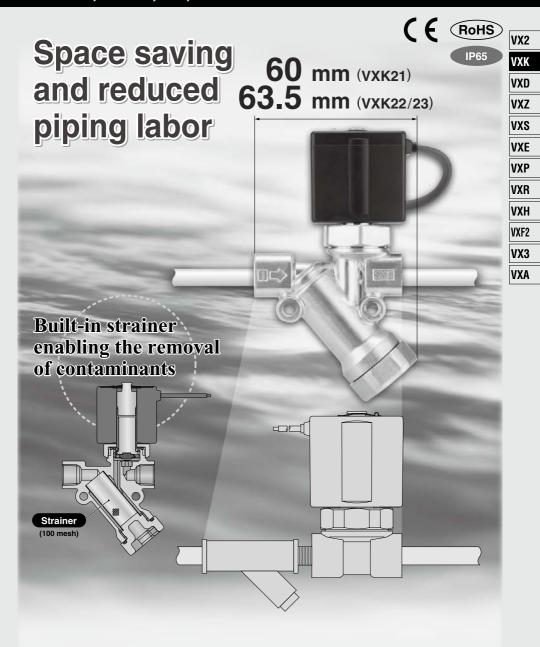
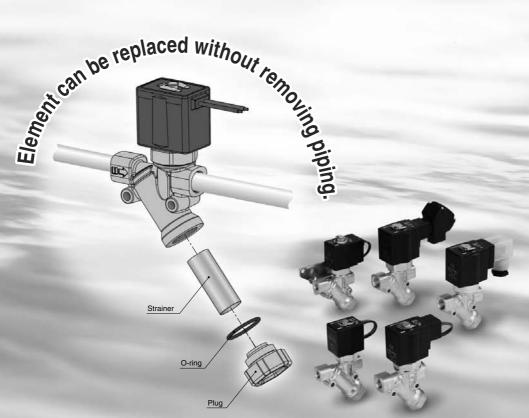
2 Port Solenoid Valve with Built-in Y-strainer

Series VXK For Air, Water, Oil, Steam





Variations

Direct Operated: Series VXK21/22/23

Valve						
Normally closed (N.C.)						_
Normally open (N.O.)		No	ormally	Closed	d (N.C.)	
Solenoid Coil			Model	VXK21	VXK22	VXK23
Coil: Class B, Class H		size	2 mmø 3 mmø	•	_	_
ated Voltage		ce siz	4.5 mmø	•	•	•
•		Orifice	6 mmø	-	•	٠
100 V, 200 V, 110 V, 220 V, 240 V			8 mmø	—	•	•
230 V, 48 V	2 = 1	F	Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8
C: 24 V, 12 V	FIC'S COMMAND IN FROM	Nc	ormally	Open	$(N \cap)$	
/aterial						
			Model 2 mmø	VXK21	VXK22	VXK2
ody: C37		size	3 mmø	•	•	•
eal: NBR, FKM, EPDM, PTFE		rifice :	4.5 mmø			
eal: NBR, FKM, EPDM, PTFE		Orifice :	4.5 mmø 6 mmø	•	•	•
eal: NBR, FKM, EPDM, PTFE Electrical Entry		Orifice		• — 1/8, 1/4	• • 1/4, 3/8	• 1/4, 3/8
Seal: NBR, FKM, EPDM, PTFE Electrical Entry Grommet		Orifice	6 mmø	-	•	• 1/4, 3/8
Body: C37 Seal: NBR, FKM, EPDM, PTFE Electrical Entry Grommet Conduit DIN terminal		Orifice	6 mmø	-	•	• 1/4, 3/8

Direct Operated 2 Port Solenoid Valve with Built-in Y-strainer (€ Series VXK21/22/23 For Air, Water, Oil, Steam

Single Unit						V
		Normally				V
Normally closed (N.C.) Normally open (N.O.)		Model	•	VXK22	VXK23	V
		-Nig -Nig -Nig -Nig -Nig -Nig -Nig -Nig		•	•	V
Coil: Class B, Class H		8 mmø 8 mmø	-	•	•	V
100 VAC, 200 VAC, 110 VAC,		Port size	1/8 1/4	1/4 3/8	1/4 3/8	V
220 VAC, 240 VAC, 230 VAC, 48 VAC, 24 VDC, 12 VDC						V
Material		Normally	Open (N.O.)		V
Body — C37	0	Model		VXK22	VXK23	V
Seal — NBR, FKM, EPDM, PTFE	and the second s					F
		3 mmø	-	•		V
Electrical Entry		4.5 mmø	•			
Grommet		0 6 mmø		•		
Conduit DIN terminal		Port size	1/8 1/4	1/4 3/8	1/4 3/8	

Series VXK21/22/23 Common Specifications

Standard Specifications

	Valve construction			Direct operated poppet		
	Withstand pressure MPa			5.0		
Valve	Body mater	rial		C37		
specifications	Seal material			NBR, FKM, EPDM, PTFE		
	Enclosure			Dust-tight, Water-jet-proof type (IP65) Note)		
	Environment			Location without corrosive or explosive gases		
Strainer	Mesh			100		
specifications	Material			Stainless steel		
	Rated voltage AC DC		AC	100 VAC, 200 VAC, 110 VAC, 220 VAC, 230 VAC, 240 VAC, 48 VA		
			DC	24 VDC, 12 VDC		
Coil	Allowable voltage fluctuation			±10% of rated voltage		
specifications	Allowable	AC (Cla	ss B, Built-in full-wave rectifier type)	10% or less of rated voltage		
-	leakage	AC (Class B/H)		20% or less of rated voltage		
	voltage		DC (Class B only)	2% or less of rated voltage		
	Coil insulat	ion type		Class B, Class H		

Note) Electrical entry: Grommet with surge voltage suppressor (GS) has a rating of IP40.

Solenoid Coil Specifications

Normally Closed (N.C.)

DC Specification

Model	Power consumption (W)	Temperature rise (C°) Note)
VXK21	4.5	45
VXK22	7	45
VXK23	10.5	60

AC Specification (Class B, Built-in full-wave rectifier type)

Model	Apparent power (VA)*	Temperature rise (C°) Note)
VXK21	7	55
VXK22	9.5	60
VXK23	12	65

 There is no difference in the frequency and the inrush and energized apparent power because a rectifying circuit is used in the AC (Class B, Built-in full-wave rectifier type).

Note) Value at ambient temperature of 20°C and when the rated voltage is applied.

AC Specification

Model		Apparent power (VA)		Temperature	
WOUEI	Frequency (Hz)	Inrush	Energized	rise (C°) Note)	
VXK21	50	19	10	50	
VANZI	60	16	8	45	
VXK22	50	43	20	65	
VARZZ	60	35	17	60	
VXK23	50	62	32	65	
VARZJ	60	52	27	60	

Note) Value at ambient temperature of 20°C and when the rated voltage is applied.

Normally Open (N.O.)

DC Specification	۱
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Model	Power consumption (W)	Temperature rise (C°) Note)
VXK21	4.5	45
VXK22	7	45
VXK23	10.5	60

AC Specification (Class B, Built-in full-wave rectifier type)

Model	Apparent power (VA)*	Temperature rise (C°) Note)
VXK21	7	55
VXK22	9.5	60
VXK23	12	65

 There is no difference in the frequency and the inrush and energized apparent power because a rectifying circuit is used in the AC (Class B, Built-in full-wave rectifier type).

Note) Value at ambient temperature of 20°C and when the rated voltage is applied.

AC Specification

Model		Apparent power (VA)		Temperature
woder	Frequency (Hz) Inrush E		Energized	rise (C°) Note)
VXK21	50	22	11	55
VARZI	60	18	8	50
VXK22	50	46	20	65
VARZZ	60	38	18	60
VXK23	50	64	32	65
VAR23	60	54	27	60

Note) Value at ambient temperature of 20°C and when the rated voltage is applied.

Series VXK21/22/23 **Applicable Fluid Check List**

All Options (Single Unit)



Option symbol

						VAN
Fluid and application	Option symbol	Seal material	Body/Shading coil material Note 5)	Coil insulation type Note 4)	Remarks	VXD
Air	Nil	NBR	C37/-	В	Select the built-in full-wave rectifier type for AC spec.	
Medium vacuum, Non-leak, Oil-free Note 1)	V Note 2)	FKM	C37/-	В	Select the built-in full-wave rectifier type for AC spec.	VXZ
Water	Nil	NBR	C37/Cu	В		
Heated water	E	EPDM	C37/Cu	н		VXS
Oil Note 3)	Α	FKM	007/0	В		
OII THE	D	FKM	C37/Cu	н		VXE
Steam	s	PTFE	C37/Cu	н		
Other combinations	В	EPDM	C37/Cu	В		VXP
Other combinations	С	PTFE	03//04	В		

Note 1) The leakage amount (10-6 Pa·m3/s) of the option "V" is a value when the differential pressure is 0.1 MPa.

