5 Port Solenoid Valve

SQ1000/2000 Series

Metal Seal Rubber Seal

The EX510 series is to be discontinued. When designing new equipment and facilities, consider using another series (EX260/EX600) instead.

The connection cable and various units for PLC connection in PC wiring systems have been discontinued by the manufacturer. Therefore, while they can no longer be provided, the valve manifold (manifold with built-in valves) can still be ordered. For details, refer to the **Web Catalog**.

Standard

current model





Easy Replacement of Clip Type One-touch Fittings



One-touch fittings can be replaced without removing valves.

Connector Entry Direction Can be Changed

The connector entry direction can be changed from the top to the side by simply pressing the manual release button. It is not necessary to use the manual release button when switching from the side to the top.

4 Position Dual 3 Port Valve

- Two 3-port valves built into one body.
- The 3-port valves on the A and B sides can operate independently.
- When used as 3-port valves, only half the number of stations is required.
- Can also be used as a 4-position, 5-port valve.

Built-in Back Pressure Check Valve (Option symbol: B)

Eliminates trouble with back pressure when driving a single acting cylinder or when using an exhaust center type valve, etc.

Easy to add or decrease the number of valve stations.

The use of cassette type valves and manifolds makes it easy to increase or decrease the number of stations on a DIN rail. The plug-in type includes two extra valve station connectors. This design makes rewiring unnecessary during manifold expansion.



Easy valve maintenance Mountable with one screw.

% DOWN 🗸

SQ1000/2000 Series

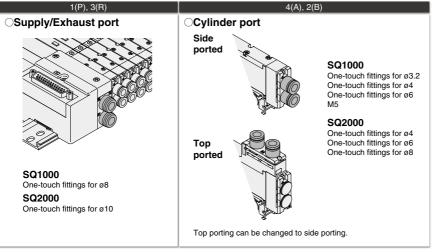




Wiring Type

	ing iype						
	Maa-16-1-1	EX510 Gateway-type serial transmission system	D-sub connector kit F kit	Flat ribbon cable connector kit P kit	Terminal block box kit T kit	Lead wire kit	
	Manifold variations		Ser .				
Plug-in Unit	SQ1000	(P.602)	(P.606, 612)	(P.606, 614)	_	(P.606, 616)	
Plug-i	SQ2000	(P.620)	(P.624, 630)	(P.624, 632)	(P.624, 634)	(P.624, 636)	
Plug Lead Unit	SQ1000	_	(P.664, 670)	(P.664, 672)	_	_	
Plug Le	SQ2000	_	(P.676, 682)	(P.676, 684)	_	_	

Piping Specifications



SMC

Metal Seal/Rubber Seal 5 Port Solenoid Valve



Serial transmission kit	Connector kit	
S kit	C kit	
		Manifold options
(P.606, 618)	_	P.608
(P.624, 638)	_	P.626
 _	(P.664, 674)	P.666
_	(P.676, 686)	P.678

Contents

■Plug-in Unit

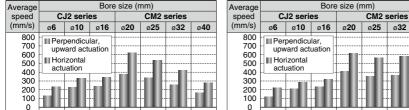
Valve Specifications P.610
Manifold Specifications P.611
Manifold Option Parts P.639
How to Increase Manifold StationsP.653
Construction P.658
Manifold Exploded View: SQ1000 ·····P.660
Manifold Spare Parts: SQ1000 P.661
Manifold Exploded View: SQ2000P.662
Manifold Spare Parts: SQ2000 P.663

Plug Lead Unit

Valve Specifications	P.668
Manifold Specifications	P.669
Manifold Option Parts	P.688
How to Increase Manifold Stations	P.701
Construction	P.704
Manifold Exploded View: SQ1000	P.706
Manifold Spare Parts: SQ1000	P.707
Manifold Exploded View: SQ2000	P.708
Manifold Spare Parts: SQ2000	P.709

Specific Product PrecautionsP.710

Cylinder Speed Chart Use as a guide for selection. Please confirm the actual conditions with SMC Sizing Program. SQ1000 series



Pressure: 0.5 MPa/Load factor: 50%

ø32 ø40

* It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.

* The average velocity of the cylinder is what the stroke is divided by the total stroke time.

* Load factor: ((Load mass x 9.8) /Theoretical force) x 100%

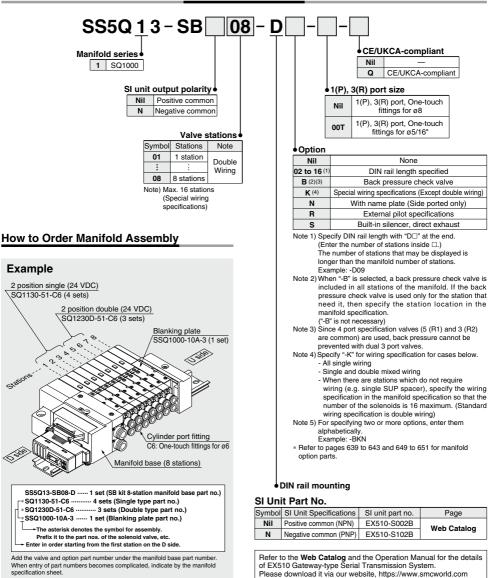
Conditions

B	ase mounted	CJ2 series	CM2 series	MB, CA2 series						
	Tube x Length		T0604 x 1 m							
SQ1000	Speed controller		AS3002F-06							
	Silencer	AN110-01								
	Tube x Length	T0604 x 1 m	T1075 x 1 m	T1209 x 1 m						
SQ2000	Speed controller	AS3002F-06 AS4002F-10								
	Silencer	AN20-02								

EX510 Gateway-type Serial Transmission System Plug-in Unit SQ1000 Series (ELCA

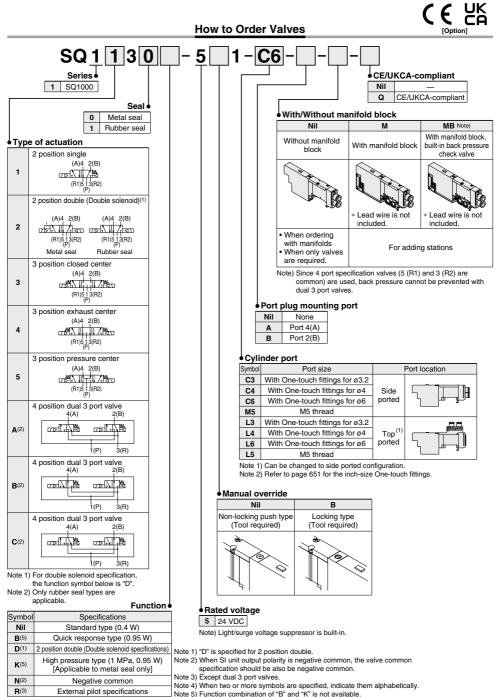
The EX510 series is to be discontinued. When designing new equipment and facilities, consider using another series (EX260/EX600) instead.

How to Order Manifold



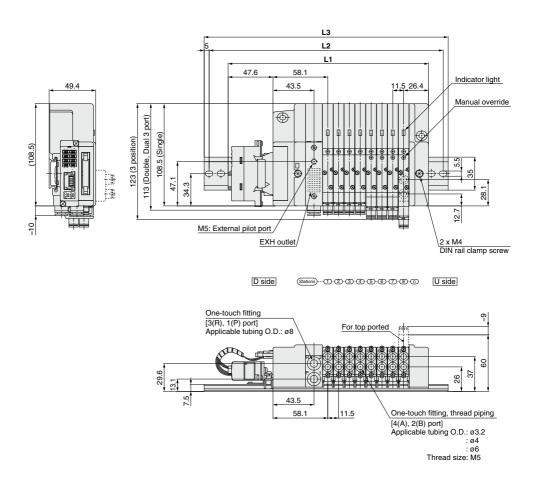


EX510 Gateway-type Serial Transmission System Plug-in Unit **SQ1000 Series**



SMC

Dimensions: SQ1000

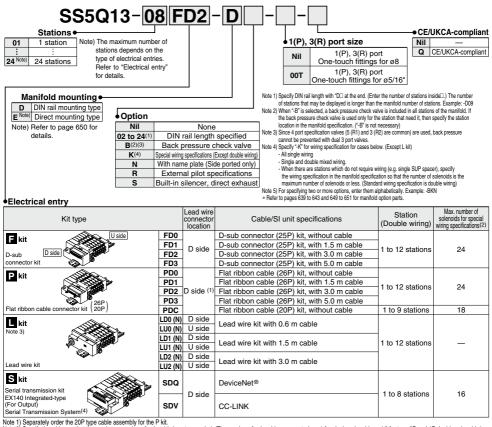


Dime	Dimensions Formula: L1 = 11.5n + 120.5 n: Stations (Maximum 16 stations															stations)
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	132	143.5	155	166.5	178	189.5	201	212.5	224	235.5	247	258.5	270	281.5	293	304.5
L2	162.5	175	175	187.5	200	212.5	225	237.5	250	262.5	275	287.5	300	312.5	312.5	325
L3	173	185.5	185.5	198	210.5	223	235.5	248	260.5	273	285.5	298	310.5	323	323	335.5



Plug-in Unit SQ1000 Series (€ ĽK

How to Order Manifold



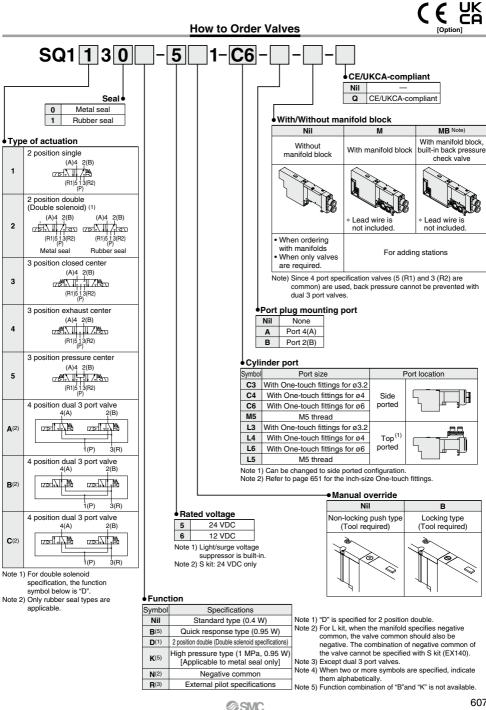
Note 1) operating other inte 20° type cause assentuty to there will Note 2) Specify the winning so that the maximum number of solenoids is not exceeded. (The number of solenoids are counted as: 1 for single solenoids and 2 for type 3P and 4P double solenoids.) Note 3) When specifying the negative common specifications of the L kit, suffix 'N' to the kit symbol. For details, refer to page 616. Note 4) Refer to the Web Catalog and the Operation Manual for the details of EXTA Integrated topped for Output) Senal Transmission System. Please download it via our website.

https://www.smcworld.com * Refer to page 661 for manifold spare parts

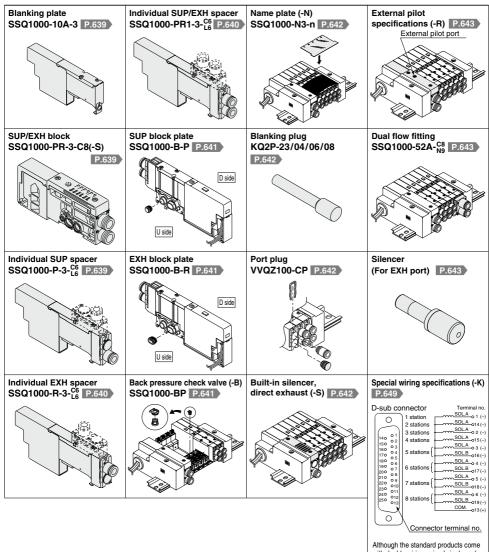
SI Unit Part No.

Symbol	Protocol type	SI unit part no.	Page
SDQ	DeviceNet [®]	EX140-SDN1	Web Catalog
SDV	CC-LINK	EX140-SMJ1	web catalog

Plug-in Unit SQ1000 Series



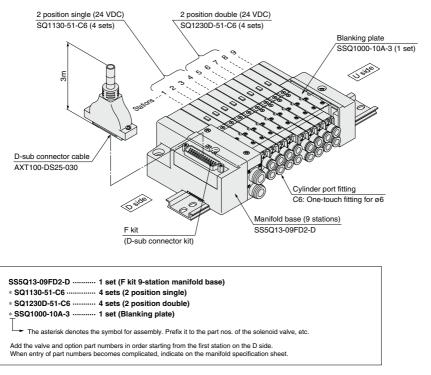
Manifold Options



with double wiring, mixed single and double wiring is available upon request.

How to Order Manifold Assembly



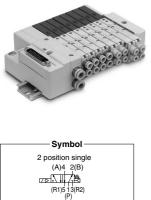


Valve Specifications

Model

wouer													
		T				Flov	v rate cha	aracteristic (1)		Response	time (ms) ⁽²⁾	
Series		Type of actuation	Seal	Model	$1 \rightarrow 4$	/2 (P \rightarrow /	VB)	$4 \rightarrow 3$	5 (A \rightarrow R	1)	Standard	Quick response	Weight (g)
					C [dm3/(s·bar)]	b	Cv	C [dm3/(s·bar)]	b	Cv	(0.4 W)	(0.95 W)	(9)
	c	Single	Metal seal	SQ1130	0.62	0.10	0.14	0.63	0.11	0.14	26 or less	12 or less	80
	position	Single	Rubber seal	SQ1131	0.79	0.20	0.19	0.80	0.20	0.19	24 or less	15 or less	80
			Metal seal	SQ1230D	0.62	0.10	0.14	0.63	0.11	0.14	13 or less	10 or less	95
	N		Rubber seal	SQ1231D	0.79	0.20	0.19	0.80	0.20	0.19	20 or less	15 or less	95
		Closed center	Metal seal	SQ1330	0.58	0.12	0.14	0.63	0.11	0.14	44 or less	29 or less	100
SQ1000	c		Rubber seal	SQ1331	0.64	0.20	0.15	0.58	0.26	0.16	39 or less	25 or less	100
501000	position	Exhaust	Metal seal	SQ1430	0.58	0.12	0.14	0.60	0.14	0.14	44 or less	29 or less	100
		center	Rubber seal	SQ1431	0.64	0.20	0.15	0.80	0.20	0.19	39 or less	25 or less	100
	e	Pressure	Metal seal	SQ1530	0.62	0.12	0.14	0.63	0.14	0.14	44 or less	29 or less	100
		center	Rubber seal	SQ1531	0.79	0.21	0.19	0.59	0.20	0.14	39 or less	25 or less	100
	4 position	Dual 3 port valve	Rubber seal	SQ1e31	0.59	0.28	0.15	0.59	0.28	0.15	27 or less	14 or less	95

Note 1) Values for the cylinder port size of C6, CYL \rightarrow Values of EXH. Flow rate characteristics of 2 \rightarrow 3 (B \rightarrow R2) delines about 30% of 4 \rightarrow 5 (A \rightarrow R1). Note 2) Based on JIS B 8419: 2010. (Values with a supply pressure of 0.5 MPa and light/surge voltage suppressor. Values fluctuate depending on the pressure and air quality.



2 position double (Double solenoid) (A)4 2(B) (A)4 2(B) 75 Al 7ীৰ্ব (R1)5 13(R2) (R1)5 13(R2) (P) (P Metal seal Rubber seal

3 position closed center

(A)4 2(B) (R1)5 13(R2) (P)



Specifications

Speci	icati	0115								
	Valv	e construction		Metal seal	Rubber seal					
	Flui	d		Air						
	Max	imum operating p	ressure	0.7 MPa (High pressure type (3): 1.0 MPa)						
suc	ĥ	Single		0.1 MPa	0.15 MPa					
atio	erati sure	Double (Double s	olenoid)	0.1 MPa	0.1 MPa					
ific	Min. operating pressure	3 position		0.1 MPa	0.2 MPa					
bed	Min 4	4 position		_	0.15 MPa					
Valve specifications	Amb	pient and fluid te	mp.	-10 to 50°C (1)						
Val	Lub	rication		Not required						
	Pilo	t valve manual o	verride	Push type/Locking	type (Tool required)					
	Vibr	ation/Impact resis	stance (2)	30/150 m/s ²						
	Prot	ection structure		Dust tight						
s	Coil	rated voltage		12 VDC,	24 VDC					
ţi gi	Allo	wable voltage flu	ctuation	±10% of ra	ted voltage					
Solenoid specifications	Coil	insulation type		Equivalent	to class B					
ŝ	Pow	er consumption	24 VDC	0.4 W DC (17 mA), 0	.95 W DC (40 mA) (4)					
ds	(Cui	rrent)	12 VDC	0.4 W DC (34 mA), 0	.95 W DC (80 mA) (4)					
Note 1) Use dry air to prevent condensation when operating at low temperatures. Note 2) Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction										

and at the right angles to the main valve and armature. (Values at the initial

period) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and deenergized states every once for each condition.

Note 3) Metal seal type only. Note 4) Value for quick response, high pressure type



4 position dual 3 port valve (A)

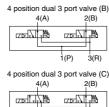
2(B)

3(R)

SMC

1(P)

4(A)





Plug-in Unit SQ1000 Series

Manifold Specifications

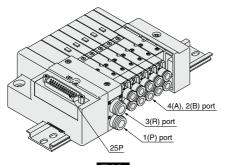
	Porting	g specifi	cations						Addition	
Base model	P	ort size	(1)	Applicable solenoid	Type of connection	n	Applicable stations (3)	5-station weight (4)	per	
Base model	1(P), 3(R)		4(A), 2(B)	valve		Type of connection			station (4) (g)	
	1(1), 3(11)	Port location	Port size						(9)	
	C8 (For ø8)	Side	C3 (For ø3.2) C4 (For ø4)		F kit: D-sub connector		1 to 12 stations	420	20	
		Side	C6 (For ø6)		D kit Elet ikken och le	26P	1 to 12 stations	420	20	
SS5013-00-0	Option		M5 (M5 thread)	SQ1⊡30	P kit: Flat ribbon cable 20P		1 to 9 stations	420	20	
555013-00-0	Built-in silencer,	Top (2)	L3 (For ø3.2) L4 (For ø4)	SQ1⊡31	L kit: Lead wire		1 to 12 stations	460	35	
	\direct exhaust/	100 (2)	L6 (For ø6) L5 (M5 thread)		S kit: Serial transmission		1 to 8 stations	475	20	

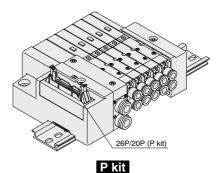
Note 1) One-touch fittings in inch sizes are also available. For details, refer to page 651.

Note 2) Can be changed to side ported configuration.

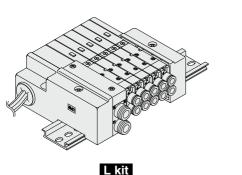
Note 3) An optional specification for special wiring is available to increase the maximum number of stations. Refer to page 649 for details.

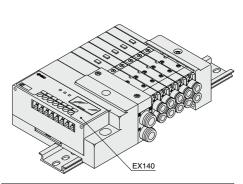
Note 4) Except valves. For valve weight, refer to page 610.





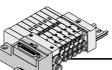






Refer to the **Web Catalog** and the Operation Manual for the details of EX140 Integrated-type (For Output) Serial Transmission System. Please download it via our website, https://www.smcworld.com



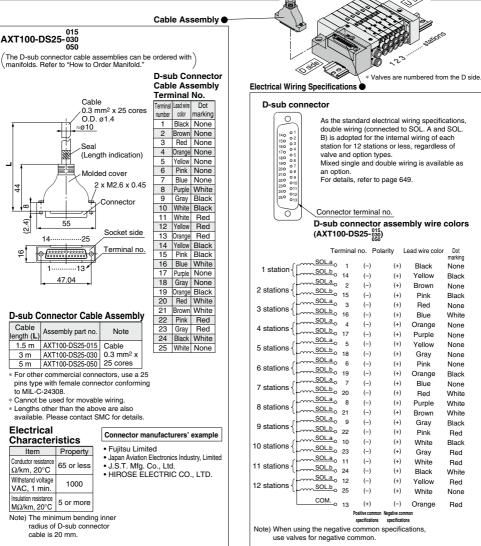


The D-sub connector reduces installation labor for electrical connections.

Kit (D-sub Connector Kit)

- Using the D-sub connector (25P), conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side receptacle position can be selected in accordance with the available mounting space.

D-sub Connector (25 Pins)



4

\$

ø

3 m

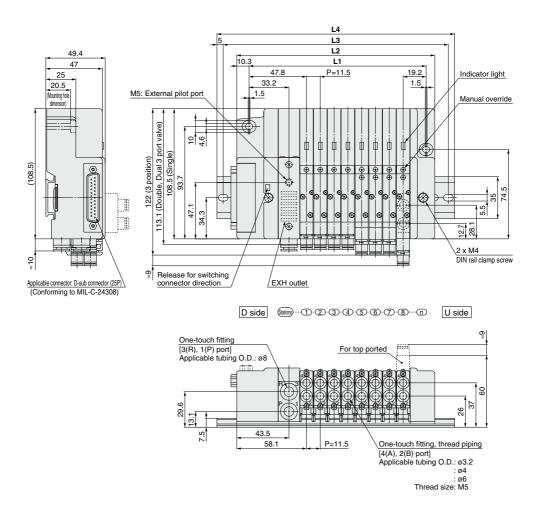
5 m



Manifold Specifications

ſ		Po	Porting specifications								
	Series	Port	Po	number of							
		location	1(P), 3(R)	4(A), 2(B)	stations						
	SQ1000	SQ1000 Side, Top		C3,C4,C6,M5	12 stations (24 as a semi-standard)						

Plug-in Unit SQ1000 Series

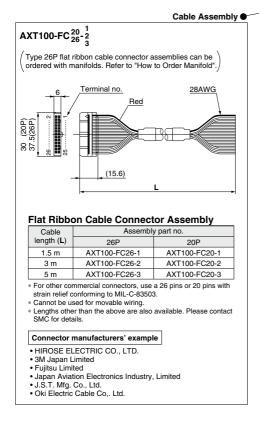


Dimensions Formula: L1 = 11.5n + 55.5, L2 =												L2 = 1	1.5n	+ 73	n: Sta	ations	(Maxi	mum :	24 sta	tions)				
L n 1 2 3 4 5 6 7 8 9											11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	67	78.5	90	101.5	113	124.5	136	147.5	159	170.5	182	193.5	205	216.5	228	239.5	251	262.5	274	285.5	297	308.5	320	331.5
L2	84.5	96	107.5	119	130.5	142	153.5	165	176.5	188	199.5	211	222.5	234	245.5	257	268.5	280	291.5	303	314.5	326	337.5	349
L3	112.5	125	137.5	150	150	162.5	175	187.5	200	212.5	225	237.5	250	262.5	275	287.5	300	300	312.5	325	337.5	350	362.5	375
L4	123	135.5	148	160.5	160.5	173	185.5	198	210.5	223	235.5	248	260.5	273	285.5	298	310.5	310.5	323	335.5	348	360.5	373	385.5



- Flat ribbon cable connector reduces installation labor for electrical connection.
- Using the connector for flat ribbon cable (26P, 20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side receptacle position can be selected in accordance with the available mounting space.

