



Series VQC4000/5000

Compact and large flow

Model	Valvo pitob	Flow-rate characteristics Note)						
(Series)	Valve pitch [mm]	Metal s	seal		Rubber seal			
(Genes)		C [dm ³ /(s·bar)]	b	Cv	C [dm ³ /(s·bar)]	b	Cv	
VQC4000	25	6.9	0.17	1.7	7.3	0.38	2.0	
VQC5000	41	14	0.18	3.4	17	0.31	4.7	

Note) Flow-rate characteristics: 2-position single, 4/2 \rightarrow 5/3 (A/B \rightarrow R1/R2)

Applicable to EX600 (Input/Output) serial transmission system (Fieldbus system)

EtherNet/IP[®] Ether**CAT**

Reduction in wiring time with SPEEDCON (Phoenix Contact).

PIRIOIFI I

Just insert and make 1/2 rotation!

Handheld Terminal

Self diagnosis function

Compatible Protocols

CC-Link V2 Device Net

It is possible to ascertain the maintenance period and identify the parts that require maintenance, by an input/output open circuit detection function and an input/output signal ON/OFF counter function. Also, the monitoring of input and output signals and the setting of parameters can be performed with a Handheld Terminal.

Analog Unit can be connected with analog input device or analog output device.

As well as a Digital (switch) Input/Output Unit, a Unit applicable to analog signal is provided, and can be connected with various device for control.

Max. 9 Units Note) can be connected in any order.

The Input Unit to connect input device such as an auto switch, pressure switch and flow switch, and the Output Unit to connect output device such as a solenoid valve, relay and indicator light can be connected in any order. Note) Except SI Unit

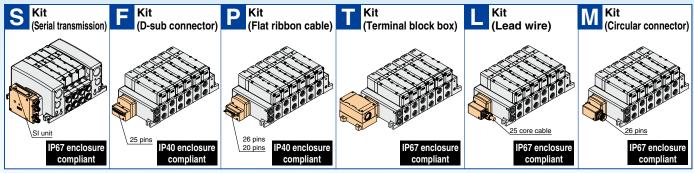


5 Port Solenoid Valve

EX260 (Output device for driving 5 port solenoid valves) Compatible Protocols DeviceNet DeviceNet CC-Link EtherNet/IP EtherCeTC Mumber of outputs Each 32/16 digital output type available in the series Dutput polarity Each negative common (PNP)/positive common (NPN) type available in the series Enclosure IP67 (For Units with D-sub connector, and when connected with S0700 manifolds, it is IP40.

Internal terminating resistor ON/OFF switching is possible with an internal terminating resistor for communication. (Only for Units compatible with M12 PROFIBUS DP, CC-Link communication connectors)

A wide variety of prepackaged wiring configurations

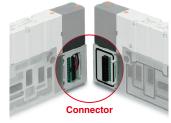


Our six standard wiring packages bring a world of ease to wiring and maintenance work, while the protective enclosures of four of them conform to IP67 standards.
 The S kit is compatible with a combined I/O Unit. (Not applicable to Gateway Unit)

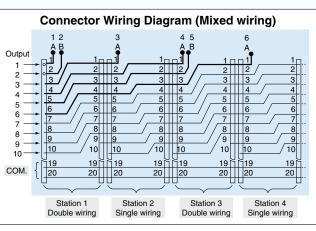
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Connector type manifold

- The use of multi-pin connectors to replace wiring inside manifold blocks provides flexibility when adding stations or changing manifold configuration.
- All kits use multi-pin connectors, so switching from the F kit (D-sub connector) to the S kit (serial transmission) can be done simply by changing the kit section.



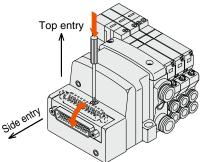
(Refer to the connector wiring diagram.) Printed circuit board patterns between connectors are shifted at every station. This allows for viable connections to take place without necessarily specifying whether the manifold station is double, single, or mixed wiring.



Connector entry direction can be changed with a single push. (F/P kit)

The connector entry direction can be changed from the top to the side by simply pressing the manual release button.

It is not necessary to use the manual release button when switching from the side to the top.



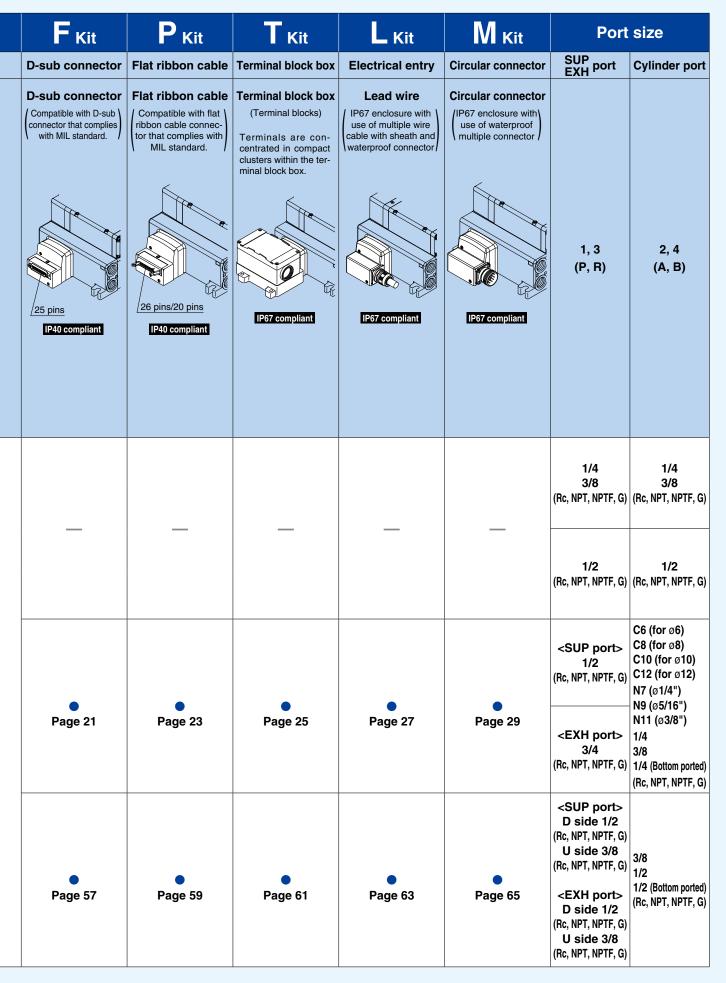
Series VQC4000/5000

Sub-plate/Base Mounted: Variations

•											
Sonic conductanc C [dm³/(s·bar			ctance	S Kit							
				-			S	erial transmissic	on		
		$\left(\begin{array}{c} Values: \\ CYL \rightarrow EXH \end{array} \right)$		EX600	EX500	EX260	EX250	EX126			
		•			→ 5/3) /	Compatible protocol	Compatible protocol	Compatible protocol	Compatible protocol	Compatible protocol	
Base mounted			Single/Double	3-position (Closed center)	 PROFINET EtherCAT[®] EtherNet/IP™ PROFIBUS DP DeviceNet™ CC-Link VO 	 EtherNet/IPTM PROFIBUS DP DeviceNetTM Gateway decentralized type Note) 	 PROFINET EtherCAT[®] EtherNet/IP™ PROFIBUS DP DeviceNet™ CC-Link Output 	 EtherNet/IP™ PROFIBUS DP DeviceNet™ CC-Link AS-Interface CANopen 1/0 	• CC-Link Output		
_		_				IP67 compliant	IP67 compliant	IP40 compliant IP67 compliant	IP67 compliant	IP67 compliant	
	Series VQC	l Metal seal	VQC4□00	6.9	6.3						
Sub-plate	4000	Rubber sea	VQC4⊡01	7.3	6.4						
Sub	Series VQC	Metal sea	VQC5⊡00	14	11						
	5000	Rubber seal	VQC5⊡01	17	13						
	Series VQC	Metal seal	VQC4⊡00	6.9	6.3						
ounted	4000	Š	VQC4⊡01	7.3	6.4	Page 11	Page 11	Page 11	Page 11	Page 11	
Base Mounted	Series VQC	Metal seal	VQC5⊡00	25⊡00 14 11		•	•	•	•	•	
5000	5000	Rubber se	VQC5□01	17	13	Page 47	Page 47	Page 47	Page 47	Page 47	

Note) A separate GW Unit and communication cable are required. For details, refer to the EX500 series catalog (CAT.E02-26).

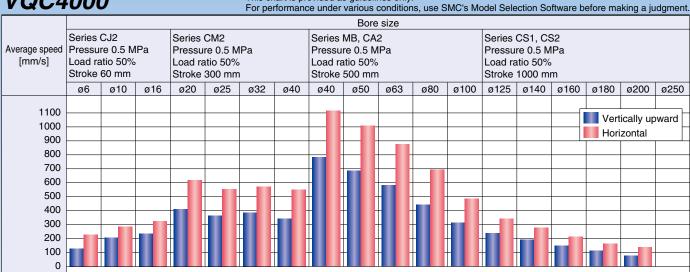
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Cylinder Speed Chart

VQC4000

This chart is provided as guidelines only.



Values at extension of a directly coupled cylinder when meter-out speed controllers are used with the needle full open.
 The average speed of the cylinder is obtained by dividing the stroke by the total stroke time.
 The load ratio is obtained by the following formula: ((Load mass x 9.8)/Theoretical output) x 100%

Conditions

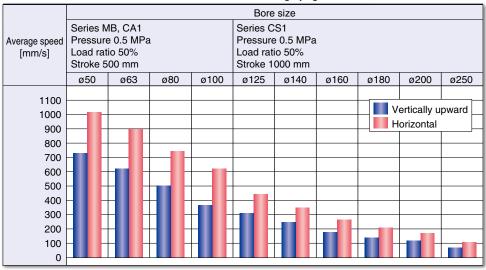
Base mounted	Series CJ2	Series CM2	Series MB, CA2 Series CS1, C		
Tube x Length	T0604 x 1 m	T1075 x 1 m	n T1209 x 1 m		
Speed controller	AS3002F-06 AS4002F-10 AS400)2F-12		
Silencer	AN40-04			AN40-04	

Conditions [With SGP (Steel Pipe)]

Series MB, CA2	Series CS1, CS2		
SGP10	A x 1 m		
AS42	20-03		
AN40-04			
	SGP10. AS42		

VQC5000

This chart is provided as guidelines only. For performance under various conditions, use SMC's Model Selection Software before making a judgment.



* Values at extension of a directly coupled cylinder when meter-out speed controllers are used with the needle full open.

* The average speed of the cylinder is obtained by dividing the stroke by the total stroke time.

* The load ratio is obtained by the following formula: ((Load mass x 9.8)/Theoretical output) x 100%

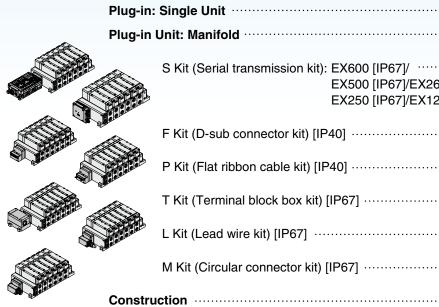
Conditions

Speed controller	Silencer	SPG (Steel pipe) dia. x Length
AS420-04	AN40-04	10A x 1 m

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Plug-in	u Unit: Manifold	······Page 11	Single Unit
	S Kit (Serial transmission kit): EX600 [IP67]/	······Page 15	Ω
	EX500 [IP67]/EX260 [IP40/IP67]/		_
	EX250 [IP67]/EX126 [IP67]		Manifold
	F Kit (D-sub connector kit) [IP40]	······Page 21	Man
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Series VQC5000



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	S Kit (Serial transmission kit): EX600 [IP67]/Pa EX500 [IP67]/EX260 [IP40/IP67]/ EX250 [IP67]/EX126 [IP67]/	age 51	Single Unit
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Base Mounted Plug-in: Single Unit Series VQC4000 (€

Model

	Configuration			Model Port size		Flow-rate characteristics					Response time [ms]			
Series			Mod			$1 \rightarrow 4/$	2 (P \rightarrow A	\/B)	$4/2 \rightarrow 5/3 (A/B \rightarrow EA/EB)$			Sianoaro	Low wattage	Weight [kg]
						C [dm³/(s·bar)]	b	Cv	C [dm3/(s·bar)]	b	Cv	0.95 W	type: 0.4 W	[149]
	_	Single	Metal seal	VQC4100		6.2	0.19	1.5	6.9	0.17	1.7	20	22	0.23
	sitio	Single	Rubber seal	VQC4101		7.2	0.43	2.1	7.3	0.38	2.0	25	27	0.23
	2-position	Double	Metal seal	VQC4200		6.2	0.19	1.5	6.9	0.17	1.7	12	16	0.26
			Rubber seal	VQC4201	3/8	7.2	0.43	2.1	7.3	0.38	2.0	15	17	0.20
		Closed center	Metal seal	VQC4300		5.9	0.23	1.5	6.3	0.18	1.6	45	47	0.28
VQC4000			Rubber seal	VQC4301		7.0	0.34	1.9	6.4	0.42	1.9	50	52	
VQC4000	_ [Exhaust center	Metal seal	VQC4400	3/0	6.2	0.18	1.5	6.9	0.17	1.7	45	47	0.28
	sition		Rubber seal	VQC4401		7.0	0.38	1.9	7.3	0.38	2.0	50	52	0.20
	3-po;	Pressure	Metal seal	VQC4500		6.2	0.18	1.6	6.4	0.18	1.6	45	47	0.28
		center	Rubber seal	VQC4501		7.0	0.38	1.9	7.1	0.38	2.0	50	52	0.20
		Double	Metal seal	VQC4600		2.7	—	_	3.7	—	—	55	57	0.50
		check	Rubber seal	VQC4601		2.8	_		3.9	—	_	62	64	0.50

Note 1) Cylinder port 3/8: Value for valve on sub-plate

Note 2) Based on JIS B 8375-1981. (Supply pressure: 0.5 MPa, with indicator light and surge voltage suppressor, clean air. This will change depending on pressure and air quality.) The value when ON for the double type. Note 3) Table: Without sub-plate, With sub-plate: Add 0.41 kg.

Standard Specifications

	Valve construc	tion	Metal seal Rubber seal				
	Fluid		Air/Inert gas				
	Max. operating	Standard (DC and AC)	1.0 MPa				
s	pressure	Low wattage type (DC)					
Valve specifications		Single	0.15 MPa	0.20 MPa			
	Min. operating pressure	Double	0.15	MPa			
	pressure	3-position	0.15 MPa	0.20 MPa			
sp	Proof pressure)	1.5 MPa				
Valve	Ambient and fl	uid temperature	-10 to 50°C Note 1)				
	Lubrication		Not required				
	Manual overric	le	Push type/Locking type (Tool required)/Locking type (Manual)				
	Impact/Vibratio	on resistance	150/30 m/s ^{2 Note 2)}				
	Enclosure		Dust-tight (IP67 compatible) Note 3)				
S	Coil rated volta	age	12, 24 VDC				
tior a	Allowable volta	age fluctuation	±10% of rated voltage				
Electrical specifications	Coil insulation	type	Class B or equivalent				
	Power consumption	24 VDC	0.95, 0.4				
	[W]	12 VDC	0.95, 0.4				

Note 1) Use dry air to prevent condensation when operating at low temperatures.

Note 2) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-

energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was

performed at both energized and de-energized states in the axial direction and at

the right angles to the main valve and armature. (Values at the initial period)

Note 3) Only applicable to S, T, L and M kits



3-position closed center (A)(B) 4 2

 $5 \dot{1} \dot{3}$ (R1)(P)(R2) 3-position exhaust center $\begin{pmatrix}A\\A\end{pmatrix}(B)$

<u>┢</u>│<mark>∳</mark>┬∳│∳*│*┬│

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(R1)(P)(R2) 3-position pressure center

(A)(B) 4 2

513

(R1)(P)(R2)

(A) (B) 4 2

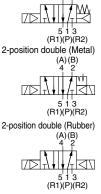
5 1 3 (R1)(P)(R2)

3-position double check

Æ



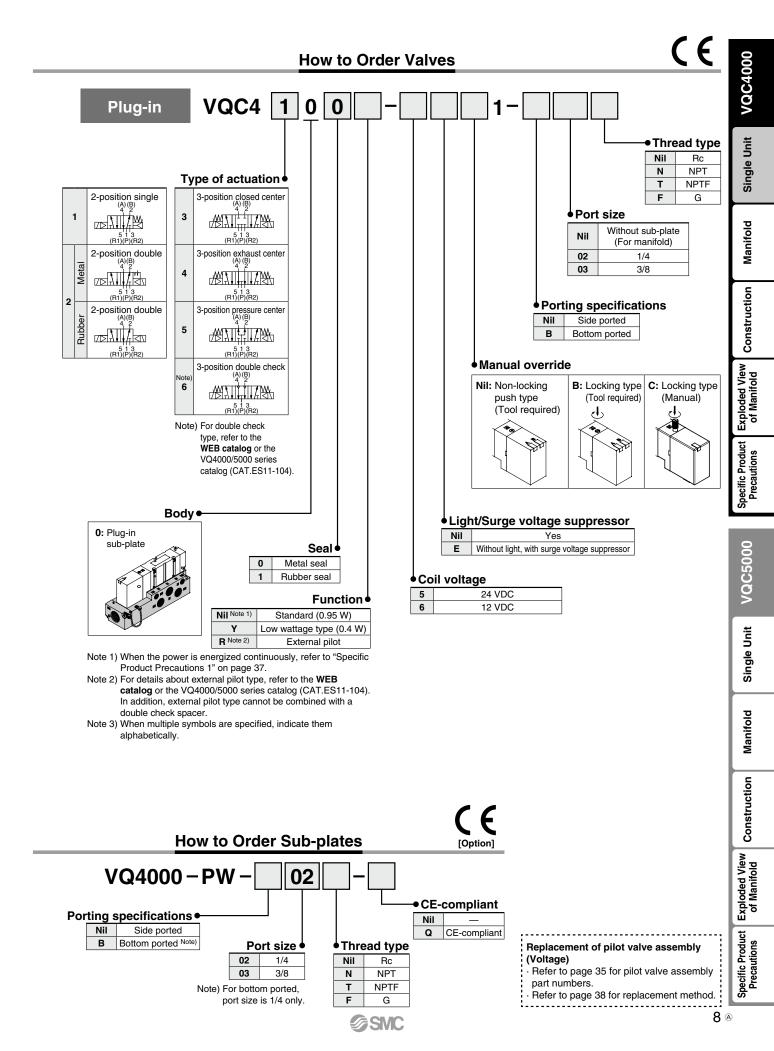
2-position single



(A) (B) 4 2



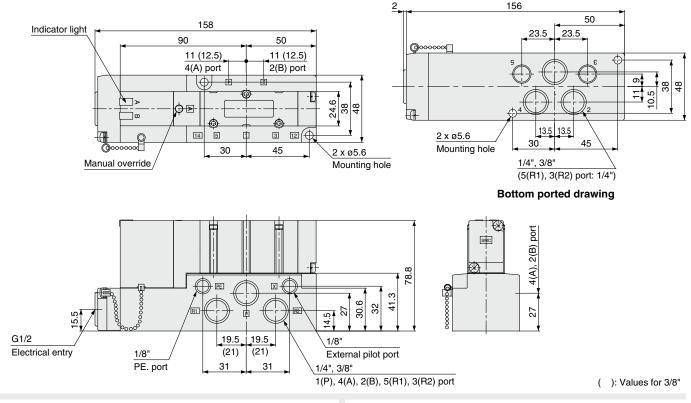
Base Mounted Plug-in: Single Unit Series VQC4000



Dimensions: Plug-in Type

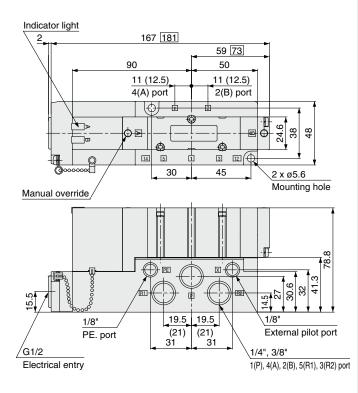
Conduit terminal

2-position single: VQC410⁰₁-□

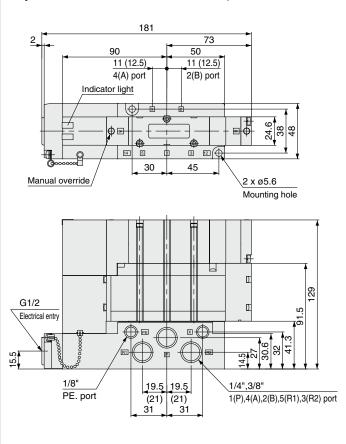


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2-position double: VQC420⁰₁-□ 3-position closed center: VQC430⁰₁-□ 3-position exhaust center: VQC440⁰₁-□ 3-position pressure center: VQC450⁰₁-□



3-position double check: VQC460⁰₁-□



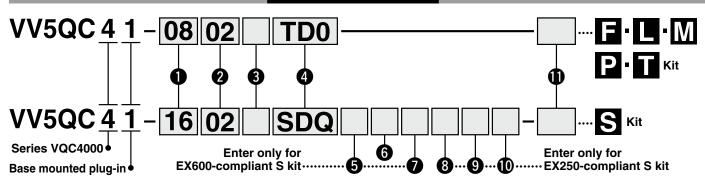
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Instruction Manifold Single Unit VQC4000
Construction Man
Specific Product Exploded View Co. Precautions of Manifold
Specific Product Precautions
VQC5000
Single Unit
Manifold
Construction
Exploded View of Manifold
Specific Product E Precautions

Base Mounted

Plug-in Unit Series VQC4000 (€





0	Valve	stations
~	vuive	Stations

01	1 station
:	:
16	16 stations
The m	inimum or movimum number of stations differ

The minimum or maximum number of stations differs depending on the electrical entry. (Refer to ()) Note) In the case of compatibility with the S kit/As-

Note) In the case of compatibility with the S kit/As-Interface, the maximum number of solenoids is as shown below, so please be careful of the number of stations.

8 in/8 out: Maximum 8 solenoids 4 in/4 out: Maximum 4 solenoids



D side Stations...1...2...3...4...5...6...7...8...n U side

* Stations are counted from station 1 on the D-side.

2 Cylinder port size

C6	With ø6 One-touch fitting
C8	With ø8 One-touch fitting
C10	With ø10 One-touch fitting
C12	With ø12 One-touch fitting
N7	For ø1/4"
N9	For ø5/16"
N11	For ø3/8"
02	1/4
03	3/8
В	Bottom ported 1/4
CM	Mixed

3 Thread type

Nil	Rc
F	G
Ν	NPT
Т	NPTF

6 SI Unit output polarity

01110	it output poloritu	EX250 integrated-type (for I/O) serial transmission system									
SI Unit output polarity		DeviceNet™	PROFIBUS DP	CC-Link	AS-Interface		CANopen		EtherNet/IP™		
NII + COM		—	—	0	—						
Ν	– COM	0	0	—	(0 C			0		
SUID	it output polarity	E	X260 integrate	d-type (for out	put) se	rial trans	smission s	yste	m		
SI Unit output polarity		DeviceNet™	PROFIBUS DP	CC-Link	EtherCAT [®]		PROFINET		EtherNet/IP™		
Nil	+ COM	0	0	0	0		0		0		
Ν	– COM	0	0	0	0		0		0		
					EX500 Gateway Decentralized System 2 (128 points) EX500 Gateway Decentralized System (64 points)						
		EX500 Gateway Decentr	ralized System 2 (128 noin	ts) EX500 G	ateway	Decent	ralized Sv	stem	(64 points)		
SI Un	it output polarity	,	ralized System 2 (128 poin Net/IP™	ts) EX500 Ga	<u> </u>		ralized Sys IBUS DP		n (64 points) therNet/IP™		
SI Un Nil	it output polarity	,		· ·	<u> </u>				· · · /		
	· · · ·	Etherl		· ·	<u> </u>				<u>, , , , , , , , , , , , , , , , , , , </u>		
Nil	+ COM	Ether	Net/IP™ — ○	DeviceNe	et™	PROFI	IBUS DP	Et	therNet/IP™ ○ ○		
Nil N	+ COM - COM	Ether	Net/IP™	DeviceNe	et™	PROFI	IBUS DP	Et	therNet/IP™ ○ ○		
Nil N	+ COM	Ether	Net/IP™ — ○	DeviceNe	et™	PROFI	IBUS DP	Et	therNet/IP™ ○ ○		
Nil N	+ COM - COM	Etherl EX600 int	Net/IP™ — O tegrated-type (i	for I/O) serial t	et™ ransmi Ether	PROFI	IBUS DP	Et	therNet/IP™ ○ ○ s system)		
Nil N SI Un	+ COM - COM it output polarity	Etherl EX600 int	Net/IP™ — O tegrated-type (i	for I/O) serial t	ransmi Ether	PROFI ssion sy CAT®	IBUS DP	Et	therNet/IP™ ○ ○ s system) EtherNet/IP™		

* Leave the box blank for without SI Unit (SD0, SD60).

5 End plate type

Nil	Without end plate
2	M12 connector power supply (Max. supply current 2A)

3 7/8 inch connector power supply (Max. supply current 8A) Note) Without SI Unit, the symbol is nil.

I/O Unit stations

(Enter only for EX600-compliant S kit.)

Nil	None
1	1 station
:	
9	9 stations

Note 1) Without SI Unit, the symbol is nil.

Note 2) SI Unit is not included in I/O Unit stations.

