# **Electric Cylinder**

# Series LZB/LZC



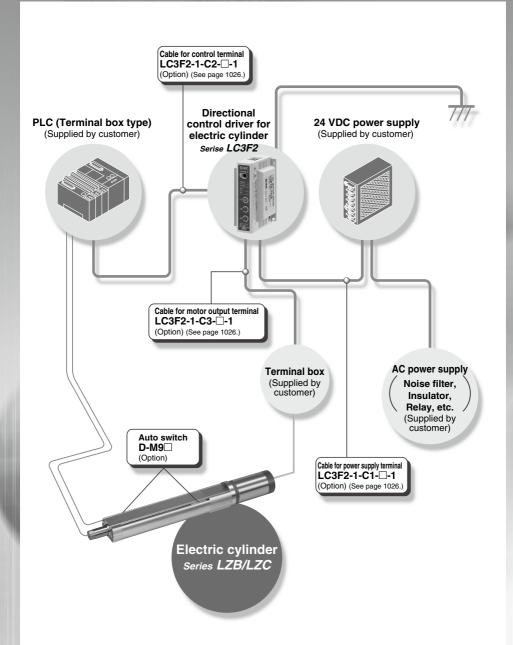
Model	Max. thrust	Max. speed	Lead screw	Stroke		
LZB	196 N	000/a	Slide screw: ø8, ø12	05 40 50 100 000		
LZC	196 N	200 mm/s	Lead: 2, 6, 12	25, 40, 50, 100, 200		

■System Chart ———— P.10	800
Model Selection ———— P.10	009
■ Electric Cylinder/LZB ———— P.10	010
■ Electric Cylinder/LZC ———— P.10	016
■ LZB/C Vertical Application Specifications ———— P.10	)20
Accessories ———— P.10	)21
■ Auto Switch Proper Mounting Position (Detection at Stroke End) and It's Mounting Height ————— P.10	)22
Mounting and Moving Auto Switches ———— P.10	023

**SMC** 

LZI LC3F2 D- C

# Series LZ System Chart



# Series LZB/LZC Model Selection

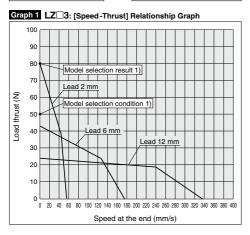
Note) These graphs are made using actual data. Therefore these graphs are to be used as a reference and are not a guarantee of product's performance in any case. The graphs may change depending on the operating condition or environment.

### **Horizontal Motion of Pressing Force**

Model selection condition 1)
Used as a force-pressing. 50
N or greater pressing force is required.



Model selection result 1)
From Graph 1, LZB/C□3's lead 2 is applicable. (Pressing force: 80 N)

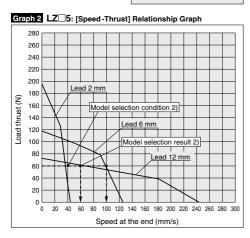


#### **Horizontal Transfer**

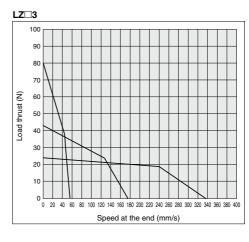
Model selection condition 2)
Used as a transfer. 60 N
transfer thrust and 40 mm/s
transfer speed are required.

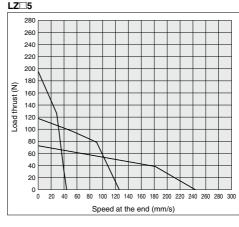


Model selection result 2) From Graph 2, LZB/C□5's lead 6 mm and lead 12 mm are applicable. But, speed at the end with 60 N load will be 100 mm/s for lead 6 mm and 60 mm/s for lead 6 mm and 60 mm/s for lead coordance with the customer's equipment.