Note 2) Option "V" is the oil-free treatment.

Note 3) The dynamic viscosity of the fluid must not exceed 50 mm²/s.

The special construction of the armature adopted in the built-in full-wave rectifier type gives an improvement in OFF response by providing clearance on the absorbed surface when it is switched ON.

Select the DC spec. or AC spec. built-in full-wave rectifier type when the dynamic viscosity is higher than water or when the OFF response is prioritized. Note 4) Coil insulation type Class H: AC spec. only Note 5) There is no shading coil attached to the DC spec. or AC spec. built-in full-wave rectifier type.

* Please contact SMC when fluids other than above are used

VX2

WVV

For Air /Single Unit

(Inert gas, Non-leak, Medium vacuum)

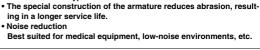
Model/Valve Specifications



N.O.







🕂 Fluid: Air -When you operate the VXK series (AC spec.) by air, the built-in



Normally Open (N.O.)

full-wave rectifier type is chosen.

ing in a longer service life.

Noise reduction

Port	Orifice size Model	Max. operating pressure differential	Flow characteristics			Max. system pressure	Note) Weight				
0120	(mmø)		(MPa)	C[dm ³ /(s·bar)]	b	Cv	(MPa)	(g)			
1/8	2	VXK2112-01	1.5	0.59	0.48	0.18					
(6A)	3	VXK2122-01	0.7	1.2	0.45	0.33					
(0,7)	4.5	VXK2132-01	0.3	2.3	0.46	0.61		500			
	2	VXK2112-02	1.5	0.59	0.48	0.18					
		VXK2122-02	0.7				1				
	3	VXK2222-02	1.0	1.2	0.45 0.33		670				
1/4		VXK2322-02	1.6					830			
(8A)		VXK2132-02	0.3					500			
(07)	4.5	VXK2232-02	0.45	2.3	0.46	0.61	3.0	670			
		VXK2332-02	0.8				3.0	830			
	6	VXK2242-02	0.25	4.0	0.30	1.10		670			
	0	VXK2342-02	0.45	4.0	0.30	1.10		830			
	3	VXK2222-03	1.0	1.2	0.45	0.33		670			
	5	VXK2322-03	1.6	1.2	0.45	0.33		830			
3/8	4.5	VXK2232-03	0.45	2.3	0.46	0.61		670			
(10A)	4.5	VXK2332-03	0.8	2.3	0.40	0.61		830			
	6	VXK2242-03	0.25	4.0	0.30	1.10		670			
	0	VXK2342-03	0.45	4.0	0.30	1.10		830			

Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

· Refer to "Glossary of Terms" on page 97 for details on the max. operating pressure differential and the max. system pressure.

Valve Leakage

Internal Leakage

	Leakage rate				
Seal material	Air	Non-leak, Medium vacuum ^{Note)}			
NBR, FKM	1 cm ³ /min or less	10 ⁻⁶ Pa·m ³ /sec or less			
External Leakage	9				

	Leakage rate				
Seal material	Air	Non-leak, Medium vacuum ^{Note)}			
NBR, FKM	1 cm ³ /min or less	10 ⁻⁶ Pa·m ³ /sec or less			

Note) Value for option "V" (Non-leak, Medium vacuum)

Normally Closed (N.C.)

Port size	Orifice size (mmø)	Model	Max. operating pressure differential	Flow cha			Max. system pressure	Note) Weight (g)
	1 7		(MPa)	C[dm ³ /(s·bar)]	b	Cv	· (MPa)	(9)
1/8	2	VXK2110-01	1.5	0.59	0.48	0.18		
(6A)	3	VXK2120-01	0.6	1.2	0.45	0.33		
(0, 1)	4.5	VXK2130-01	0.2	2.3	0.46	0.61		480
	2	VXK2110-02	1.5	0.59	0.48	0.18		
		VXK2120-02	0.6					
	3	VXK2220-02	1.5	1.2	0.45	0.33	3.0	640
		VXK2320-02	3.0				3.0	790
1/4		VXK2130-02	0.2					480
(8A)	4.5	VXK2230-02	0.35	2.3	0.46	0.61		640
(6A)		VXK2330-02	0.9					790
	6	VXK2240-02	0.15	4.0	0.30	30 1.10		640
	0	VXK2340-02	0.35	4.0	0.30	1.10		790
	8	VXK2250-02	0.08	4.9	0.00	0.29 1.20	1.0	640
	0	VXK2350-02	0.2	4.9	0.29	1.20	1.0	790
	3	VXK2220-03	1.5	1.2	0.45	0.33		640
	3	VXK2320-03	3.0	1.2	0.45	0.33		790
	4.5	VXK2230-03	0.35		0.40	0.04		640
3/8	4.5	VXK2330-03	0.9	2.3	0.46	0.61	3.0	790
(10A)	6	VXK2240-03	0.15	4.0	0.00	1 10		640
	0	VXK2340-03	0.35	4.0	0.30	1.10		790
	8	VXK2250-03	0.08	4.9	0.00	4 00	4.0	640
	0	VXK2350-03	0.2	4.9	0.29	1.20	1.0	790

Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

· Refer to "Glossary of Terms" on page 97 for details on the max. operating pressure differential and the max. system pressure.

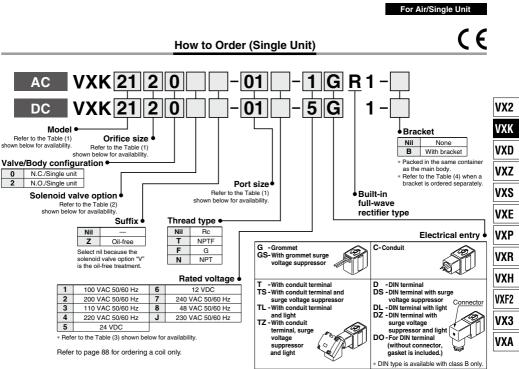
. If you intend to use any of the solenoid valves at the rated max. operating pressure for the AC spec. with shading coil, please contact SMC beforehand.

Ambient and Fluid Temperature

Fluid tempe	A	
Solenoid valve	Ambient temperature (°C)	
Nil	V	(0)
-10 Note) to 60	-10 Note) to 60	-20 to 60

Note) Dew point temperature: -10°C or less

@SMC



Direct Operated 2 Port Solenoid Valve with Built-in Y-strainer Series VXK21/22/2

> Refer to the Table (3) for the available combinations between each electrical option (S, L, Z) and rated voltage.

Option "S", "Z" are not available because a surge voltage suppressor is integrated into the AC/Class B, built-in full-wave rectifier type as a standard.

Table (1) Model/Orifice Size/Port Size Normally Closed (N.C.)

S	Solenoid valve (Port size)			Orifice symbol (Diameter)				
Model	VXK21	VXK22	VXK23	1 (2 mmø)	2 (3 mmø)	3 (4.5 mmø)	4 (6 mmø)	5 (8 mmø)
D 1	01 (1/8)	-	-	•	•	•	-	-
Port symbol	02 (1/4)	-	-	•	•	•	—	—
(Port size)	—	02 (1/4)	02 (1/4)	_	•	•	•	•
(1 011 0120)	—	03 (3/8)	03 (3/8)	—	•	•	•	•

Normally Open (N.O.)

	Solenoid valve (Port size)				Orifice symbol (Diameter)			
Model	VXK21	VXK22	VXK23	1 (2 mmø)	2 (3 mmø)	3 (4.5 mmø)	4 (6 mmø)	
	01 (1/8)	_	-	•	•	•	-	
Port symbol	02 (1/4)	—	-	•	•	•	-	
(Port size)	-	02 (1/4)	02 (1/4)	-	•	•	•	
(-	03 (3/8)	03 (3/8)	-	•	•	•	

Table (2) Solenoid Valve Option

Option symbol	Seal material	Body material	Coil insulation type	Remarks
Nil	NBR	007	P	_
v	FKM	C37	В	Non-leak (10 ⁻⁶ Pa·m ³ /sec), Oil-free, Medium vacuum (0.1 Pa.abs)

* When using with vacuum, consider the max. differential pressure. (0.1 MPa or more is recommended.)

🗥 Fluid: Air

When you operate the **VX series** (AC spec.) by air, the built-in full-wave rectifier type is chosen. • The special construction of the armature reduces abrasion, resulting in a longer service life. • Noise reduction

Best suited for medical equipment, low-noise environments, etc.

