

Electro-Pneumatic Regulator/ Electronic Vacuum Regulator

ITV Series

IP65



For the stepless control of air pressure in proportion to electrical signals

Serial communication specification

Applicable Fieldbus protocols



RS-232C specification

Compact and lightweight
(Integrated communication parts)

Weight: 350 g^{*1} (ITV1000)

Power consumption: 4 W^{*1} or less

^{*1} Values for the communication type (PROFIBUS DP)



For the ITV10□0-L

Electro-Pneumatic Regulators

^{*2} Set pressure: 0.6 MPa Supply pressure: 1.0 MPa

ITV0000 Series p. 1174



Max. flow rate
6^{*2} L/min (ANR)

ITV1000 Series p. 1182

Grease-free specification
(Parts in contact with fluid)



Max. flow rate
200^{*2} L/min (ANR)

ITV2000 Series p. 1182



Max. flow rate
1500^{*2} L/min (ANR)

ITV3000 Series p. 1182



Max. flow rate
4000^{*2} L/min (ANR)

Electronic Vacuum Regulators

ITV009□ Series p. 1208



ITV209□ Series p. 1215



Electro-Pneumatic Regulator/Electronic Vacuum Regulator *ITV Series*

Compact Electro-Pneumatic Regulator *ITV0000 Series* p. 1174 IP65 equivalent

Compact Vacuum Regulator *ITV009 Series* p. 1208

Compact

15 mm

Thanks to its simplified high-density circuit board design, an extremely compact product has been made possible.



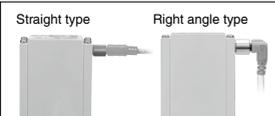
Lightweight
100 g

Improved space saving and weight reduction when used in a manifold

Stations can be easily increased or decreased due to the DIN rail mounting design.



2 types of cable connectors



Built-in One-touch fittings

With error indication LED

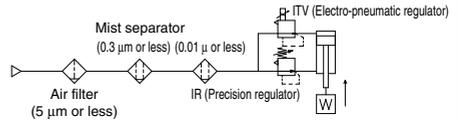
2 types of brackets



Flat bracket

L-bracket

- **Linearity:** $\pm 1\%$ F.S. or less
- **Hysteresis:** 0.5% F.S. or less
- **Repeatability:** $\pm 0.5\%$ F.S. or less
- **High-speed response time:** 0.1 s (Without load)
 - * This is not a guaranteed value as it depends on the operating environment.
- **High stability**
Sensitivity: 0.2% F.S. or less



Electro-Pneumatic Regulator *ITV1000/2000/3000 Series* p. 1182 IP65

Electronic Vacuum Regulator *ITV209 Series* p. 1215



ITV1000

ITV2000

ITV3000

ITV2090

Serial communication specification

Reduced wiring

Applicable Fieldbus protocols



RS-232C specification

- **Sensitivity:** 0.2% F.S. or less
- **Linearity:** $\pm 1\%$ F.S. or less
- **Hysteresis:** 0.5% F.S. or less
- **Cable connections in 2 directions**

Straight type



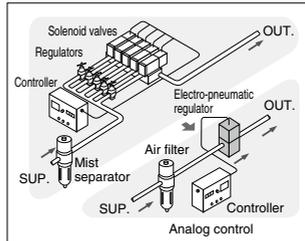
Right angle type



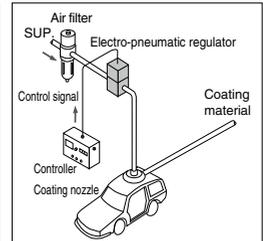
- **Grease-free specification**
(ITV1000 series)

Application examples

For multi-stage control to analog control



For electrostatic coating control

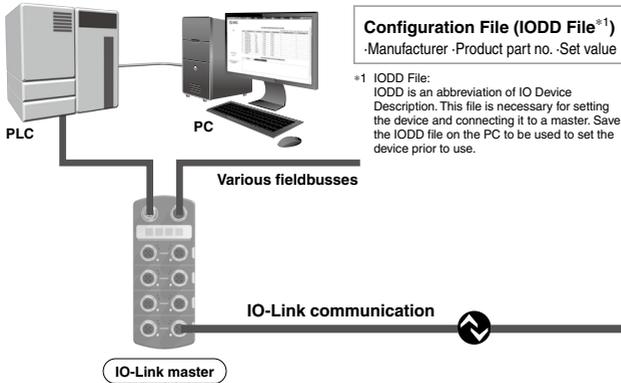


IO-Link Compatible Devices:
Electro-Pneumatic Regulator ITV10□0/20□0/30□0-IL p. 1182
Electronic Vacuum Regulator ITV2090-IL p. 1215

IO-Link communication enables users to check device information and monitor device status in addition to performing pressure control.



IO-Link is an open communication interface technology between the sensor/actuator and the I/O terminal that is an international standard: IEC 61131-9.



The IO-Link master and device can be connected with one cable.

Only a single cable combining the communication wire and the power supply wire is required.

Uses 4-wire unshielded cables

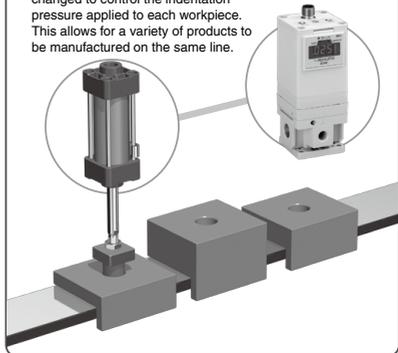
Special communication cables are not necessary.
 A conventional 4-wire unshielded cable can be used for the input and output of sensors, switches, etc.
 (Recommended specifications: Conductor resistance 3 Ω, Wire-to-wire capacitance 3 nF or less, 20 m or less)

Implement diagnostic bits in the process data.

The diagnostic bit in the cyclic process data makes it easy to find problems with the equipment.
 It is possible to find problems with the equipment in real time using the cyclic (periodic) data and to monitor such problems in detail with the noncyclic (aperiodic) data.

Application

● **For the manufacturing of various products**
 The set pressure analog value can be changed to control the indentation pressure applied to each workpiece. This allows for a variety of products to be manufactured on the same line.



Process Data

<PD_IN: 4 bytes>

Byte	0								1							
Bit	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16
Value	Output pressure value (16 bits)															
Byte	2								3							
Bit	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Value	Abnormal				Warning				Notification				SSC1			

<PD_OUT: 2 bytes>

Byte	0								1							
Bit	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Value	Set pressure value (16 bits)															

Diagnosis items
· Output pressure is within the set pressure $\pm 10\%$
· Notification of energizing time
· Residual pressure error
· Target value over range
· Pressure under range (LLL)
· Pressure over range (HHH)
· Power supply voltage drop
· Excessive power supply voltage
· Warning occurred
· Internal communication error

Series Variations

For the stepless control of air pressure in proportion to electrical signals

	Series	Model	Set pressure range	Input signal	Port size	Page
Electro-Pneumatic Regulators	ITV0000 Series 	ITV001□	0.001 to 0.1 MPa	Current type: 4 to 20 mA DC (Sink type)	Built-in One-touch fittings Metric size: ø4 Inch size: ø5/32	1174
		ITV003□	0.001 to 0.5 MPa	Current type: 0 to 20 mA DC (Sink type) Voltage type: 0 to 5 VDC		
		ITV005□	0.001 to 0.9 MPa	Voltage type: 0 to 10 VDC		
	ITV1000 Series 	ITV101□	0.005 to 0.1 MPa	Current type: 4 to 20 mA DC (Sink type) Current type: 0 to 20 mA DC (Sink type)	1/8, 1/4	1182
		ITV103□	0.005 to 0.5 MPa			
		ITV105□	0.005 to 0.9 MPa			
	ITV2000 Series 	ITV201□	0.005 to 0.1 MPa	Voltage type: 0 to 5 VDC Voltage type: 0 to 10 VDC Preset input (4 points/16 points) 10-bit digital input CC-Link compatible DeviceNet® compatible PROFIBUS DP compatible	1/4, 3/8	1182
		ITV203□	0.005 to 0.5 MPa			
		ITV205□	0.005 to 0.9 MPa			
	ITV3000 Series 	ITV301□	0.005 to 0.1 MPa	IO-Link compatible RS-232C communication	1/4, 3/8, 1/2	1182
		ITV303□	0.005 to 0.5 MPa			
		ITV305□	0.005 to 0.9 MPa			
Electronic Vacuum Regulators	ITV009□ Series 	ITV009□	-1 to -100 kPa	Current type: 4 to 20 mA DC (Sink type) Current type: 0 to 20 mA DC (Sink type) Voltage type: 0 to 5 VDC Voltage type: 0 to 10 VDC	Built-in One-touch fittings Metric size: ø4 Inch size: ø5/32	1208
	ITV209□ Series 	ITV209□	-1.3 to -80 kPa	Current type: 4 to 20 mA DC (Sink type) Current type: 0 to 20 mA DC (Sink type) Voltage type: 0 to 5 VDC Voltage type: 0 to 10 VDC Preset input (4 points/16 points) 10-bit digital input CC-Link compatible DeviceNet® compatible PROFIBUS DP compatible IO-Link compatible RS-232C communication	1/4	1215

CONTENTS



Electro-Pneumatic Regulators

ITV0000 Series	
How to Order	p. 1174
Specifications	p. 1175
Accessories (Option)	p. 1175
Working Principle	p. 1176
Linearity/Hysteresis, Repeatability, Pressure Characteristics, Flow Rate Characteristics	p. 1177
Dimensions	p. 1179
ITV1000/2000/3000 Series	
How to Order	p. 1182
Standard Specifications	p. 1183
Communication Specifications	p. 1183
Accessories (Option)/Part Nos.	p. 1184
Working Principle	p. 1185
Linearity, Hysteresis, Repeatability, Pressure Characteristics, Flow Rate Characteristics, Relief Characteristics	p. 1186
Construction	p. 1192
Dimensions	p. 1194
Made to Order	p. 1203

Electronic Vacuum Regulators

ITV009□ Series	
How to Order	p. 1208
Specifications	p. 1209
Accessories (Option)	p. 1209
Working Principle	p. 1210
Linearity/Hysteresis, Repeatability, Pressure Characteristics, Flow Rate Characteristics	p. 1211
Dimensions	p. 1212
ITV2090/2091 Series	
How to Order	p. 1215
Standard Specifications	p. 1216
Communication Specifications	p. 1216
Working Principle	p. 1217
Linearity, Hysteresis, Repeatability, Pressure Characteristics, Flow Rate Characteristics	p. 1217
Dimensions	p. 1218
Accessories (Option)	p. 1221
Specific Product Precautions	p. 1222