# Speed-Thrust Graph (Horizontal Operation)





LXF LXP LXS

LJ1

LG<sub>1</sub>

LTF LECS

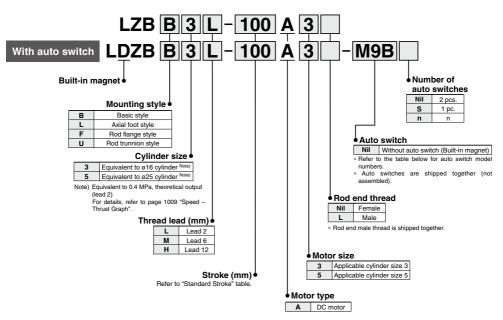
LC6□

LC3F2

# Series LZB

 $\epsilon$ 

#### How to Order



#### Standard Stroke

Cylinder size	Standard stroke (mm) *
3, 5	25, 40, 50, 100, 200

- \* Other intermediate strokes can be manufactured upon receipt of order.
- (Maximum manufacturable stroke: 200 mm)
- Conditions for using a trunnion bracket are as follows:

   Maximum stroke: 150 mm
- Thread lead L (lead 2 mm) only

Applicable Auto Switches/For detailed auto switch specifications, refer to pages 1031 through to 1037.

_	Type Special function Electrical entry Electrical (Output)		Wiring	L	oad volt	age	Auto switch	Lead w	ire le	ngth (	m) *	Pre-wired	A !!!	bla land	
			D	С	AC	model	0.5 (Nil)	(M)	3 (L)	5 (Z)	connector	Applicable load			
Solid state auto switch	9-wir	3-wire (NPN)		5 V		M9N	•	•	•	0	0	IC			
is a si	-	Grommet	Yes	3-wire (PNP)	24 V	12 V	_	M9P	•	•	•	0	0	circuit	Relay PLC
sta				2-wire		12 V		M9B	•	•	•	0	0	_	

<sup>\*</sup> Solid state auto switches marked "O" are produced upon receipt of order.

## Specifications

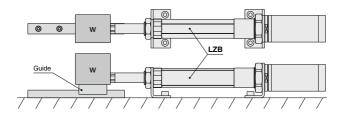


Model		L□ZB□3L	L□ZB□3M	L□ZB□3H	L□ZB□5L	L□ZB□5M	L□ZB□5H		
Size		3 (Equivale	ent to ø16 cyli	nder) Note 1)	5 (Equivalent to ø25 cylinder) Note 1)				
Lead screw	Thread diameter		ø8			ø12			
Lead Screw	Lead (mm)	2	6	12	2	6	12		
Rated speed wit	th no load (mm/s) Note 2)	33	100	200	33	100	200		
Rated thrust (N) Note 3)		80	43	24	196	117	72		
Stroke (mm)		25, 40, 50, 100, 200							
Main body (kg	g)*	0.67 + (0.07/50 stroke) 1.74 + (0.16/50 stroke)							
Operating amb	ient temperature (°C)	5 to 40 (No condensation)							
Allowable tole	erance of stroke	+1 0							
Motor		DC motor							
Applicable direction	onal control driver model	LC3F212-5A3□ LC3F212-5A5□							
Applicable au	ito switch model	D-M9N, M9P, M9B							

Note 1) Equivalent to 0.4 MPa, theoretical output (lead 2)

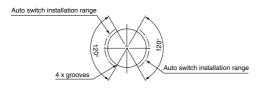
# **△** Specific Product Precautions

 Do not apply any lateral load to the rod of the LZB series. When applying a lateral load, use a guide to avoid the load from being applied to the rod.

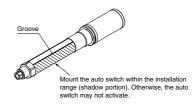


#### 2. Auto switch mounting

There are 4 grooves on the outside surface of the cylinder tube, indicating the auto switch installation range. Mount the auto switches within the range shown below.



<sup>\*</sup> Refer to page 1023 for information on mounting an auto switch.





1011

LJ1 LG1 LTF

LECS

LXF

LXP LXS LC6

LC3F2

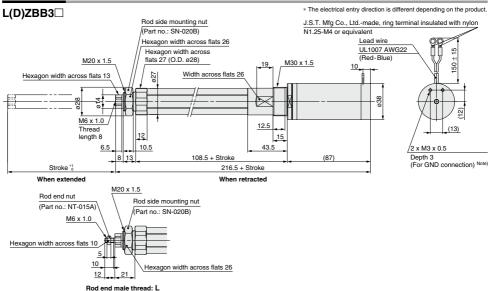
D- $\square$ 

Note 2) In the table speeds are shown without a load, as rated speed, and thrusts are shown as rated thrust based on the pressure force. Note 3) Speed will vary as they are affected by a load. Refer to page 1009 for model selection.