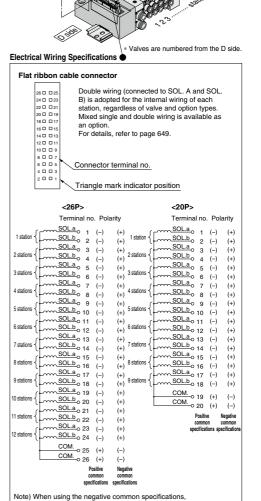
Flat Ribbon Cable (26 Pins, 20 Pins)





Manifold Specifications

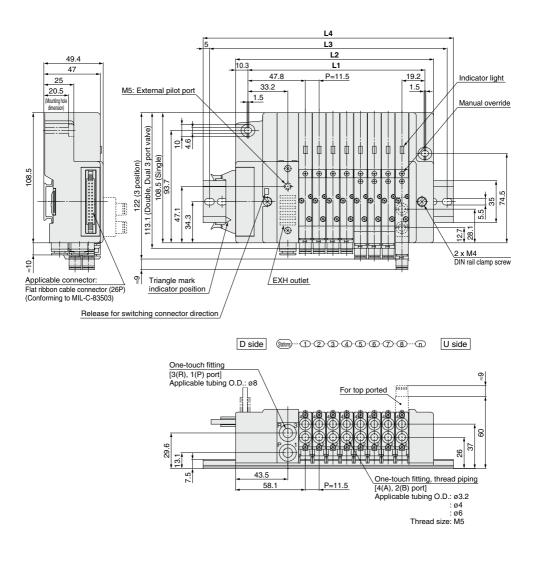
	Po	rting specifi	cations	Maximum		
Series	Port	Po	ort size	number of		
	location	1(P), 3(R)	4(A), 2(B)	stations		
SQ1000	Side, Top	C8	C3, C4, C6, M5	12 stations (24 as a semi-standard)		



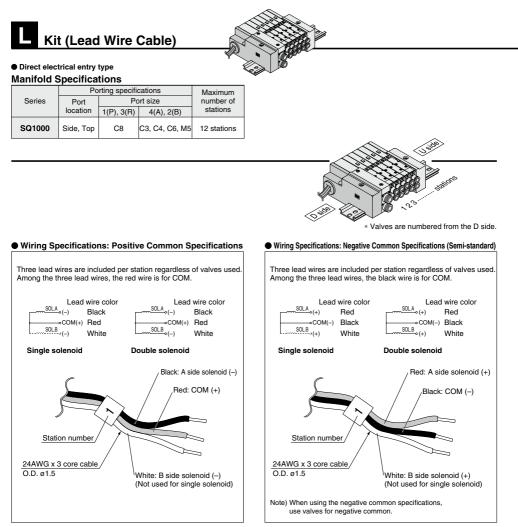
use valves for negative common.

SMC

Plug-in Unit SQ1000 Series



Dime	Dimensions Formula: L1 = 11.5n + 55.5, L2 = 11.5n + 73 n: Stations (Maximum 24 station													tions)										
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	67	78.5	90	101.5	113	124.5	136	147.5	159	170.5	182	193.5	205	216.5	228	239.5	251	262.5	274	285.5	297	308.5	320	331.5
L2	84.5	96	107.5	119	130.5	142	153.5	165	176.5	188	199.5	211	222.5	234	245.5	257	268.5	280	291.5	303	314.5	326	337.5	349
L3	112.5	125	137.5	150	150	162.5	175	187.5	200	212.5	225	237.5	250	262.5	275	287.5	300	300	312.5	325	337.5	350	362.5	375
L4	123	135.5	148	160.5	160.5	173	185.5	198	210.5	223	235.5	248	260.5	273	285.5	298	310.5	310.5	323	335.5	348	360.5	373	385.5



Negative Common Specifications

The following part numbers are for negative common specifications.

How to order negative common valves (Example)

SQ1130 N -51-C6

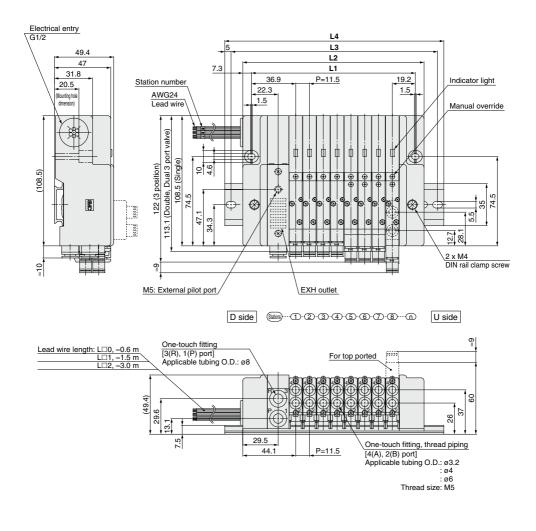
• Negative common specifications

How to order negative common manifold (Example)

SS5Q13-08 LD1 - DN Stations - Option Kit type - OIN rail mounting types

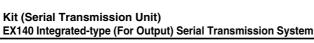
Negative common specifications

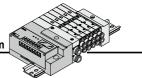
∕⊘SMC



L _ n	1	2	3	4	5	6	7	8	9	10	11	12
L1	56	67.5	79	90.5	102	113.5	125	136.5	148	159.5	171	182.5
L2	70.5	82	93.5	105	116.5	128	139.5	151	162.5	174	185.5	197
L3	100	112.5	125	125	137.5	150	162.5	175	187.5	200	212.5	225
L4	110.5	123	135.5	135.5	148	160.5	173	185.5	198	210.5	223	235.5

S



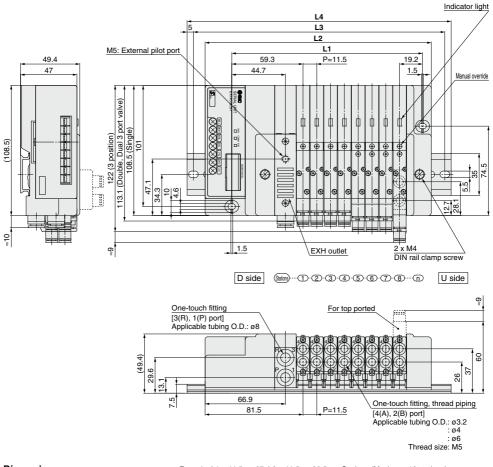


- The serial transmission system reduces wiring work, while minimizing wiring and saving space.
- The maximum number of stations is 8. (16 as a semi-standard). Only for type R2, the maximum stations are 4 (8 as a semi-standard).

Refer to the **Web Catalog** and the Operation Manual for the details of EX140 Integrated-type (For Output) Serial Transmission System. Please download it via our website, https://www.smcworld.com

Manifold Specifications

	Por	ting specific	ations	Maximum		
Series	Port	Po	rt size	number of		
	location	1(P), 3(R)	4(A), 2(B)	stations		
SQ1000	Side, Top	C8	C3, C4, C6, M5	8 stations (16 as a semi-standard)		



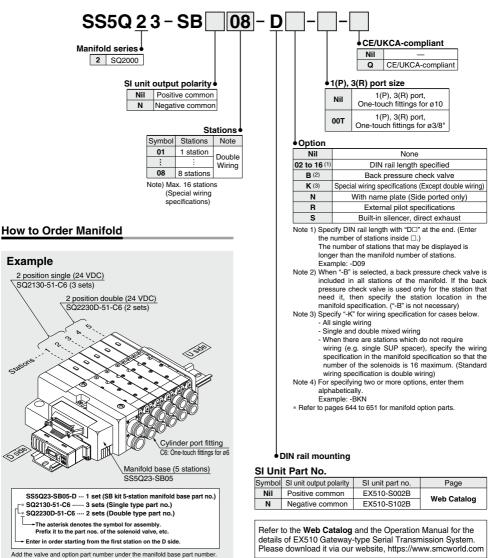
Dim	ension	s				Fo	Formula: L1 = 11.5n + 67, L2 = 11.5n + 96.5 n: Stations (Maximum 16 stations)									
/	n 1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	78.5	90	101.5	113	124.5	136	147.5	159	170.5	182	193.5	205	216.5	228	239.5	251
L2	108	119.5	131	142.5	154	165.5	177	188.5	200	211.5	223	234.5	246	257.5	269	280.5
L3	137.5	150	162.5	162.5	175	187.5	200	212.5	225	237.5	250	262.5	275	287.5	300	300
L4	148	160.5	173	173	185.5	198	210.5	223	235.5	248	260.5	273	285.5	298	310.5	310.5
								-								



EX510 Gateway-type Serial Transmission System Plug-in Unit SQ2000 Series (ELCA

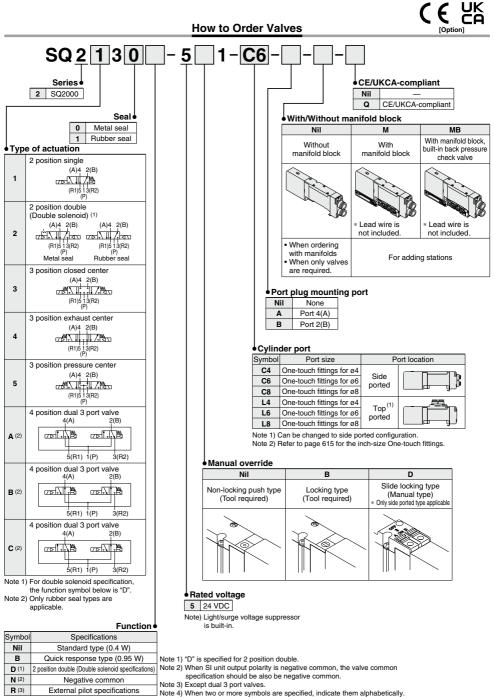
The EX510 series is to be discontinued. When designing new equipment and facilities, consider using another series (EX260/EX600) instead.

How to Order Manifold

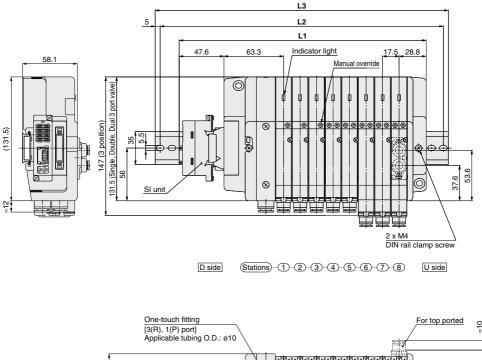


Add the valve and option part number under the manifold base part number. When entry of part numbers becomes complicated, indicate by the manifold specification sheet.

EX510 Gateway-type Serial Transmission System Plug-in Unit **SQ2000 Series**



Dimensions: SQ2000



[3(R), 1(P) port] Applicable tubing O.D.: ø10	
39.4 20.9	
ທີ່ <u>44.5</u> 63.3	One-touch fitting [4(A), 2(B) port] Applicable tubing O.D.: ø4 : ø6 : ø8

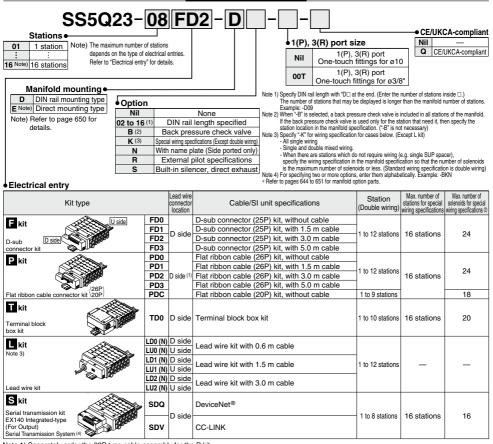
	Dime	nsion	s							Form	nula: L1	= 17.5n	+122 r	n: Statior	ns (Maxir	num 16	stations)
l	<u>_</u>	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
	L1	139.5	157	174.5	192	209.5	227	244.5	262	279.5	297	314.5	332	349.5	367	384.5	402
Ī	L2	162.5	187.5	200	212.5	237.5	250	275	287.5	300	325	337.5	362.5	375	387.5	412.5	425
	L3	173	198	210.5	223	248	260.5	285.5	298	310.5	335.5	348	373	385.5	398	423	435.5

SMC



Plug-in Unit **SQ2000 Series** (€ ĽK

How to Order Manifold



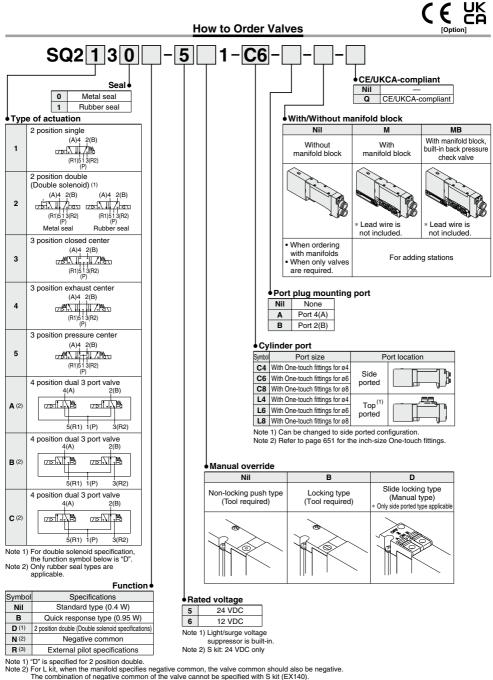
Note 1) Separately order the 20P type cable assembly for the P kit.

Note 2) Specification with a constraint of the solenoid soft at the maximum station number is not exceeded. (The number of solenoids are counted as: 1 for single solenoids and 2 for type 3P and 4P double solenoids.) Note 2) Specifications of the L kit, suffix "N" to the kit symbol. For details, refer to page 636. Note 4) Refer to the Web Catalog and the Operation Manual for the details of EX140 Integrated-type (For Output) Serial Transmission System. Please download it via our website, https://www.smcword.com * Refer to page 663 for manifold spare parts.

SI Unit Part No.

Symbol	Protocol type	SI unit part no.	Page
SDQ	DeviceNet [®]	EX140-SDN1	Web Catalog
SDV	CC-LINK	EX140-SMJ1	Web Catalog

Plug-in Unit SQ2000 Series

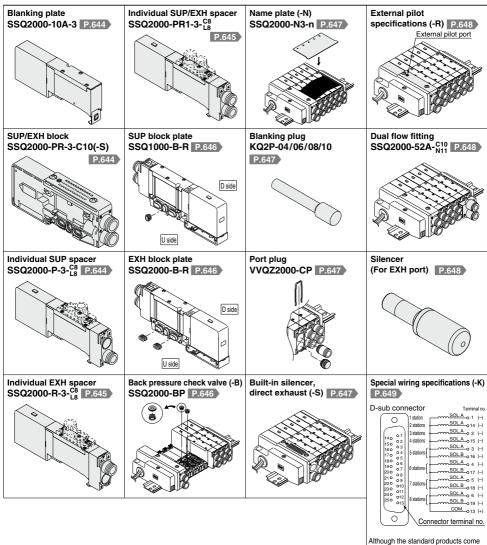


Note 3) Except dual 3 port valves.

Note 4) When two or more symbols are specified, indicate them alphabetically.



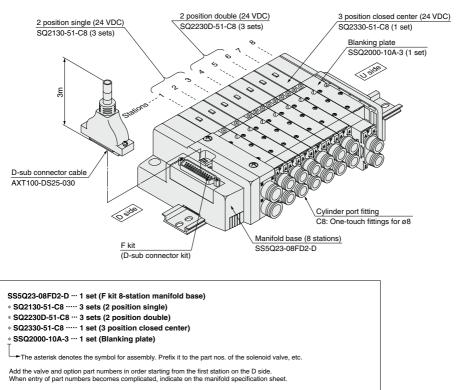
Manifold Options



Although the standard products come with double wiring, mixed single and double wiring is available upon request.

How to Order Manifold Assembly

Example: D-sub connector kit, with cable (3 m)



Valve Specifications

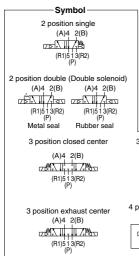
Model

wouer																		
		T				F	low chara	acteristic (1)			Response	time (ms) (2)						
Series		Type of ctuation	Seal	Model	1→4	/2 (P→A/	B)	4/2→5/3	(A/B→R	1/R2)	Standard	Quick response	Weight (g)					
		otaation			C [dm3/(s·bar)]	b	Cv	C [dm3/(s·bar)]	b	Cv	(0.4 W)	(0.95 W)	(g)					
	c	Single	Metal seal	SQ2130	2.2	0.17	0.51	2.4	0.14	0.57	35 or less	20 or less	145					
	position	Single	Rubber seal	SQ2131	2.3	0.17	0.51	3.1	0.18	0.71	31 or less	24 or less	140					
		Double	Metal seal	SQ2230D	2.2	0.17	0.51	2.4	0.14	0.57	20 or less	15 or less	160					
	2	Double	Rubber seal	SQ2231D	2.3	0.17	0.51	3.1	0.18	0.71	26 or less	20 or less	155					
		Closed	Metal seal	SQ2330	1.9	0.17	0.46	2.1	0.15	0.47	56 or less	37 or less	180					
SQ2000	c	center	Rubber seal	SQ2331	1.9	0.17	0.46	1.8	0.29	0.47	44 or less	34 or less	175					
302000	position	Exhaust	Metal seal	SQ2430	1.9	0.17	0.46	2.4	0.14	0.55	56 or less	37 or less	180					
					center	center		Rubber seal	SQ2431	1.9	0.17	0.46	3.1	0.14	0.65	44 or less	34 or less	175
	0	Pressure	Metal seal	SQ2530	2.3	0.17	0.51	2.1	0.18	0.47	56 or less	37 or less	180					
		center	Rubber seal	SQ2531	2.5	0.17	0.56	1.8	0.30	0.47	44 or less	34 or less	175					
	4 position	Dual 3 port valve	Rubber seal	SQ2 831	1.5	0.17	0.40	1.5	0.17	0.40	34 or less	19 or less	155					

Note 1) Values for the top ported cylinder port size of C8. CYL \rightarrow Values of EXH. The side ported type will be about 10% less.

Note 2) Based on JIS B 8419: 2010. (Values with a supply pressure of 0.5 MPa and light/surge voltage suppressor. Values fluctuate depending on the pressure and air quality.)





Specifications

opeon	licati	calions									
	Valve	e construction		Metal seal	Rubber seal						
	Fluid			A	ir						
	Maxi	mum operatin	g pressure	0.7	MPa						
suc	ing	Single		0.1 MPa	0.15 MPa						
atio	I. operating pressure	Double (Doub	le solenoid)	0.1 MPa	0.1 MPa						
iji	. op	3 position		0.1 MPa	0.2 MPa						
Valve specifications	Min. Pr	4 position		_	0.15 MPa						
ves	Amb	ient fluid temp	erature	-10 to 50°C (1)							
Val	Lubr	ication		Not required							
	Pilot	valve manual	override	Push type (Tool required)/Locking type (Tool required)/Slide locking type (Manual type							
	Vibra	tion/Impact re	sistance (2)	30/150	0 m/s ²						
	Prote	ection structur	е	Dust	tight						
S	Coil	rated voltage		12 VDC,	24 VDC						
E E	Allov	vable voltage	fluctuation	±10% of ra	ted voltage						
fica	Coil	insulation typ	e	Equivalent	to class B						
Solenoid specifications	Powe	r consumption	24 VDC	0.4 W DC (17 mA), 0.95 W DC (40 mA) (3)							
ŝ	(Curi	rent)	12 VDC	0.4 W DC (34 mA), 0.95 W DC (80 mA) (3)							

Note 1) Use dry air to prevent condensation when operating at low temperatures. Note 2) Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test

nce: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period).

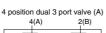
Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and a the right angles to the main valve and armature in both energized and de-energized states every once for each condition.

Note 3) Value for quick response type.

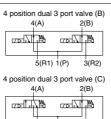
SMC

3 position pressure center









Plug-in Unit SQ2000 Series

		g specific ort size (Applicable			Applicable	5-station	Addition
Base model	1(P), 3(R)		4(A), 2(B)	solenoid valve	Type of connectio	n	stations (3) (Double wiring)	weight (4) (g)	per station (4) (g)
		location	Port size						(3)
	C10 (For ø10)		C4 (For ø4)		F kit: D-sub connector		1 to 12 stations	580	35
		Side	C6 (For ø6)		P kit: Flat ribbon cable		1 to 12 stations	580	35
SS5023-00-0	Option		C8 (For ø8)	SQ2□30	T Kit. That hobori cable	20P	1 to 9 stations	500	- 35
335023-00-0	∫ Built-in ∖	t-in cer, L4 (For ø4)			1 to 10 stations	1,165	620		
	silencer, direct exhaust			L kit: Lead wire		1 to 12 stations	620	50	
					S kit: Serial transmission		1 to 8 stations	650	35

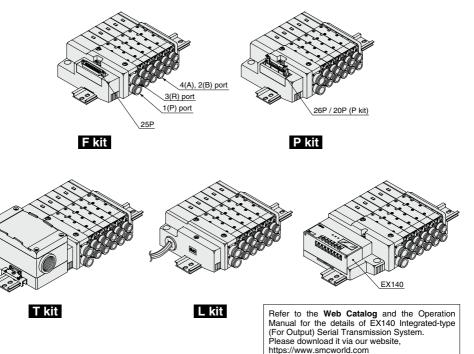
Manifold Specifications

Note 1) One-touch fittings in inch sizes are also available. For details, refer to page 651.

Note 2) Can be changed to side ported configuration.

Note 3) An optional specification for special wiring is available to increase the maximum number of stations. Refer to page 649 for details.

Note 4) Except valves. For valve weight, refer to page 628.



S kit

F Kit (D-sub Connector Kit)



Series

SQ2000

Manifold Specifications

Port

location

Side, Top

Porting specifications

1(P), 3(R)

C10

Port size

4(A), 2(B)

C4. C6. C8

Maximum

number of

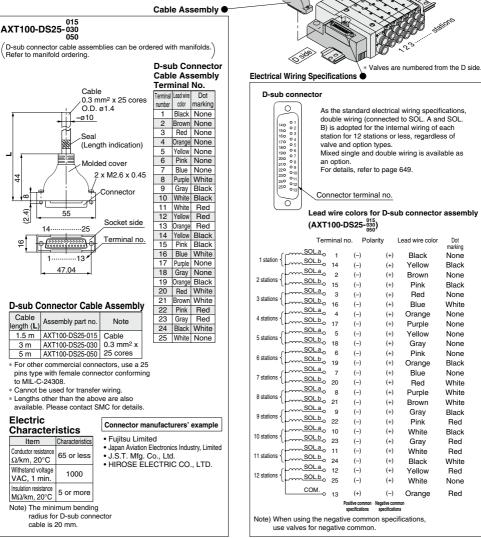
stations

12 stations

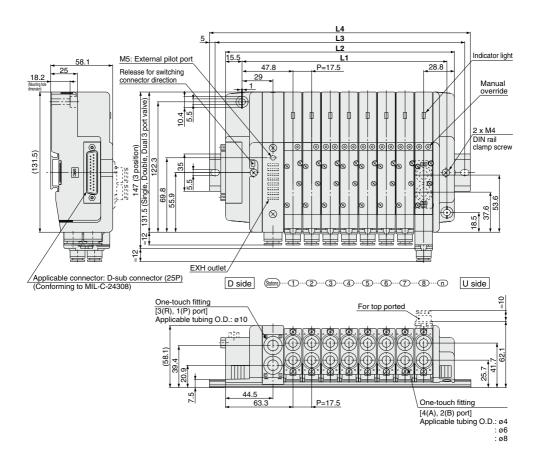
16 as a semi-standard)

- Simplification and labor savings for wiring work can be achieved by using a D-sub connector for the electrical connection.
- Using connector for flat ribbon cable (25P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

D-sub Connector (25 Pin)





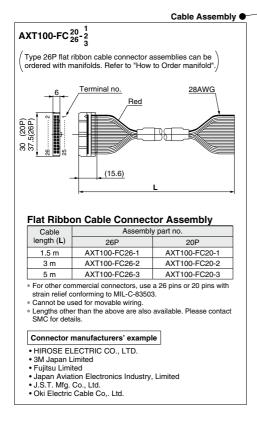


Dimensions					Formula: L1 = 17.5n + 52, L2 = 17.5n + 74.5 n: Stations (Maximum 16 stations)											
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	69.5	87	104.5	122	139.5	157	174.5	192	209.5	227	244.5	262	279.5	297	314.5	332
L2	92	109.5	127	144.5	162	179.5	197	214.5	232	249.5	267	284.5	302	319.5	337	354.5
L3	112.5	137.5	150	175	187.5	200	225	237.5	262.5	275	287.5	312.5	325	350	362.5	375
L4	123	148	160.5	185.5	198	210.5	235.5	248	273	285.5	298	323	335.5	360.5	373	385.5



- Flat ribbon cable connector reduces installation labor for electrical connection.
- Using the connector for flat ribbon cable (26P, 20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side receptacle position can be selected in accordance with the available mounting space.