Note 3) When I/O Unit is selected, it is shipped separately, and assembled by customer. Refer to the attached operation manual for mounting

method. Note 4) Refer to page 41 for details about the enclosure.

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8 Input block type

	(Enter only for S kit compliant with EX250.)
Nil	Without SI Unit (SD0)
0	Without input block
1	With 1 input block
:	
4	With 4 input blocks
:	
8	With 8 input blocks

9 Number of input blocks

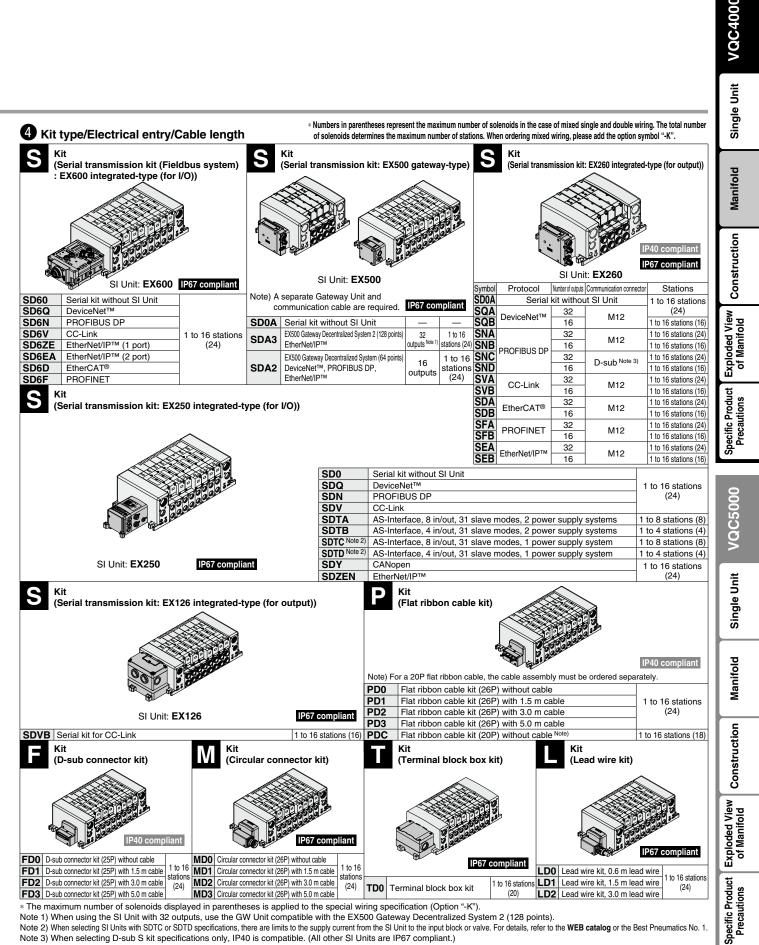
(Enter only for S kit compliant with EX250.)					
Nil	Without input block				
1	M12, 2 inputs				
2	M12, 4 inputs				
3	M8, 4 inputs				

Input block COM

(Enter only for S kit compliant with EX250.)					
Nil	PNP sensor input				
INII	or without input block				
Ν	NPN sensor input				

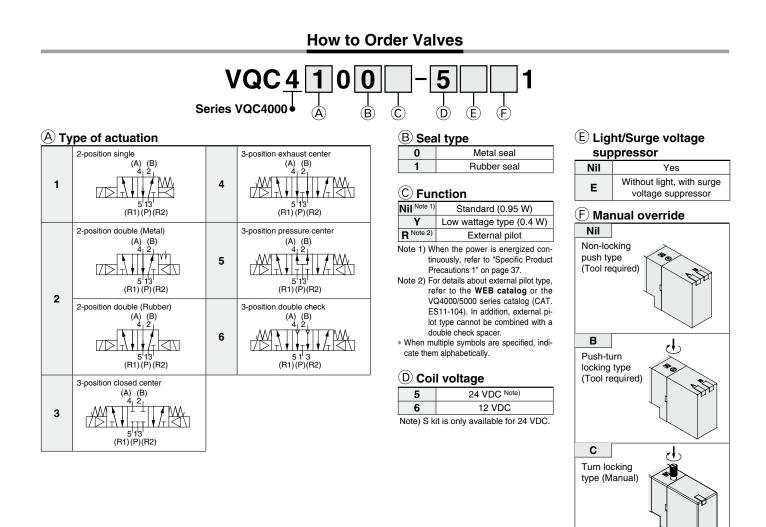
Option

<u> </u>	
Nil	None
Κ	Special wiring specifications (except for double wiring)
Ν	With name plate (available for T kit only)

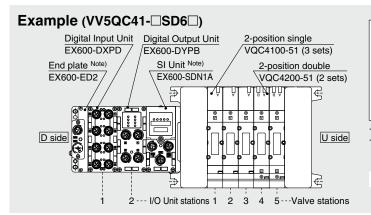


Note 4) For the SI Unit part no., refer to page 14.





How to Order Manifold Assembly



VV5QC41-0502SD6Q2N21 set (S kit 5-station manifold base part number) *VQC4100-513 sets (2-position single part number) *VQC4200-512 sets (2-position double part number) *EX600-DXPD1 set I/O Unit part number (Station 1) *EX600-DYPB1 set I/O Unit part number (Station 2) 			
The valve arrangement is numbered as the 1st station from the D side. • Under the manifold part number, state the valves to be mounted, then the I/O Units in			

Under the manifold part number, state the valves to be mounted, then the I/O Units in order from the 1st station as shown in the figure above. If the arrangement becomes complicated, specify on a manifold specification sheet.

Note) Do not enter the SI Unit part number and the end plate part number together.

Manifold Specifications

			Piping specifications			Note 2)	Applicable	5-station
Series	Base model	Connection type	Port	Port siz	e Note 1)	Applicable stations	solenoid valve	weight
			direction	1, 3 (P, R)	2, 4 (A, B)			[g]
VQC4000	VV5QC41-□□□	 F kit: D-sub connector P kit: Flat ribbon cable T kit: Terminal block box S kit: Serial transmission L kit: Lead wire M kit: Circular connector 	Side Bottom	P: 1/2 (Rc, G, NPT/NPTF) R: 3/4 (Rc, G, NPT/NPTF)	C6 (for ø6) C8 (for ø8) C10 (for ø10) C12 (for ø12) 1/4 (Rc,G,NPT/NPTF) 1/4 (Rc,G,NPT/NPTF)	(F, L, M, P kit (1 to 16 stations) (T kit (1 to 16 stations) (S kit 1 to 16 stations: EX250 1 to 16 stations: EX500)	VQC4⊡00-51 VQC4⊡01-51	4150 · S kit (Without Unit) · Not including valve weight.

Note 1) One-touch fittings in inch sizes are also available.

Note 2) An optional specification for special wiring is available to increase the maximum number of stations.



SI Unit Part Number Table

EX600	Integrated type (For Input/Output)		
Symbol	Applicable	SI Unit	part no.	Page
Symbol	protocol	Negative common (PNP)	Positive common (NPN)	i aye
SD6Q	DeviceNet™	EX600-SDN1A	EX600-SDN2A	
SD6V	CC-Link	EX600-SMJ1	EX600-SMJ2	
SD6N	PROFIBUS DP	EX600-SPR1A	EX600-SPR2A	
SD6ZE	EtherNet/IP™ (1 port)	EX600-SEN1	EX600-SEN2	33
SD6EA	EtherNet/IP™ (2 port)	EX600-SEN3	EX600-SEN4	
SD6D	EtherCAT [®]	EX600-SEC1	EX600-SEC2	
SD6F	PROFINET	EX600-SPN1	EX600-SPN2	

EX260 Integrated type (For Output)

Symbol	Applicable	Number	SI Unit	part no.	Communication	Page
Symbol	protocol	outputs	Negative common (PNP)	Positive common (NPN)	connector	i aye
SQA	DeviceNet™	32	EX260-SDN1	EX260-SDN2		
SQB	Devicemet	16	EX260-SDN3	EX260-SDN4	M12	
SNA		32	EX260-SPR1	EX260-SPR2	IVI I Z	
SNB	PROFIBUS DP	16	EX260-SPR3	EX260-SPR4		
SNC		32	EX260-SPR5	EX260-SPR6	D-sub	
SND		16	EX260-SPR7	EX260-SPR8	D-Sub	
SVA	CC-Link	32	EX260-SMJ1	EX260-SMJ2	M12	33
SVB	CC-LINK	16	EX260-SMJ3	EX260-SMJ4	IVI I Z	33
SDA	EtherCAT®	32	EX260-SEC1	EX260-SEC2	M12	
SDB	EINEICAT®	16	EX260-SEC3	EX260-SEC4	IVI I Z	
SFA		32	EX260-SPN1	EX260-SPN2	M12	
SFB	PROFINET	16	EX260-SPN3	EX260-SPN4	IVI I Z	
SEA	EtherNet/IP™	32	EX260-SEN1	EX260-SEN2	M12	
SEB		16	EX260-SEN3	EX260-SEN4		

Symbol Applicable protocol SI Unit part no. Page SDVB CC-Link, Positive common (NPN) EX126D-SMJ1 34 EX500 Gateway Decentralized System 2 (128 points) 34 Symbol Applicable protocol SI Unit part no. Page SDA3 EtherNet/IP™ EX500-S103 33 EX500 Gateway Decentralized System (64 points) 33 EX500 Gateway Decentralized System (64 points) 33 Symbol Applicable protocol SI Unit part no. Page Sumbol Applicable protocol Positive common (NPN) Negative common (PNP) SDA2 PROFIBUS DP EtherNet/IP™ EX500-Q001 EX500-Q101 33 EX250 Integrated type (For Input/Output) SI Unit part no. Page SDM Applicable protocol SI Unit part no. Page SDQ DeviceNet™, Negative common (PNP) EX250-SDN1 SI SDN PROFIBUS DP, Negative common (PNP) EX250-SAS3 SDTA AS-Interface, Negative common (PNP), (8 in/8 out, 31 slave modes, 2 power supply system) EX250-SAS5 34 SDTD AS-Interface, Negative com	EX126	Integrated type (I	For Ou	itput)											
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Symbol Applicable protocol SI Unit part no. Page SDA3 EtherNet/IP™ EX500-S103 33 EX500 Gateway Decentralized System (64 points) 33 Symbol Applicable protocol Positive common (PNP) Page Symbol Applicable protocol Positive common (NPN) Negative common (PNP) Page Symbol Applicable protocol Positive common (NPN) Negative common (PNP) Page SDA2 DeviceNet™ EX500-Q001 EX500-Q101 33 EX250 Integrated type (For Input/Output) EX250-Q101 33 SDM0 Applicable protocol SI Unit part no. Page SDQ DeviceNet™, Negative common (PNP) EX250-S011 33 SDN PROFIBUS DP, Negative common (PNP) EX250-SDN1 Page SDN PROFIBUS DP, Negative common (PNP) EX250-SAS3 FX250-SAS3 SDTA AS-Interface, Negative common (PNP), (8 in/8 out, 31 slave modes, 2 power supply systems) EX250-SAS5 34 SDTD AS-Interface, Negative common (PNP), (8 in/8 out, 31 slave modes, 1 power supply system) EX250-SAS9 34 SDTD AS-Interface, Negative common (PNP), (SDVB	CC-Link, Positive common	n (NPN)	EX126D-SI	MJ1		34								
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SDTB (4 in/4 out, 31 slave modes, 2 power supply systems) EX250-SAS5 34 SDTC AS-Interface, Negative common (PNP), (8 in/8 out, 31 slave modes, 1 power supply system) EX250-SAS5 34 SDTD AS-Interface, Negative common (PNP), (4 in/4 out, 31 slave modes, 1 power supply system) EX250-SAS5 34 SDY CANopen, Negative common (PNP) EX250-SAS9	SDTA					EX250-SAS	53								
SDTC (8 in/8 out, 31 slave modes, 1 power supply system) EX250-SAS7 SDTD AS-Interface, Negative common (PNP), (4 in/4 out, 31 slave modes, 1 power supply system) EX250-SAS9 SDY CANopen, Negative common (PNP) EX250-SCA1A	SDTB			· ·		EX250-SAS	S5	34							
SDTD (4 in/4 out, 31 slave modes, 1 power supply system) EX250-SAS9 SDY CANopen, Negative common (PNP) EX250-SCA1A	SDTC		4 in/4 out, 31 slave modes, 2 power supply systems)												
	SDTD			· ·		EX250-SAS	S9								
CDZEN EtherNet/(DTM_Nerstive_common (DND) EVOSO OFNI	SDY	CANopen, Negat	ive co	ommon (PNP)		EX250-SCA	41A								
SDZEN EtherNet/IP™, Negative common (PNP) EX250-SEN1	SDZEN	EtherNet/IP™, Ne	egativ	e common (PN	IP)	EX250-SEN	V1								

For details about the EX series (Serial Transmission System), refer to the **WEB catalog** or the Best Pneumatics No. 1 and the Operation Manual. Please download the Operation Manual via SMC website, http://www. smcworld.com

Manifold Options

For details about antions, refer to the WEP actalog or the VO4000/E000 perio AT EQ11 104)

Manifold Options	For details about options,		00/5000 series catalog (CAT.ES11-104).	>
Blanking plate assembly VVQ4000-10A-1	Individual SUP spacer VVQ4000-P-1- 02 03	Individual EXH spacer VVQ4000-R-1- 02	SUP/EXH block plate VVQ4000-16A	Init
				Single Unit
A Contraction of the second se			EXH block plate>	Manifold
				tion
Restrictor spacer VVQ4000-20A-1	Double check spacer with residual pressure exhaust VVQ4000-25A-1 Note)	SUP stop valve spacer VVQ4000-37A-1	Interface regulator (P, A, B port regulation) ARBQ4000-00- ⁶ -1	Construction
				Exploded View of Manifold
				Specific Product Precautions
Note) The double check spacer with residu	al pressure release valve cannot be combined	I with external pilot type.	or replacement parts, refer to page 35.	ъ.

SMC

Single Unit VQC4000

Manifold

Construction

Specific Product Exploded View Precautions of Manifold

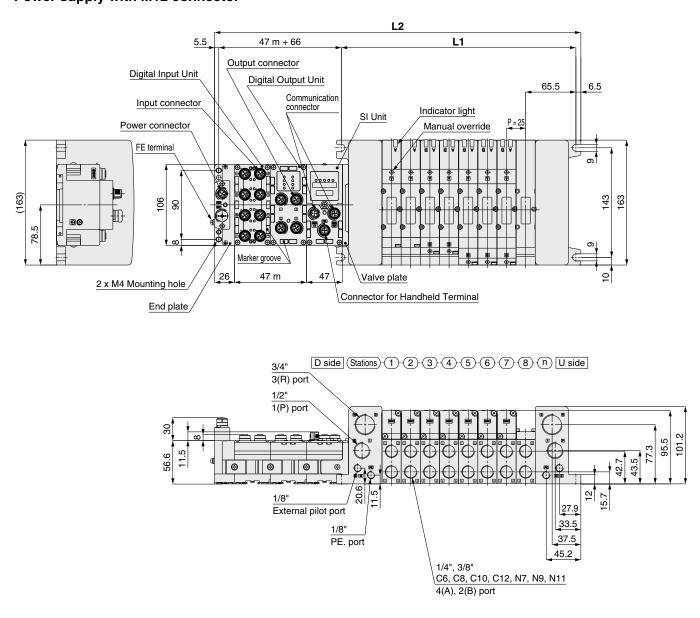
QC5000

VQC4000

Kit (Serial transmission kit): For EX600 Integrated-type (I/O) Serial Transmission System IP67 compliant

VV5QC41

S kit (Serial transmission kit: EX600) Power supply with M12 connector



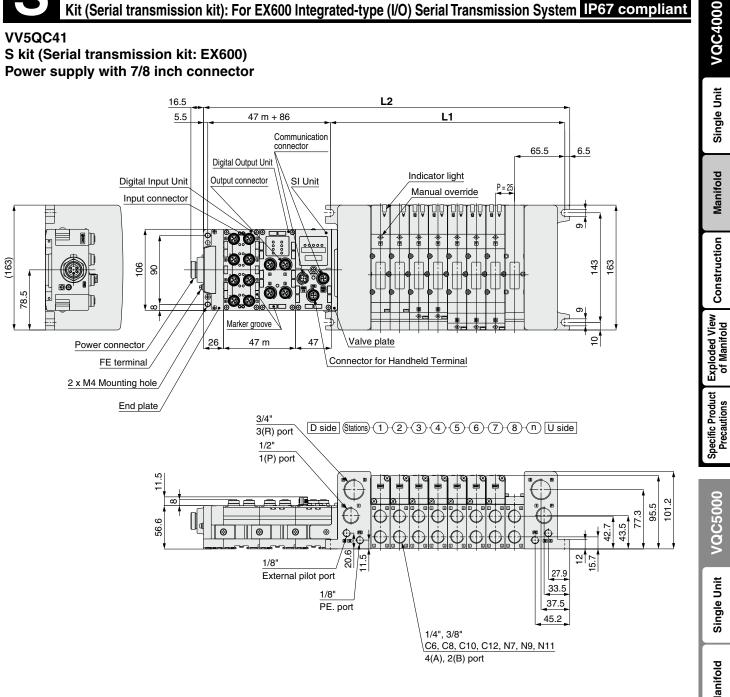
Ĺ	n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
	L1	131	156	181	206	231	256	281	306	331	356	381	406	431	456	481	506
	L2	209	234	259	284	309	334	359	384	409	434	459	484	509	534	559	584

VQC4000

Kit (Serial transmission kit): For EX600 Integrated-type (I/O) Serial Transmission System IP67 compliant

VV5QC41

S kit (Serial transmission kit: EX600) Power supply with 7/8 inch connector



Dimen	Dimensions Formula: L1 = 25n + 106, L2 = 25n + 184 * L2 is the dimension without I/O Unit. Add 47 mm for each additional I/O Units. * "m" is number of I/O Units. n: Stations (Maximum 16 stations															16 stations)
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	131	156	181	206	231	256	281	306	331	356	381	406	431	456	481	506
L2	209	234	259	284	309	334	359	384	409	434	459	484	509	534	559	584



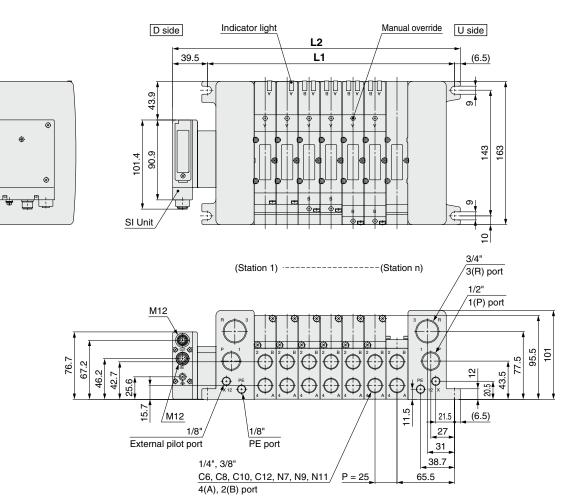
VQC4000

Kit (Serial transmission kit): For EX500 Gateway Decentralized System 2 (128 points) IP67 compliant

VV5QC41

8

S kit (Serial transmission kit: EX500)



Formula: L1 = 25n + 106, L2 = 25n + 152 n: Stations (Maximum 16 stations)

L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	131	156	181	206	231	256	281	306	331	356	381	406	431	456	481	506
L2	177	202	227	252	277	302	327	352	377	402	427	452	477	502	527	552

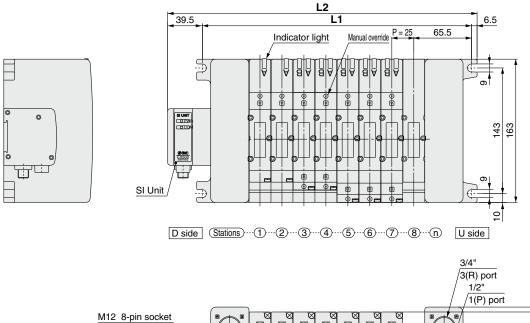
SMC

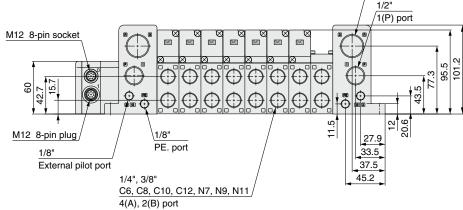
VQC4000

Kit (Serial transmission kit): For EX500 Gateway Decentralized System (64 points) IP67 compliant

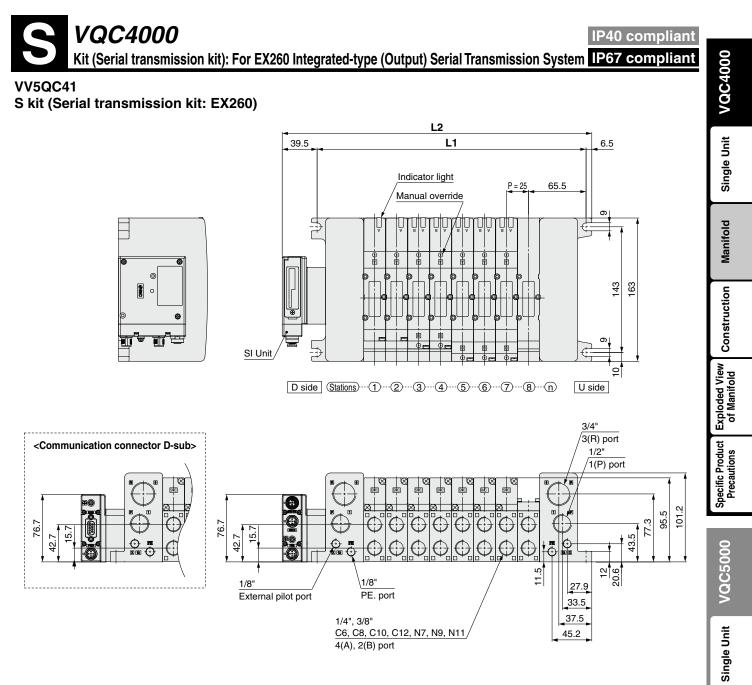
VV5QC41

S kit (Serial transmission kit: EX500)





Dimens	sions								Formula	ı: L1 = 25r	n + 106, Lá	2 = 25n +	152 n: St	ations (Ma	aximum 16	6 stations)
L n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	131	156	181	206	231	256	281	306	331	356	381	406	431	456	481	506
L2	177	202	227	252	277	302	327	352	377	402	427	452	477	502	527	552



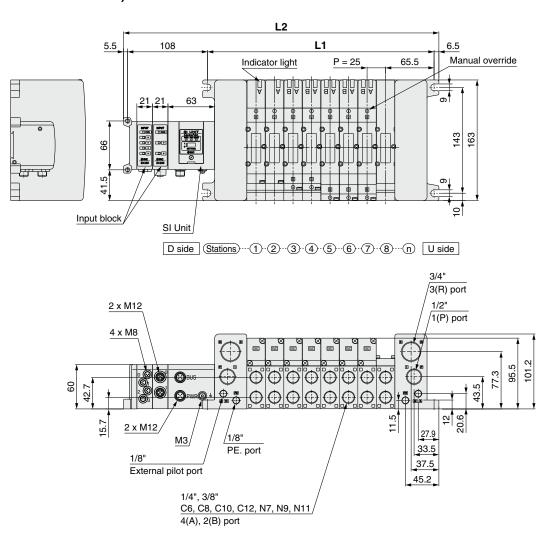
Dimens	Dimensions n: Stations (Maximum 16 stations)															
L n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	131	156	181	206	231	256	281	306	331	356	381	406	431	456	481	506
L2	177	202	227	252	277	302	327	352	377	402	427	452	477	502	527	552

SMC

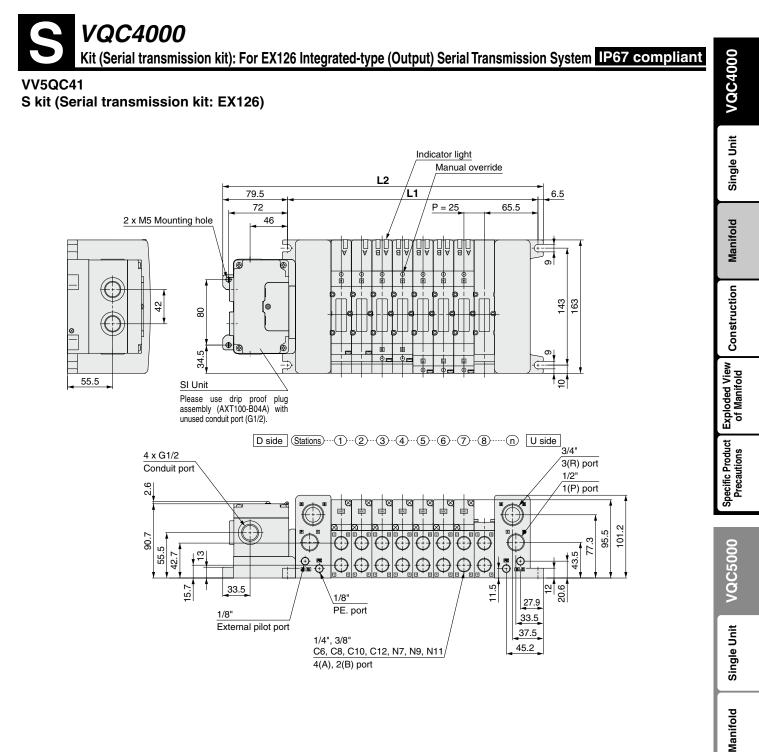


Kit (Serial transmission kit): For EX250 Integrated-type (I/O) Serial Transmission System IP67 compliant

VV5QC41 S kit (Serial transmission kit: EX250)



L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	131	156	181	206	231	256	281	306	331	356	381	406	431	456	481	506
L2	230	255	280	305	330	355	380	405	430	455	480	505	530	555	580	605



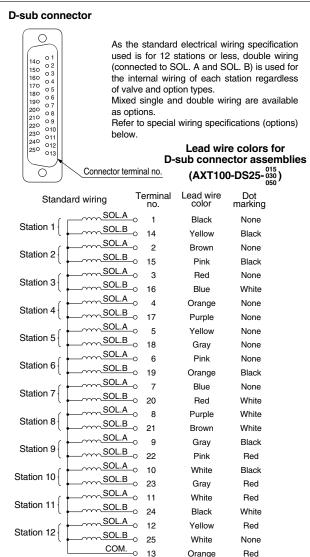
Dimen	DimensionsFormula: L1 = 25n + 106, L2 = 25n + 192 n: Stations (Maximum 16 stations)														8 stations)	
_ u	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	131	156	181	206	231	256	281	306	331	356	381	406	431	456	481	506
L2	217	242	267	292	317	342	367	392	417	442	467	492	517	542	567	592





- · Using our D-sub connector for electrical connections greatly reduces labor, while it also minimizes wiring and saves space.
- · We use a D-sub connector (25P) that conforms to MIL standards and is therefore widely compatible with many standard commercial models.
- · Top or side entry for the connector can be changed freely, allowing for changes even after mounting, to meet any changing needs for space.

