, only 60 Hz)
		±0.5	5 to 35							●							
	HRS100/150 Standard type	±1.0	5 to 35								●	●				Outdoor installation IPX4	 (400 V as standard)
	HRSH090 Inverter type	±0.1	5 to 40							●						Indoor use	 (400 V as standard)  (Only 200 V as an option)
	HRSH Inverter type	±0.1	5 to 35								●	●	●	●	●	Outdoor installation IPX4	 (400 V as standard, 200 V as an option)  (Only 200 V as an option)

HRS

HRS100/150

HRSH090

HRSH

HRSE

HRZ

HRZD

HRW

HECR

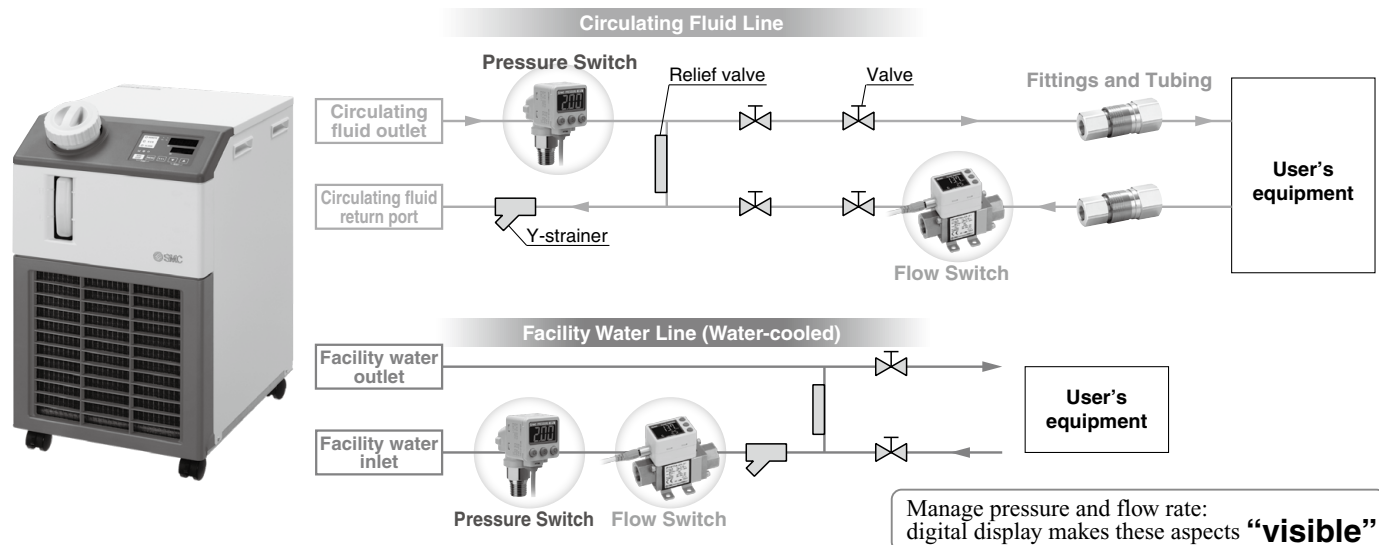
HEC

HEB

HED

Technical Data

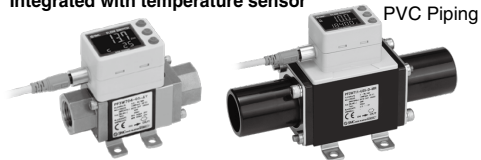
Circulating Fluid/Facility Water Line Equipment



Flow Switch: Monitors the flow rate and temperature of the circulating fluid and facility water.

Refer to the Best Pneumatics No. 6 for details.

3-Color Display Digital Flow Switch for Water *PF3W*
 Integrated with temperature sensor



3-Color Display Electromagnetic Type Digital Flow Switch *LFE*



Digital Flow Switch for Deionized Water and Chemical Liquids *PF2D*
4-Channel Flow Monitor *PF2□200*



Pressure Switch: Monitors pressure of the circulating fluid and facility water.

Refer to the Best Pneumatics No. 6 for details.



2-Color Display High-Precision Digital Pressure Switch *ISE80*



Pressure Sensor for General Fluids *PSE56□*
Pressure Sensor Controller *PSE200,300*

Fittings and Tubing

Refer to the Best Pneumatics No. 6 for details.

S Coupler *KK*



S Coupler/Stainless Steel (Stainless Steel 304) *KKA*



Tubing *T□*



Metal One-touch Fittings *KQB2*



Stainless Steel 316 One-touch Fittings *KQG2*



Stainless Steel 316 Insert Fittings *KFG2*



Fluoropolymer Fittings *LQ*



Series	Material
T	Nylon
TU	Polyurethane
TH	FEP (Fluoropolymer)
TD	Modified PTFE (Soft fluoropolymer)
TL	Super PFA
TLM	PFA

CONTENTS

Series **HRS** **Standard Type**



Thermo-chiller Series HRS

How to Order/Specifications

Single-phase 100/115 VAC	Page 27
Single-phase 200 to 230 VAC	Page 29
Cooling Capacity	Page 31
Heating Capacity	Page 33
Pump Capacity/Required Facility Water Flow Rate	Page 35
Dimensions	Page 36
Operation Display Panel	Page 39
Alarm	Page 39
Communication Function	Page 40

● Options

With Earth Leakage Breaker	Page 41
With Automatic Fluid Fill Function	Page 41
Applicable to Deionized Water Piping	Page 41
High Pressure Pump Mounted	Page 41
High Temperature Environment Specification	Page 43

● Optional Accessories

① Anti-quake Bracket	Page 47
② Piping Conversion Fitting (For Air-Cooled Refrigeration/Water-Cooled Refrigeration)	Pages 47, 48
③ Piping Conversion Fitting (For Option)	Page 48
④ Concentration Meter	Page 49
⑤ Bypass Piping Set	Page 49
⑥ Power Supply Cable	Page 50
⑦ DI Filter Set	Page 51
⑧ Electrical Resistance Sensor Set	Page 52
⑨ Particle Filter Set	Page 53
⑩ Drain Pan Set (With Water Leakage Sensor)	Page 54
⑪ Connector Cover	Page 55
⑫ Analog Gateway Unit	Page 55
⑬ Replacement Type Dustproof Filter Set	Page 55
⑭ Separately Installed Power Transformer	Page 56
⑮ Filter for Circulating Fluid Fill Port	Page 56-1

● Cooling Capacity Calculation

Required Cooling Capacity Calculation	Page 57
Precautions on Cooling Capacity Calculation	Page 58
Circulating Fluid Typical Physical Property Values	Page 58

Specific Product Precautions	Page 59
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Thermo-chiller **Standard Type**

Single-phase 100/115 VAC

Series *HRS*



How to Order

Air-cooled refrigeration

HRS 018 - A - 10 -

Cooling capacity

012	Cooling capacity 1100/1300 W (50/60 Hz)
018	Cooling capacity 1500/1700 W (50/60 Hz)

Note) UL Standards: Applicable to only 60 Hz

Cooling method

A	Air-cooled refrigeration
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Pipe thread type

Nil	Rc
F	G (with PT-G conversion fitting set)
N	NPT (with PT-NPT conversion fitting set)

Power supply Note)

Symbol	Power supply
10	Single-phase 100 VAC (50/60 Hz) 115 VAC (60 Hz)

Note) UL Standards: Applicable to only 60 Hz

Option

Symbol	Option
Nil	None
B	With earth leakage breaker
J	With automatic fluid fill function
M	Applicable to deionized water piping
T	High pressure pump mounted <small>Note)</small>

• When multiple options are combined, indicate symbols in alphabetical order.

Note) • The cooling capacity will decrease by about 300 W from the value in the catalog.

• Pending for CE marking and UL Standards

• The pump has a mechanical seal in it and leakage could occur depending on circulating fluid quality. We recommend you to use Particle Filter Kit, HRS-PF003, as a preventive measure.

Specifications * There are different values from standard specifications. Refer to pages 41 to 43 for details.

Model		HRS012-A-10	HRS018-A-10
Cooling method		Air-cooled refrigeration	
Refrigerant		R407C (HFC)	
Control method		PID control	
Ambient temperature/humidity <small>Note 1)</small>		Temperature: 5 to 40°C, Humidity: 30 to 70%	
Circulating fluid system	Circulating fluid <small>Note 2)</small>	Tap water, 15% ethylene glycol aqueous solution <small>Note 4)</small>	
	Set temperature range <small>Note 1)</small> °C	5 to 40	
	Cooling capacity (50/60 Hz) <small>Note 3)</small> W	1100/1300	1500/1700
	Heating capacity (50/60 Hz) <small>Note 3)</small> W	360/450	
	Temperature stability <small>Note 5)</small> °C	±0.1	
	Pump	Rated flow (50/60 Hz) <small>Note 6) 7)</small> L/min	7 (0.13 MPa)/7 (0.18 MPa)
		Maximum flow rate (50/60 Hz) L/min	27/29
		Maximum pump head (50/60 Hz) m	14/19
		Output W	200
	Tank capacity L	Approx. 5	
	Port size	Rc1/2	
	Fluid contact material	Stainless steel, Copper (Heat exchanger brazing), Bronze, Alumina ceramic, Carbon, PP, PE, POM, FKM, EPDM, PVC	
Electrical system	Power supply	Single-phase 100 VAC (50/60 Hz), 115 VAC (60 Hz) Allowable voltage range ±10%	
	Circuit protector A	15	
	Applicable earth leakage breaker capacity <small>Note 8)</small> A	15	
	Rated operating current A	7.5/8.3	7.7/8.4
	Rated power consumption (50/60 Hz) <small>Note 3)</small> kVA	0.7/0.8	0.8/0.8
Noise level (50/60 Hz) <small>Note 9)</small> dB		58/55	
Accessories		Fitting (for drain outlet) 1 pc., Input/output signal connector 1 pc., Power supply connector 1 pc., Operation Manual (for installation/operation) 1, Quick Manual (with a clear case) 1, Alarm code list sticker 1, Ferrite core (for communication) 1 pc., Power supply cable: Option (sold separately) to be ordered or prepared by user.	
Weight <small>Note 10)</small> kg		40	

Note 1) It should have no condensation.

Note 2) If tap water is used, use water that conforms to Water Quality Standards of the Japan Refrigeration and Air Conditioning Industry Association (JRA GL-02-1994 cooling water system - circulating type - make-up water).

Note 3) ① Ambient temperature: 25°C, ② Circulating fluid temperature: 20°C, ③ Circulating fluid rated flow, ④ Circulating fluid: Tap water
Refer to the cooling capacity graph on page 31 for details.

Note 4) Use a 15% ethylene glycol aqueous solution if operating in a place where the circulating fluid temperature is 10°C or less.

Note 5) Outlet temperature when the circulating fluid flow is rated flow, and the circulating fluid outlet and return port are directly connected. Installation environment and the power supply are within specification range and stable.

Note 6) The capacity at the thermo-chiller outlet when the circulating fluid temperature is 20°C.

Note 7) Required minimum flow rate for cooling capacity or maintaining the temperature stability. The specification of the cooling capacity and the temperature stability may not be satisfied if the flow rate is lower than the rated flow. (In such a case, use a bypass piping set (sold separately).)

Note 8) Purchase an earth leakage breaker with current sensitivity of 15 mA or 30 mA separately. (A product with an optional earth leakage breaker (option B) is also available. Refer to page 41.)

Note 9) Front: 1 m, height: 1 m, stable with no load, Other conditions → Note 3)

Note 10) Weight in the dry state without circulating fluids

Note 11) If the product is used at altitude of 1000 m or higher, refer to "Operating Environment/Storage Environment" (page 60) Item 14 * For altitude of 1000 m or higher".



How to Order

Water-cooled refrigeration

HRS 018 - W - 10 -

Cooling capacity

012	Cooling capacity 1100/1300 W (50/60 Hz)
018	Cooling capacity 1500/1700 W (50/60 Hz)

Note) UL Standards: Applicable to only 60 Hz

Cooling method

W	Water-cooled refrigeration
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Pipe thread type

Nil	Rc
F	G (with PT-G conversion fitting set)
N	NPT (with PT-NPT conversion fitting set)

Power supply

Symbol	Power supply
10	Single-phase 100 VAC (50/60 Hz) 115 VAC (60 Hz)

Note) UL Standards: Applicable to only 60 Hz

Option

Symbol	Option
Nil	None
B	With earth leakage breaker
J	With automatic fluid fill function
M	Applicable to deionized water piping
T	High pressure pump mounted Note)

- When multiple options are combined, indicate symbols in alphabetical order.
- The cooling capacity will decrease by about 300 W from the value in the catalog.
- Pending for CE marking and UL Standards
- The pump has a mechanical seal in it and leakage could occur depending on circulating fluid quality. We recommend you to use Particle Filter Kit, HRS-PF003, as a preventive measure.

Specifications

* There are different values from standard specifications. Refer to pages 41 to 43 for details.

Model		HRS012-W□-10	HRS018-W□-10
Cooling method		Water-cooled refrigeration	
Refrigerant		R407C (HFC)	
Control method		PID control	
Ambient temperature/humidity Note 1)		Temperature: 5 to 40°C, Humidity: 30 to 70%	
Circulating fluid system	Circulating fluid Note 2)	Tap water, 15% ethylene glycol aqueous solution Note 4)	
	Set temperature range Note 1) °C	5 to 40	
	Cooling capacity (50/60 Hz) Note 3) W	1100/1300	1500/1700
	Heating capacity (50/60 Hz) Note 3) W	360/450	
	Temperature stability Note 5) °C	±0.1	
	Pump	Rated flow (50/60 Hz) Note 6) 7) L/min	7 (0.13 MPa)/7 (0.18 MPa)
		Maximum flow rate (50/60 Hz) L/min	27/29
		Maximum pump head (50/60 Hz) m	14/19
		Output W	200
	Tank capacity L	Approx. 5	
	Port size	Rc1/2	
	Fluid contact material	Stainless steel, Copper (Heat exchanger brazing), Bronze, Alumina ceramic, Carbon, PP, PE, POM, FKM, EPDM, PVC	
Facility water system	Temperature range °C	5 to 40	
	Pressure range MPa	0.3 to 0.5	
	Required flow rate (50/60 Hz) Note 11) L/min	8	12
	Inlet-outlet pressure differential of facility water MPa	0.3 or more	
	Port size	Rc3/8	
	Fluid contact material	Stainless steel, Copper (Heat exchanger brazing), Bronze, Synthetic rubber	
Electrical system	Power supply	Single-phase 100 VAC (50/60 Hz), 115 VAC (60 Hz) Allowable voltage range ±10%	
	Circuit protector A	15	
	Applicable earth leakage breaker capacity Note 8) A	15	
	Rated operating current A	7.5/8.3	7.7/8.4
	Rated power consumption (50/60 Hz) Note 3) kVA	0.7/0.8	0.8/0.8
Noise level (50/60 Hz) Note 9) dB		58/55	
Accessories		Fitting (for drain outlet) 1 pc., Input/output signal connector 1 pc., Power supply connector 1 pc., Operation Manual (for installation/operation) 1, Quick Manual (with a clear case) 1, Alarm code list sticker 1, Ferrite core (for communication) 1 pc., Power supply cable: Option (sold separately) to be ordered or prepared by user.	
Weight Note 10) kg		40	

Note 1) It should have no condensation.

Note 2) If tap water is used, use water that conforms to Water Quality Standards of the Japan Refrigeration and Air Conditioning Industry Association (JRA GL-02-1994 cooling water system - circulating type - make-up water).

Note 3) ① Ambient temperature: 25°C, ② Circulating fluid temperature: 20°C, ③ Circulating fluid rated flow, ④ Circulating fluid: Tap water, ⑤ Facility water temperature: 25°C Refer to the cooling capacity graph on page 31 for details.

Note 4) Use a 15% ethylene glycol aqueous solution if operating in a place where the circulating fluid temperature is 10°C or less.

Note 5) Outlet temperature when the circulating fluid flow is rated flow, and the circulating fluid outlet and return port are directly connected. Installation environment and the power supply are within specification range and stable.

Note 6) The capacity at the thermo-chiller outlet when the circulating fluid temperature is 20°C.

Note 7) Required minimum flow rate for cooling capacity or maintaining the temperature stability. The specification of the cooling capacity and the temperature stability may not be satisfied if the flow rate is lower than the rated flow. (In such a case, use a bypass piping set (sold separately).)

Note 8) Purchase an earth leakage breaker with current sensitivity of 15 mA or 30 mA separately. (A product with an optional earth leakage breaker (option B) is also available. Refer to page 41.)

Note 9) Front: 1 m, height: 1 m, stable with no load, Other conditions → Note 3)

Note 10) Weight in the dry state without circulating fluids

Note 11) Required flow rate when a load for the cooling capacity is applied at a circulating fluid temperature of 20°C, and circulating fluid rated flow and facility water temperature of 25°C.

Note 12) If the product is used at altitude of 1000 m or higher, refer to "Operating Environment/Storage Environment" (page 60) Item 14 "*" For altitude of 1000 m or higher".

Thermo-chiller Standard Type

Single-phase 200 to 230 VAC

Series HRS



How to Order



Air-cooled refrigeration

HRS 018 - A - 20 -

Cooling capacity

012	Cooling capacity 1100/1300 W (50/60 Hz)
018	Cooling capacity 1700/1900 W (50/60 Hz)
024	Cooling capacity 2100/2400 W (50/60 Hz)
030	Cooling capacity 2600/3200 W (50/60 Hz)
050	Cooling capacity 4700/5100 W (50/60 Hz)
060	Cooling capacity 4900/5900 W (50/60 Hz)

Note) UL Standards: Applicable to only 60 Hz

The pump of 050 and 060 have a mechanical seal and leakage could occur depending on circulating fluid quality. We recommend you to use Particle Filter Kit, HRS-PF004, as a preventive measure.

Cooling method

A	Air-cooled refrigeration
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Pipe thread type

Nil	Rc
F	G (with PT-G conversion fitting set)
N	NPT (with PT-NPT conversion fitting set)

Option

Symbol	Option	Applicable model
Nil	None	
B	With earth leakage breaker	HRS012/018/024 030/050/060
J	With automatic fluid fill function	
M	Applicable to deionized water piping	
T	High pressure pump mounted Note)	HRS012/018/024/030
G	High temperature environment specification	HRS012/018/024

• When multiple options are combined, indicate symbols in alphabetical order.

Note) The cooling capacity will decrease by about 300 W from the value in the catalog.

The pump has a mechanical seal in it and leakage could occur depending on circulating fluid quality. We recommend you to use Particle Filter Kit, HRS-PF003, as a preventive measure.

Power supply Note)

Symbol	Power supply
20	Single-phase 200 to 230 VAC (50/60 Hz)

Note) UL Standards: Applicable to only 60 Hz

Specifications * There are different values from standard specifications. Refer to pages 41 to 43 for details.

Model		HRS012-A□-20	HRS018-A□-20	HRS024-A□-20	HRS030-A□-20	HRS050-A□-20	HRS060-A□-20	
Cooling method		Air-cooled refrigeration						
Refrigerant		R407C (HFC)				R410A (HFC)		
Control method		PID control						
Ambient temperature/humidity <small>Note 1)</small>		Temperature: 5 to 40°C, High temperature environment specification (option): 5 to 45°C, Humidity: 30 to 70%						
Circulating fluid system	Circulating fluid <small>Note 2)</small>	Tap water, 15% ethylene glycol aqueous solution <small>Note 4)</small>						
	Set temperature range <small>Note 1)</small>	°C	5 to 40					
	Cooling capacity (50/60 Hz) <small>Note 3)</small>	W	1100/1300	1700/1900	2100/2400	2600/3200	4700/5100	4900/5900
	Heating capacity (50/60 Hz) <small>Note 3)</small>	W	530/650			600/640	1100/1400	1000/1300
	Temperature stability <small>Note 5)</small>	°C	±0.1					
	Pump	Rated flow (50/60 Hz) <small>Note 6) 7)</small>	L/min	7 (0.13 MPa)/7 (0.18 MPa)			23 (0.24 MPa)/28 (0.32 MPa)	23 (0.21 MPa)/28 (0.29 MPa)
		Maximum flow rate (50/60 Hz)	L/min	27/29		34/40	31/42	29/38
		Maximum pump head (50/60 Hz)	m	14/19			50	
		Output	W	200			550	
	Tank capacity	L	Approx. 5					
	Port size		Rc1/2					
	Fluid contact material		Stainless steel, Copper (Heat exchanger brazing), Bronze, Alumina ceramic, Carbon, PP, PE, POM, FKM, EPDM, PVC					
Electrical system	Power supply	Single-phase 200 to 230 VAC (50/60 Hz) Allowable voltage range ±10%						
	Circuit protector	A	10			20	30	
	Applicable earth leakage breaker capacity <small>Note 8)</small>	A	10			20	30	
	Rated operating current	A	4.6/5.1	4.7/5.2	5.1/5.9	5.2/6.0	8/11	8.9/11.5
	Rated power consumption (50/60 Hz) <small>Note 3)</small>	kVA	0.9/1.0	0.9/1.0	1.0/1.2	1.0/1.2	1.7/2.2	1.8/2.3
Noise level (50/60 Hz) <small>Note 9)</small>		dB	60/61		62/65	65/68	66/68	
Accessories		Fitting (for drain outlet) 1 pc. <small>Note 11)</small> , Input/output signal connector 1 pc., Power supply connector 1 pc. <small>Note 11)</small> , Operation Manual (for installation/operation) 1, Quick Manual (with a clear case) 1 <small>Note 11)</small> , Alarm code list sticker 1, Ferrite core (for communication) 1 pc., Power supply cable: Option (sold separately) to be ordered or prepared by user.						
Weight <small>Note 10)</small>		kg	43		47	69	73	

Note 1) It should have no condensation.

Note 2) If tap water is used, use water that conforms to Water Quality Standards of the Japan Refrigeration and Air Conditioning Industry Association (JRA GL-02-1994 cooling water system - circulating type - make-up water).

Note 3) ① Ambient temperature: 25°C, ② Circulating fluid temperature: 20°C, ③ Circulating fluid rated flow, ④ Circulating fluid: Tap water
Refer to the cooling capacity graph on pages 31 and 32 for details.

Note 4) Use a 15% ethylene glycol aqueous solution if operating in a place where the circulating fluid temperature is 10°C or less.

Note 5) Outlet temperature when the circulating fluid flow is rated flow, and the circulating fluid outlet and return port are directly connected. Installation environment and the power supply are within specification range and stable.

Note 6) The capacity at the thermo-chiller outlet when the circulating fluid temperature is 20°C.

Note 7) Required minimum flow rate for cooling capacity or maintaining the temperature stability. The specification of the cooling capacity and the temperature stability may not be satisfied if the flow rate is lower than the rated flow. (In such a case, use a bypass piping set (sold separately).)

Note 8) Purchase an earth leakage breaker with current sensitivity of 30 mA separately.

(A product with an optional earth leakage breaker (option B) is also available.)

Note 9) Front: 1 m, height: 1 m, stable with no load, Other conditions → Note 3)

Note 10) Weight in the dry state without circulating fluids

Note 11) It is not provided for the HRS050/060.

Note 12) If the product is used at altitude of 1000 m or higher, refer to "Operating Environment/Storage Environment" (page 60) Item 14 * For altitude of 1000 m or higher".

How to Order



Water-cooled refrigeration

HRS 018 - W - 20 -

Cooling capacity

012	Cooling capacity 1100/1300 W (50/60 Hz)
018	Cooling capacity 1700/1900 W (50/60 Hz)
024	Cooling capacity 2100/2400 W (50/60 Hz)
030	Cooling capacity 2600/3200 W (50/60 Hz)
050	Cooling capacity 4700/5100 W (50/60 Hz)
060	Cooling capacity 4900/5900 W (50/60 Hz)

Note) UL Standards: Applicable to only 60 Hz

The pump of 050 and 060 have a mechanical seal and leakage could occur depending on circulating fluid quality. We recommend you to use Particle Filter Kit, HRS-PF004, as a preventive measure.

Cooling method

W	Water-cooled refrigeration
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Pipe thread type

Nil	Rc
F	G (with PT-G conversion fitting set)
N	NPT (with PT-NPT conversion fitting set)

Option

Symbol	Option	Applicable model
Nil	None	
B	With earth leakage breaker	HRS012/018/024
J	With automatic fluid fill function	030/050/060
M	Applicable to deionized water piping	
T	High pressure pump mounted ^{Note)}	HRS012/018/024/030

• When multiple options are combined, indicate symbols in alphabetical order.

Note) The cooling capacity will decrease by about 300 W from the value in the catalog.

The pump has a mechanical seal in it and leakage could occur depending on circulating fluid quality. We recommend you to use Particle Filter Kit, HRS-PF003, as a preventive measure.