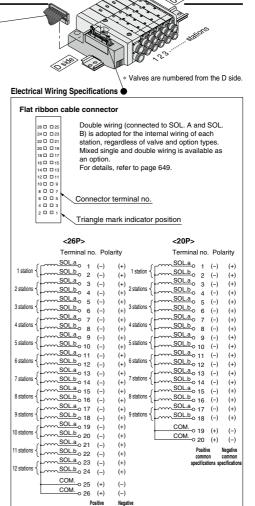
Flat Ribbon Cable (26 Pins, 20 Pins)





Manifold Specifications

	Por	Maximum			
Series	Port	Poi	t size	number of stations	
	location	1(P), 3(R)	4(A), 2(B)		
SQ2000	Side, Top	C10	C4, C6, C8	12 stations (16 as a semi-standard)	

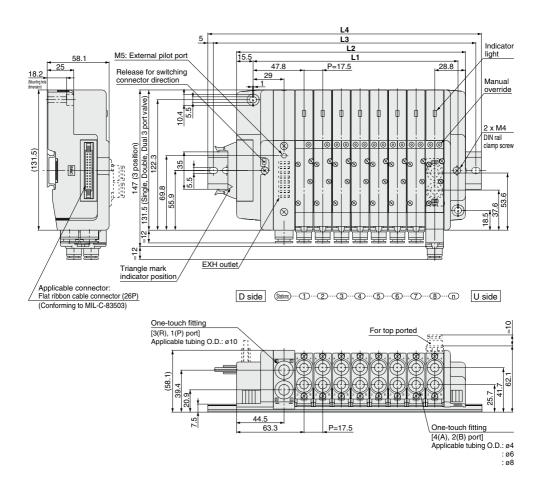


Note) When using the negative common specifications, use valves for negative common.

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specifica

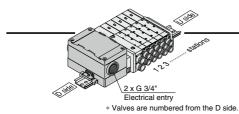
SMC



Dimensions						Fc	Formula: L1 = 17.5n + 52, L2 = 17.5n + 74.5 n: Stations (Maximum 16 stations								stations)	
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	69.5	87	104.5	122	139.5	157	174.5	192	209.5	227	244.5	262	279.5	297	314.5	332
L2	92	109.5	127	144.5	162	179.5	197	214.5	232	249.5	267	284.5	302	319.5	337	354.5
L3	112.5	137.5	150	175	187.5	200	225	237.5	262.5	275	287.5	312.5	325	350	362.5	375
L4	123	148	160.5	185.5	198	210.5	235.5	248	273	285.5	298	323	335.5	360.5	373	385.5



- This kit has a small terminal box inside a junction box. The electrical entry port (G3/4) permits connection of conduit fittings.
- The maximum number of stations is 10 (16 as a semi-standard).



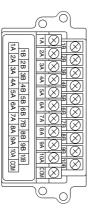
Manifold Specifications

	Por	Maximum				
Series	Port	Por	t size	number of		
	location	1(P), 3(R)	4(A), 2(B)	stations		
SQ2000	Side, Top	C10	C4, C6, C8	10 stations (16 as a semi-standard)		

Electrical Wiring Specifications

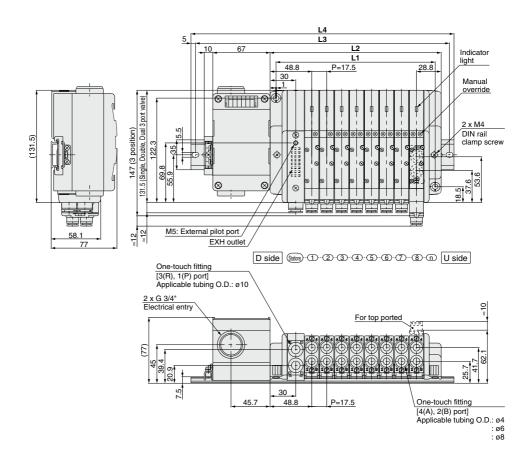
As the standard electrical wiring specifications, double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station for 10 stations or less, regardless of valve and option types.

Mixed single and double wiring is available as an option. For details, refer to page 649.



For details, refer to page 649.				
		Terminal n	o. Pola	arity
	1 station {	SOL.a o 1A	(-)	(+)
	1 station	SOL.b _o 1B	(-)	(+)
	• • • • [SOL.a _{o 2A}	(-)	(+)
	2 stations {	SOL.b 2B	(-)	(+)
	ĺ	SOL.a 3A	(-)	(+)
	3 stations {	SOL.b 3B	(-)	(+)
	ĺ	SOL.a 4A	(-)	(+)
	4 stations	SOL.b 4B	(-)	(+)
	ĺ	SOL.a 5A	(-)	(+)
	5 stations	SOL.b 5B	(-)	(+)
	ſ	SOL.a 6A	(-)	(+)
	6 stations {	SOL.b 6B	(-)	(+)
	ſ	SOL.a _{o 7A}	(-)	(+)
	7 stations {	SOL.b 7B	(-)	(+) (+)
	ſ	SOL.a _o 8A	(-)	(+)
	8 stations -	SOL.b 8B	(-)	(+) (+)
	l			
	9 stations	SOL.a 9A	(-)	(+)
	l	SOL.a _o 10A	(-)	(+)
	10 stations	SOL.b 10B	(-)	(+)
	ι	0 10B	(-)	(+)
		∘ сом.	(+)	(-)
			(+) Positive	(-) Negative
Note) When using the negative common specifications, use valves for neg	ative common.		common specifications	common
····, · · · · · · · · · · · · · · · · ·				

Plug-in Unit SQ2000 Series



Di	Dimensions Formula: L1 = 17.5n + 46, L2 = 17.5n + 60 n: Stations (Maximum 16 stations)								stations)								
L	n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
	L1	63.5	81	98.5	116	133.5	151	168.5	186	203.5	221	238.5	256	273.5	291	308.5	326
	L2	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270	287.5	305	322.5	340
	L3	175	200	212.5	237.5	250	262.5	287.5	300	325	337.5	350	375	387.5	412.5	425	437.5
L4	DIN rail mounting	185.5	210.5	223	248	260.5	273	298	310.5	335.5	348	360.5	385.5	398	423	435.5	448
	Direct mounting	160.5	173.0	198.0	210.5	235.5	248.0	260.5	285.5	298.0	323.0	335.5	348.0	373.0	385.5	410.5	423.0

SMC

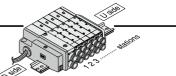
SQ2000 Series

Kit (Lead Wire Cable)

Direct electrical entry type

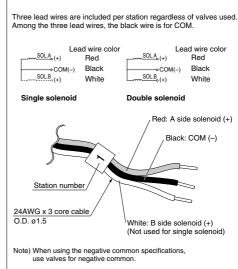
Manifold Specifications

	Por	ations	Maximum number of		
Series	Port	Poi			
	location	1(P), 3(R)	4(A), 2(B)	stations	
SQ2000	Side, Top	C10	C4, C6, C8	12 stations	



* Valves are numbered from the D side.

Wiring Specifications: Positive Common Specifications Three lead wires are included per station regardless of valves used. Among the three lead wires, the red wire is for COM. Lead wire color Lead wire color SOL.A SOLA (-) Black Black OCOM(+) Red ocom(+) Red SOL.B (-) White White Single solenoid Double solenoid Black: A side solenoid (-) Red: COM (+) Station number 24AWG x 3 core cable O.D. ø1.5 White: B side solenoid (-) (Not used for single solenoid)



Wiring Specifications: Negative Common Specifications (Semi-standard)

Negative Common Specifications

The following part numbers are for negative common specifications.

How to order negative common valves (Example)

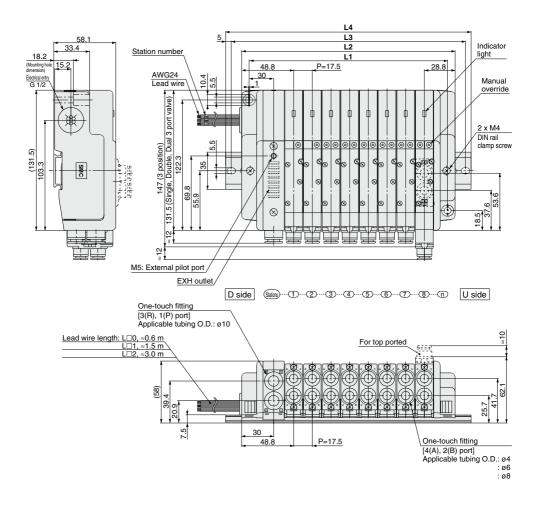
SQ2130 N -51-C6

• Negative common specifications

How to order negative common manifold (Example)

SS5Q23-08 LD1 N-DN Stations - Option Kit type - DIN rail mounting type Negative common specifications

SMC



Dimensions Formula: L1 = 17.5n + 46, L2 = 17.5n + 60							60 n:	Stations	(Maxim	um 12 s	stations)	
n	1	2	3	4	5	6	7	8	9	10	11	12
L1	63.5	81	98.5	116	133.5	151	168.5	186	203.5	221	238.5	256
L2	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270
L3	100	125	137.5	150	175	187.5	212.5	225	237.5	262.5	275	300

223

160.5 185.5 198

L4

110.5 135.5 148

273

285.5 310.5

235.5 248

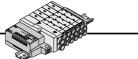
SQ2000 Series

S Kit (Serial Transmission Unit) EX140 Integrated-type (For Output) Serial Transmission System

- The serial transmission system reduces wiring work, while minimizing wiring and saving space.
- The maximum number of stations is 8. (16 as a semi-standard). Only for type R2, the maximum stations are 4 (8 as a semi-standard).

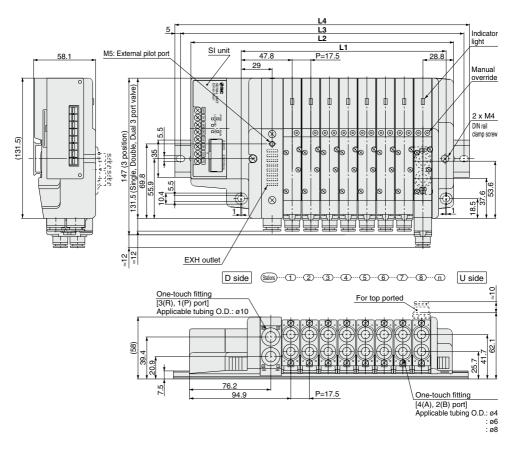
Refer to the **Web Catalog** and the Operation Manual for the details of EX140 Integrated-type (For Output) Serial Transmission System.

Please download it via our website, https://www.smcworld.com



Manifold Specifications

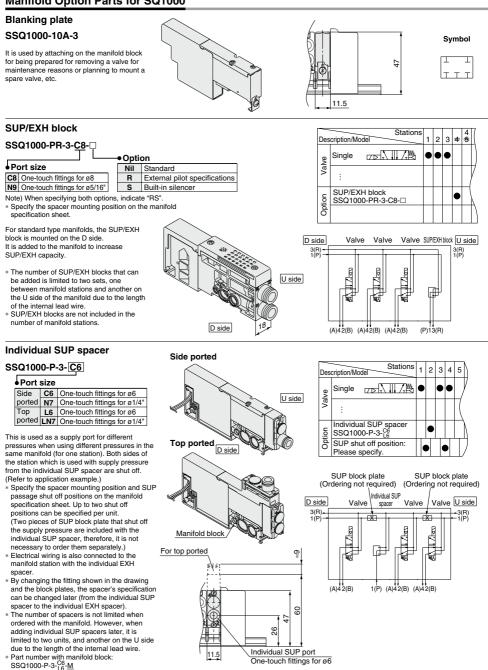
	Por	Porting specifications					
Series	Port	Poi	t size	number of stations			
	location	1(P), 3(R)	4(A), 2(B)				
SQ2000	SQ2000 Side, Top		C4, C6, C8	8 stations (16 as a semi-standard)			



Dime	Dimensions Formula: L1 = 17.5n + 52, L2 = 17.5n + 106 n: Stations (Maximum 16 stations								stations)							
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	69.5	87	104.5	122	139.5	157	174.5	192	209.5	227	244.5	262	279.5	297	314.5	332
L2	123.5	141	158.5	176	193.5	211	228.5	246	263.5	281	298.5	316	333.5	351	368.5	386
L3	150	162.5	187.5	200	225	237.5	250	275	287.5	312.5	325	337.5	362.5	375	400	412.5
L4	160.5	173	198	210.5	235.5	248	260.5	285.5	298	323	335.5	348	373	385.5	410.5	423

Plug-in Unit SQ1000 Series

Manifold Option Parts for SQ1000



SMC

SQ1000 Series

Manifold Option Parts for SQ1000

Individual EXH spacer

SSQ1000-R-3- C6

• Port	Port size						
Side		One-touch fittings for ø6					
ported	N7	One-touch fittings for ø1/4"					
Тор		One-touch fittings for ø6					
ported	LN7	One-touch fittings for ø1/4"					

This is used to exhaust an individual valve when the exhaust from a valve interferes with other stations in the circuit (used for one station).

Both sides of the station which is to be individually exhausted are shut off. (Refer to application example.)

 Specify the spacer mounting position and EXH passage shut off positions on the manifold specification sheet. Up to two shut off positions can be specified per unit.

(Two pieces of EXH block plate that shut off the exhaust are included with the individual EXH spacer, therefore, it is not necessary to order them separately.)

- Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual EXH spacer to the individual SUP spacer).
- The number of spacers is not limited when ordered with the manifold. However, when adding individual EXH spacers later, it is limited to two units, one between manifold stations and another on the U side due to the length of the internal lead wire.

Model no. with manifold block: SSQ1000-R-3-C6-M L6-M

Individual SUP/EXH spacer

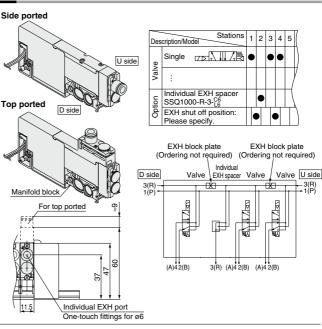
SSQ1000-PR1-3-C6

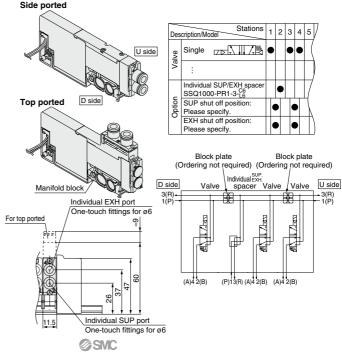
Port size

Side	C6	One-touch fittings for ø6
ported	N7	One-touch fittings for ø1/4"
Тор	L6	One-touch fittings for ø6
ported	LN7	One-touch fittings for ø1/4"

This has both functions of the individual SUP and EXH spacers above. (Refer to application example.)

- Specify the spacer mounting position and SUP and EXH passage shut off positions on the manifold specification sheet. Up to two shut off positions each for SUP and EXH can be specified per unit. (Two pieces each of block plate that shut off the SUP and EXH passages are included with the individual SUP/EXH spacer, therefore, it is not necessary to order them separately.)
- * Electrical wiring is also connected to the manifold station with the individual SUP/EXH spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later.
- The number of spacers is not limited when ordered with the manifold. However, when adding individual SUP/EXH spacers later, it is limited to two units, one between manifold stations and another on the U side due to the length of the internal lead wire.
- * Model no. with manifold block: SSQ1000-PR1-3-^{C6}_{L6}-<u>M</u>
- Do not install any back pressure check valve on the manifold station, on which the spacer is to be mounted. When installing the back pressure check valve on other manifold station, be sure to specify the manifold station position on the manifold specification sheet instead of ordering by specifying the manifold option symbol "B".





Manifold Option Parts for SQ1000

SUP block plate

SSQ1000-B-P

When supplying two different pressures, high and low, to one manifold, this is used between stations with different pressures. Also, it is used with an individual SUP spacer to shut off the air supply.

* Specify the station position on the manifold specification sheet.

<Block indication label>

When using block plates for SUP passage, indication label for confirmation of the blocking position from outside is attached. (One label of each)

* When ordering a block plate for SUP incorporated with the manifold, a block indication label is attached to the manifold.

EXH block plate

SSQ1000-B-R

When the exhaust from a valve interferes with other stations in the circuit, this is used between stations to separate exhausts. Also, it is used with an individual EXH spacer to shut off the exhaust of individual valves.

- * Specify the station position on the manifold specification sheet.
- Be sure to discharge the exhaust inside the EXH passage from the R port of the SUP/EXH block, etc. so that the exhaust pressure is not sealed.

<Block indication label>

When using block plates for EXH passage, indication label for confirmation of the blocking position from outside is attached. (One label of each)

* When ordering a block plate for EXH incorporated with the manifold, a block indication label is attached to the manifold.

Back pressure check valve [-B]

SSQ1000-BP

It prevents cylinder malfunction caused by other valve exhaust. Insert it into R (EXH) port on the manifold side of a valve which is affected. It is effective when a single action cylinder is used or an exhaust center type solenoid valve is used.

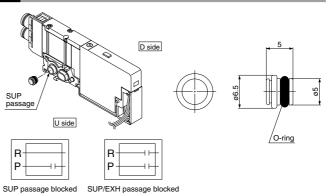
- When a check valve for back pressure prevention is desired, and is to be installed only in certain manifold stations, clearly write the part number and specify the number of stations on the manifold specification sheet.
- * When ordering this option incorporated with a manifold, suffix "-B" to the end of the manifold part number.

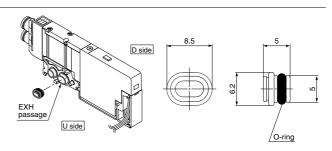
▲Caution

- 1. The manifold installed type back pressure check valve assembly is assembly parts with a check valve structure. However, since slight air leakage against the back pressure is allowed due to its structure, adverse effects of the back pressure due to increase in exhaust resistance cannot be prevented if the manifold exhaust port and other exhaust ports are put together for piping or if the piping diameter is narrowed. As a result, this may cause the actuator and air operated equipment to malfunction. So, be careful not to restrict the exhaust air. If the exhaust resistance becomes large, select a built-in valve type with rubber seal.
- 2. When a back pressure check valve is mounted, the effective area of the valve will decrease by about 20%.

SMC

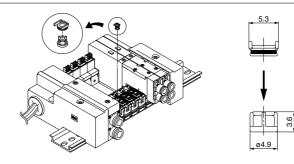
3. Since 4 port specification valves (5 (R1) and 3 (R2) are common) are used, back pressure cannot be prevented with dual 3 port valves.







EXH passage blocked SUP/EXH passage blocked



641

SQ1000 Series

Manifold Option Parts for SQ1000



SSQ1000-N3-Stations (1 to maximum)

It is a transparent resin plate for placing a label that indicates solenoid valve function, etc

Insert it into the groove on the side of the end plate and bend it as shown in the figure. Also, the plate is difficult to bend for manifolds with only a few stations, therefore, remove the silencer cover to install it.

* When ordering this option incorporated with a manifold, suffix "-N" to the end of the manifold part number.

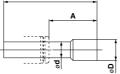
P=11.5 3 8 2 Λ 5 6 7 9 Silencer cover

Blanking plug (For One-touch fitting)



SUP/EXH ports.





L

Dimensions

Applicable fittings size ø d	Model	Α	L	D
size øu				
3.2	KQ2P-23	16	31.5	5
4	KQ2P-04	16	32	6
6	KQ2P-06	18	35	8
8	KQ2P-08	20.5	39	10

···· n: Stations

Purchasing order is available in units of 10 pieces.

Port plug

VVQZ100-CP

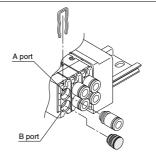
The plug is used to block the cylinder port when using a 5-port valve as a 3-port valve.

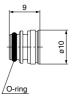
* Add "A" or "B" at the end of the valve part number when ordering with valves.

Example) SQ1131-51-C6-A (N.O. specifications) 4 (A) port plug Example) SQ1131-51-C6-B (N.C. specifications)

2 (B) port plug

Example) SQ1131-51-C6-B-M (B port plug with manifold block)

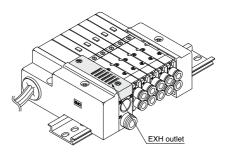




Direct EXH outlet, built-in silencer [-S]

This is a type with an exhaust port atop the manifold end plate. The built-in silencer exhibits an excellent noise suppression effect. (Noise reduction: 30 dB)

- Note) A large quantity of drainage generated in the air source results in exhaust of air together with drainage.
- * When ordering this option incorporated with a manifold, suffix "-S" to the end of the manifold part number.
- * For precautions on handling and how to replace elements, refer to page 711.



Plug-in Unit SQ1000 Series

Manifold Option Parts for SQ1000

External pilot specifications [-R]

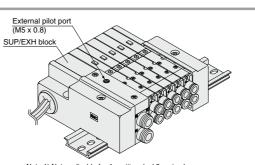
This can be used when the air pressure is 0.1 to 0.2 MPa lower than the minimum operating pressure of the solenoid valves or used for vacuum specifications. Add "R" to the part numbers of manifolds and valves to indicate the external pilot specification.

An M5 port will be installed on the top side of the manifold's SUP/EXH block.

● How to order valves (Example) SQ1130 R - 51-C6

External pilot specifications

- How to order manifold (Example)
 Indicate "R" for an option.
- SS5Q13-08FD1-D_P
 - External pilot specifications



Note 1) Not applicable for 4 position dual 3 port valves. Note 2) Valves with the external pilot specifications have a pilot EXH with individual exhaust specifications and EXH can be pressurized. However, the pressure supplied from EXH should be 0.4 MPa or lower.

Dual flow fitting

SSQ1000-52A-C8



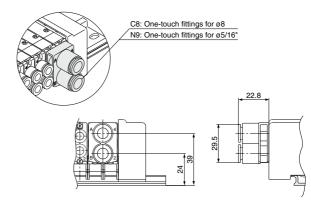
To drive a large bore cylinder, two valve stations are operated simultaneously to double the air flow.

This fitting is used on the cylinder ports in this situation. Available sizes are ø8 and ø5/16" One-touch fittings.

When ordering with valves, specify the valve part number without One-touch fitting and list without One-touch fitting and list the dual flow fitting part number.

Example) Valve part number (without

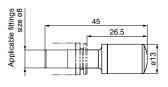
Onetouch fitting)	
SQ1131-51-C0	2 sets
*SSQ1000-52A-C8	1 set



Silencer (For EXH port)

This is inserted into the centralized type EXH port (One-touch fitting).