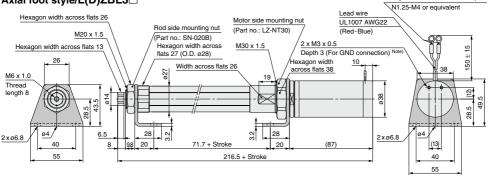
<sup>\*</sup> Refer to page 1021 for mounting bracket weight.

# Series LZB

# **Dimensions** Note) Grounding must be performed. For details, refer to the back of page 4.

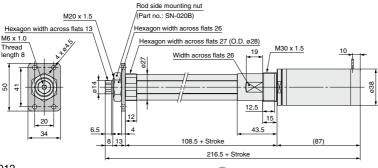


# Axial foot style/L(D)ZBL3□



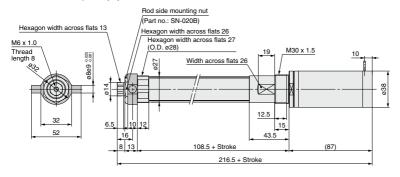
J.S.T. Mfg Co., Ltd.-made, ring terminal insulated with nylon

# Rod flange style/L(D)ZBF3□



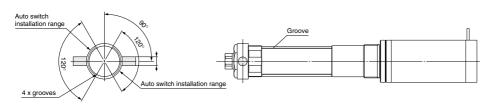
#### **Dimensions**

# Rod trunnion style/L(D)ZBU3□



# **△Caution for using a trunnion bracket**

In the event of mounting a trunnion bracket, fix it to the position illustrated below before using.



- \* Conditions for using a trunnion bracket are as follows:
  - Maximum stroke: 150 mm
  - Thread lead L (lead 2 mm) only

LJ1 LG1

LTF

LECS

LXF

LXP

LXS

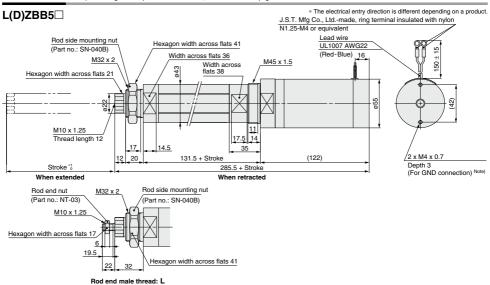
LC6□

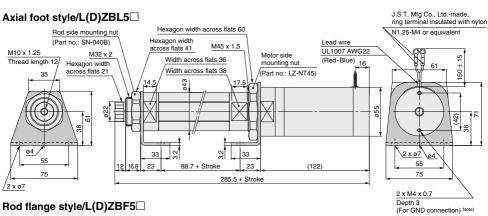
LZ□

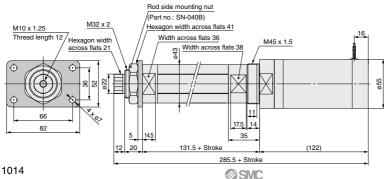
LC3F2

# Series LZB



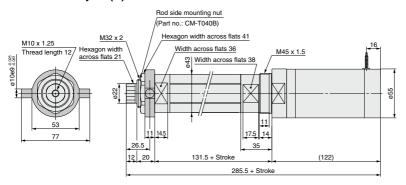






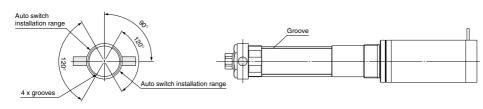
#### **Dimensions**

# Rod trunnion style/L(D)ZBU5□



# **△Caution for using a trunnion bracket**

In the event of mounting a trunnion bracket, fix it to the position illustrated below before using.