Compact Electro-Pneumatic Regulator

ITV0000 Series



How to Order

For single unit and single unit for manifold

ITV00 1 0 - 0 [] [] [] N

Pressure range

1	0.1 MPa
3	0.5 MPa
5	0.9 MPa

Power supply voltage

0	24 VDC ±10%
1	12 to 15 VDC

Input signal

0	Current type 4 to 20 mA DC (Sink type)
1	Current type 0 to 20 mA DC (Sink type)
2	Voltage type 0 to 5 VDC
3	Voltage type 0 to 10 VDC

Built-in One-touch fittings type

For single unit

Symbol	SUP ¹	OUT ²	EXH ³
Nil	Metric size (Light gray)	ø4	
U	Inch size (Orange)	ø5/32"	

For manifold

Symbol	SUP ¹	OUT ²	EXH ³	
Nil	Metric size (Light gray)	ø6	ø4	ø6
U	Inch size (Orange)	ø1/4"	ø5/32"	ø1/4"

Cable connector (Option)

N	Without cable connector
S	Straight type 3 m
L	Right angle type 2 m

Bracket/Option for single unit only

Nil	Without bracket
B	Flat bracket 
C	L-bracket 

Base type

Nil	For single unit
M	For manifold

Manifold

IITV00 - 02 [] - n

Stations

02	2 stations
03	3 stations
:	?
10	10 stations

Option
If a DIN rail longer than the specified stations is required, specify the applicable stations in two digits.
(Max. 10 stations)
Example) IITV00-05-07

One-touch fitting size for supply/exhaust parts (End plate)

Nil	ø6 (Light gray)
U	ø1/4" (Orange)

* A DIN rail with the length specified by the number of stations is attached to the manifold. For dimensions of the DIN rail, refer to the external dimensions.

How to Order Manifold Assembly (Example)

Indicate the part numbers of electro-pneumatic regulators to be mounted below the manifold part number.

Example)

Due to the common supply/exhaust feature, note that different pressure range combinations are not available.

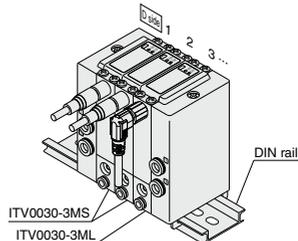
IITV00-03.....1 set (Manifold part no.)

*ITV0030-3MS.....2 sets (Electro-pneumatic regulator part no. (Stations 1, 2))

*ITV0030-3ML.....1 set (Electro-pneumatic regulator part no. (Station 3))

Indicate part numbers in order starting from the first station on the D side.
Caution) Combination with having different pressure ranges is not available due to common supply/exhaust features.

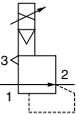
The asterisk denotes the symbol for the assembly. Prefix it to the part numbers of the electro-pneumatic regulator.



Specifications



Symbol



Model	ITV001□	ITV003□	ITV005□
Min. supply pressure	Set pressure + 0.1 MPa		
Max. supply pressure	0.2 MPa	1.0 MPa	
Set pressure range	0.001 to 0.1 MPa	0.001 to 0.5 MPa	0.001 to 0.9 MPa
Power supply	Voltage	24 VDC ±10%, 12 to 15 VDC	
	Current consumption	Power supply voltage 24 VDC type: 0.12 A or less Power supply voltage 12 to 15 VDC type: 0.18 A or less	
Input signal	Voltage type	0 to 5 VDC; 0 to 10 VDC	
	Current type	4 to 20 mA DC, 0 to 20 mA DC (Sink type)	
Input impedance	Voltage type	Approx. 10 kΩ	
	Current type	Approx. 250 Ω	
Output signal ^{*2}	Analog output	1 to 5 VDC (Output impedance: Approx. 1 kΩ) Output accuracy: ±6% F.S. or less	
Linearity	±1% F.S. or less		
Hysteresis	0.5% F.S. or less		
Repeatability	±0.5% F.S. or less		
Sensitivity	0.2% F.S. or less		
Temperature characteristics	±0.12% F.S./°C or less		
Operating temperature range	0 to 50°C (No condensation)		
Enclosure	Equivalent to IP65 ^{*3}		
Connection type	Built-in One-touch fittings		
Connection size	For single unit	Metric size	[1], [2], [3]: ø4
		Inch size	[1], [2], [3]: ø5/32"
	Manifold	Metric size	[1], [3]: ø6, [2]: ø4
		Inch size	[1], [3]: ø1/4", [2]: ø5/32"
Weight ^{*1}	100 g or less (Without options)		

*1 Indicates the weight of a single unit

For ITV00-n

Total weight (g) ≤ Stations (n) × 100 + 130 (Weight of end block A, B assembly) + Weight (g) of DIN rail

*2 When measuring ITV analog output from 1 to 5 VDC, if the load impedance is less than 10 kΩ, the analog output monitor accuracy of ±6% F.S. or less may not be available. The product with an accuracy of within ±6% is supplied upon your request. Output pressure remains unaffected.

*3 When using under the conditions equivalent to IP65, connect the fitting or tube to the breathing hole before use. (For details, refer to "Specific Product Precautions 1" on page 1222.)

* When there is a downstream flow consumption, pressure may become unstable depending on piping conditions.

* When the input signal is at 0%, the exhaust solenoid valve is controlled to reduce the outlet pressure to zero. For this reason, a noise may be generated. This noise is normal and does not indicate a fault.

Accessory (Option)/Part Nos.

[Bracket]

Description	Part No.	Weight
Flat bracket assembly (including mounting screws)	P39800022	10
L-bracket assembly (including mounting screws)	P39800023	

* When mounting, use a tightening torque of 0.3 N·m.

[Cable connector]

Description	Part No.	Weight
Cable connector (4 cores)/Straight type	P398000-500-3	50
Cable connector (4 cores)/Right angle type	P398000-501-2	

[Cable connector specifications]

P398000-500-3, P398000-501-2

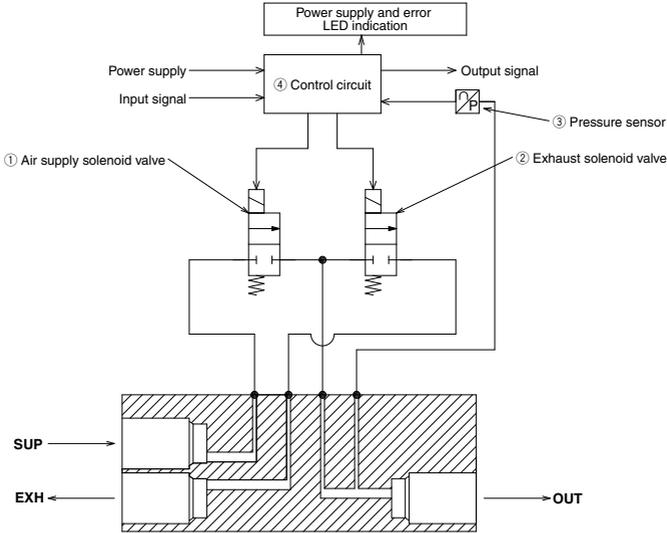
Conductor	Nominal cross section		
	Outside diameter	4 × AWG23	
Insulator	Outside diameter	Approx. 0.72 mm	
Sheath	Material		PVC
	Finished outside diameter	ø4 mm	
Min. bending radius		40 mm	

ITV0000 Series

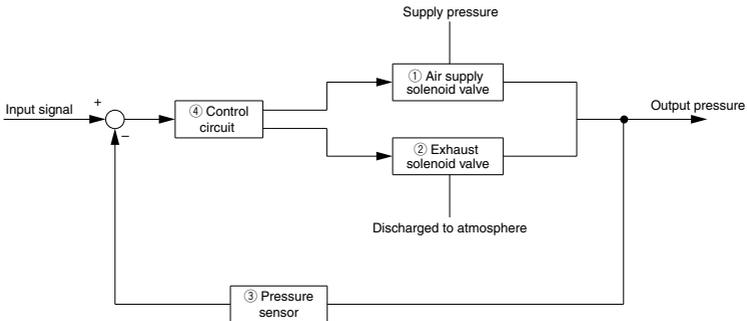
Working Principle

When the input signal rises, the air supply solenoid valve ① turns ON. Due to this, part of the supply pressure passes through the air supply solenoid valve ① and changes to output pressure. This output pressure feeds back to the control circuit ④ via the pressure sensor ③. Here, pressure corrections continue until output pressure becomes proportional to the input signal, enabling output pressure that is proportional to the input signal.