Table (3) Rated Voltage/Electrical Option

В	ated welt		Class B				
H R	ated volt	age	S	L	Z		
AC/ DC	Voltage symbol	Voltage	With surge voltage suppressor	With light	With light and surge voltage suppressor		
	1	100 V	-	•	-		
	2	200 V	_	•	_		
	3	110 V		•	—		
AC	4	220 V	-	•	-		
	7	240 V	_	—	-		
	8	48 V		_	—		
	J	230 V	-	—	-		
DC	5	24 V	•	•	•		
DC	6	12 V	•	_	—		

* Option "S", "Z" are not available because a surge voltage suppressor is integrated into the AC/Class B, built-in full-wave rectifier type as a standard.

Table (4) Bracket Part No.

Model	Part no.
VXK21	
VXK22	VXK021N-5A
VXK23	

Dimensions \rightarrow page 87 (Single unit)

SMC

For Water /Single Unit

Model/Valve Specifications



N.O.





Symbol



Normally Closed (N.C.)

	Orifice		Max. operat different	ing pressure ial (MPa)	Flo	w	Max.	Note)
Port size	size (mmø)	Model	AC	DC AC (Built-in full-wave	charact	eristics	system pressure	Weight (g)
	,			rectifier type)	Av x 10 ⁻⁶ m ²	Cv converted	(MPa)	(3)
1/8	2	VXK2110-01	2.0	1.5	4.1	0.17		
(6A)	3	VXK2120-01	0.9	0.5	7.9	0.33		
(0/1)	4.5	VXK2130-01	0.4	0.2	15.0	0.61		480
	2	VXK2110-02	2.0	1.5	4.1	0.17		
		VXK2120-02	0.9	0.5				
	3	VXK2220-02	1.7	1.5	7.9	0.33	3.0	640
		VXK2320-02	2.5	3.0				790
1/4		VXK2130-02	0.4	0.2	15.0 0.61		480	
(8A)	4.5	VXK2230-02	0.6	0.35		0.61		640
(6A)		VXK2330-02	0.85	0.9				790
	6	VXK2240-02	0.35	0.15	23.0	0.95		640
	0	VXK2340-02	0.55	0.3	23.0	0.95		790
	8	VXK2250-02	0.13	0.08	26.0	1.10	1.0	640
	0	VXK2350-02	0.17	0.2	20.0	1.10	1.0	790
	3	VXK2220-03	1.7	1.5	7.9	0.33		640
	3	VXK2320-03	2.5	3.0	7.9	0.33		790
	4.5	VXK2230-03	0.6	0.35	45.0	0.61	3.0	640
3/8	4.5	VXK2330-03	0.85	0.9	15.0	0.01	3.0	790
(10A)	6	VXK2240-03	0.35	0.15	00.0	0.05		640
	0	VXK2340-03	0.55	0.3	23.0 0.95	0.95		790
	8	VXK2250-03	0.13	0.08	00.0	1.10	10	640
	8	VXK2350-03	0.17	0.2	26.0	1.10	1.0	790

Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, and 60 g for conduit terminal type respectively.

· Refer to "Glossary of Terms" on page 97 for details on the max. operating pressure differential and the max. system pressure.

Ambient and Fluid Temperature

Fluid tempe	Ambienttemperature	
Solenoid valve	Ambient temperature (°C)	
Nil	E	(0)
1 to 60	1 to 99	-20 to 60

Note) With no freezing

Normally Open (N.O.)

Port size	Orifice size (mmø)	Model	Max. operating pressure differential (MPa)		ow teristics Cv converted	Max. system pressure (MPa)	Note) Weight (g)
	2	VXK2112-01	(IVIFa) 0.9	4.1	0.17	(ivii u)	
1/8	3	VXK2122-01	0.45	7.9	0.33		
(6A)	4.5	VXK2132-01	0.2	15.0	0.61	1	500
	2	VXK2112-02	0.9	4.1	0.17		
		VXK2122-02	0.45			1	
	3	VXK2222-02	0.8	7.9 0.33	0.33		670
1/4		VXK2322-02	1.2			830	
(8A)		VXK2132-02	0.2	15.0	0.61	3.0	500
(0/1)	4.5	VXK2232-02	0.3				670
		VXK2332-02	0.6				830
	6	VXK2242-02	0.15	23.0	0.95		670
	0	VXK2342-02	0.35	20.0	0.35		830
	3	VXK2222-03	0.8	7.9	0.33		670
		VXK2322-03	1.2	7.5	0.00		830
3/8	4.5	VXK2232-03	0.3	15.0	0.61		670
(10A)	4.5	VXK2332-03	0.6	13.0	0.01		830
	6	VXK2242-03	0.15	23.0	0.95		670
		VXK2342-03	0.35	20.0	0.00		830

Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, and 60 g for conduit terminal type respectively.

· Refer to "Glossary of Terms" on page 97 for details on the max. operating pressure differential and the max. system pressure.

Valve Leakage

Internal Leakage	
Seal material	Leakage rate (Water)
NBR, EPDM	0.1 cm ³ /min or less
External Leakage	
Seal material	Leakage rate (Water)
NBR, EPDM	0.1 cm ³ /min or less



For Water/Single Unit

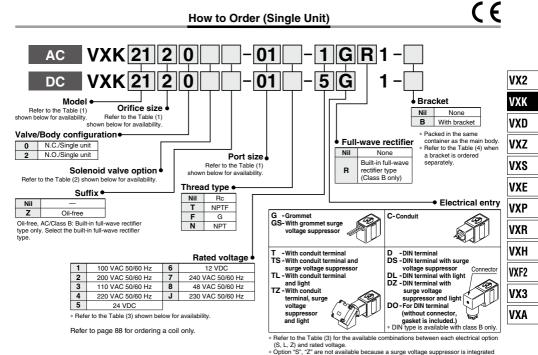


Table (1) Model/Orifice Size/Port Size

Normally Closed (N.C.)

Sol	Solenoid valve (Port size)				Orifice symbol (Diameter)			
Model	VXK21	VXK22	VXK23	1 (2 mmø)	2 (3 mmø)	3 (4.5 mmø)	4 (6 mmø)	5 (8 mmø)
D . 1	01 (1/8)	_	—	•	•	•	—	I
Port symbol	02 (1/4)	-	—	•	•	•	-	-
(Port size)	-	02 (1/4)	02 (1/4)	—	•	•	•	•
(_	03 (3/8)	03 (3/8)	—	•	•	•	•

Normally Open (N.O.)

	Solenoid val	ve (Port size))	Orifice symbol (Diameter)			
Model	VXK21	VXK22	VXK23	1 (2 mmø)	2 (3 mmø)	3 (4.5 mmø)	4 (6 mmø)
	01 (1/8)	—	-	•	•	•	_
Port symbol	02 (1/4)	—	-	•	•	•	-
(Port size)	-	02 (1/4)	02 (1/4)	—	•	•	•
(_	03 (3/8)	03 (3/8)	—	•	•	•

Table (3) Rated Voltage/Electrical Option

В	Rated voltage			Class B		Class H			
	naleu vollage		S	L	Z	S	L	Z	
AC/ DC	Voltage symbol	Voltage	With surge voltage suppressor	With light	With light/ surge voltage suppressor	With surge voltage suppressor	With light	With light/ surge voltage suppressor	
	1	100 V	•	•	•	•	•	•	
	2	200 V	•	•	•	•	•	•	
	3	110 V	•	•	•	•	•	•	
AC	4	220 V	•	•	•	•	٠	•	
	7	240 V	•	-	-	•	-	—	
	8	48 V	•	-	-	•	-	-	
	J	230 V	•	-	-	•	—	-	
	5	24 V	•	•	•				
DC	6	12 V	•	_	-	DC spec. is not available		/allable.	

* Option "S", "Z" are not available because a surge voltage suppressor is integrated into the AC/Class B, built-in full-wave rectifier type as a standard.

Table (4) Dusslast David Na

into the AC/Class B, built-in full-wave rectifier type as a standard.

naterial

NBR

EPDM

Option

symbol

Nil

F

Table (2) Solenoid Valve Option Seal

Body/Shading

coil material

C37/Cu

Coil

insulation type

в

н

Remarks

Heated water (AC only)

Table (4) Bracket Part No.							
Model	Part no.						
VXK21							
VXK22	VXK021N-5A						
VXK23							



For Oil /Single Unit

Model/Valve Specifications



N.O.







E Laure Max

🕂 Fluid: Oil –

The dynamic viscosity of the fluid must not exceed 50 $\mbox{ mm}^2\mbox{/s}.$

The special construction of the armature adopted in the built-in full-wave rectifier type gives an improvement in OFF response by providing clearance on the absorbed surface when it is switched ON.