Electrical Wiring Specifications



Special Wiring Specifications (Options)

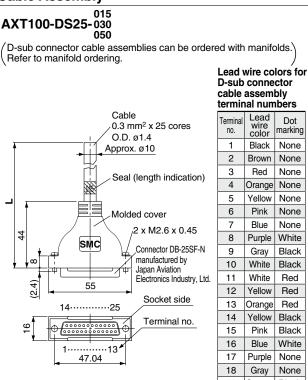
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0 1/04



Mixed single and double wiring are available as options. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 24.

Cable Assembly



2	Brown	None
3	Red	None
4	Orange	None
5	Yellow	None
6	Pink	None
7	Blue	None
8	Purple	White
9	Gray	Black
10	White	Black
11	White	Red
12	Yellow	Red
13	Orange	Red
14	Yellow	Black
15	Pink	Black
16	Blue	White
17	Purple	None
18	Gray	None
19	Orange	Black
20	Red	White
21	Brown	White
22	Pink	Red
23	Gray	Red
24	Black	White
25	White	None

Dot

marking

None

0

D-sub co	nnector cable as	semblies				
Cable length [L]	Part no.	Note				
1.5 m	AXT100-DS25-015	.				
3 m	AXT100-DS25-030	Cable 0.3 mm ² x 25 cores				
5 m	AXT100-DS25-050	0.0 11111 X 20 00163				

* When using a standard commercial

connector, use a type 25P female connector conforming to MIL-C-24308.

* Cannot be used for transfer wiring.

* Lengths other than the above is also available. Please contact SMC for details.

Electrical characteristics

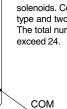
	ensucs
Item	Characteristic
Conductor resistance Ω/km, 20°C	65 or less
Voltage limit V, 1 minute, AC	1000
Insulation resistance MΩ/km, 20°C	5 or more

Connector Manufacturers Example · Fujitsu, Ltd.

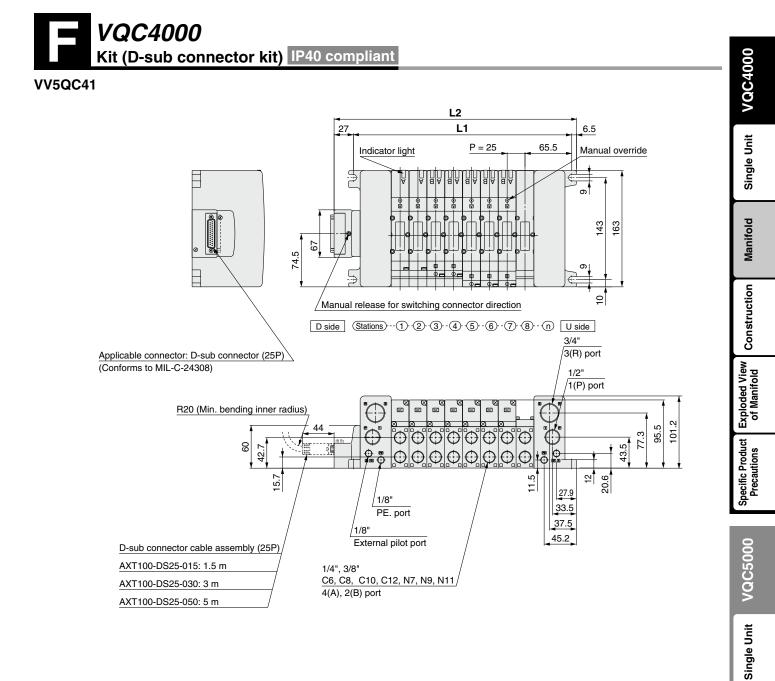
- · Japan Aviation Electronics Industry, Ltd.
- · J.S.T. Mfg. Co., Ltd.
- · HIROSE ELECTRIC CO., LTD.

Note) The minimum bending radius for D-sub

connector cables is 20 mm







Dimensions Formula: L1= 25n + 106, L2 = 25n + 139.5 n: Stations (Maximum 16 stations)																
L n 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16																
L1	131	156	181	206	231	256	281	306	331	356	381	406	431	456	481	506
L2	164.5	189.5	214.5	239.5	264.5	289.5	314.5	339.5	364.5	389.5	414.5	439.5	464.5	489.5	514.5	539.5

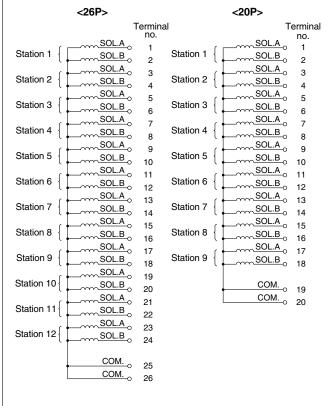


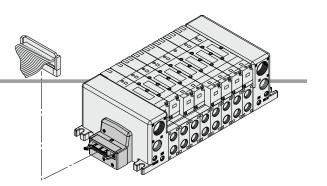


- Using our flat ribbon cable for electrical connections greatly reduces labour, while it also minimizes wiring and saves space.
- We use flat ribbon cables whose connectors (26P and 20P) conform to MIL standards, and are therefore widely compatible with many standard commercial models.
- Top or side entry for the connector can be changed freely, allowing for changes even after mounting, to meet any changing needs for space.

Electrical Wiring Specifications

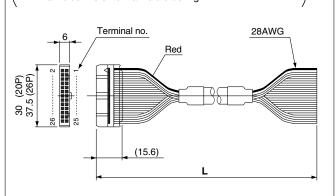
Flat ribbon cable connector Double wiring (connected to SOL. A 260 025 and SOL. B) is used for the internal 24 🗆 🗆 23 wiring of each station regardless of 22 0 0 21 valve and option types. 20 0 0 19 Mixed single and double wiring are 180 017 available as options. 16 🗆 🗆 15 Refer to special wiring specifica-140 013 tions (options) below. 120 011 10 🗆 🗆 9 8007 6005 Connector terminal number 4 🗆 🗆 3 2 🗆 🗆 1 Triangle mark indicator position





Cable Assembly

AXT100-FC $\frac{20}{26}$ - $\frac{1}{3}$ (Type 26P flat ribbon cable connector assemblies can be ordered with manifolds. Refer to manifold ordering.



Flat ribbon cable connector assemblies

Cable	Part no.									
length [L]	26P	20P								
1.5 m	AXT100-FC26-1	AXT100-FC20-1								
3 m	AXT100-FC26-2	AXT100-FC20-2								
5 m	AXT100-FC26-3	AXT100-FC20-3								

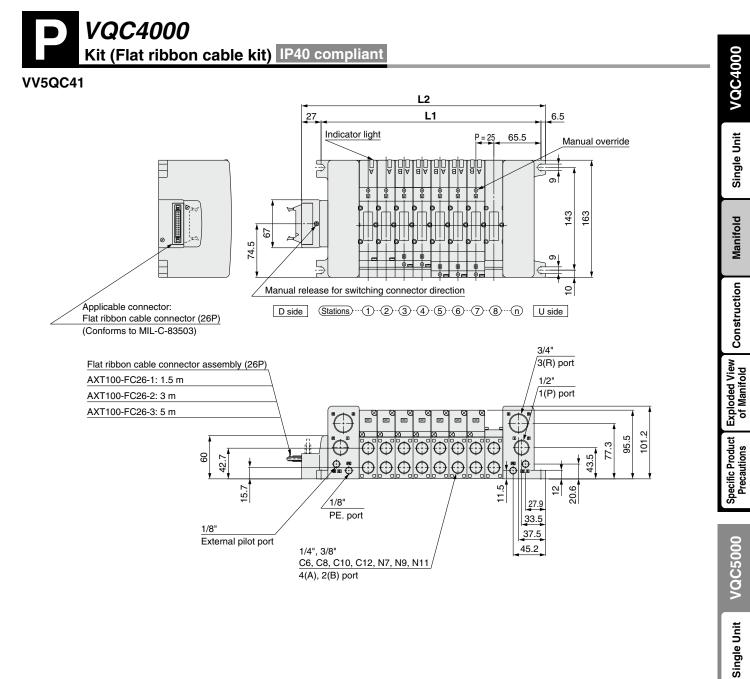
* When using a standard commercial connector, use a type 26P connector conforming to MIL-C-83503 or a type 20P with strain relief.

Cannot be used for transfer wiring.
 Lengths other than the above is also available. Please contact SMC for details.

Connector Manufacturers Example

- · Hirose Electric Co., Ltd.
- Sumitomo/3M Limited
- · Fujitsu, Ltd.
- · Japan Aviation Electronics Industry, Ltd.
- · J.S.T. Mfg. Co., Ltd.
- · Oki Electric Cable Co., Ltd.

Special Wiring Specifications (Option) COM COM 26 🗆 □ 25 COM СОМ 24 🗆 □ 23 22 🗆 □21 Mixed single and double 20 🗆 □ 19 20 🗆 □19 wiring are available as 18 🗆 □ 17 18 🗆 017 options. The maximum 16 🗆 □ 15 16 🗆 □15 number of manifold stations 14 🗆 □ 13 14 🗆 013 is determined by the number 12 🗆 011 12 🗆 011 10 🗆 □ 9 of solenoids. Count one 10 🗆 □9 8 🗆 07 8 🗆 07 point for a single solenoid 6 🗆 🗆 5 6 🗆 □ 5 type and two points for a 4 🗗 4 П-<u>ш</u> 3 р з double solenoid type. The 2 🗗 -0 1 2 🗗 < -0 1 1 total number of solenoids (points) must not exceed 24. (For 26P) (For 20P)



Dimen	Dimensions Formula: L1 = 25n + 106, L2 = 25n + 139.5 n: Stations (Maximum 16 stations)															
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	131	156	181	206	231	256	281	306	331	356	381	406	431	456	481	506

339.5

364.5

389.5

414.5

439.5

464.5

489.5

514.5

539.5

L2 164.5

189.5

214.5

239.5

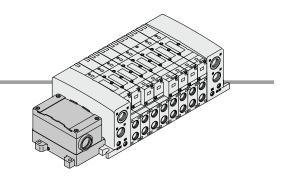
264.5

289.5

314.5

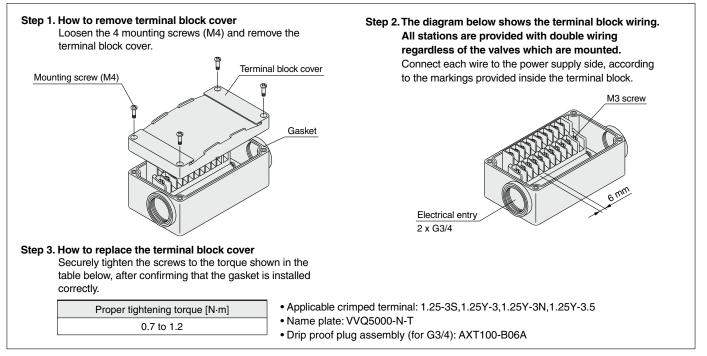
SMC



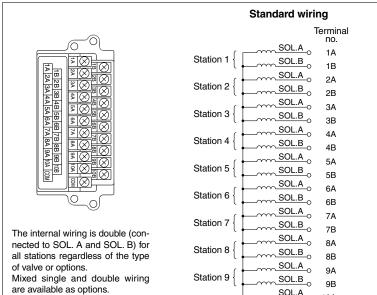


 This kit has a small terminal block inside a junction box. The provision of a G3/4 electrical entry allows connection of conduit fittings.

Terminal Block Connection



Electrical Wiring Specifications (Conforms to IP67)



Station 10

Special Wiring Specifications (Option)

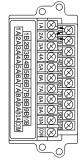
Mixed single and double wiring are available as options. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 20.

1. How to Order

Indicate option symbol "-K" in the manifold part number and be sure to specify station positions for single or double wiring on the manifold specification sheet.

2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.





SOL.A_

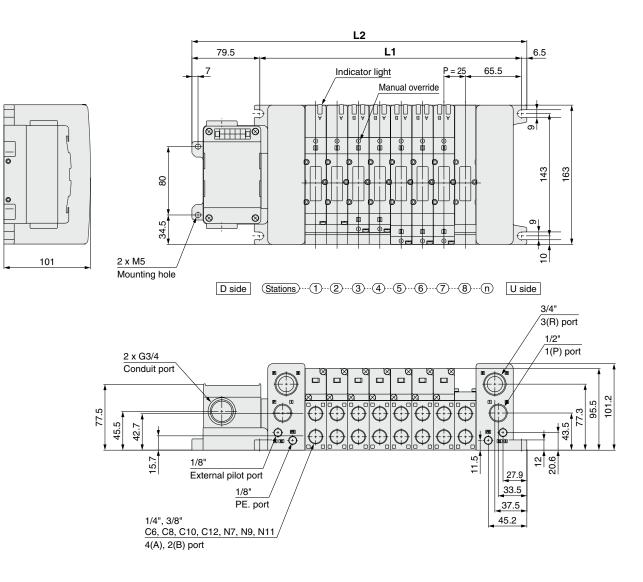
SOL.B

10A

10B COM. o COM

VQC4000 Kit (Terminal block box kit) IP67 compliant

VV5QC41



Dimen	DimensionsFormula: L1 = 25n + 106, L2 = 25n + 192 n: Stations (Maximum 16 stations)														6 stations)	
L n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	131	156	181	206	231	256	281	306	331	356	381	406	431	456	481	506
L2	217	242	267	292	317	342	367	392	417	442	467	492	517	542	567	592

Specific Product Exploded View Precautions of Manifold

VQC4000

Single Unit

Manifold

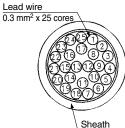
Construction



- Direct electrical entry type
- IP67 enclosure is available with use of cables with sheath and waterproof connectors.

Electrical Wiring Specifications

Lead wire specifications



As the standard electrical wiring specification used is for 12 stations or less, double wiring (connected to SOL. A and SOL. B) is used for the internal wiring of each station regardless of valve and option types.

Mixed single and double wiring are available as options.

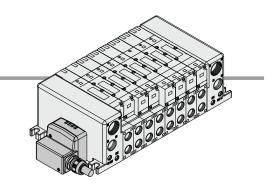
Refer to special wiring specifications (options) below.

Color: Urban white

		erminal no.	Lead wire color	Dot marking
Otation 1	<u>SOL.A</u> _o	1	Black	None
Station 1	SOL.Bo	14	Yellow	Black
Station 2	SOL.A	2	Brown	None
Station 2	SOL.B	15	Pink	Black
Station 3	SOL.A	3	Red	None
Station 3	SOL.B	16	Blue	White
Station 4	SOL.A	4	Orange	None
Station 4	SOL.B	17	Purple	None
Station 5	SOL.A	5	Yellow	None
Station 5	SOL.B	18	Gray	None
Station 6	SOL.Ao	6	Pink	None
Station of	SOL.B	19	Orange	Black
	SOL.Ao	7	Blue	None
Station 7	SOL.B	20	Red	White
	SOL.A	8	Purple	White
Station 8		21	Brown	White
	SOL.Ao	9	Gray	Black
Station 9	SOL.Bo	22	Pink	Red
	SOL.Ao	10	White	Black
Station 10	SOL.B	23	Gray	Red
	SOL.Ao	11	White	Red
Station 11	SOL.Bo	24	Black	White
	SOL.Ao	12	Yellow	Red
Station 12	SOL.B o	25	White	None
	COM	13	Orange	Red

Special Wiring Specifications (Option)

Mixed single and double wiring are available as options. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 24.



Lead wire length

VV5QC41-08 C12 LD 0

Lea	ad wire le	ngth
0	0.6 m	
1	1.5 m	
2	3.0 m	

Electrical characteristics

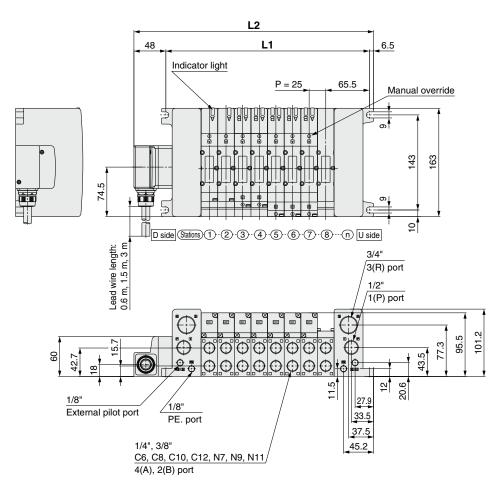
Item	Characteristic
Conductor resistance Ω/km, 20°C	65 or less
Withstand pressure V, 1 minute, AC	1000
Insulation resistance MΩ/km, 20°C	5 or more

Note) Cannot be used for transfer wiring. The minimum bending radius for cables is 20 mm.

SMC



VV5QC41



Dimensions Formula: L1 = 25n + 106, L2 = 25n + 160.5 n: Stations (Maximum 16 stations)																
L n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	131	156	181	206	231	256	281	306	331	356	381	406	431	456	481	506
L2	185.5	210.5	235.5	260.5	285.5	310.5	335.5	360.5	385.5	410.5	435.5	460.5	485.5	510.5	535.5	560.5

VQC4000

Single Unit

Manifold

VQC4000 Kit (Circular connector kit) IP67 compliant

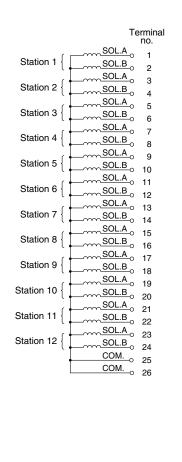
- Use of circular connectors helps streamline wiring procedure to save labor.
- IP67 enclosure is available with use of waterproof multiple connectors.

Electrical Wiring Specifications

Multiple connector



Double wiring (connected to SOL.A and SOL.B) is used for the internal wiring of each station regardless of valve and option types. Mixed single and double wiring are available as options. Refer to special wiring specifications (options) below.



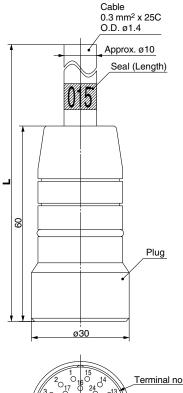
Special Wiring Specifications (Option)

Mixed single and double wiring are available as an option. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 24.

Cable Assembly

AXT100-MC26-030 050

(Type 26P circular connector cable assemblies can be ordered) with manifolds. Refer to manifolds ordering.



Lead wire colors for circular connector cable assembly terminal numbers

l erminal no.	Lead wire color	Dot marking		
1	Black	None		
2	Brown	None		
3	Red	None		
4	Orange	None		
5	Yellow	None		
6	Pink	None		
7	Blue	None		
8	Purple	White		
9	Gray	Black		
10	White	Black		
11	White	Red		
12	Yellow	Red		
13	Orange	Red		
14	Yellow	Black		
15	Pink	Black		
16	Blue	White		
17	Purple	None		
18	Gray	None		
19	Orange	Black		
20	Red	White		
21	Brown	White		
22	Pink	Red		
23	Gray	Red		
24	Black	White		
25	White	None		
26	White	None		

Electric characteristics

Note) The minimum bending radius of the multiple connector cable is 20

Item

Conductor resistance

Insulation resistance

Ω/km, 20°C

Voltage limit

V, 1 minute, AC

MΩ/km, 20°C

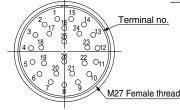
mm.

Property

65 or less

1000

5 or more



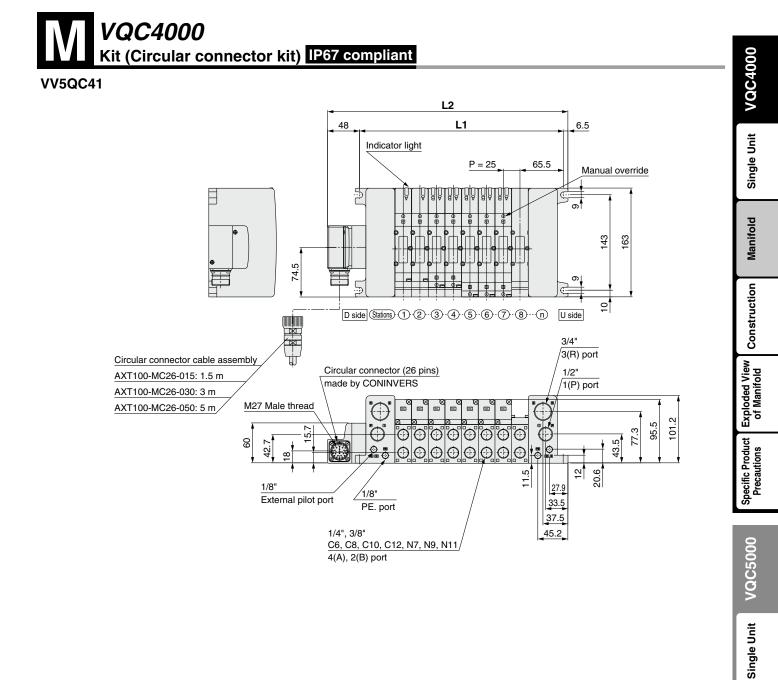
Circular connector cable assemblies

Cable	Assembly part no.
length [L]	26P
1.5 m	AXT100-MC26-015
3 m	AXT100-MC26-030
5 m	AXT100-MC26-050

* Cannot be used for transfer wiring.

* Lengths other than the above is also

available. Please contact SMC for details.