Working Principle Diagram

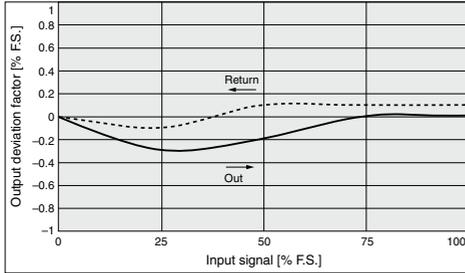


Block Diagram



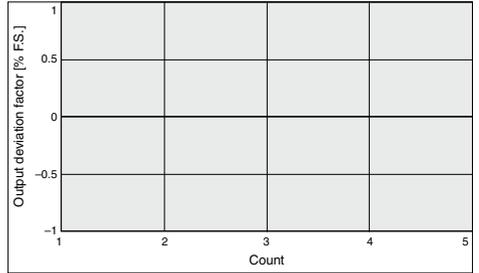
ITV001□ Series

Linearity, Hysteresis



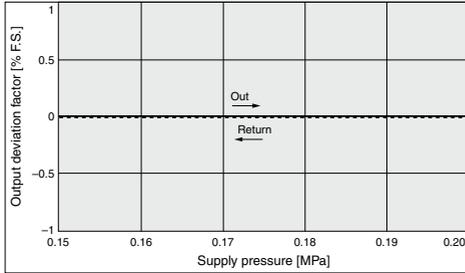
Repeatability

With 50% of signal input



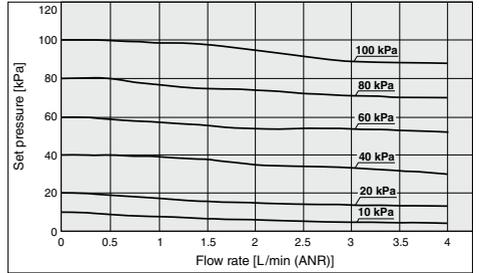
Pressure Characteristics

Set pressure: 0.05 MPa



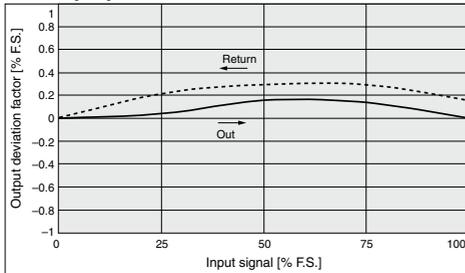
Flow Rate Characteristics

Supply pressure: 0.2 MPa



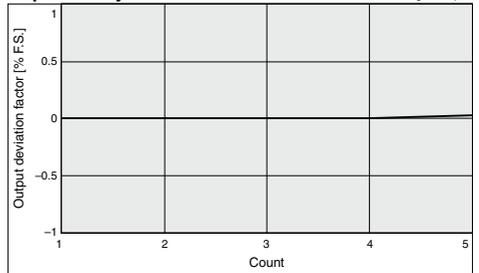
ITV003□ Series

Linearity, Hysteresis



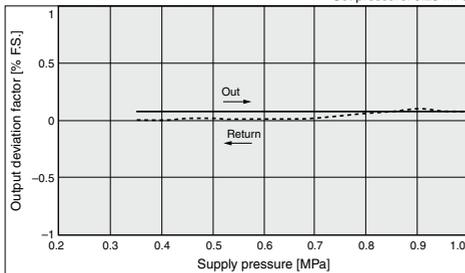
Repeatability

With 50% of signal input



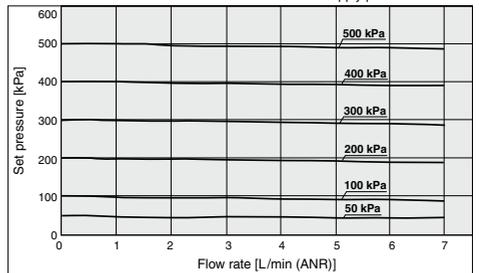
Pressure Characteristics

Set pressure: 0.25 MPa



Flow Rate Characteristics

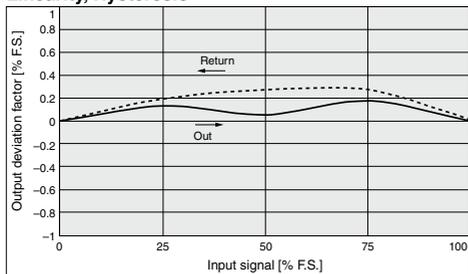
Supply pressure: 0.6 MPa



ITV0000 Series

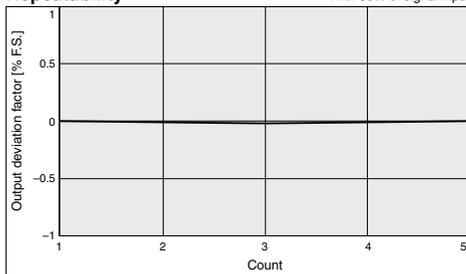
ITV005□ Series

Linearity, Hysteresis



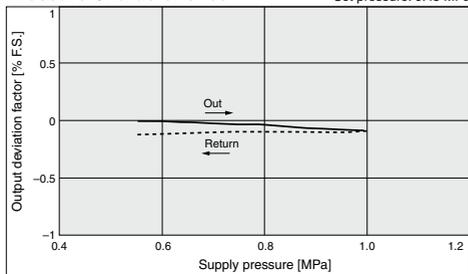
Repeatability

With 50% of signal input



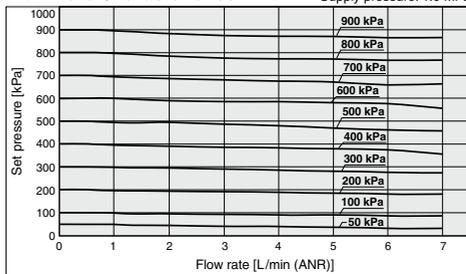
Pressure Characteristics

Set pressure: 0.45 MPa



Flow Rate Characteristics

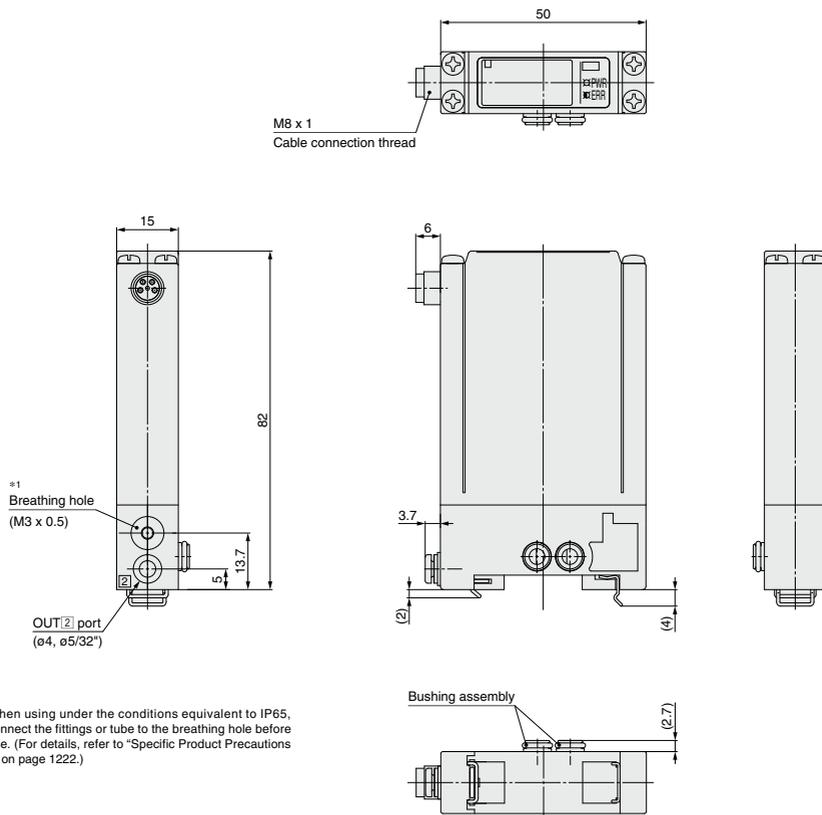
Supply pressure: 1.0 MPa



ITV0000 Series

Dimensions

Single unit for manifold

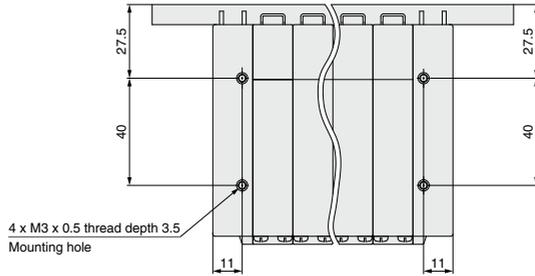


*1 When using under the conditions equivalent to IP65, connect the fittings or tube to the breathing hole before use. (For details, refer to "Specific Product Precautions 1" on page 1222.)

* For dimensions of the cable connector, refer to single unit on page 1179.

Dimensions

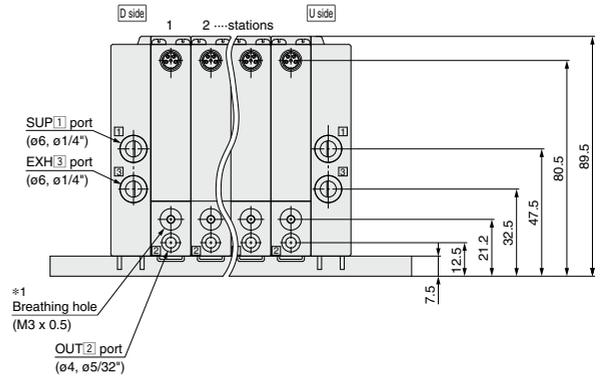
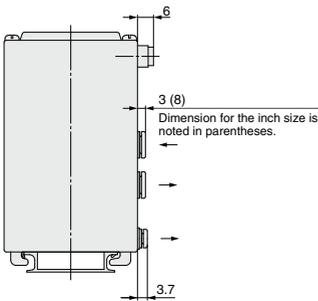
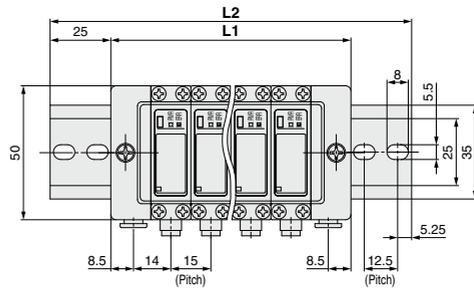
Manifold



Port Location

No.	1	2	3
1	SUP	OUT	EXH
5			

* Stations are counted starting from the D side.



* For dimensions of the cable connector, refer to single unit on page 1179.

*1 When using under the conditions equivalent to IP65, connect the fittings or tubing to the breathing hole before use.
(For details, refer to "Specific Product Precautions 1" on page 1222.)

	[mm]									
Manifold stations n	2	3	4	5	6	7	8	9	10	
L1	60	75	90	105	120	135	150	165	180	
L2	110.5	123	148	160.5	173	185.5	198	223	235.5	
Weight of DIN rail [g]	20	22	27	29	31	34	36	41	43	

Electro-Pneumatic Regulator

ITV1000/2000/3000 Series



How to Order

ITV **3** **0** **1** **0** - **0** **1** **2** **S** -

Model

1	1000 type
2	2000 type
3	3000 type

Pressure range

1	0.1 MPa
3	0.5 MPa
5	0.9 MPa

Power supply voltage

0	24 VDC
1	12 to 15 VDC

* The communication models (CC, DE, PR, RC, and IL), 16 points preset input, and 10-bit digital input options are only available for the 24 VDC.

• Made to order
Refer to page 1184 for details.

Pressure display unit

Nil	MPa
2*1	kgf/cm ²
3	bar
4*1	psi
5	kPa

*1 This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.) For the communication models CC, DE, PR, and RC, only "Nil" is available as it does not have a pressure display.