- \* Conditions for using a trunnion bracket are as follows:
  - Maximum stroke: 150 mm
  - Thread lead L (lead 2 mm) only

LJ1 LG1

LTF

LECS

LXF

LXP

LXS LC6

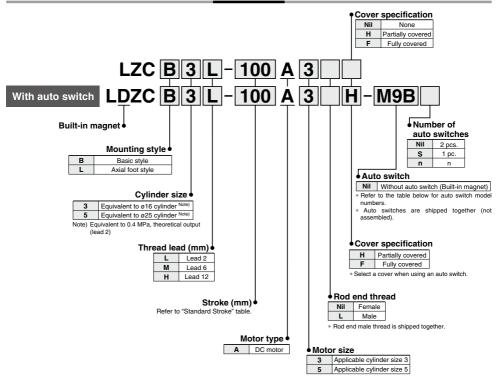
.Z**□** 

LC3F2

# Series LZC

 $\epsilon$ 

#### How to Order



#### Standard Stroke

Cylinder size	Standard stroke (mm) *
3, 5	25, 40, 50, 100, 200

Other intermediate strokes can be manufactured upon receipt of order. (Maximum manufacturable stroke: 200 mm)

(......

Applicable Auto Switches/For detailed auto switch specifications, refer to pages 1031 through to 1037.

	Type Special function Electrical entry Electrical (Output)		ator	Wiring	Load voltage		age	Auto switch	Lead w	rire le	ngth (	m) *	Pre-wired	A E b l - l d	
			D	С	AC	model	0.5 (Nil)	(M)	3 (L)	5 (Z)	connector	Applicable load			
라				3-wire (NPN)		5 V		M9N	•	•	•	0	0	IC	
žeži Štaži	_	Grommet	Yes	3-wire (PNP)	24 V	12 V	_	M9P	•	•	•	0	0	circuit	Relay PLC
Solid state auto switch				2-wire		12 V		M9B	•	•	•	0	0	_	

<sup>\*</sup> Solid state auto switches marked "O" are produced upon receipt of order.

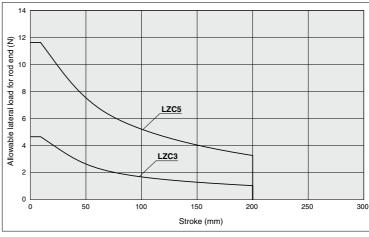
### **Specifications**



l N	lodel	L□ZC□3L	L□ZC□3M	L□ZC□3H	L□ZC□5L	L□ZC□5M	L□ZC□5H			
Size		3 (Equivale	ent to ø16 cyli	nder) Note 1)	5 (Equivale	ent to ø25 cyli	nder) Note 1)			
Lead screw	Thread diameter		ø8			ø12				
Lead Screw	Lead (mm)	2	6 12		2	6	12			
Rated speed with	n no load (mm/s) Note 2)	33	100	200	33	100	200			
Rated thrust (	Rated thrust (N) Note 3)		43	24	196	117	72			
Stroke (mm)		25, 40, 50, 100, 200								
Main body (kg	)*	0.72	+ (0.03/50 str	oke)	1.72 + (0.16/50 stroke)					
Lateral load for			0.1 0.24							
Operating ambi	ent temperature (°C)	5 to 40 (No condensation)								
Allowable tole	rance of stroke	+1 0								
Motor				DC r	notor					
Applicable direction	Applicable directional control driver model		C3F212-5A3		LC3F212-5A5□					
Applicable au	to switch model	D-M9N, M9P, M9B								

Note 1) Equivalent to 0.4 MPa, theoretical output (lead 2)

### Allowable Lateral Load for Rod End



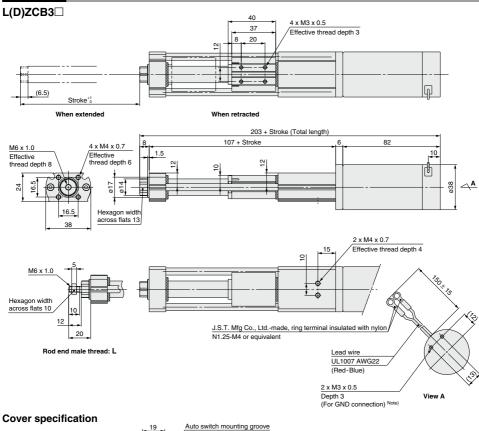
LJ1
LG1
LTF
LECS
LXF
LXP
LXS
LC6
LC3F2
E-MY

Note 2) In the table speeds are shown without a load, as rated speed, and thrusts are shown as rated thrust based on the pressure force. Note 3) Speed will vary as they are affected by a load. Refer to page 1009 for model selection.