Dimer	Dimensions Formula: L1 = 25n + 106, L2 = 25n + 150.5 n: Stations (Maximum 16 stations)								3 stations)							
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	131	156	181	206	231	256	281	306	331	356	381	406	431	456	481	506

360.5

385.5

410.5

435.5

460.5

485.5

510.5

535.5

560.5

L2

185.5

210.5

235.5

260.5

285.5

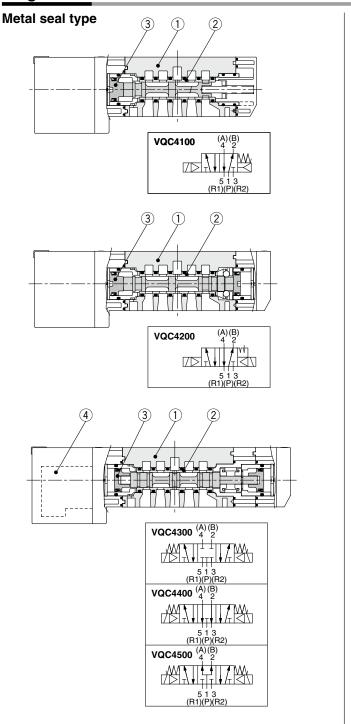
310.5

335.5

30

Series VQC4000 Construction

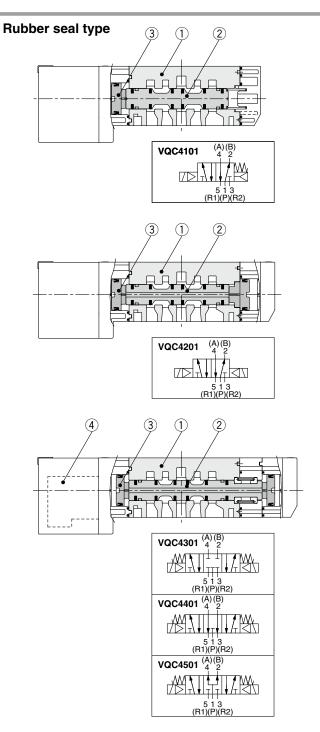
Plug-in Unit



Component Parts

No.	Description	Material	Note
1	Body	Aluminum die-casted	
2	Spool/Sleeve	Stainless steel	
3	Piston	Resin	

Replacement Parts

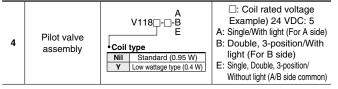


Component Parts

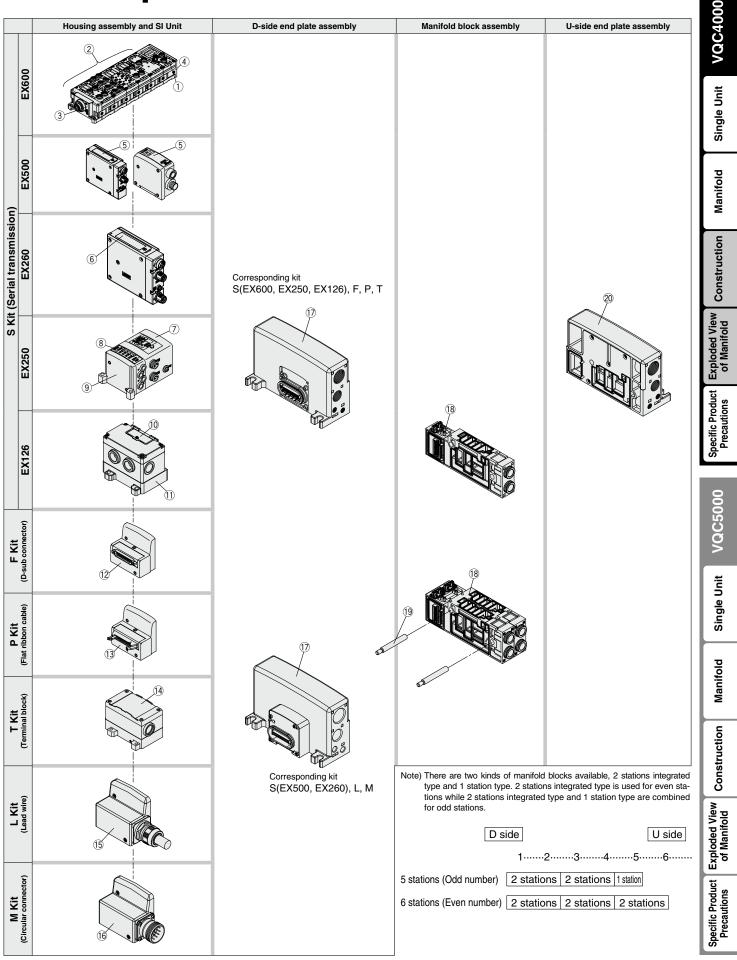
No.	Description	Material	Note
1	Body	Aluminum die-casted	
2	Spool valve	Aluminum, HNBR	
3	Piston	Resin	

Replacement Parts

SMC



Series VQC4000 Exploded View of Manifold



Manifold Assembly Part No. Housing Assembly and SI Unit/Input Block

No.	Description	Part no.	Note			
-		EX600-SDN1A	DeviceNet™, Negative common (PNP)			
		EX600-SDN2A	DeviceNet [™] , Positive common (NPN)			
		EX600-SMJ1	CC-Link, Negative common (PNP)			
		EX600-SMJ2	CC-Link, Positive common (NPN)			
		EX600-SPR1A	PROFIBUS DP, Negative common (PNP)			
		EX600-SPR2A	PROFIBUS DP, Positive common (NPN)			
		EX600-SEN1	EtherNet/IP™ (1 port), Negative common (PNP)			
1	SI Unit	EX600-SEN2	EtherNet/IP™ (1 port), Positive common (NPN)			
		EX600-SEN3	EtherNet/IP™ (2 port), Negative common (PNP)			
		EX600-SEN4	EtherNet/IP™ (2 port), Positive common (NPN)			
		EX600-SEC1	EtherCAT®, Negative common (PNP)			
		EX600-SEC2	EtherCAT®, Positive common (NPN)			
		EX600-SE02	PROFINET, Negative common (PNP)			
		EX600-SPN1	PROFINET, Positive common (NPN)			
		EX600-SPN2	NPN input, M12 connector, 5 pins (4 pcs.), 8 inputs			
		EX600-DXPB	PNP input, M12 connector, 5 pins (4 pcs.), 8 inputs			
		EX600-DXNC	NPN input, M8 connector, 3 pins (8 pcs.), 8 inputs			
		EX600-DXNC1	NPN input, M8 connector, 3 pins (8 pcs.), 8 inputs, with open circuit detectio			
		EX600-DXPC	PNP input, M8 connector, 3 pins (8 pcs.), 8 inputs			
	Digital Input Unit	EX600-DXPC1	PNP input, M8 connector, 3 pins (8 pcs.), 8 inputs, with open circuit detectio			
		EX600-DXND	NPN input, M12 connector, 5 pins (8 pcs.), 16 inputs			
		EX600-DXPD	PNP input, M12 connector, 5 pins (8 pcs.), 16 inputs			
		EX600-DXNE	NPN input, D-sub connector, 25 pins, 16 inputs			
		EX600-DXPE	PNP input, D-sub connector, 25 pins, 16 inputs			
		EX600-DXNF	NPN input, Spring type terminal box, 32 pins, 16 inputs			
_		EX600-DXPF	PNP input, Spring type terminal box, 32 pins, 16 inputs			
2		EX600-DYNB	NPN output, M12 connector, 5 pins (4 pcs.), 8 outputs			
	Digital Output Unit	EX600-DYPB	PNP output, M12 connector, 5 pins (4 pcs.), 8 outputs			
		EX600-DYNE	NPN output, D-sub connector, 25 pins, 16 outputs			
		EX600-DYPE	PNP output, D-sub connector, 25 pins, 16 outputs			
		EX600-DYNF	NPN output, Spring type terminal box, 32 pins, 16 outputs			
		EX600-DYPF	PNP output, Spring type terminal box, 32 pins, 16 outputs			
		EX600-DMNE	NPN input/output, D-sub connector, 25 pins, 8 inputs/outputs			
	Digital Input/Output Unit	EX600-DMPE	PNP input/output, D-sub connector, 25 pins, 8 inputs/outputs			
	Digital input output onit	EX600-DMNF	NPN input/output, Spring type terminal box, 32 pins, 8 inputs/outputs			
		EX600-DMPF	PNP input/output, Spring type terminal box, 32 pins, 8 inputs/outputs			
	Analog Input Unit	EX600-AXA	M12 connector, 5 pins (2 pcs.), 2-channel input			
	Analog Output Unit	EX600-AYA	M12 connector, 5 pins (2 pcs.), 2-channel output			
	Analog Input/Output Unit	EX600-AMB	M12 connector, 5 pins (4 pcs.), 2-channel input/output			
		EX600-ED2	M12 connector, 5 pins, Max. supply current 2 A			
3	End plate	EX600-ED2-2	M12 connector, 5 pins, Max. supply current 2 A, with DIN rail mounting bracket			
3	End plate	EX600-ED3	7/8 inch connector, 5 pins, Max. supply current 8 A			
		EX600-ED3-2	7/8 inch connector, 5 pins, Max. supply current 8 A, with DIN rail mounting bracke			
4	Valve plate	EX600-ZMV1	Enclosed parts: Round head screws (M4 x 6) 2 pcs., Round head screws (M3 x 8) 4 pcs			
		EX500-S103	EtherNet/IP™, Negative common (PNP)			
(5)	SI Unit	EX500-Q001	DeviceNet [™] , PROFIBUS DP, EtherNet/IP [™] , Positive common (NPN)			
9		EX500-Q101	DeviceNet [™] , PROFIBUS DP, EtherNet/IP [™] , Negative common (PNP)			

Exploded View of Manifold Series VQC4000

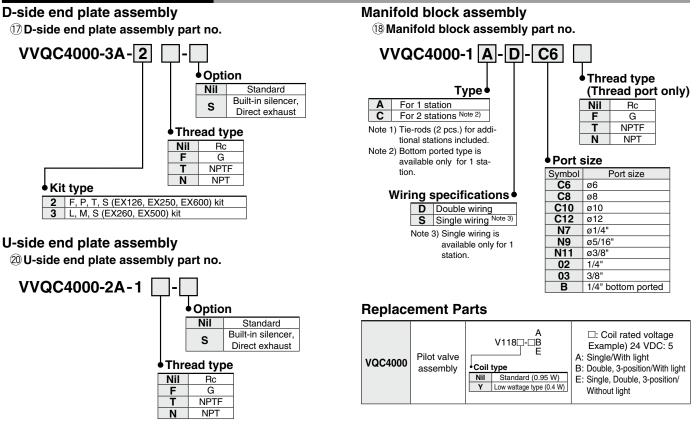
Manifold Assembly Part No.

		EX260-SDN1	DeviceNet [™] , M12 connector, 32 outputs, Negative common (PNP)
		EX260-SDN2	DeviceNet [™] , M12 connector, 32 outputs, Positive common (NPN)
		EX260-SDN3	DeviceNet [™] , M12 connector, 16 outputs, Negative common (PNP)
		EX260-SDN4	DeviceNet [™] , M12 connector, 16 outputs, Positive common (NPN)
		EX260-SRP1	PROFIBUS DP, M12 connector, 32 outputs, Negative common (PNP)
		EX260-SRP2	PROFIBUS DP, M12 connector, 32 outputs, Positive common (NPN)
		EX260-SRP3	PROFIBUS DP, M12 connector, 16 outputs, Negative common (PNP)
		EX260-SRP4	PROFIBUS DP, M12 connector, 16 outputs, Positive common (NPN)
		EX260-SRP5	PROFIBUS DP, D-sub connector, 32 outputs, Negative common (PNP)
		EX260-SRP6	PROFIBUS DP, D-sub connector, 32 outputs, Positive common (NPN)
		EX260-SRP7	PROFIBUS DP, D-sub connector, 16 outputs, Negative common (PNP)
		EX260-SRP8	PROFIBUS DP, D-sub connector, 16 outputs, Positive common (NPN)
		EX260-SMJ1	CC-Link, M12 connector, 32 outputs, Negative common (PNP)
		EX260-SMJ2	CC-Link, M12 connector, 32 outputs, Positive common (NPN)
6	SI Unit	EX260-SMJ3	CC-Link, M12 connector, 16 outputs, Negative common (NNP)
		EX260-SMJ4	CC-Link, M12 connector, 16 outputs, Positive common (NPN)
		EX260-SEC1	EtherCAT [®] , M12 connector, 32 outputs, Negative common (PNP)
		EX260-SEC2	EtherCAT [®] , M12 connector, 32 outputs, Positive common (NPN)
		EX260-SEC3	EtherCAT [®] , M12 connector, 16 outputs, Negative common (NNP)
		EX260-SEC4	EtherCAT®, M12 connector, 16 outputs, Positive common (NPN)
		EX260-SPN1	PROFINET, M12 connector, 32 outputs, Negative common (PNP)
		EX260-SPN2	PROFINET, M12 connector, 32 outputs, Positive common (NPN)
		EX260-SPN3	PROFINET, M12 connector, 16 outputs, Negative common (PNP)
		EX260-SPN4	PROFINET, M12 connector, 16 outputs, Positive common (NPN)
		EX260-SEN1	EtherNet/IP™, M12 connector, 32 outputs, Negative common (PNP)
		EX260-SEN2	EtherNet/IP™, M12 connector, 32 outputs, Negative common (NPN)
		EX260-SEN3	EtherNet/IP™, M12 connector, 16 outputs, Negative common (NNN)
		EX260-SEN4	EtherNet/IP™, M12 connector, 16 outputs, Positive common (NPN)
		EX250-SPR1	PROFIBUS DP, Negative common (PNP)
		EX250-SMJ2	CC-Link, Positive common (NPN)
		EX250-SAS3	AS-Interface, 8 in/8 out, 31 slave modes, 2 power supply systems, Negative common (PNP)
		EX250-SAS5	AS-Interface, 4 in/4 out, 31 slave modes, 2 power supply systems, Negative common (PNP)
7	SI Unit	EX250-SAS5	AS-Interface, 8 in/8 out, 31 slave modes, 1 power supply systems, Negative common (PNP)
-		EX250-SAS7 EX250-SAS9	AS-Interface, 4 in/4 out, 31 slave modes, 1 power supply system, Negative common (PNP) AS-Interface, 4 in/4 out, 31 slave modes, 1 power supply system, Negative common (PNP)
		EX250-SA35	CANopen, Negative common (PNP)
		EX250-SOATA EX250-SDN1	DeviceNet [™] , Negative common (PNP)
		EX250-SEN1	EtherNet/IP TM , Negative common (PNP)
		EX250-JE1	M12, 2 inputs
8	Input block	EX250-IE2	M12, 4 inputs
-		EX250-IE3	M8, 4 inputs
		EX250-EA1	Direct mounting
9	End plate assembly	EX250-EA1	DIN rail mounting
10	SII Unit	EX250-EA2 EX126D-SMJ1	CC-Link, Positive common (NPN)
11	Terminal block plate	VVQC1000-74A-2	For EX126 SI Unit mounting
12	D-sub connector housing assembly	VVQC1000-F25-1	F kit, 25 pins
-	Sub connector nousing assembly	VVQC1000-P25-1	P kit, 26 pins
3	Flat ribbon cable housing assembly	VVQC1000-P20-1	
4	Terminal block box housing assembly		P kit, 20 pins T kit
4	reminal block box nousing assembly	VVQC1000-T0-1	
E	Lood wire housing secondly	VVQC1000-L25-0-1	L kit with 0.6 m lead wire
5	Lead wire housing assembly	VVQC1000-L25-1-1	L kit with 1.5 m lead wire
		VVQC1000-L25-2-1	L kit with 3.0 m lead wire

SMC

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Manifold Assembly Part No.



19 Tie-rod assembly part no. (2 units)

VQC4000	VVQC4000-TR-
of manifo number o not requir	rder when reducing the number ld stations. When increasing the of stations, additional orders are red since they are included in the block assembly.

Note 2) Number of stations, 02 to 16

Exploded View of Manifold Series VQC4000

List of Valves, Options, and Mounting Bolts

ber ions	Valve and options	Bolt part no.	Q'ty (pcs.)	Note	Option mounting diagram	
	Single valve	AXT632-17-4 (M3 x 37)	3		Valve	
0	Blanking plate (VVQ4000-10A- ¹ ₅)	AXT632-38-1 (M3 x 14)		For manifold	Blanking plate	
	Valve + Individual SUP spacer (VVQ4000-P- $\frac{1}{5}$ - $\frac{02}{10}$)	① AXT632-17-10 (M3 x 62) ② AXT632-17-19 (M3 x 26)	3	For manifold		
	Valve + Individual EXH spacer (VVQ4000-R- $\frac{1}{5}$, $\frac{02}{03}$)	① AXT632-17-10 (M3 x 62) ② AXT632-17-19 (M3 x 26)	3	For manifold		
	Valve + Restrictor spacer (VVQ4000-20A- ¹ ₅)	① AXT632-17-19 (M3 x 26) ① AXT632-17-10 (M3 x 62) ② AXT632-17-19 (M3 x 26)	3	Not necessary when mounting the sub-plate.	02	
	Valve + Release valve spacer (VVQ4000-24A- ¹ / ₅ D)	① AXT632-17-19 (M3 x 20) ① AXT632-17-10 (M3 x 62) ② AXT632-17-19 (M3 x 26)	3	For manifold	Valve	
1	Valve + SUP stop valve spacer (VVQ4000-37A- $\frac{1}{5}$)	① AXT632-17-10 (M3 x 62)	3	Net a second such as more than the such a late	Spacer	
	Valve + Double check spacer with residual pressure exhaust $(VVQ4000-25A-\frac{1}{5})$	 ② AXT632-17-19 (M3 x 26) ① AXT632-17-11 (M3 x 87) ③ AXT620 41 1 (M3 x 54) 	2	Not necessary when mounting the sub-plate.		
	Valve + Interface regulator (ARBQ4000-00 $\frac{\beta}{R} - \frac{1}{5}$)	 ② AXT632-41-1 (M3 x 54) ① AXT632-17-11 (M3 x 87) ③ AXT620 17 9 (M2 x 52) 	2	Not necessary when mounting the sub-plate.		
	(ARBQ4000-00 g - 5) Blanking plate + SUP stop valve	② AXT632-17-8 (M3 x 52) ① AXT632-41-4 (M3 x 42)	2	Not necessary when mounting the sub-plate.	1 Blanking plate 2	
	(Top) (Bottom)	② AXT632-17-19 (M3 x 26)	2	For manifold	Spacer	
	Valve + Individual SUP + Individual EXH (Top) (Bottom) (Bottom) (Top)	① AXT632-17-11 (M3 x 87) ② AXT632-17-8 (M3 x 52)	3	For manifold		
	Valve + Restrictor + Individual SUP or Individual EXH (Top) (Top)	① AXT632-17-11 (M3 x 87)	3	For manifold The individual EXH cannot be		
	(Bottom) (Bottom) Valve + SUP stop valve + Individual SUP, (Top) Individual EXH or	 ② AXT632-17-8 (M3 x 52) ① AXT632-17-11 (M3 x 87) 	2	mounted on the top.	1, 2	
	Restrictor (Bottom) Valve + Double check spacer with + Individual SUP or residual pressure exhaust Individual EXH	② AXT632-17-8 (M3 x 52) ① AXT632-17-14 (M3 x 112)	2		Valve	
2	(Top) (Bottom) Valve + Interface regulator + Individual SUP, Individual EXH or	 ② AXT632-41-2 (M3 x 78) ① AXT632-17-14 (M3 x 112) 	2	For manifold For manifold	Spacer (Top) Spacer (Bottom)	
-	(Top) Restrictor (Bottom)	2 AXT632-41-2 (M3 x 78)	2	The individual EXH and restrictor can be mounted on the top.		
	Valve + Restrictor + Double check spacer with (Top) residual pressure exhaust (Bottom)	① AXT632-17-14 (M3 x 112) ② AXT632-41-2 (M3 x 78)	3	For manifold		
	Valve + Double check spacer with + Interface regulator residual pressure exhaust (Top) (Bottom)	① AXT632-17-16 (M3 x 137) ② AXT632-41-3 (M3 x 103)	3	For manifold		
	Blanking plate + SUP stop valve + Individual SUP	① AXT632-17-17 (M3 x 66)	3	For manifold	1 Blanking plate 2 Spacer (Top)	
	(Top) (Bottom)	② AXT632-17-8 (M3 x 52)	2			
	Valve + SUP stop valve (Top) + Individual SUP (Middle, Bottom) + Individual EXH (Middle, Bottom)	① AXT632-17-14 (M3 x 112) ② AXT632-17-13 (M3 x 77)	3	For manifold		
	Valve + Double check spacer with residual pressure exhaust (Top) + Individual SUP (Middle, Bottom) + Individual EXH (Middle, Bottom)	① AXT632-17-16 (M3 x 137) ② AXT632-41-3 (M3 x 103)	3	For manifold	1 Valve	
3	Valve + Spacer (Top): Interface regulator Spacer (Middle): "Individual SUP or Individual EXH"/"Restrictor"	① AXT632-17-16 (M3 x 137)	3	For manifold The individual EXH and restrictor	Spacer (Top)	
	Spacer (Bottom): "Restrictor"/"Individual SUP or Individual EXH" Valve + Double check spacer with residual pressure exhaust (Top) + SUP stop valve (Middle)	 2 AXT632-41-3 (M3 x 103) 1 AXT632-17-16 (M3 x 137) 	2	can be mounted on the top.	Spacer (Middle) Spacer (Bottom)	
	+ Individual SUP (EXH) (Bottom) Valve + Interface regulator (Top) + Double check spacer	 ② AXT632-41-3 (M3 x 103) ① AXT632-17-20 (M3 x 162) 	2	For manifold		
	with residual pressure exhaust (Middle) + Individual SUP (EXH) (Bottom)	② AXT632-41-5 (M3 x 128)	2	available as special order		

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Be sure to read this before handling. Refer to the back cover for Safety Instructions. For 3/4/5 Port Solenoid Valve Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on the SMC website, http://www.smcworld.com

Continuous Duty

MWarning

When the product is continuously energized for a long period of time (10 minutes or longer), select the low wattage type (DC specification). The AC type cannot be continuously energized for 10 minutes or longer. If anything is unclear, please contact SMC.

Manual Override

A Warning

Since connected equipment will operate when the manual override is activated, confirm that conditions are safe prior to activation.

■ VQC4000

Push type (Tool required)



The manual override will return when released.

etc., until it stops.

Push down the manual override button with a small flat head screwdriver until it stops, and turn it clockwise 90° to lock it. Turn it counterclockwise to release it.

Push down the manual override button with a small screwdriver,



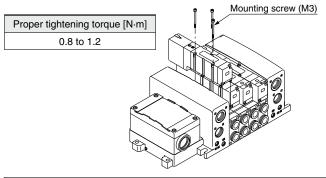
Push down the manual override button with a small flat head screwdriver or with your finger until it stops, and turn it clockwise 90° to lock it. Turn it counterclockwise to release it.



Valve Mounting

▲ Caution

After confirming that the gasket is installed correctly, securely tighten the mounting screws according to the tightening torque shown below.



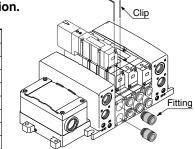
Replacement of One-touch Fittings

▲ Caution

Cylinder port fittings are available in cassette type and can be replaced easily. Fittings are secured with a retaining clip that is inserted from the top side of the valve. After removing the valve, remove the clip with a flat head screwdriver to replace the fittings. To mount a fitting, insert the fitting assembly until it stops and reinsert the retaining clip

to its designated position.

Applicable	Fitting assembly part no.
tube O.D.	VQC4000
ø6	VVQ4000-50B-C6
ø8	VVQ4000-50B-C8
ø10	VVQ4000-50B-C10
ø12	VVQ4000-50B-C12
ø1/4"	VVQ4000-50B-N7
ø5/16"	VVQ4000-50B-N9
ø3/8"	VVQ4000-50B-N11



Installation and Removal of Light Cover

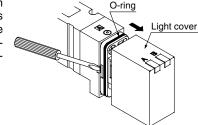
≜Caution

Installation/Removal of light cover

Removal

Open the cover by inserting a small flat head screwdriver into the slot on the side of the pilot assembly (see drawing below), lift the

cover out about 1 mm and then pull off. If it is pulled off at an angle, the pilot valve may be damaged or the protective Oring may be scratched.



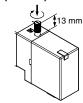
Installation

Place the cover straight over the pilot assembly so that the pilot valve is not touched, and push it until the cover hook locks without twisting the protective O-ring. (When pushed in, the hook opens and locks automatically.)

Locking type (Tool required)



Locking type (Manual)



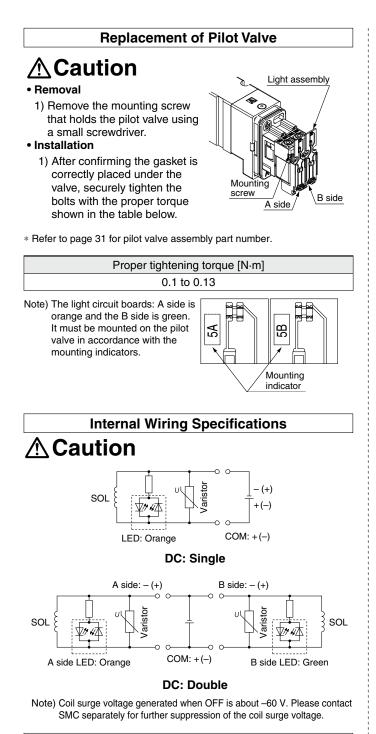
▲ Caution

Do not apply excessive torque when turning the locking type manual override. (0.1 $N{\cdot}m$ or less)





Be sure to read this before handling. Refer to the back cover for Safety Instructions. For 3/4/5 Port Solenoid Valve Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on the SMC website, http://www.smcworld.com



How to Calculate the Flow Rate

For obtaining the flow rate, refer to the **WEB catalog** or the Best Pneumatics No. 1.



Be sure to read this before handling. Refer to the back cover for Safety Instructions. For 3/4/5 Port Solenoid Valve Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on the SMC website, http://www.smcworld.com

Serial Wiring EX500/EX260/EX250/EX126 Precautions

MWarning

1. These products are intended for use in general factory automation equipment.

Avoid using these products in machinery/equipment which affects human safety, and in cases where malfunction or failure can result in extensive damage.

- 2. Do not use in explosive environments, in the presence of inflammable gases, or in corrosive environments. This can cause injury or fire.
- 3. Work such as transporting, installing, piping, wiring, operation, control and maintenance should be performed by knowledgeable and qualified personnel only. As handling involves the risk of a danger of electrocution, injury or fire.
- 4. Install an external emergency stop circuit that can promptly stop operation and shut off the power supply.
- 5. Do not modify these products. Modifications done to these products carry the risk of injury and damage.