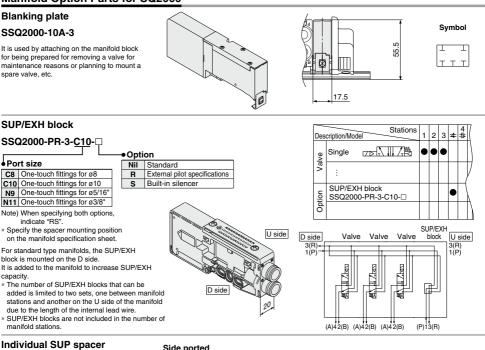


Specifications

Series	Model	Effective area mm ² (Cv factor)	Noise reduction (dB)
SQ1000	AN15-C08	20 (1.1)	30

SQ2000 Series

Manifold Option Parts for SQ2000



SSQ2000-P-3-C8

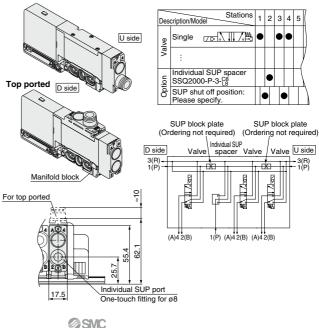
РС	s	

		One-touch fittings for ø8				
ported	N9	One-touch fittings for ø5/16"				
Тор		One-touch fittings for ø8				
ported	LN9	One-touch fittings for ø5/16"				

This is used as a supply port for different pressures when using different pressures in the same manifold (for one station) Both sides of the station which is used with supply pressure from the individual SUP spacer

- are shut off. (Refer to application example.) * Specify the spacer mounting position and SUP passage shut off positions on the manifold specification sheet. Up to two shut off positions can be specified per unit.
- (Two pieces of SUP block plate that shut off the supply pressure are included with the individual SUP spacer, therefore, it is not necessary to order them separately.)
- * Electrical wiring is also connected to the manifold station with the individual SUP spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual SUP spacer to the individual EXH spacer).
- * The number of spacers is not limited when ordered with the manifold. However, when adding individual SUP spacers later, it is limited to two units, and another on the U side due to the length of the internal lead wire.
- * Model no. with manifold block: SSQ2000-P-3-C8-M





Side ported

Plug-in Unit SQ2000 Series

Manifold Option Parts for SQ2000



SSQ2000-R-3-C8

Port size

	0120	
Side	C8	One-touch fittings for ø8
ported	N9	One-touch fittings for ø5/16"
Тор	L8	One-touch fittings for ø8
ported	LN9	One-touch fittings for ø5/16"

This is used to exhaust an individual valve when the exhaust from a valve interferes with other stations in the circuit (used for one station).

Both sides of the station which is to be individually exhausted are shut off. (Refer to application example.)

- Specify the spacer mounting position and EXH passage shut off positions on the manifold specification sheet. Up to two shut off positions can be specified per unit. (Four pieces of EXH block plate that shut off the exhaust are included with the individual EXH spacer, therefore, it is not necessary to order them separately.)
- * Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual EXH spacer to the individual SUP spacer)
- * The number of spacers is not limited when ordered with the manifold. However, when adding individual EXH spacers later, it is limited to two units, one between manifold stations and another on the U side due to the length of the internal lead wire.
- * Model no. with manifold block: SSQ2000-R-3-C8-M

Individual SUP/EXH spacer

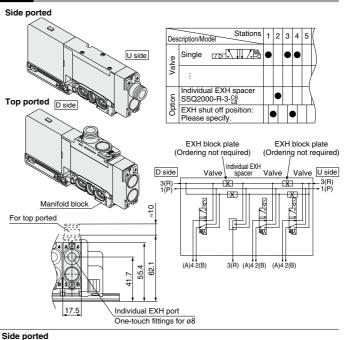
SSQ2000-PR1-3-C8

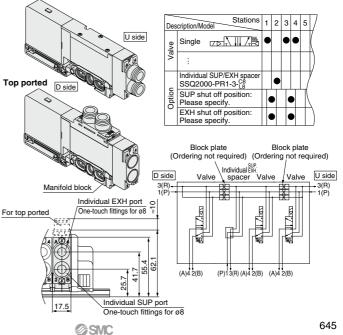
Port size

		One-touch fittings for ø8
		One-touch fittings for ø5/16"
		One-touch fittings for ø8
ported	LN9	One-touch fittings for ø5/16"

This has both functions of the individual SUP and EXH spacers above. (Refer to application example.)

- * Specify the spacer mounting position and SUP and EXH passage shut off positions on the manifold specification sheet. Up to two shut off positions each for SUP and EXH can be specified per unit. Block plates that shut off the SUP and EXH passages are included with the individual SUP/EXH spacer. therefore, it is not necessary to order them separately (2 pcs. of SUP block plate and 4 pcs. of EXH block plate).]
- * Electrical wiring is also connected to the manifold station with the individual SUP/EXH spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later.
- * The number of spacers is not limited when ordered with the manifold, However, when adding individual SUP/EXH spacers later, it is limited to two units, one between manifold stations on the U
- side due to the length of the internal lead wire. * Model no. with manifold block: SSQ2000-PR1-3- ${}^{C8}_{L8}$ - M
- * Do not install any back pressure check valve on the manifold station, on which the spacer is to be mounted. When installing the back pressure check valve on other manifold station, be sure to specify the manifold station position on the manifold specification sheet instead of ordering by specifying the manifold option symbol "B".





SQ2000 Series

Manifold Option Parts for SQ2000

SUP block plate

SSQ1000-B-R

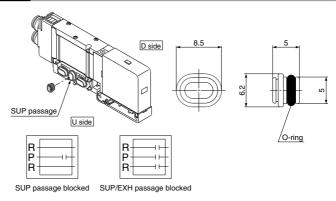
When supplying two different pressures, high and low, to one manifold, this is used between stations with different pressures. Also, it is used with an individual SUP spacer to shut off the air supply.

 Specify the station position on the manifold specification sheet.

<Block indication label>

When using block plates for SUP passage, indication label for confirmation of the blocking position from outside is attached. (One label of each)

* When ordering a block plate for SUP incorporated with the manifold, a block indication label is attached to the manifold.



EXH block plate

SSQ2000-B-R

When the exhaust from a valve interferes with other stations in the circuit, this is used between stations to separate exhausts. Also, it is used with an individual EXH spacer to shut off the exhaust of individual valves.

- Specify the station position on the manifold specification sheet.
- Be sure to discharge the exhaust inside the EXH passage from the R port of the SUP/EXH block, etc. so that the exhaust pressure is not sealed.

<Block indication label>

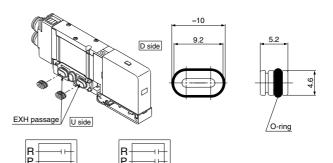
When using block plates for EXH passage, indication label for confirmation of the blocking position from outside is attached. (One label of each)

* When ordering a block plate for EXH incorporated with the manifold, a block indication label is attached to the manifold.

Back pressure check valve [-B] SSQ2000-BP

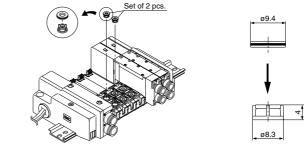
It prevents cylinder malfunction caused by other valve exhaust. Insert it into R (EXH) port on the manifold side of a valve which affected. It is effective when a single action cylinder is used or an exhaust center type solenoid valve is used.

- When a check valve for back pressure prevention is desired, and is to be installed only in certain manifold stations, clearly write the part number and specify the number of stations on the manifold specification sheet.
- * When ordering this option incorporated with a manifold, suffix "-B" to the end of the manifold part number.



EXH passage blocked SUP/EXH passage blocked

E



≜Caution

 The manifold installed type back pressure check valve assembly is assembly parts with a check valve structure. However, since slight air leakage against the back pressure is allowed due to its structure, adverse effects of the back pressure due to increase in exhaust resistance cannot be prevented if the manifold exhaust port and other exhaust ports are put together for piping or if the piping diameter is narrowed. As a result, this may cause the actuator and air operated equipment to malfunction. So, be careful not to restrict the exhaust air. If the exhaust resistance becomes large, select a built-in valve type with rubber seal.
 When a back pressure check valve is mounted, the effective area of the valve will decrease by about 20%.

SMC

Manifold Option Parts for SQ2000

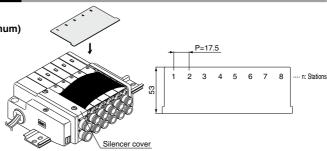
Name plate [-N]

SSQ2000-N3- Stations (1 to maximum)

It is a transparent resin plate for placing a label that indicates solenoid valve function, etc.

Insert it into the groove on the side of the end plate and bend it as shown in the figure. Also, the plate is difficult to bend for manifolds with only a few stations, therefore, remove the silencer cover to install it.

* When ordering this option incorporated with a manifold, suffix "-N" to the end of the manifold part number.



Blanking plug (For One-touch fitting)





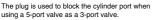
Dimensions

Applicable fittings size ød	Model	A	L	D
4	KQ2P-04	16	32	6
6	KQ2P-06	18	35	8
8	KQ2P-08	20.5	39	10
10	KQ2P-10	22	43	12

It is inserted into an unused cylinder port and SUP/EXH ports. Purchasing order is available in units of 10 pieces.

Port plug

VVQZ2000-CP



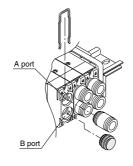
* Add "A" or "B" at the end of the valve part number when ordering with valves.

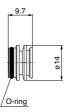
Example) SQ2131-51-C8-A (N.O. specifications)

Example) SQ2131-51-C8-<u>B</u> (N.C. specifications)

• 2 (B) port plug

Example) SQ2131-51-C8-B-M (B port plug with manifold block)

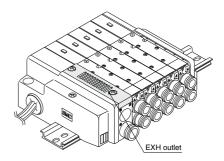




Direct EXH outlet, built-in silencer [-S]

This is a type with an exhaust port atop the manifold end plate. The built-in silencer exhibits an excellent noise suppression effect. (Noise reduction: 30 dB)

- Note) A large quantity of drainage generated in the air source results in exhaust of air together with drainage.
- * When ordering this option incorporated with a manifold, suffix "-S" to the end of the manifold part number.
- * For precautions on handling and how to replace elements, refer to page 711.





SQ2000 Series

Manifold Option Parts for SQ2000

External pilot specifications [-R]

This can be used when the air pressure is 0.1 to 0.2 MPa lower than the minimum operating pressure of the solenoid valves or used for vacuum specifications.

Add "R" to the part numbers of manifolds and valves to indicate the external pilot specifications.

An M5 port will be installed on the top side of the manifold's SUP/EXH block.

● How to order valves (Example) SQ2130 <u>P</u> -51-C6

External pilot specifications

- How to order manifold (Example) * Indicate "R" for an option. SS5Q23-08FD1-DR
 - External pilot specifications

Dual flow fitting

SSQ2000-52A- C10

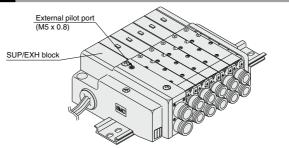


To drive a large bore cylinder, two valve stations are operated simultaneously to double the air flow. This fitting is used on the cylinder ports in this situation. Available sizes are p10 and $p3/8^{\circ}$ One-touch fittings.

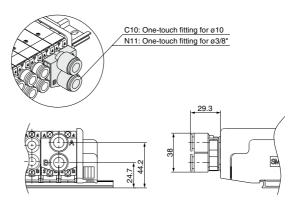
When ordering with valves, specify the valve part number without One-touch fitting and list without One-touch fitting and list the dual flow fitting part number.

Example) Valve part number (without One-touch fitting)

SQ2131-51 - C0			
* SSQ2000- 52A	C10	1	set

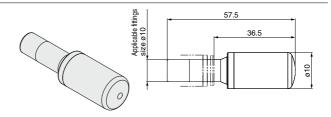


Note 1) Not applicable for dual 3 port valves. Note 2) Valves with the external pilot specifications have a pilot EXH with individual exhaust specifications and EXH can be pressurized. However, the pressure supplied from EXH should be 0.4 MPa or lower.



Silencer (For EXH port)

This is inserted into the centralized type EXH port (One-touch fitting).



Specifications

Series	Model	Effective area (mm ²) (Cv factor)	Noise reduction (dB)
SQ2000	AN20-C10	30 (1.6)	30

Plug-in Unit SQ1000/2000 Series

Manifold Option for SQ1000/2000

Special Wiring Specifications

In the internal wiring of F kit, P kit, T kit and S kit, double wiring (connected to SOL. A and SOL. B) is adopted for each station regardless of the valve and option types. Mixed single and double wiring is available as an option.

1. How to Order

Indicate option symbol "-K" in the manifold part number and be sure to specify station positions for single or double wiring on the manifold specification sheet. Also, specify wiring for spare connectors.

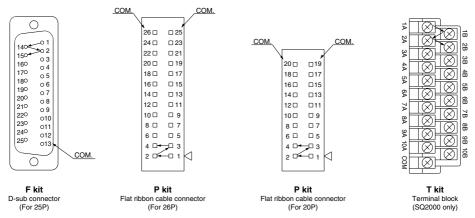
(Up to two spare connectors are included depending on the remaining number of connector pins. When the wiring for the spare connectors is not specified, they will be wired according to "Spare Connector Wiring" on page 652.)

Example) SS5Q13 - 09 FD0 - DKS

• Others, option symbols: to be indicated alphabetically.

2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.



For S kit (serial transmission kit), refer to page 657.

3. Maximum stations

The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. Determine the number of stations so that the total number of solenoids is no more than the maximum points in the table below.

Kit	F kit (D-sub connector)		kit ble connector)	T kit (Terminal block) SQ2000 only*	S kit (Serial)
Туре	FD□ 25P	PD□ 26P	PDC 20P	TD0	SD□
Max. points	24 points	24 points	18 points	20 points	16 points

Note) Maximum stations ···· SQ1000: 24 stations SQ2000: 16 stations

SQ1000/2000 Series

Manifold Option for SQ1000/2000

Special DIN Rail Length (DIN Rail Mounting (-D) Only)

The standard DIN rail provided is approximately 30 mm longer than the overall length of the manifold with a specified number of stations. The following options are also available.

DIN rail length longer than the standard type (for stations to be added later, etc.)

In the manifold part number, specify "-D" for the manifold mounting symbol and add the number of required stations after the symbol.

Example) SS5Q13-08FD0-D09BNK

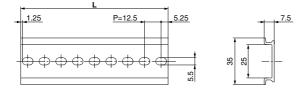
8 station manifold Option symbols (alphabetically) DIN rail for 9 stations

Ordering DIN rail only

DIN rail part number

AXT100-DR-n

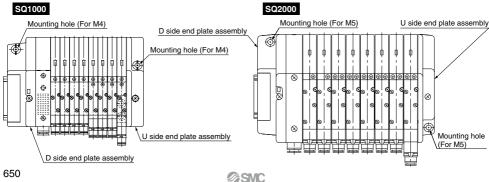
Note) For "n", enter a number from the "No." line in the table below. For L dimension, refer to the dimensions of each kit.



L Dimensi	L Dimension L = 12.5 x n + 10.5											
No.	1	2	3	4	5	6	7	8	9	10		
L dimension	23	35.5	48	60.5	73	85.5	98	110.5	123	135.5		
No.	11	12	13	14	15	16	17	18	19	20		
L dimension	148	160.5	173	185.5	198	210.5	223	235.5	248	260.5		
No.	21	22	23	24	25	26	27	28	29	30		
L dimension	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5		
No.	31	32	33	34	35	36	37	38	39	40		
L dimension	398	410.5	423	435.5	448	460.5	473	485.5	498	510.5		

Direct Mounting Type (-E)

Manifold is mounted by using mounting holes of both sides of the manifold. DIN rail is not sticking out of the edge of end plate. (Except SQ2000 T kit type. Refer to pages 634 and 635.) Furthermore, the reinforcing part that comes to the bottom of the DIN rail is attached to the end plate assembly.



Plug-in Unit SQ1000/2000 Series

Manifold Option for SQ1000/2000

Negative Common Specifications

The following valve part numbers are for negative common specifications. Manifold part numbers are the same as the standard except L kit. Also, negative common specifications are not available for the S kit.

How to order negative common valves (Example)

SQ1130 N -51-C6

• Negative common specifications

How to order negative common manifold (Example)

SS5Q13 -08 LD1 N - DN Stations - Option

Kit type

DIN rail mounting type

Negative common specifications

Inch-size One-touch Fittings

For One-touch fittings in inch sizes, use the following part numbers. Also, the color of the release button is orange.

• How to order valves (Example)

SQ1	SQ1130- 51 - 🗍 N7										
Port location • • Cylinder port											
Nil	Side ported		:	Symbol	N1	N3	N7	N9			
L	Top ported		Applicable	tubing O.D. (Inch)	ø1/8"	ø5/32"	ø1/4"	ø5/16"			
			4(A),	SQ1000	۲	•	۲	_			
			2(B) port	SQ2000	_	•	•				

How to order manifold (Example)

Add "00T" at the end of the part number.

SS5Q13-08 FD0-DN-00T

1 (P), 3 (R) port in inch size
 SQ1000: ø5/16" (N9)
 SQ2000: ø3/8" (N11)

SQ1000/2000 Series

How to Increase Manifold Stations for SQ1000/2000

1. Using Spare Connector to Add Stations

As shown in the table below, wiring specifications for spare connectors are based on to the remaining number of connector pins (remaining number of pins against the maximum number of solenoids for each kit.) The following steps are for using spare connectors to add stations.

• Spare Connector Wiring

Remaining connector pins	4 pins or more	3 pins	2 pins	1 pin	0 pin
Spare connector wiring	2 for double wiring	1 for double wiring (on the low no. station side) 1 for single wiring	1 for double wiring	1 for single wiring	None

What to order

• Valves with manifold block (refer to pages 607 and 625) or the manifold blocks (Refer to page 653).

Steps for adding stations

① Loosen the clamp screw on the U side end plate and open the manifold.

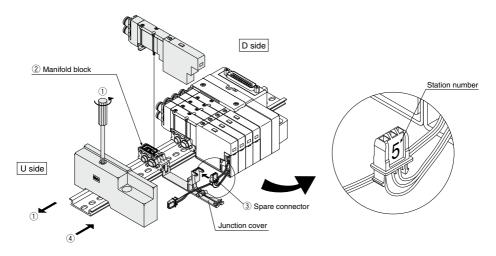
Ļ

Mount the manifold block to be added.

③ Open the junction cover and attach the spare connector. Match the station position of the added station and the spare connector station number.

④ Press on the end plate to eliminate any space between the manifold blocks and tighten the clamp screw. (Proper tightening torque: 0.8 to 1.0 N·m)

Note 1) Order a manifold block with lead wire for the L kit because a spare connector is not included with the kit. (Refer to page 653.) Note 2) Do not let the lead wires get caught between manifolds, or when closing the junction cover.



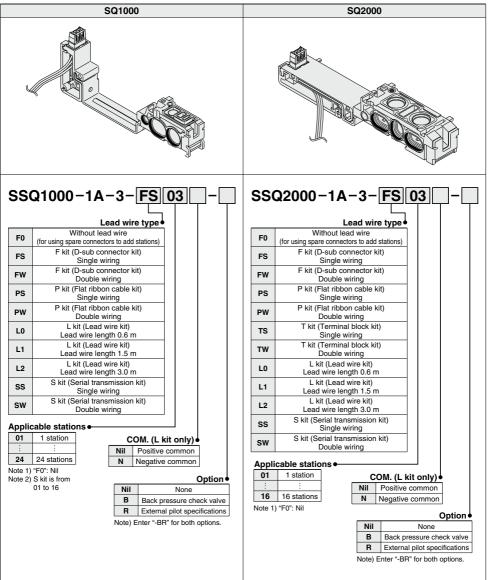
Plug-in Unit SQ1000/2000 Series

How to Increase Manifold Stations for SQ1000/2000

2. Adding Stations Without Required Spare Connectors

Spare connectors for 2 stations are initially included. However, to add 3 or more stations, order manifold blocks with lead wire in the tables below.

How to order manifold blocks with lead wire



SQ1000/2000 Series

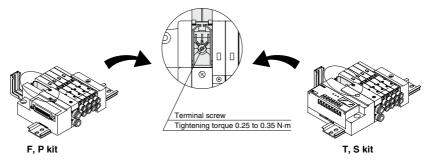
How to Increase Manifold Stations for SQ1000/2000

3. Connection Method (Refer to page 652 regarding the steps for adding stations to a manifold block.)

Connect the round terminal of the red lead wire to the common terminal inside the junction cover.

(1) Connecting common terminals

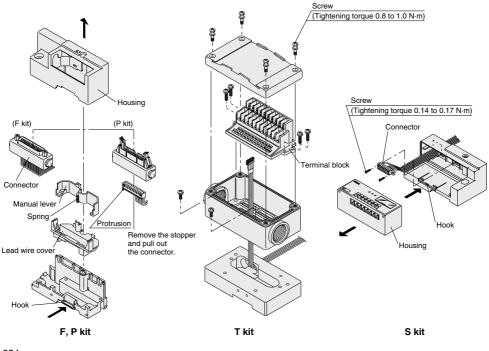
Connect lead wire assemblies included with manifold blocks as follows.



(2) Pulling out connector

Pull out the connector to connect the lead wire.

- For F and P kits, pull out and remove the housing while pressing down hard on the hook with a flat head screwdriver, etc. Remove the manual lever and lead wire cover, and pull out the connector.
- For T kits, remove the screws and pull out the terminal block.
- . For S kits, remove the screws and pull out the connector.



@SMC

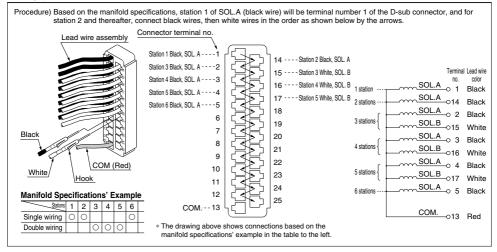
How to Increase Manifold Stations for SQ1000/2000

(3) Connect the black and white lead wire pins to the positions shown below in accordance with each kit.

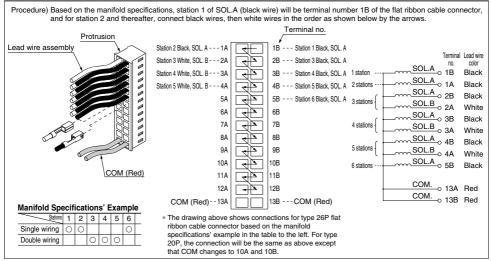
Caution 1. After inserting the pin, confirm that the pin hook is locked by lightly pulling the lead wire.

Do not pull the lead wire forcefully when connecting. Also, take care that lead wires do not get caught between manifolds or when closing the junction cover.