<sup>\*</sup> Refer to page 1021 for mounting bracket weight.

# Series LZC

# **Dimensions** Note) Grounding must be performed. For details, refer to the back of page 4.



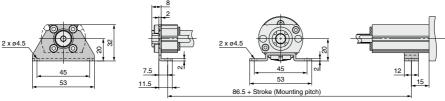




Fully covered: F

Partially covered: H

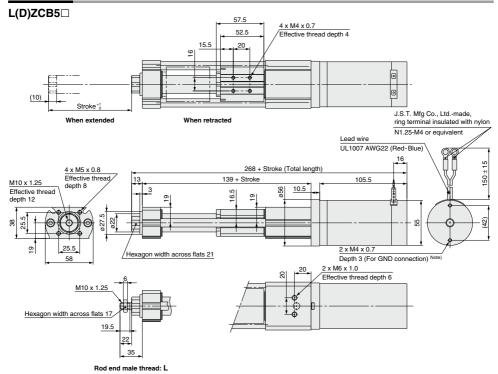
# Axial foot style: L



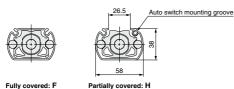
Foot (Rod cover side)

Foot (Housing side)

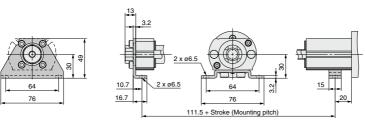
**Dimensions** Note) Grounding must be performed. For details, refer to the back of page 4.



#### Cover specification



# Axial foot style: L



Foot (Rod cover side)

Foot (Housing side)



LJ1

LG1 LTF

LECS

LXF

LXP

LXS

LC6□ LC3F2

D- $\square$ 

# Series LZB/LZC

# LZB/C Vertical Application Specifications

Some of series LZ can be used in vertical applications.

However, please check before using vertically.

Never apply a force exceeding the prescribed force.

When a force exceeding the transfer thrust is applied, the cylinder and directional control driver (LC3F2) may be damaged.

# Model which can be used vertically

• L(D)ZB□3L-□A3□-□□

• L(D)ZC 3L- A3 --

• L(D)ZB□5L-□A5□-□□

• L(D)ZC - 5L- A5 - - -

# **Specifications**

Model	L(D)ZB□3L	L(D)ZC□3L	L(D)ZB□5L	L(D)ZC□5L		
Speed (mm/s)	P.1	009 Refer to the gr	aph on speed – thrust.			
Transfer thrust (Vertically) (N)				20		
Holding force* (N)	40			100		
Standard stroke (mm)		25, 40, 50	, 100, 200			
Operating ambient temperature (°C)		5 to 40 (No c	ondensation)			
Motor	DC motor					
Applicable directional control driver model	el LC3F212-5A3 LC3F212-5A5					
Applicable auto switch model	D-M9N, D-M9P, D-M9B					

<sup>\*</sup> Holding force

Holding force means the force which cannot be dropped even if a load should be applied vertically when a cylinder is stopped. Therefore, for example, holding is not possible when turning off the power supply once a cylinder has been activated. Additionally, a load may be dropped due to external impacts or vibrations.