≜Caution

- 1. Read the Operation Manual carefully, strictly observe the precautions and operate within the range of the specifications.
- 2. Do not drop these products or submit them to strong impacts. This can cause damage, failure or malfunction.
- 3. In locations with poor electrical conditions, take steps to ensure a steady flow of the rated power supply. Use of a voltage outside of the specifications can cause a malfunction, damage to the Unit, electrocution or fire.
- 4. Do not touch connector terminals or internal circuit elements when current is being supplied. There is a danger of malfunction, damage to the Unit or electrocution if connector terminals or internal circuit elements are touched when current is being supplied. Be sure that the power supply is OFF when adding or removing manifold valves or input blocks or when connecting or disconnecting connectors.
- 5. Operate at an ambient temperature that is within the specifications. Even when the ambient temperature range is within the specifications, do not use in locations where there are rapid temperature changes.
- 6. Keep wire scraps and other extraneous materials from getting inside these products. This can cause fire, failure or malfunction.
- 7. Give consideration to the operating environment depending on the type of enclosure being used. To achieve IP67 protection, provide appropriate wiring between all Units using electrical wiring cables, communication connectors and cables with M12 connectors. Also, provide waterproof caps when there are unused ports, and perform proper mounting of Input Units, input blocks, SI Units and manifold valves. Provide a cover or other protection for applications in which there is constant exposure to water.
- 8. Use the proper tightening torques. There is a possibility of damaging threads if tightening exceeds the tightening torque range.
- 9. Provide adequate protection when operating in locations such as the following:
 - · Where noise is generated by static electricity
 - \cdot Where there is a strong electric field
 - \cdot Where there is a danger of exposure to radiation
 - · When in close proximity to power supply lines

▲ Caution

- 10. When these products are installed in equipment, provide adequate protection against noise by using noise filters.
- 11. Since these products are components whose end usage is obtained after installation in other equipment, the customer should confirm conformity to EMC directives for the finished product.
- 12. Do not remove the name plate.
- 13. Perform periodic inspections and confirm normal operation, otherwise it may be impossible to guarantee safety due to unexpected malfunction or erroneous operation.
- 14. Take great care since the SI Unit side surface of the EX260-SPN□ may become hot, causing burn hazard.
- **15.** Do not use in places where there are cyclic temperature changes. In case that the cyclic temperature is beyond normal temperature changes, the inside product unit is likely to be adversely effected.
- 16. Do not use in direct sunlight.
- Do not use in direct sunlight. It may cause malfunction or damage. 17. Do not use in places where there is radiated heat around it.

Such a place is likely to cause malfunction.

Power Supply Safety Instructions

A Caution

- 1. Operation is possible with a single power supply or a separate power supply. However, be sure to provide two wiring systems (one for solenoid valves, and one for Input and Control Units). When it is UL compliant, use a class 2 power supply unit in accordance with UL1310 for a combined direct current power supply.
- 2. Select the proper type of enclosure according to the environment of operation.

IP65/67 protection class is achieved when the following conditions are met.

1) The Units are connected properly with wiring cable for power supply, communication connector, and cable with M12 connector.

- 2) Suitable mounting of each Unit and manifold valve.
- 3) Be sure to mount a seal cap on any unused connectors.

If using in an environment that is exposed to water splashes, please take measures such as using a cover.

For IP40 protection class, do not use in atmospheres with corrosive gas, chemicals, sea water, water, steam, or where there is direct contact with any of these.

When EX260-SPR5/6/7/8 are connected, the enclosure of the manifold should be IP40.

Cable Safety Instructions

A Caution

- 1. Avoid miswiring, as this can cause a malfunction, damage and fire in the Unit.
- 2. To prevent noise and surge in signal lines, keep all wiring separate from power lines and high voltage lines. Otherwise, this can cause a malfunction.
- 3. Check wiring insulation, as defective insulation can cause damage to the Unit when excessive voltage or current is applied.
- 4. Do not bend or pull cables repeatedly, and do not place heavy objects on them or allow them to be pinched. This can cause broken lines.



Be sure to read this before handling. Refer to the back cover for Safety Instructions. For 3/4/5 Port Solenoid Valve Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on the SMC website, http://www.smcworld.com

EX600 Precautions

Design / Selection

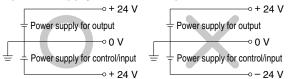
Marning

- 1. Do not use beyond the specification range. Using beyond the specification range can cause a fire, malfunction, or damage to the system. Check the specifications before operation.
- 2. When using for an interlock circuit:
 - Provide a multiple interlock system which is operated by another system (such as mechanical protection function).
 - Perform an inspection to confirm that it is working properly.

Otherwise, this may cause possible injuries due to malfunction.

≜Caution

- 1. When applicable to UL, use a Class 2 power supply unit conforming to UL1310 for direct current power supply.
- Use within the specified voltage range. Using beyond the specified voltage range is likely to cause the product to be damaged or to malfunction.
- 3. The power supply for the unit should be 0 V as the standard for both power supply for output as well as power supply for control/input.



4. Do not install in places where it can be used as a foothold.

Applying any excessive load such as stepping on the product by mistake or placing a foot on it, will cause it to break.

5. Keep the surrounding space free for maintenance. When designing a system, take into consideration the amount of free space needed for performing maintenance.

6. Do not remove the name plate.

Improper maintenance or incorrect use of Operation Manual can cause equipment failure or malfunction. Also, there is a risk of losing conformity with safety standards.

7. Beware of inrush current when the power supply is turned on.

Some connected loads can apply an initial charge current which will trigger the over current protection function, causing the Unit to malfunction.

Mounting

- ▲Caution
- 1. When handling and assembling Units:
 - Do not touch the sharp metal parts of the connector or plug.
 - Do not apply excessive force to the Unit when disassembling.
 - The connecting portions of the Unit are firmly joined with seals. • When joining Units, take care not to get fingers

caught between Units. Injury can result.

2. Do not drop, bump, or apply excessive impact.

Otherwise, this can cause damage, equipment failure or malfunction.

3. Observe the tightening torque range.

Tightening outside of the allowable torque range will likely damage the screw. IP67 cannot be guaranteed if the screws are not tightened to the specified torque.

4. When lifting a large size Manifold Solenoid Valve Unit, take care to avoid causing stress to the valve connection joint.

The connection joint with the Unit may be damaged. Because the product may be heavy, carrying and installation should be performed by more than one operator to avoid strain or injury.

5. When placing a manifold, mount it on a flat surface. Torsion in the whole manifold can lead to trouble such as air leakage or contact failure.

Wiring

▲Caution

1. Provide the grounding to maintain the safety of the reduced wiring system and to improve the noise immunity.

Provide a specific grounding as close to the Unit as possible to minimize the distance to grounding.

2. Avoid repeatedly bending or stretching the cable and applying a heavy object or force to it. Wiring applying repeated bending and tensile stress to the

cable can break the circuit.

3. Avoid miswiring.

SMC

If miswired, there is a danger of malfunction or damage to the reduced wiring system.

Single Unit

Manifold

Construction

VQC4000

Single Unit

40



Be sure to read this before handling. Refer to the back cover for Safety Instructions. For 3/4/5 Port Solenoid Valve Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on the SMC website, http://www.smcworld.com

EX600 Precautions

Wiring

4. Do not wire while energizing the product.

There is a danger of malfunction or damage to the reduced wiring system or input/output device.

5. Avoid wiring the power line and high pressure line in parallel.

Noise or surge produced by signal line resulting from the power line or high pressure line could cause a malfunction. Wiring of the reduced wiring system or input/output device and the power line or high pressure line should be separated from each other.

6. Check for the wiring insulation.

Defective insulation (contact with other circuits, improper insulation between terminals, etc.) may cause damage to the reduced wiring system or input/output device due to excessive voltage or current.

7. When the reduced wiring system is installed in machinery/equipment, provide adequate protection against noise by using noise filters etc.

Noise in signal lines may cause a malfunction.

8. When connecting wires of input/output device or Handheld Terminal, prevent water, solvent or oil from entering inside from the connecter section.

Otherwise, this can cause damage, equipment failure or malfunction.

9. Avoid wiring patterns in which excessive stress is applied to the connector.

This may cause equipment failure or malfunction due to contact failure.

Operating Environment

AWarning

1. Do not use in an atmosphere containing an inflammable gas or explosive gas.

Use in such an atmosphere is likely to cause a fire or explosion. This system is not explosion-proof.

/∴ Caution

1. Select the proper type of enclosure according to the environment of operation.

IP65/67 is achieved when the following conditions are met.

- 1) Provide appropriate wiring between Units using electrical wiring cables, communication connectors and cables with M12 connectors.
- Suitable mounting of each Unit and manifold valve.
- 3) Be sure to mount a seal cap on any unused connectors.

If using in an environment that is exposed to water splashes, please take measures such as using a cover.

When the enclosure is IP40, do not use in an operating environment or atmosphere where it may come in contact with corrosive gas, chemical agents, seawater, water, or water vapor. When connected to the EX600-D $\Box\Box$ E or EX600-D $\Box\Box$ F, manifold enclosure is IP40.

Also, the Handheld Terminal conforms to IP20, so prevent foreign matter from entering inside, and water, solvent or oil from coming in direct contact with it.

Operating Environment

A Caution

2. Provide adequate protection when operating in locations such as the following.

Failure to do so may cause a malfunction or equipment failure. The effect of countermeasures should be checked in individual equipment and machine.

- 1) Where noise is generated by static electricity etc.
- 2) Where there is a strong electric field
- 3) Where there is a danger of exposure to radiation
- 4) When in close proximity to power supply lines
- 3. Do not use in an environment where oil and chemicals are used.

Operating in environments with coolants, cleaning solvents, various oils or chemicals may cause adverse effects (damage, malfunction) to the Unit even in a short period of time.

- 4. Do not use in an environment where the product could be exposed to corrosive gas or liquid. This may damage the Unit and cause it to malfunction.
- 5. Do not use in locations with sources of surge generation.

Installation of the Unit in an area around the equipment (electromagnetic lifters, high frequency induction furnaces, welding machine, motors, etc.), which generates the large surge voltage could cause to deteriorate an internal circuitry element of the Unit or result in damage. Implement countermeasures against the surge from the generating source, and avoid touching the lines with each other.

6. Use the product type that has an integrated surge absorption element when directly driving a load which generates surge voltage by relay, solenoid valves or lamp.

When a surge generating load is directly driven, the Unit may be damaged.

- 7. The product is CE marked, but not immune to lightning strikes. Take measures against lightning strikes in your system.
- 8. Keep dust, wire scraps and other foreign matter from entering inside the product.

This may cause equipment failure or malfunction.

9. Mount the Unit in such locations, where no vibration or shock is affected.

This may cause equipment failure or malfunction.

10. Do not use in places where there are cyclic temperature changes.

In case that the cyclic temperature is beyond normal temperature changes, the internal Unit is likely to be adversely affected.

- 11. Do not use in direct sunlight. This may cause equipment failure or malfunction.
- 12. Observe the ambient temperature range. This may cause a malfunction.
- 13. Do not use in places where there is radiated heat around it.

Such places are likely to cause a malfunction.





Be sure to read this before handling. Refer to the back cover for Safety Instructions. For 3/4/5 Port Solenoid Valve Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on the SMC website, http://www.smcworld.com

EX600 Precautions

Adjustment / Operation

Marning

1. Do not perform operation or setting with wet hands. There is a risk of electrical shock.

<Handheld Terminal>

- 2. Do not apply pressure to the LCD.
 - There is a possibility of the crack of LCD and injuring.
- 3. The forced input/output function is used to change the signal status forcibly. When operating this function, be sure to check the safety of the surroundings and installation.

This may cause, injuries or equipment damage.

 Incorrect setting of parameters can cause a malfunction. Be sure to check the settings before use. This may cause injuries or equipment damage.

1. Use a watchmakers' screwdriver with thin blade for the setting of each switch of the SI Unit. When setting the switch, do not touch other unrelated parts.

This may cause parts damage or malfunction due to a short circuit.

2. Provide adequate setting for the operating conditions. Failure to do so could result in malfunction.

Refer to the Operation Manual for setting of the switches.

3. For details on programming and address setting, refer to the manual from the PLC manufacturer. The content of programming related to protocol is designed by the manufacturer of the PLC used.

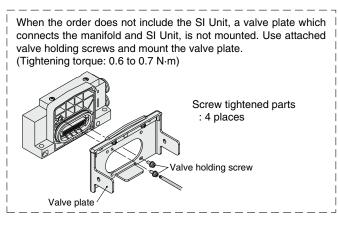
<Handheld Terminal>

4. Do not press the setting buttons with a sharp pointed object.

This may cause damage or equipment failure.

5. Do not apply excessive load and impact to the setting buttons.

This may cause damage, equipment failure or malfunction.



Maintenance

- 1. Do not disassemble, modify (including circuit board replacement) or repair this product.

Such actions are likely to cause injuries or equipment failure.

- 2. When an inspection is performed,
 - Turn off the power supply.
 - Stop the air supply, exhaust the residual pressure in piping and verify that the air is released before performing maintenance work.

Unexpected malfunction of system components and injury can result.

▲Caution

- 1. When handling and replacing Units:
 - Do not touch the sharp metal parts of the connector or plug.
 - Do not apply excessive force to the Unit when disassembling.
 - The connecting portions of the Unit are firmly joined with seals.
 - When joining Units, take care not to get fingers caught between Units. Injury can result.

2. Perform periodic inspection. Unexpected malfunction in the system composition devices is

likely to occur due to malfunction of machinery or equipment.

3. After maintenance, make sure to perform an appropriate functionality inspection.

In cases of abnormality such as faulty operation, stop operation. Unexpected malfunction in the system composition devices is likely to occur.

4. Do not use benzine and thinner for cleaning Units. Damage to the surface or erasure of the display can result. Wipe off any stains with a soft cloth.

If the stain is persistent, wipe off with a cloth soaked in a dilute solution of neutral detergent and wrung out tightly, and then finish with a dry cloth.

Other

≜Caution

1. Refer to the catalog of each series for Common Precautions and Specific Product Precautions on manifold solenoid valves.

Trademark

DeviceNet™ is a trademark of ODVA. EtherNet/IP™ is a trademark of ODVA. EtherCAT® is registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany.



Construction

Exploded View of Manifold

Specific Product

VQC5000

Precautions

Base Mounted **Plug-in: Single Unit** Series VQC5000 (€

Model

	Flow-rate characteristics Response t				e time [ms]									
Series	Configuration		Model		Port size	ize $1 \rightarrow 4/2 (P \rightarrow A/B)$		$4/2 \rightarrow 5/3 \text{ (A/B} \rightarrow \text{EA/EB)}$		Standard:	LOW Wallaye	Weight [kg]		
						C [dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv	0.95 W	type: 0.4 W	[9]
	_	Single	Metal seal	VQC5100		12	0.14	2.9	14	0.18	3.4	35	38	0.59
	sitio		Rubber seal	VQC5101	- 1/2	16	0.33	4.4	17	0.31	4.7	40	43	0.58
	2-position	Double	Metal seal	VQC5200		12	0.14	2.9	14	0.18	3.4	20	23	0.62
			Rubber seal	VQC5201		16	0.33	4.4	17	0.31	4.7	25	28	0.60
		Closed center	Metal seal	VQC5300		11	0.24	2.6	11	0.23	2.8	50	53	0.65
VQC5000			Rubber seal	VQC5301		12	0.33	3.4	13	0.37	3.7	60	63	0.58
VQC5000	_	- Exhaust	Metal seal	VQC5400		12	0.13	2.9	14	0.18	3.4	50	53	0.65
	osition	center	Rubber seal	VQC5401]	14	0.39	3.9	16	0.35	4.5	60	63	0.58
	3-po	Pressure	Metal seal	VQC5500]	12	0.23	2.9	13	0.24	3.3	50	53	0.65
	က	center	Rubber seal	VQC5501		13	0.32	3.4	14	0.40	3.9	60	63	0.58
		Double	Metal seal	VQC5600]	8.0	_	_	8.5	_	_	62	65	1.17
		check	Rubber seal	VQC5601]	8.3	_	_	9.0	_	_	75	78	1.10

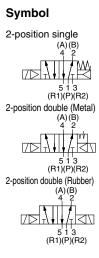
Note 1) Value for valve on sub-plate

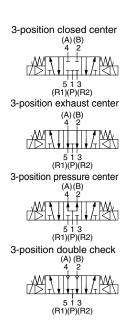
Note 2) Cylinder port 1/2: Value for valve on sub-plate

Note 3) Based on JIS B 8375-1981. (Supply pressure: 0.5 MPa {5.1 kgf/cm²}, with indicator light and surge voltage suppressor, clean air. This will change depending on pressure and air quality.) The value when ON for the double type.



Plug-in unit





Standard Specifications

	Valve construc	tion	Metal seal	Rubber seal			
	Fluid		Air/Inert gas				
	Max. operating	Standard (DC and AC)	1.0 MPa				
SL	pressure	Low wattage type (DC)					
tio	Min.	Single	0.10 MPa	0.20 MPa			
Valve specifications	operating	Double	0.10 MPa	0.15 MPa			
	pressure	3-position	0.15 MPa	0.20 MPa			
	Proof pressure)	1.5 MPa				
	Ambient and fl	uid temperature	−5 to 50°C ^{Note 1)}				
Va	Lubrication		Not required				
	Manual overric	le	Push type/Locking type (Tool required) Option/Locking type (Manual)				
	Impact/Vibratio	on resistance	150/30 m/s ² Note 2)				
	Enclosure		Dust-tight (IP67 compatible) Note 3)				
IS	Coil rated voltage		12, 24 VDC				
tior	Allowable volta	age fluctuation	±10% of rated voltage				
Electrical ecificatior	Coil insulation	type	Class B or	equivalent			
Electrical specifications	Power consumption	24 VDC	0.95,	0.4			
s	[W]	12 VDC	0.95,	0.4			

Note 1) Use dry air to prevent condensation when operating at low temperatures.

Note 2) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction

and at the right angles to the main valve and armature in both energized and deenergized states every once for each condition. (Values at the initial period)

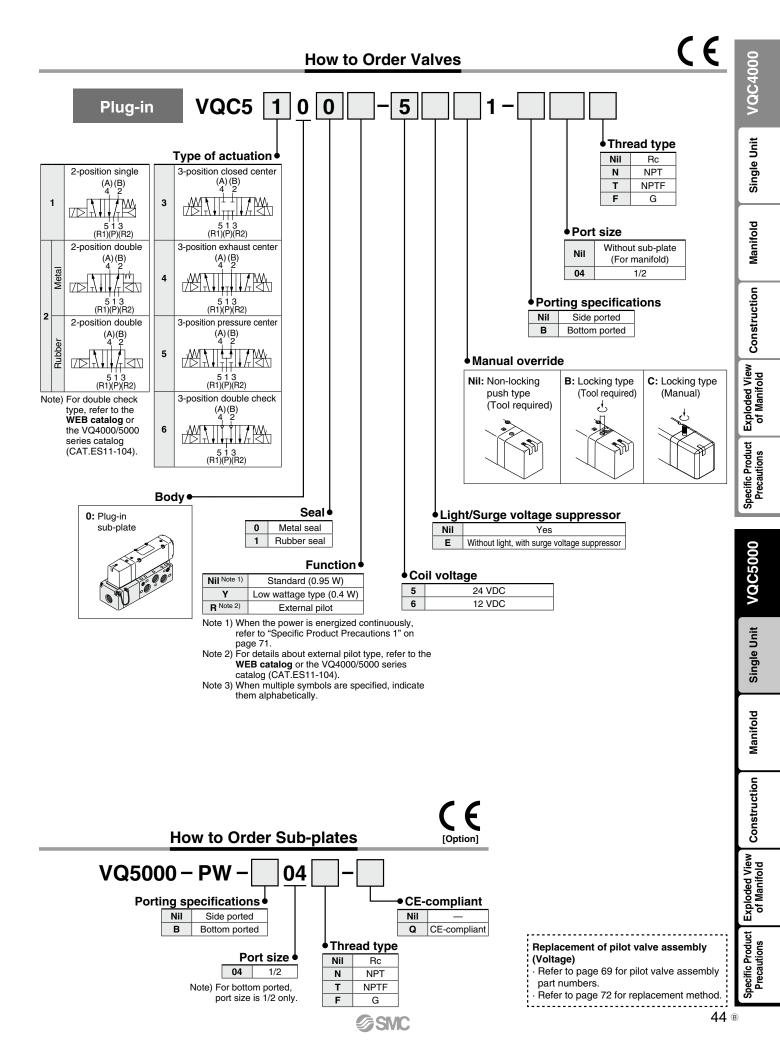
Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was

performed at both energized and de-energized states in the axial direction and at

the right angles to the main valve and armature. (Values at the initial period)

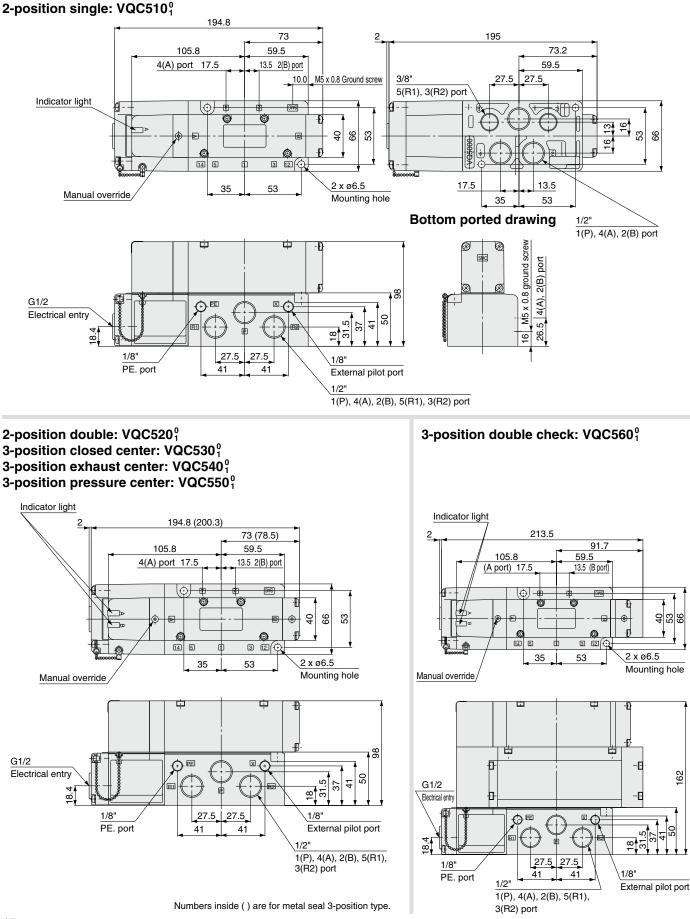
Note 3) Only applicable to S, T, L and M kits

Base Mounted Single Unit Series VQC5000



Plug-in Type

Conduit terminal

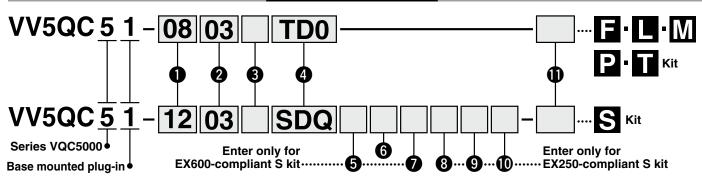


SMC

Base Mounted

Plug-in Unit Series VQC5000 (€



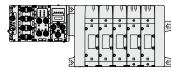


1 Valve stations									
01	1 station								
:									
12	12 stations								
The m	nimum or maximum number of stations differ								

depending on the electrical entry. (Refer to 4) Note) In the case of compatibility with the S kit/As-Interface, the maximum number of solenoids is

as shown below, so please be careful of the number of stations. 8 in/8 out: Maximum 8 solenoids

4 in/4 out: Maximum 4 solenoids



D side Stations 1 2 3 4 5 n U side * Stations are counted from station 1 on the D-side.

2 Cylinder port size

03	3/8
04	1/2
В	Bottom ported 1/4
СМ	Mixed

3 Thread type

Nil	Rc
F	G
Ν	NPT
Т	NPTF

5 End plate type

(Enter only for EX600-compliant S kit.)						
Nil Without end plate						
2	M12 connector power supply (Max. supply current 2A)					
3	7/8 inch connector power supply (Max. supply current 8A)					
Note) \	Nithout SI Unit, the symbol is nil.					

6 SI Unit output polarity

<u> </u>											
<u>ei 11</u> 2	it output polarity	EX250 integrated-type (for I/O) serial transmission system									
3101	in output polarity	DeviceNet™	PROFIBUS DP	CC-Link	AS-In	terface	CANope	n EtherNet/IP™			
Nil	+ COM	—	—	0	_		—	—			
Ν	– COM	0	0	—	0		0	0			
SI Unit output polarity		EX260 integrated-type (for output) serial transmission system									
		DeviceNet™	PROFIBUS DP	CC-Link	EtherCAT [®]		PROFINE	T EtherNet/IP™			
Nil	+ COM	0	0	0	(0 C		0			
Ν	– COM	0	0	0	0		0	0			
				- T							
SLUn	it output polarity	EX500 Gateway Decentr	alized System 2 (128 poin	ts) EX500 Ga	EX500 Gateway Decentralized System (64 points)						
51 011	in output polarity	Etherl	Net/IP™	DeviceNe	DeviceNet [™] PROFIBUS DP Eth			EtherNet/IP™			
Nil	+ COM		_	0			0	0			
Ν	– COM		0	0	0		0	0			
		1									
SLUn	it output polarity	EX600 int	egrated-type (f	or I/O) serial t	ransmi	ssion sy	/stem (Field	lbus system)			
SI Un	it output polarity	EX600 int DeviceNet™	egrated-type (1 PROFIBUS DP	or I/O) serial t CC-Link		ssion sy rCAT®	/stem (Field PROFINE	, ,			
SI Un Nil	it output polarity + COM			,	Ether			, ,			
	· · · ·	DeviceNet™	PROFIBUS DP	CC-Link	Ether	rCAT®		, ,			

I/O Unit stations

(Enter only for EX600-compliant S kit.)

NII	None
1	1 station
:	
9	9 stations

Note 1) Without SI Unit, the symbol is nil.

Note 2) SI Unit is not included in I/O Unit stations.

Note 3) When I/O Unit is selected, it is shipped separately, and assembled by customer. Refer to the attached operation manual for mounting method.

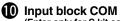
Note 4) Refer to page 41 for details about the enclosure.