Input signal/ Communication model

0	Current type 4 to 20 mA DC (Sink type)
1	Current type 0 to 20 mA DC (Sink type)
2	Voltage type 0 to 5 VDC
3	Voltage type 0 to 10 VDC
40	4 points preset input
52	16 points preset input (Switch output/NPN output)
53	16 points preset input (Switch output/PNP output)
60	10-bit digital input
CC	CC-Link
DE	DeviceNet®
PR	PROFIBUS DP
RC	RS-232C communication
IL	IO-Link

Monitor output

1	Analog output 1 to 5 VDC
2	Switch output/NPN output
3	Switch output/PNP output
4	Analog output 4 to 20 mA DC (Sink type)
Nil	None

Thread type

Nil	Rc
N	NPT
T	NPTF
F	G

Cable connector type

S	Straight type 3 m
L	Right angle type 3 m
N	Without cable connector

* Even when a cable connector is selected, a communication cable is not included for the communication models CC, DE, and PR. Please order it separately. Refer to the table below.
For 10-bit digital input, the right angle type cannot be selected.

Bracket*1

Nil	Without bracket
B	Flat bracket
C	L-bracket

*1 The bracket is included.

Port size

1	1/8 (1000 type)
2	1/4 (1000, 2000, 3000 type)
3	3/8 (2000, 3000 type)
4	1/2 (3000 type)

For communication cables, use the parts listed below

(Refer to the M8/M12 connector in the **Web Catalog** for details.)

or order a product certified for the respective protocol (with M12 connector) separately.

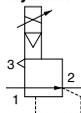
Application	Communication cable part no.	Note
CC-Link compatibility	PCA-1567720 (Socket type)	A dedicated Bus adapter is included with the product.
	PCA-1567717 (Plug type)	
DeviceNet® compatibility	PCA-1557633 (Socket type)	A T-branch connector is not included with the product.*1
	PCA-1557646 (Plug type)	
PROFIBUS DP compatibility	PCA-1557688 (Socket type)	A T-branch connector is not included with the product.*1
	PCA-1557691 (Plug type)	

*1 SMC does not provide T-branch connectors. If required, purchase a commercially available T-branch connector.

Standard Specifications



Symbol



Rated pressure

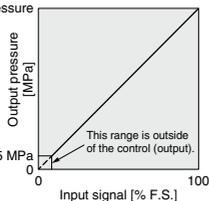


Fig. 1 Input/output characteristics chart

Model	ITV101□□*7	ITV103□□*7	ITV105□□*7
	ITV201□	ITV203□	ITV205□
	ITV301□	ITV303□	ITV305□
Min. supply pressure	Set pressure + 0.1 MPa		
Max. supply pressure	0.2 MPa	1.0 MPa	
Set pressure range*1	0.005 to 0.1 MPa	0.005 to 0.5 MPa	0.005 to 0.9 MPa
Power supply	Voltage 24 VDC ±10%, 12 to 15 VDC		
	Current consumption Power supply voltage 24 VDC type: 0.12 A or less*8 Power supply voltage 12 to 15 VDC type: 0.18 A or less 4 to 20 mA DC, 0 to 20 mA DC (Sink type)		
Input signal	Current type*2		
	Voltage type		
	Preset input 4 points (Negative common), 16 points (No common polarity)		
Input impedance	Digital input 10 bits (Parallel)		
	Current type 250 Ω or less*6		
	Voltage type Approx. 6.5 kΩ		
Output signal (Monitor output)	Preset input Power supply voltage 24 VDC type: Approx. 4.7 kΩ Power supply voltage 12 VDC type: Approx. 2.0 kΩ		
	Digital input Approx. 4.7 kΩ		
	Analog output 1 to 5 VDC (Output impedance: Approx. 1 kΩ) 4 to 20 mA DC (Sink type) (Output impedance: 250 Ω or less) Output accuracy ±6% F.S. or less		
Linearity	Switch output NPN open collector output: Max. 30 V, 80 mA PNP open collector output: Max. 80 mA		
	Hysteresis ±1% F.S. or less		
Repeatability	Hysteresis 0.5% F.S. or less		
	Repeatability ±0.5% F.S. or less		
Sensitivity	Sensitivity 0.2% F.S. or less		
	Temperature characteristics ±0.12% F.S./°C or less		
Output pressure display*4	Accuracy ±2% F.S. ±1 digit or less		
	Min. unit MPa: 0.001, kgf/cm ² : 0.01, bar: 0.01, psi: 0.1*5, kPa: 1		
Ambient and fluid temperatures	0 to 50°C (No condensation)		
Enclosure	IP65		
Weight*8, *9	ITV10□□	Approx. 250 g (Without options)	
	ITV20□□	Approx. 350 g (Without options)	
	ITV30□□	Approx. 645 g (Without options)	

*1 Please refer to Fig. 1 for the relationship between set pressure and input. Because the max. set pressure differs for each pressure display, refer to page 1227.

*2 2-wire type 4 to 20 mA DC is not available. Power supply voltage (24 VDC or 12 to 15 VDC) is required.

*3 Select either analog output or switch output.

*4 Further, when switch output is selected, select either NPN output or PNP output. When measuring ITV analog output from 1 to 5 VDC, if the load impedance is less than 100 kΩ, the analog output monitor accuracy of within ±6% (full span) may not be available. The product with the accuracy of within ±6% is supplied upon your request. Output pressure remains unaffected.

*5 Adjustment of numerical values such as the zero/span adjustment or preset input type is set based on the min. units for output pressure display (e.g. 0.001 to 0.500 MPa). Note that the unit cannot be changed.

*6 The min. unit for 0.9 MPa (130 psi) types is 1 psi.

*7 Value for the state with no over current circuit included. If an allowance is provided for an over current circuit, the input impedance varies depending on the input current. This is 350 Ω or less for an input current of 20 mA DC.

*8 The ITV1000 series is a grease-free specification (parts in contact with fluid).

*9 Refer to the table below for communication specifications.

*10 Add 50 g for digital input type, 70 g for 16 points preset input type respectively.

*11 The above characteristics are confined to the static state. When air is consumed on the output side, the pressure may fluctuate.

*12 When using under IP65 conditions, connect the fitting or tube to the solenoid valve EXH before use. (For details, refer to "Specific Product Precautions 4" on page 1225.)

Communication Specifications (CC, DE, PR, RC, IL)

Model	ITV□□□-CC	ITV□□□-DE	ITV□□□-PR	ITV□□□-RC	ITV□□□-IL
Protocol	CC-Link	DeviceNet®	PROFIBUS DP	RS-232C	IO-Link (Class A)
Version*1	Ver. 1.10	Volume 1 (Edition 3.0), Volume 3 (Edition 1.5)	DP-V0	—	Ver. 1.1
Communication speed	156 k/625 k 2.5 M/5 M/10 Mbps	125 k/250 k/500 kbps	9.6 k/19.2 k/45.45 k 93.75 k/187.5 k/500 k 1.5 M/3 M/6 M/12 Mbps	9.6 kbps	230.4 kbps (COM3)
Configuration file*2	—	EDS	GSD	—	IODD
I/O occupation area (input/output data)	4 words/4 words, 32 bits/32 bits (per station, remote device station)	16 bits/16 bits	16 bits/16 bits	—	4 bytes/2 bytes
Communication data resolution	12 bits (4096 resolution)	12 bits (4096 resolution)	12 bits (4096 resolution)	10 bits (1024 resolution)	12 bits (4096 resolution)
Fail safe	HOLD*/CLEAR (Switch setting)	HOLD/CLEAR (Switch setting)	CLEAR	HOLD	HOLD/CLEAR
Electric insulation*4	Insulation	Insulation	Insulation	Non-insulation	Non-insulation
Terminating resistor	Built into the product (Switch setting)	Not built into the product	Built into the product (Switch setting)	—	—
Current consumption	0.16 A or less	0.14 A or less	0.16 A or less	0.12 A or less	0.12 A or less
Weight	ITV1000	330	350	320	320
	ITV2000	430	420	450	420
	ITV3000	730	720	750	720

*1 Please note that versions are subject to change.

*2 Configuration files can be downloaded from the operation manual page on the SMC website: <https://www.smcworld.com>

*3 The output HOLD value when a CC-Link communications error occurs can be set based on the bit area data.

*4 The insulation between the electrical signal of the communication system and ITV power supply

ITV1000/2000/3000 Series

If you want to modularly connect ITV10□□, ITV20□□, ITV30□□, and F.R.L, please use the modular adapter (E210/E310/E410).



Made to Order

(Refer to pages 1203 to 1207 for details.)

Symbol	Specifications
X102	Reverse type
X224	High-pressure type (SUP 1.2 MPa, OUT 1.0 MPa)
X25	Set pressure range: 1 to 100 kPa (Excludes the ITV3000 series)
X256	Analog output, Current type (Source type)
X88	High-speed response time type (Excludes the ITV3000 series)
X26	For manifold mounting (Excludes the ITV3000 series)
X410	Linearity: $\pm 0.5\%$ F.S. or less
X420	With alarm output

- * Manifolds are compatible with 2 to 8 stations. Please contact SMC for 9 stations or more.
- * Products without symbols are also compatible. Please contact SMC separately.
- * Compliant with CE/UKCA marking

Model	Bracket tightening torque
ITV1000	0.76 \pm 0.05 N·m
ITV2000/3000	1.5 \pm 0.05 N·m

Accessories (Option)/Part Nos.