Select the DC spec. or AC spec. built-in full-wave rectifier type when the dynamic viscosity is higher than water or when the OFF response is prioritized.



Normally Open (N.O.)

Port size	Orifice size (mmø)	Model	Max. operating pressure differential (MPa) AC, DC		Flow characteristics Av x 10 ⁻⁶ m ² Cv converted		Note) Weight (g)			
	2	VXK2112-01	0.8	4.1	0.17	. ,				
1/8	3	VXK2122-01	0.45	7.9	0.33					
(6A)	4.5	VXK2132-01	0.2	15	0.61		500			
	2	VXK2112-02	0.8	4.1	0.17					
		VXK2122-02	0.45							
	3	3	3	VXK2222-02	0.7	7.9	0.33		670	
		VXK2322-02	1.0				830			
1/4	4.5	VXK2132-02 0.2				500				
(8A)		4.5	4.5	4.5	4.5	VXK2232-02	0.3	15	0.61	3.0
		VXK2332-02	0.6			3.0	830			
	6	VXK2242-02	0.15	23.0	0.95		670			
	0	VXK2342-02	0.35	23.0	0.95		830			
	3	VXK2222-03	0.7	7.9	0.33		670			
	5	VXK2322-03	1.0	7.9	0.33		830			
3/8	4.5	VXK2232-03	0.3	15	0.61		670			
(10A)	4.5	VXK2332-03	0.6	13	0.01		830			
		VXK2242-03	0.15	23.0	0.95		670			
	0	VXK2342-03	0.35	23.0	0.95		830			

Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, and 60 g for conduit terminal type respectively.

 Refer to "Glossary of Terms" on page 97 for details on the max. operating pressure differential and the max. system pressure.

Normally Closed (N.C.)

_	Orifice		differential (MPa)		Flow		max.	Note)
Port size	size (mmø)	Model	AC	DC AC (Built-in full-wave	charact		system pressure	Weight (g)
	· ···			rectifier type)	Av x 10 ⁻⁶ m ²	Cv converted	(MPa)	
1/8	2	VXK2110-01	1.5	1.5	4.1	0.17		
(6A)	3	VXK2120-01	0.5	0.5	7.9	0.33		
(0,7)	4.5	VXK2130-01	0.2	0.15	15.0	0.61		480
	2	VXK2110-02	1.5	1.5	4.1	0.17		
		VXK2120-02	0.5	0.5				
	3	VXK2220-02	1.2	1.2	7.9	0.33	3.0	640
		VXK2320-02	1.7	2.0			3.0	790
1/4		VXK2130-02	0.2	0.15				480
(8A)	4.5	VXK2230-02	0.35	0.3	15.0	0.61		640
(0, 1)		VXK2330-02	0.55	0.85				790
	6	VXK2240-02	0.2	0.1	23.0	0.95		640
	0	VXK2340-02	0.35	0.3	23.0	0.95		790
	8	VXK2250-02	0.1	0.08	26.0	1.10	1.0	640
	0	VXK2350-02	0.14	0.2	26.0	1.10	1.0	790
	3	VXK2220-03	1.2	1.2	7.9	0.33		640
	3	VXK2320-03	1.7	2.0	7.9	0.33		790
	4.5	VXK2230-03	0.35	0.3	15.0	0.61	3.0	640
3/8	4.5	VXK2330-03	0.55	0.85	15.0	0.01	3.0	790
(10A)	6	VXK2240-03	0.2	0.1	23.0	0.95		640
	0	VXK2340-03	0.35	0.3	23.0	0.95		790
	8	VXK2250-03	0.1	0.08	26.0	1.10	1.0	640
	d	VXK2350-03	0.14	0.2	20.0	1.10	1.0	790

Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, and 60 g for conduit terminal type respectively.

 Refer to "Glossary of Terms" on page 97 for details on the max. operating pressure differential and the max. system pressure.

Ambient and Fluid Temperature

Fluid tempe	Fluid temperature (°C)				
Solenoid valve	Ambient temperature (°C)				
Α	A D				
-5 Note) to 60	-20 to 60				

Note) Dynamic viscosity: 50 mm²/s or less

Valve Leakage

Internal Leakage	
Seal material	Leakage rate (Oil)
FKM	0.1 cm ³ /min or less
External Leakage	
Seal material	Leakage rate (Oil)
FKM	0.1 cm ³ /min or less

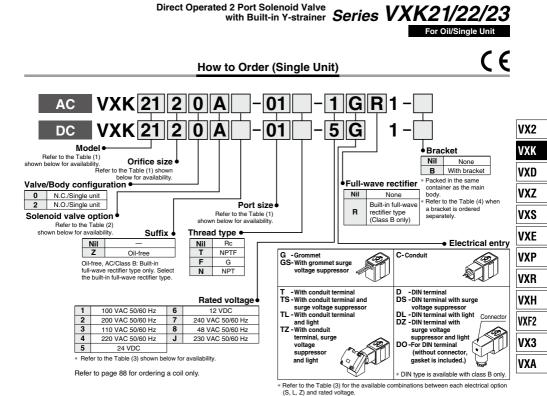


Table (1) Model/Orifice Size/Port Size

Normally Closed (N.C.)

So	Solenoid valve (Port size)				Orifice symbol (Diameter)				
Model	VXK21	VXK22	VXK23	1 (2 mmø)	2 (3 mmø)	3 (4.5 mmø)	4 (6 mmø)	5 (8 mmø)	
D . 1	01 (1/8)	—	—	•	•	•	—	-	
Port symbol	02 (1/4)	-	—	•	•	٠	-	-	
(Port size)	-	02 (1/4)	02 (1/4)	—	•	•	•	•	
(—	03 (3/8)	03 (3/8)	—	•	•	•	•	

Normally Open (N.O.)

	Solenoid valve (Port size)				Orifice symbol (Diameter)			
Model	VXK21	VXK22	VXK23	1 (2 mmø)	2 (3 mmø)	3 (4.5 mmø)	4 (6 mmø)	
	01 (1/8)	—	—	•	۲	•	_	
Port symbol	02 (1/4)	—	-	•	•	•	—	
(Port size)	_	02 (1/4)	02 (1/4)	-	•	•	•	
	—	03 (3/8)	03 (3/8)	-	•	•	•	

Table (3) Rated Voltage/Electrical Option

	Rated voltage			Class B		Class H			
n	aleu voii	aye	S	L	Z	S	L	Z	
AC/ DC	Voltage symbol	Voltage	With surge voltage suppressor	With light	With light/ surge voltage suppressor	With surge voltage suppressor	With light	With light/ surge voltage suppressor	
	1	100 V	•	•	•	•	•	•	
	2	200 V	•	•	•	•	•	•	
	3	110 V	•	•	•	•	•	•	
AC	4	220 V	•	•	•	•	•	•	
	7	240 V	•	—	—	•	—	—	
	8	48 V	•	—	—	•	—	-	
	J	230 V	•	—	—	•	—	—	
DC	5	24 V	•	•	•	DC ana			
DC	6	12 V	•	-	-	DC spec. is not available		valiable.	

* Option "S", "Z" are not available because a surge voltage suppressor is integrated into the AC/Class B, built-in full-wave rectifier type as a standard.

into the AC/Class B, built-in full-wave rectifier type as a standard.

* Option "S". "Z" are not available because a surge voltage suppressor is integrated

Table (2)	Table (2) Solehold valve Option						
Option symbol	Seal material	Body/Shading coil material	Coil insulation type				
Α	FKM	C37/Cu	В				
D		037/00	н				

The additives contained in oil are different depending on the type and manufacturers, so the durability of the seal materials will vary. For details, please consult with SMC.

Table (4) Bracket Part No.

Model	Part no.				
VXK21					
VXK22	VXK021N-5A				
VXK23					



For Steam /Single Unit

Model/Valve Specifications



N.O.









Normally Closed (N.C.)

Port size	Orifice size	Model	Max. operating pressure differential (MPa)	Flo characte		Max. system pressure	Note) Weight	
3120	(mmø)		AC	Av x 10 ⁻⁶ m ²	Cv converted	(MPa)	(g)	
1/8	2	VXK2110-01	1.0	4.1	0.17			
(6A)	3	VXK2120-01	1.0	7.9	0.33			
(0,7)	4.5	VXK2130-01	0.45	15.0	0.61		480	
	2	VXK2110-02	1.0	4.1	0.17		400	
	3	VXK2120-02	1.0	7.9	0.33	1.0		
		VXK2130-02	0.45			1.0		
1/4	4.5	VXK2230-02	0.75	15.0	0.61		640	
(8A)		VXK2330-02	1.0				790	
(0, 1)	6	VXK2240-02	0.4	23.0	0.95		640	
	0	VXK2340-02	0.5	23.0	0.95		790	
	8	VXK2250-02	0.15	26.0	1.10	0.5	640	
	0	VXK2350-02	0.2	20.0	1.10		790	
	3	VXK2220-03	1.0	7.9	0.33		640	
	4.5	VXK2230-03	0.75	15.0	0.61		040	
0/0	4.5	VXK2330-03	1.0	15.0	0.01	1.0	790	
3/8		6 VXK2	VXK2240-03	0.4	23.0	0.95]	640
(10A)	⁶ VXK2340-03 0.5 23.0		23.0	0.95		790		
	_	VXK2250-03	0.15	00.0	4.40	0.5	640	
	8	VXK2350-03	0.2	26.0	1.10	0.5	790	

Note) Weight of grommet type. Add 60 g for conduit terminal type.