8 Number of input blocks

	Enter only for S kit compliant with EX250.)						
Nil	Without SI Unit (SD0)						
0	Without input block						
1	With 1 input block						
:							
4	With 4 input blocks						
:							
8	With 8 input blocks						

Input block type

	Enter only for S kit compliant with EX250.)					
Nil Without input block						
1	M12, 2 inputs					
2	M12, 4 inputs					
3	M8, 4 inputs					



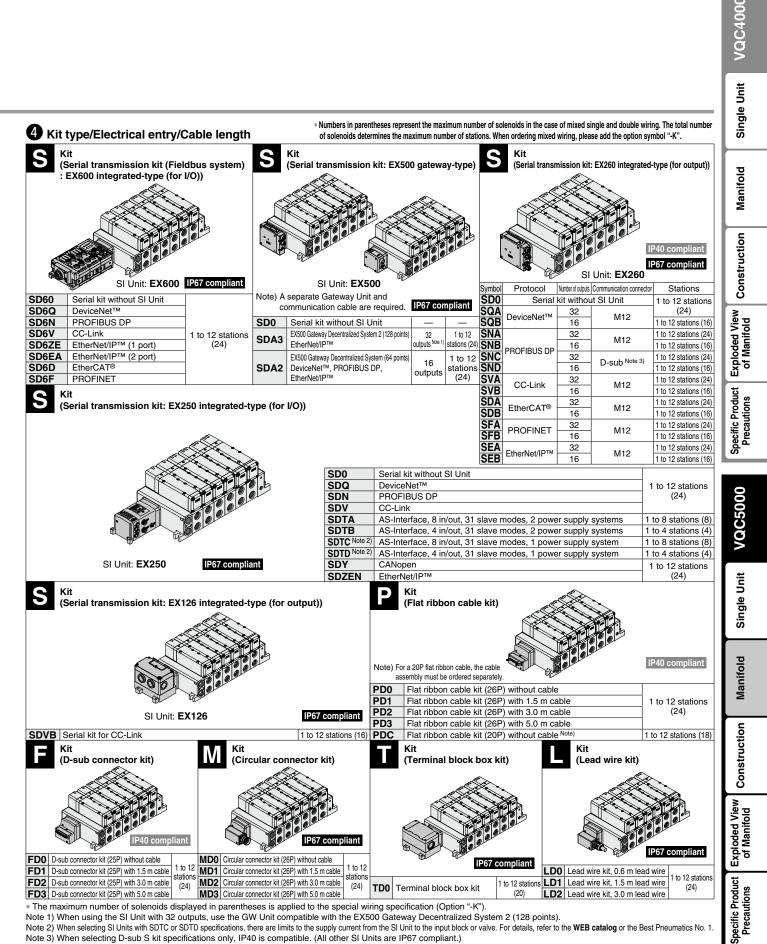
(E	inter only for S kit compliant with EX250.)
Nil	PNP sensor input or without input block
Ν	NPN sensor input

Option

Nil	None
Κ	Special wiring specifications (except for double wiring)
Ν	With name plate (available for T kit only)

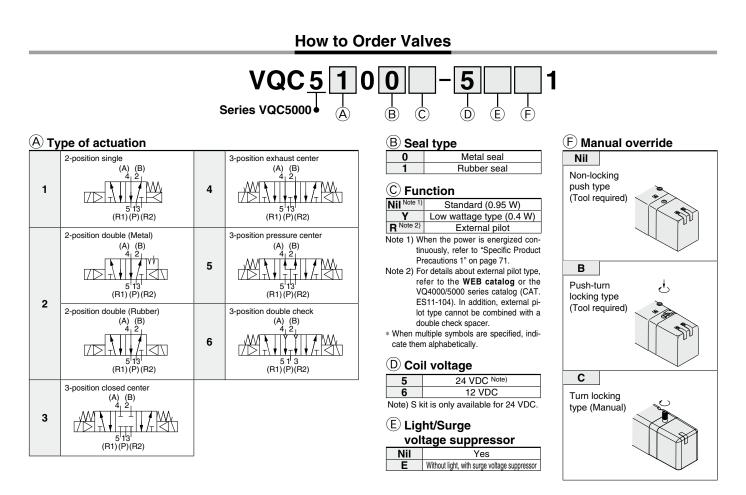


Base Mounted Plug-in Unit Series VQC5000

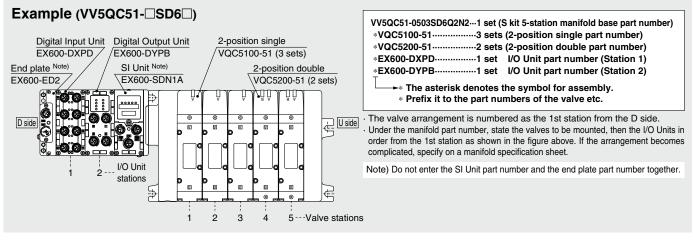


Note 4) For the SI Unit part no., refer to page 50.





How to Order Manifold Assembly



Manifold Specifications

		Connection type		Piping specifica		Note 2)	Applicable solenoid valve	5-station weight [g]
Series	Base model		Port direction	Port siz 1, 3 (P, R)	e ^{Note 1)} 2, 4 (A, B)	Applicable stations		
VQC5000	VV5QC51-□□□	 F kit: D-sub connector P kit: Flat ribbon cable T kit: Terminal block box S kit: Serial transmission L kit: Lead wire M kit: Circular connector 		D side P: 1/2 R: 1/2 (Rc, G, NPT/NPTF) U side P: 3/8 R: 3/8 (Rc, G, NPT/NPTF)	3/8,1/2 (Rc, G, NPT/NPTF)	S kit (1 to 12 stations: EX250, EX260 1 to 12 stations: EX500, EX600	VQC5□01-51	4150 · S kit (Without Unit) · Not including valve weight.

SMC

Note 1) One-touch fittings in inch sizes are also available.

Note 2) As an optional specification, the maximum number of stations can be increased by special wiring specifications.

SI Unit Part Number Table

EX600									
Symbol	Applicable	SI Unit	Paga						
Symbol	protocol	Negative common (PNP)	Positive common (NPN)	Page					
SD6Q	DeviceNet™	EX600-SDN1A	EX600-SDN2A						
SD6V	V CC-Link EX600-SMJ1		EX600-SMJ2						
SD6N	PROFIBUS DP	EX600-SPR1A	EX600-SPR2A						
SD6ZE	EtherNet/IP™ (1 port)	EX600-SEN1	EX600-SEN2	33					
SD6EA	EtherNet/IP™ (2 port)	EX600-SEN3	EX600-SEN4						
SD6D	EtherCAT®	EX600-SEC1	EX600-SEC2						
SD6F	PROFINET	EX600-SPN1	EX600-SPN2						

EX260

Symbol	Applicable	Number	SI Unit	part no.	Communication	Page				
Symbol	protocol	outputs	Negative common (PNP)	Positive common (NPN)	connector	i aye				
SQA	DeviceNet™	32	EX260-SDN1	EX260-SDN2						
SQB	Devicemet	16	EX260-SDN3	EX260-SDN4	M12					
SNA		32	EX260-SPR1	EX260-SPR2	IVIIZ	33				
SNB		16	EX260-SPR3	EX260-SPR4						
SNC	PROFIBUS DP	32	EX260-SPR5	EX260-SPR6	D-sub					
SND		16	EX260-SPR7	EX260-SPR8	D-Sub					
SVA	CC Link	32	EX260-SMJ1	EX260-SMJ2	M10					
SVB	CC-Link	16	EX260-SMJ3	EX260-SMJ4	IVIIZ					
SDA	EthorCAT®	32	EX260-SEC1	EX260-SEC2	M10					
SDB	EtherCAI®	16	EX260-SEC3	EX260-SEC4	IVITZ					
SFA		32	EX260-SPN1	EX260-SPN2	M10					
SFB		16	EX260-SPN3	EX260-SPN4	1112					
SEA	EthorNot/IDTM	32	EX260-SEN1	EX260-SEN2	M10					
SEB	Eulenvel/IP	16	EX260-SEN3	EX260-SEN4	IVI I Z					
SVB SDA SDB SFA SFB SEA	CC-Link EtherCAT® PROFINET EtherNet/IP™	16 32 16 32 16 32 32	EX260-SMJ3 EX260-SEC1 EX260-SEC3 EX260-SPN1 EX260-SPN3 EX260-SEN1	EX260-SMJ4 EX260-SEC2 EX260-SEC4 EX260-SPN2 EX260-SPN4 EX260-SEN2	M12 M12 M12 M12 M12	33				

EX126	i						/QC4000			
Symbol	Applicable proto	looc	SI Unit par	rt no.	Pag	е	Q			
SDVB	CC-Link, Positive common	n (NPN)	EX126D-S	MJ1	34		>			
EX500	Gateway Decent	ralized	System 2 (128	points)			_ي			
Symbol	Applicable protocol SI Unit part no. Negative common (PNP)						Single Unit			
SDA3	EtherNet/IP™			00-S10		33	ingl			
EX500	Gateway Decent	ralized	l System (64 poi	nts)			ο Ο			
	Applicable		SI Unit) .	Daga				
Symbol	protocol	Positiv	e common (NPN)	Negative	e common (PNP)	Page	Manifold			
	DeviceNet™						, in the second se			
SDA2	PROFIBUS DP	EX500-Q001			500-Q101	33	E S			
	EtherNet/IP™									
EX250							tion			
EX250 Symbol		able p	rotocol	SI	Unit part no.	Page	truction			
Symbol)	•			Unit part no. (250-SDN1	Page	Instruction			
Symbol	Applica	gative	e common (PN	IP) EX	•	Page	Construction			
Symbol	Applica DeviceNet™, Ne	gative legativ	e common (PN ve common (P	IP) EX NP) EX	250-SDN1	Page				
Symbol SDQ SDN	Applica DeviceNet™, Ne PROFIBUS DP, N	gative legative comi gative	e common (PN ve common (P mon (NPN) e common (PN	IP) EX NP) EX EX	(250-SDN1 (250-SPR1	Page				
Symbol SDQ SDN SDV	Applica DeviceNet™, Ne PROFIBUS DP, N CC-Link, Positive AS-Interface, Ne	gative legative com gative odes, 2 gative	e common (PN ve common (P mon (NPN) e common (PN power supply syste e common (PN	IP) EX NP) EX EX IP), EX IP), EX	(250-SDN1 (250-SPR1 (250-SMJ2	Page 34				
Symbol SDQ SDN SDV SDTA	Applica DeviceNet [™] , Ne PROFIBUS DP, N CC-Link, Positive AS-Interface, Ne (8 in/8 out, 31 slave mo AS-Interface, Ne	gative legative com gative odes, 2 gative odes, 2 gative	common (PN ve common (PM mon (NPN) common (PN power supply syste common (PN power supply syste common (PN	IP) EX NP) EX EX IP), EX IP), EX IP), EX	(250-SDN1 (250-SPR1 (250-SMJ2 (250-SAS3		Exploded View			
Symbol SDQ SDN SDV SDTA SDTB	Applica DeviceNet [™] , Ne PROFIBUS DP, N CC-Link, Positive AS-Interface, Ne (8 in/8 out, 31 slave mo AS-Interface, Ne (4 in/4 out, 31 slave mo AS-Interface, Ne	gative legative gative odes, 2 gative odes, 2 gative odes, 1 gative	common (PN ve common (PN mon (NPN) common (PN power supply syste common (PN	IP) EX NP) EX IP), EX IP), EX IP), EX IP), EX IP), EX IP), EX	(250-SDN1 (250-SPR1 (250-SMJ2 (250-SAS3 (250-SAS5		Exploded View			
Symbol SDQ SDN SDV SDTA SDTB SDTC	Applica DeviceNet [™] , Ne PROFIBUS DP, N CC-Link, Positive AS-Interface, Ne (8 in/8 out, 31 slave mo AS-Interface, Ne (4 in/4 out, 31 slave mo AS-Interface, Ne (8 in/8 out, 31 slave mo AS-Interface, Ne	gative e com gative odes, 2 gative odes, 2 gative odes, 1 gative odes, 1	common (PN ve common (PN mon (NPN) common (PN power supply syste common (PN power supply syste	IP) EX NP) EX IP), EX	(250-SDN1 (250-SPR1 (250-SMJ2 (250-SAS3 (250-SAS5 (250-SAS5					

For details about the EX series (Serial Transmission System), refer to the WEB catalog or the Best Pneumatics No. 1 and the Operation Manual. Please download the Operation Manual via SMC website, http://www. smcworld.com

Manifold Options

Manifold Options	smcworld.com	or the VQ4000/5000 series catalog (CAT.ES11-104).	VQC5000
Blanking plate assembly VVQ5000-10A-1	Individual SUP spacer VVQ5000-P-1- ⁰³ 04	Individual EXH spacer VVQ5000-R-1-03 04	Single Unit
EXH block plate VVQ5000-16A-2	Restrictor spacer VVQ5000-20A-1	SUP stop valve spacer VVQ5000-37A-1	Manifold
			Construction
SUP block plate VVQ5000-16A-1	Double check spacer with residual pressure exhaust VVQ5000-25A-1	Interface regulator (P, A, B port regulation) ARBQ5000-00- ^A / _B -1	Exploded View of Manifold
• For replacement parts, refer to page 69.			Specific Product Precautions

· For replacement parts, refer to page 69.

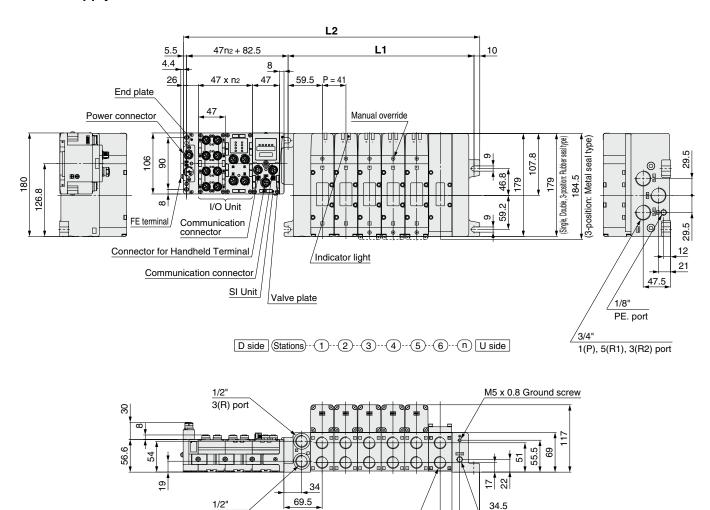




Kit (Serial transmission kit): For EX600 Integrated-type (I/O) Serial Transmission System IP67 compliant

VV5QC51

S kit (Serial transmission kit: EX600) Power supply with M12 connector



3/8", 1/2"

4(A), 2(B) port

48

1/8"

External pilot port

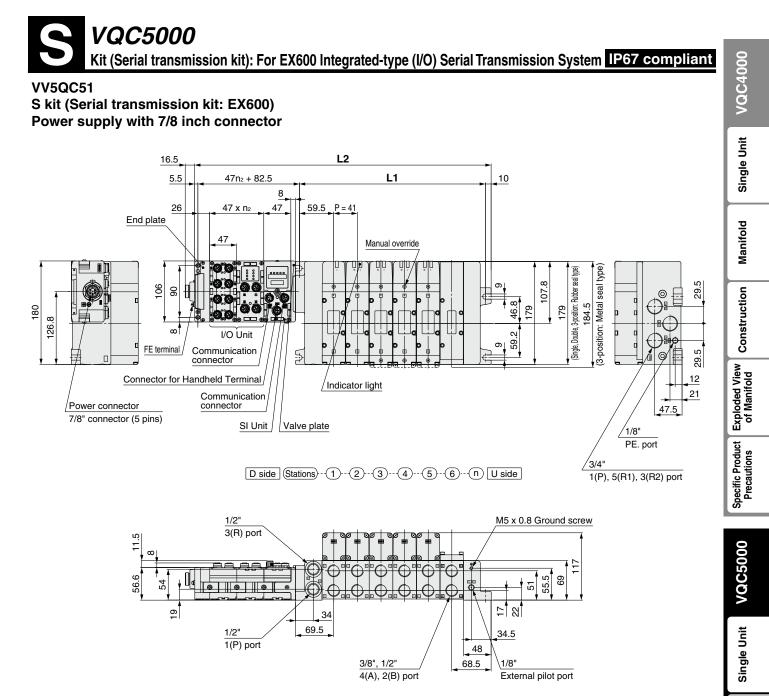
68.5

Dimensions	Formula: L1 = 41n + 77, L2 = 41n + 175 * L2 is the dimension without I/O Unit. Add 47 mm for each additional I/O Units.	* "n2" is number of I/O Units. n: Stations (Maximum 12 stations)
------------	---	--

1(P) port

L	1	2	3	4	5	6	7	8	9	10	11	12
L1	118	159	200	241	282	323	364	405	446	487	528	569
L2	216	257	298	339	380	421	462	503	544	585	626	667

Base Mounted Plug-in Unit Series VQC5000



Dimensions	Formula: L1 = 41n + 77, L2 = 41n + 175 * L2 is the dimension without I/O Unit. Add 47 mm for each additional I/O Units. * 'ne' is number of I/O Units. n: Stations (Maxim	rum 12 stations)
------------	---	------------------

L	1	2	3	4	5	6	7	8	9	10	11	12
L1	118	159	200	241	282	323	364	405	446	487	528	569
L2	216	257	298	339	380	421	462	503	544	585	626	667



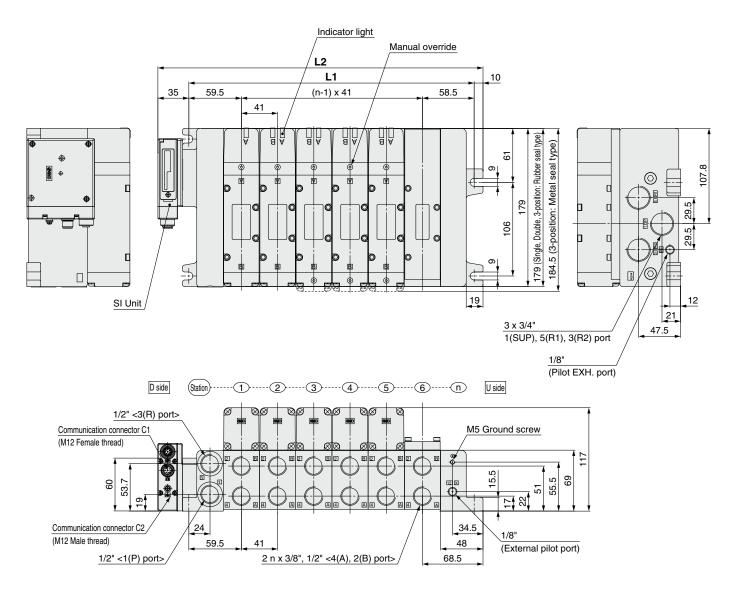
Manifold

C VQC5000

Kit (Serial transmission kit): For EX500 Gateway Decentralized System 2 (128 points) IP67 compliant

VV5QC51

S kit (Serial transmission kit: EX500)



	Formula: L1 = 41n + 77, L2 = 41n + 122 n: Stations (Maximum 12 stations)												
_ ∕_	1	2	3	4	5	6	7	8	9	10	11	12	
L1	118	159	200	241	282	323	364	405	446	487	528	569	
L2	163	204	245	286	327	368	409	450	491	532	573	614	

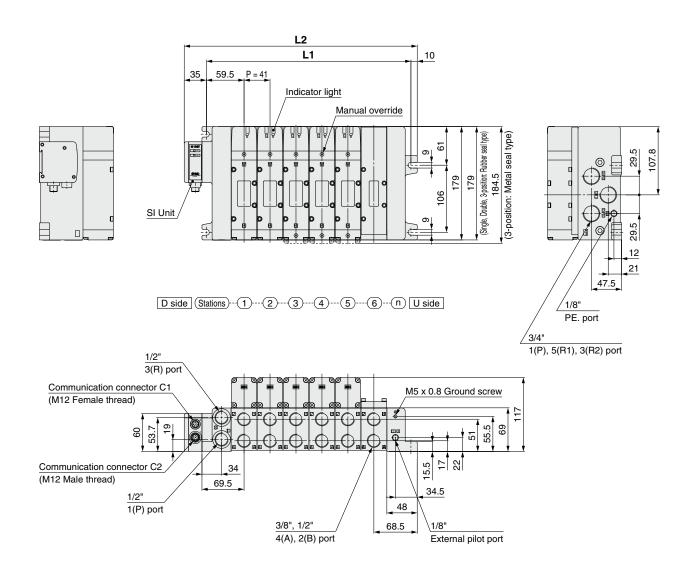
SMC

VQC5000

Kit (Serial transmission kit): For EX500 Gateway Decentralized System (64 points) IP67 compliant

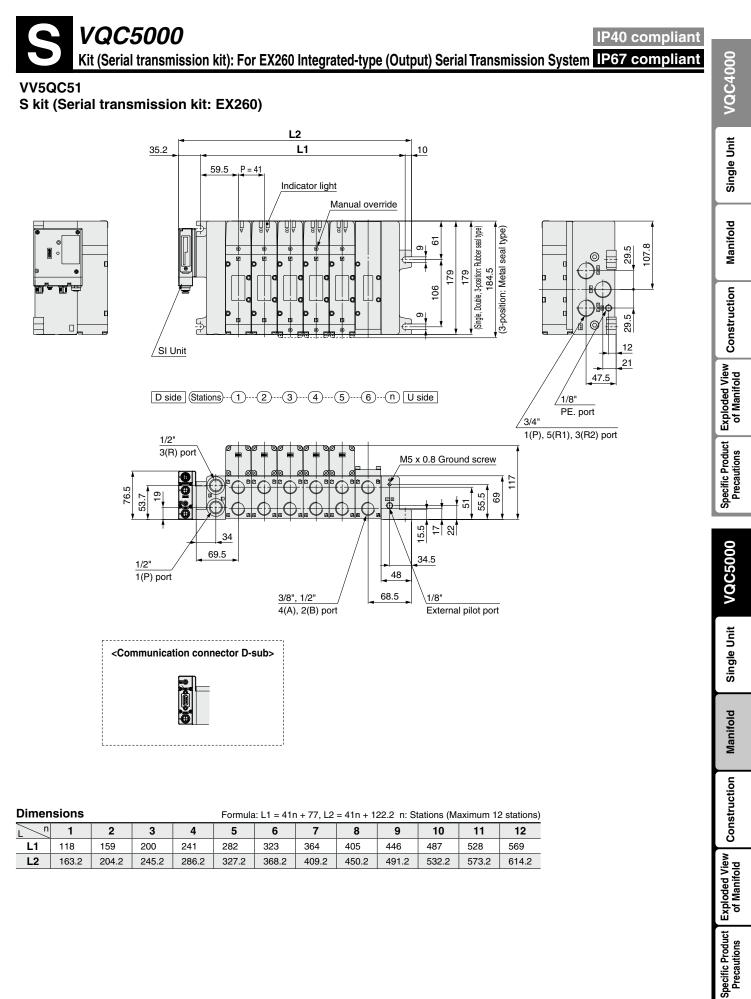
VV5QC51

S kit (Serial transmission kit: EX500)



Dimen	sions	S Formula: L1 = 41n + 77, L2 = 41n + 122 n: Stations (Maximum 12 stations										2 stations)
L	1	2	3	4	5	6	7	8	9	10	11	12
L1	118	159	200	241	282	323	364	405	446	487	528	569
L2	163	204	245	286	327	368	409	450	491	532	573	614

Base Mounted Plug-in Unit Series VQC5000



Dimer	Dimensions Formula: L1 = 41n + 77, L2 = 41n + 122.2 n: Stations (Maximum 12 stations)											
L	1	2	3	4	5	6	7	8	9	10	11	12
L1	118	159	200	241	282	323	364	405	446	487	528	569
L2	163.2	204.2	245.2	286.2	327.2	368.2	409.2	450.2	491.2	532.2	573.2	614.2

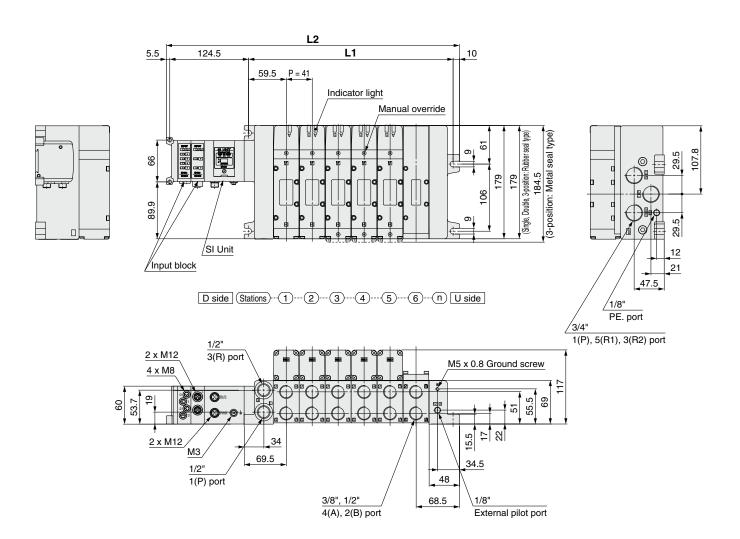
SMC

VQC5000

Kit (Serial transmission kit): For EX250 Integrated-type (I/O) Serial Transmission System IP67 compliant

VV5QC51

S kit (Serial transmission kit: EX250)



Dimensior	าร	Formula: L1	= 41n + 77, L	2 = 41n + 196	6 (For one in	put block. A	dd 21 mm foi	r each additi	onal input bl	ock.) n: Statio	ons (Maximun	n 12 stations)

Dimensions Formula: L1 = 41n + 77, L2 = 41n + 196 (For one input block. Add 21 mm for each additional input block.) n: Sta											ons (Maximun	n 12 stations)
L n	1	2	3	4	5	6	7	8	9	10	11	12
L1	118	159	200	241	282	323	364	405	446	487	528	569
L2	237	278	319	360	401	442	483	524	565	606	647	688

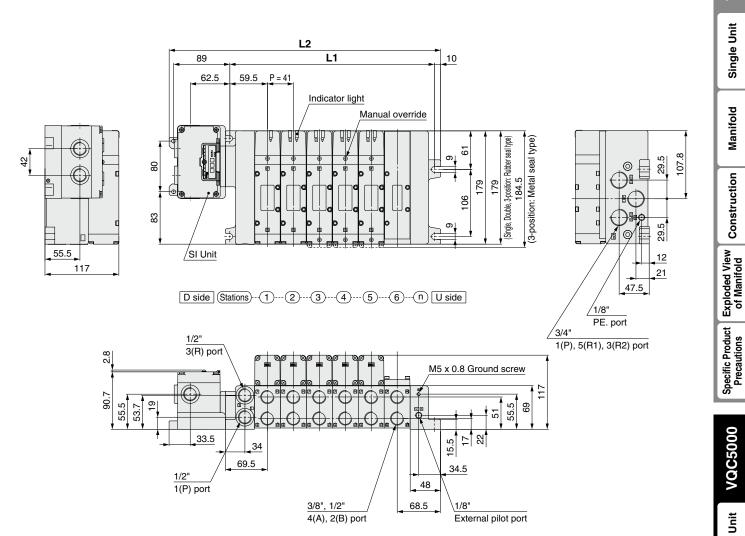
Base Mounted Plug-in Unit Series VQC5000

VQC5000

Kit (Serial transmission kit): For EX126 Integrated-type (Output) Serial Transmission System IP67 compliant

VV5QC51

S kit (Serial transmission kit: EX126)



Dimensions

Formula: L1 = 41n + 77, L2 = 41n + 182.8 n: Stations (Maximum 12 stations)

L	1	2	3	4	5	6	7	8	9	10	11	12
L1	118	159	200	241	282	323	364	405	446	487	528	569
L2	223.8	264.8	305.8	346.8	387.8	428.8	469.8	510.8	551.8	592.8	633.8	674.8

Single Unit VQC4000

Manifold

Construction

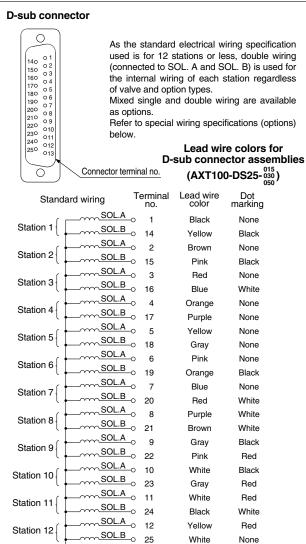
Single Unit VQC5000

Manifold



- · Using our D-sub connector for electrical connections greatly reduces labor, while it also minimizes wiring and saves space.
- · We use a D-sub connector (25P) that conforms to MIL standards and is therefore widely compatible with many standard commercial models.
- · Top or side entry for the connector can be changed freely, allowing for changes even after mounting, to meet any changing needs for space.