[Bracket]

Applicable model	Description	Part no.	Weight
ITV10□□	Flat bracket assembly (including mounting screws)	P398010-600	90
ITV20□□, 30□□		P398020-600	
ITV10□□		P398010-601	
ITV20□□, 30□□	L-bracket assembly (including mounting screws)	P398020-601	

[Cable connector]

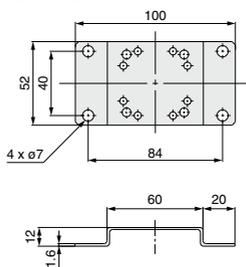
Input signal/ Communication model	Cable connector (Shipped together)			Weight
	Cable specifications	Power supply	Communication (For signal)	
Current type Voltage type 4 points preset input IO-Link	Straight type 3 m	P398020-500-3		180 each
	Right angle type 3 m	P398020-501-3		
16 points preset input RS-232C communication	Straight type 3 m	P398020-500-3	P398020-502-3	
	Right angle type 3 m	P398020-501-3	P398020-503-3	
10-bit digital input	Straight type 3 m	INI-398-0-59		310
CC-Link PROFIBUS DP DeviceNet®	Straight type 3 m	P398020-500-3	Please order separately. Refer to page 1182.	180
	Right angle type 3 m	P398020-501-3		

[Bus adapter]

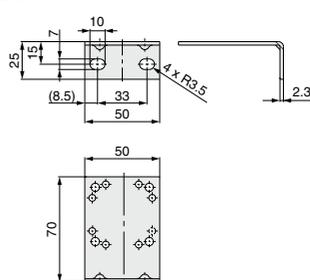
Applicable model	Description	Part no.	Weight
CC-Link	Bus adapter (Included with the product)	EX9-ACY00-MJ	35

Dimensions

Flat bracket



L-bracket



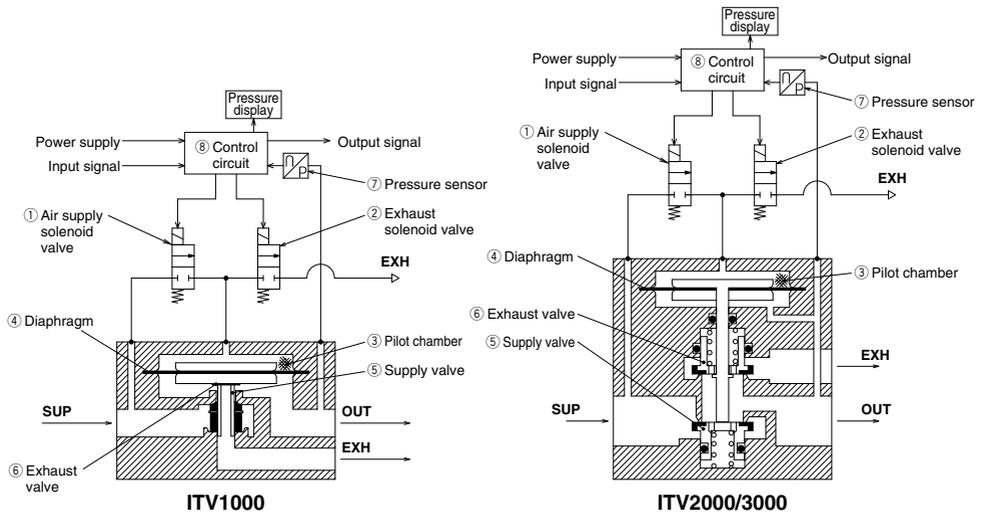
Working Principle

When the input signal rises, the air supply solenoid valve ① turns ON, and the exhaust solenoid valve ② turns OFF. Therefore, supply pressure passes through the air supply solenoid valve ① and is applied to the pilot chamber ③. The pressure in the pilot chamber ③ increases and operates on the upper surface of the diaphragm ④.

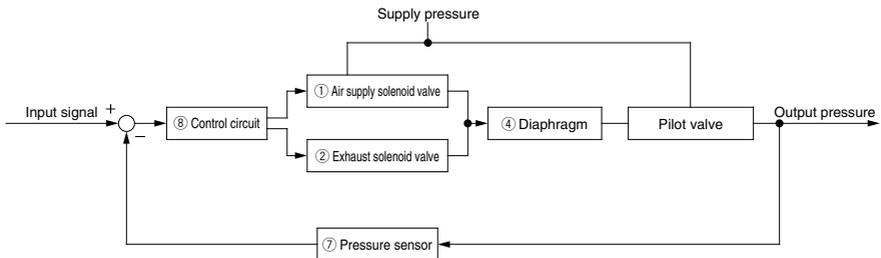
As a result, the air supply valve ⑤ linked to the diaphragm ④ opens, and a portion of the supply pressure becomes output pressure.

This output pressure feeds back to the control circuit ⑧ via the pressure sensor ⑦. Here, a correct operation functions until the output pressure is proportional to the input signal, making it possible to always obtain output pressure proportional to the input signal.