· Refer to "Glossary of Terms" on page 97 for details on the max. operating pressure differential and the max. system pressure.

Ambient and Fluid Temperature

Max. fluid temperature (°C)	A
Solenoid valve option symbol	Ambient temperature (°C)
S	(-C)
183	-20 to 60

Normally Open (N.O.)

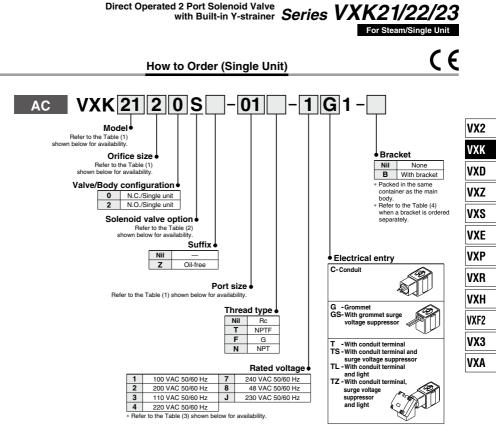
Port size	Orifice size (mmø)	Model	Max. operating pressure differential (MPa)	Flo characte	eristics	Max. system pressure	Weight
	ι,		AC	Av x 10 ⁻⁶ m ²		(MPa)	(9)
1/0	2	VXK2112-01		4.1	0.17		
1/8	3	VXK2122-01	0.7	7.9	0.33		
(6A)	4.5	VXK2132-01	0.3	15	0.61		500
	2	VXK2112-02	1.0	4.1	0.17		
	3	VXK2122-02	0.7	7.9	0.33		
	3	VXK2222-02	1.0	7.9	0.33		670
1/4		VXK2132-02	0.3				500
(8A)	4.5	VXK2232-02	0.45	15	0.61	1.0	670
		VXK2332-02	0.8				830
	6	VXK2242-02	0.25	23.0	0.95		670
	0	VXK2342-02	0.45	23.0	0.95		830
	3	VXK2222-03	1.0	7.9	0.33		670
	4.5	VXK2232-03	0.45	15	0.61		0/0
3/8	4.5	VXK2332-03	0.8	15	0.01		830
(10A)	6	VXK2242-03	0.25	23.0	0.95		670
	0	VXK2342-03	0.45	23.0	0.35		830

Note) Weight of grommet type. Add 60 g for conduit terminal type.

· Refer to "Glossary of Terms" on page 97 for details on the max. operating pressure differential and the max. system pressure.

Valve Leakage

Internal Leakage	
Seal material	Leakage rate (Air)
PTFE	300 cm ³ /min or less
External Leakage	
Seal material	Leakage rate (Air)
PTFE	1 cm ³ /min or less



Refer to page 88 for ordering a coil only.

 Refer to the Table (3) for the available combinations between each electrical option (S, L, Z) and rated voltage.

Table (1) Model/Orifice Size/Port Size

Normally Closed (N.C.)

Soler	Solenoid valve (Port size)			Orifice symbol (Diameter)				
Model	VXK21	VXK22	VXK23	1 (2 mmø)	2 (3 mmø)	3 (4.5 mmø)	4 (6 mmø)	5 (8 mmø)
D . 1	01 (1/8)	-	-	•	•	•	—	—
Port symbol	02 (1/4)	_	-	•	•	•	—	-
(Port size)	—	02 (1/4)	02 (1/4)	-	-	•	•	•
(_	03 (3/8)	03 (3/8)	_	 (VXK22) 	•	•	•

Normally Open (N.O.)

	Solenoid valve (Port size)				Orifice symbol (Diameter)		
Model	VXK21	VXK22	VXK23	1 (2 mmø)	2 (3 mmø)	3 (4.5 mmø)	4 (6 mmø)
Davit	01 (1/8)	—	-	٠	•	•	—
Port symbol	02 (1/4)	-	-	٠	٠	•	-
(Port size)	—	02 (1/4)	02 (1/4)	-	 (VXK22) 	•	•
(-	03 (3/8)	03 (3/8)	-	 (VXK22) 	•	•

Table (2) Solenoid Valve Option

Option	Seal material	Body/Shading	Coil
symbol		coil material	insulation type
S	PTFE	C37/Cu	н

Solenoid coil: AC/Class H only

Table (3) Rated Voltage/Electrical Option

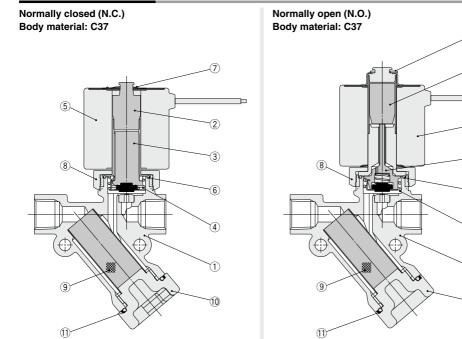
	ated vol	1000		Class H	
n	aleu voi	lage	S	L	Z
AC/ DC	Voltage symbol	Voltage	With surge voltage suppressor	With light	With light/ surge voltage suppressor
	1	100 V	•	•	•
	2	200 V	•	•	•
	3	110 V	•	•	•
AC	4	220 V	•	•	•
	7	240 V	•	—	—
	8	48 V	•	-	—
	J	230 V	•	_	_
DC	5	24 V	DC spec. is not a		ailablo
DC	6	12 V	DC spe	6. 15 HOL A	allable.

Table (4) Bracket Part No.

Model	Part no.
VXK21	
VXK22	VXK021N-5A
VXK23	



Construction: Single Unit



Component Parts

No.	Description	Material
1	Body	C37
2	Tube assembly Note 2)	Stainless steel, Cu
3	Armature assembly	Stainless steel, PPS, NBR (FKM, EPDM, PTFE)
4	Return spring	Stainless steel
5	Solenoid coil	-
6	O-ring	NBR (FKM, EPDM, PTFE)
7	Clip	SK
8	Nut	C37
9	Strainer	Stainless steel
10	Plug	C37
11	O-ring	NBR (FKM, EPDM, PTFE)
	- 5	NBR (FKM, EPDM, PTFE)

Note 1) The seal materials shown in () are available depending on the option selected. Note 2) "Cu" is not available with the DC spec. and AC spec. built-in full-wave rectifier

type.

Component Parts

No.	Description	Material	
1	Body	C37	
2	Tube assembly Note 2)	Stainless steel, Cu	
3	Return spring	Stainless steel	
4	Solenoid coil	_	
5	O-ring	NBR (FKM, EPDM, PTFE)	
6	E stop ring	ring Stainless steel	
7	Push rod assembly	Stainless steel, PPS, NBR (FKM, EPDM, PTFE)	
8	Nut	C37	
9	Strainer	Stainless steel	
10	Plug	C37	
11	O-ring	NBR (FKM, EPDM, PTFE)	

6

2

(4)

5)

3

1

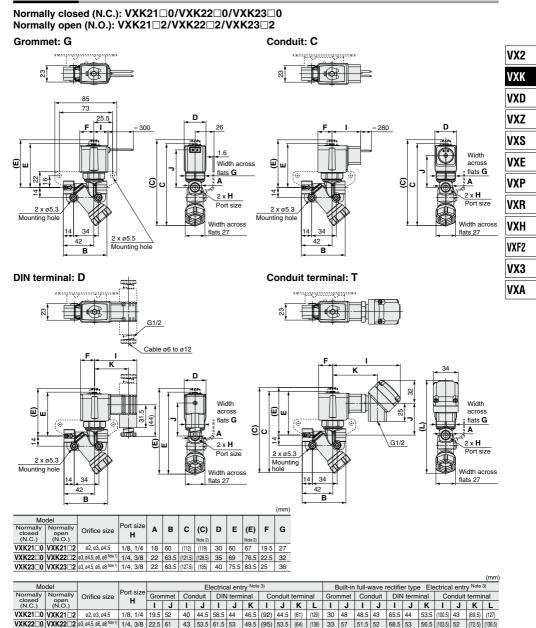
10

Note 1) The seal materials shown in () are available depending on the option

selected. Note 2) "Cu" is not available with the DC spec. and AC spec. built-in full-wave rectifier type.