Electrical Wiring Specifications



Special Wiring Specifications (Options)

COM

13

COM.



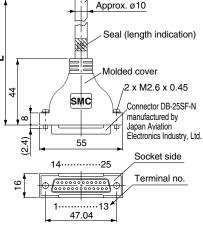
Mixed single and double wiring are available as options. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 24.

White

Orange

Cable Assembly

015 AXT100-DS25-030 050 D-sub connector cable assemblies can be ordered with manifolds. Refer to manifold ordering. Lead wire colors for D-sub connector cable assembly terminal numbers Cable Lead Terminal 0.3 mm² x 25 cores wire color no. O.D. ø1.4 1 Black Approx. ø10 2 Brown



marking None None 3 Red None 4 None Orange 5 Yellow None 6 Pink None 7 Blue None White 8 Purple 9 Gray Black 10 White Black 11 White Red 12 Yellow Red 13 Orange Red Yellow Black 14 15 Pink Black 16 Blue White 17 Purple None 18 Gray None 19 Orange Black White 20 Red White 21 Brown 22 Pink Red 23 Gray Red 24 Black White 25 White None

Dot

Cable length [L]	Part no.	Note
1.5 m	AXT100-DS25-015	0.11

D-sub connector cable assemblies

Cable AXT100-DS25-030 3 m 0.3 mm² x 25 cores 5 m AXT100-DS25-050

When using a standard commercial connector, use a type 25P female connector

conforming to MIL-C-24308. * Cannot be used for transfer wiring.

* Lengths other than the above is also

available. Please contact SMC for details.

Connector Manufacturers Example Electrical characteristics

Item	Characteristic
Conductor resistance Ω/km, 20°C	65 or less
Voltage limit V, 1 minute, AC	1000
Insulation resistance MΩ/km, 20°C	5 or more

· Fujitsu, Ltd. · Japan Aviation Electronics Industry, Ltd.

- · J.S.T. Mfg. Co., Ltd.
- · HIROSE ELECTRIC CO., LTD.

Note) The minimum bending radius for D-sub

connector cables is 20 mm

None

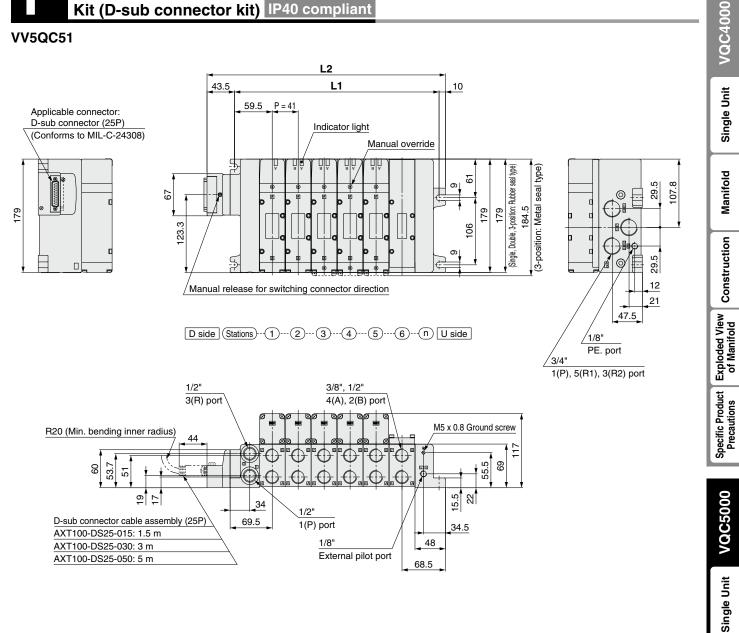
Red

(For 25P)

Base Mounted Plug-in Unit Series VQC5000

VQC5000 Kit (D-sub connector kit) IP40 compliant

VV5QC51



Formula: 1 = 41n + 77 12 = 41n + 130.5 n^o Stations (Maximum 12 stations)

	່ 1	2	3	4	5	6	7	8	9	10	11	12
L1	118	159	200	241	282	323	364	405	446	487	528	569
L2	171.5	212.5	253.5	294.5	335.5	376.5	417.5	458.5	499.5	540.5	581.5	622.5



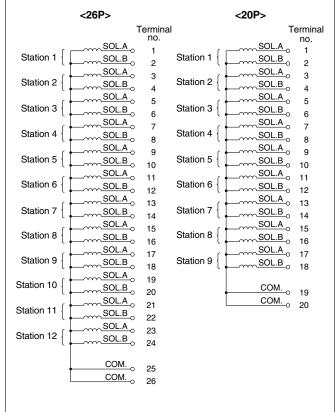
Manifold

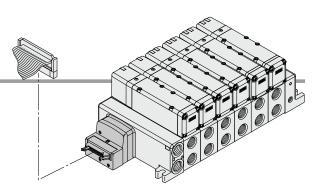


- Using our flat ribbon cable for electrical connections greatly reduces labor, while it also minimizes wiring and saves space.
- We use flat ribbon cables whose connectors (26P and 20P) conform to MIL standards, and are therefore widely compatible with many standard commercial models.
- Top or side entry for the connector can be changed freely, allowing for changes even after mounting, to meet any changing needs for space.

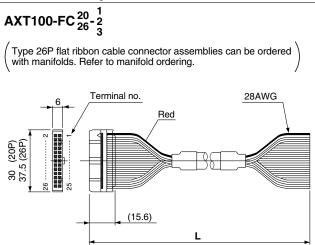
Electrical Wiring Specifications

Flat ribbon cable connector Double wiring (connected to SOL. A 260 025 and SOL. B) is used for the internal 24 🗆 🗆 23 wiring of each station regardless of 22 0 0 21 valve and option types. 200019 Mixed single and double wiring are 180 017 available as options. 16 🗆 🗆 15 Refer to special wiring specifica-140 013 tions (options) below. 120 011 10 🗆 🗆 9 8007 6005 Connector terminal number 4 🗆 🗆 3 2 🗆 🗆 1 Triangle mark indicator position





Cable Assembly



Flat ribbon cable connector assemblies

Cable	Par	t no.
length [L]	26P	20P
1.5 m	AXT100-FC26-1	AXT100-FC20-1
3 m	AXT100-FC26-2	AXT100-FC20-2
5 m	AXT100-FC26-3	AXT100-FC20-3

* When using a standard commercial connector, use a type 26P connector conforming to MIL-C-83503 or a type 20P with strain relief.

Cannot be used for transfer wiring.
 Lengths other than the above is also available. Please contact SMC for details.

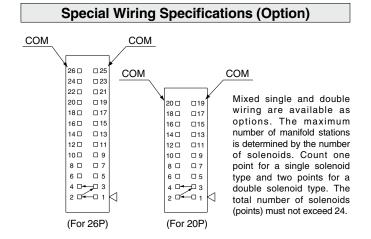
Connector Manufacturers Example

- Hirose Electric Co., Ltd.
 Sumitomo/3M Limited
- · Fujitsu, Ltd.

· Japan Aviation Electronics Industry, Ltd.

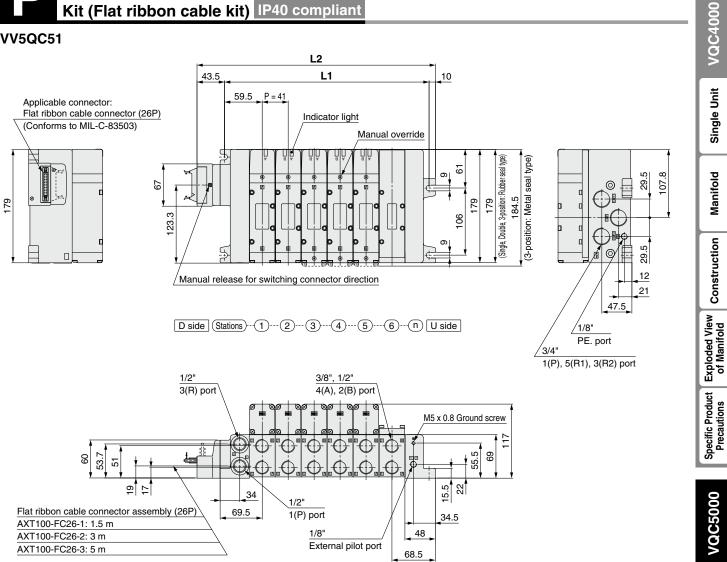
· J.S.T. Mfg. Co., Ltd.

Oki Electric Cable Co., Ltd.



VQC5000 Kit (Flat ribbon cable kit) IP40 compliant

VV5QC51



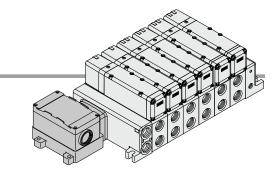
68.5

DimensionsFormula: L1 = 41n + 77, L2 = 41n + 130.5 n: Stations (Maximum 12 stations)									2 stations)			
1		2	3	4	5	6	7	8	9	10	11	12

L n	1	2	3	4	5	6	7	8	9	10	11	12
L1	118	159	200	241	282	323	364	405	446	487	528	569
L2	171.5	212.5	253.5	294.5	335.5	376.5	417.5	458.5	499.5	540.5	581.5	622.5

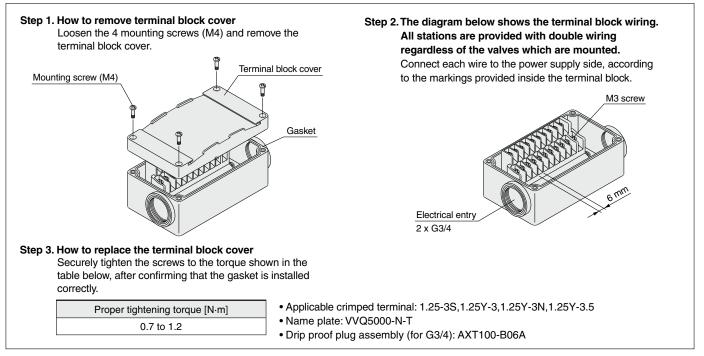
Single Unit



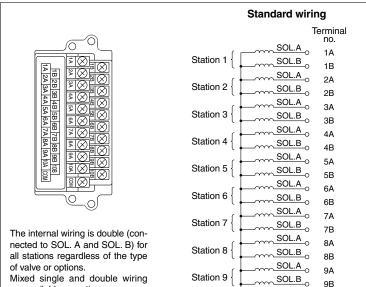


 This kit has a small terminal block inside a junction box. The provision of a G3/4 electrical entry allows connection of conduit fittings.

Terminal Block Connection



Electrical Wiring Specifications (Conforms to IP67)



Station 10

SOL.A

SOL.B

10A

10B COM. o COM

∕∂SMC

Special Wiring Specifications (Option)

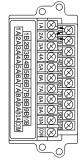
Mixed single and double wiring are available as options. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 20.

1. How to Order

Indicate option symbol "-K" in the manifold part number and be sure to specify station positions for single or double wiring on the manifold specification sheet.

2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.



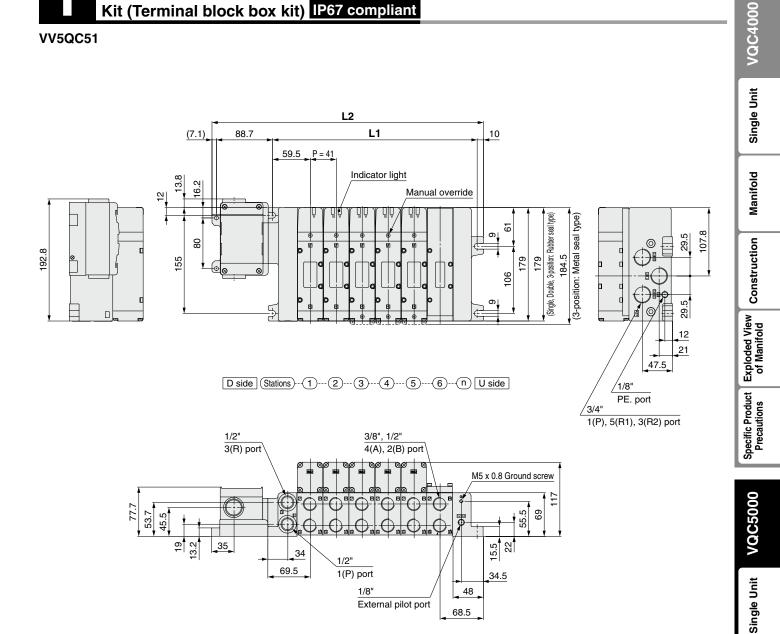
61

are available as options.

Base Mounted Plug-in Unit Series VQC5000



VV5QC51



-		
Dim	ensi	ions
	CIIS	0113

Formula: L1 = 41n + 77, L2 = 41n + 182.8 n: Stations (Maximum 12 stations)

L	ⁿ 1	2	3	4	5	6	7	8	9	10	11	12
L1	118	159	200	241	282	323	364	405	446	487	528	569
L2	223.8	264.8	305.8	346.8	387.8	428.8	469.8	510.8	551.8	555.8	596.8	637.8

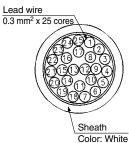
Manifold



- Direct electrical entry type
- IP67 enclosure is available with use of cables with sheath and waterproof connectors.

Electrical Wiring Specifications

Lead wire specifications



As the standard electrical wiring specification used is for 12 stations or less, double wiring (connected to SOL. A and SOL. B) is used for the internal wiring of each station regardless of valve and option types.

Mixed single and double wiring are available as options.

Refer to special wiring specifications (options) below.

	Те	erminal no.	Lead wire color	Dot marking
.	SOL.A	1	Black	None
Station 1	SOL.B	14	Yellow	Black
	SOL.A	2	Brown	None
Station 2	SOL.Bo	15	Pink	Black
	SOL.A	3	Red	None
Station 3	SOL.Bo	16	Blue	White
	SOL.A	4	Orange	None
Station 4	SOL.Bo	17	Purple	None
	SOL.Ao	5	Yellow	None
Station 5	SOL.Bo	18	Gray	None
	SOL.A	6	Pink	None
Station 6	<u>SOL.B_</u> o	19	Orange	Black
Station 7	SOL.A	7	Blue	None
	SOL.B	20	Red	White
Station 8	SOL.A	8	Purple	White
	SOL.Bo	21	Brown	White
Station 9	SOL.A	9	Gray	Black
Station 9	SOL.B	22	Pink	Red
Station 10	SOL.A	10	White	Black
	SOL.B	23	Gray	Red
Station 11	SOL.A	11	White	Red
	SOL.Bo	24	Black	White
	SOL.A	12	Yellow	Red
Station 12	SOL.B	25	White	None
	O	13	Orange	Red

Lead wire length

VV5QC51-08 C12 LD 0

Lea	ad wire le	ngth
0	0.6 m	
1	1.5 m	
2	3.0 m	

Electrical characteristics

Item	Characteristic
Conductor resistance Ω/km, 20°C	65 or less
Withstand pressure V, 1 minute, AC	1000
Insulation resistance MΩ/km, 20°C	5 or more

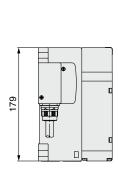
Note) Cannot be used for transfer wiring. The minimum bending radius for cables is 20 mm.

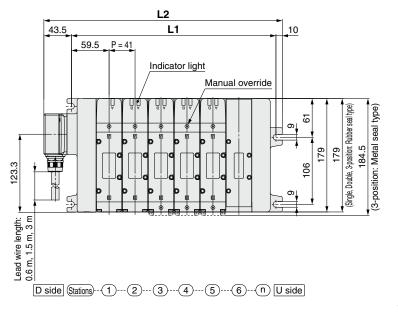
Special Wiring Specifications (Option)

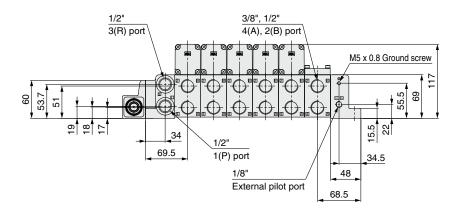
Mixed single and double wiring are available as options. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 24.



VV5QC51







Dimen	sions	Formula: L1 = 41n + 77, L2 = 41n + 130.5 n: Stations (Maximum 12 stations)										
L	1	2	3	4	5	6	7	8	9	10	11	12
L1	118	159	200	241	282	323	364	405	446	487	528	569
L2	171.5	212.5	253.5	294.5	335.5	376.5	417.5	458.5	499.5	540.5	581.5	622.5



Single Unit VQC4000

VQC5000 Kit (Circular connector kit) IP67 compliant

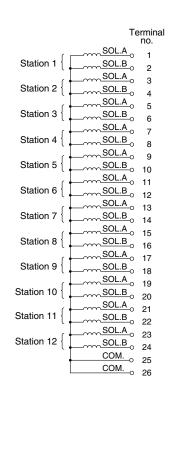
- Use of circular connectors helps streamline wiring procedure to save labor.
- IP67 enclosure is available with use of waterproof multiple connectors.

Electrical Wiring Specifications

Multiple connector

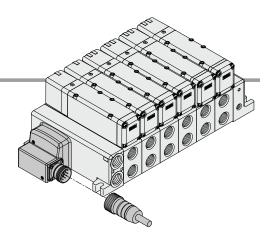


Double wiring (connected to SOL.A and SOL.B) is used for the internal wiring of each station regardless of valve and option types. Mixed single and double wiring are available as options. Refer to special wiring specifications (options) below.



Special Wiring Specifications (Option)

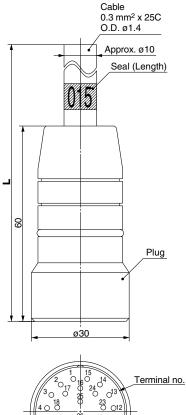
Mixed single and double wiring are available as options. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 24.



Cable Assembly

015 AXT100-MC26-030 050

(Type 26P circular connector cable assemblies can be ordered) with manifolds. Refer to manifolds ordering.



Lead wire colors for circular connector cable assembly terminal numbers

Terminal no.	Lead wire color	Dot marking		
1	Black	None		
2	Brown	None		
3	Red	None		
4	Orange	None		
5	Yellow	None		
6	Pink	None		
7	Blue	None		
8	Purple	White		
9	Gray	Black		
10	White	Black		
11	White	Red		
12	Yellow	Red		
13	Orange	Red		
14	Yellow	Black		
15	Pink	Black		
16	Blue	White		
17	Purple	None		
18	Gray	None		
19	Orange	Black		
20	Red	White		
21	Brown	White		
22	Pink	Red		
23	Gray	Red		
24	Black	White		
25	White	None		
26	White	None		

Electric characteristics

Note) The minimum bending radius of the multiple connector cable is 20

Item

Conductor resistance

Insulation resistance

Ω/km, 20°C

Voltage limit

V, 1 minute, AC

MΩ/km, 20°C

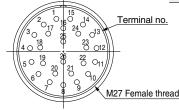
mm.

Property

65 or less

1000

5 or more



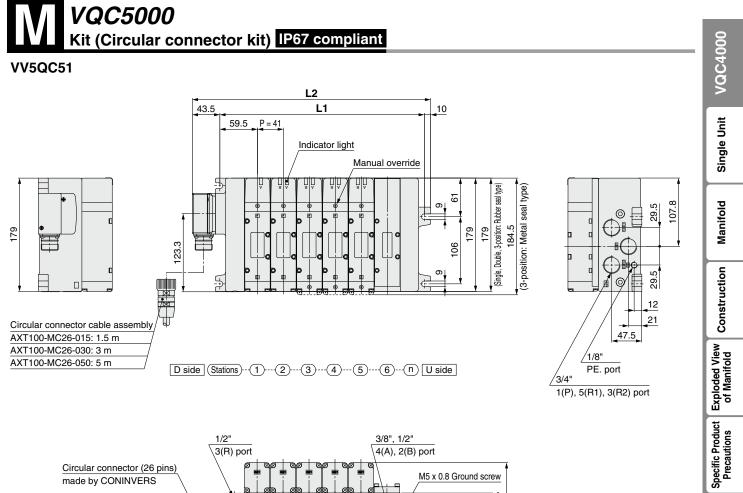
Circular connector cable assemblies

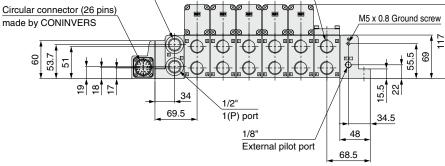
Cable	Assembly part no.						
length [L]	26P						
1.5 m	AXT100-MC26-015						
3 m	AXT100-MC26-030						
5 m	AXT100-MC26-050						

* Cannot be used for transfer wiring.

* Lengths other than the above is also

available. Please contact SMC for details.