Working Principle Diagram



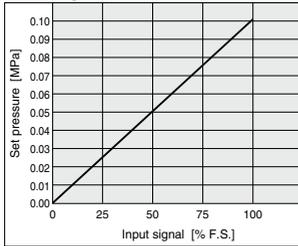
Block Diagram



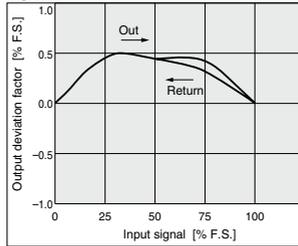
ITV1000/2000/3000 Series

ITV101□ Series

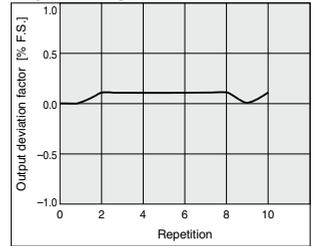
Linearity



Hysteresis

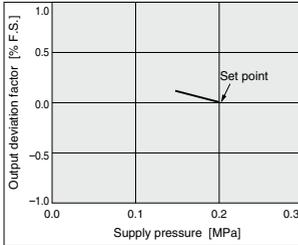


Repeatability



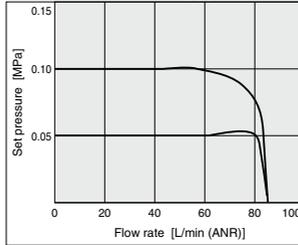
Pressure Characteristics

Set pressure: 0.05 MPa



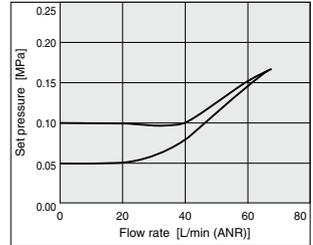
Flow Rate Characteristics

Supply pressure: 0.2 MPa



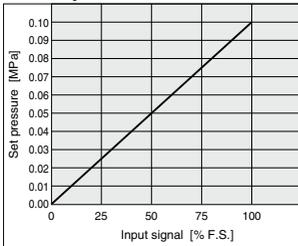
Relief Characteristics

Back pressure: 0.2 MPa

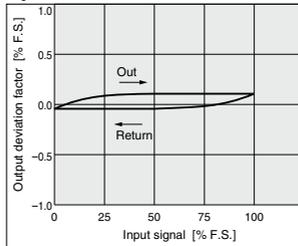


ITV201□ Series

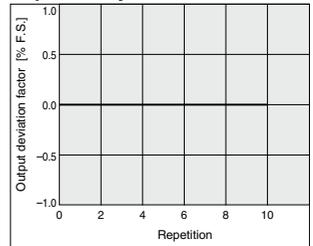
Linearity



Hysteresis

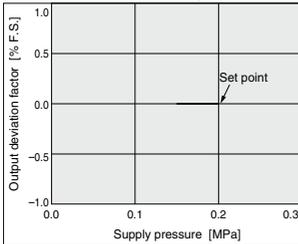


Repeatability



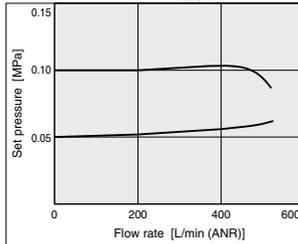
Pressure Characteristics

Set pressure: 0.05 MPa



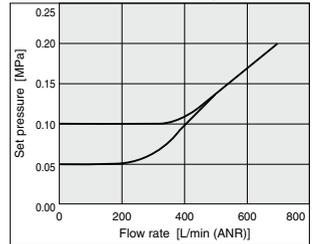
Flow Rate Characteristics

Supply pressure: 0.2 MPa



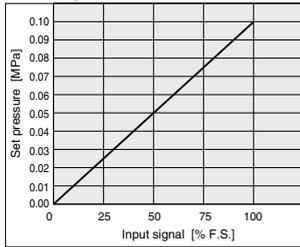
Relief Characteristics

Back pressure: 0.2 MPa

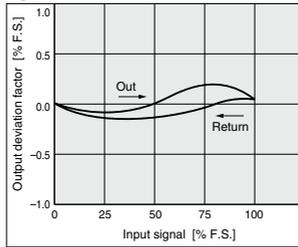


ITV301□ Series

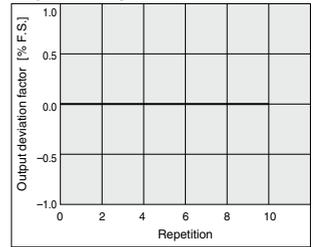
Linearity



Hysteresis

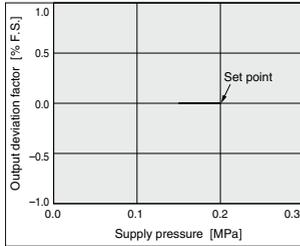


Repeatability



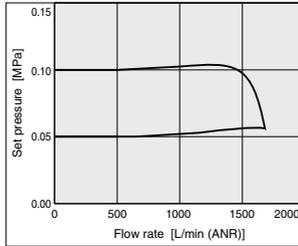
Pressure Characteristics

Set pressure: 0.05 MPa



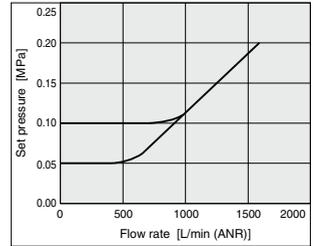
Flow Rate Characteristics

Supply pressure: 0.2 MPa



Relief Characteristics

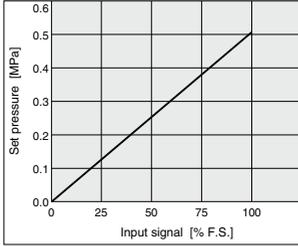
Back pressure: 0.2 MPa



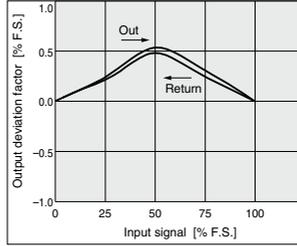
ITV1000/2000/3000 Series

ITV1000 Series

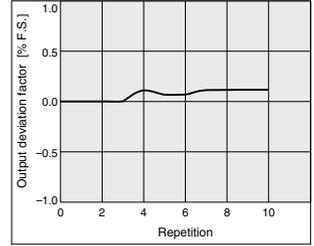
Linearity



Hysteresis

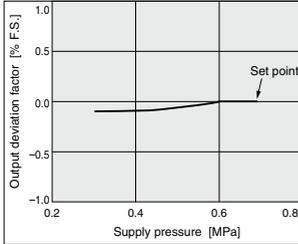


Repeatability



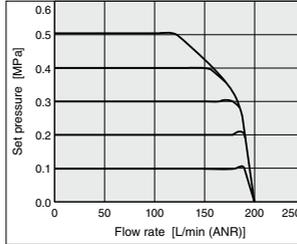
Pressure Characteristics

Set pressure: 0.2 MPa



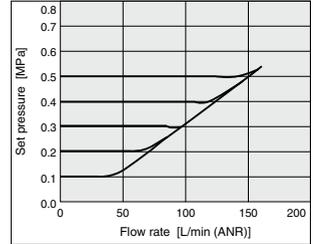
Flow Rate Characteristics

Supply pressure: 0.7 MPa



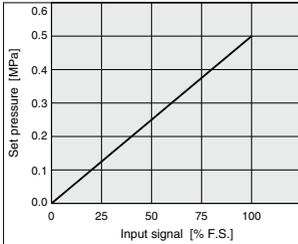
Relief Characteristics

Back pressure: 0.7 MPa

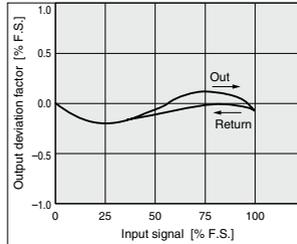


ITV2000 Series

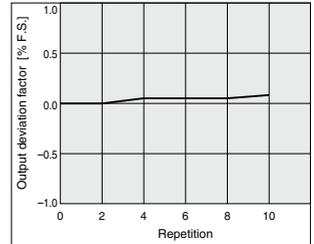
Linearity



Hysteresis

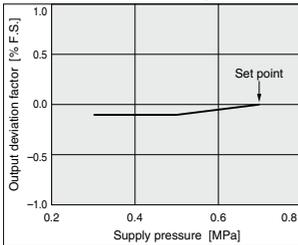


Repeatability



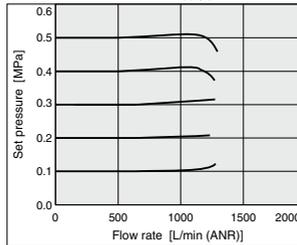
Pressure Characteristics

Set pressure: 0.2 MPa



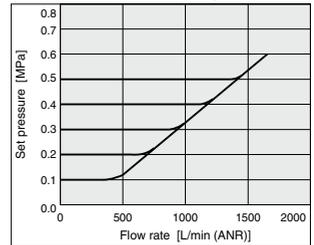
Flow Rate Characteristics

Supply pressure: 0.7 MPa



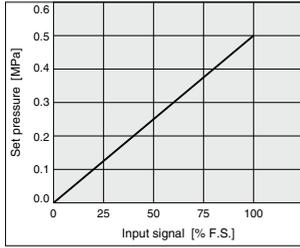
Relief Characteristics

Back pressure: 0.7 MPa

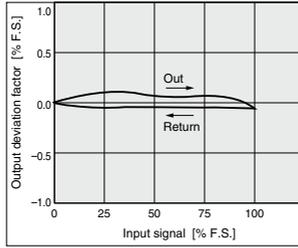


ITV303□ Series

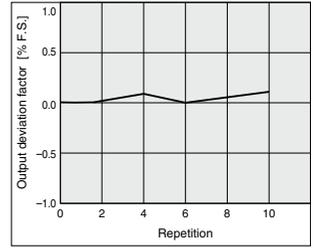
Linearity



Hysteresis

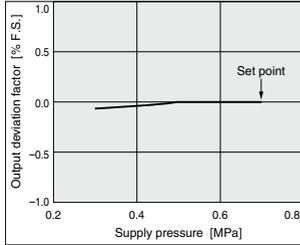


Repeatability



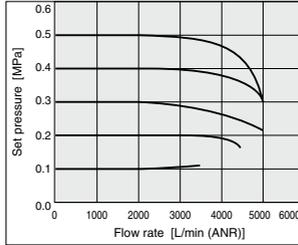
Pressure Characteristics

Set pressure: 0.2 MPa



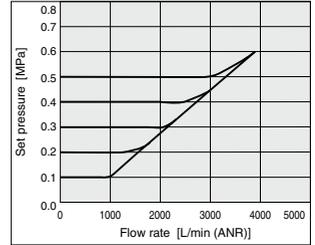
Flow Rate Characteristics

Supply pressure: 0.7 MPa



Relief Characteristics

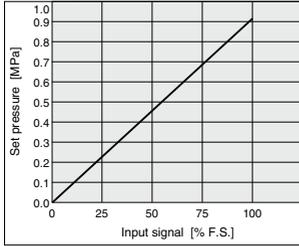
Back pressure: 0.7 MPa



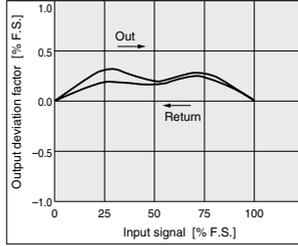
ITV1000/2000/3000 Series

ITV105□ Series

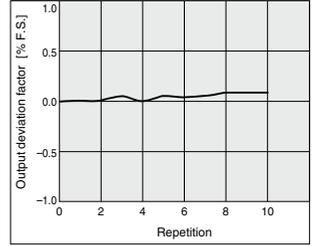
Linearity



Hysteresis

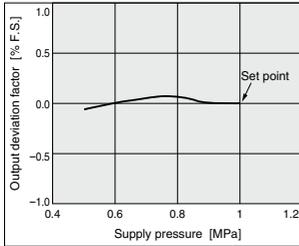


Repeatability



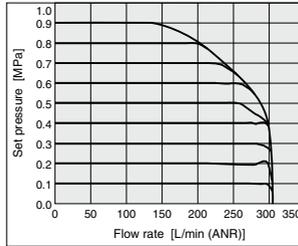
Pressure Characteristics

Set pressure: 0.4 MPa



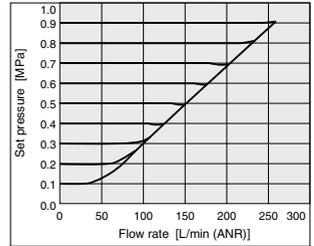
Flow Rate Characteristics

Supply pressure: 1.0 MPa



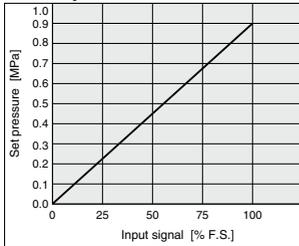
Relief Characteristics

Back pressure: 1.0 MPa

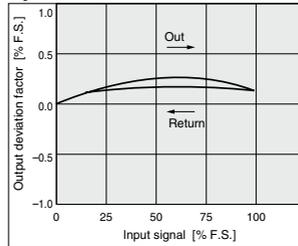


ITV205□ Series

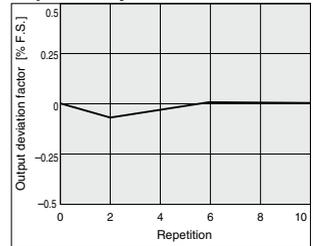
Linearity



Hysteresis

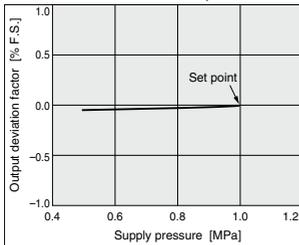


Repeatability



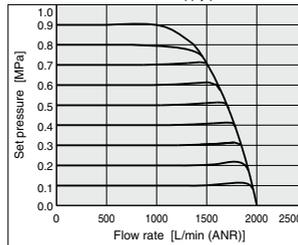
Pressure Characteristics

Set pressure: 0.4 MPa



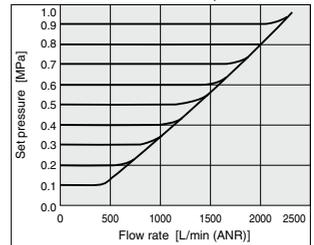
Flow Rate Characteristics