Dimensions



Note 1) An orifice size of ø8 is only available with the N.C. spec

Note 2) (C)(E): N.O. spec. dimensions Note 3) Add 1.5 mm to "J" and "L" dimensions for the N.O. spec

VXK23 0 VXK23 0, 04.5, 66, 68 Note 1) 1/4, 3/8 25.5 67.5 46 60 64 59.5 52 (98) 60 (66.5) (143.5) 36 63.5 54

(106) 58.5 (75) (142.5)

58.5 71

59.5 59

Series VXK21/22/23 For Air, Water, Oil, Steam

Replacement Parts

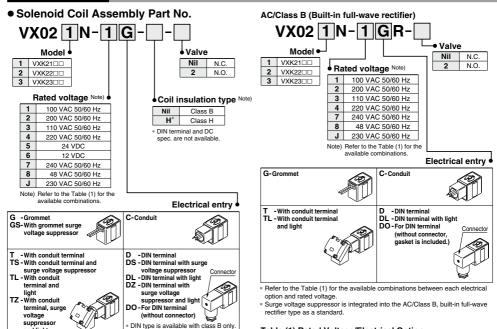


Table (1) Rated Voltage/Electrical Option

	Rated voltage		Class B			Class H			
			S	L	Z	S	L	Z	
	AC/ DC	Voltage symbol	Voltage	With surge voltage suppressor	With light	With light/ surge voltage suppressor	With surge voltage suppressor	With light	With light/ surge voltage suppressor
ſ	AC	1	100 V	•	•	•	•	•	•
		2	200 V	•	•	•	•	•	•
_		3	110 V	•	•	•	•	•	•
		4	220 V	•	•	•	•	•	•
		7	240 V	•	—	-	•	—	-
		8	48 V	•	—	—	•	—	-
		J	230 V	•	—	-	•	—	
	DC	5	24 V	•	•	•	DC anar	io not o	voilable
		6	12 V	•	_	-	DC spec. is not available.		

* Option "S", "Z" are not available because a surge voltage suppressor is integrated

into the AC/Class B, built-in full-wave rectifier type as a standard. * Replacement of solenoid coil

· Cannot be changed between DC and AC.

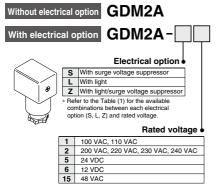
· Cannot be changed between DC and AC (built-in full-wave rectifier type).

Can be changed from DC to DC
 Can be changed from AC to AC.

 \ast Refer to the Table (1) for the available combinations between each electrical option (S, L, Z) and rated voltage.

DIN Connector Part No.

and light



Gasket Part No. for DIN Connector
 VCW20-1-29-1





Name plate

Strainer O-ring Plua

Clip

Name Plate Part No.

AZ-T- Valve model † Enter by referring to "How to Order" (Single Unit).

- Clip Part No. (For N.C.) For VX21: VX021N-10 For VX22: VX022N-10 For VX23: VX023N-10
- Clip Part No. (For N.O.) For VX21: ETW-7
 - For VX22: ETW-8
 - For VX23: ETW-9

Strainer Part No

Strainer	VXK021N-4-1	
	VXK021N-3CA (NBR)	
Plug assembly	VXK021N-3CA-F (FKM)	
(Plug + O-ring)	VXK021N-3CA-E (EPDM)	
	VXK021N-3CA-P (PTFE)	
	VXK-OR (NBR)	
O-ring	VXK-OR-F (FKM)	
* Part numbers are for a set of ten O-rings.	VXK-OR-E (EPDM)	
	VXK-OR-P (PTFE)	

VX2
VXK
VXD
VXZ
VXS
VXE
VXP
VXR
VXH
VXF2
VX3
VXA

Series VXK21/22/23 **Solenoid Valve Flow Characteristics** (How to indicate flow characteristics)

1. Indication of flow characteristics

The flow characteristics in equipment such as a solenoid valve, etc. are indicated in their specifications as shown in the Table (1).

Table (1) Indication of flow characteristics

Corresponding equipment	Indication by international standard	Other indications	Conformed standard
Pneumatic	C, b	_	ISO 6358: 1989 JIS B 8390: 2000
equipment	_	S	JIS B 8390: 2000 Equipment: JIS B 8373, 8374, 8375, 8379, 8381
		Cv	ANSI/(NFPA)T3.21.3: 1990
Process fluid control	Av	_	IEC60534-2-3: 1997 JIS B 2005: 1995
equipment	_	Cv	Equipment: JIS B 8471, 8472, 8473

2. Pneumatic equipment

2

2.1 Indication according to the international standards
(1) Conformed standard
ISO 6358: 1989 : Pneumatic fluid power—Components using compressible fluids— Determination of flow-rate characteristics
JIS B 8390: 2000 : Pneumatic fluid power—Components using compressible fluids— How to test flow-rate characteristics
(2) Definition of flow characteristics
The flow characteristics are indicated as a result of a comparison between sonic conductance C and critical pressure ratio b .
Sonic conductance <i>C</i> : Value which divides the passing mass flow rate of an equipment in a choked flow condition by the product of the upstream absolute pressure and the density in a standard condition.
Critical pressure ratio b : Pressure ratio (downstream pressure/upstream pressure) which will turn to a choked flow when the value is smaller than this ratio.
Choked flow : The flow in which the upstream pressure is higher than the downstream pressure and where sonic speed in a certain part of an equipment is reached.
Gaseous mass flow rate is in proportion to the upstream pressure and not dependent on the downstream pressure.
Subsonic flow : Flow greater than the critical pressure ratio
Standard condition : Air in a temperature state of 20°C, absolute pressure 0.1 MPa (= 100 kPa = 1 bar), relative humidity 65%.
It is stipulated by adding the "(ANR)" after the unit depicting air volume.
(standard reference atmosphere)
Conformed standard: ISO 8778: 1990 Pneumatic fluid power—Standard reference
atmosphere, JIS B 8393: 2000: Pneumatic fluid power—Standard reference atmosphere
(3) Formula for flow rate
It is described by the practical units as following.

When

$$\frac{P_{2} + 0.1}{P_{1} + 0.1} \quad b, \text{ choked flow}$$

$$Q = 600 \times C (P_{1} + 0.1) \sqrt{\frac{293}{273 + t}} \qquad (1)$$
When

$$\frac{P_{2} + 0.1}{P_{1} + 0.1} > b, \text{ subsonic flow}$$

$$Q = 600 \times C (P_{1} + 0.1) \sqrt{1 - \left[\frac{P_{2} + 0.1}{P_{1} + 0.1} - b\right]^{2}} \sqrt{\frac{293}{273 + t}} \qquad (2)$$

Q: Air flow rate [dm³/min (ANR)], dm³ (Cubic decimeter) of SI unit are also allowed to be described by L (liter). 1 dm³ = 1 L

- C : Sonic conductance [dm3/(s·bar)]
- b : Critical pressure ratio [--]
- P1 : Upstream pressure [MPa]
- P2 : Downstream pressure [MPa]
- t : Temperature [°C]

Note) Formula of subsonic flow is the elliptic analogous curve. Flow characteristics are shown in Graph (1) For details, please make use of SMC's "Energy Saving Program".

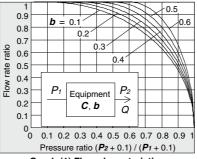
Example)

Obtain the air flow rate for $P_1 = 0.4$ [MPa], $P_2 = 0.3$ [MPa], t = 20 [°C] when a solenoid value is performed in C = 2 [dm³/(s·bar)] and b = 0.3.

According to formula 1, the maximum flow rate = $600 \times 2 \times (0.4 + 0.1) \times \sqrt{\frac{293}{273 + 20}} = 600 \text{ [dm³/min (ANR)]}$

Pressure ratio = $\frac{0.3 + 0.1}{0.4 + 0.1} = 0.8$

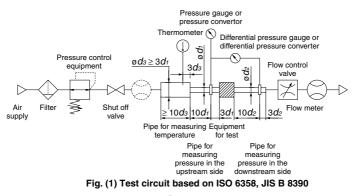
Based on Graph (1), it is going to be 0.7 if it is read by the pressure ratio as 0.8 and the flow rate ratio to be \boldsymbol{b} = 0.3. Hence, flow rate = maximum flow rate x flow rate ratio = 600 x 0.7 = 420 [dm³/min (ANR)]



Graph (1) Flow characteristics

(4) Test method

Attach a test equipment with the test circuit shown in Fig. (1) while maintaining the upstream pressure to a certain level which does not go below 0.3 MPa. Next, measure the maximum flow to be saturated in the first place, then measure this flow rate at 80%, 60%, 40%, 20% and the upstream and downstream pressure. And then, obtain the sonic conductance C from this maximum flow rate. Besides that, substitute each data of others for the subsonic flow formula to find \mathbf{b} , then obtain the critical pressure ratio \mathbf{b} from that average.