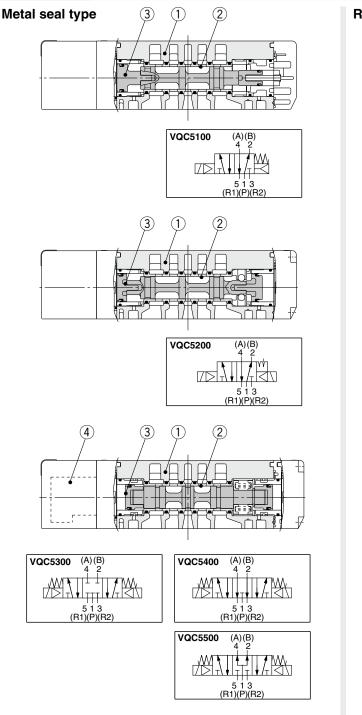


Dimen	Sions Formula: L1 = 41n + 77, L2 = 41n + 130.5 n: Stations (Maximum 12 stations)											2 stations)
L _	1	2	3	4	5	6	7	8	9	10	11	12
L1	118	159	200	241	282	323	364	405	446	487	528	569
L2	171.5	212.5	253.5	294.5	335.5	376.5	417.5	458.5	499.5	540.5	581.5	622.5





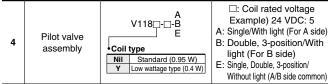
Plug-in Unit

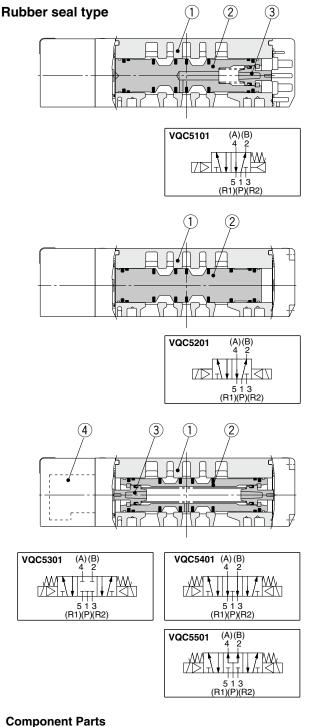


Component Parts

No.	Description	Material	Note
1	Body	Aluminum die-casted	
2	Spool/Sleeve	Stainless steel	
3	Piston	Resin	

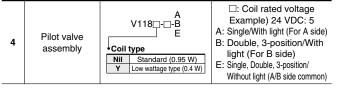
Replacement Parts



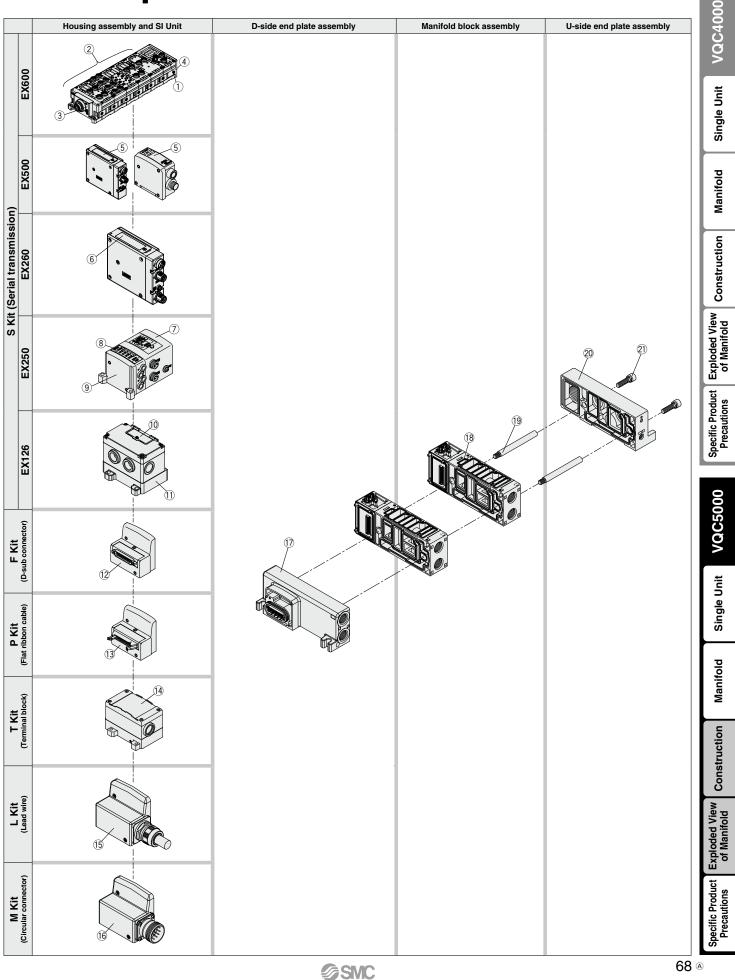


Replacement Parts

SMC



Series VQC5000 **Exploded View of Manifold**



Manifold Assembly Part No. Housing Assembly and SI Unit/Input Block

No.	Description	Part no.	Note				
-		EX600-SDN1A	DeviceNet™, Negative common (PNP)				
	SI Unit	EX600-SDN2A	DeviceNet [™] , Positive common (NPN)				
		EX600-SMJ1	CC-Link, Negative common (PNP)				
		EX600-SMJ2	CC-Link, Positive common (NPN)				
		EX600-SPR1A	PROFIBUS DP, Negative common (PNP)				
		EX600-SPR2A	PROFIBUS DP, Positive common (NPN)				
		EX600-SEN1	EtherNet/IP™ (1 port), Negative common (PNP)				
1		EX600-SEN2	EtherNet/IP™ (1 port), Positive common (NPN)				
		EX600-SEN3	EtherNet/IP™ (2 port), Negative common (PNP)				
		EX600-SEN4	EtherNet/IP™ (2 port), Positive common (NPN)				
		EX600-SEC1	EtherCAT®, Negative common (PNP)				
		EX600-SEC2	EtherCAT [®] , Positive common (NPN)				
		EX600-SPN1	PROFINET, Negative common (PNP)				
		EX600-SPN2	PROFINET, Positive common (NPN)				
		EX600-DXNB	NPN input, M12 connector, 5 pins (4 pcs.), 8 inputs				
		EX600-DXPB	PNP input, M12 connector, 5 pins (4 pcs.), 8 inputs				
		EX600-DXNC	NPN input, M8 connector, 3 pins (8 pcs.), 8 inputs				
		EX600-DXNC1	NPN input, M8 connector, 3 pins (8 pcc.), 8 inputs, with open circuit detection				
		EX600-DXPC	PNP input, M8 connector, 3 pins (8 pcs.), 8 inputs				
		EX600-DXPC1	PNP input, M8 connector, 3 pins (8 pcs.), 8 inputs, with open circuit detection				
	Digital Input Unit Digital Output Unit	EX600-DXND	NPN input, M8 connector, 3 pins (8 pcs.), 8 inputs, with open circuit detect NPN input, M12 connector, 5 pins (8 pcs.), 16 inputs				
		EX600-DXPD	PNP input, M12 connector, 5 pins (8 pcs.), 16 inputs				
		EX600-DXNE	NPN input, D-sub connector, 25 pins, 16 inputs				
		EX600-DXRE	PNP input, D-sub connector, 25 pins, 16 inputs				
		EX600-DXNF	NPN input, Spring type terminal box, 32 pins, 16 inputs				
		EX600-DXPF	PNP input, Spring type terminal box, 32 pins, 16 inputs				
2		EX600-DYNB	NPN output, M12 connector, 5 pins (4 pcs.), 8 outputs				
C		EX600-DYPB	PNP output, M12 connector, 5 pins (4 pcs.), 8 outputs				
		EX600-DYNE	NPN output, D-sub connector, 25 pins, 16 outputs				
		EX600-DYPE	PNP output, D-sub connector, 25 pins, 16 outputs				
		EX600-DYNF	NPN output, Spring type terminal box, 32 pins, 16 outputs				
		EX600-DYPF	PNP output, Spring type terminal box, 32 pins, 16 outputs PNP output, Spring type terminal box, 32 pins, 16 outputs				
		EX600-DMNE	NPN input/output, D-sub connector, 25 pins, 8 inputs/outputs				
	Digital Input/Output Unit	EX600-DMPE	PNP input/output, D-sub connector, 25 pins, 8 input/outputs				
		EX600-DMNF	NPN input/output, Spring type terminal box, 32 pins, 8 inputs/outputs				
		EX600-DMPF	PNP input/output, Spring type terminal box, 32 pins, 6 input/outputs				
	Analog Input Unit	EX600-AXA	M12 connector, 5 pins (2 pcs.), 2-channel input				
	Analog Output Unit	EX600-AXA	M12 connector, 5 pins (2 pcs.), 2-channel output				
	Analog Output Onit Analog Input/Output Unit	EX600-AMB	M12 connector, 5 pins (2 pcs.), 2-channel input/output				
		EX600-ED2	M12 connector, 5 pins, (4 pcs.), 2-channel inputoutput				
	End plate	EX600-ED2-2	M12 connector, 5 pins, Max. supply current 2 A M12 connector, 5 pins, Max. supply current 2 A, with DIN rail mounting bracket				
3		EX600-ED2-2	7/8 inch connector, 5 pins, Max. supply current 8 A				
		EX600-ED3-2	7/8 inch connector, 5 pins, Max. supply current 8 A, with DIN rail mounting bracke				
(4)	Valve plate		Enclosed parts: Round head screws (M4 x 6) 2 pcs., Round head screws (M3 x 8) 4 pcs				
•	vaive plate	EX600-ZMV1					
Ē	SI Unit	EX500-S103	EtherNet/IP TM , Negative common (PNP)				
(5)		EX500-Q001	DeviceNet [™] , PROFIBUS DP, EtherNet/IP [™] , Positive common (NPN)				
		EX500-Q101	DeviceNet [™] , PROFIBUS DP, EtherNet/IP [™] , Negative common (PNP)				

Exploded View of Manifold Series VQC5000

Manifold Assembly Part No.

	Description	Part no.	Note
		EX260-SDN1	DeviceNet [™] , M12 connector, 32 outputs, Negative common (PNP)
		EX260-SDN2	DeviceNet [™] , M12 connector, 32 outputs, Positive common (NPN)
		EX260-SDN3	DeviceNet [™] , M12 connector, 16 outputs, Negative common (PNP)
		EX260-SDN4	DeviceNet [™] , M12 connector, 16 outputs, Positive common (NPN)
		EX260-SRP1	PROFIBUS DP, M12 connector, 32 outputs, Negative common (PNP)
		EX260-SRP2	PROFIBUS DP, M12 connector, 32 outputs, Positive common (NPN)
		EX260-SRP3	PROFIBUS DP, M12 connector, 16 outputs, Negative common (PNP)
		EX260-SRP4	PROFIBUS DP, M12 connector, 16 outputs, Positive common (NPN)
		EX260-SRP5	PROFIBUS DP, D-sub connector, 32 outputs, Negative common (PNP)
		EX260-SRP6	PROFIBUS DP, D-sub connector, 32 outputs, Positive common (NPN)
		EX260-SRP7	PROFIBUS DP, D-sub connector, 16 outputs, Negative common (PNP)
		EX260-SRP8	PROFIBUS DP, D-sub connector, 16 outputs, Positive common (NPN)
		EX260-SMJ1	CC-Link, M12 connector, 32 outputs, Negative common (PNP)
_		EX260-SMJ2	CC-Link, M12 connector, 32 outputs, Positive common (NPN)
6	SI Unit	EX260-SMJ3	CC-Link, M12 connector, 16 outputs, Negative common (PNP)
		EX260-SMJ4	CC-Link, M12 connector, 16 outputs, Positive common (NPN)
		EX260-SEC1	EtherCAT [®] , M12 connector, 32 outputs, Negative common (PNP)
		EX260-SEC2	EtherCAT [®] , M12 connector, 32 outputs, Positive common (NPN)
		EX260-SEC3	EtherCAT [®] , M12 connector, 16 outputs, Negative common (PNP)
		EX260-SEC4	EtherCAT [®] , M12 connector, 16 outputs, Positive common (NPN)
		EX260-SPN1	PROFINET, M12 connector, 32 outputs, Negative common (PNP)
		EX260-SPN2	PROFINET, M12 connector, 32 outputs, Positive common (NPN)
		EX260-SPN3	PROFINET, M12 connector, 16 outputs, Negative common (PNP)
		EX260-SPN4	PROFINET, M12 connector, 16 outputs, Positive common (NPN)
		EX260-SEN1	EtherNet/IP™, M12 connector, 32 outputs, Negative common (PNP)
		EX260-SEN2	EtherNet/IP™, M12 connector, 32 outputs, Positive common (NPN)
		EX260-SEN3	EtherNet/IP™, M12 connector, 16 outputs, Negative common (PNP)
		EX260-SEN4	EtherNet/IP™, M12 connector, 16 outputs, Positive common (NPN)
		EX250-SPR1	PROFIBUS DP, Negative common (PNP)
		EX250-SMJ2	CC-Link, Positive common (NPN)
		EX250-SAS3	AS-Interface, 8 in/8 out, 31 slave modes, 2 power supply systems, Negative common (PNP)
		EX250-SAS5	AS-Interface, 4 in/4 out, 31 slave modes, 2 power supply systems, Negative common (PNP)
7	SI Unit	EX250-SAS7	AS-Interface, 8 in/8 out, 31 slave modes, 1 power supply system, Negative common (PNP)
		EX250-SAS9	AS-Interface, 4 in/4 out, 31 slave modes, 1 power supply system, Negative common (PNP)
		EX250-SCA1A	CANopen, Negative common (PNP)
		EX250-SDN1	DeviceNet [™] , Negative common (PNP)
		EX250-SEN1	EtherNet/IP™, Negative common (PNP)
		EX250-IE1	M12, 2 inputs
8	Input block	EX250-IE2	M12, 4 inputs
		EX250-IE3	M8, 4 inputs
<u> </u>	Find plate and the	EX250-EA1	Direct mounting
9	End plate assembly	EX250-EA2	DIN rail mounting
10	SII Unit	EX126D-SMJ1	CC-Link, Positive common (NPN)
11	Terminal block plate	VVQC1000-74A-2	For EX126 SI Unit mounting
12	D-sub connector housing assembly	VVQC1000-F25-1	F kit, 25 pins
12		VVQC1000-P26-1	P kit, 26 pins
13	Flat ribbon cable housing assembly	VVQC1000-P20-1	P kit, 20 pins
14)	Terminal block box housing assembly	VVQC1000-T0-1	Tkit
	Lead wire housing assembly	VVQC1000-L25-0-1	L kit with 0.6 m lead wire
15		VVQC1000-L25-1-1	L kit with 1.5 m lead wire
		VVQC1000-L25-2-1	L kit with 3.0 m lead wire
16	Circular connector housing assembly	VVQC1000-M26-1	M kit, 26 pins
		1	

SMC

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Manifold Assembly Part No.

D-side end plate assembly

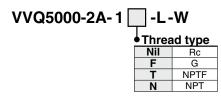
1 D-side end plate assembly part no.



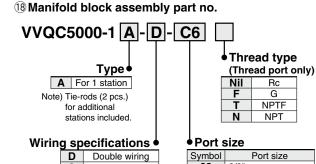


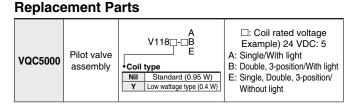
U-side end plate assembly

20 U-side end plate assembly part no.



Manifold block assembly





03

04

в

3/8"

1/2

1/2" bottom ported

19 Tie-rod assembly part no. (2 units)

S Single wiring

VQC5000	VVQC5000-TR-				
Note 1) Please order when reducing the number of manifold stations. When increasing					
the number of stations, additional orders					
are not required since they are include					

in the manifold block assembly. Note 2) Number of stations, 02 to 16 Exploded View of Manifold Series VQC5000

List of Valves, Options, and Mounting Bolts

er of NS	Valve and options	Bolt part no.	Q'ty (pcs.)	Note	Option mounting diagram
_	Single valve	AXT632-25-4 (M4 x 50)	4		Valve
0	Blanking plate (VVQ5000-10A- 5)	AXT632-25-8 (M4 x 17)	4	For manifold	Blanking plate
	Valve + Individual SUP spacer	① AXT632-25-5 (M4 x 82)	4		
	$(VVQ5000-P-\frac{1}{5}-\frac{03}{04})$	② AXT632-25-10 (M4 x 34)	2	For manifold	
	Valve + Individual EXH spacer	① AXT632-25-5 (M4 x 82)	4		
	(VVQ5000-R- ¹ ₅ - ⁰³ ₀₄)	② AXT632-25-10 (M4 x 34)	2	For manifold	
	Valve + Restrictor spacer	① AXT632-25-5 (M4 x 82)	4		(1)
	(VVQ5000-20A- ¹ ₅)	② AXT632-25-10 (M4 x 34)	2	Not necessary when mounting the sub-plate.	
	Valve + Release valve spacer	① AXT632-25-5 (M4 x 82)	4		Valve
	(VVQ5000-24A- ¹ ₅ D)	② AXT632-25-10 (M4 x 34)	2	For manifold	Spacer
4	Valve + Double check spacer with residual pressure exhaust	① AXT632-25-6 (M4 x 114)	4		
1	(VVQ5000-25A- $\frac{1}{5}$)	② AXT632-66-1 (M4 x 64)	2	Not necessary when mounting the sub-plate.	
	Valve + SUP stop valve spacer	① AXT632-25-5 (M4 x 82)	4		
	(VVQ5000-37A- ¹ ₅)	② AXT632-25-10 (M4 x 34)	2	Not necessary when mounting the sub-plate.	
	Valve + Interface regulator	① AXT632-25-6 (M4 x 114)	4		
	(ARBQ5000-00 ^A _C - ¹ ₅)	② AXT632-66-1 (M4 x 64)	2	Not necessary when mounting the sub-plate.	
	Blanking plate + SUP stop valve (Top) (Bottom)	① AXT632-25-4 (M4 x 50)	4		1 Blanking plate 2
		② AXT632-25-10 (M4 x 34)	2	For manifold	Spacer
	Valve + Individual SUP + Individual EXH	① AXT632-25-6 (M4 x 114)	4	For we are itself	
	(Top) (Bottom) (Bottom) (Top)	② AXT632-25-11 (M4 x 66)	2	For manifold	
	Valve + Restrictor + Individual SUP or Individual EXH	① AXT632-25-6 (M4 x 114)	4	For manifold	
	(Top) (Top) (Bottom) (Bottom)	② AXT632-25-11 (M4 x 66)	2	 * The individual EXH cannot be mounted on the top. 	Ū (
	Valve + SUP stop valve + Individual SUP, (Top) Individual EXH or Restrictor (Bottom)	① AXT632-25-6 (M4 x 114)	4	- For manifold For manifold	Valve Spacer (Top)
		② AXT632-25-11 (M4 x 66)	2		
	Valve + Double check spacer with + Individual SUP or residual pressure exhaust Individual EXH (Top) (Bottom)	① AXT632-25-7 (M4 x 146)	4		
2		② AXT632-66-2 (M4 x 96)	2		
-	Valve + Interface regulator + Double check spacer with (Top) residual pressure exhaust	① AXT632-25-14 (M4 x 178)	4	For manifold	
	(Bottom)	② AXT632-66-3 (M4 x 128)	2		
	Valve + Interface regulator + Individual SUP, (Top) Individual EXH or Restrictor (Bottom)	① AXT632-25-7 (M4 x 146)	4	For manifold * The individual EXH and restrictor	
		② AXT632-66-2 (M4 x 96)	2	can be mounted on the top.	
-	Blanking + SUP stop + Individual plate valve SUP (Top) (Bottom)	① AXT632-25-5 (M4 x 82)	4	- For manifold	1 Blanking plate 2 Spacer (Top)
		② AXT632-25-11 (M4 x 66)	2		Spacer (Bottom)
	Valve + SUP stop valve (Top) + Individual SUP (Middle, Bottom) + Individual EXH	① AXT632-25-7 (M4 x 146)	4	- For manifold	12
	SUP (Middle, Bottom) + Individual EXH (Middle, Bottom)	② AXT632-25-12 (M4 x 98)	2		
3	Valve + Double check spacer with residual pressure exhaust (Top) + Individual SUP (Middle, Bottom) + Individual EXH (Middle, Bottom)	① AXT632-25-14 (M4 x 178)	4	For manifold	Single valve
0		② AXT632-66-3 (M4 x 128)	2		Spacer (Top)
	Valve + Spacer (Top): Interface regulator Spacer (Middle): "Individual SUP or Individual EXH"/"Restrictor"	① AXT632-25-14 (M4 x 178)	4	For manifold * The individual EXH and restrictor	Spacer (Bottom)
	Spacer (Middle): "Individual SOP of Individual EXH / Restrictor Spacer (Bottom): "Restrictor"/"Individual SUP or Individual EXH"	2 AXT632-66-3 (M4 x 128)	2	can be mounted on the top.	

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Be sure to read this before handling. Refer to the back cover for Safety Instructions. For 3/4/5 Port Solenoid Valve Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on the SMC website, http://www.smcworld.com

Continuous Duty

MWarning

When the product is continuously energized for a long period of time (10 minutes or longer), select the low wattage type (DC specification). The AC type cannot be continuously energized for 10 minutes or longer. If anything is unclear, please contact SMC.

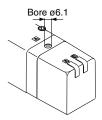
Manual Override

MWarning

Since connected equipment will operate when the manual override is activated, confirm that conditions are safe prior to activation.

■ VQC5000

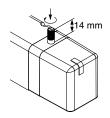
Push type (Tool required)



Locking type (Tool required)

Bore ø6.1

Locking type (Manual)



Push down the manual override button with a small flat head screwdriver or with your finger until it stops, and turn it clockwise 90° to lock it. Turn it counterclockwise to release it.

Push down the manual override button with a small screwdriver,

The manual override will return

Push down the manual override

button with a small flat head

screwdriver until it stops, and

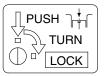
turn it clockwise 90° to lock it.

Turn it counterclockwise to

etc., until it stops.

when released.

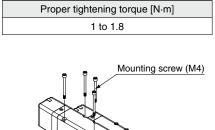
release it.

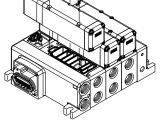


Valve Mounting

▲Caution

After confirming that the gasket is installed correctly, securely tighten the mounting screws according to the tightening torque shown below.



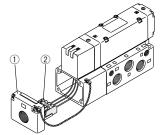


Lead Wire Connection

▲Caution

Plug-in sub-plate (With terminal block)

• If the junction cover ① of the sub-plate is removed, you can see the plug-in type terminal block ② mounted inside the sub-plate.



• The terminal block is marked as follows. Connect wiring to each of the power supply terminals.

Terminal block marking Model	А	СОМ	В	Ŧ
VQC5101	A side	СОМ	—	—
VQC5201	A side	COM	B side	—
VQC5 ³ / ₅ 0 ⁰ / ₁	A side	СОМ	B side	_

Note 1) There is no polarity. It can also be used as –COM. Note 2) The sub-plate is double wired even for the VQC510 $_1^0$.

• Applicable terminal: 1.25-3s, 1.25Y-3, 1.25Y-3N, 1.25Y-3.5

A Caution

Do not apply excessive torque when turning the locking type manual override. (0.1 N·m or less)





Be sure to read this before handling. Refer to the back cover for Safety Instructions. For 3/4/5 Port Solenoid Valve Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on the SMC website, http://www.smcworld.com

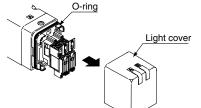
Installation and Removal of Light Cover

▲Caution

Installation/Removal of light cover

Removal

To remove the pilot cover pull it straight off. If it is pulled off at an angle, the pilot valve may be damaged or the protective O-ring may be scratched.



Installation

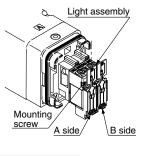
Place the cover straight over the pilot assembly so that the pilot valve is not touched, and push it until the cover hook locks without twisting the protective O-ring. (When pushed in, the hook opens and locks automatically.)

Replacement of Pilot Valve

ACaution

Removal

- 1) Remove the mounting screw that holds the pilot valve using a small screwdriver.
- Installation
 - After confirming the gasket is correctly placed under the valve, securely tighten the bolts with the proper torque shown in the table below.



Proper tightening torque [N·m] 0.1 to 0.13

Plug Lead Type

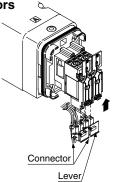
Attaching and detaching connectors

• To attach a connector, hold the lever and connector unit between your fingers and insert straight onto the pins of the solenoid valve so that the lever's pawl is pushed into the groove and locks.

• To detach a connector, remove the pawl from the groove by

pushing the lever downward with

your thumb, and pull the connector

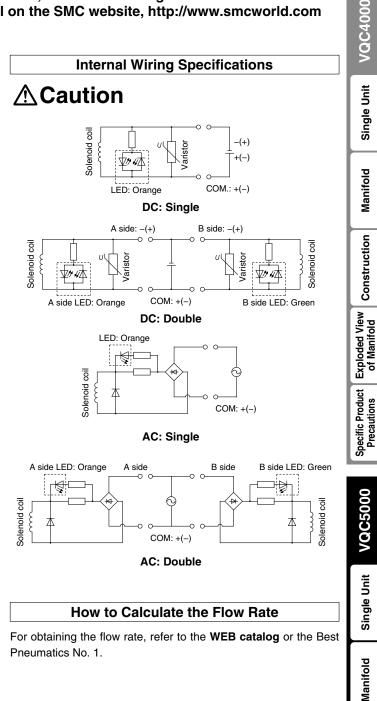


Note) Do not pull on the lead wires with excessive force. This can cause faulty and/or broken contacts.

Trademark

straight out.

DeviceNet[™] is a trademark of ODVA. EtherNet/IP[™] is a trademark of ODVA. EtherCAT[®] is registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany.



Construction

Exploded View

Specific Product

Precautions

of Manifold

▲ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "**Caution**," "**Warning**" or "**Danger**." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)^{*1}, and other safety regulations.

- Caution: indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
- Warning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

AWarning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
 - The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
 - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

- 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
- 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
- An application which could have negative effects on people, property, or animals requiring special safety analysis.
- 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

- *1) ISO 4414: Pneumatic fluid power General rules relating to systems.
 - ISO 4413: Hydraulic fluid power General rules relating to systems. IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)
 - ISO 10218-1: Manipulating industrial robots Safety. etc.

 The product is provided for use in manufacturing industries. The product herein described is basically provided for peaceful use in manufacturing industries. If considering using the product in other industries, consult SMC beforehand

and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.

Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

Limited warranty and Disclaimer

- The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.*2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
 - *2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

- The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

A Safety Instructions Be sure to read the "Handling Precautions for SMC Products" (M-E03-3) and "Operation Manual" before use.