Supply pressure: 1.0 MPa



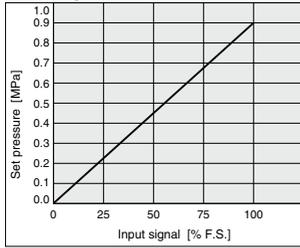
Relief Characteristics

Back pressure: 1.0 MPa

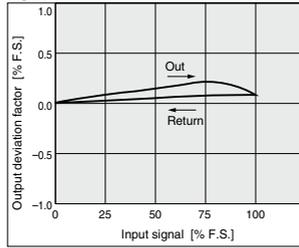


ITV305□ Series

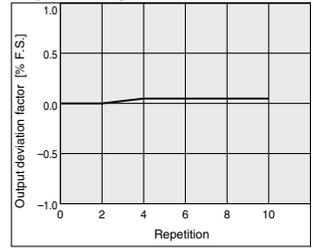
Linearity



Hysteresis

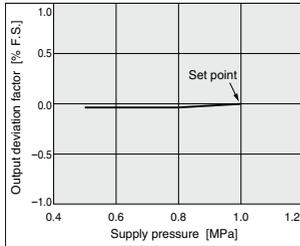


Repeatability



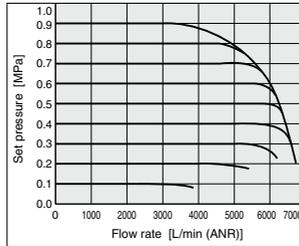
Pressure Characteristics

Set pressure: 0.4 MPa



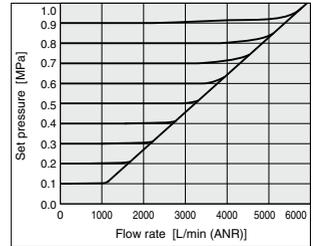
Flow Rate Characteristics

Supply pressure: 1.0 MPa



Relief Characteristics

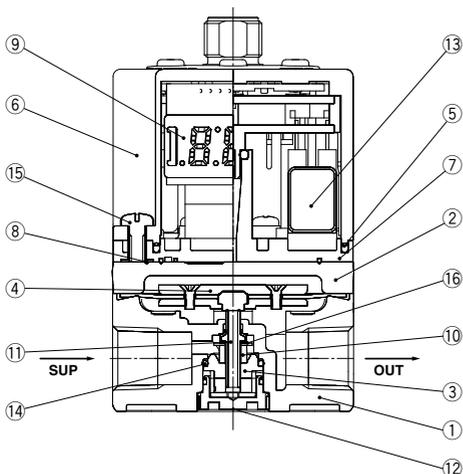
Back pressure: 1.0 MPa



ITV1000/2000/3000 Series

Construction

ITV1000

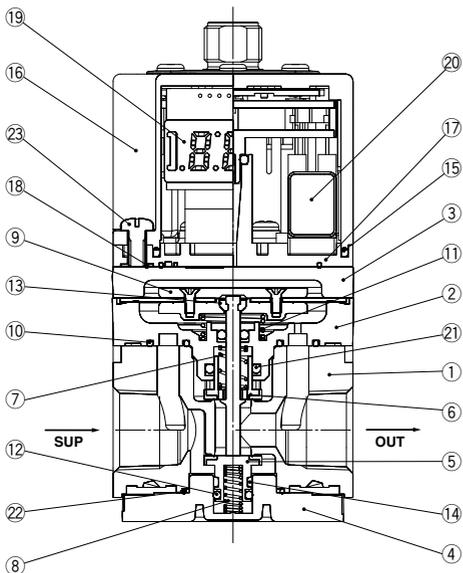


Main Component Parts

No.	Description	Material
◆ 1	Body	Aluminum alloy
2	Cover	Aluminum alloy
◆ 3	Valve guide	Resin
◆ 4	Diaphragm assembly	Aluminum alloy
		HNBR Steel
5	Seal	NBR
6	Bowl assembly	Resin Silicone rubber
7	Sub-plate	Resin
8	Seal	NBR
9	Control circuit assembly	—
◆ 10	Bumper	NBR
◆ 11	Valve	Stainless steel
		HNBR
◆ 12	Guide retainer	Aluminum alloy
13	Solenoid valve	—
◆ 14	O-ring	HNBR
15	Cross recessed round head screw	Steel
◆ 16	Flat washer	Stainless steel

* Parts in contact with fluid are indicated with a mark ◆.

ITV2000



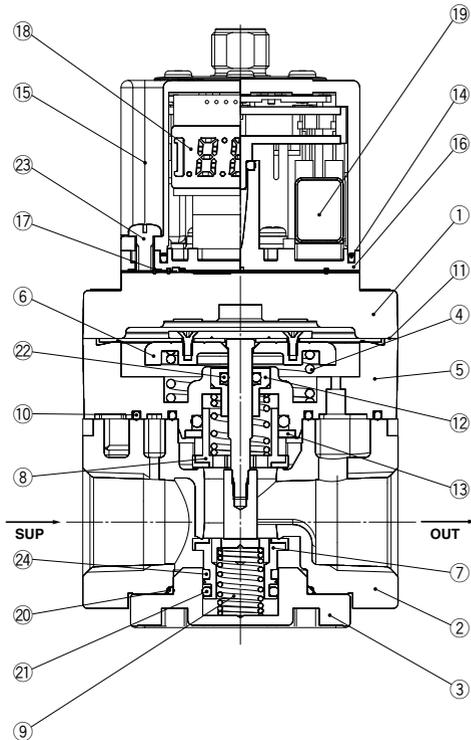
Main Component Parts

No.	Description	Material
◆ 1	Body	Aluminum alloy
◆ 2	Intermediate body	Aluminum alloy
3	Cover	Aluminum alloy
◆ 4	Valve guide	Aluminum alloy
◆ 5	Valve (Supply valve)	HNBR/Brass
◆ 6	Valve (Exhaust valve)	HNBR/Brass
◆ 7	Valve spring	Stainless steel
◆ 8	Valve spring	Stainless steel
◆ 9	Diaphragm assembly	Stainless steel
		Aluminum alloy
		HNBR
		Steel
◆ 10	Seal	NBR
◆ 11	Bias spring	Stainless steel
◆ 12	O-ring	NBR
◆ 13	Cotter	Stainless steel
◆ 14	Wear ring	Resin
15	Seal	NBR
16	Bowl assembly	Resin
		Silicone rubber
17	Sub-plate	Resin
18	Seal	NBR
19	Control circuit assembly	—
20	Solenoid valve	—
◆ 21	O-ring	NBR
		NBR
◆ 22	O-ring	NBR
23	Cross recessed round head screw	Steel

* Parts in contact with fluid are indicated with a mark ◆.

Construction

ITV3000



Main Component Parts

No.	Description	Material
1	Cover	Aluminum alloy
2	Body	Aluminum alloy
◆ 3	Valve guide	Aluminum alloy
◆ 4	Bias spring	Stainless steel
◆ 5	Intermediate body	Aluminum alloy
◆ 6	Diaphragm assembly	HNBR
		Stainless steel
		Aluminum alloy
		Steel
◆ 7	Valve (Supply valve)	HNBR/Brass
◆ 8	Valve (Exhaust valve)	HNBR/Brass
◆ 9	Valve spring	Stainless steel
◆ 10	Seal	NBR
◆ 11	Seal	NBR
◆ 12	Rod guide	Brass
◆ 13	O-ring retainer	Aluminum alloy
◆ 14	Seal	NBR
◆ 15	Bowl assembly	Resin Silicone rubber
◆ 16	Sub-plate	Resin
◆ 17	Seal	NBR
◆ 18	Control circuit assembly	—
◆ 19	Solenoid valve	—
◆ 20	O-ring	NBR
◆ 21	O-ring	NBR
◆ 22	O-ring	NBR
◆ 23	Cross recessed round head screw	Steel
◆ 24	Wear ring	Resin

* Parts in contact with fluid are indicated with a mark ◆.

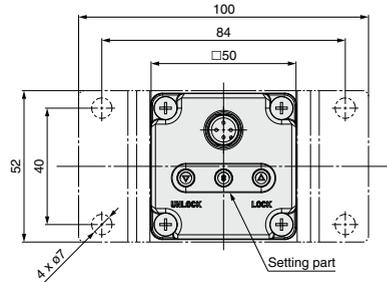
ITV1000/2000/3000 Series

Dimensions

ITV10□□

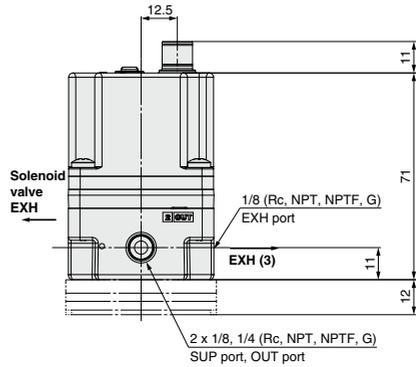
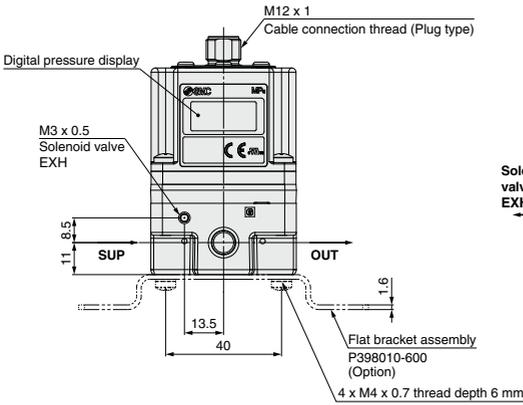
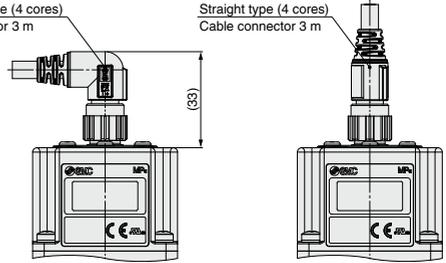
Flat bracket

* Do not attempt to rotate, as the cable connector does not turn.

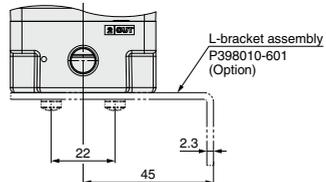
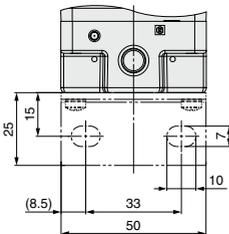


Right angle type (4 cores)
Cable connector 3 m

Straight type (4 cores)
Cable connector 3 m

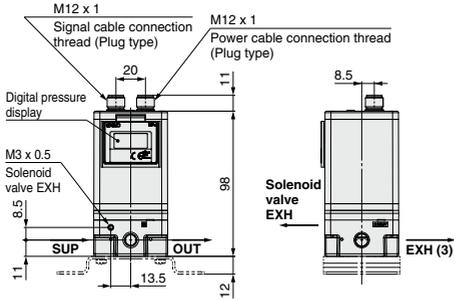


L-bracket

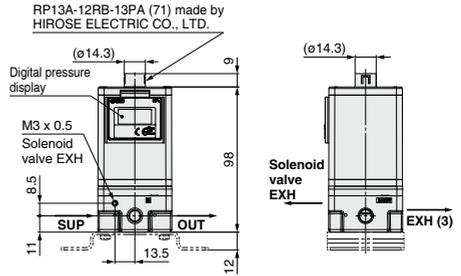


Dimensions (16 points preset input, 10-bit digital input, CC-Link, DeviceNet®)

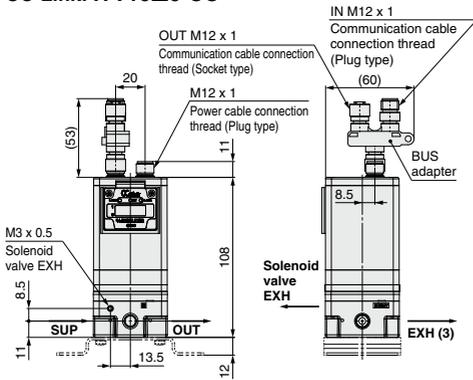
16 points preset input



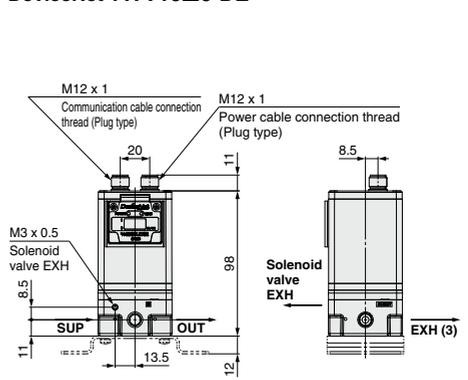
10-bit digital input



CC-Link: ITV10□0-CC



DeviceNet®: ITV10□0-DE



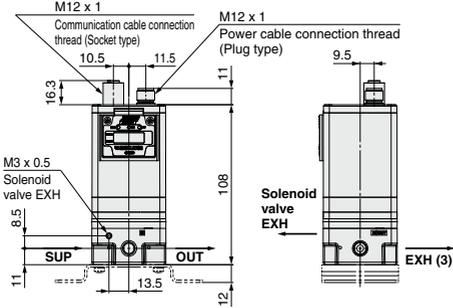
* Dimensions not shown are the same as on page 1194.