Power supply ^{Note)}

Symbol	Power supply
20	Single-phase 200 to 230 VAC (50/60 Hz)

Note) UL Standards: Applicable to only 60 Hz

Specifications * There are different values from standard specifications. Refer to pages 41 to 43 for details.

Model		HRS012-W□-20	HRS018-W□-20	HRS024-W□-20	HRS030-W□-20	HRS050-W□-20	HRS060-W□-20		
Cooling method		Water-cooled refrigeration							
Refrigerant		R407C (HFC)				R410A (HFC)			
Control method		PID control							
Ambient temperature/humidity ^{Note 1)}		Temperature: 5 to 40°C, High temperature environment specification (option): 5 to 45°C, Humidity: 30 to 70%							
Circulating fluid system	Circulating fluid ^{Note 2)}	Tap water, 15% ethylene glycol aqueous solution ^{Note 4)}							
	Set temperature range ^{Note 1)}	5 to 40							
	Cooling capacity (50/60 Hz) ^{Note 3)}	W	1100/1300	1700/1900	2100/2400	2600/3200	4700/5100	4900/5900	
	Heating capacity (50/60 Hz) ^{Note 3)}	W	530/650			400/600	1000/1300		
	Temperature stability ^{Note 5)}	°C	±0.1						
	Pump	Rated flow (50/60 Hz) ^{Note 6) 7)}	L/min	7 (0.13 MPa)/7 (0.18 MPa)			23 (0.24 MPa)/28 (0.32 MPa)	23 (0.21 MPa)/28 (0.29 MPa)	
		Maximum flow rate (50/60 Hz)	L/min	27/29			34/40	31/42	29/38
		Maximum pump head (50/60 Hz)	m	14/19			50		
		Output	W	200			550		
	Tank capacity	L	Approx. 5						
Port size		Rc1/2							
Fluid contact material		Stainless steel, Copper (Heat exchanger brazing), Bronze, Alumina ceramic, Carbon, PP, PE, POM, FKM, EPDM, PVC							
Facility water system	Temperature range	°C	5 to 40						
	Pressure range	MPa	0.3 to 0.5						
	Required flow rate (50/60 Hz) ^{Note 11)}	L/min	8	12	14	15	16	17	
	Inlet-outlet pressure differential of facility water	MPa	0.3 or more						
	Port size		Rc3/8				Rc1/2		
Fluid contact material		Stainless steel, Copper (Heat exchanger brazing), Bronze, Synthetic rubber							
Electrical system	Power supply		Single-phase 200 to 230 VAC (50/60 Hz)						
			Allowable voltage range ±10%						
	Circuit protector	A	10				20		
	Applicable earth leakage breaker capacity ^{Note 8)}	A	10				20		
	Rated operating current	A	4.6/5.1	4.7/5.2	5.1/5.9	5.2/6.0	7.6/10	7.6/10.4	
	Rated power consumption (50/60 Hz) ^{Note 3)}	kVA	0.9/1.0	0.9/1.0	1.0/1.2	1.0/1.2	1.5/2.0	1.5/2.1	
	Noise level (50/60 Hz) ^{Note 9)}	dB	60/61			62/65	65/68	66/68	
	Accessories		Fitting (for drain outlet) 1 pc. ^{Note 12)} , Input/output signal connector 1 pc., Power supply connector 1 pc. ^{Note 12)} , Operation Manual (for installation/operation) 1, Quick Manual (with a clear case) 1 ^{Note 12)} , Alarm code list sticker 1, Ferrite core (for communication) 1 pc., Power supply cable: Option (sold separately) to be ordered or prepared by user.						
Weight ^{Note 10)}		kg	43			46	67		

Note 1) It should have no condensation.

Note 2) If tap water is used, use water that conforms to Water Quality Standards of the Japan Refrigeration and Air Conditioning Industry Association (JRA GL-02-1994 cooling water system - circulating type - make-up water).

Note 3) ① Ambient temperature: 25°C, ② Circulating fluid temperature: 20°C, ③ Circulating fluid rated flow, ④ Circulating fluid: Tap water, ⑤ Facility water temperature: 25°C Refer to the cooling capacity graph on pages 31 and 32 for details.

Note 4) Use a 15% ethylene glycol aqueous solution if operating in a place where the circulating fluid temperature is 10°C or less.

Note 5) Outlet temperature when the circulating fluid flow is rated flow, and the circulating fluid outlet and return port are directly connected. Installation environment and the power supply are within specification range and stable.

Note 6) The capacity at the thermo-chiller outlet when the circulating fluid temperature is 20°C.

Note 7) Required minimum flow rate for cooling capacity or maintaining the temperature stability. The specification of the cooling capacity and the temperature stability may not be satisfied if the flow rate is lower than the rated flow. (In such a case, use a bypass piping set (sold separately).)

Note 8) Purchase an earth leakage breaker with current sensitivity of 30 mA separately. (A product with an optional earth leakage breaker (option B) is also available.)

Note 9) Front: 1 m, height: 1 m, stable with no load. Other conditions → Note 3)

Note 10) Weight in the dry state without circulating fluids

Note 11) Required flow rate when a load for the cooling capacity is applied at a circulating fluid temperature of 20°C, and circulating fluid rated flow and facility water temperature of 25°C.

Note 12) It is not provided for the HRS050/060.

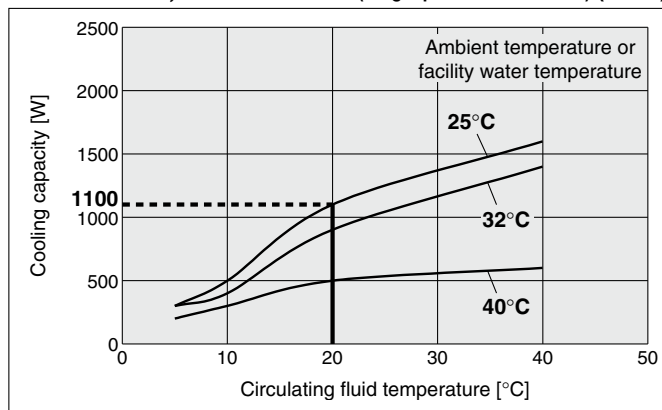
Note 13) If the product is used at altitude of 1000 m or higher, refer to "Operating Environment/Storage Environment" (page 60) Item 14 "• For altitude of 1000 m or higher".

Note 1) If the product is used at altitude of 1000 m or higher, refer to "Operating Environment/Storage Environment" (page 60) Item 14 "* For altitude of 1000 m or higher".

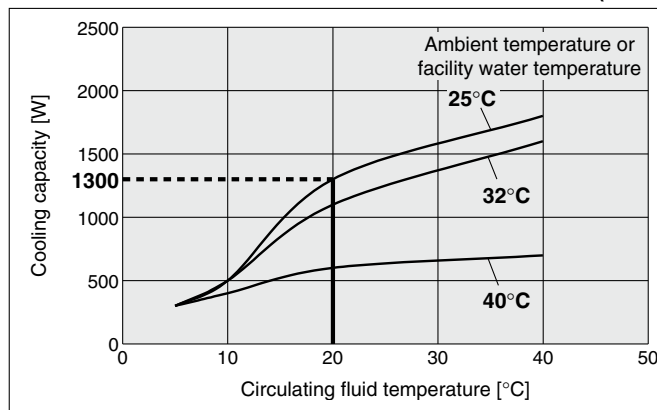
Cooling Capacity

Note 2) For models with high pressure pump mounted (-T), the cooling capacity will decrease by about 300 W from each graph.

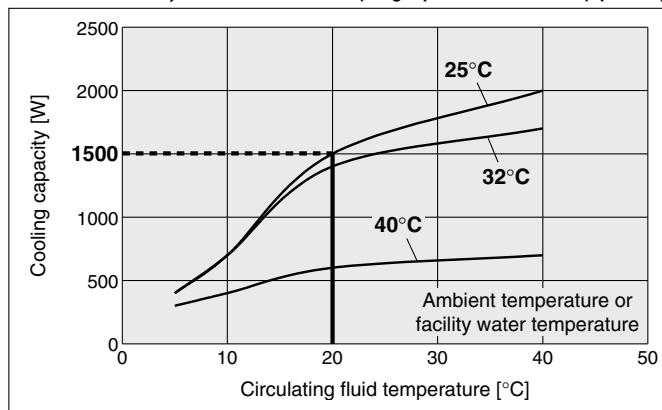
HRS012-A-10, HRS012-W-10 (Single-phase 100/115 VAC) (50 Hz)



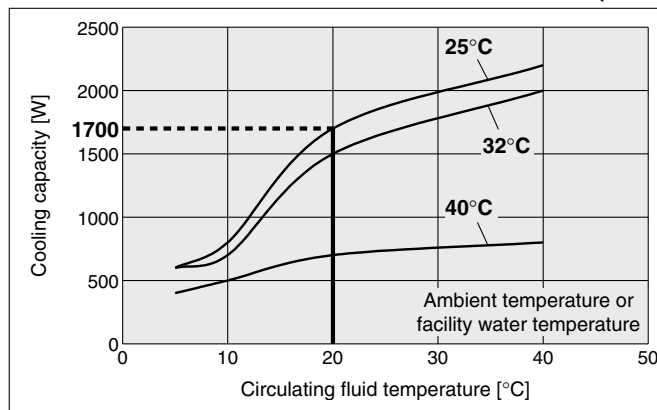
(60 Hz)



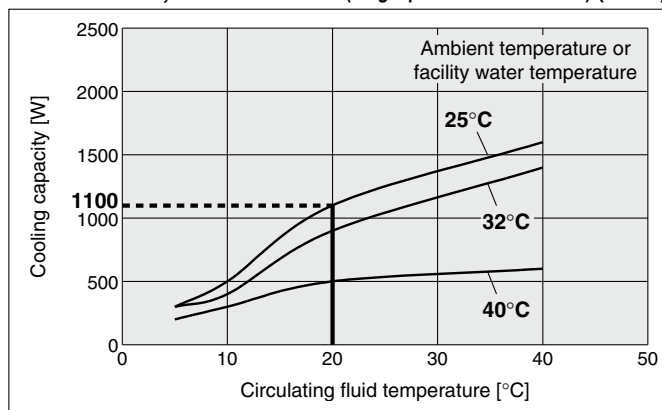
HRS018-A-10, HRS018-W-10 (Single-phase 100/115 VAC) (50 Hz)



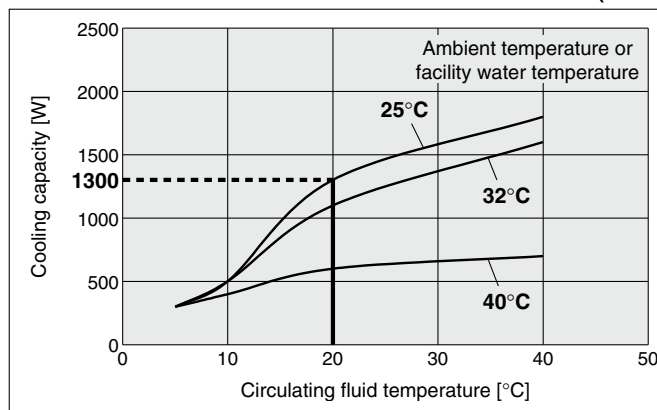
(60 Hz)



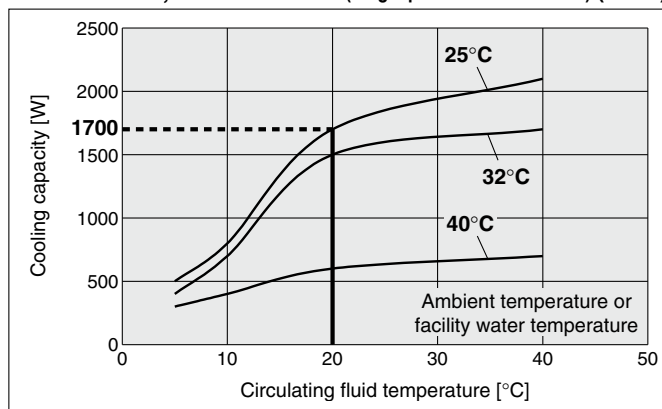
HRS012-A-20, HRS012-W-20 (Single-phase 200 to 230 VAC) (50 Hz)



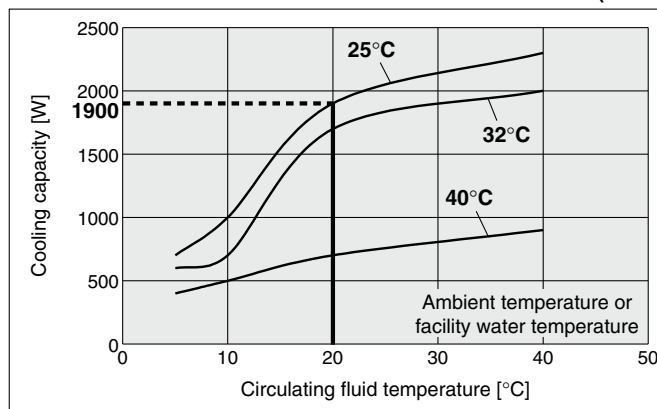
(60 Hz)



HRS018-A-20, HRS018-W-20 (Single-phase 200 to 230 VAC) (50 Hz)



(60 Hz)

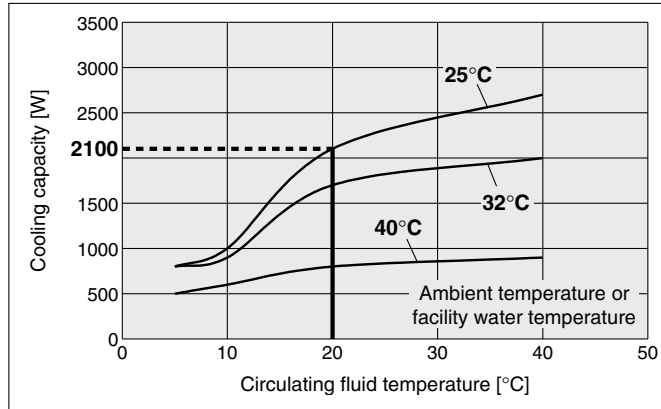


Note 1) If the product is used at altitude of 1000 m or higher, refer to "Operating Environment/Storage Environment" (page 60) Item 14 "* For altitude of 1000 m or higher".

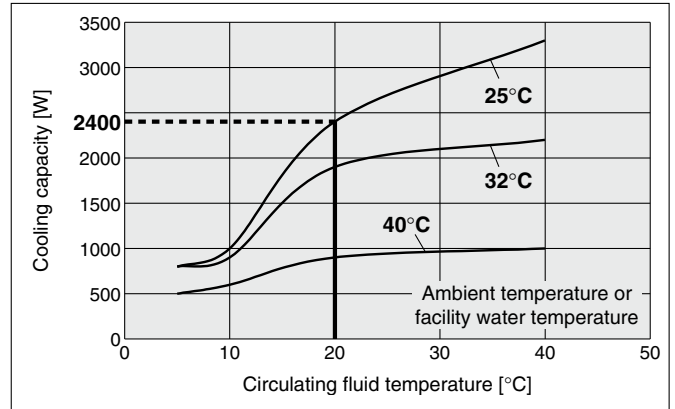
Note 2) For models with high pressure pump mounted (-T), the cooling capacity will decrease by about 300 W from each graph.

Cooling Capacity

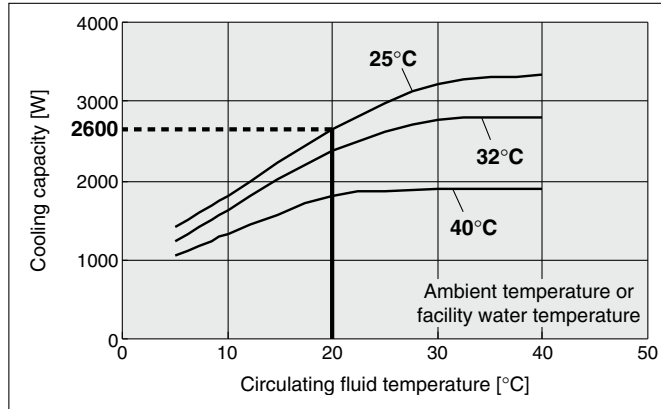
HRS024-A-20, HRS024-W-20 (Single-phase 200 to 230 VAC) (50 Hz)



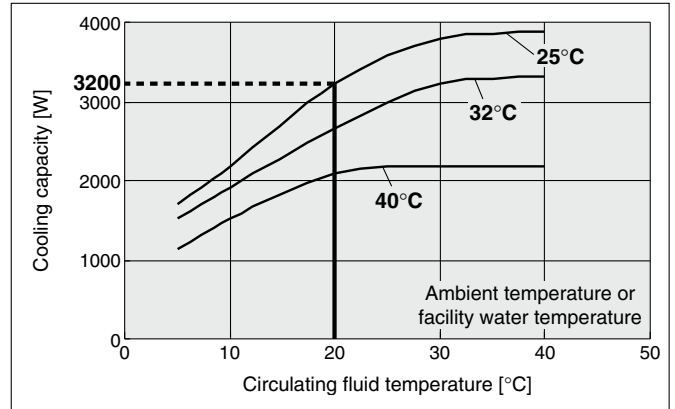
(60 Hz)



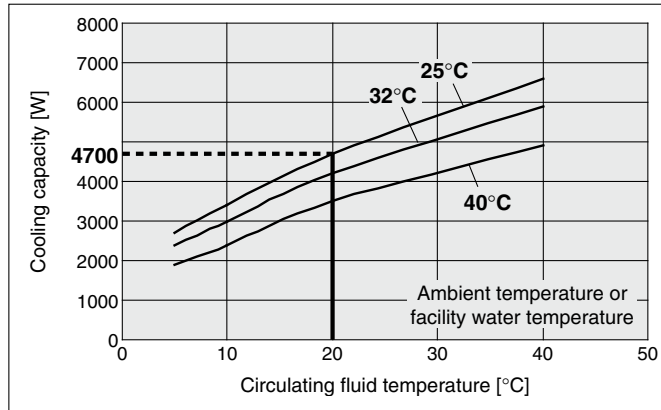
HRS030-A-20, HRS030-W-20 (Single-phase 200 to 230 VAC) (50 Hz)



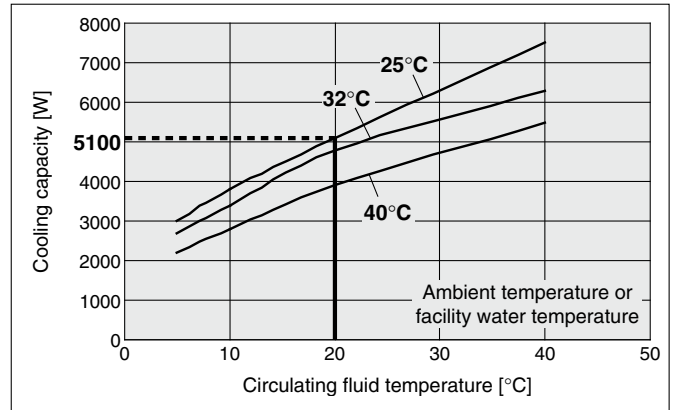
(60 Hz)



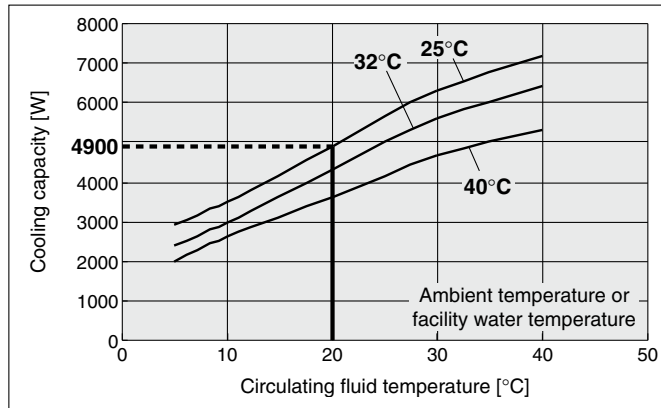
HRS050-A-20, HRS050-W-20 (Single-phase 200 to 230 VAC) (50 Hz)



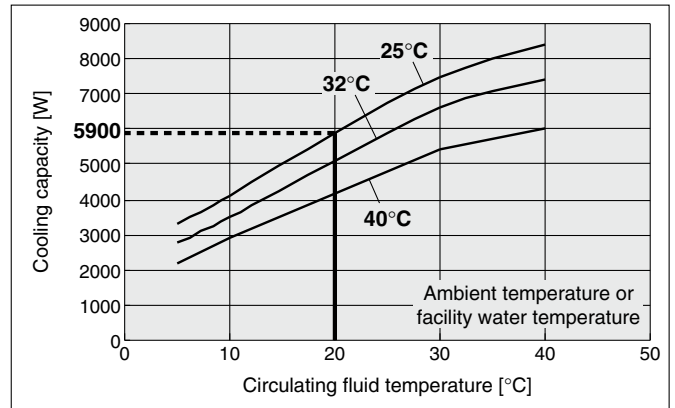
(60 Hz)



HRS060-A-20, HRS060-W-20 (Single-phase 200 to 230 VAC) (50 Hz)



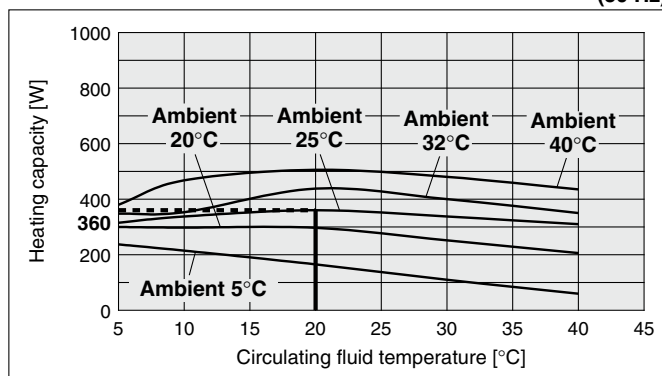
(60 Hz)



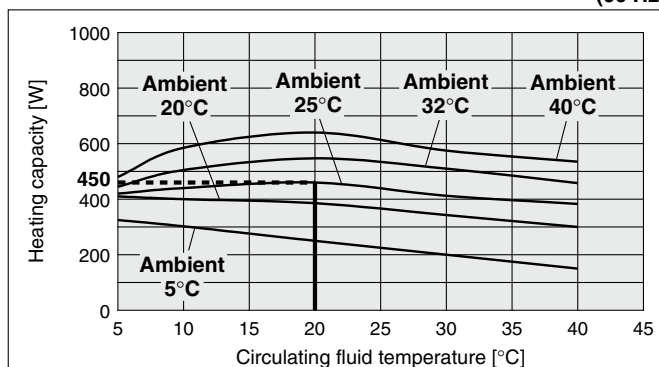
Heating Capacity

HRS⁰¹²₀₁₈-A-W-10 (Single-phase 100/115 VAC)

(50 Hz)

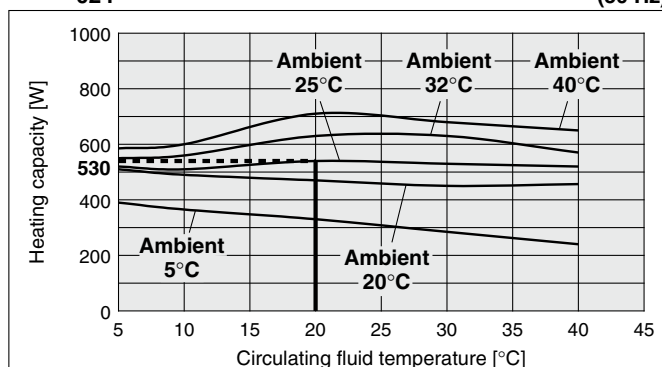


(60 Hz)

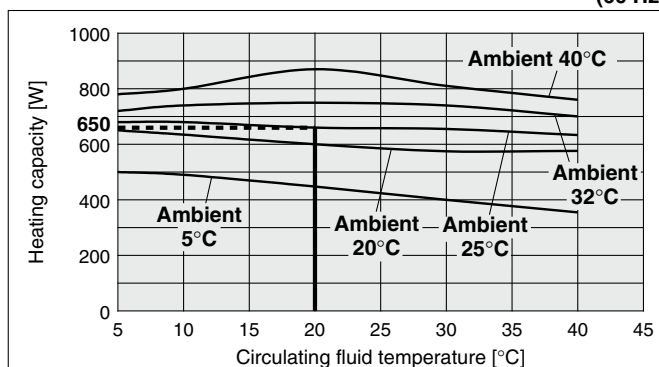


HRS⁰¹²₀₁₈-A-W-20 (Single-phase 200 to 230 VAC)

(50 Hz)