Wiring (F Kit: D-sub Connector Kit)



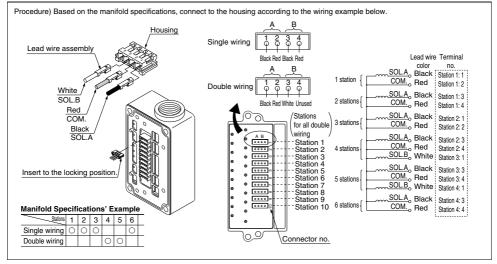
Wiring (P Kit: Flat Ribbon Cable Kit)



SQ1000/2000 Series

How to Increase Manifold Stations for SQ1000/2000

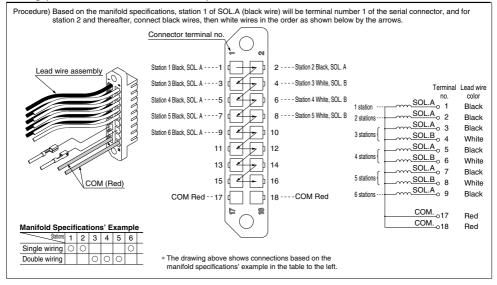
Wiring (T Kit: Terminal Block Kit)



Plug-in Unit SQ1000/2000 Series

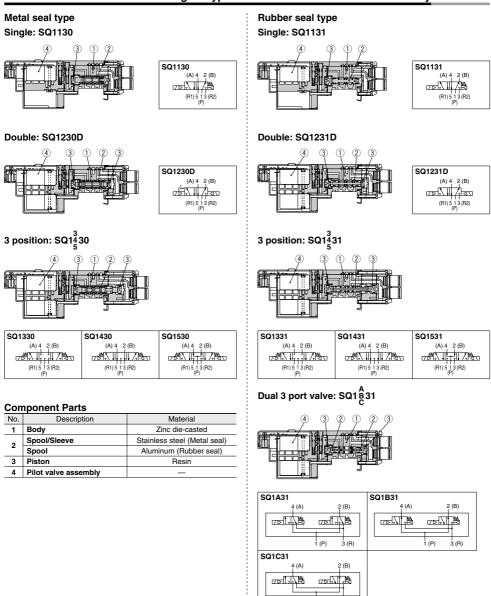
How to Increase Manifold Stations for SQ1000/2000

Wiring (S Kit: Serial Transmission Kit)



SQ1000 Series

Construction: SQ1000 Series Plug-in Type Main Parts and Pilot Valve Assembly



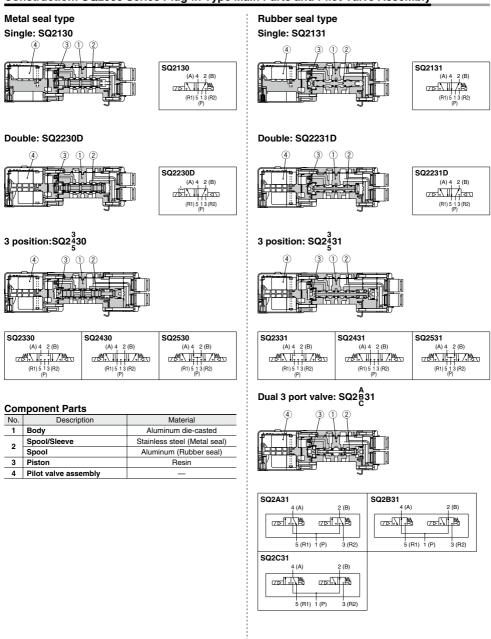
SMC

1 (P)

3 (R)

Plug-in Unit SQ2000 Series

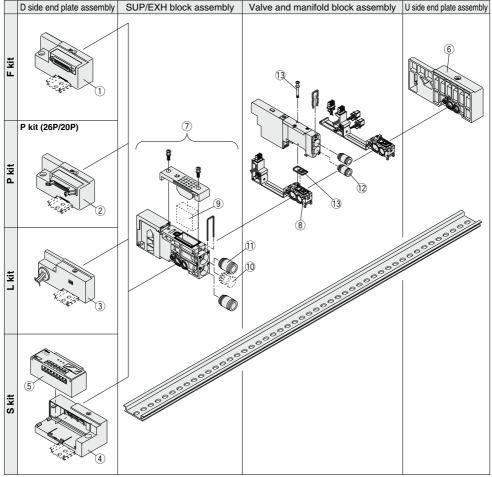
Construction: SQ2000 Series Plug-in Type Main Parts and Pilot Valve Assembly



SQ1000 Series

Manifold Exploded View: SQ1000 (Plug-in Type Manifold) SS5Q13

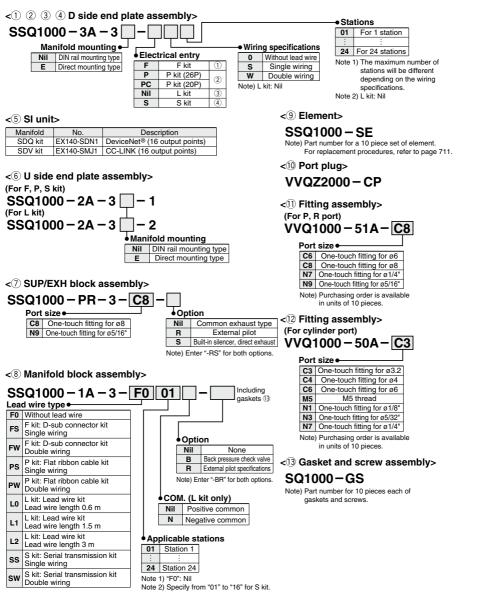
(F, P, L, S kit)



Plug-in Unit SQ1000 Series

Manifold Spare Parts

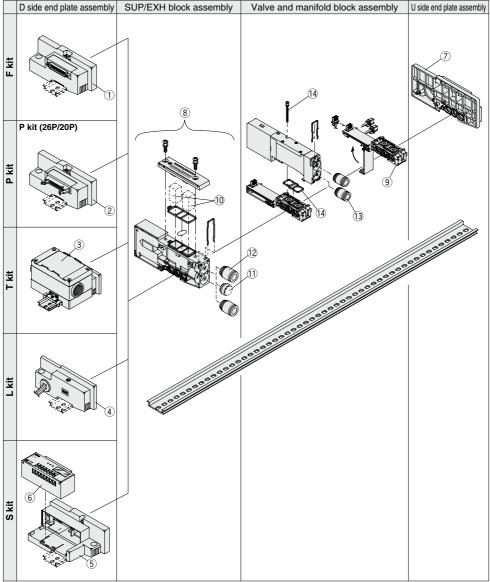
Refer to pages 652 to 657 of "How to Increase Manifold Stations" regarding the mounting of each spare parts.



SQ2000 Series

Manifold Exploded View: SQ2000 (Plug-in Type Manifold) SS5Q23

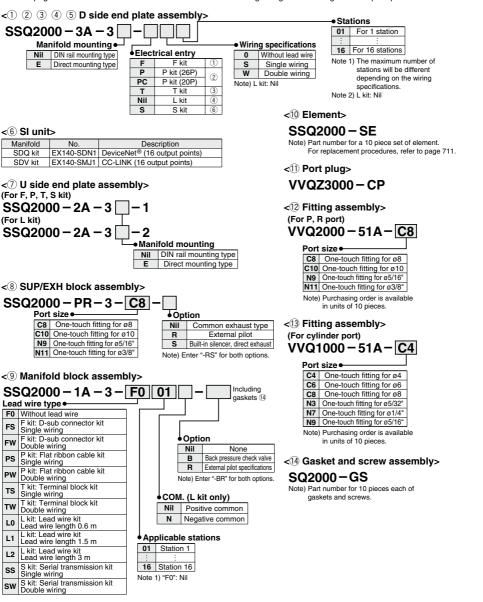
(F, P, T, L, S kit)



Plug-in Unit SQ2000 Series

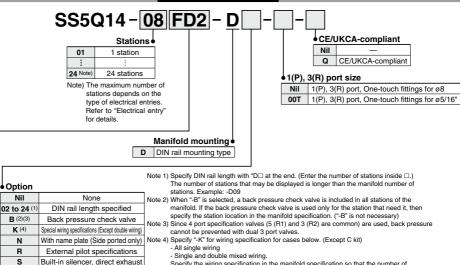
Manifold Spare Parts

Refer to pages 652 to 657 of "How to Increase Manifold Stations" regarding the mounting of each spare parts.



Plug Lead Unit SQ1000 Series (ELK

How to Order Manifold



 Specify the wiring specification in the manifold specification so that the number of solenoids is the maximum number of solenoids or less. (Standard wiring specification is double wiring)

Note 5) For specifying two or more options, enter them alphabetically. Example: -BKN * Refer to pages 688 to 692 and 698 to 700 for manifold option parts.

Electrical entry

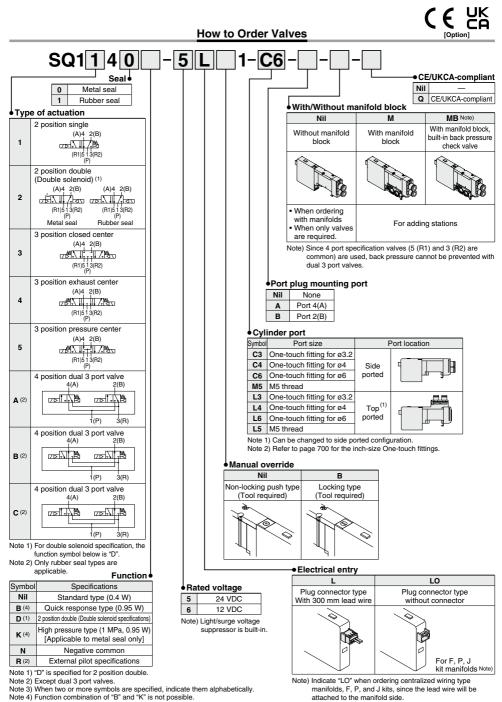
Kit type		Lead wire connector location	Cable specifications	Station	Max. number of solenoids for special wiring specifications (2)	
Ekit Uside	FD0		D-sub connector (25P) kit, without cable			
	FD1	D side	D-sub connector (25P) kit, with 1.5 m cable	1 to 12 stations	24	
D-sub D side	FD2	Diside	D-sub connector (25P) kit, with 3.0 m cable	(Double wiring)	24	
Connector kit	FD3		D-sub connector (25P) kit, with 5.0 m cable			
P kit	PD0		Flat ribbon cable (26P) kit, without cable			
	PD1		Flat ribbon cable (26P) kit, with 1.5 m cable	1 to 12 stations	24	
S Barre	PD2	D side (1)	Flat ribbon cable (26P) kit, with 3.0 m cable	24		
(26P)	PD3		Flat ribbon cable (26P) kit, with 5.0 m cable			
Flat ribbon cable connector kit (20P)	PDC		Flat ribbon cable (20P) kit, without cable	1 to 9 stations (Double wiring)	18	
Ckit	с	_	Connector kit	1 to 24 stations	_	
Connector kit						

Note 1) Separately order the 20P type cable assembly for the P kit.

Note 2) Specify the wiring so that the maximum number of solenoids is not exceeded. (The number of solenoids are counted as: 1 for single solenoids and 2 for type 3P and 4P double solenoids.)

* Refer to page 707 for manifold spare parts.

Plug Lead Unit SQ1000 Series



SMC

SQ1000 Series

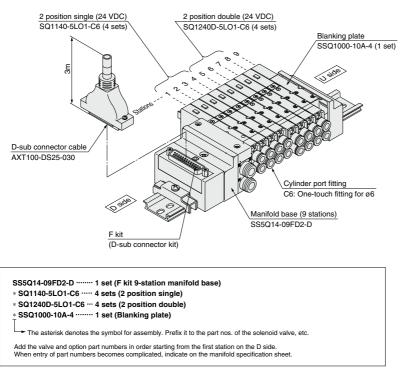
Manifold Options

			r
Blanking plate SSQ1000-10A-4 P.688	Individual SUP/EXH spacer SSQ1000-PR1-4- ^{C6}	Name plate (-N) SSQ1000-N3-n P.691	External pilot specifications (-R) P.692
	P.689		External pilot port
SUP/EXH block SSQ1000-PR-4-C8 (-S)	SUP block plate SSQ1000-B-P P.690	Blanking plug KQ2P-23/04/06/08	Dual flow fitting SSQ1000-52A- ^{C8} P.692
P.688	D side	P.691	
Individual SUP spacer SSQ1000-P-4- ^{C6} _{L6} P.688	EXH block plate SSQ1000-B-R P.690	Port plug VVQZ100-CP P.691	Silencer (For EXH port) P.692
	D side		
Individual EXH spacer SSQ1000-R-4-L ^{C6} P.689		Built-in silencer, direct exhaust (-S) P.691	Special wiring specifications (-K) P.698
Individual EXH spacer SSQ1000-R-4- ^{C6} P.699	Uside Back pressure check valve (-B)	Built-in silencer, direct exhaust (-S) P.691	D-sub connector Teminal ro.
Individual EXH spacer SSQ1000-R-4-C ⁶ P.689	Uside Back pressure check valve (-B)	Built-in silencer, direct exhaust (-S) P.691	D-sub connector Taminal no. 0 1 tation

with double wiring, mixed single and double wiring is available upon request.

How to Order Manifold Assembly

Example: D-sub connector kit, with cable (3 m)



SQ1000 Series

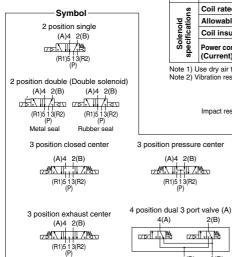
Valve Specifications

Model

wouer													
	Series Type of actuation					Flow rate characteristics (1)						Response time (ms) (2)	
Series			Seal	Seal Model	1→4,	1→4/2 (P→A/B)			4→5 (A→R1)			Quick response	Weight
					C [dm3/(s·bar)]	b	Cv	C [dm3/(s·bar)]	b	Cv	(0.4 W)	(0.95 W)	(g)
	position	Single	Metal seal	SQ1140	0.62	0.10	0.14	0.63	0.11	0.14	26 or less	12 or less	80
		Single	Rubber seal	SQ1141	0.79	0.20	0.19	0.80	0.20	0.19	24 or less	15 or less	80
			Metal seal	SQ1240D	0.62	0.10	0.14	0.63	0.11	0.14	13 or less	10 or less	95
	2		Rubber seal	SQ1241D	0.79	0.20	0.19	0.80	0.20	0.19	20 or less	15 or less	95
	_	Closed center Exhaust	Metal seal	SQ1340	0.58	0.12	0.14	0.63	0.11	0.14	44 or less	29 or less	100
SQ1000			Rubber seal	SQ1341	0.64	0.20	0.15	0.58	0.26	0.16	39 or less	25 or less	100
301000	position		Metal seal	SQ1440	0.58	0.12	0.14	0.60	0.14	0.14	44 or less	29 or less	100
		center	Rubber seal	SQ1441	0.64	0.20	0.15	0.80	0.20	0.19	39 or less	25 or less	100
	e	Pressure	Metal seal	SQ1540	0.62	0.12	0.14	0.63	0.14	0.14	44 or less	29 or less	100
		center	Rubber seal	SQ1541	0.79	0.21	0.19	0.59	0.20	0.14	39 or less	25 or less	100
	4 position	Dual 3 port valve	Rubber seal	SQ1 ^A ct	0.59	0.28	0.15	0.59	0.28	0.15	27 or less	14 or less	95

Note 1) Values for the cylinder port size of C6, CYL \rightarrow Values of EXH. Flow rate characteristics of 2 \rightarrow 3 (B \rightarrow R2) delines about 30% of 4 \rightarrow 5 (A \rightarrow R1). Note 2) Based on JIS B 8419:2010. (Values with a supply pressure of 0.5 MPa and light/surge voltage suppressor. Values fluctuate depending on the pressure and air quality.)





Specifications

specifications							
Valve specifications	Valve construction			Metal seal	Rubber seal		
	Fluid			Air			
	Maximum operating pressure			0.7 MPa (High pressure type (3) : 1.0 MPa)			
	Min. operating pressure	Single		0.1 MPa	0.15 MPa		
		Double (Double solenoid)		0.1 MPa	0.1 MPa		
		3 position		0.1 MPa	0.2 MPa		
		4 position		—	0.15 MPa		
	Ambient and fluid temperature			-10 to 50°C (1)			
	Lubrication			Not required			
	Pilot valve manual override			Push type/Locking type (Tool required)			
	Vibration/Impact resistance (2)			30/150 m/s ²			
	Protection structure			Dust tight			
sı	Coil rated voltage			12 VDC, 24 VDC			
Solenoid specifications	Allowable voltage fluctuation			±10% of rated voltage			
	Coil insulation type			Equivalent to class B			
	Power consumption 24 VDC		24 VDC	0.4 W DC (17 mA), 0.95 W DC (40 mA) (4)			
		rrent)	12 VDC	0.4 W DC (34 mA), 0.95 W DC (80 mA) (4)			

Note 1) Use dry air to prevent condensation when operating at low temperatures.

Note 2) Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and deenergized states every once for each condition.

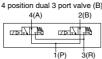
2(B)

3(R)

3 position pressure center

4(A)





4 position dual 3 port valve (C)

1(P)

4(A)

Note 3) Metal seal type only. Note 4) Value for quick response, high pressure type.

SMC

2(B)

3(R)

1(P)

Plug Lead Unit SQ1000 Series

	Porting specifications		Applicable	Type of connection		Applicable	5-station weight (4)	per	
Base model	Port size (1)								
base model	1(P), 3(R)	4(A), 2(B)		valve	Type of connection		stations (3)	(g)	station (4) (g)
	T(F), 3(H)	Port location	Port size						(9)
	C8	Side	C3 (For ø3.2) C4 (For ø4) C6 (For ø6) M5 (M5 thread)	. SQ1⊡40 SQ1⊡41	F kit: D-sub connector		1 to 12 stations	420	20
	(For ø8)				P kit: Flat ribbon cable	26P	1 to 12 stations	420	20
SS5Q14-□□-□	Option Built-in silencer, direct exhaust					20P	1 to 9 stations		
555 0 14-LL-L		Top (2)	L3 (For ø3.2) L4 (For ø4) L6 (For ø6) L5 (M5 thread)		C kit: Connector kit		1 to 24 stations	460	35

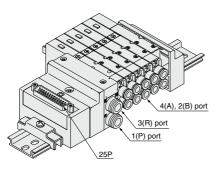
Manifold Specifications

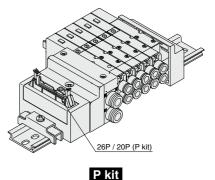
Note 1) One-touch fittings in inch sizes are also available. For details, refer to page 700.

Note 2) Can be changed to side ported configuration.

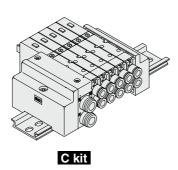
Note 3) An optional specification for special wiring is available to increase the maximum number of stations. Refer to page 698 for details.

Note 4) Except valves. For valve weight, refer to page 668.







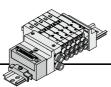


SQ1000 Series

Kit (D-sub Connector Kit)

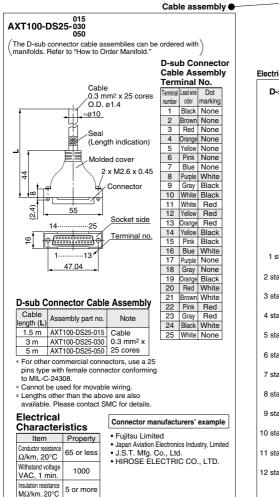
- The D-sub connector reduces installation labor for electrical connections.
- Using the D-sub connector (25P), conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side receptacle position can be selected in accordance with the available mounting space.

D-sub connector (25 Pins)



Manifold Specifications

	Po	Maximum			
Series	Port	Port size		number of	
	location	1(P), 3(R)	4(A), 2(B)	stations	
SQ1000	Side, Top	C8	C3, C4, C6, M5	12 stations (24 as a semi-standard)	

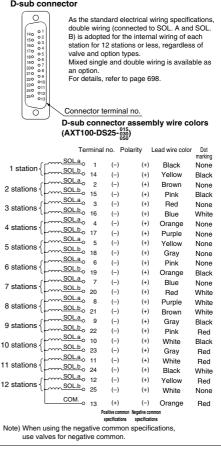


Electrical Wiring Specifications

Valves are numbered from the D side.

D-sub connector

SMC

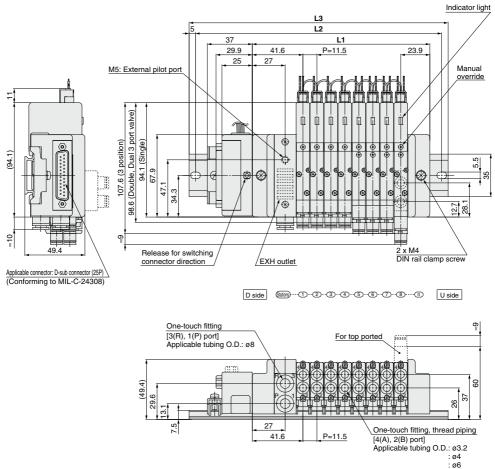


Note) The minimum bending inner

cable is 20 mm

radius of D-sub connector

Plug Lead Unit **SQ1000** Series



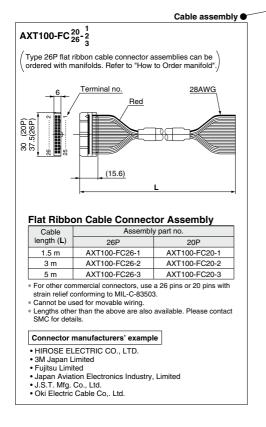
Thread	size:	M5
--------	-------	----

D	Dimensions Formula: L1 = 11.5n + 54 n: Stations (Maximum 24 stations															tions)									
L	/_ _	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
	L1	65.5	77	88.5	100	111.5	123	134.5	146	157.5	169	180.5	192	203.5	215	226.5	238	249.5	261	272.5	284	295.5	307	318.5	330
	L2	125	137.5	150	162.5	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300	312.5	325	337.5	350	362.5	375	375	387.5
	L3	135.5	148	160.5	173	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5	385.5	398



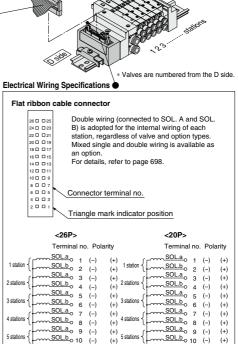
- Simplification and labor savings for wiring work can be achieved by using a MIL type for the electrical connection.
- Using the connector for flat ribbon cable (26P. 20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side receptacle position can be selected in accordance with the available mounting space.

Flat Ribbon Cable (26 Pins, 20 Pins)



Manifold Specifications

	Po	rting specifi	cations	Maximum
Series	Port	Po	ort size	number of
	location	1(P), 3(R)	4(A), 2(B)	stations
SQ1000	Side, Top	C8	C3, C4, C6, M5	12 stations (24 as a semi-standard)



(-)

(-) (+)

(-)

(-) (+)

~<u>SOL.a</u>011 (-)

SOL.b 0 12 (-)

SOL.b o 14

<u>SOL.a</u>o 15 (-)

SOL.a o 17 (-)

COM. 0 19 (+)

COM. o 20 (+)

Positi

SOL.a 0 13

SOL.b 0 16

 \sim

(+)

(+)

(+)

(+)

(+)

(+)

(+)

(-)

(-)

mon

Negative cor

(1977)	-0 22	(-)	(+)		common
I I I I I I I I I I I I I I I I I I I	.a _{o 23}	(-)	(+)		specification
12 stations {	<u></u> o 23	(-)	(+)		
COI		(+)	(-)		
	<u>И.</u> о 26	(+)	(-)		
	00	ositive immon ifications	Negative common specifications		
Note) When using use valves				specifications,	

(-) (+)

(-)

(-) (+)

(-) (+)

(-)

(-) (+)

(-) (+)

(-) (+)

(+)

(+)

(+)

(+)

(+)

6 stations

7 stations (+)

8 stations

9 stations

SOL.a 0 11

SOL.b o 12

SOL.b o 14

SOL.a o 17 (-)

SOL.b o 18 (-)

<u>SOL.a</u>o 21 (-)

SOL.b 22 (-)

SOL.a 0 19 (-)

SOL.a 0 15

SOL.b 0 20

6 stations

7 stations

8 static

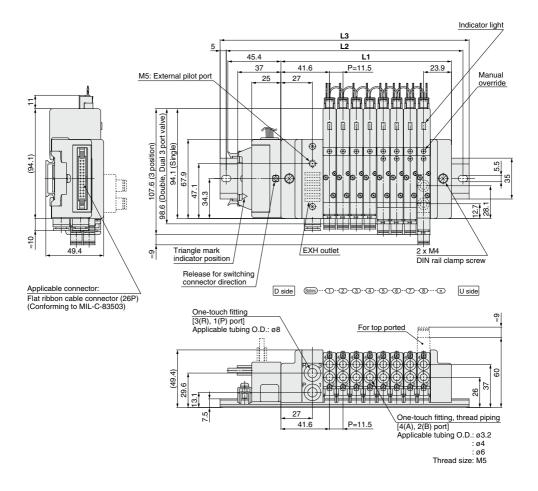
Q etatione

10 stations

11 stations

@SMC

Plug Lead Unit SQ1000 Series

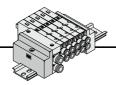


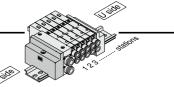
Dimer	Dimensions Formula: L1 = 11.5n + 54 n: Stations (Maximum 24 stations)															tions)								
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	65.5	77	88.5	100	111.5	123	134.5	146	157.5	169	180.5	192	203.5	215	226.5	238	249.5	261	272.5	284	295.5	307	318.5	330
L2	125	137.5	150	162.5	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300	312.5	325	337.5	350	362.5	375	375	387.5
L3	135.5	148	160.5	173	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5	385.5	398

C Kit (Connector)

Standard with lead wires connected to each valve individually.
 Manifold Specifications

	Po	rting specifi	cations	Maximum
Series	Port	Po	ort size	number of
	location	1(P), 3(R)	4(A), 2(B)	stations
SQ1000	Side, Top	C8	C3, C4, C6, M5	24 stations





* Valves are numbered from the D side.