## **Accessories**

#### LZB

Accessory	Description
With auto switch	Switch mounting band, switch mounting bracket (one included per one switch)
Foot style	Rod side foot bracket, motor side foot bracket Rod side mounting nut, motor side mounting nut
Flange style	Flange bracket, rod side mounting nut
Trunnion style	Trunnion bracket Rod side mounting nut (designed for trunnion)

## LZC

Accessory	Description
Foot style	Rod side foot bracket, motor side foot bracket Foot bracket mounting bolts (6)

### **Accessory Bracket**

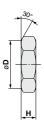
#### Mounting nut

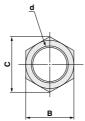
Name Rod side mounting nut SN-020B

Motor side mounting nut LZ-NT30

Rod side mounting nut SN-040B

Motor side mounting nut LZ-NT45

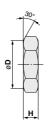


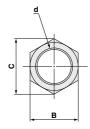


		•	В	-•	(mm)	
olicable eries	В	С	D	d	Н	
ZB3	26	30	25.5	M20 x 1.5	8	
ZB3	38	42	38	M30 x 1.5	10	
ZB5	41	47.3	40.5	M32 x 2.0	10	

M45 x 1.5 10

# Rod end nut





LJ1 LG1 LTF LECS LXF LXP LXS

LC6□

 $LZ \square$ 

LC3F2 D-□

E-MY

					(mm)	
Part no.	Applicable series	В	С	D	d	н
NT-015A	LZ□3	10	11.5	9.8	M6 x 1.0	5
NT-03	LZ□5	17	19.6	16.5	M10 x 1.25	6

# Mounting Bracket/Part No.

Part no.

Series	LZB3	LZB5			
Rod side foot	LZB-LR3 (64 g)	LZB-LR5 (112 g)			
Motor side foot	LZB-LM3 (64 g)	LZB-LM5 (126 g)			
Flange	LZB-F3 (40 g)	LZB-F5 (120 g)			
Rod side trunnion	CM-T020B (40 g)	CM-T040B (100 g)			

LZB5

LZB5

60 64 60

Series	LZC3	LZC5
Rod side foot	LZC-LR3 (21 g)	LZC-LR5 (71 g)
Motor side foot	LZC-LM3 (10 g)	LZC-LM5 (27 g)

<sup>( ):</sup> Weight for bracket

Note) Bracket mounting nuts are not included. Please purchase mounting nuts matched to each bracket separately.

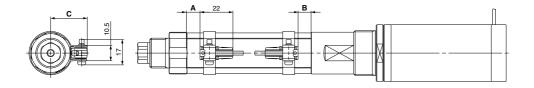
<sup>( ):</sup> Weight for bracket Note) Mounting bolts are not included. Please prepare separately.

# Auto Switch Proper Mounting Position (Detection at Stroke End) and It's Mounting Height

Solid state auto switch

D-M9□

**LDZB** 



### Auto Switch Mounting Position/Height

Auto owitch mounting i obition/rich					
Model	Α	В	С		
LDZB□3	20	19	24		
LDZB□5	33	33	32		

#### Operating Range of Auto Switch \*

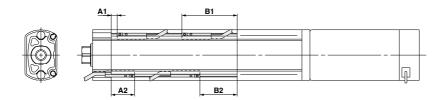
Model	Α
LDZB□3	3
LDZB□5	5

\* The operating range is a guide including hysteresis, but is not guaranteed. There may be substantial variation depending on the surrounding environment (assuming approximately ±30% dispersion).

#### Minimum Stroke for Auto Switch Mounting

Model	1 pc.	2 pcs. (Different sides)	2 pcs. (Same sides)
LDZB□3	10	15	45
LDZB□5	10	15	45

#### **LDZC**



#### Auto Switch Mounting Position for Stroke End Detection

ioi oti ote Ena Beteotion					
Model	A1	A2	B1	B2	
LDZC□3	4.5	17.5	41.5	28	
LDZC□5	7	57	20	44	

#### Operating Range of Auto Switch \*

Model	Α
LDZC□3	2
LDZC□5	2

<sup>The operating range is a guide including hysteresis, but is not guaranteed. There may be substantial variation depending on the surrounding environment (assuming approximately dispersion).</sup> 