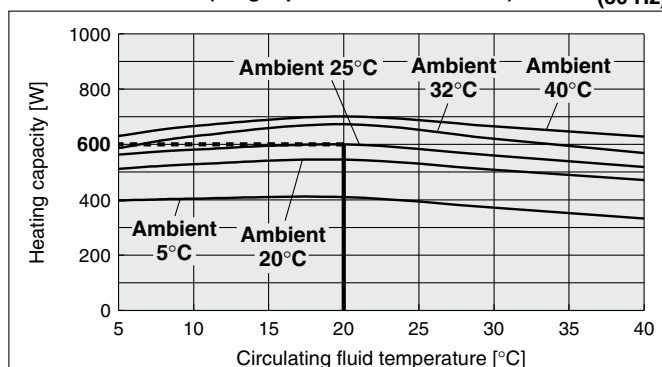


(60 Hz)

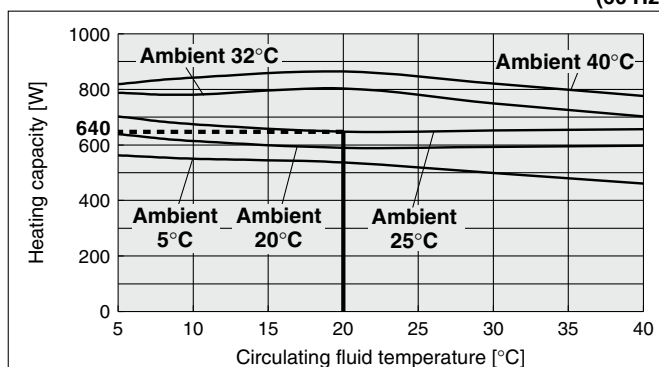


HRS030-A-20 (Single-phase 200 to 230 VAC)

(50 Hz)

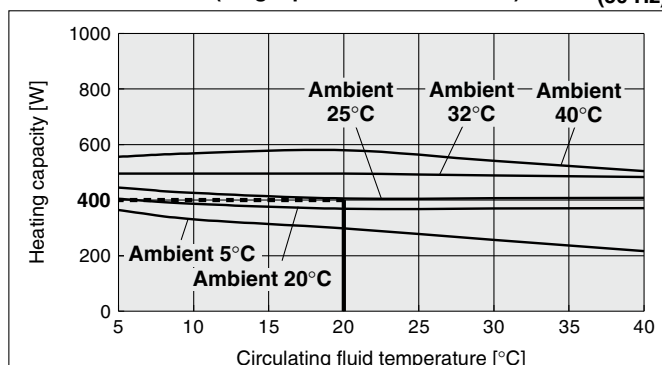


(60 Hz)

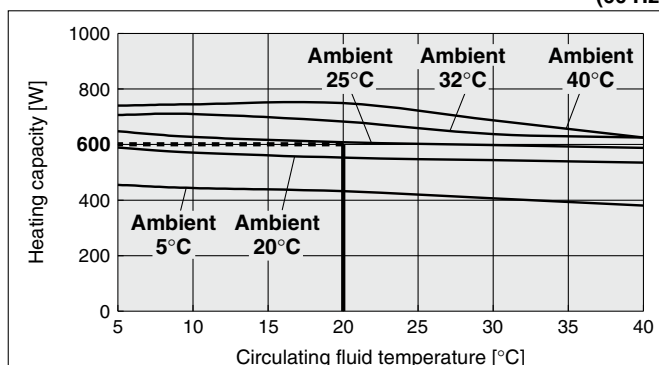


HRS030-W-20 (Single-phase 200 to 230 VAC)

(50 Hz)

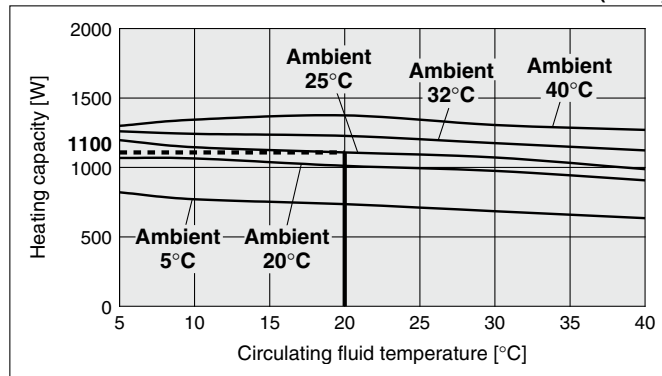


(60 Hz)

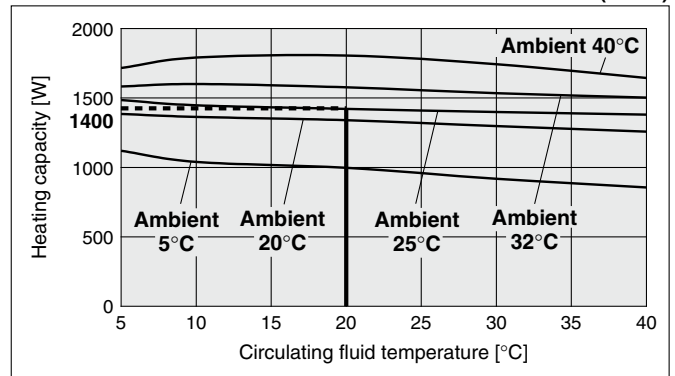


Heating Capacity

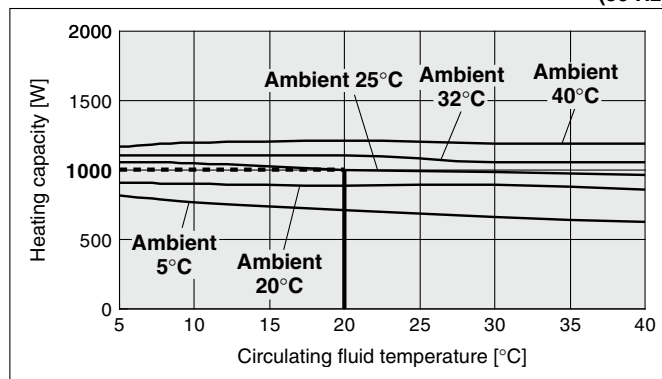
HRS050-A-20 (Single-phase 200 to 230 VAC) (50 Hz)



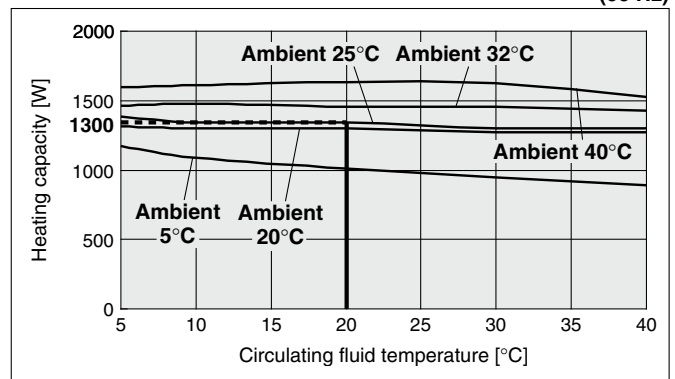
(60 Hz)



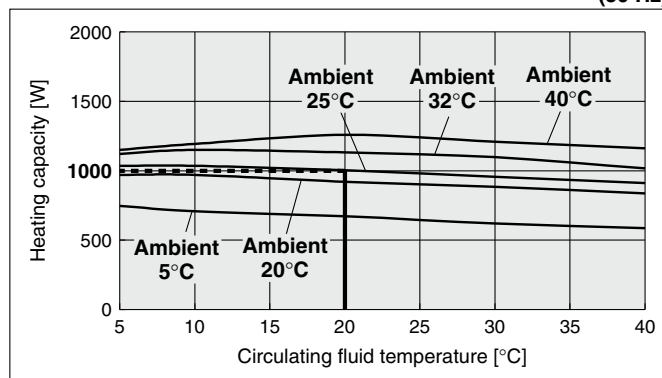
HRS050-W-20 (Single-phase 200 to 230 VAC) (50 Hz)



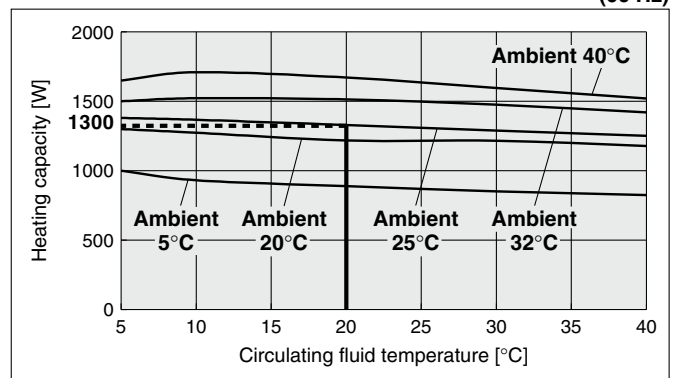
(60 Hz)



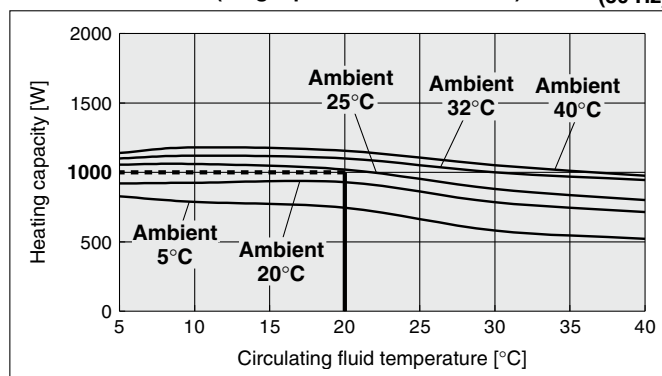
HRS060-A-20 (Single-phase 200 to 230 VAC) (50 Hz)



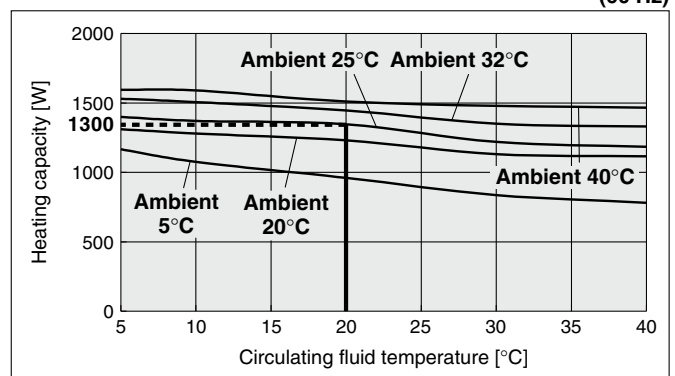
(60 Hz)



HRS060-W-20 (Single-phase 200 to 230 VAC) (50 Hz)

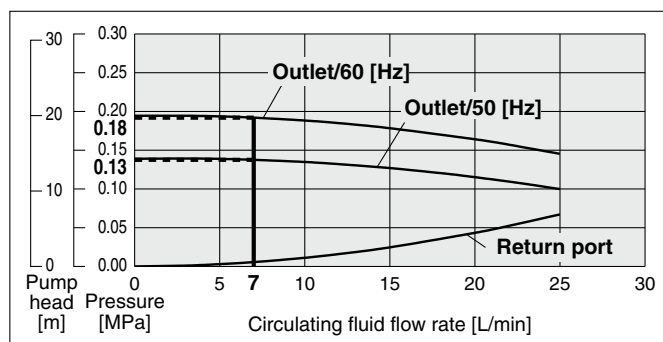


(60 Hz)

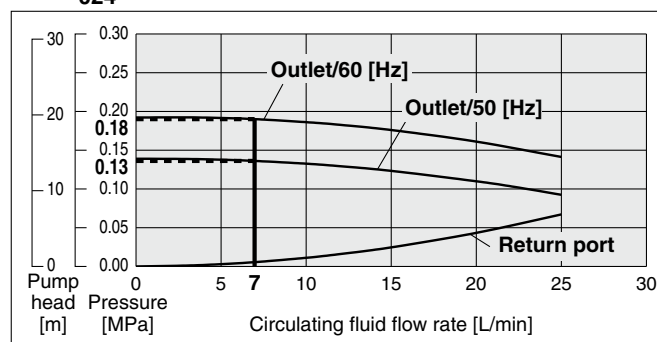


Pump Capacity

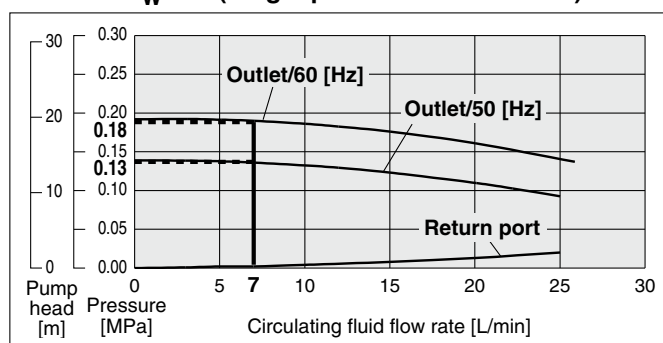
HRS⁰¹²₀₁₈-A_W-10 (Single-phase 100/115 VAC)



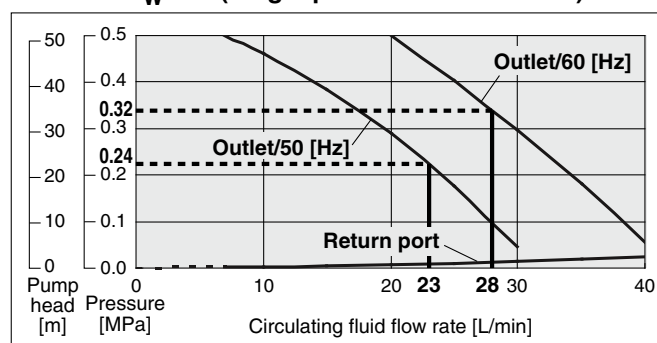
HRS⁰¹²₀₁₈-A_W-20 (Single-phase 200 to 230 VAC)



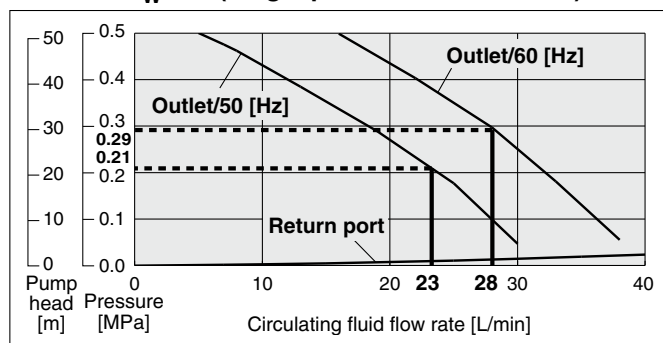
HRS030-A_W-20 (Single-phase 200 to 230 VAC)



HRS050-A_W-20 (Single-phase 200 to 230 VAC)

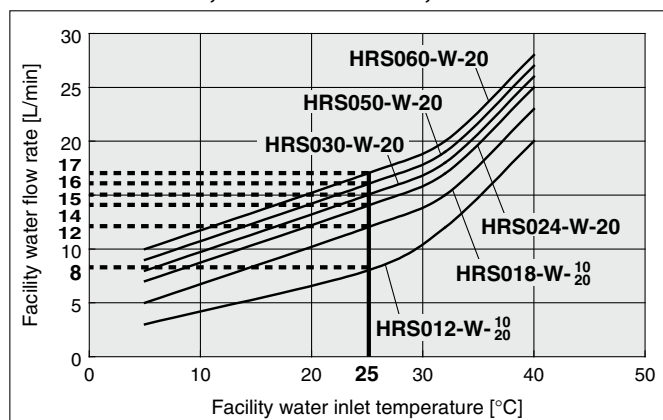


HRS060-A_W-20 (Single-phase 200 to 230 VAC)



Required Facility Water Flow Rate

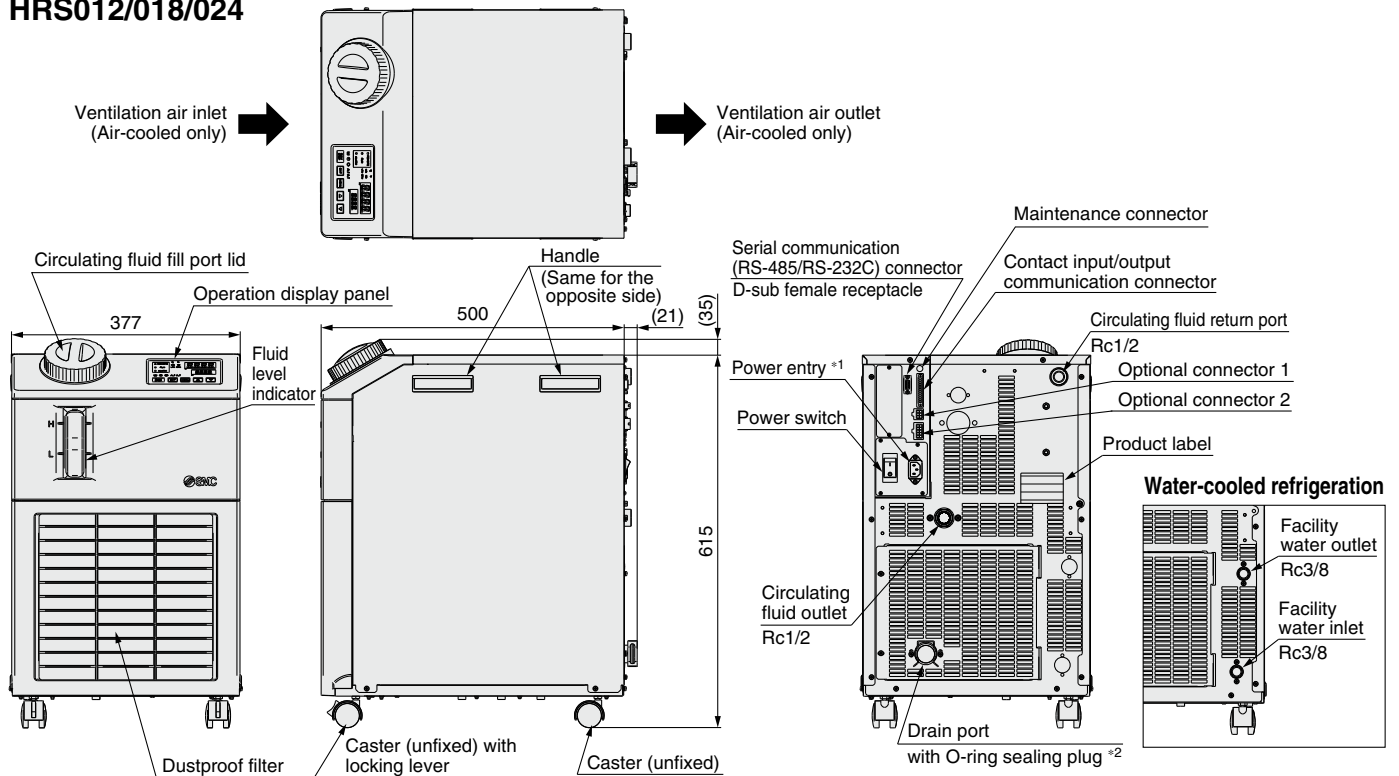
HRS012-W-¹⁰₂₀, HRS018-W-¹⁰₂₀, HRS024-W-20
HRS030-W-20, HRS050-W-20, HRS060-W-20



* This is the facility water flow rate at the circulating fluid rated flow and the cooling capacity listed in the "Cooling Capacity" specifications.

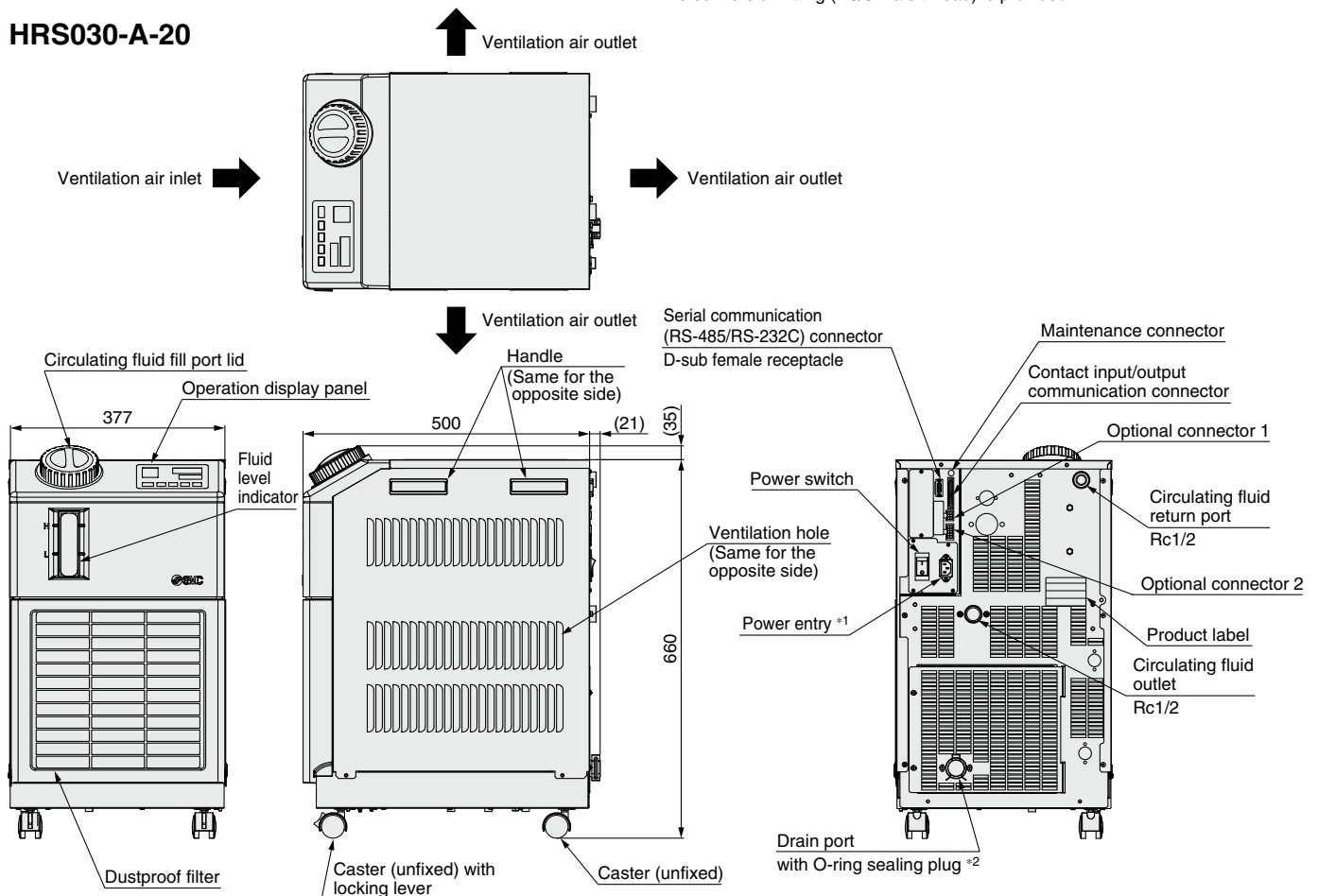
Dimensions

HRS012/018/024



- *1 The power supply cable is not provided. (The power supply connector is provided.)
 *2 The conversion fitting (R3/8 male thread) is provided.