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VX2

VXK

VXD

VXZ

VXS

VXE

VXP

VXR

VXH

VXF2

VX3

VXA

2.2 Effective area S (1) Conformed standard JIS B 8390: 2000: Pneumatic fluid power—Components using compressible fluids— Determination of flow rate characteristics Equipment standards: JIS B 8373: 2 port solenoid valve for pneumatics JIS B 8374: 3 port solenoid valve for pneumatics JIS B 8375: 4 port, 5 port solenoid valve for pneumatics JIS B 8379: Silencer for pneumatics JIS B 8381: Fittings of flexible joint for pneumatics (2) Definition of flow characteristics Effective area S: The cross-sectional area having an ideal throttle without friction deduced from the calculation of the pressure changes inside an air tank or without reduced flow when discharging the compressed air in a choked flow, from an equipment attached to the air tank. This is the same concept representing the "easy to run through" as sonic conductance C. (3) Formula for flow rate When $\frac{P_{2}+0.1}{0.5}$, choked flow P1 + 0.1 $Q = 120 \times S(P_1 + 0.1) \sqrt{\frac{293}{273 + t}}$(3) When $\frac{P_{2}+0.1}{1}$ > 0.5, subsonic flow **P1** + 0.1 $\boldsymbol{Q} = 240 \times \boldsymbol{S} \sqrt{(\boldsymbol{P}_2 + 0.1) (\boldsymbol{P}_1 - \boldsymbol{P}_2)} \sqrt{\frac{293}{273 + \boldsymbol{t}}}$ (4) Conversion with sonic conductance C **S** = 5.0 × **C**(5) Q : Air flow rate[dm³/min(ANR)], dm³ (cubic decimeter) of SI unit are also allowed to be described by L (liter). 1 dm³ = 1 L S : Effective area [mm²] P1 : Upstream pressure [MPa] P2 : Downstream pressure [MPa] t : Temperature [°C] Note) Formula for subsonic flow (4) is only applicable when the critical pressure ratio **b** is the unknown equipment. In the formula (2) by the sonic conductance C, it is the same formula as when b = 0.5. (4) Test method Attach a test equipment with the test circuit shown in Fig. (2) in order to discharge air into the atmosphere until the pressure inside the air tank goes down to 0.25 MPa (0.2 MPa) from an air tank filled with the compressed air at a certain pressure level (0.5 MPa) which does not go below 0.6 MPa. At this time, measure the discharging time and the residual pressure inside the air tank which had been left until it turned to be the normal values to determine the effective area S, using the following formula. The volume of an air tank should be selected within the specified range by corresponding to the effective area of an equipment for test. In the case of JIS B 8373, 8374, 8375, 8379, 8381, the pressure values are in parentheses and the coefficient of the formula is 12.9. $S = 12.1 \frac{V}{t} \log_{10} \left(\frac{Ps + 0.1}{P + 0.1} \right) \sqrt{\frac{293}{T}}$ (6) s : Effective area [mm² Power v : Air tank capacity [dm³] Pressure switch supply Thermometer

- t : Discharging time [s]
- Ps : Pressure inside air tank before discharging [MPa]
- : Residual pressure inside air tank after discharging [MPa]
- T : Temperature inside air tank before discharging [K]

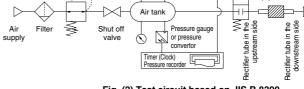


Fig. (2) Test circuit based on JIS B 8390

Contro

circuit

Solenoid valve

Equipment for test

Pressure control

equipment

Solenoid Valve Flow Characteristics Series VXK21/22/23

2.3 Flow coefficient Cv factor

The United States Standard ANSI/(NFPA)T3.21.3:1990: Pneumatic fluid power—Flow rating test procedure and reporting method for fixed orifice components

Defines the Cv factor of flow coefficient by the following formula which is based on the test conducted by the test circuit analogous to ISO 6358.

$$Cv = \frac{Q}{114.5 \sqrt{\frac{\Delta P (P_2 + P_a)}{T_1}}}$$
(7)

△P : Pressure drop between the static pressure tapping ports [bar]

- P1 : Pressure of the upstream tapping port [bar gauge]
- **P2** : Pressure of the downstream tapping port [bar gauge]: $P_2 = P_1 \Delta P$
- Q : Flow rate [dm3/s standard condition]
- Pa : Atmospheric pressure [bar absolute]
- T1 : Upstream absolute temperature [K]

Test conditions are $P1 + Pa = 6.5 \pm 0.2$ bar absolute, $T1 = 297 \pm 5K$, 0.07 bar ΔP 0.14 bar.

This is the same concept as effective area **A** which ISO 6358 stipulates as being applicable only when the pressure drop is smaller than the upstream pressure and the compression of air does not become a problem.

3. Process fluid control equipment

(1) Conformed standard

IEC60534-2-3: 1997: Industrial process control valves. Part 2: Flow capacity, Section Three-Test procedures JIS B 2005: 1995: Test method for the flow coefficient of a valve Equipment standards: JIS B 8471: Solenoid valve for water JIS B 8472: Solenoid valve for steam

JIS B 8473: Solenoid valve for fuel oil

(2) Definition of flow characteristics

Av factor: Value of the clean water flow rate represented by m³/s which runs through a valve (equipment for test) when the pressure difference is 1 Pa. It is calculated using the following formula.

$$Av = Q_{\sqrt{\Delta P}}$$
 (8)

Av: Flow coefficient [m2]

- Q : Flow rate [m³/s]
- △**P** : Pressure difference [Pa]
- ρ : Density of fluid [kg/m³]

(3) Formula of flow rate

It is described by the practical units. Also, the flow characteristics are shown in Graph (2). In the case of liquid:

$$\boldsymbol{Q} = 1.9 \times 10^6 \boldsymbol{A} \boldsymbol{v}_{\sqrt{\frac{\Delta \boldsymbol{P}}{\boldsymbol{G}}}}$$
(9)

- Q : Flow rate [L/min]
- Av: Flow coefficient [m2]
- ∆*P* : Pressure difference [MPa]
- G : Specific gravity [water = 1]
- In the case of saturated steam:

$$Q = 8.3 \times 10^6 A v \sqrt{\Delta P (P_2 + 0.1)}$$
(10)

Q : Flow rate [kg/h]

- Av : Flow coefficient [m2]
- ∆*P* : Pressure difference [MPa]
- P_1 : Upstream pressure [MPa]: $\Delta P = P_1 P_2$
- P2 : Downstream pressure [MPa]

VX2

VXK

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VXZ

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VXH

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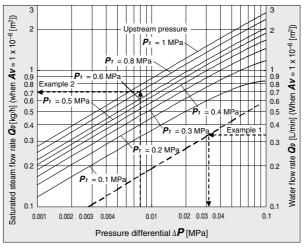
Conversion of flow coefficient:

 $Av = 28 \times 10^{-6} Kv = 24 \times 10^{-6} Cv$ (11) Here.

Kv factor: Value of the clean water flow rate represented by m³/h which runs through a valve at 5 to 40°C, when the pressure difference is 1 bar.

Cv factor (Reference values): Value of the clean water flow rate represented by US gal/min which runs through a valve at 60°F, when the pressure difference is 1 lbf/in² (psi).

Value is different from Kv and Cv factors for pneumatic purpose due to different test method.



Graph (2) Flow characteristics

Example 1)

Obtain the pressure difference when water 15 [L/min] runs through a solenoid valve with an $Av = 45 \times 10^{-6} \text{ [m}^2\text{]}$. Since Qo = 15/45 = 0.33 [L/min], according to Graph (2), if reading ΔP when Qo is 0.33, it will be 0.031 [MPa].

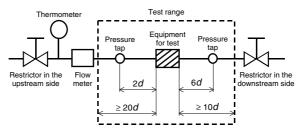
Example 2)

Obtain the saturated steam flow rate when $P_1 = 0.8$ [MPa], $\Delta P = 0.008$ [MPa] with a solenoid valve with an $Av = 1.5 \times 10^{-6}$ [m²]. According to Graph (2), if reading Q_0 when P_1 is 0.8 and ΔP is 0.008, it is 0.7 [kg/h]. Hence, the flow rate $Q = 0.7 \times 1.5 = 1.05$ [kg/h].