#### Minimum Stroke for Auto Switch Mounting

Model	1 pc.	2 pcs.
LDZC□3	5	10
LDZC□5	5	10

## Mounting and Moving Auto Switches (Series LDZB Only)

#### 

- 1. Tighten the screw under the specified torque when mounting the auto switch.
- 2. Set the auto switch mounting band perpendicularly to cylinder





Correctly attached

Incorrectly attached

#### Mounting the Auto Switch

- 1. Attach a switch bracket to the switch holder. (Fit the switch bracket to the switch holder.)
- 2. Mount an auto switch mounting band to the cylinder tube.
- 3. Set the switch holder (1.) between the reinforcing plates of the band mounted to the cylinder.
- 4. Insert an auto switch mounting screw in the hole of the reinforcing plate through the auto switch holder, and thread it into the other plate. Tighten the screw temporarily.
- 5. Remove the set screw attached to the auto switch.
- 6. Attach a switch spacer to the auto switch.
- 7. Insert the auto switch with the switch spacer from the back of the switch holder.

(Insert the auto switch with an angle of approximately 10 to 15°. See figure 1.)

8. To secure the auto switch, tighten the switch mounting screw with the specified torque (0.8 N·m to 1.0 N·m).

#### Adjusting the Auto Switch Position

- 1. Unloosen the auto switch mounting screw 3 turns to adjust the auto switch set position.
- 2. Tighten the auto switch mounting screw as described above (8.) after adjustment.

#### Removing the Auto Switch

- 1. Remove the auto switch mounting screw from the switch
- 2. Move the auto switch back towards the position where it stops at the lead wire side.
- 3. Hold up the lead wire side of the auto switch at the angle of around 45°
- 4. Maintain the angle, and pull back the auto switch obliquely at the same angle.

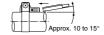
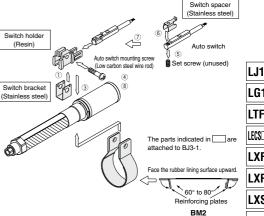


Figure 1. Auto switch insert angle



Auto Switch Mounting Bracket/Part No

Auto Switch Woulding Diacker art No.				
Applicable series	Mounting bracket	Mounting band		
LDZB□3	BJ3-1 Switch holder	BM2-025		
LDZB□5	Switch spacer Switch bracket	L1ZB45-0318		

Order one auto switch mounting bracket and one auto switch mounting band per one auto switch.

LJ1 LG1

LECS

LXF LXP

LXS LC6

17

LC3F2 D- $\square$ 



# Series LZB Specific Product Precautions

Be sure to read before handling.

Refer to front matter 38 for Safety Instructions, and pages 2 to 12 for Electric Actuators/Cylinders and Auto Switches Precautions.

# **∧** Caution

#### Mount the auto switches at the center of the operating range.

Check ON and OFF points before setting auto switches so that positions can be detected at the center of the operating range. If mounted at the end of the operating range, the signal detection will be unstable.

#### Be aware of the environment temperature and thermal cycle.

Operate auto switches and auto switch cylinders within the operating temperature range.

The reliability of the auto switches may be adversely affected, especially, when they are exposed to thermal shock, severe temperature and humidity cycle etc.

#### 3. Be aware of the suitability of oil, chemicals etc.

Resin and rubber materials are used for the auto switches and auto switch mounting brackets. Therefore, if there are chemicals such as oil or organic solvents in the environment, the resin and rubber materials may be adversely affected.

#### During maintenance, securely tighten the switch mounting screws periodically.

Use auto switch mounting brackets with the proper tightening torque. In addition, securely tighten the auto switch mounting screws periodically.

#### 5. Be careful not to pull or strain the lead wires.

Be careful not to apply excess tensile force (over 10 N) to the auto switches. Also, adjust the position of the auto switches by sufficiently loosening the auto switch mounting screws (3 turns or more).

#### Do not use the auto switches in environments with strong vibration and impact.

Do not use the auto switches in environments where excess vibration and impact force outside of the specifications are applied.

#### 7. Be sure to use a switch spacer and a switch bracket.

Confirm that a switch spacer is mounted to the end of the auto switch before fastening the auto switch. If the switch bracket is not mounted, the auto switch may move after installation.