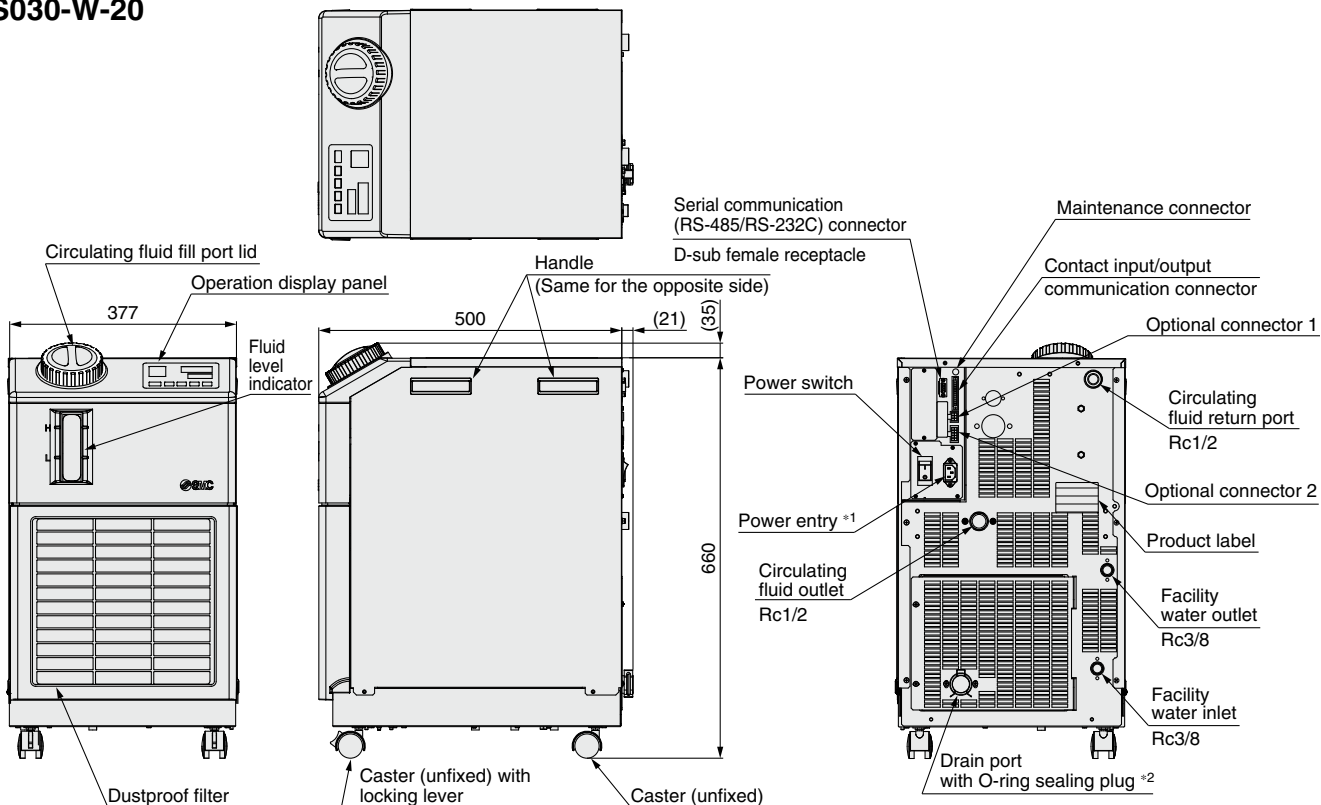
HRS030-A-20



- *1 The power supply cable is not provided. (The power supply connector is provided.)
 *2 The conversion fitting (R3/8 male thread) is provided.

Dimensions

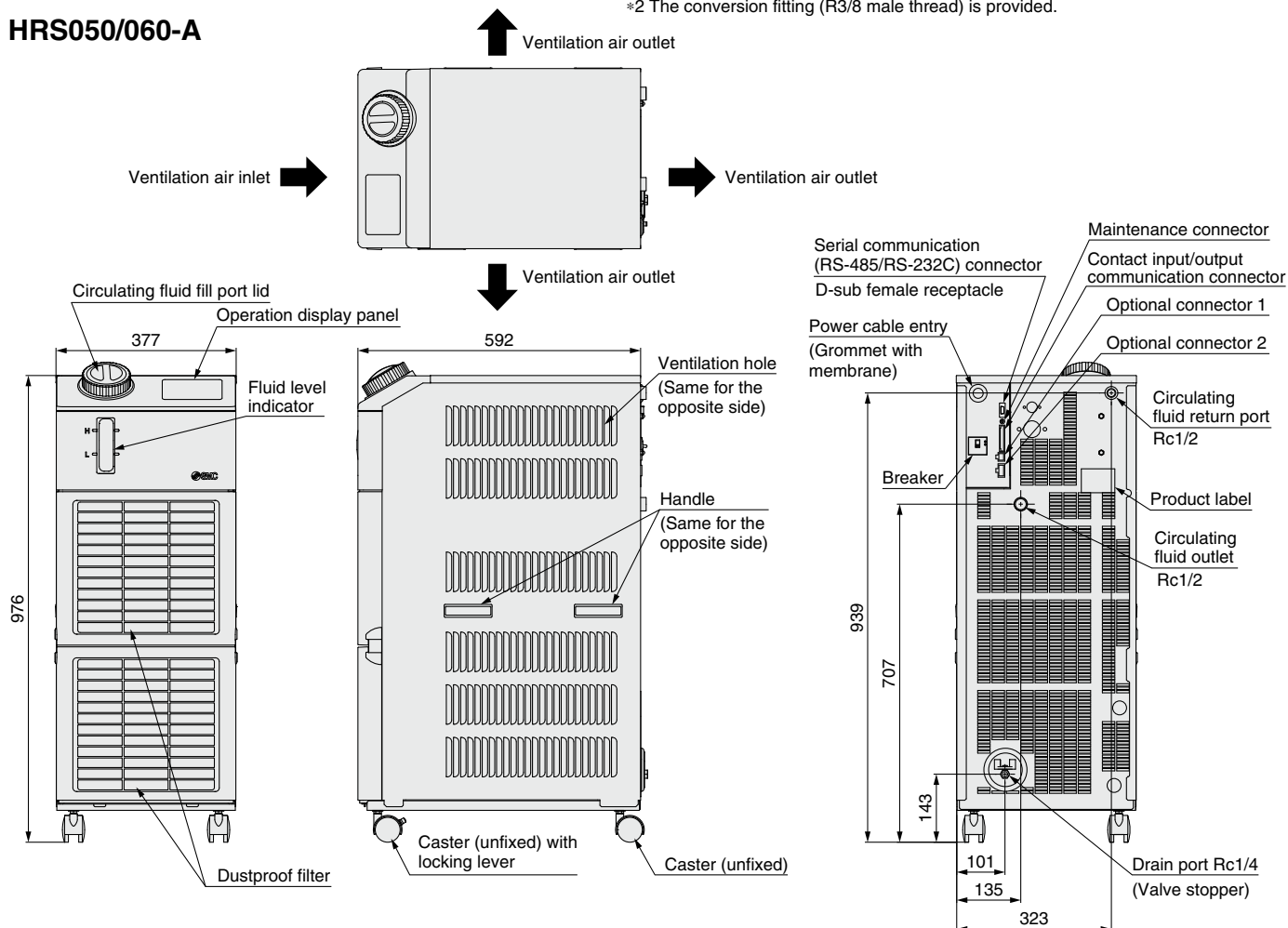
HRS030-W-20



*1 The power supply cable is not provided. (The power supply connector is provided.)

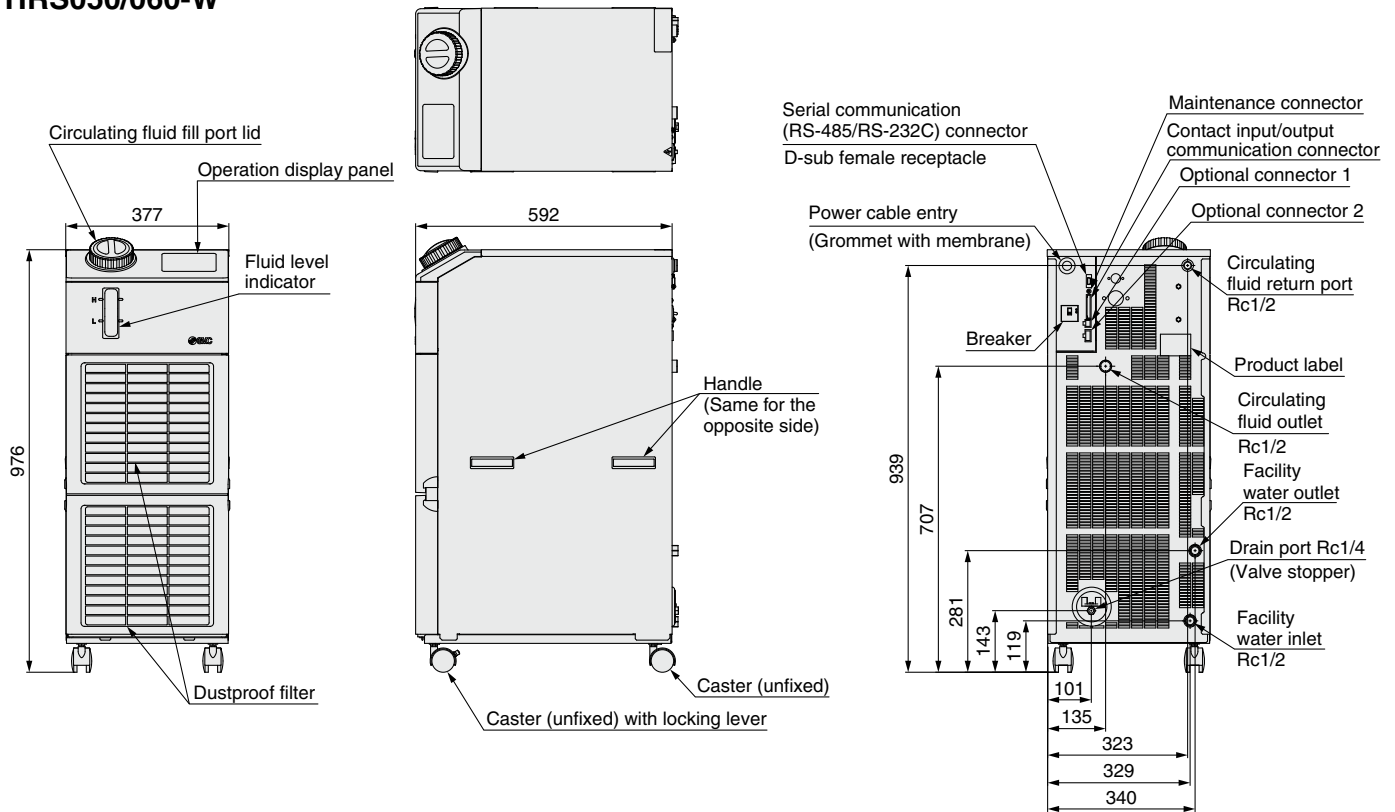
*2 The conversion fitting (R3/8 male thread) is provided.

HRS050/060-A



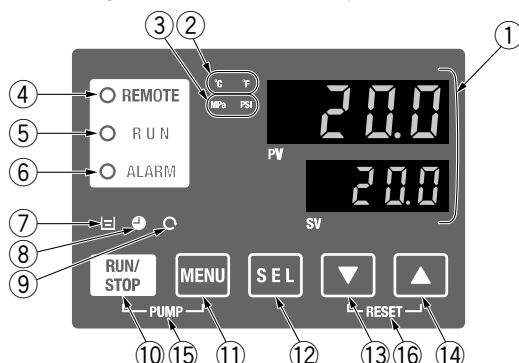
Dimensions

HRS050/060-W



Operation Display Panel

The basic operation of this unit is controlled through the operation display panel on the front of the product.



No.	Description	Function
①	Digital display (7-segment, 4 digits)	PV Displays the circulating fluid current discharge temperature and pressure and alarm codes and other menu items (codes). SV Displays the circulating fluid discharge temperature and the set values of other menus.
②	[°C] [°F] lamp	Equipped with a unit conversion function. Displays the unit of display temperature (default setting: °C).
③	[MPa] [PSI] lamp	Equipped with a unit conversion function. Displays the unit of display pressure (default setting: MPa).
④	[REMOTE] lamp	Enables remote operation (start and stop) by communication. Lights up during remote operation.
⑤	[RUN] lamp	Lights up when the product is started, and goes off when it is stopped. Flashes during stand-by for stop or anti-freezing function, or independent operation of the pump.
⑥	[ALARM] lamp	Flashes with buzzer when alarm occurs.
⑦	[L] lamp	Lights up when the surface of the fluid level indicator falls below the L level.
⑧	[C] lamp	Equipped with a timer for start and stop. Lights up when this function is operated.
⑨	[C] lamp	Equipped with a power failure auto-restart function, which restarts the product automatically after stopped due to a power failure, is provided. Lights up when this function is operated.
⑩	[RUN/STOP] key	Makes the product start or stop.
⑪	[MENU] key	Shifts the main menu (display screen of circulating fluid discharge temperature and pressure) and other menus (for monitoring and entry of set values).
⑫	[SEL] key	Changes the item in menu and enters the set value.
⑬	[▼] key	Decreases the set value.
⑭	[▲] key	Increases the set value.
⑮	[PUMP] key	Press the [MENU] and [RUN/STOP] keys simultaneously. The pump starts running independently to make the product ready for start-up (release the air).
⑯	[RESET] key	Press the [▼] and [▲] keys simultaneously. The alarm buzzer is stopped and the [ALARM] indicator is reset.

Alarm

This unit has 35 types of alarms as standard, and displays each of them by its alarm code on the PV screen with the [ALARM] lamp ([LOW LEVEL] lamp) lit up on the operation display panel. The alarm can be read out through communication.

Alarm code	Alarm message	Operation status	Alarm code	Alarm message	Operation status
AL01	Low level in tank	Stop *1	AL20	Memory error	Stop
AL02	High circulating fluid discharge temperature	Stop	AL21	DC line fuse cut	Stop
AL03	Circulating fluid discharge temperature rise	Continue *1	AL22	Circulating fluid discharge temperature sensor failure	Stop
AL04	Circulating fluid discharge temperature drop	Continue *1	AL23	Circulating fluid return temperature sensor failure	Stop
AL05	High circulating fluid return temperature (60°C)	Stop	AL24	Compressor intake temperature sensor failure	Stop
AL06	High circulating fluid discharge pressure	Stop	AL25	Circulating fluid discharge pressure sensor failure	Stop
AL07	Abnormal pump operation	Stop	AL26	Compressor discharge pressure sensor failure	Stop
AL08	Circulating fluid discharge pressure rise	Continue *1	AL27	Compressor intake pressure sensor failure	Stop
AL09	Circulating fluid discharge pressure drop	Continue *1	AL28	Pump maintenance	Continue
AL10	High compressor intake temperature	Stop	AL29	Fan motor maintenance *3	Continue
AL11	Low compressor intake temperature	Stop	AL30	Compressor maintenance	Continue
AL12	Low super heat temperature	Stop	AL31 *2	Contact 1 input signal detection	Stop *1
AL13	High compressor discharge pressure	Stop	AL32 *2	Contact 2 inputs signal detection	Stop *1
AL15	Refrigerating circuit pressure (high pressure side) drop	Stop	AL33 *4	Water leakage	Stop *1
AL16	Refrigerating circuit pressure (low pressure side) rise	Stop	AL34 *4	Electrical resistance rise	Continue
AL17	Refrigerating circuit pressure (low pressure side) drop	Stop	AL35 *4	Electrical resistance drop	Continue
AL18	Compressor overload	Stop	AL36 *4	Electrical resistance sensor failure	Continue
AL19 *2	Communication error *2	Continue *1			

*1 "Stop" or "Continue" are default settings. Users can change them to "Continue" and "Stop". For details, refer to the Operation Manual.

*2 "AL19, AL31, AL32" are disabled in the default setting. If this function is necessary, it should be set by user, referring to the Operation Manual.

*3 For water-cooled models, the alarm is not activated.

*4 This alarm function can be used when the option (sold separately) is used.

Please download the Operation Manual via our website, <http://www.smcworld.com>

Communication Function

Contact Input/Output

Item		Specifications
Connector type (to the product)		MC 1,5/12-GF-3,5
Input signal	Insulation method	Photocoupler
	Rated input voltage	24 VDC
	Operating voltage range	21.6 VDC to 26.4 VDC
	Rated input current	5 mA TYP
	Input impedance	4.7 kΩ
Contact output signal	Rated load voltage	48 VAC or less/30 VDC or less
	Maximum load current	500 mA AC/DC (resistance load)
	Minimum load current	5 VDC 10 mA
Output voltage		24 VDC ±10% 0.5 A MAX
Circuit diagram		

* The pin numbers and output signals can be set by user. For details, refer to the Operation Manual.

Serial Communication

The serial communication (RS-485/RS-232C) enables the following items to be written and read out.

For details, refer to the Operation Manual for communication.

Writing	Readout	
Run/Stop Circulating fluid temperature setting (SV)	Circulating fluid present temperature Circulating fluid discharge pressure Electrical resistance *1 Status information Alarm occurrence information	*1 When the optional accessory, "electrical resistance sensor set" is used.

Item	Specifications	
Connector type	D-sub 9-pin, Female connector	
Protocol	Modicon Modbus compliant/Simple communication protocol	
Standards	EIA standard RS-485	EIA standard RS-232C
Circuit diagram		

* The terminal resistance of RS-485 (120 Ω) can be switched by the operation display panel. For details, refer to the Operation Manual. Do not connect other than in the way shown above, as it can result in failure.

Please download the Operation Manual via our website, <http://www.smcworld.com>

Series HRS Options

Note) Options have to be selected when ordering the thermo-chiller. It is not possible to add them after purchasing the unit.

B Option symbol

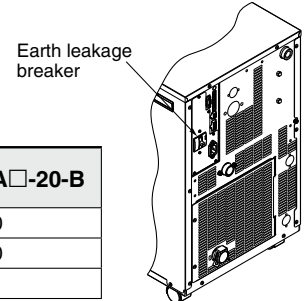
With Earth Leakage Breaker

HRS - - - - B

● With earth leakage breaker

In the event of a short circuit, overcurrent or overheating, the earth leakage breaker will automatically shut off the power supply.

Applicable model	HRS012/018-□□-10-B	HRS012/018/024/030-□□-20-B	HRS050-□□-20-B HRS060-W□-20-B	HRS060-A□-20-B
Rated current sensitivity [mA]	30	30	30	30
Rated shutdown current [A]	15	10	20	30
Short circuit display method	Mechanical button			



Earth leakage breaker

J Option symbol

With Automatic Fluid Fill Function

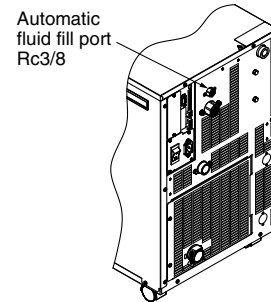
HRS - - - - J

● With automatic fluid fill function

By installing this at the automatic fluid fill port, the circulating fluid can be automatically supplied to the product using a built-in solenoid valve for a fluid fill while the circulating fluid is decreasing.

Applicable model	HRS012/018/024/030/050/060-□□-□-J
Fluid fill method	Built-in solenoid valve for automatic fluid fill
Fluid fill pressure [MPa]	0.2 to 0.5

* When the option, with automatic fluid fill function, is selected, the weight increases by 1 kg.



Automatic fluid fill port
Rc3/8

M Option symbol

Applicable to Deionized Water Piping

HRS - - - - M

● Applicable to deionized water piping

Contact material of the circulating fluid circuit is made from non-copper materials.

Applicable model	HRS012/018/024/030/050/060-□□-□-M
Contact material for circulating fluid	Stainless steel (including heat exchanger brazing), Alumina ceramic, SiC, Carbon, PP, PE, POM, FKM, NBR, EPDM, PVC

* No change in external dimensions

T Option symbol

High Pressure Pump Mounted

HRS - - - - T

● High pressure pump mounted

Possible to choose a high pressure pump in accordance with user's piping resistance. Cooling capacity will decrease by heat generated in the pump.

* The HRS050/060 cannot be selected.

Applicable model			HRS012/018-□□-10-T/MT	HRS012/018/024/030-□□-20-T	HRS012/018/024/030-□□-20-MT ^{Note 1)}
Pump	Rated flow (50/60 Hz) ^{Note 2) 3)}	L/min	7 (0.36 MPa)/10 (0.42 MPa)	10 (0.44 MPa)/14 (0.40 MPa)	10 (0.32 MPa)/14 (0.32 MPa)
	Maximum flow rate (50/60 Hz)	L/min	18/22		
	Maximum pump head (50/60 Hz)	m	55	70	60
	Output	W	320	550	
Circuit protector		A	15	15 (10 A for standard)	
Recommended earth leakage breaker capacity		A	15		
Cooling capacity ^{Note 4)}		W	The cooling capacity reduces about 300 W from the value in the catalog. (due to an increase in the heat generation of the pump)		

Note 1) -MT: Applicable to deionized water piping + High pressure pump

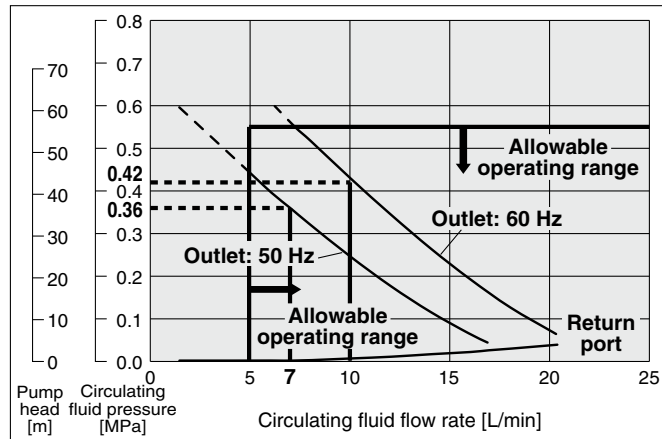
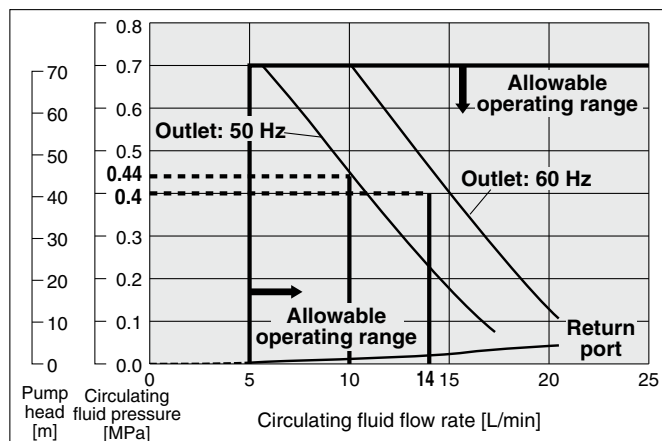
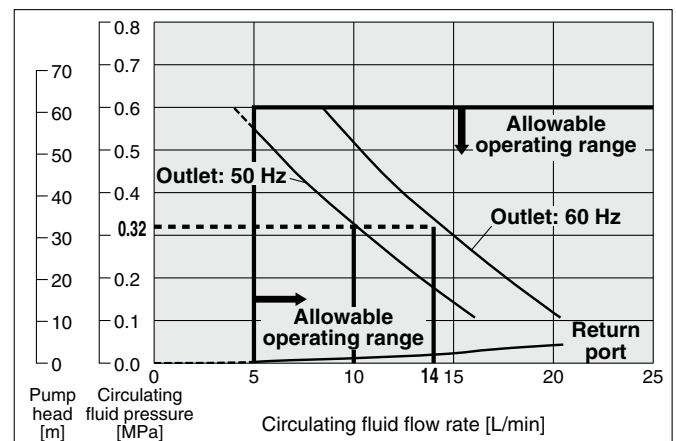
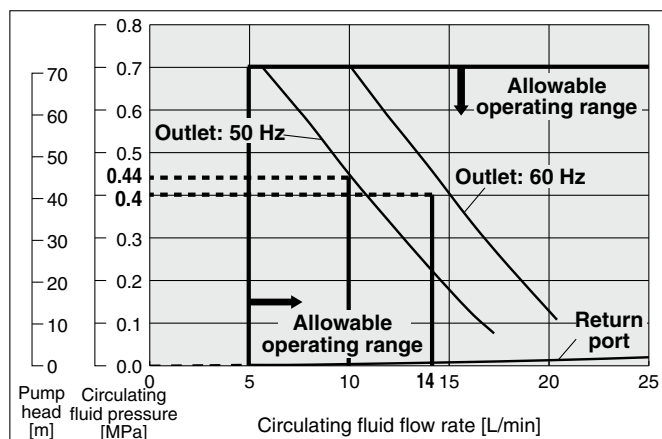
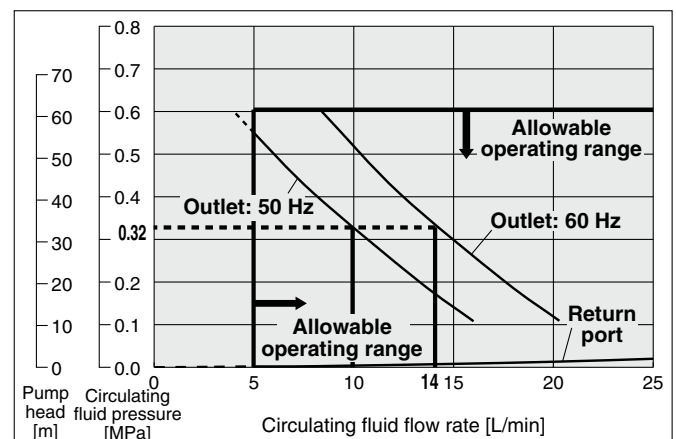
Note 2) The capacity at the thermo-chiller outlet when the circulating fluid temperature is 20°C.