(4) Test method

Attach a test equipment with the test circuit shown in Fig. (3). Next, pour water at 5 to 40°C, then measure the flow rate with a pressure difference of 0.075 MPa. However, the pressure difference needs to be set with a large enough difference so that the Reynolds number does not go below a range of 4 x 10⁴.

By substituting the measurement results for formula (8) to figure out Av.

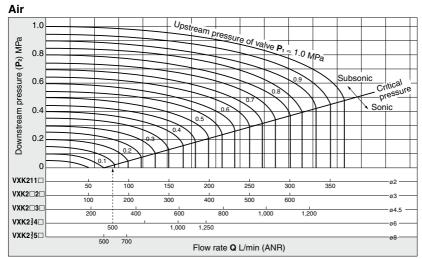


SMC

Fig. (3) Test circuit based on IEC60534-2-3, JIS B 2005

Series VXK21/22/23 Flow Characteristics

Note) Use this graph as a guide. In the case of obtaining an accurate flow rate, refer to pages 90 to 94.



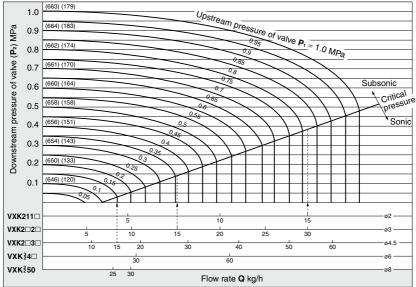
How to read the graph

The sonic range pressure to generate a flow rate of 500 L/min (ANR) is

 $P_1 = 0.14$ MPa for a ø6 orifice (VXK2₂³4 \Box) and

 $P_1 = 0.3$ MPa for a ø4.5 orifice (VX2 $\square 3\square$).

Saturated Steam



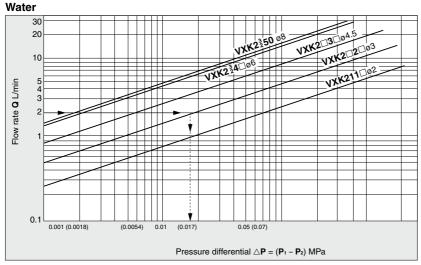
How to read the graph

The sonic range pressure to generate a flow rate of 15 kg/h is

P1 = 0.15 MPa for ø4.5 orifice (VXK2□3□S), P1 = 0.37 MPa for ø3 orifice (VXK2□2□S), and

P1 = 0.82 MPa for Ø2 orifice (VXK211 S). The holding heat slightly differs depending on the pressure P1, but at 15 kg/h it is approx. 9700 kcal/h.

(): Saturated steam holding heat (kcal/kg) (): Saturation temperature (°C)



How to read the graph

When a water flow of 2 L/min is generated, $\triangle P = 0.017$ MPa for a valve with ø3 orifice (VXK212 \square , 222 \square , 232 \square).

Series VXK21/22/23 **Glossary of Terms**

Pressure Terminology

1. Maximum operating pressure differential

The maximum pressure differential (the difference between the inlet and outlet pressure) which is allowed for operation. When the outlet pressure is 0 MPa, this becomes the maximum operating pressure.

2. Minimum operating pressure differential

The minimum pressure differential (the difference between the inlet pressure and outlet pressure) required to keep the main valve stably operating.

3. Maximum system pressure

The maximum pressure that can be applied inside the pipelines (line pressure).

(The pressure differential of the solenoid valve portion must be less than the maximum operating pressure differential.)

4. Proof pressure

The pressure in which the valve must be withstood without a drop in performance after holding for one minute under prescribed pressure and returning to the operating pressure range. (value under the prescribed conditions)

5. 100 mesh

The number of meshes over a length of 25.4 mm (1 inch).

Electrical Terminology

1. Apparent power (VA)

Volt-ampere is the product of voltage (V) and current (A). Power consumption (W): For AC , $W = V \cdot A \cdot \cos\theta$. For DC, $W = V \cdot A$. Note) $\cos\theta$ shows power factor. $\cos\theta = 0.6$

2. Surge voltage

A high voltage which is momentarily generated by shutting off the power in the shut-off area.

3. Enclosure

A degree of protection defined in the "JIS C 0920: Waterproof test of electric machinery/appliance and the degree of protection against the intrusion of solid foreign objects".

Verify the degree of protection for each product.



Second characteristic numeral First characteristic numeral

First Characteristics:

Degrees of protection against solid foreign objects				
0	Non-protected			
1	Protected against solid foreign objects of 50 mm ø and greater			
2	Protected against solid foreign objects of 12 mm ø and greater			
3	Protected against solid foreign objects of 2.5 mm ø and greater			
4	Protected against solid foreign objects of 1.0 mm ø and greater			
5	Dust-protected			
6	Dusttight			

Second Characteristics: grees of protection against water

	egrees of protection against water	
0	Non-protected	_
1	Protected against vertically falling water drops	Dripproof type 1
2	Protected against vertically falling water drops when enclosure tilted up to 15°	Dripproof type 2
3	Protected against rainfall when enclosure tilted up to 60°	Rainproof type
4	Protected against splashing water	Splashproof type
5	Protected against water jets	Low jetproof type
6	Protected against powerful water jets	Strong jetproof type
7	Protected against the effects of temporary immersion in water	Immersible type
8	Protected against the effects of continuous immersion in water	Submersible type

Example) IP65: Dusttight, Low jetproof type

"Low jetproof type" means that no water intrudes inside an equipment that could hinder from operating normally by means of applying water for 3 minutes in the prescribed manner. Take appropriate protection measures, since a device is not usable in an environment where a droplet of water is splashed constantly.

1.	Material
	NBR: Nitrile rubber
	FKM: Fluororubber
	EPDM: Ethylene propylene rubber
	PTFE: Polytetrafluoroethylene resin
•	Oil free treatment

Others

2. Oil-free treatment

The degreasing and washing of wetted parts.

3. Symbol

In the symbol (Interiment) Port 1 (IN) and Port 2 (OUT) are shown in a blocked condition $(\frac{1}{T})$, but it is not possible to use the valve in cases of reverse pressure, where the Port 2 pressure is higher than the Port 1 pressure.



Series VXK Specific Product Precautions 1

Be sure to read before handling.

Refer to front matter 41 for Safety Instructions, pages 17 to 19 for 2 Port Solenoid Valves for Fluid Control Precautions.

Replacement of Strainer

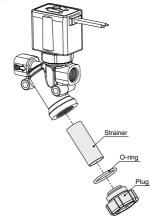
Warning

1. The valve will reach high temperatures from high temperature fluids such as steam. Confirm that the valve has cooled sufficiently before performing works.

If touched inadvertently, there is a danger of being burned.

- 2. Shut off the fluid supply and release the fluid pressure in the system.
- 3. Shut off the power supply.

- 1)Turn and remove the plug (width across flats of 27 mm).
- 2) Remove the strainer, and clean or replace it.
- 3)Mount the O-ring on the plug and insert the strainer to the end of the plug.
- 4) Screw the plug into the body. (Recommended tightening torque: 23 to 27 N⋅m)

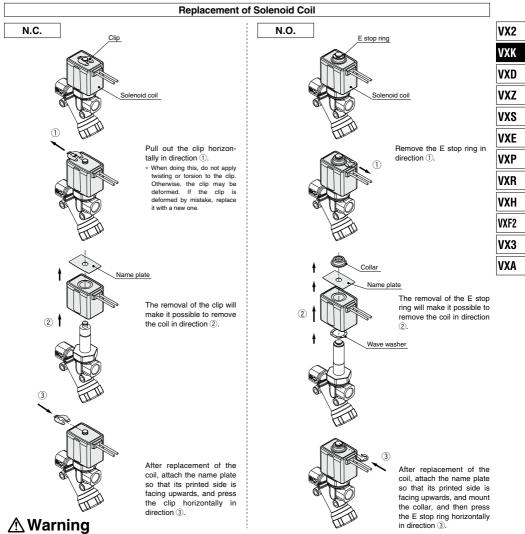




Series VXK Specific Product Precautions 2

Be sure to read before handling.

Refer to front matter 41 for Safety Instructions, pages 17 to 19 for 2 Port Solenoid Valves for Fluid Control Precautions.



- 1. When replacing the solenoid coil, turn off the power supply.
- 2. Be careful for possible high temperature of the solenoid coil due to the fluid temperature and operating conditions.
- 3. Check the type of the solenoid coil (size, rated voltage, voltage specification, insulation specification).
 - * Replacement of solenoid coil
 - · Cannot be changed between DC and AC.
 - · Can be changed between DC and AC (built-in full-wave rectifier type).
 - Can be changed from DC to DC.
 - · Can be changed from AC to AC.