Wiring Specifications: Positive Common Specifications Since lead wires are connected to the valves as shown below, connect each wire to the power supply. Single solenoid Lead wire color SOL.A (-) Black COM.(+) Red Black: A side solenoid (-) 5 -Red: COM (+) Double solenoid Lead wire color SOL.A Black COM.(+) Red SOL.B (-) White Black: A side solenoid (-) White: B side solenoid (-) Plug connector lead wire length

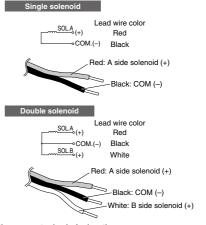
The lead wire length of the valves with lead wire is 300 mm. When ordering a lead wire length of 600 mm or longer, list the part numbers for the valve without connector and the connector assembly. Example) For lead wire length of 1000 mm: SQ1140-5LQ1-C6-...3 pcs.

AXT661-14AL-10----3 pcs.

Lead wire length	Single solenoid	Double solenoid
Socket only (3 pcs.)	AXT66	1-12AL
300 mm	AXT661-14AL	AXT661-13AL
600 mm	AXT661-14AL-6	AXT661-13AL-6
1000 mm	AXT661-14AL-10	AXT661-13AL-10
2000 mm	AXT661-14AL-20	AXT661-13AL-20
3000 mm	AXT661-14AL-30	AXT661-13AL-30

Wiring Specifications: Negative Common Specifications (Semi-standard)

Since lead wires are connected to the valves as shown below, connect each wire to the power supply.



Plug connector lead wire length

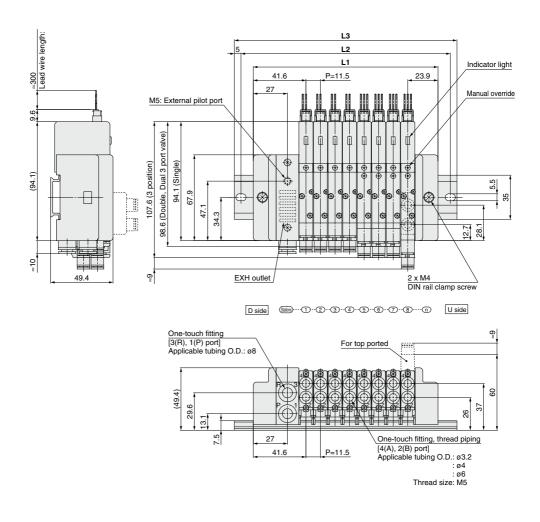
The lead wire length of the valves with lead wire is 300 mm. When ordering a lead wire length of 600 mm or longer, list the part numbers for the valve without connector and the connector assembly. Example) For lead wire length of 1000 mm: SQ1140-5LO1-C6---3 pcs. AXT661-14ANL-10---3 pcs.

Connector Assembly Part No.

Joonnory i artito	
Single solenoid	Double solenoid
AXT66	1-12AL
AXT661-14ANL	AXT661-13ANL
AXT661-14ANL-6	AXT661-13ANL-6
AXT661-14ANL-10	AXT661-13ANL-10
AXT661-14ANL-20	AXT661-13ANL-20
AXT661-14ANL-30	AXT661-13ANL-30
	Single solenoid AXT66 AXT661-14ANL AXT661-14ANL-6 AXT661-14ANL-10 AXT661-14ANL-20

Note) When using the negative common specifications, use valves for negative common.

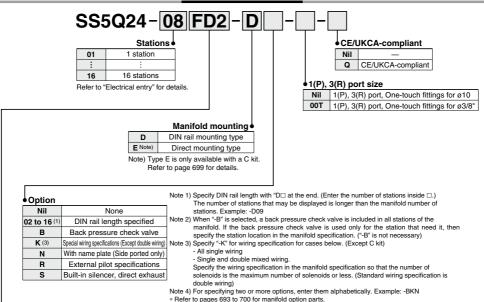
Plug Lead Unit **SQ1000 Series**



Dir	Dimensions Formula: L1 = 11.5n + 54 n: Stations (Maximum 24 stations															tions)									
	/_	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L	.1	65.5	77	88.5	100	111.5	123	134.5	146	157.5	169	180.5	192	203.5	215	226.5	238	249.5	261	272.5	284	295.5	307	318.5	330
L	.2	87.5	100	112.5	125	137.5	150	162.5	175	175	187.5	200	212.5	225	237.5	250	262.5	275	287.5	300	312.5	325	337.5	350	350
L	.3	98	110.5	123	135.5	148	160.5	173	185.5	185.5	198	210.5	223	235.5	248	260.5	273	285.5	298	310.5	323	335.5	348	360.5	360.5

Plug Lead Unit SQ2000 Series (CA

How to Order Manifold



Electrical entry

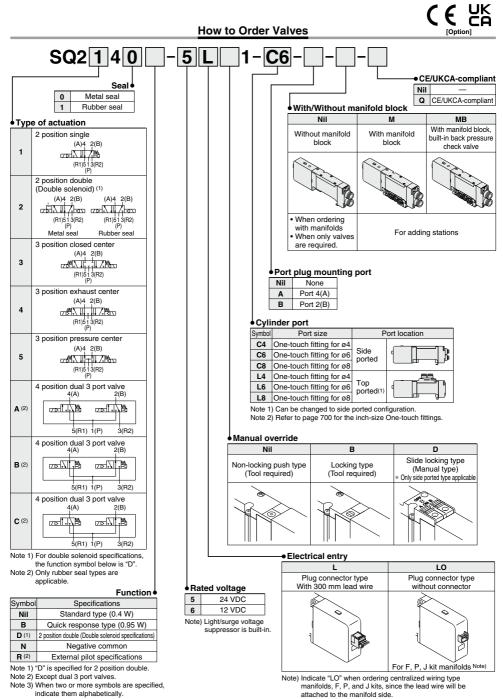
Kit type		Lead wire connector location	Cable specifications	Stations	of solenoids for special wiring	Max. number of solenoids for special wiring specifications (2)	
Ekit Uside	FD0		D-sub connector (25P) kit, without cable				
	FD1	D side	side D-sub connector (25P) kit, with 1.5 m cable 1 to 12 st			24	
D-sub D side	FD2	Diside	D-sub connector (25P) kit, with 3.0 m cable	(Double wiring)	16 stations	24	
Connector kit	FD3						
P kit	PD0		Flat ribbon cable (26P) kit, without cable				
	PD1		Flat ribbon cable (26P) kit, with 1.5 m cable	1 to 12 stations		04	
	PD2	D side (1)	Flat ribbon cable (26P) kit, with 3.0 m cable	(Double wiring)		24	
(26P)	PD3		Flat ribbon cable (26P) kit, with 5.0 m cable				
Flat ribbon cable connector kit 20P	PDC		Flat ribbon cable (20P) kit, without cable	1 to 9 stations (Double wiring)		18	
Ckit	с	_	Connector kit	1 to 16 stations	_	_	
Connector kit							

Note 1) Separately order the 20P type cable assembly for the P kit.

Note 2) Specify the number of the solenoid so that the maximum station number is not exceeded. (The number of solenoids are counted as: 1 for single solenoids and 2 for type 3P and 4P double solenoids.)

* Refer to page 707 for manifold spare parts.

Plug Lead Unit SQ2000 Series



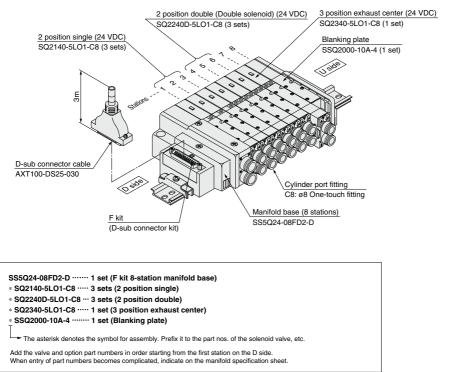
Manifold Options

Blanking plate SSQ2000-10A-4 P.693	Individual SUP/EXH spacer SSQ2000-PR1-4- ^{C8} L8	Name plate (-N) SSQ2000-N3-n P.696	External pilot specifications (-R) P.697 External pilot port
e e	P.694		
SUP/EXH block SSQ2000-PR-3-C10(-S)	SUP block plate SSQ1000-B-R P.695	Blanking plug KQ2P-04/06/08/10 P.696	Dual flow fitting SSQ2000-52A- ^{C10} _{N11} P.697
P.693	D sde		
Individual SUP spacer SSQ2000-P-4- ^{C8} _{L8} P.693	EXH block plate SSQ2000-B-R P.695	Port plug VVQZ2000-CP P.696	Silencer (For EXH port) P.697
	D side		
Individual EXH spacer SSQ2000-R-4-L ^G P.694		Built-in silencer, direct exhaust (-S) P.696	Special wiring specifications (-K) P.698
Individual EXH spacer SSQ2000-R-4-La P.694	Back pressure check valve (-B)	Built-in silencer, direct exhaust (-S) P.696	P.698 D-sub connector Terminal no.
Individual EXH spacer SSQ2000-R-4-CB P 594	Back pressure check valve (-B)	Built-in silencer, direct exhaust (-S) P.596	D-sub connector Teminal no. 0 1 staton 1 stat

with double wiring, mixed single and double wiring is available upon request.

How to Order Manifold Assembly





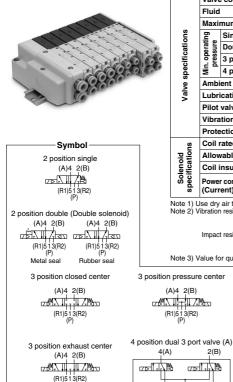
Valve Specifications

Model

wouer													
		T				Flov	v rate cha	aracteristics	(1)		Response t	ime (ms) (2)	
Series		Type of ctuation	Seal	Model	1→4,	/2 (P→A/	B)	4/2→5/3	I (A/B→R	1/R2)	Standard	Quick response	Weight
	ŭ	otaation			C [dm3/(s·bar)]	b	Cv	C [dm3/(s·bar)]	b	Cv	(0.4 W)	(0.95 W)	(g)
	c	Single	Metal seal	SQ2140	2.2	0.17	0.51	2.4	0.14	0.57	35 or less	20 or less	145
	position	Single	Rubber seal	SQ2141	2.3	0.17	0.51	3.1	0.18	0.71	31 or less	24 or less	140
		Double	Metal seal	SQ2240D	2.2	0.17	0.51	2.4	0.14	0.57	20 or less	15 or less	160
	2	Double	Rubber seal	SQ2241D	2.3	0.17	0.51	3.1	0.18	0.71	26 or less	20 or less	155
		Closed	Metal seal	SQ2340	1.9	0.17	0.46	2.1	0.15	0.47	56 or less	37 or less	180
SQ2000	c	center	Rubber seal	SQ2341	1.9	0.17	0.46	1.8	0.29	0.45	44 or less	34 or less	175
502000	position	Exhaust	Metal seal	SQ2440	1.9	0.17	0.46	2.4	0.14	0.55	56 or less	37 or less	180
		center	Rubber seal	SQ2441	1.9	0.17	0.46	3.1	0.14	0.58	44 or less	34 or less	175
	e	Pressure	Metal seal	SQ2540	2.3	0.17	0.51	2.1	0.18	0.47	56 or less	37 or less	180
		center	Rubber seal	SQ2541	2.5	0.17	0.56	1.8	0.30	0.47	44 or less	34 or less	175
	4 position	Dual 3 port valve	Rubber seal	SQ2 841	1.5	0.17	0.40	1.5	0.17	0.40	34 or less	19 or less	155

Note 1) Values for the top ported cylinder port size of C8, CYL → Values of EXH. The side ported type will be about 10% less.

Note 2) Based on JIS B 8419:2010. (Values with a supply pressure of 0.5 MPa and light/surge voltage suppressor. Values fluctuate depending on the pressure and air quality.)



Specifications

promotion												
	Valve	construction	_	Metal seal	Rubber seal							
	Fluid			Air								
	Maxi	mum operatin	g pressure	0.7	MPa							
suc	ß	Single		0.1 MPa	0.15 MPa							
atio	operating essure	Double (Doub	le solenoid)	0.1 MPa	0.1 MPa							
ij	n. operatii pressure	3 position		0.1 MPa	0.2 MPa							
be	Min. Pr	4 position		—	0.15 MPa							
Valve specifications	Ambi	ent and fluid t	emperature	-10 to 50°C ⁽¹⁾								
۲a	Lubri	cation		Not re								
	Pilot	valve manual	override	Push type (Tool required)/Locking type (Tool required) Slide locking type (Manual type)								
	Vibra	tion/Impact re	sistance (2)	30/150 m/s ²								
	Prote	ction structu	e	Dust tight								
sı	Coil r	ated voltage		12 VDC, 24 VDC								
ţi Į	Allow	able voltage	fluctuation	±10% of rated voltage								
fica	Coil i	nsulation typ	Ð	Equivalent to class B								
Solenoid specifications	Power	r consumption	24 VDC	0.4 W DC (17 mA), 0	.95 W DC (40 mA) (3)							
s	(Curr	ent)	12 VDC	0.4 W DC (34 mA), 0	.95 W DC (80 mA) (3)							

Note 1) Use dry air to prevent condensation when operating at low temperatures.

4 position dual 3 port valve (B) 4(A)

5(R1) 1(P)

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Note 2) Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction

2(B)

.₩

3(R2)

3(R2)

2(B)

and at the right angles to the main valve and armature in both energized and

deenergized states every once for each condition.

Note 3) Value for quick response type.



3(R2)

5(R1) 1(P)



(P)

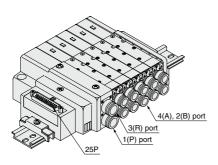
Plug Lead Unit **SQ2000 Series**

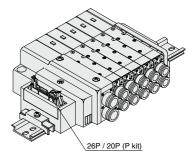
	Porting	g specifi	cations					-	Addition
Base model	Port size (1)			Applicable solenoid	Type of connectio	Applicable	5-station weight (4)	per	
	1(P), 3(R)		4(A), 2(B)	valve	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		stations (3)	(g)	station (4) (g)
		Port location	Port size	Port size					(9)
	C10	Side	C4 (For ø4) C6 (For ø6)		F kit: D-sub connector		1 to 12 stations	580	35
	(For ø10)	Side	C8 (For ø8)	SQ2□40	P kit: Flat ribbon cable	26P	1 to 12 stations	580	35
SSE024-00-0	Ontine		. ,		P kit: Flat ribbon cable 20P		1 to 9 stations	560	35
SS5Q24-□□-□	Option Built-in silencer, direct exhaust	Top (2)	L4 (For ø4) L6 (For ø6) L8 (For ø8)	SQ2⊟41	C kit: Connector kit		1 to 16 stations	620	50

Manifold Specifications

Note 1) One-touch fittings in inch sizes are also available. For details, refer to page 700.

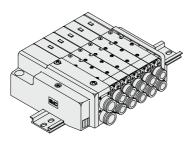
Note 2) Can be changed to side ported configuration. Note 3) An optional specification for special wiring is available to increase the maximum number of stations. Refer to page 698 for details. Note 4) Except valves. For valve weight, refer to page 680.





P kit





C kit

F Kit (D-sub Connector Kit)

- The D-sub connector reduces installation labor for electrical connections.
- Using the D-sub connector (25P), conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side receptacle position can be selected in accordance with the available mounting space.

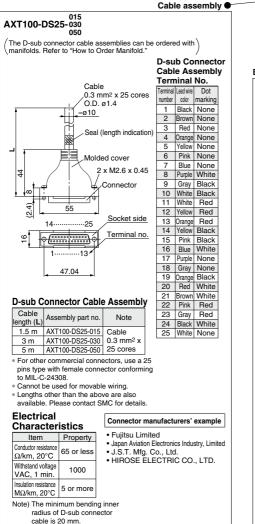
D-sub Connector (25 Pins)



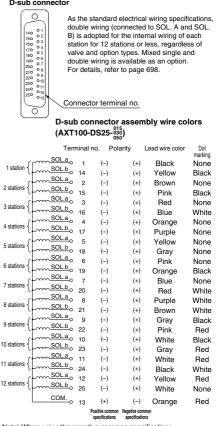
Valves are numbered from the D side

Manifold specifications

	Por	Maximum				
Series	Port	Poi	t size	number of		
	location	1(P), 3(R)	4(A), 2(B)	stations		
SQ2000	Side, Top	C10	C4, C6, C8	12 stations (16 as a semi-standard)		

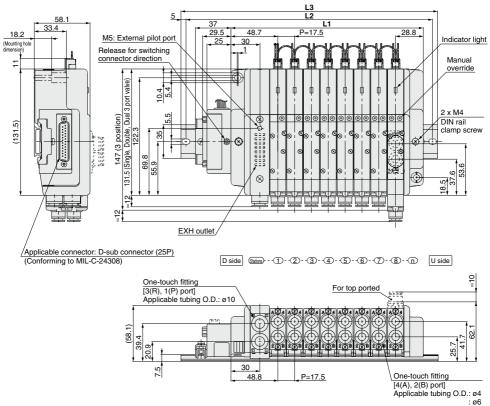


Electrical Wiring Specifications



Note) When using the negative common specifications, use valves for negative common.

SMC



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Dime	nsion	s						Formula: L1 = 17.5n + 60 n: Stations (Maximum 16 stations							stations)	
$^{-}$	່ 1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270	287.5	305	322.5	340
L2	137.5	162.5	175	187.5	212.5	225	250	262.5	275	300	312.5	337.5	350	362.5	387.5	400
L3	148	173	185.5	198	223	235.5	260.5	273	285.5	310.5	323	348	360.5	373	398	410.5

Kit (Flat Ribbon Cable Connector)

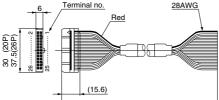
- Simplification and labor savings for wiring work can be achieved by using a MIL type for the electrical connection.
- Using the connector for flat ribbon cable (26P, 20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side receptacle position can be selected in accordance with the available mounting space.

Flat Ribbon Cable (26 Pins, 20 Pins)

Manifold Specifications

	Por	Maximum		
Series	Port	Poi	number of	
	location	1(P), 3(R)	4(A), 2(B)	stations
SQ2000	Side, Top	C10	C4, C6, C8	12 stations (16 as a semi-standard)

Cable assembly AXT100-FC 20 - 2 Type 26P flat ribbon cable connector assemblies can be ordered with manifolds. Refer to "How to Order manifold".



Flat Ribbon Cable Connector Assembly

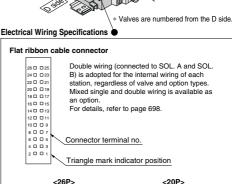
Cable	Assembly	y part no.
length (L)	26P	20P
1.5 m	AXT100-FC26-1	AXT100-FC20-1
3 m	AXT100-FC26-2	AXT100-FC20-2
5 m	AXT100-FC26-3	AXT100-FC20-3

* For other commercial connectors, use a 26 pins or 20 pins with strain relief conforming to MIL-C-83503.

- * Cannot be used for movable wiring.
- * Lengths other than the above are also available. Please contact SMC for details.

Connector manufacturers' example

- HIROSE ELECTRIC CO., LTD.
- 3M Japan Limited
- Fujitsu Limited
- · Japan Aviation Electronics Industry, Limited
- J.S.T. Mfg. Co., Ltd.
- Oki Electric Cable Co,. Ltd.



Terminal no. Polarity

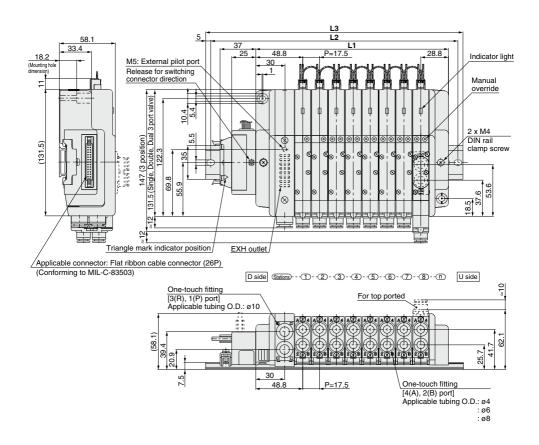
Тο

	-		
	al no. Pol	arity	Terminal no. Polarity
	2 (-)	(+) (+) 1 station ≺	SOL.a 1 (-) (+) SOL.b 2 (-) (+)
2 stations { SOL.a	4 (-)	(+) (+) 2 stations <	$\frac{\text{SOL.a}}{\text{SOL.b}} \circ 3 (-) (+)$
3 stations { SOL.b SOL.a	6 (-)	(+) (+) 3 stations +	SOL.b 6 (-) (+)
4 stations { SOL.b SOL.a	8 (-)	(+) (+) 4 stations +	SOL.b 8 (-) (+)
5 stations { SOL.b SOL.a	10 (-)	(+) (+) 5 stations +	SOL.b 0 10 (-) (+)
6 stations { SOL.b	12 (_)	(+) (+) 6 stations ≺	SOL.b 12 (-) (+)
7 stations { SOL.b	14 (-)	(+) (+) 7 stations ≺	SOL.b 0 14 (-) (+)
8 stations { SOL.b	16 (-)	(+) (+) 8 stations ≺	SOL.b 0 16 (-) (+)
9 stations { SOL.b	18 (-)	(+) (+) 9 stations + (+)	<u>SOL.a</u> o 17 (-) (+) <u>SOL.b</u> o 18 (-) (+) <u>COM. o 10 (.)</u> ()
10 stations { SOL.b SOL.a	20 (-)	(+) (+) (+)	COM. o 19 (+) (-) COM. o 20 (+) (-)
11 stations { SOL.b SOL.a	22 (-)	(+) (+) (+)	Positive Negative common common specifications specifications
12 stations { SOL.b	24 (-)	(+)	specifications specifications
COM	25 (+) 26 (+)	(-) (-)	
	Positive common specifications	Negative common specifications	
Note) When using th	e negativ	e common sn	ecifications

Note) When using the negative common specifications, use valves for negative common.

SMC

Plug Lead Unit **SQ2000 Series**

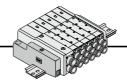


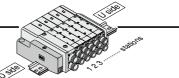
Dimensions										Formula: L1 = 17.5n + 60 n: Stations (Maximum 16 stations)						
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270	287.5	305	322.5	340
L2	137.5	162.5	175	187.5	212.5	225	250	262.5	275	300	312.5	337.5	350	362.5	387.5	400
L3	148	173	185.5	198	223	235.5	260.5	273	285.5	310.5	323	348	360.5	373	398	410.5

C Kit (Connector)

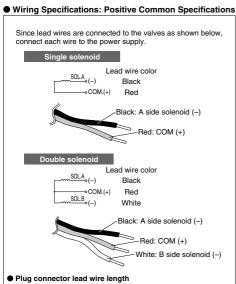
Standard with lead wires connected to each valve individually.
 Manifold Specifications

	Por	Maximum			
Series	Port	Poi	number of		
	location	1(P), 3(R)	4(A), 2(B)	stations	
SQ2000	Side, Top	C10	C4, C6, C8	16 stations	





^{*} Valves are numbered from the D side.



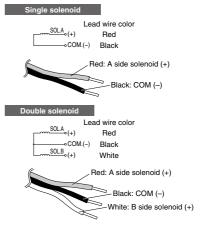
The lead wire length of the valves with lead wire is 300 mm. When ordering a lead wire length of 600 mm or longer, list the part numbers for the valve without connector and the connector assembly. Example) For lead wire length of 1000 mm: SQ2140-5L01-C6----3 pcs. AXT661-14AL-10---3 pcs.

Connector Assembly Part No.

Lead wire length	Single solenoid	Double solenoid				
Socket only (3 pcs.)	AXT66	1-12AL				
300 mm	AXT661-14AL	AXT661-13AL				
600 mm	AXT661-14AL-6	AXT661-13AL-6				
1000 mm	AXT661-14AL-10	AXT661-13AL-10				
2000 mm	AXT661-14AL-20	AXT661-13AL-20				
3000 mm	AXT661-14AL-30	AXT661-13AL-30				

Wiring Specifications: Negative Common Specifications (Semi-standard)

Since lead wires are connected to the valves as shown below, connect each wire to the power supply.