Note 3) Required minimum flow rate for cooling capacity or maintaining the temperature stability.

Note 4) Cooling capacity will decrease as pump power increases.

Note 5) When the option, high pressure pump mounted, is selected, the weight increases by 4 kg for -10 type and 6 kg for -20 type.

* No change in external dimensions

Pump Capacity**HRS012/018-□□-10-T/MT****HRS012/018/024-□□-20-T****HRS012/018/024-□□-20-MT****HRS030-□□-20-T****HRS030-□□-20-MT**

Note) Options have to be selected when ordering the thermo-chiller. It is not possible to add them after purchasing the unit.

G Option symbol High Temperature Environment Specification

HRS- A -20- G

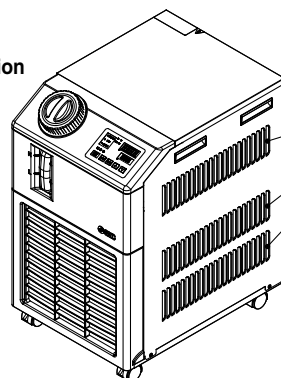
High temperature environment specification

Makes use at ambient temperatures up to 45°C possible.
Also increases cooling capacity at ambient temperature of 32°C.
(Cooling capacity is equal to standard products at ambient temperatures of less than 32°C.)

Applicable model	HRS012/018/024-A-20-G
Cooling method	Air-cooled refrigeration
Power supply	Single-phase 200 to 230 VAC (50/60 Hz)

* No change in external dimensions

* The HRS030/050/060 cannot be selected.



Ventilation slots are added to side panels (on both sides).

* Ventilation slots are added to thermo-chiller side panels. For this reason, please provide 300 mm of ventilation space next to the side panels (do not install with sides touching walls).

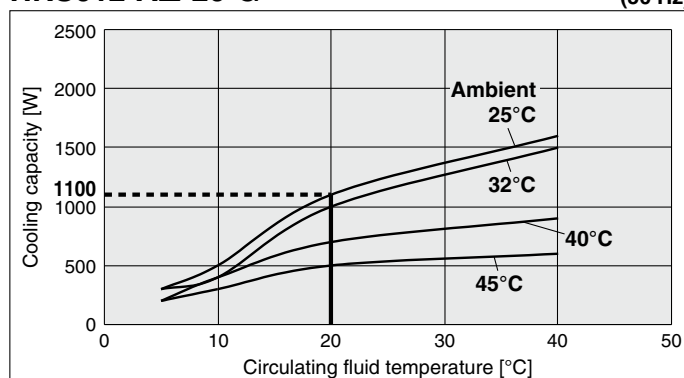
Note 1) If the product is used at altitude of 1000 m or higher, refer to "Operating Environment/Storage Environment" (page 60) Item 14 "* For altitude of 1000 m or higher".

Note 2) For models with high pressure pump mounted (-T), the cooling capacity will decrease by about 300 W from each graph.

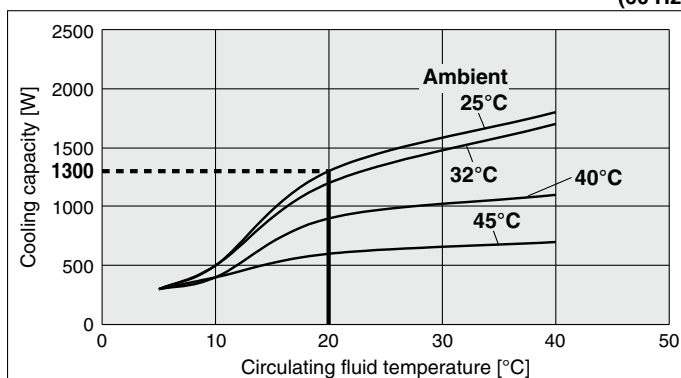
Cooling Capacity

HRS012-A-20-G

(50 Hz)

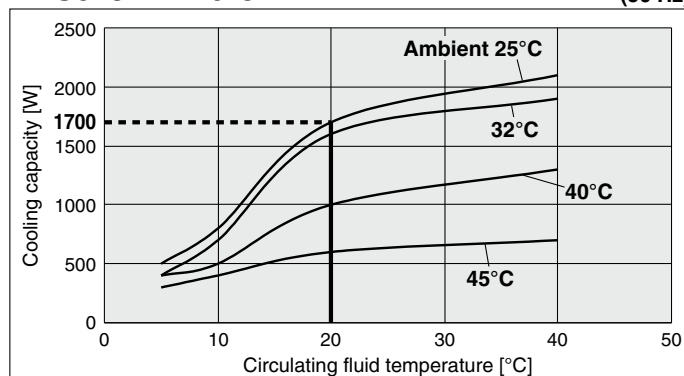


(60 Hz)

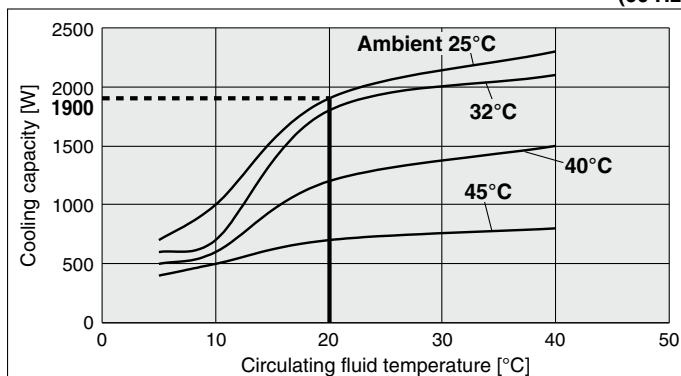


HRS018-A-20-G

(50 Hz)

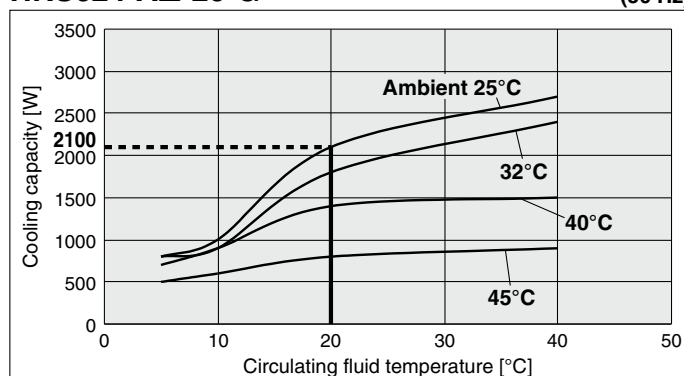


(60 Hz)

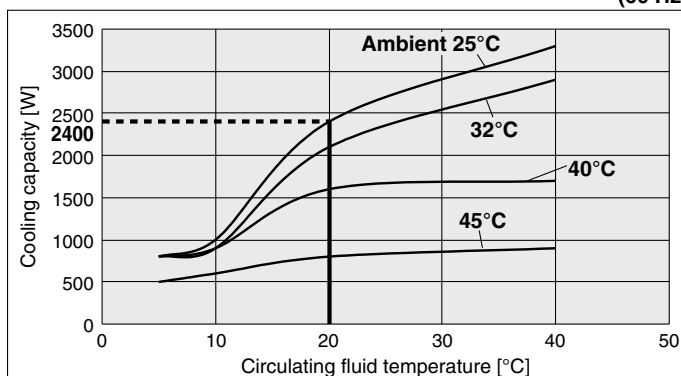


HRS024-A-20-G

(50 Hz)



(60 Hz)



Technical Data	HED	HEB	HEC	HECR	HRW	HRZD	HRZ	HRSE	HRSH	HRSH090	HRS100/150	HRS
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Series HRS

Optional Accessories

Applicable Model List/Air-Cooled Refrigeration

No.	Description	Part no.	HRS012-A HRS018-A		HRS024-A-20	HRS030-A-20	HRS050-A-20 HRS060-A-20	Option		Page
			-10	-20				(for -J)	(for -T)	
①	Anti-quake bracket	HRS-TK001	●	●	●	●	—	—	—	47
		HRS-TK002	—	—	—	—	●	—	—	
②	Piping conversion fitting (for air-cooled refrigeration)	G thread conversion fitting set	HRS-EP001	●	●	●	●	—	—	47
		NPT thread conversion fitting set	HRS-EP002	●	●	●	●	—	—	
		G thread conversion fitting set	HRS-EP009	—	—	—	—	●	—	
		NPT thread conversion fitting set	HRS-EP010	—	—	—	—	●	—	
③	Piping conversion fitting ^{Note 1)} (for automatic water fill port)	G thread conversion fitting set	HRS-EP005	—	—	—	—	●	—	48
		NPT thread conversion fitting set	HRS-EP006	—	—	—	—	●	—	
	Piping conversion fitting ^{Note 2)} (for drain outlet)	G thread conversion fitting set	HRS-EP007	—	—	—	—	—	●	
		NPT thread conversion fitting set	HRS-EP008	—	—	—	—	—	●	
④	Concentration meter	HRZ-BR002	●	●	●	●	●	●	●	49
⑤	Bypass piping set	HRS-BP001	●	●	●	●	—	—	—	49
		HRS-BP004	—	—	—	—	●	—	—	
⑥	Power supply cable	For single-phase 100/115 VAC type	HRS-CA001	●	—	—	—	—	—	50
		For single-phase 200 VAC type	HRS-CA002	—	●	●	— ^{Note 3)}	—	—	
		For single-phase 100/115 VAC type	HRS-CA003	●	—	—	—	—	—	
		For single-phase 200 VAC type	HRS-CA004	—	—	—	— ^{Note 4)}	—	—	
	Retaining clip	HRS-S0074	●	●	●	●	—	—	—	
⑦	DI filter set	HRS-DP001	●	●	●	●	●	—	—	51
		HRS-DP002	●	●	●	●	●	—	—	
⑧	Electrical resistance sensor set		HRS-DI001	●	●	●	●	—	—	52
		With control function/bypass	HRS-DI003	●	●	●	●	—	—	
		With bypass	HRS-DI004	●	●	●	●	—	—	
		With control function	HRS-DI005	●	●	●	●	—	—	
⑨	Particle filter set	(#5) OUT side	HRS-PF001	●	●	●	●	—	—	53
		(#10) OUT side	HRS-PF002	—	—	—	●	—	—	
		(#5) IN side	HRS-PF003	●	●	●	●	—	—	
		(#10) IN side	HRS-PF004	—	—	—	●	—	—	
⑩	Drain pan set	With water leakage sensor	HRS-WL001	●	●	●	●	—	—	54
			HRS-WL002	—	—	—	●	—	—	
⑪	Connector cover	HRS-BK001	●	●	●	●	—	—	—	55
		HRS-BK002	—	—	—	—	●	—	—	
⑫	Analog gateway unit	HRS-CV001	●	●	●	●	●	—	—	55
⑬	Replacement type dustproof filter set	HRS-FL001	●	●	●	—	—	—	—	55
	Replacement type dustproof filter	HRS-FL002	●	●	●	—	—	—	—	
⑭	Separately installed power transformer	IDF-TR1000-1	●	—	—	—	— ^{Note 3)}	—	—	56
		IDF-TR1000-2	●	—	—	—		—	—	
		IDF-TR1000-3	●	—	—	—		—	—	
		IDF-TR1000-4	●	—	—	—		—	—	
		IDF-TR2000-9	—	●	●	●		—	—	
		IDF-TR2000-10	—	●	●	●		—	—	
		IDF-TR2000-11	—	●	●	●		—	—	
⑮	Filter for circulating fluid fill port	HRS-PF007	●	●	●	●	●	●	●	56-1

Note 1) When option J is selected.

Note 2) When option T or the HRS050/060 is selected.

Note 3) For the HRS050/060 models: To be prepared by user.

Note 4) Not applicable for the HRS060-A□-20. To be prepared by user.

Applicable Model List/Water-Cooled Refrigeration

No.	Description	Part no.	HRS012-W HRS018-W		HRS024-W-20	HRS030-W-20	HRS050-W-20 HRS060-W-20	Option		Page
			-10	-20				(for -J)	(for -T)	
①	Anti-quake bracket	HRS-TK001	●	●	●	●	—	—	—	47
		HRS-TK002	—	—	—	—	●	—	—	
②	Piping conversion fitting (for water-cooled refrigeration)	G thread conversion fitting set	HRS-EP003	●	●	●	●	—	—	48
		NPT thread conversion fitting set	HRS-EP004	●	●	●	●	—	—	
		G thread conversion fitting set	HRS-EP011	—	—	—	—	●	—	
		NPT thread conversion fitting set	HRS-EP012	—	—	—	—	●	—	
③	Piping conversion fitting ^{Note 1)} (for automatic water fill port)	G thread conversion fitting set	HRS-EP005	—	—	—	—	●	—	48
		NPT thread conversion fitting set	HRS-EP006	—	—	—	—	●	—	
	Piping conversion fitting ^{Note 2)} (for drain outlet)	G thread conversion fitting set	HRS-EP007	—	—	—	—	—	●	
		NPT thread conversion fitting set	HRS-EP008	—	—	—	—	—	●	
④	Concentration meter	HRZ-BR002	●	●	●	●	●	●	●	49
⑤	Bypass piping set	HRS-BP001	●	●	●	●	—	—	—	49
		HRS-BP004	—	—	—	—	●	—	—	
⑥	Power supply cable	For single-phase 100/115 VAC type	HRS-CA001	●	—	—	—	—	—	50
		For single-phase 200 VAC type	HRS-CA002	—	●	●	—	—	—	
		For single-phase 100/115 VAC type	HRS-CA003	●	—	—	—	—	—	
		For single-phase 200 VAC type	HRS-CA004	—	—	—	—	—	—	
	Retaining clip	HRS-S0074	●	●	●	●	●	—	—	
⑦	DI filter set	HRS-DP001	●	●	●	●	●	—	—	51
		HRS-DP002	●	●	●	●	●	—	—	
⑧	Electrical resistance sensor set	HRS-DI001	●	●	●	●	●	—	—	52
		With control function/bypass	HRS-DI003	●	●	●	●	—	—	
		With bypass	HRS-DI004	●	●	●	●	—	—	
		With control function	HRS-DI005	●	●	●	●	—	—	
⑨	Particle filter set	(#5) OUT side	HRS-PF001	●	●	●	●	—	—	53
		(#10) OUT side	HRS-PF002	—	—	—	●	—	—	
		(#5) IN side	HRS-PF003	●	●	●	●	—	—	
		(#10) IN side	HRS-PF004	—	—	—	●	—	—	
⑩	Drain pan set	With water leakage sensor	HRS-WL001	●	●	●	—	—	—	54
			HRS-WL002	—	—	—	●	—	—	
⑪	Connector cover	HRS-BK001	●	●	●	●	—	—	—	55
		HRS-BK002	—	—	—	—	●	—	—	
⑫	Analog gateway unit	HRS-CV001	●	●	●	●	●	—	—	55
⑬	Replacement type dustproof filter set	—	—	—	—	—	—	—	—	—
	Replacement type dustproof filter	—	—	—	—	—	—	—	—	
⑭	Separately installed power transformer	IDF-TR1000-1	●	—	—	—	— Note 3)	—	—	56
		IDF-TR1000-2	●	—	—	—		—	—	
		IDF-TR1000-3	●	—	—	—		—	—	
		IDF-TR1000-4	●	—	—	—		—	—	
		IDF-TR2000-9	—	●	●	●		—	—	
		IDF-TR2000-10	—	●	●	●		—	—	
		IDF-TR2000-11	—	●	●	●		—	—	
⑮	Filter for circulating fluid fill port	HRS-PF007	●	●	●	●	●	●	●	56-1

Note 1) When option J is selected.

Note 2) When option T or the HRS050/060 is selected.

Note 3) For the HRS050/060 models: To be prepared by user.

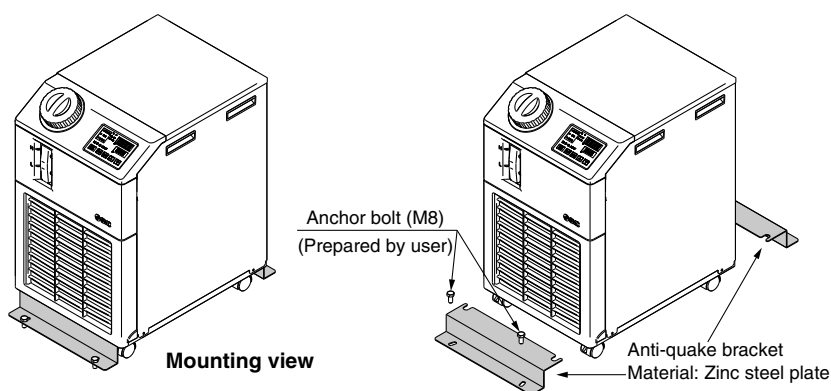
Note 4) Not applicable for the HRS060-A□-20. To be prepared by user.

Series HRS

① Anti-quake Bracket

Bracket for earthquakes. Anchor bolt (M8) suitable for the flooring material should be prepared separately by user.
(Anti-quake bracket thickness: 1.6 mm)

		[mm]	
Part no. (per unit)	Applicable model	A	B
HRS-TK001	HRS012-□□-□	555	(590)
	HRS018-□□-□		
	HRS024-□□-□		
	HRS030-□□-□	546	(581)
HRS-TK002	HRS050-□□-□	664	(698)
	HRS060-□□-□		



② Piping Conversion Fitting (For Air-Cooled Refrigeration)

■ Conversion fitting for circulating fluid + Conversion fitting for drain outlet

HRS012-A□-□, HRS018-A□-□, HRS024-A□-□, HRS030-A□-□

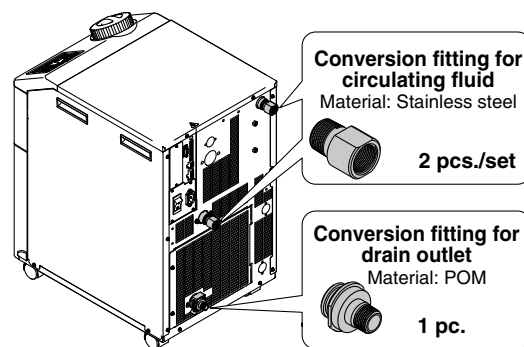
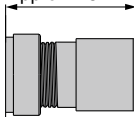
This fitting changes the port size for circulating fluid from Rc1/2 to G1/2 or NPT1/2, and for drain from Rc3/8 to G3/8 or NPT3/8. It is not necessary to purchase this when pipe thread type F or N is selected in "How to Order" since it is included in the product.

Part no.	Applicable model
HRS-EP001 G thread conversion fitting set	HRS012-A-□ HRS018-A-□ HRS024-A-□ HRS030-A-□
HRS-EP002 NPT thread conversion fitting set	

When the options, with automatic water fill function "-J", or high pressure pump mounted "-T" are selected, purchase ③ piping conversion fitting (for option), too.

Protrusion when the conversion fitting for circulating fluid is mounted

Approx. 43 mm



HRS050-A□-□, HRS060-A□-□

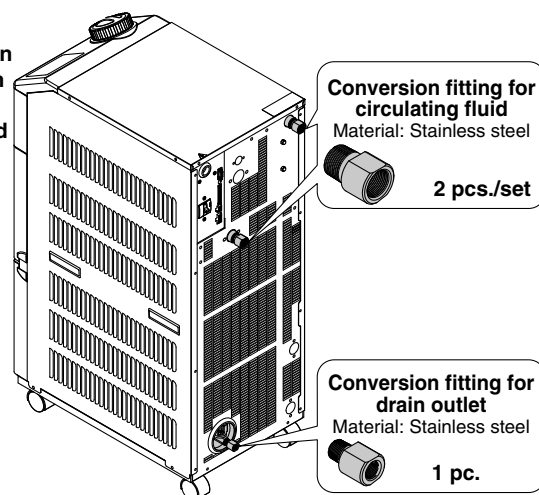
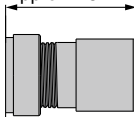
This fitting changes the port size for circulating fluid from Rc1/2 to G1/2 or NPT1/2, and for drain from Rc1/4 to G1/4 or NPT1/4. It is not necessary to purchase this when pipe thread type F or N is selected in "How to Order" since it is included in the product.

Part no.	Applicable model
HRS-EP009 G thread conversion fitting set	HRS050-A-□ HRS060-A-□
HRS-EP010 NPT thread conversion fitting set	

When the option, with automatic water fill function "-J", is selected, purchase ③ piping conversion fitting (for option), too.

Protrusion when the conversion fitting for circulating fluid is mounted

Approx. 43 mm



② Piping Conversion Fitting (For Water-cooled Refrigeration)

■ Conversion fitting for circulating fluid + Conversion fitting for facility water + Conversion fitting for drain outlet HRS012-W□-□, HRS018-W□-□, HRS024-W□-□, HRS030-W□-□

This fitting changes the port size for circulating fluid from Rc1/2 to G1/2 or NPT1/2, for facility water from Rc3/8 to G3/8 or NPT3/8, and for drain from Rc3/8 to G3/8 or NPT3/8. It is not necessary to purchase this when pipe thread type F or N is selected in "How to Order" since it is included in the product.

Part no.	Applicable model
HRS-EP003 G thread conversion fitting set	HRS012-W-□ HRS018-W-□ HRS024-W-□ HRS030-W-□
HRS-EP004 NPT thread conversion fitting set	

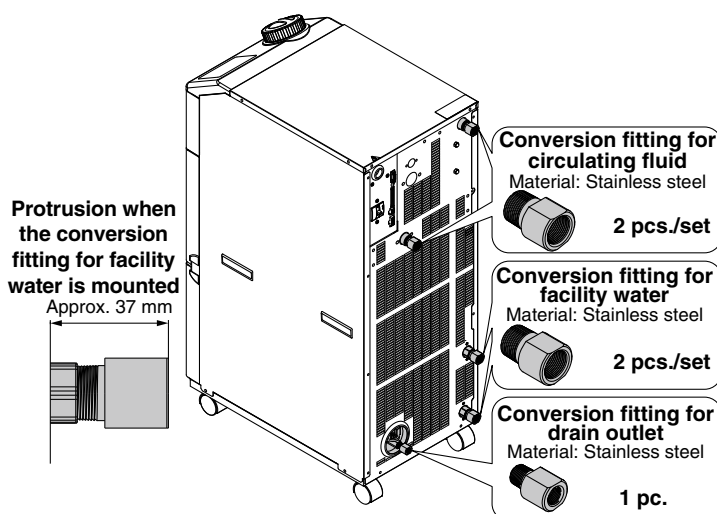
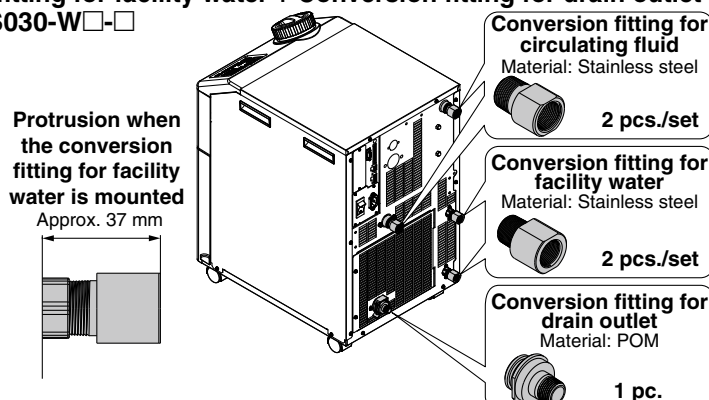
When the options, with automatic water fill function "-J", or high pressure pump mounted "-T" are selected, purchase ③ piping conversion fitting (for option), too.

HRS050-W□-□, HRS060-W□-□

This fitting changes the port size for circulating fluid from Rc1/2 to G1/2 or NPT1/2, for facility water from Rc3/8 to G3/8 or NPT3/8, and for drain from Rc1/4 to G1/4 or NPT1/4. It is not necessary to purchase this when pipe thread type F or N is selected in "How to Order" since it is included in the product.

Part no.	Applicable model
HRS-EP011 G thread conversion fitting set	HRS050-W-□ HRS060-W-□
HRS-EP012 NPT thread conversion fitting set	

When the option, with automatic water fill function "-J", is selected, purchase ③ piping conversion fitting (for option), too.

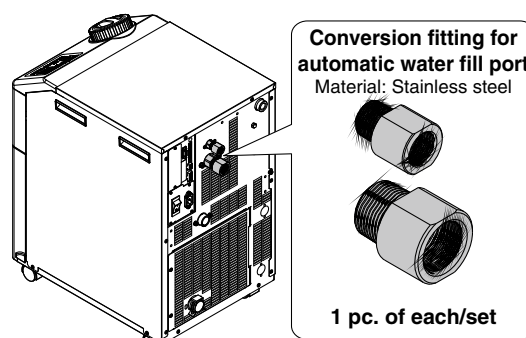


③ Piping Conversion Fitting (For Option)

■ Conversion fitting for automatic water fill port

This fitting changes the port size for the option, with automatic water fill function "-J" from Rc3/8, Rc3/4 to G3/8, G3/4 or NPT3/8, NPT3/4. It is not necessary to purchase this when pipe thread type F or N is selected in "How to Order" since it is included in the product.

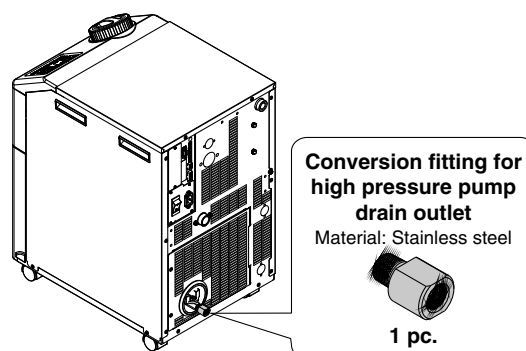
Part no.	Applicable model
HRS-EP005 G thread conversion fitting	HRS012-□-□-J HRS018-□-□-J HRS024-□-□-J HRS030-□-□-J
HRS-EP006 NPT thread conversion fitting	HRS050-□-□-J HRS060-□-□-J



■ Conversion fitting for drain outlet

This fitting changes the port size for drain outlet for the option, high pressure pump mounted "-T" from Rc1/4 to G1/4 or NPT1/4. It is not necessary to purchase this when pipe thread type F or N is selected in "How to Order" since it is included in the product.

Part no.	Applicable model
HRS-EP007 G thread conversion fitting	HRS012-□-□-T HRS018-□-□-T HRS024-□-20-T HRS030-□-20-T
HRS-EP008 NPT thread conversion fitting	HRS050-□-20 (Note) HRS060-□-20 (Note)

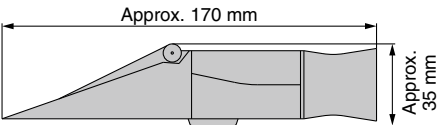


Note) It is not necessary to purchase this when you purchase the HRS-EP009 to 012 since it is included in the product.

④ **Concentration Meter**

This meter can be used to control the concentration of ethylene glycol aqueous solution regularly.

Part no.	Applicable model
HRZ-BR002	HRS012-□□-□
	HRS018-□□-□
	HRS024-□□-□
	HRS030-□□-□
	HRS050-□□-□
	HRS060-□□-□



⑤ **Bypass Piping Set**

When the circulating fluid goes below the rated flow (7 L/min for the HRS012, 018, 024, 030 and 23/28 L/min for the HRS050, 060), cooling capacity will be reduced and the temperature stability will be badly affected. In such a case, use the bypass piping set. A high pressure pump is also available.

Part no.	Applicable model
HRS-BP001	HRS012-□□-□
	HRS018-□□-□
	HRS024-□□-□
	HRS030-□□-□

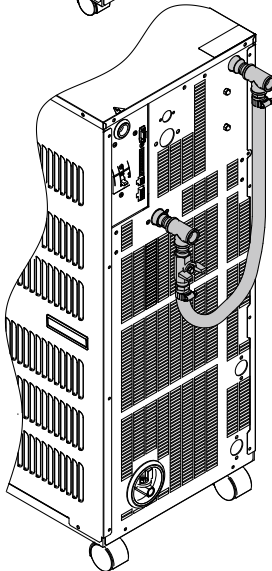
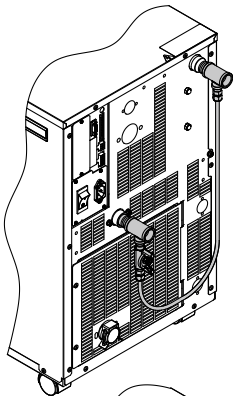
Parts List

No.	Description
①	Bypass tube (700 mm) (Part no.: TL0806)
②	Outlet piping (with ball valve)
③	Return port piping
④	Nipple (Size: 1/2) (2 pcs.)

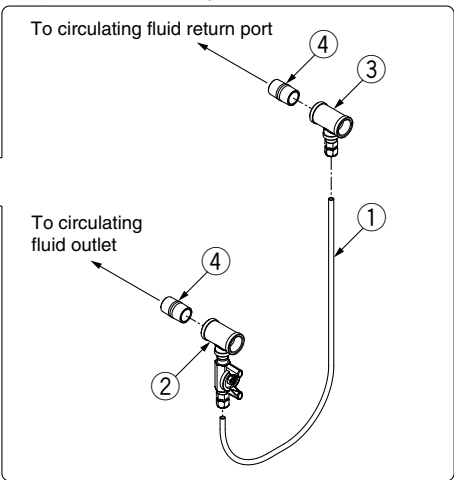
Part no.	Applicable model
HRS-BP004	HRS050-□□-□
	HRS060-□□-□

Parts List

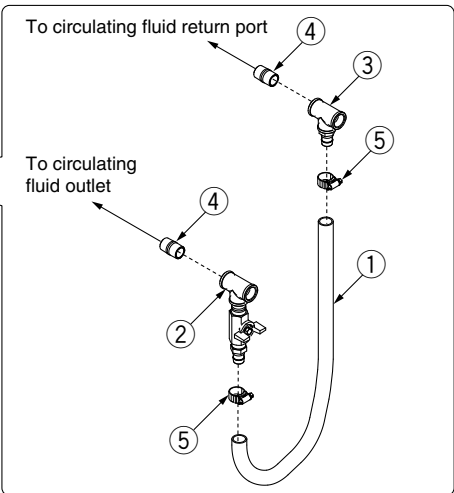
No.	Description
①	Hose (Approx. 700 mm)
②	Outlet piping (with ball valve)
③	Return port piping
④	Nipple (Size: 1/2) (2 pcs.)
⑤	Hose band (2 pcs.)



Note) To be mounted by user.



Note) To be mounted by user.



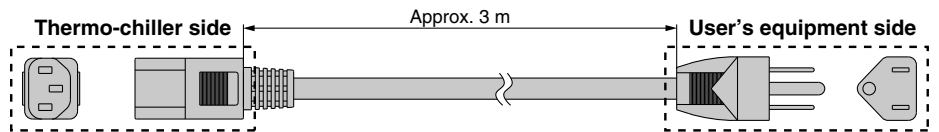
⑥ Power Supply Cable

■ For single-phase 100/115 VAC type

* Not applicable for the 200 V type.

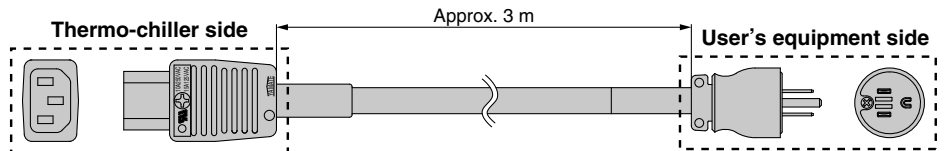
Part no.	Applicable model
HRS-CA001	HRS012-□□-10 HRS018-□□-10

* Not applicable to retaining clip.



Part no.	Applicable model
HRS-CA003	HRS012-□□-10 HRS018-□□-10

* Applicable to retaining clip.

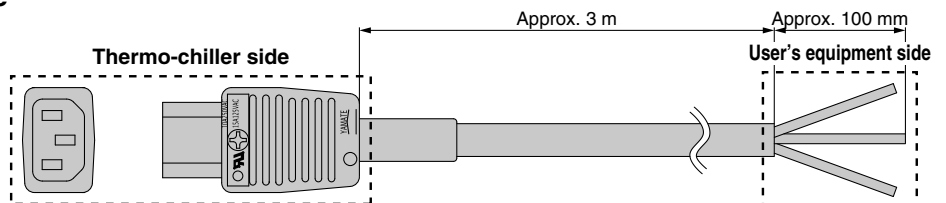


■ For single-phase 200 VAC type

* Not applicable for the 100 V type.

Part no.	Applicable model
HRS-CA002	HRS012-□□-20 HRS018-□□-20 HRS024-□□-20 HRS030-□□-20

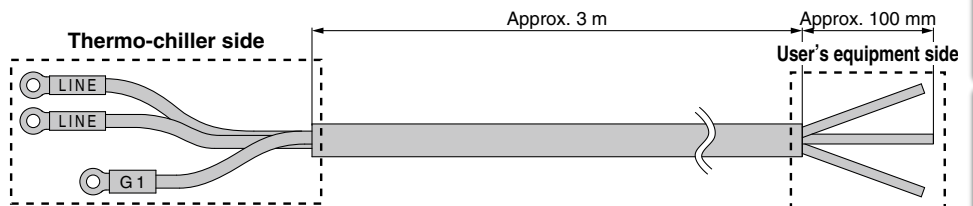
* Applicable to retaining clip.



Part no.	Applicable model
HRS-CA004	HRS050-□□-20 HRS060-W□-20

* Not available for the HRS060-A□-20.
To be prepared by user.

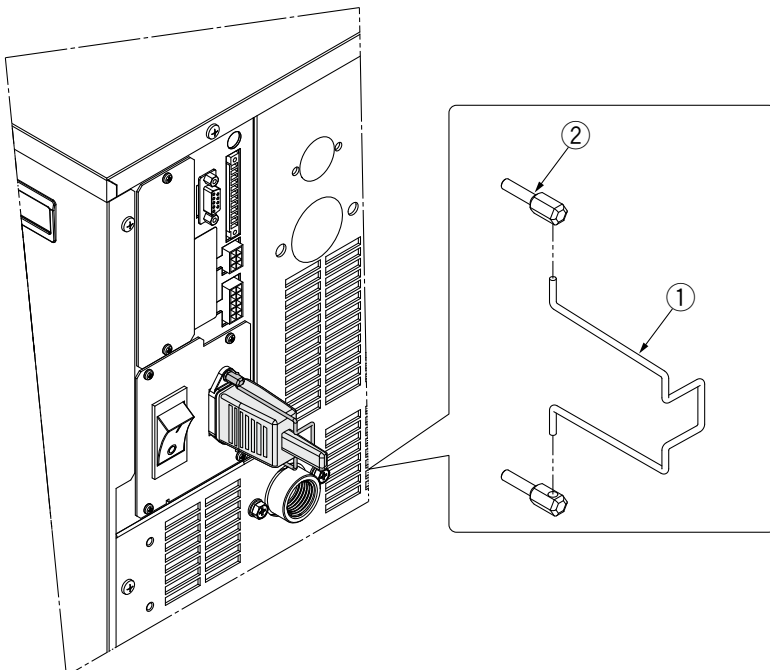
* Not applicable to retaining clip.



■ Retaining clip

Holds the connector on the thermo-chiller side in position.

Part no.	Applicable power supply cable
HRS-S0074	HRS-CA002 HRS-CA003 Power supply connector for accessory



Parts List

No.	Description
①	Retaining clip
②	Holding screw

⑦ **DI Filter Set**

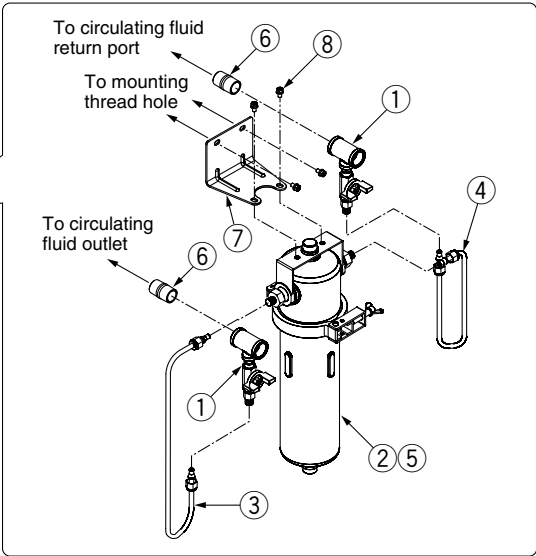
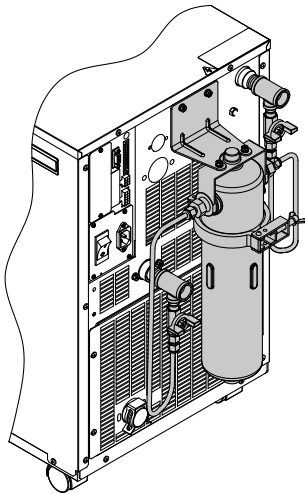
It is possible to keep electrical resistance by flowing the circulating fluid to the ion replacement resin (DI filter).
The set parts are in order to install DI filter to bypass circuit and flow the fixed rate of the circulating fluid to DI filter.
It is not to control the value of electrical resistance. (Replacement cartridge: HRS-DF001)

■ **Stainless steel type**

Suitable for locations with dusty atmospheres.

Part no.	Applicable model
HRS-DP001	HRS012-□□-□
	HRS018-□□-□
	HRS024-□□-□
	HRS030-□□-□
	HRS050-□□-□
	HRS060-□□-□

* Cannot be installed in combination with particle filter set (HRS-PF001 to PF004).



Parts List

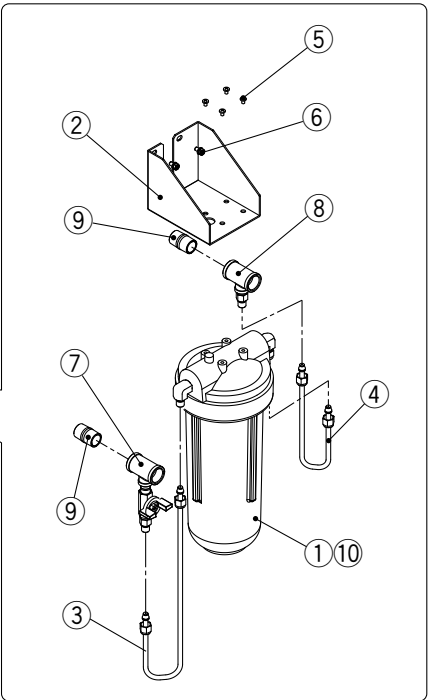
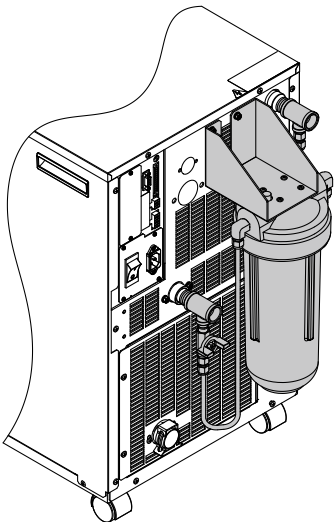
No.	Description
①	Branch line (2 pcs.)
②	DI filter vessel (Stainless steel)
③	DI filter inlet tube
④	DI filter outlet tube
⑤	DI filter cartridge (Part no.: HRS-DF001)
⑥	Nipple (Size: 1/2) (2 pcs.)
⑦	Mounting bracket
⑧	Mounting screw (M6 screw, 2 pcs.) (M5 screw, 2 pcs.)

■ **Resin type**

Lightweight and compact
Can be installed in combination with the HRS-PF001, PF002.

Part no.	Applicable model
HRS-DP002	HRS012-□□-□
	HRS018-□□-□
	HRS024-□□-□
	HRS030-□□-□
	HRS050-□□-□
	HRS060-□□-□

* Cannot be installed in combination with particle filter set (HRS-PF003, PF004).



Parts List

No.	Description
①	DI filter vessel (Resin)
②	Mounting bracket
③	DI filter inlet tube
④	DI filter outlet tube
⑤	Tapping screw (4 pcs.)
⑥	Mounting screw (M5, 2 pcs.)
⑦	Branch line for inlet
⑧	Branch line for outlet
⑨	Nipple (Size: 1/2) (2 pcs.)
⑩	DI filter cartridge (Part no.: HRS-DF001)

⑧ Electrical Resistance Sensor Set

Maintains, displays and controls electrical resistivity of the circulating fluid, deionized water.

The function differs according to the model (Refer to Table 1). Refer to the Operation Manual for details.

Part no.	Applicable model
HRS-DI001	HRS012-□□-□
HRS-DI003	HRS018-□□-□
HRS-DI004	HRS024-□□-□
HRS-DI004	HRS030-□□-□
HRS-DI005	HRS050-□□-□
HRS-DI005	HRS060-□□-□

Table 1: Combination of Option and Optional Accessories

	HRS model	Option M	Optional accessories	Feed-water *1	Electrical resistivity maintenance	Electrical resistivity display *2, *3	Electrical resistivity control	Bypass
①	Standard	No	—	○	× *4	×	×	×
②	Standard	Yes	—	○	× *5	×	×	×
③	Standard	Yes	HRS-DI001	○	×	○	×	×
④	Standard	Yes	HRS-DP001	○	○	×	×	×
⑤	Standard	Yes	HRS-DP001 + HRS-DI001 (DI filter set)	○	○	○	×	×
⑥	Standard	Yes	HRS-DI003	○	○	○	○	○
⑦	Standard	Yes	HRS-DI004	○	○	○	×	○
⑧	Standard	Yes	HRS-DI005	○	○	○	○	×

*1: When only supplying or feeding deionized water (at the start of use etc.)

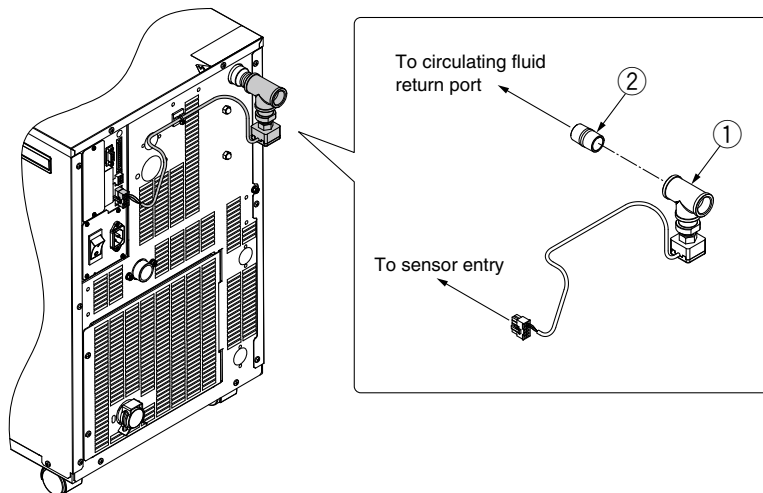
*2: Display range is 0 to 4.5 MΩ·cm.

*3: Readout using serial communications (RS-485/RS-232C) can be performed.

*4: The deionized water cannot flow continuously.

*5: The deionized water can flow continuously. (electrical resistance 4.5 MΩ·cm or less)
However, the electrical resistance cannot be kept, displayed or controlled.

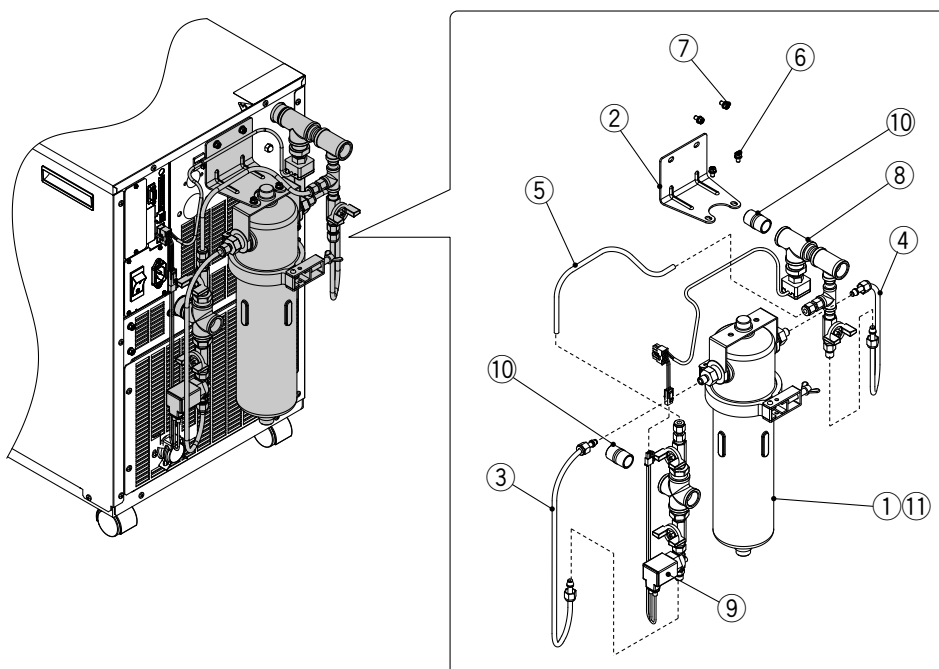
[③ Mounting example: HRS012-A-20 + HRS-DI001]



Parts List

No.	Description
①	Electrical resistance sensor
②	Nipple (Size: 1/2) (1 pc.)

[⑥ Mounting example: HRS012-A-20-M + HRS-DI003]



Parts List

No.	Description
①	DI filter vessel (Stainless steel)
②	Mounting bracket
③	DI filter inlet tube
④	DI filter outlet tube
⑤	Bypass tube
⑥	Mounting screw (M6, 2 pcs.)
⑦	Mounting screw (M5, 2 pcs.)
⑧	Electrical resistance sensor
⑨	Solenoid valve for control
⑩	Nipple (Size: 1/2) (2 pcs.)
⑪	DI filter cartridge (Part no.: HRS-DF001)

⑨ Particle Filter Set

Removes foreign objects in the circulating fluid.

HRS-PF001-W075-H

PF002
PF003
PF004

● Filtration

Symbol	Nominal filtration accuracy [μm]	Element part no. for PF001/ PF003 (individual part)	Element part no. for PF002/ PF004 (individual part)
Nil	Without element	—	—
W005	5	EJ202S-005X11	EJ302S-005X11
W075	75	EJ202S-075X11	EJ302S-075X11

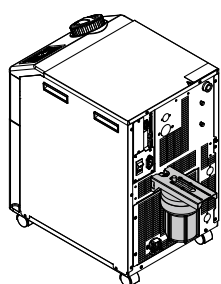
● Accessory

Symbol	Accessory
Nil	None
H	With handle

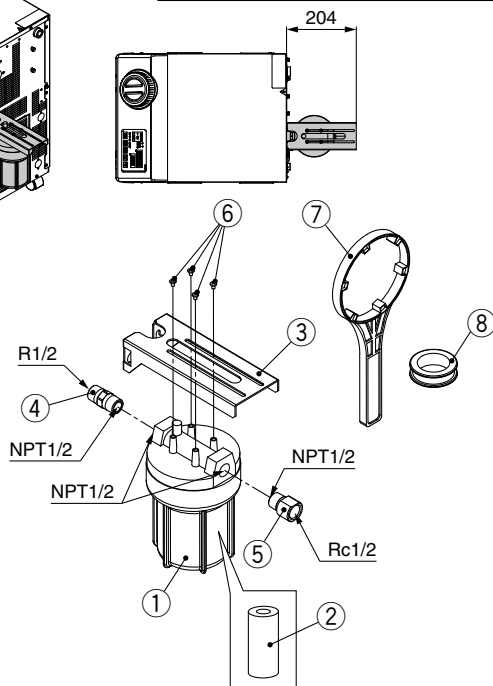
■ For circulating fluid outlet [Used to protect your tool]

Part no.	Applicable model
HRS-PF001 (Element length L = 125 mm)	HRS012-□□-□ HRS030-□□-□ HRS018-□□-□ HRS050-□□-□ HRS024-□□-□ HRS060-□□-□
HRS-PF002 (Element length L = 250 mm)	HRS050-□□-□ HRS060-□□-□

Mounting view



The following reference drawing shows the HRS-PF001 mounted on the HRS012 to 024.
For details, refer to the dimensions or the Operation Manual.

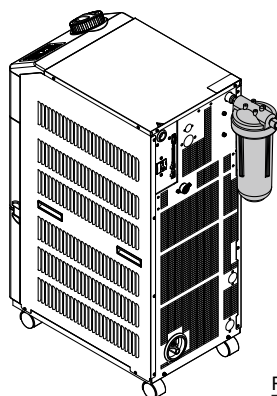


■ For circulating fluid return port [Used to protect Thermo Chiller]

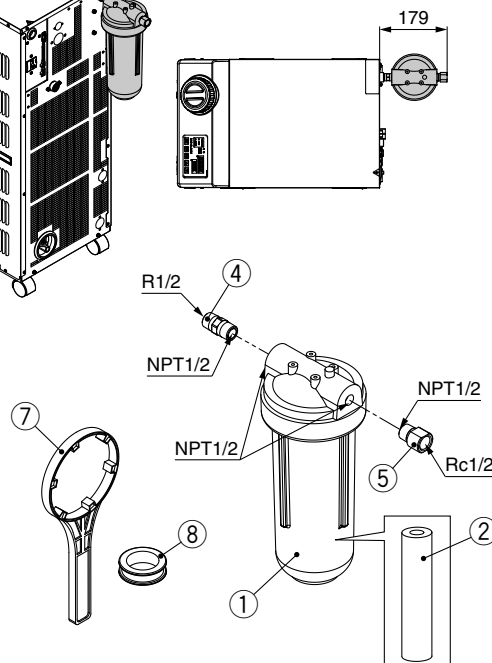
We highly recommend you to use it especially when you replace an existing chiller to Thermo Chiller; there might be scales and other foreign materials in the system.