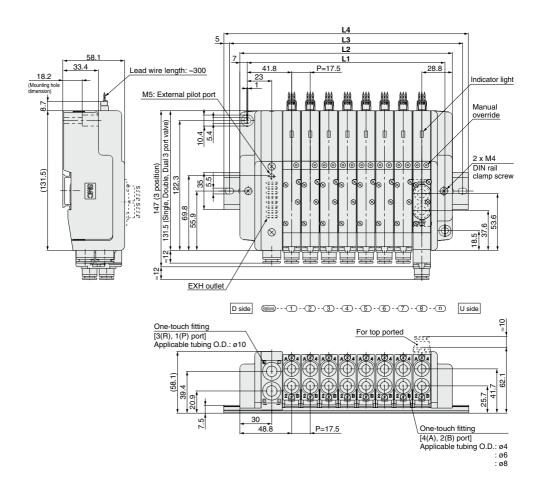
Plug connector lead wire length

The lead wire length of the valves with lead wire is 300 mm. When ordering a lead wire length of 600 mm or longer, list the part numbers for the valve without connector and the connector assembly. Example) For lead wire length of 1000 mm: SQ2140N-5L01-C6--3 pcs. AXT661-14ANL-10--3 pcs.

Connector Assembly Part No.

sooning i arente	•				
Single solenoid	Double solenoid				
AXT66	1-12AL				
AXT661-14ANL	AXT661-13ANL				
AXT661-14ANL-6	AXT661-13ANL-6				
AXT661-14ANL-10	AXT661-13ANL-10				
AXT661-14ANL-20	AXT661-13ANL-20				
AXT661-14ANL-30	AXT661-13ANL-30				
	Single solenoid AXT66 AXT661-14ANL AXT661-14ANL-6 AXT661-14ANL-10 AXT661-14ANL-20				

Note) When using the negative common specifications, use valves for negative common.



Dimer	Dimensions Formula: L1 = 17.5n + 46, L2 = 17.5n + 60 n: Stations (Maximum 16 stations)													stations)		
Ľ /	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	63.5	81	98.5	116	133.5	151	168.5	186	203.5	221	238.5	256	273.5	291	308.5	326
L2	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270	287.5	305	322.5	340
L3	100	125	137.5	150	175	187.5	212.5	225	237.5	262.5	275	300	312.5	325	350	362.5
L4	110.5	135.5	148	160.5	185.5	198	223	235.5	248	273	285.5	310.5	323	335.5	360.5	373

Manifold Option Parts for SQ1000

Blanking plate

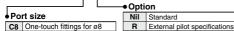
SSQ1000-10A-4

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.

* Electrical wiring is connected to the manifold station with the blanking plate.

SUP/EXH block

SSQ1000-PR-4-C8-



N9 One-touch fittings for ø5/16" S Built-in silence

- Note) When specifying both options, indicate "-RS"
- * Specify the spacer mounting position on the manifold specification sheet.

For standard type manifolds, the SUP/EXH block is mounted on the D side It is added to the manifold to increase SUP/EXH capacity.

- * The number of SUP/EXH blocks that can be added is limited to two sets, one between manifold stations and another on the U side of the manifold, due to the length of the lead wire.
- * SUP/EXH blocks are not included in the number of manifold stations

Individual SUP spacer

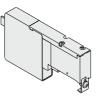
SSQ1000-P-4-C6

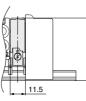
Port size

	0120	
Side	C6	One-touch fittings for ø6
ported	N7	One-touch fittings for ø1/4"
Тор	L6	One-touch fittings for ø6
ported	LN7	One-touch fittings for ø1/4"

This is used as a supply port for different pressures when using different pressures in the same manifold (for one station). Both sides of the station which is used with supply pressure from the individual SUP spacer are shut off. (Refer to application example.)

- * Specify the spacer mounting position and SUP passage shut off positions on the manifold specification sheet. Up to two shut off positions can be specified per unit. (Two pieces of SUP block plate that shut off the supply pressure are included with the individual SUP spacer, therefore, it is not necessary to
- order them separately.) * No electrical wiring is connected to the manifold station with the individual SUP spacer. When the wiring needs to be connected to the stations with the individual SUP spacer mounted, specify it on the manifold specification sheet.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual SUP spacer to the individual EXH spacer).
- The number of spacers is not limited when ordered with the manifold. However, when adding individual for F, P, and J kits, it is limited to two units, one between manifold stations and another on the U side, due to the length of the lead wire.
- Model no. with manifold block: SSQ1000-P-4-C6-M L6





Description/Model

Single

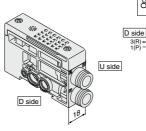
Symbol

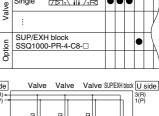
Т		Т
т	Т	т

4 4 5

2 3

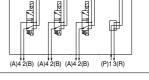
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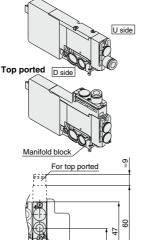




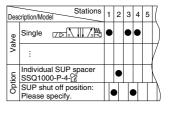
4

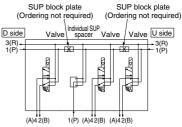
Stations





Side ported



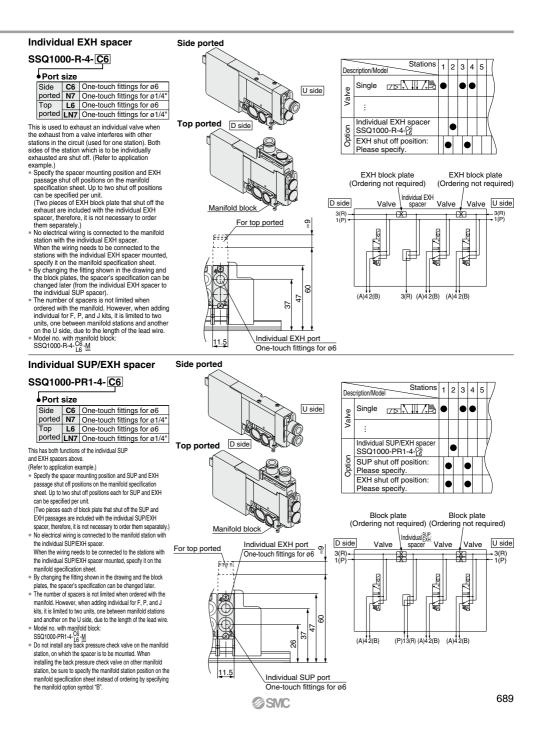


Individual SUP port One-touch fittings for ø6

20

11.5

Plug Lead Unit SQ1000 Series



Manifold Option Parts for SQ1000

SUP block plate

SSQ1000-B-P

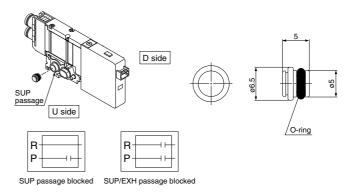
When supplying two different pressures, high and low, to one manifold, this is used between stations with different pressures. Also, it is used with an individual SUP spacer to shut off the air supply.

* Specify the station position on the manifold specification sheet.

<Block indication label>

When using block plates for SUP passage, indication label for confirmation of the blocking position from outside is attached. (One label of each)

* When ordering a block plate for SUP incorporated with the manifold, a block indication label is attached to the manifold.



EXH block plate

SSQ1000-B-R

When the exhaust from a valve interferes with other stations in the circuit, this is used between stations to separate exhausts. Also, it is used with an individual EXH spacer to shut off the exhaust of individual valves.

- Specify the station position on the manifold specification sheet.
- Be sure to discharge the exhaust inside the EXH passage from the R port of the SUP/EXH block, etc. so that the exhaust pressure is not sealed.

<Block indication label>

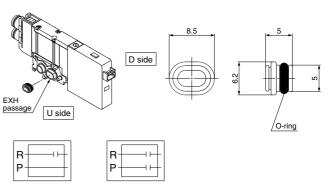
When using block plates for EXH passage, indication label for confirmation of the blocking position from outside is attached. (One label of each)

* When ordering a block plate for EXH incorporated with the manifold, a block indication label is attached to the manifold.

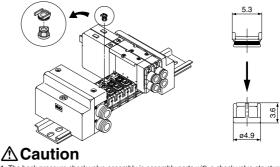
Back pressure check valve [-B] SSQ1000-BP

It prevents cylinder malfunction caused by other valve exhaust. Insert it into R (EXH) port on the manifold side of a valve which is affected. It is effective when a single action cylinder is used or an exhaust center type solenoid valve is used.

- When a check valve for back pressure prevention is desired, and is to be installed only in certain manifold stations, clearly write the part number and specify the number of stations on the manifold specification sheet.
- * When ordering this option incorporated with a manifold, suffix "-B" to the end of the manifold part number.



EXH passage blocked SUP/EXH passage blocked



- The back pressure check valve assembly is assembly parts with a check valve structure. However, as slight air leakage is allowed for the back pressure, take care the exhaust air will not be restricted at the exhaust port.
- When a back pressure check valve is mounted, the effective area of the valve will decrease by about 20%.
- Since 4 port specification valves (5 (R1) and 3 (R2) are common) are used, back pressure cannot be prevented with dual 3 port valves.

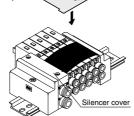
Plug Lead Unit SQ1000 Series

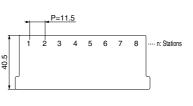
Name plate [-N] SSQ1000-N3-Stations (1 to maximum)

It is a transparent resin plate for placing a label that indicates solenoid valve function, etc

Insert it into the groove on the side of the end plate and bend it as shown in the figure. Also, the plate is difficult to bend for manifolds with only a few stations, therefore, remove the silencer cover to install it.

* When ordering this option incorporated with a manifold, suffix "-N" to the end of the manifold part number.



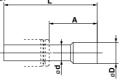


Blanking plug (For One-touch fitting)



SUP/EXH ports.





Dimensions

ŝ

Applicable fittings size ø d	Model	Α	L	D
3.2	KQ2P-23	16	31.5	5
4	KQ2P-04	16	32	6
6	KQ2P-06	18	35	8
8	KQ2P-08	20.5	39	10

Purchasing order is available in units of 10 pieces.

Port plug

VVQZ100-CP

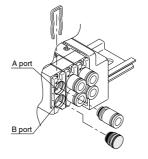
The plug is used to block the cylinder port when using a 5-port valve as a 3-port valve.

* Add "A" or "B" at the end of the valve part number when ordering with valves.

Example) SQ1141-5L1-C6-A (N.O. specifications) 4 (A) port plug

Example) SQ1141-5L1-C6-B (N.C. specifications) 2 (B) port plug

Example) SQ1141-5L1-C6-B-M (B port plug with manifold block)

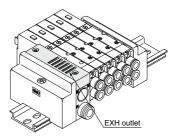




Direct EXH outlet, built-in silencer [-S]

This is a type with an exhaust port atop the manifold end plate. The built-in silencer exhibits an excellent noise suppression effect. (Noise reduction: 30 dB)

- Note) A large quantity of drainage generated in the air source results in exhaust of air together with drainage.
- * When ordering this option incorporated with a manifold, suffix "-S" to the end of the manifold part number.
- * For precautions on handling and how to replace elements, refer to page 711.





Manifold Option Parts for SQ1000

External pilot specifications [-R]

 This can be used when the air pressure is 0.1 to
 Exter

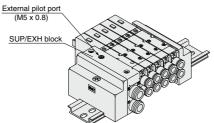
 0.2 MPa lower than the minimum operating pressure of the solenoid valves or used for vacuum specifications.
 SU

 Add "P" to the part numbers of manifolds and valves to indicate the external pilot specification. An M5 port will be installed on the top side of the manifold's SUP/EXH block.
 SU

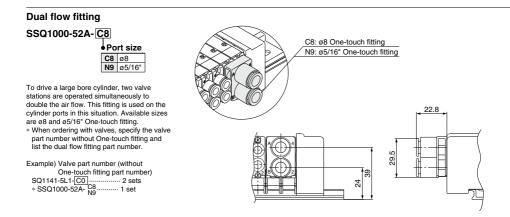
 How to order valves (Example) SQ1140 B -5.1-C6
 External pilot specifications
 How to order manifold (Example)
 Indicate "P" for an otion.

SS5Q14-08FD1-DR

• External pilot specifications



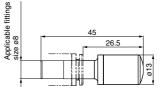
Note 1) Not applicable for dual 3 port valves. Note 2) Valves with the external pilot specifications have a pilot EXH with individual exhaust specifications and EXH can be pressurized. However, the pressure supplied from EXH should be 0.4 MPa or lower.



Silencer (For EXH port)

This is inserted into the centralized type EXH port (One-touch fitting).





Specifications

Series	Model	Effective area (mm ²) (Cv factor)	Noise reduction (dB)	
SQ1000	AN15-C08	20 (1.1)	30	



Plug Lead Unit SQ2000 Series

Manifold Option Parts for SQ2000

Blanking plate

SSQ2000-10A-4

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.

* Electrical wiring is connected to the manifold station with the blanking plate.

Option

R

S

Nil Standard

External pilot specifications

D side

Built-in silencer

Side ported

SUP/EXH block

SSQ2000-PR-3-C10-



- C8 One-touch fittings for ø8 C10 One-touch fittings for ø10
- N9 One-touch fittings for ø5/16" N11 One-touch fittings for ø3/8"
- Note) When specifying both options, indicate "RS".
- * Specify the spacer mounting position on the manifold specification sheet.

For standard type manifolds, the SUP/EXH block is mounted on the D side. It is added to the manifold to increase SUP/EXH capacity.

- The number of SUP/EXH blocks that can be added is limited to two sets, one between manifold stations and another on the U side of manifold, due to the length of the lead wire.
- SUP/EXH blocks are not included in the number of manifold stations.

Individual SUP spacer

SSQ2000-P-4-C8

Port size

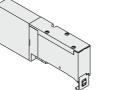
		One-touch fittings for ø8
ported	N9	One-touch fittings for ø5/16"
		One-touch fittings for ø8
ported	LN9	One-touch fittings for ø5/16"

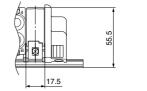
This is used as a supply port for different pressures when using different pressures in the same manifold (or one station). Both sides of the station which is used with supply pressure from the individual SUP spacer are shut off. (Refer to application example.)

Shart of the spacer mounting position and SUP passage shut off positions on the manifold specification sheet. Up to two shut off positions can be specified per unit. (Two pieces of SUP block plate that shut off the supply pressure are included with the individual SUP spacer, therefore, it is not necessary to

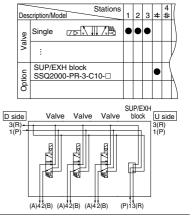
order them separately.) * No electrical wiring is connected to the manifold station with the individual SUP spacer. When the wiring needs to be connected to the stations with the individual SUP spacer mounted,

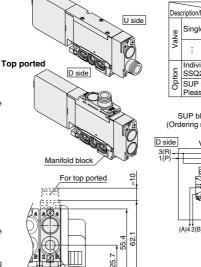
- stations with me individual SOP spacer mounted, specify it on the manifold specification sheet. * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual SUP spacer to
- the individual EXH spacer). * The number of spacers is not limited when ordered with the manifold. However, when adding individual for F, P, and J kits, it is limited to two units, one between manifold stations and another on the II side due to the length of the lengt wirre
- on the U side, due to the length of the lead wire. ∗ Model no. with manifold block: SSQ2000-P-4-^C_I^Q-<u>M</u>



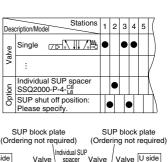


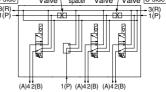






U side





Individual SUP port

One-touch fitting for ø8

17.5

Manifold Option Parts for SQ2000

Individual EXH spacer

SSQ2000-R-4- C8

Port size						
Side	C8	One-touch fittings for ø8				
ported	N9	One-touch fittings for ø5/16"				
Тор		One-touch fittings for ø8				
ported	I N9	One-touch fittings for ø5/16"				

This is used to exhaust an individual valve when the exhaust from a valve interferes with other stations in the circuit (used for one station). Both sides of the station which is to be individually exhausted are shut off. (Refer to application example.)

 Specify the spacer mounting position and EXH passage shut off positions on the manifold specification sheet. Up to two shut off positions can be specified per unit.
 (Four pieces of EXH block plate that shut off the exhaust are included with the individual EXH

spacer, therefore, it is not necessary to order them separately.) * No electrical wiring is connected to the manifold

- No electrical wiring is connected to the manifold station with the individual EXH spacer. When the wiring needs to be connected to the stations with the individual EXH spacer mounted, specify it on the manifold specification sheet.
- By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual EXH spacer to the individual SUP spacer)
- The number of spacers is not limited when ordered with the manifold. However, when adding individual for F, P, and J kits, it is limited to two units, one between manifold stations and another on the U side, due to the length of the lead wire.
 Model no. with manifold block:

SSQ2000-R-4-C8-M

Individual SUP/EXH spacer

Side ported

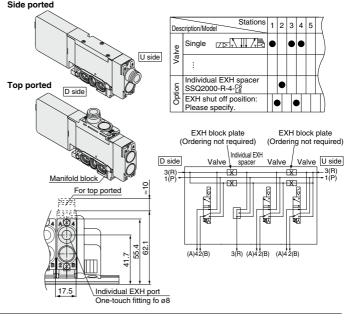
SSQ2000-PR1-4-C8

Port s	size
--------	------

Side	C8	One-touch fittings for ø8
ported	N9	One-touch fittings for ø5/16"
Тор	L8	One-touch fittings for ø8
ported	LN9	One-touch fittings for ø5/16"

This has both functions of the individual SUP and EXH spacers above. (Refer to application example.)

- Specify the spacer mounting position and SUP and EXH passage shut off positions on the manifold specification sheet. Up to two shut off positions each for SUP and EXH can be specified per unit. [Block plates that shut off the SUP and EXH passages are included with the individual SUP/EXH spacer, therefore, it is not necessary to order them separately (2 pcs. of SUP block plate and 4 pcs. of EXH block plate).]
- No electrical wiring is connected to the manifold station with the individual SUP/EXH spacer.
 When the wiring needs to be connected to the stations with the individual SUP/EXH spacer mounted, specify it on the manifold specification sheet.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later.
- The number of spacers is not limited when ordered with the manifold. However, when adding individual for F, P, and J kits, it is limited to two units, one between manifold stations and another on the U side, due to the lenath of the lead wire.
- on the U side, due to the length of the lead wire ∗ Model no. with manifold block: SSQ2000-PR1-4-^{C8}-M L8
- Do not install any back pressure check valve on the manifold station, on which the spacer is to be mounted. When installing the back pressure check valve on other manifold station, be sure to specify the manifold station position on the manifold specification sheet instead of ordering by specifying the manifold option symbol 'B'.



Stations 1 2 3 4 5 Description/Mode Single c Valve U side Individual SUP/EXH spacer . SSQ2000-PR1-4-C8 Top ported D side io SUP shut off position: **a** S Please specify EXH shut off position: Please specify Block plate Block plate (Ordering not required) (Ordering not required) Individual Manifold block D side U side Valve Valve Valve spacer 3(B)-- 3(R) Individual EXH port 1(P) 1(P For top One-touch fitting fo ø8 ported 655 АØ 55.4 ŝ Æ 25.7 (A)42(B) (P)13(R) (A)42(B) (A)4 2(B) 20 17.5 Individual SUP port One-touch fitting fo ø8

SMC

694

SUP block plate

SSQ1000-B-R

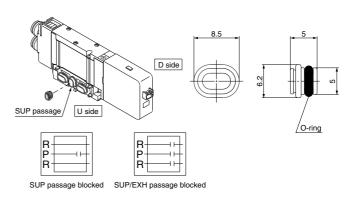
When supplying two different pressures, high and low, to one manifold, this is used between stations with different pressures. Also, it is used with an individual SUP spacer to shut off the air supply.

* Specify the station position on the manifold specification sheet.

<Block indication label>

When using block plates for SUP passage, indication label for confirmation of the blocking position from outside is attached. (One label of each)

 When ordering a block plate for SUP incorporated with the manifold, a block indication label is attached to the manifold.



EXH block plate

SSQ2000-B-R

When the exhaust from a valve interferes with other stations in the circuit, this is used between stations to separate exhausts. Also, it is used with an individual EXH spacer to shut off the exhaust of individual valves.

- Specify the station position on the manifold specification sheet.
- Be sure to discharge the exhaust inside the EXH passage from the R port of the SUP/EXH block, etc. so that the exhaust pressure is not sealed.

<Block indication label>

When using block plates for EXH passage, indication label for confirmation of the blocking position from outside is attached. (One label of each)

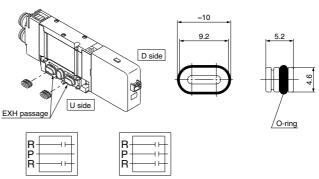
* When ordering a block plate for EXH incorporated with the manifold, a block indication label is attached to the manifold.

Back pressure check valve [-B]

SSQ2000-BP

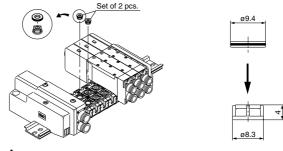
It prevents cylinder malfunction caused by other valve exhaust. Insert it into R (EXH) port on the manifold side of a valve which is affected. It is effective when a single action cylinder is used or an exhaust center type solenoid valve is used.

- * When a check valve for back pressure prevention is desired, and is to be installed only in certain manifold stations, clearly write the part number and specify the number of stations on the manifold specification sheet.
- * When ordering this option incorporated with a manifold, suffix "-B" to the end of the manifold part number.



EXH passage blocked

SUP/EXH passage blocked



▲Caution

- The back pressure check valve assembly is assembly parts with a check valve structure. However, as slight air leakage is allowed for the back pressure, take care the exhaust air will not be restricted at the exhaust port.
- When a back pressure check valve is mounted, the effective area of the valve will decrease by about 20%.



Manifold Option Parts for SQ2000

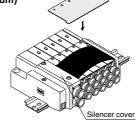
Name plate [-N]

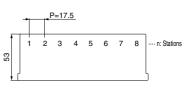
SSQ2000-N3-Stations (1 to maximum)

It is a transparent resin plate for placing a label that indicates solenoid valve function, etc

Insert it into the groove on the side of the end plate and bend it as shown in the figure. Also, the plate is difficult to bend for manifolds with only a few stations, therefore, remove the silencer cover to install it.

* When ordering this option incorporated with a manifold, suffix "-N" to the end of the manifold part number.

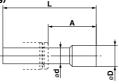




Blanking plug (For One-touch fitting)







Dimensions

Applicable fittings size ød	Model	A	L	D
4	KQ2P-04	16	32	6
6	KQ2P-06	18	35	8
8	KQ2P-08	20.5	39	10
10	KQ2P-10	22	43	12

SUP/EXH ports. Purchasing order is available in units of 10 pieces.

Port plug

VVQZ2000-CP

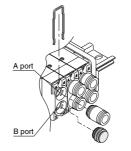
The plug is used to block the cylinder port when using a 5-port valve as a 3-port valve.

* Add "A" or "B" at the end of the valve part number when ordering with valves.

Example) SQ2141-5L1-C8-A (N.O. specifications) 4(A) port plug Example) SQ2141-5L1-C8-B (N.C. specifications)

2(B) port plug

Example) SQ2141-5L1-C8-B-M (B port plug with manifold block)

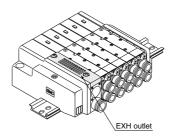




Direct EXH outlet, built-in silencer [-S]

This is a type with an exhaust port atop the manifold end plate. The built-in silencer exhibits an excellent noise suppression effect. (Noise reduction: 30 dB)

- Note) A large quantity of drainage generated in the air source results in exhaust of air together with drainage.
- * When ordering this option incorporated with a manifold, suffix "-S" to the end of the manifold part number.
- * For precautions on handling and how to replace elements, refer to page 711.