Part no.	Applicable model
HRS-PF003 (Element length L = 125 mm)	HRS012-□□-□ HRS030-□□-□ HRS018-□□-□ HRS050-□□-□ HRS024-□□-□ HRS060-□□-□
HRS-PF004 (Element length L = 250 mm)	HRS050-□□-□ HRS060-□□-□

Mounting view



The following reference drawing shows the HRS-PF004 mounted on the HRS050/060.
For details, refer to the dimensions or the Operation Manual.



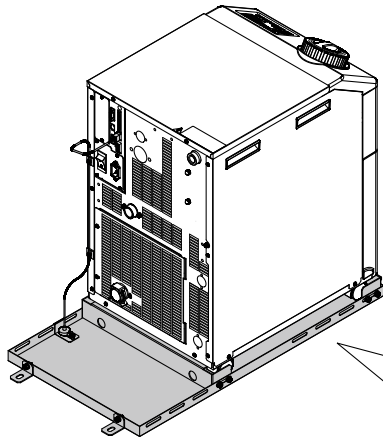
Parts List

No.	Model	Description	Material	Q'ty	Note
①	—	Body	PP	1	—
②	EJ202S-005X11	Element (Length L = 125 mm)	PP/PE	1	For HRS-PF001/003
	EJ202S-075X11			1	
	EJ302S-005X11	Element (Length L = 250 mm)		1	For HRS-PF002/004
	EJ302S-075X11			1	
③	—	Particle filter bracket	SGCC	1	For HRS-PF001/002
④	—	Nipple	Stainless steel	1	Conversion from R to NPT
⑤	—	Extension piece	Stainless steel	1	Conversion from NPT to Rc
⑥	—	Tapping screw	—	4	—
⑦	—	Handle	—	1	When -H is selected
⑧	—	Sealant tape	PTFE	1	—

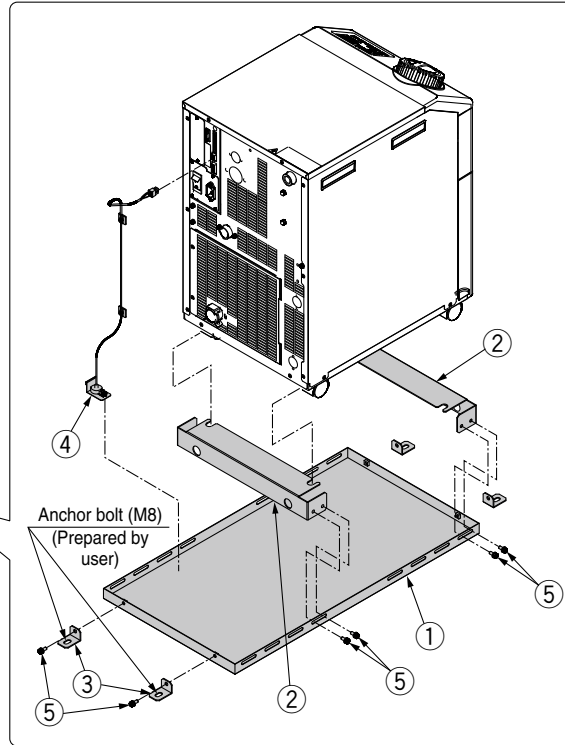
⑩ Drain Pan Set (With Water Leakage Sensor)

Drain pan for the thermo-chiller. Liquid leakage from the thermo-chiller can be detected by mounting the attached water leakage sensor. Anchor bolt (M8) suitable for the flooring material should be prepared separately by user.

Part no.	Applicable model
HRS-WL001	HRS012-□□-□
	HRS018-□□-□
	HRS024-□□-□
	HRS030-□□-□



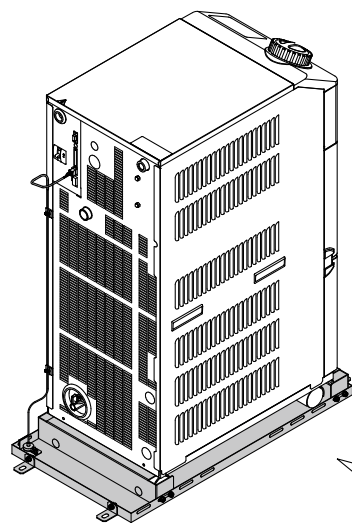
HRS012/018/024/030



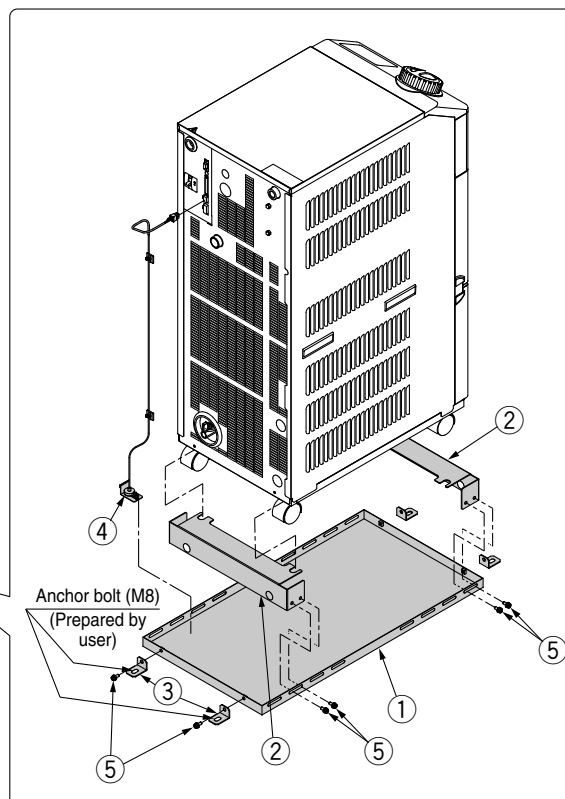
Parts List

No.	Description
①	Drain pan
②	Thermo-chiller fixing bracket (2 pcs.)
③	Drain pan fixing bracket (4 pcs.)
④	Water leakage sensor
⑤	Bracket fixing screw (M6 screw, 12 pcs.)

Part no.	Applicable model
HRS-WL002	HRS050-□□-□
	HRS060-□□-□



HRS050/060



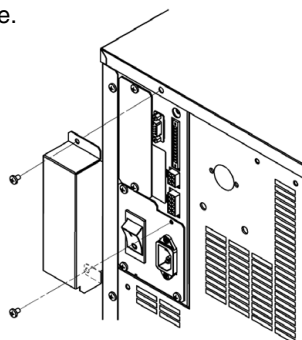
Parts List

No.	Description
①	Drain pan
②	Thermo-chiller fixing bracket (2 pcs.)
③	Drain pan fixing bracket (4 pcs.)
④	Water leakage sensor
⑤	Bracket fixing screw (M6 screw, 12 pcs.)

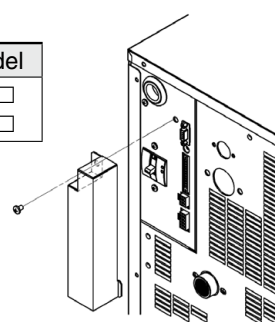
⑪ Connector Cover

Protects the connector on the rear side.

Part no.	Applicable model
HRS-BK001	HRS012-□□-□
	HRS018-□□-□
	HRS024-□□-□
	HRS030-□□-□



Part no.	Applicable model
HRS-BK002	HRS050-□□-□
	HRS060-□□-□



⑫ Analog Gateway Unit

This is an expansion unit for adding analog communication functions.

“Analog communication, contact input/output” functions can be used.

● Analog communication

The set circulating fluid temperature can be changed by entering the analog voltage.

Converts the current circulating fluid temperature and current electrical resistance value (*1) to an analog voltage for output.

*1: Displayed when optional “Electrical resistance sensor set/HRS-DI001, DI003, DI004 and DI005” are used.

● Contact input/output

The Run/Stop of the thermo-chiller HRS series can be operated by a contact signal.

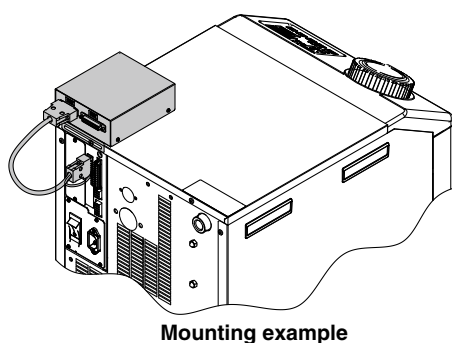
The contact signal of the operation status, alarm occurrence status and the TEMP READY status can also be output.

Part no.	Applicable model
HRS-CV001	HRS012-□□-□
	HRS018-□□-□
	HRS024-□□-□
	HRS030-□□-□
	HRS050-□□-□
	HRS060-□□-□

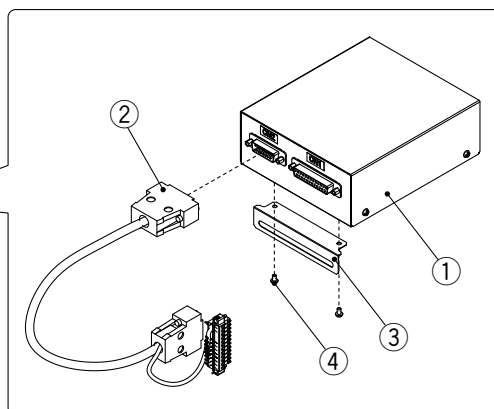
Parts List

No.	Description
①	Analog gateway box
②	Connection cable
③	Mounting bracket
④	Mounting screw (M3, 2 pcs.)

When this product is used, the “contact input/output” and “serial communication” functions standardly equipped in the thermo-chiller HRS series cannot be used.



Mounting example



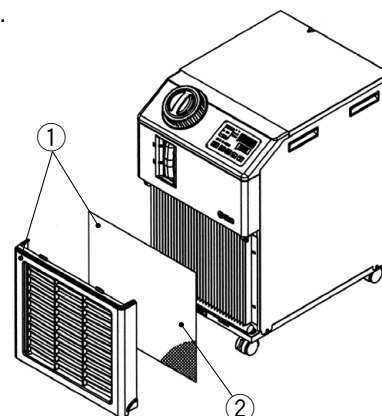
⑬ Replacement Type Dustproof Filter Set

A disposable dustproof filter is mounted instead of the dustproof net on the front panel.

Part no.	Applicable model
HRS-FL001	HRS012-A□-□
	HRS018-A□-□
	HRS024-A□-□

Parts List

No.	Description	Part no.	Note
①	Replacement type dustproof filter set	HRS-FL001	Front panel with hook-and-loop fastener for holding filter 5 filters are included. (No dustproof net is included.)
②	Replacement type dustproof filter	HRS-FL002	5 filters per set Size: 300 x 370



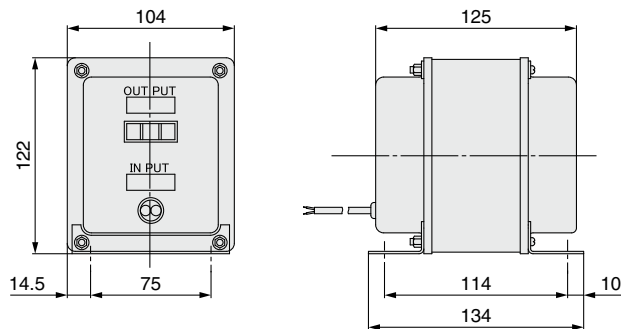
14 Separately Installed Power Transformer

Specifications

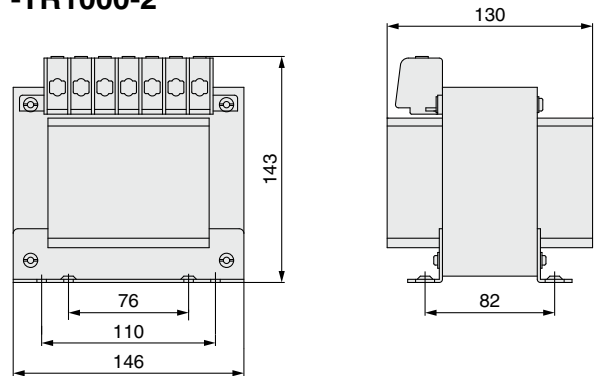
Part no.	Applicable model	Volume	Type	Inlet voltage		Outlet voltage	
				50 Hz	60 Hz	50 Hz	60 Hz
IDF-TR1000-1	HRS012-□-10 HRS018-□-10	1 kVA	Single-phase	110 VAC	120 VAC	100 VAC	100, 110 VAC
IDF-TR1000-2				240 VAC	240 to 260 VAC		
IDF-TR1000-3				380, 400, 415 VAC	380 to 420 VAC		
IDF-TR1000-4				420, 440, 480 VAC	420 to 520 VAC		
IDF-TR2000-9	HRS012-□-20 HRS018-□-20 HRS024-□-20 HRS030-□-20	2 kVA	Single-phase	—	240 VAC	200 VAC	200, 220 VAC
IDF-TR2000-10				380, 400, 415 VAC	380 to 400, 400 to 415, 415 to 440 VAC		
IDF-TR2000-11				440, 460 VAC	440 to 460, 460 to 500 VAC		

* For the HRS050/060 models: To be prepared by user.

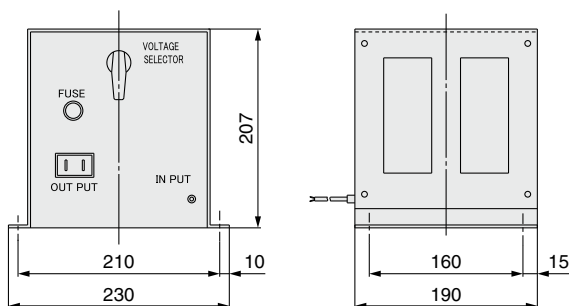
IDF-TR1000-1



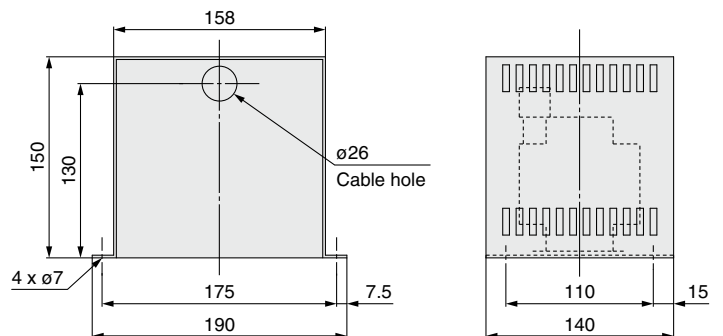
IDF-TR1000-2



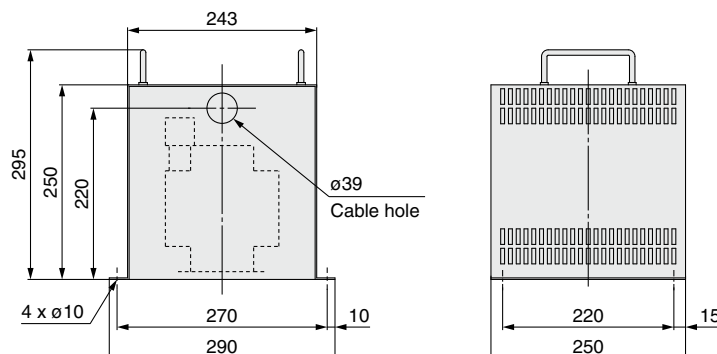
IDF-TR1000-3, 4



IDF-TR2000-9



IDF-TR2000-10, 11

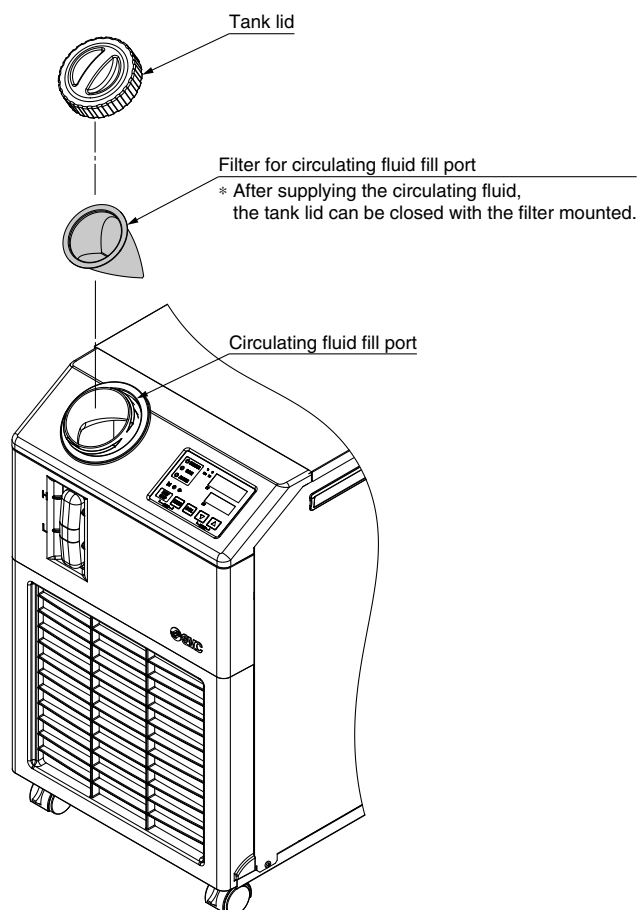


⑮ Filter for Circulating Fluid Fill Port

Prevents foreign objects from entering the tank when supplying the circulating fluid. Can be used just by fitting into the circulating fluid fill port.

■ Filter for circulating fluid fill port HRS-PF007

Material	Stainless steel 304, Stainless steel 316
Mesh size	200



Cooling Capacity Calculation

Required Cooling Capacity Calculation

Example 1: When the heat generation amount in the user's equipment is known.

The heat generation amount can be determined based on the power consumption or output of the heat generating area — i.e. the area requiring cooling — within the user's equipment.*

Q: Heat generation amount

① Derive the heat generation amount from the power consumption.

Power consumption **P**: 1000 [W]

$$Q = P = 1000 \text{ [W]}$$

Cooling capacity = Considering a safety factor of 20%,

$$1000 \text{ [W]} \times 1.2 = 1200 \text{ [W]}$$

② Derive the heat generation amount from the power supply output.

Power supply output **VI**: 1.0 [kVA]

$$Q = P = V \times I \times \text{Power factor}$$

In this example, using a power factor of 0.85:

$$= 1.0 \text{ [kVA]} \times 0.85 = 0.85 \text{ [kW]} = 850 \text{ [W]}$$

Cooling capacity = Considering a safety factor of 20%,

$$850 \text{ [W]} \times 1.2 = 1020 \text{ [W]}$$

③ Derive the heat generation amount from the output.

Output (shaft power etc.) **W**: 800 [W]

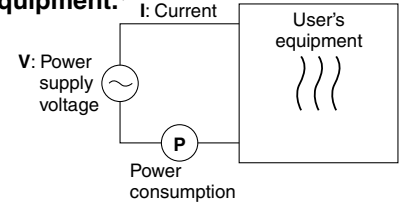
$$Q = P = \frac{W}{\text{Efficiency}}$$

In this example, using an efficiency of 0.7:

$$= \frac{800}{0.7} = 1143 \text{ [W]}$$

Cooling capacity = Considering a safety factor of 20%,

$$1143 \text{ [W]} \times 1.2 = 1372 \text{ [W]}$$



* The above examples calculate the heat generation amount based on the power consumption. The actual heat generation amount may differ due to the structure of the user's equipment. Be sure to check it carefully.

Example 2: When the heat generation amount in the user's equipment is not known.

Obtain the temperature difference between inlet and outlet by circulating the circulating fluid inside the user's equipment.

Heat generation amount by user's equipment **Q**: Unknown [W] ([J/s])

Circulating fluid	: Tap water*
Circulating fluid mass flow rate qm	: (= $\rho \times q_v \div 60$) [kg/s]
Circulating fluid density p	: 1 [kg/dm ³]
Circulating fluid (volume) flow rate qv	: 10 [dm ³ /min]
Circulating fluid specific heat C	: 4.2×10^3 [J/(kg·K)]
Circulating fluid outlet temperature T1	: 293 [K] (20 [°C])
Circulating fluid return temperature T2	: 295 [K] (22 [°C])
Circulating fluid temperature difference ΔT	: 2.0 [K] (= $T_2 - T_1$)
Conversion factor: minutes to seconds (SI units)	: 60 [s/min]

* Refer to page 58 for the typical physical property value of tap water or other circulating fluids.

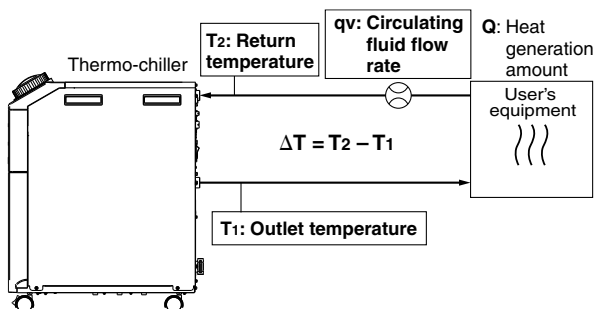
$$Q = q_m \times C \times (T_2 - T_1)$$

$$= \frac{\rho \times q_v \times C \times \Delta T}{60} = \frac{1 \times 10 \times 4.2 \times 10^3 \times 2.0}{60}$$

$$= 1400 \text{ [J/s]} \approx 1400 \text{ [W]}$$

Cooling capacity = Considering a safety factor of 20%,

$$1400 \text{ [W]} \times 1.2 = 1680 \text{ [W]}$$



Example of conventional measurement units (Reference)

Heat generation amount by user's equipment Q	: Unknown [cal/h] → [W]
Circulating fluid	: Tap water*
Circulating fluid weight flow rate qm	: (= $\rho \times q_v \times 60$) [kgf/h]
Circulating fluid weight volume ratio γ	: 1 [kgf/L]
Circulating fluid (volume) flow rate qv	: 10 [L/min]
Circulating fluid specific heat C	: 1.0×10^3 [cal/(kgf·°C)]
Circulating fluid outlet temperature T1	: 20 [°C]
Circulating fluid return temperature T2	: 22 [°C]
Circulating fluid temperature difference ΔT	: 2.0 [°C] (= $T_2 - T_1$)
Conversion factor: hours to minutes	: 60 [min/h]
Conversion factor: kcal/h to kW	: 860 [(cal/h)/W]

$$Q = \frac{q_m \times C \times (T_2 - T_1)}{860}$$

$$= \frac{\gamma \times q_v \times 60 \times C \times \Delta T}{860}$$

$$= \frac{1 \times 10 \times 60 \times 1.0 \times 10^3 \times 2.0}{860}$$

$$= \frac{1200000 \text{ [cal/h]}}{860}$$

$$\approx 1400 \text{ [W]}$$

Cooling capacity = Considering a safety factor of 20%,

$$1400 \text{ [W]} \times 1.2 = 1680 \text{ [W]}$$

Required Cooling Capacity Calculation**Example 3: When there is no heat generation, and when cooling the object below a certain temperature and period of time.**

Heat quantity by cooled substance (per unit time) **Q**: Unknown [W] [(J/s)]
 Cooled substance : Water
 Cooled substance mass **m** : (= $\rho \times V$) [kg]
 Cooled substance density ρ : 1 [kg/L]
 Cooled substance total volume **V** : 20 [dm³]
 Cooled substance specific heat **C** : 4.2×10^3 [J/(kg·K)]
 Cooled substance temperature when cooling begins **T₀** : 305 [K] (32 [°C])
 Cooled substance temperature after t hour **T_t** : 293 [K] (20 [°C])
 Cooling temperature difference ΔT : 12 [K] (= $T_0 - T_t$)
 Cooling time Δt : 900 [s] (= 15 [min])

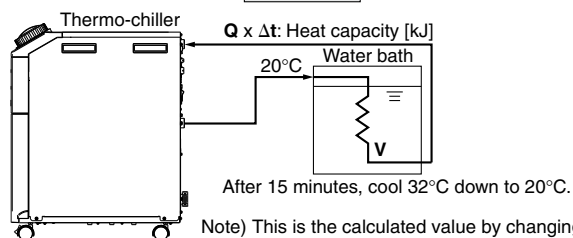
* Refer to the following for the typical physical property values by circulating fluid.

$$Q = \frac{m \times C \times (T_0 - T_t)}{\Delta t} = \frac{\rho \times V \times C \times \Delta T}{\Delta t}$$

$$= \frac{1 \times 20 \times 4.2 \times 10^3 \times 12}{900} = 1120 \text{ [J/s]} \approx 1120 \text{ [W]}$$

Cooling capacity = Considering a safety factor of 20%,

$$1120 \text{ [W]} \times 1.2 = 1344 \text{ [W]}$$

**Example of conventional measurement units (Reference)**

Heat quantity by cooled substance (per unit time) **Q**: Unknown [cal/h] → [W]
 Cooled substance : Water
 Cooled substance weight **m** : (= $\rho \times V$) [kgf]
 Cooled substance weight volume ratio γ : 1 [kgf/L]
 Cooled substance total volume **V** : 20 [L]
 Cooled substance specific heat **C** : 1.0×10^3 [cal/(kgf·°C)]
 Cooled substance temperature when cooling begins **T₀** : 32 [°C]
 Cooled substance temperature after t hour **T_t** : 20 [°C]
 Cooling temperature difference ΔT : 12 [°C] (= $T_0 - T_t$)
 Cooling time Δt : 15 [min]
 Conversion factor: hours to minutes : 60 [min/h]
 Conversion factor: kcal/h to kW : 860 [(cal/h)/W]

$$Q = \frac{m \times C \times (T_0 - T_t)}{\Delta t \times 860} = \frac{\gamma \times V \times 60 \times C \times \Delta T}{\Delta t \times 860}$$

$$= \frac{1 \times 20 \times 60 \times 1.0 \times 10^3 \times 12}{15 \times 860}$$

$$\approx 1120 \text{ [W]}$$

Cooling capacity = Considering a safety factor of 20%,

$$1120 \text{ [W]} \times 1.2 = 1344 \text{ [W]}$$

Precautions on Cooling Capacity Calculation**1. Heating capacity**

When the circulating fluid temperature is set above room temperature, it needs to be heated by the thermo-chiller. The heating capacity depends on the circulating fluid temperature. Consider the radiation rate and heat capacity of the user's equipment and check beforehand if the required heating capacity is provided.

2. Pump capacity**<Circulating fluid flow rate>**

Circulating fluid flow rate varies depending on the circulating fluid discharge pressure. Consider the installation height difference between the thermo-chiller and the user's equipment, and the piping resistance such as circulating fluid pipings, or piping size, or piping curves in the machine. Check beforehand if the required flow is achieved, using the pump capacity curves.

<Circulating fluid discharge pressure>

Circulating fluid discharge pressure has the possibility to increase up to the maximum pressure in the pump capacity curves. Check beforehand if the circulating fluid pipings or circulating fluid circuit of the user's equipment are fully durable against this pressure.

Circulating Fluid Typical Physical Property Values**1. This catalog uses the following values for density and specific heat in calculating the required cooling capacity.**

Density ρ : 1 [kg/L] (or, using conventional unit system, weight volume ratio $\gamma = 1$ [kgf/L])
 Specific heat **C**: 4.19×10^3 [J/(kg·K)] (or, using conventional unit system, 1×10^3 [cal/(kgf·°C)])

2. Values for density and specific heat change slightly according to temperature shown below. Use this as a reference.**Water**

Physical property value Temperature	Density ρ [kg/L]	Specific heat C [J/(kg·K)]	Conventional unit system	
			Weight volume ratio γ [kgf/L]	Specific heat C [cal/(kgf·°C)]
5°C	1.00	4.2×10^3	1.00	1×10^3
10°C	1.00	4.19×10^3	1.00	1×10^3
15°C	1.00	4.19×10^3	1.00	1×10^3
20°C	1.00	4.18×10^3	1.00	1×10^3
25°C	1.00	4.18×10^3	1.00	1×10^3
30°C	1.00	4.18×10^3	1.00	1×10^3
35°C	0.99	4.18×10^3	0.99	1×10^3
40°C	0.99	4.18×10^3	0.99	1×10^3

15% Ethylene Glycol Aqueous Solution

Physical property value Temperature	Density ρ [kg/L]	Specific heat C [J/(kg·K)]	Conventional unit system	
			Weight volume ratio γ [kgf/L]	Specific heat C [cal/(kgf·°C)]
5°C	1.02	3.91×10^3	1.02	0.93×10^3
10°C	1.02	3.91×10^3	1.02	0.93×10^3
15°C	1.02	3.91×10^3	1.02	0.93×10^3
20°C	1.01	3.91×10^3	1.01	0.93×10^3
25°C	1.01	3.91×10^3	1.01	0.93×10^3
30°C	1.01	3.91×10^3	1.01	0.94×10^3
35°C	1.01	3.91×10^3	1.01	0.94×10^3
40°C	1.01	3.92×10^3	1.01	0.94×10^3

Note) The above shown are reference values. Contact circulating fluid supplier for details.



Series HRS Specific Product Precautions 1

Be sure to read this before handling. Refer to page 341 for Safety Instructions. For Temperature Control Equipment Precautions, refer to pages 342 to 345 and the Operation Manual on SMC website, <http://www.smcworld.com>

Design

⚠ Warning

1. This catalog shows the specifications of a single unit.

- 1) Check the specifications of the single unit (contents of this catalog) and thoroughly consider the adaptability between the user's system and this unit.
- 2) Although the protection circuit as a single unit is installed, prepare a drain pan, water leakage sensor, discharge air facility, and emergency stop equipment, depending on the user's operating condition. Also, the user is requested to carry out the safety design for the whole system.

2. When attempting to cool areas that are open to the atmosphere (tanks, pipes), plan your piping system accordingly.

When cooling open-air external tanks, arrange the piping so that there are coil pipes for cooling inside the tanks, and to carry back the entire flow volume of circulating fluid that is released.

3. Use non-corrosive material for fluid contact parts of circulating fluid.

Using corrosive materials such as aluminum or iron for fluid contact parts such as piping may cause clogging or leakage in the circulating fluid circuit. Provide protection against corrosion when you use the product.

Selection

⚠ Warning

1. Model selection

For selecting a model of thermo-chiller, it is required to know the heat generation amount of the user's equipment. Obtain the heat generation amount, referring to "Cooling Capacity Calculation" on pages 57 and 58 before selecting a model.

Handling

⚠ Warning

1. Thoroughly read the Operation Manual.

Read the Operation Manual completely before operation, and keep this manual available whenever necessary.

Transportation/Carriage/Movement

⚠ Warning

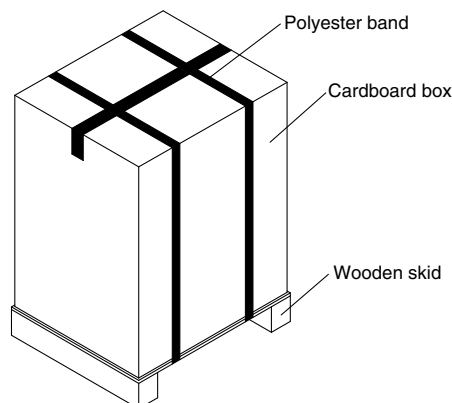
1. This product is heavy. Pay attention to safety and position of the product when it is transported, carried and moved.
2. Read the Operation Manual carefully to move the product after unpacking.

Transportation/Carriage/Movement

⚠ Caution

1. Never put the product down sideways as this may cause failure.

The product will be delivered in the packaging shown below.



Model	Weight [kg] <small>Note)</small>	Dimensions [mm]
HRS012-□□-10 HRS018-□□-10	49	Height 790 x Width 470 x Depth 580
HRS012-□□-20 HRS018-□□-20 HRS024-□□-20	52	Height 790 x Width 470 x Depth 580
HRS030-A□-20	56	Height 830 x Width 470 x Depth 580
HRS030-W□-20	55	
HRS050-A□-20	80	Height 1160 x Width 450 x Depth 670
HRS050-W□-20	78	
HRS060-A□-20	84	
HRS060-W□-20	78	

Note) For models with an option, the weights are increased as below.

Option symbol	Description	Additional weight
-B	With earth leakage breaker	No addition
-J	With automatic water fill function	+1 kg
-M	Applicable to deionized water piping	No addition
-T	High pressure pump mounted (100 V type)	+4 kg
	High pressure pump mounted (200 V type)	+6 kg
-G	High temperature environment specification	No addition



Series HRS

Specific Product Precautions 2

Be sure to read this before handling. Refer to page 341 for Safety Instructions. For Temperature Control Equipment Precautions, refer to pages 342 to 345 and the Operation Manual on SMC website, <http://www.smcworld.com>

Operating Environment/Storage Environment

Warning

1. Do not use in the following environment as it will lead to a breakdown.

- 1) Outdoors
- 2) In locations where water, water vapor, salt water, and oil may splash on the product.
- 3) In locations where there are dust and particles.
- 4) In locations where corrosive gases, organic solvents, chemical fluids, or flammable gases are present. (This product is not explosion proof.)
- 5) In locations where the ambient temperature exceeds the limits as mentioned below.

During transportation/storage: 0 to 50°C (But as long as water or circulating fluid are not left inside the pipings)

During operation: 5 to 40°C (When option G, high temperature environment specification, is selected: 5 to 45°C)

- 6) In locations where the ambient humidity is out of the following range or where condensation occurs.

During transportation/storage: 15 to 85%

During operation: 30 to 70%

- 7) In locations which receive direct sunlight or radiated heat.
- 8) In locations where there is a heat source nearby and the ventilation is poor.
- 9) In locations where temperature substantially changes.
- 10) In locations where strong magnetic noise occurs. (In locations where strong electric fields, strong magnetic fields and surge voltage occur.)
- 11) In locations where static electricity occurs, or conditions which make the product discharge static electricity.
- 12) In locations where high frequency occurs.
- 13) In locations where damage is likely to occur due to lightning.
- 14) In locations at altitude of 3000 m or higher (Except during storage and transportation)

* For altitude of 1000 m or higher

Because of lower air density, the heat radiation efficiencies of the devices in the product will be lower in the location at altitude of 1000 m or higher. Therefore, the maximum ambient temperature to use and the cooling capacity will lower according to the descriptions in the table below.

Select the thermo-chiller considering the descriptions.

① Upper limit of ambient temperature: Use the product in ambient temperature of the described value or lower at each altitude.

② Cooling capacity coefficient: The product's cooling capacity will lower to one that multiplied by the described value at each altitude.

Altitude [m]	① Upper limit of ambient temperature [°C]		② Cooling capacity coefficient
	40°C products	45°C products (For high temperature environment specification, Option G)	
Less than 1000 m	40	45	1.00
Less than 1500 m	38	42	0.85
Less than 2000 m	36	38	0.80
Less than 2500 m	34	35	0.75
Less than 3000 m	32	32	0.70

- 15) In locations where strong impacts or vibrations occur.
- 16) In locations where a massive force strong enough to deform the product is applied or a weight from a heavy object is applied.
- 17) In locations where there is not sufficient space for maintenance.

Warning

2. Install in an environment where the unit will not come into direct contact with rain or snow.

These models are for indoor use only.

Do not install outdoors where rain or snow may fall on them.

3. Conduct ventilation and cooling to discharge heat. (Air-cooled refrigeration)

The heat which is cooled down through air-cooled condenser is discharged.

When using in a room which is shut tightly, ambient temperature will exceed the specification range stipulated in this catalog, which will activate the safety detector and stop the operation.

In order to avoid this situation, discharge the heat outside of a room by ventilation or cooling facilities.

4. The product is not designed for clean room usage. It generates particles internally.

HRS

HRS100/150

HRS4090

HRSH

HRSE

HRZ

HRZD

HRW

HECR

HEC

HEB

HED

Technical Data



Series HRS Specific Product Precautions 3

Be sure to read this before handling. Refer to page 341 for Safety Instructions. For Temperature Control Equipment Precautions, refer to pages 342 to 345 and the Operation Manual on SMC website, <http://www.smcworld.com>

Mounting/Installation

Warning

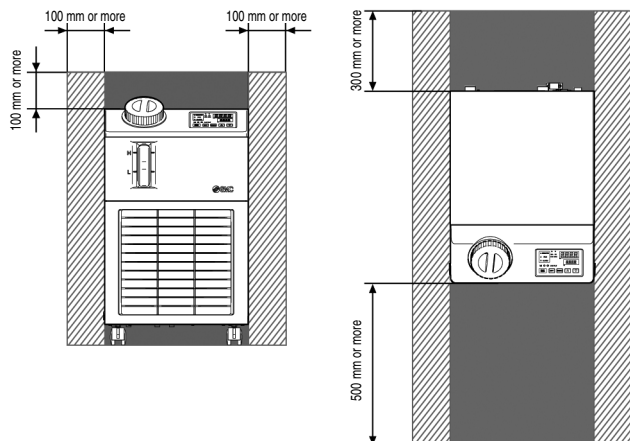
1. Do not use the product outdoors.
2. Do not place heavy objects on top of this product, or step on it.
The external panel can be deformed and danger can result.

Caution

1. Install on a rigid floor which can withstand this product's weight.
2. When installing without the casters, use the adjuster feet etc. to raise the chiller to the following heights or more.
This product cannot be directly installed on the floor as some screws come out from the bottom of the product.
 - HRS012 to 030 10 mm
 - HRS050/060 15 mm
3. Refer to the Operation Manual for this product, and secure an installation space that is necessary for the maintenance and ventilation.

<Air-cooled refrigeration>

1. The air-cooled type product exhausts heat using the fan that is mounted to the product. If the product is operated with insufficient ventilation, ambient temperature may exceed 45°C*, and this will affect the performance and life of the product. To prevent this ensure that suitable ventilation is available (see below).
*When option G, high temperature environment specification, is selected: 45°C
2. For installation indoors, ventilation ports and a ventilation fan should be equipped as needed.



*When option G, high temperature environment specification, is selected: HRS050/HRS060
(A ventilation space is required since the ventilation slots are provided on the sides of the product.)

<Heat radiation amount/Required ventilation rate>

Model	Heat radiation amount kW	Required ventilation rate m³/min	
		Differential temp. of 3°C between inside and outside of installation area	Differential temp. of 6°C between inside and outside of installation area
HRS012-A	Approx. 2	40	20
HRS018-A	Approx. 4	70	40
HRS024-A	Approx. 5	90	50
HRS030-A	Approx. 6	100	60
HRS050-A	Approx. 10	140	70
HRS060-A	Approx. 10	140	70

Piping

Caution

1. Regarding the circulating fluid pipings, consider carefully the suitability for shutoff pressure, temperature and circulating fluid.
If the operating performance is not sufficient, the pipings may burst during operation. Also, using corrosive materials such as aluminum or iron for fluid contact parts such as piping may cause clogging or leakage in the circulating fluid and facility water circuits. Provide protection against corrosion when you use the product.
2. Select the piping port size which can exceed the rated flow.
For the rated flow, refer to the pump capacity table.
3. When tightening at the circulating fluid inlet and outlet, drain port or overflow port of this product, use a pipe wrench to clamp the connection ports.
4. For the circulating fluid piping connection, install a drain pan and wastewater collection pit just in case the circulating fluid may leak.
5. This product series are constant-temperature fluid circulating machines with built-in tanks.
Do not install equipment on your system side such as pumps that forcibly return the circulating fluid to the unit. Also, if you attach an external tank that is open to the air, it may become impossible to circulate the circulating fluid. Proceed with caution.

Electrical Wiring

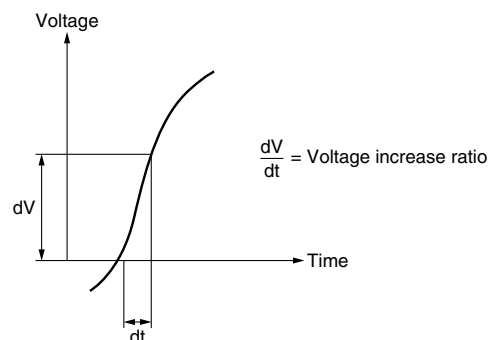
Warning

1. Grounding should never be connected to a water line, gas line or lightning rod.

Caution

1. Communication cable should be prepared by user.
2. Provide a stable power supply which is not affected by surge or distortion.

If the voltage increase ratio (dV/dt) at the zero cross should exceed 40 V/200 μsec., it may result in malfunction.





Series HRS

Specific Product Precautions 4

Be sure to read this before handling. Refer to page 341 for Safety Instructions. For Temperature Control Equipment Precautions, refer to pages 342 to 345 and the Operation Manual on SMC website, <http://www.smcworld.com>

Circulating Fluid

⚠ Caution

1. Avoid oil or other foreign objects entering the circulating fluid.
2. When water is used as a circulating fluid, use tap water that conforms to the appropriate water quality standards.

Use tap water that conforms to the standards shown below (including water used for dilution of ethylene glycol aqueous solution).

Tap Water (as Circulating Fluid) Quality Standards

The Japan Refrigeration and Air Conditioning Industry Association
JRA GL-02-1994 "Cooling water system – Circulation type – Make-up water"

	Item	Unit	Standard value	Influence	
				Corrosion	Scale generation
Standard item	pH (at 25°C)	—	6.0 to 8.0	○	○
	Electric conductivity (25°C)	[μS/cm]	100* to 300*	○	○
	Chloride ion (Cl ⁻)	[mg/L]	50 or less	○	
	Sulfuric acid ion (SO ₄ ²⁻)	[mg/L]	50 or less	○	
	Acid consumption amount (at pH4.8)	[mg/L]	50 or less		○
	Total hardness	[mg/L]	70 or less		○
	Calcium hardness (CaCO ₃)	[mg/L]	50 or less		○
Reference item	Ionic state silica (SiO ₂)	[mg/L]	30 or less		○
	Iron (Fe)	[mg/L]	0.3 or less	○	○
	Copper (Cu)	[mg/L]	0.1 or less	○	
	Sulfide ion (S ₂ ⁻)	[mg/L]	Should not be detected.	○	
	Ammonium ion (NH ₄ ⁺)	[mg/L]	0.1 or less	○	
	Residual chlorine (Cl)	[mg/L]	0.3 or less	○	
	Free carbon (CO ₂)	[mg/L]	4.0 or less	○	

* In the case of [MΩ·cm], it will be 0.003 to 0.01.

- : Factors that have an effect on corrosion or scale generation.
- Even if the water quality standards are met, complete prevention of corrosion is not guaranteed.

3. Use an ethylene glycol aqueous solution that does not contain additives such as preservatives.

4. When using ethylene glycol aqueous solution, maintain a maximum concentration of 15%.

Overly high concentrations can cause a pump overload. Low concentrations, however, can lead to freezing when circulating fluid temperature is 10°C or lower and cause the thermo-chiller to break down.

5. A magnet pump is used as a circulating pump for circulating fluid.

It is particularly impossible to use liquid including metallic powder such as iron powder.

Facility Water Supply

⚠ Warning

<Water-cooled refrigeration>

1. The water-cooled refrigeration type thermo-chiller radiates heat to the facility water.
Prepare the facility water system that satisfies the heat radiation and the facility water specifications below.

■ Required facility water system

<Heat radiation amount/Facility water specifications>

Model	Heat radiation [kW]	Facility water specifications
HRS012-W□-□	Approx. 2	Refer to "Facility water system" in the specifications.
HRS018-W□-□	Approx. 4	
HRS024-W□-20	Approx. 5	
HRS030-W□-20	Approx. 6	
HRS050-W□-20	Approx. 10	
HRS060-W□-20	Approx. 12	

2. When using tap water as facility water, use tap water that conforms to the appropriate water quality standards.

Use tap water that conforms to the standards shown below.

<Tap Water (as Facility Water) Quality Standards>

The Japan Refrigeration and Air Conditioning Industry Association
JRA GL-02-1994 "Cooling water system – Circulation type – Circulating water"

	Item	Unit	Standard value	Influence	
				Corrosion	Scale generation
Standard item	pH (at 25°C)	—	6.5 to 8.2	○	○
	Electric conductivity (25°C)	[μS/cm]	100* to 800*	○	○
	Chloride ion (Cl ⁻)	[mg/L]	200 or less	○	
	Sulfuric acid ion (SO ₄ ²⁻)	[mg/L]	200 or less	○	
	Acid consumption amount (at pH4.8)	[mg/L]	100 or less		○
	Total hardness	[mg/L]	200 or less		○
	Calcium hardness (CaCO ₃)	[mg/L]	150 or less		○
Reference item	Ionic state silica (SiO ₂)	[mg/L]	50 or less		○
	Iron (Fe)	[mg/L]	1.0 or less	○	○
	Copper (Cu)	[mg/L]	0.3 or less	○	
	Sulfide ion (S ₂ ⁻)	[mg/L]	Should not be detected.	○	
	Ammonium ion (NH ₄ ⁺)	[mg/L]	1.0 or less	○	
	Residual chlorine (Cl)	[mg/L]	0.3 or less	○	
	Free carbon (CO ₂)	[mg/L]	4.0 or less	○	

* In the case of [MΩ·cm], it will be 0.001 to 0.01.

- : Factors that have an effect on corrosion or scale generation.
- Even if the water quality standards are met, complete prevention of corrosion is not guaranteed.
- We recommend to use Particle Filter Kit, HRS-PF003, HRS-PF004, when you do not know the quality of circulating fluid to prevent leakage and other issues.

3. Supply pressure of 0.5 MPa or less.

If the supply pressure is high, it will cause water leakage.

4. Be sure to prepare your utilities so that the pressure of the thermo-chiller facility water outlet is at 0 MPa (atmospheric pressure) or more.

If the facility water outlet pressure becomes negative, the internal facility water piping may collapse, and proper flow control of facility water will be impossible.

Using deionized water as facility water may cause problems such as clogging in the piping due to metal ion.

5. Do not use fluid that includes metric powers and other foreign materials.

It can cause issues: clogging of the circulating fluid circuit or leakage.



Series HRS

Specific Product Precautions 5

Be sure to read this before handling. Refer to page 341 for Safety Instructions. For Temperature Control Equipment Precautions, refer to pages 342 to 345 and the Operation Manual on SMC website, <http://www.smcworld.com>

Operation

Warning

1. Confirmation before operation

- 1) The fluid level of a tank should be within the specified range of "HIGH" and "LOW".

When exceeding the specified level, the circulating fluid will overflow.

- 2) Remove the air.

Conduct a trial operation, looking at the fluid level.

Since the fluid level will go down when the air is removed from the user's piping system, supply water once again when the fluid level is reduced. When there is no reduction in the fluid level, the job of removing the air is completed.

Pump can be operated independently.

2. Confirmation during operation

- Check the circulating fluid temperature.

The operating temperature range of the circulating fluid is between 5 and 40°C.

When the amount of heat generated from the user's equipment is greater than the product's capability, the circulating fluid temperature may exceed this range. Use caution regarding this matter.

3. Emergency stop method

- When an abnormality is confirmed, stop the machine immediately. After pushing the [OFF] switch, be sure to turn off the power switch.

Operation Restart Time

Caution

1. Wait five minutes or more before restarting operation after it has been stopped. If the operation is restarted within five minutes, the protection circuit may activate and the operation may not start properly.

Protection Circuit

Caution

1. If operating in the below conditions, the protection circuit will activate and an operation may not be performed or will stop.

- Power supply voltage is not within the rated voltage range of $\pm 10\%$.
- In case the water level inside the tank is reduced abnormally.
- Circulating fluid temperature is too high.
- Compared to the cooling capacity, the heat generation amount of the user's equipment is too high.
- Ambient temperature is too high. (40°C or more)
- Refrigerant pressure is too high.
- Ventilation hole is clogged with dust or dirt.

Maintenance

Caution

<Periodical inspection every one month>

1. Clean the ventilation hole.

If the dustproof filter becomes clogged with dust or debris, a decline in cooling performance can result.

In order to avoid deforming or damaging the dustproof filter, clean it with a long-haired brush or air gun.

<Periodical inspection every three months>

1. Inspect the circulating fluid.

- 1) When using tap water

- Replacement of tap water

Failure to replace the tap water can lead to the development of bacteria or algae. Replace it regularly depending on your usage conditions.

- Tank cleaning

Consider whether dirt, slime or foreign objects may be present in the circulating fluid inside the tank, and carry out regular cleanings of the tank.

- 2) When using ethylene glycol aqueous solution

Use a concentration meter to confirm that the concentration does not exceed 15%.

Dilute or add as needed to adjust the concentration.

<Periodical inspection during the winter season>

1. Make water-removal arrangements beforehand.

If there is a risk of the circulating fluid freezing when the product is stopped, release the circulating fluid in advance.

2. Consult a professional.

For additional methods to prevent freezing (such as commercially available tape heaters etc.), consult a professional for advice.

■ Trademark Information

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