Plug Lead Unit SQ2000 Series

External pilot specifications [-R]

This can be used when the air pressure is 0.1 to 0.2 MPa lower than the minimum operating pressure of the solenoid values or used for vacuum specifications. Add "R" to the part numbers of manifolds and

valves to indicate the external pilot specifications.

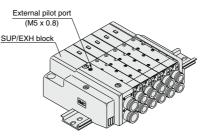
An M5 port will be installed on the top side of the manifold's SUP/EXH block.

● How to order valves (Example) SQ2140 P -5L1-C6

External pilot specifications

● How to order manifold (Example) * Indicate "R" for an option. SS5Q24-08FD1-D₽

External pilot specifications



Note 1) Not applicable for dual 3 port valves. Note 2) Valves with the external pilot specifications have a pilot EXH with individual exhaust specifications and EXH can be pressurized. However, the pressure supplied from EXH should be 0.4 MPa or lower.

Dual flow fitting

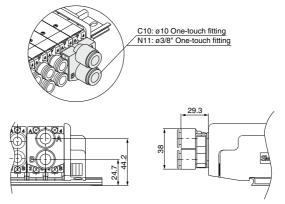
SSQ2000-52A-C10



To drive a large bore cylinder, two valve stations are are operated simultaneously to double the air flow. This fitting is used on the cylinder ports in this situation. Available sizes are $\sigma 10$ and $\sigma 3/8^{\circ}$ One-touch fittings.

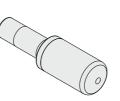
* When ordering with valves, specify the valve part number without One-touch fitting and list the dual flow fitting part number.

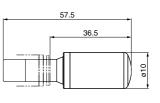
Example) Valve part number (without Onetouch fitting) SQ2141-5L1-[C0]------- 2 sets * SSQ2000-52A-C10------ 1 set



Silencer (For EXH port)

This is inserted into the centralized type EXH port (One-touch fitting).





Specifications

Series	Model	Effective area (mm ²) (Cv factor)	Noise reduction (dB)
SQ2000	AN20-C10	30 (1.6)	30



SQ1000/2000 Series

Manifold Option for SQ1000/2000

Special Wiring Specifications

In the internal wiring of F kit and P kit, double wiring (connected to SOL. A and SOL. B) is adopted for each station regardless of the valve and option types. Mixed wiring of single and double wiring can be specified for the wiring specification.

1. How to order

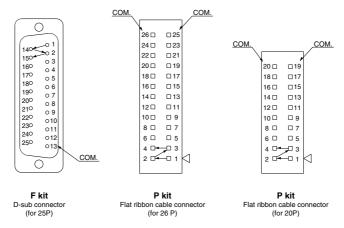
Indicate option symbol " -K " in the manifold part number and be sure to specify station positions for single or double wiring on the manifold specification sheet.

Example) SS5Q14 - 09 FD0 - DKS

• Others, option symbols: to be indicated alphabetically.

2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.



3. Maximum stations

The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. Determine the number of stations so that the total number of solenoids is no more than the maximum points in the table below.

Kit	F kit	P	kit
	(D-sub connector)	(Flat ribbon ca	ble connector)
Туре	FD□	PD□	PDC
	25P	26P	20P
Max. points	24 points	24 points	18 points

Note) Maximum stations ···· SQ1000: 24 stations SQ2000: 16 stations

Plug Lead Unit SQ1000/2000 Series

Special DIN Rail Length (DIN Rail Mounting (-D) Only)

The standard DIN rail provided is approximately 30 mm longer than the overall length of the manifold with a specified number of stations. The following options are also available.

DIN rail length longer than the standard type (for stations to be added later, etc.)

In the manifold part number, specify "-D" for the manifold mounting symbol and add the number of required stations after the symbol.

Example) SS5Q14- 08FD0 - D09BNK

8 station manifold Option symbols (alphabetically)

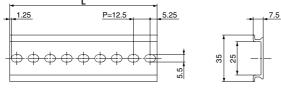
DIN rail for 9 stations

Ordering DIN rail only

DIN rail part number

AXT100- DR - n

Note) For "n", enter a number from the "No." line in the table below. For L dimension, refer to the dimensions of each kit.



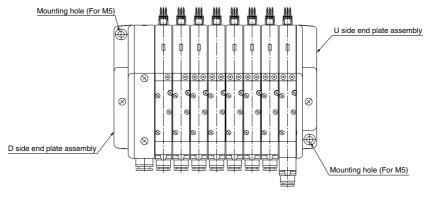
L Dimension

L Dimensi	L Dimension								2.5 x n + 10.5	
No.	1	2	3	4	5	6	7	8	9	10
L dimension	23	35.5	48	60.5	73	85.5	98	110.5	123	135.5
No.	11	12	13	14	15	16	17	18	19	20
L dimension	148	160.5	173	185.5	198	210.5	223	235.5	248	260.5
No.	21	22	23	24	25	26	27	28	29	30
L dimension	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5
No.	31	32	33	34	35	36	37	38	39	40
L dimension	398	410.5	423	435.5	448	460.5	473	485.5	498	510.5

Direct Mounting Type (-E) (SQ2000 C Kit Only)

Manifold is mounted by using mounting holes of both sides of the manifold. DIN rail is not sticking out of the edge of end plate.

Furthermore, the reinforcing part that comes to the bottom of the DIN rail is attached to the end plate assembly.



SQ1000/2000 Series

Manifold Option for SQ1000/2000

Negative Common Specifications

The following valve part numbers are for negative common specifications. Manifold part numbers are the same as standard.

How to order negative common valves (Example)

SQ1140 N -5L1-C6

Negative common specifications

Inch-size One-touch Fittings

For One-touch fittings in inch sizes, use the following part numbers. Also, the color of the release button is orange.

How to order valves (Example)

SQ1140-5L1- [] N7

Port location •		
Nil Side ported		
L	Top ported	

cation •	 Cylinder por 	t				
e ported	Symbol		N1	N3	N7	N9
p ported	Applicable tubing O.D. (Inch)		ø1/8"	ø5/32"	ø1/4"	ø5/16"
	4(A) 0(B) port	SQ1000	•	•	•	_
	4(A), 2(B) port	SQ2000	_	•	•	•

How to order manifold (Example)

Add "00T" at the end of the part number.

SS5Q14-08 FD0-DN-00T

How to Increase Manifold Stations for SQ1000/2000

1. How to Increase Manifold Stations

What to order

• Valves with manifold block (refer to pages 665 and 677) or the manifold blocks shown below. For F kit, P kit, and J kit, also order the lead wire assemblies in the next section.

Manifold Block Part No.

SQ1000	SQ2000
SSQ1000-1A-4-	SSQ2000-1A-4-
Option •	Option •
Nil None	Nil None
B Back pressure check valve	B Back pressure check valve
R External pilot specifications	R External pilot specifications
Note) Enter "-BR" for both options.	Note) Enter "-BR" for both options.

How to Increase Manifold Stations for SQ1000/2000

For F kit, P kit

What to order: Lead wire assembly

SQ1000



Stations	Symbol (L dimension)	Stations	Symbol (L dimension)
Station 2	165	Station 14	320
Station 3	175	Station 15	335
Station 4	190	Station 16	350
Station 5	205	Station 17	365
Station 6	215	Station 18	375
Station 7	230	Station 19	385
Station 8	245	Station 20	400
Station 9	260	Station 21	405
Station 10	280	Station 22	420
Station 11	290	Station 23	435
Station 12	300	Station 24	450
Station 13	310		

Flat ribbon cable kit (P kit) For single wiring SSQ1000-40A-P-200

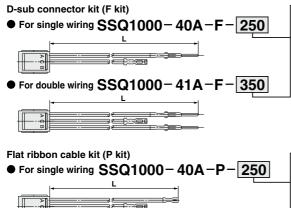
38 1.00

• For double wiring SSQ1000-41A-P-275



Stations Symbol (L dimension) Stations Symbol (L dimension) Station 2 160 Station 14 315 Station 3 170 Station 15 330 Station 4 185 Station 16 345 Station 5 200 Station 17 360 Station 6 210 Station 18 370 Station 7 225 Station 19 380 Station 8 240 Station 20 395 Station 9 255 Station 21 400 Station 10 275 Station 22 415 285 Station 23 430 Station 11 295 Station 24 445 Station 12 Station 13 305

SQ2000



• For double wiring SSQ1000-41A-P-350

Stations	Symbol (L dimension)	Stations	Symbol (L dimension)
Station 2	190	Station 14	430
Station 3	210	Station 15	450
Station 4	230	Station 16	470
Station 5	250	Station 17	490
Station 6	270	Station 18	510
Station 7	290	Station 19	530
Station 8	310	Station 20	550
Station 9	330	Station 21	570
Station 10	350	Station 22	590
Station 11	370	Station 23	610
Station 12	390	Station 24	630
Station 13	410		

Stations	Symbol (L dimension)	Stations	Symbol (L dimension)
Station 2	190	Station 14	430
Station 3	210	Station 15	430
Station 4	230	Station 16	450
			470
Station 5	250	Station 17	
Station 6	270	Station 18	510
Station 7	290	Station 19	530
Station 8	310	Station 20	550
Station 9	330	Station 21	570
Station 10	350	Station 22	590
Station 11	370	Station 23	610
Station 12	390	Station 24	630
Station 13	410		

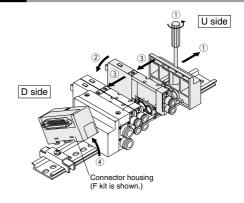
SMC

SQ1000/2000 Series

How to Increase Manifold Stations for SQ1000/2000

Steps for adding stations

- 1 Loosen the clamp screw on the U side end plate and open the manifold.
- 2 Mount the manifold block or valve with manifold block to be added.
- 3 Press on the end plate to eliminate any space between the manifold blocks and tighten the clamp screw. (Proper tightening torque: 0.8 to 1.0 N·m)
- (d) In the case of F kit or P kit, remove the connector housing from the DIN rail and connect the wiring.

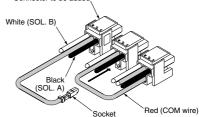


2. Connection Method

(1) Connecting common wire

Insert the red lead wire (common wire) of the connector to be added into the adjacent connector as shown in the drawing below. After inserting, lightly pull on the wire to confirm that the socket is locked. Connector to be added

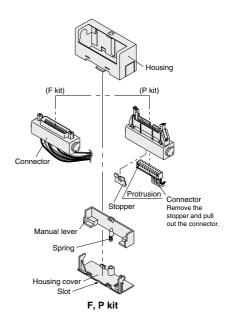
@SMC



(2) Pulling out connector

Pull out the connector to connect the lead wires for SOL. A and SOL. B. Insert a flat head screwdriver into the slot of the housing cover and remove it.

Remove the manual lever and pull out the connector.



702

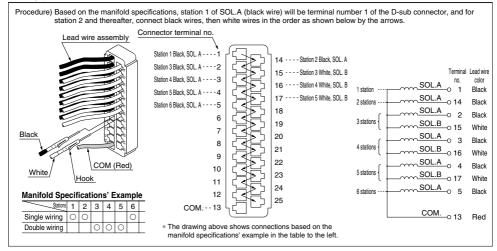
Plug Lead Unit SQ1000/2000 Series

(3) Connector connection/Connect the black and white lead wire pins to the positions shown below in accordance with each kit.

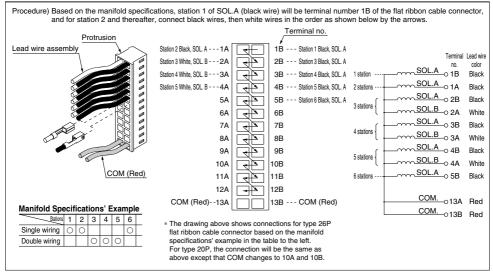
Caution 1. After inserting the pin, confirm that the pin hook is locked by lightly pulling the lead wire.

Do not pull the lead wire forcefully when connecting. Also, take care that lead wires do not get caught between manifolds or when remounting the housing.

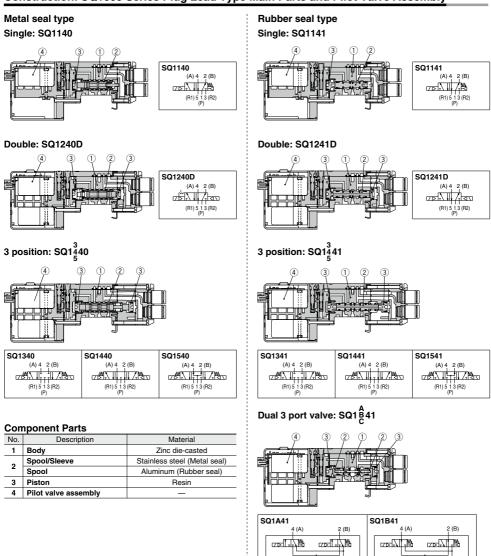
Wiring (F Kit: D-sub Connector Kit)



Wiring (P Kit: Flat Ribbon Cable Kit)



Construction: SQ1000 Series Plug Lead Type Main Parts and Pilot Valve Assembly



SMC

1 1 (P)

SQ1C41 4 (A)

3 (R)

2 (B)

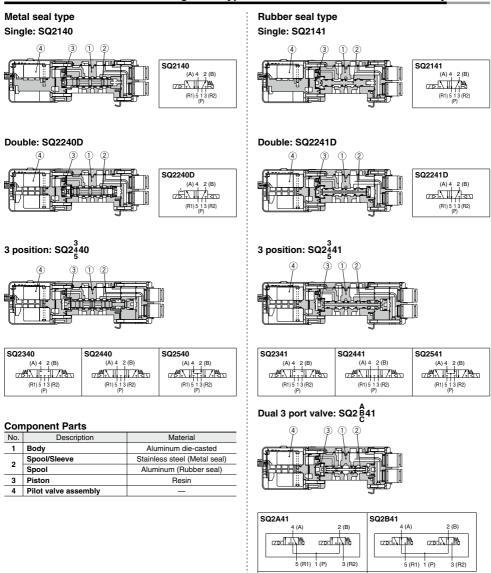
3 (R)

1 (P)

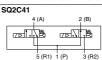
1 (P)

3 (R)

Construction: SQ2000 Series Plug Lead Type Main Parts and Pilot Valve Assembly



SMC

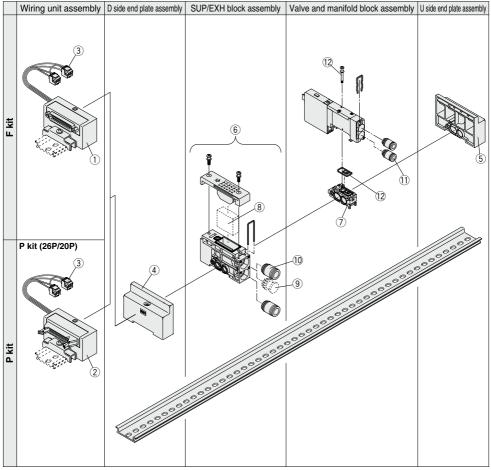




705

Manifold Exploded View: SQ1000 (Plug Lead Type Manifold) SS5Q14

(F, P, C kit)



Option •

R

s

None

Nil Common exhaust type External pilot

Back pressure check valve

External pilot specifications

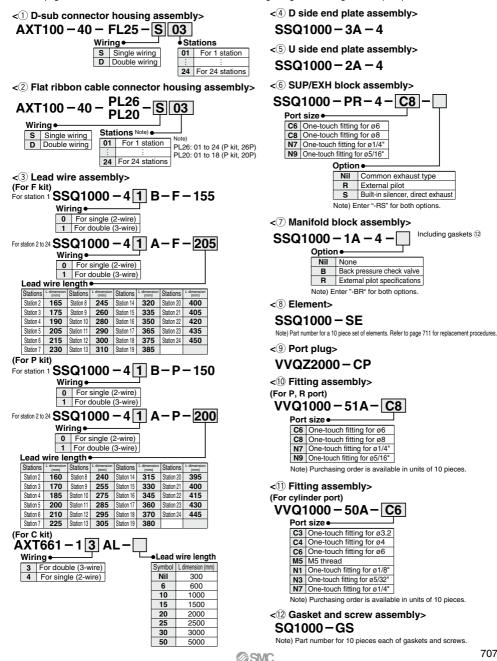
Built-in silencer, direct exhaust Note) Enter "-RS" for both options.

Including gaskets 12

707

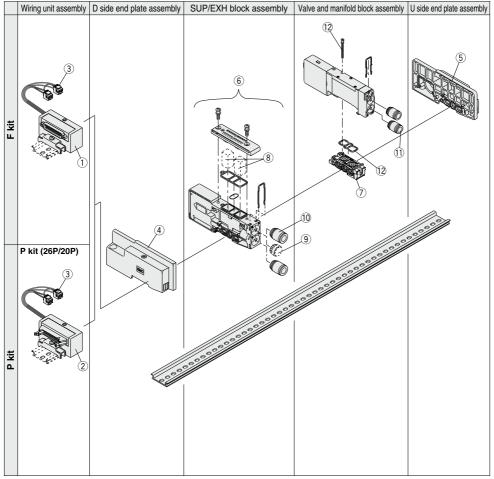
Manifold Spare Parts

Refer to pages 701 to 703 of "How to Increase Manifold Stations" regarding the mounting of each spare parts.



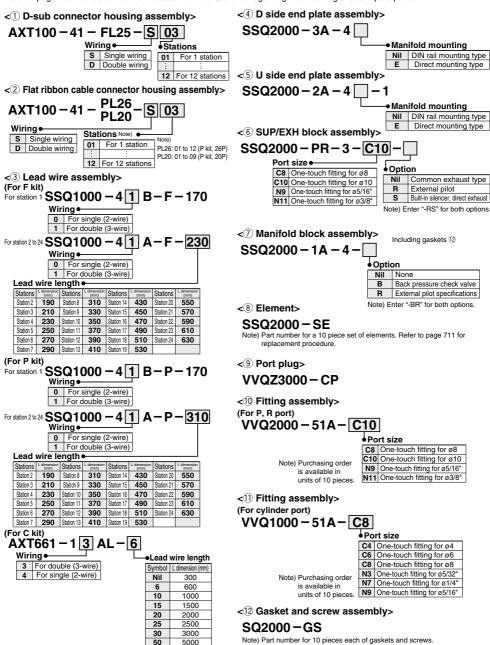
Manifold Exploded View: SQ2000 (Plug Lead Type Manifold) SS5Q24

(F, P, C kit)



Manifold Spare Parts

Refer to pages 701 to 703 of "How to Increase Manifold Stations" regarding the mounting of each spare parts.



SMC



SQ1000/2000 Series Specific Product Precautions 1

Be sure to read this before handling the products. For safety instructions and 3/4/5-port solenoid valve precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

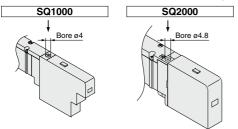
Manual Override

A Warning

Use to switch the main valve.

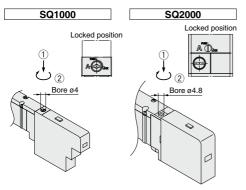
Push Type (Tool Required)

Push down on the manual override button with a small screwdriver until it stops.



Locking Type (Tool Required)

Push down completely on the manual override button with a small screwdriver. While down, turn clockwise 90° to lock it. Turn it counterclockwise to release it.

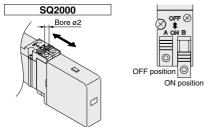


Slide Locking Type (Manual Type)

(SQ2000 only)

@SMC

The manual override is locked by sliding it all the way to the pilot valve side (ON side) with a small flat head screwdriver or finger. Slide it to the fitting side (OFF side) to release it. In addition, it can also be used as a push type by using a screwdriver, etc., of ø2 or less.

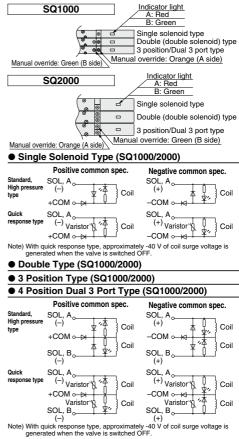


Light/Surge Voltage Suppressor

▲ Caution

Indicator lights are all positioned on one side for both single solenoid and double solenoid types.

For double, 3 position, and 4 position dual 3 port types, 2 colors are used to indicate the energization of A side or B side.



Continuous Duty

A Caution

If a valve is energized continuously for a long period of time, the rise in temperature due to heat-up of the coil assembly may cause a decline in solenoid valve performance, reduce service life, or have adverse effects on peripheral equipment. When the valve is continuously energized, use the standard type (0.4 W) at ambient temperature of 40°C or less with proper heat radiation. In particular, if three or more adjacent stations on the manifold are energized simultaneously for extended periods of time or if the valves on A side and B side of the dual 3 port valve are energized simultaneously for a long period of time, take special care as the temperature rise will be greater.



Be sure to read this before handling the products. For safety instructions and 3/4/5-port solenoid valve precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

Mounting and Removal of Valves

≜Caution

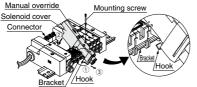
Mounting

• Insert the hook of the valve into the bracket on the manifold block,

then push the valve down into place and tighten the mounting screw.
 Tighten the screw with the appropriate tightening torque shown below

· Ignen die selew war die appropriate agriening torque shown below			
SQ1000	0.17 to 0.23 N·m		
SQ2000 0.25 to 0.35 N·m			

• When pushing the valve down, press it on the area near the manual override. Be careful not to push the solenoid cover.



Removing

• Loosen the valve mounting screw, lift the valve from the solenoid cover side and remove it by sliding it in the direction of arrow ③.

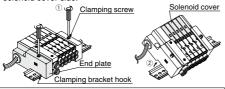
If it is difficult to loosen the screw, loosen it while pressing the valve gently on the area near the manual override.

Mounting and Removal of Manifold with DIN Rail

ACaution

Removing Manifold from DIN Rail

- ① Loosen the end plate clamping screws on both sides until they turn freely. (The screws do not come out.)
- ② Remove the manifold from the DIN rail by lifting it from the solenoid cover side.



When a manifold contains a large number of stations and it is difficult to remove all at once, separate the manifold into several sections before removing it.

Mounting Manifold on DIN Rail

The procedure is the reverse of that above. After tightening the clamping screw on one side, push on the opposite end plate so that there are no gaps between the manifold blocks and then tighten the other clamping screw.



Confirm that the DIN rail clasps are securely hooked into the DIN rail.

Replacement of Cylinder Port Fittings

ACaution

The cylinder port fittings are a cassette for easy replacement. Fittings are secured with a clip that is inserted from the top side of the valve. Remove the clip with a flat head screwdriver, etc., to replace the fittings.

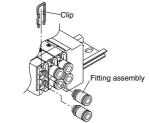
To mount a fitting, insert the fitting assembly until it stops and reinsert the clip to its designated position.

Applicable tubing O.D.	Fitting assembly part no.		
(mm)	SQ1000	SQ2000	
3.2	VVQ1000-50A-C3	_	
4	VVQ1000-50A-C4	VVQ1000-51A-C4	
6	VVQ1000-50A-C6	VVQ1000-51A-C6	
8		VVQ1000-51A-C8	

* Part numbers above are for one fitting; however, order them in 10 piece units.

▲ Caution

Use caution that O-rings must be free from scratches and dust. Otherwise, air leakage may result.



Built-in Silencer Replacement Element

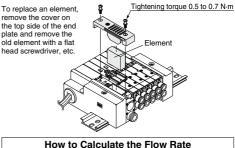
\land Caution

A filter element is built into the manifold base end plate. When the element becomes dirty and clogged, this will cause trouble such as a drop in the cylinder speed, etc. Therefore, replace the element regularly.

Element part no.

Turne	Element part no.		
Туре	SQ1000	SQ2000	
Built-in silencer direct exhaust (-S)	SSQ1000-SE	SSQ2000-SE	

* Part numbers above are for a set of ten elements.



For obtaining the flow rate, refer to the Web Catalog.

Trademark

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