* Dimensions not shown are the same as on page 1194.

ITV1000/2000/3000 Series

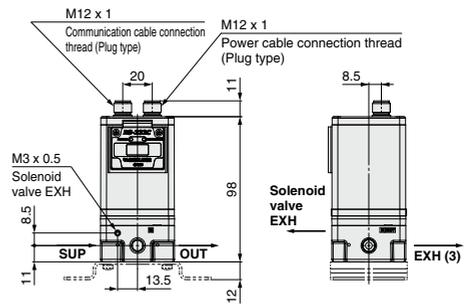
Dimensions (PROFIBUS DP, RS-232C, IO-Link)

PROFIBUS DP: ITV10□0-PR



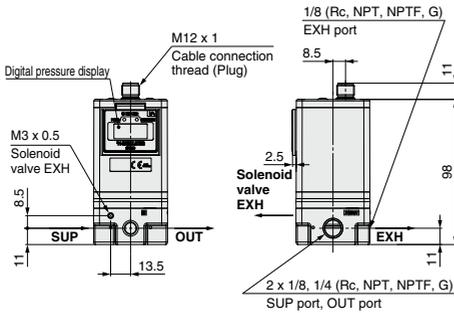
* Dimensions not shown are the same as on page 1194.

RS-232C: ITV10□0-RC



* Dimensions not shown are the same as on page 1194.

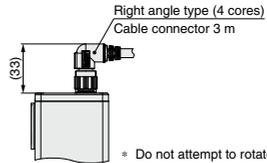
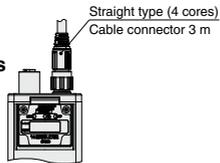
IO-Link: ITV10□0-IL



With power cable connector

* ITV10□0- common dimensions

52
53
CC
DE
PR
RC



* Order communication cable (other than 16 points, RS-232C) separately. (Refer to page 1182.)

* Do not attempt to rotate, as the cable connector does not turn.

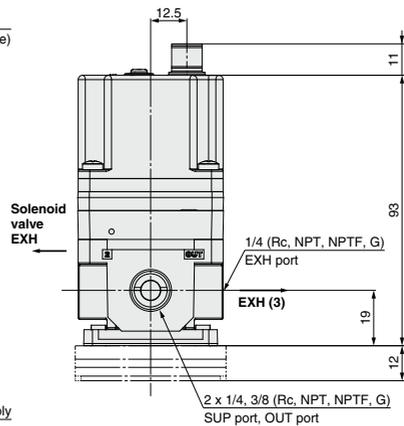
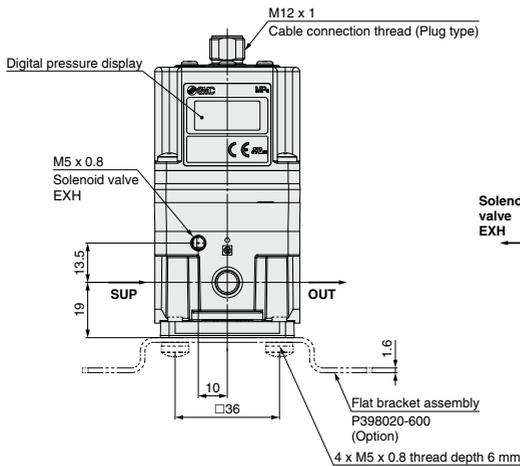
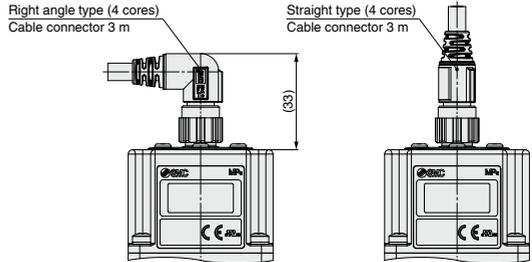
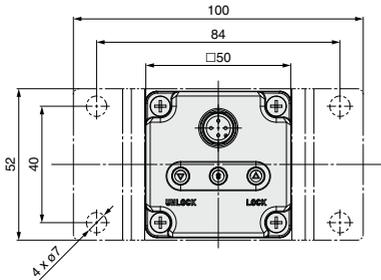
Electro-Pneumatic Regulator *ITV1000/2000/3000 Series*

Dimensions

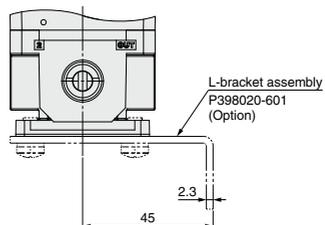
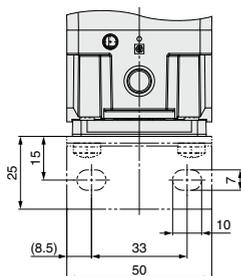
ITV20□□

Flat bracket

* Do not attempt to rotate, as the cable connector does not turn.



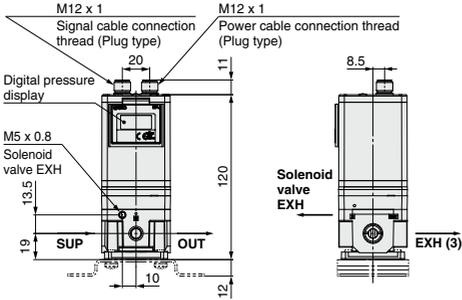
L-bracket



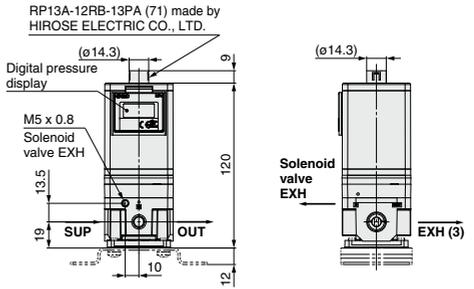
ITV1000/2000/3000 Series

Dimensions (16 points preset input, 10-bit digital input, CC-Link, DeviceNet®)

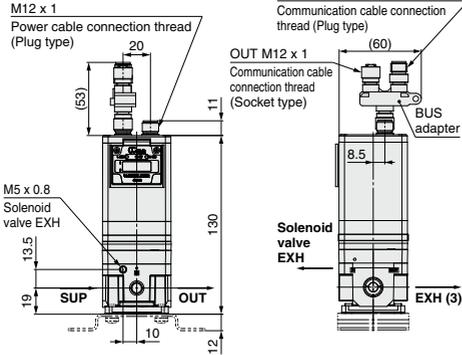
16 points preset input



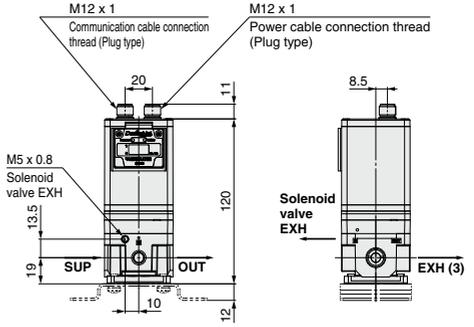
10-bit digital input



CC-Link: ITV20□0-CC



DeviceNet®: ITV20□0-DE



* Dimensions not shown are the same as on page 1197.

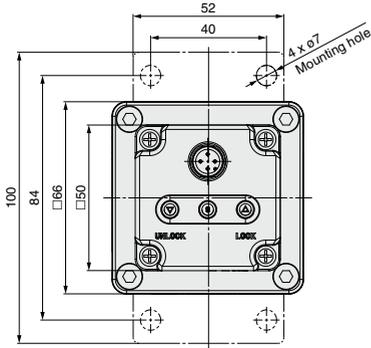
* Dimensions not shown are the same as on page 1197.

ITV1000/2000/3000 Series

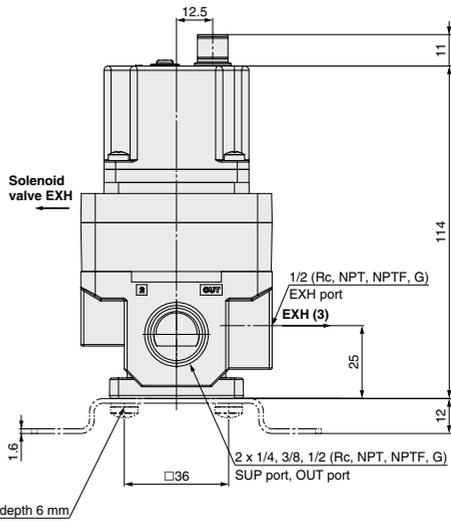
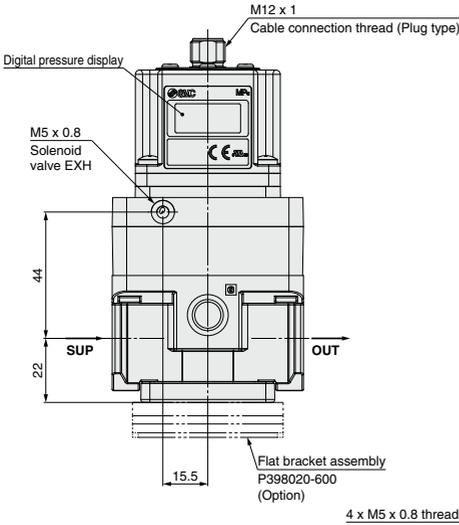
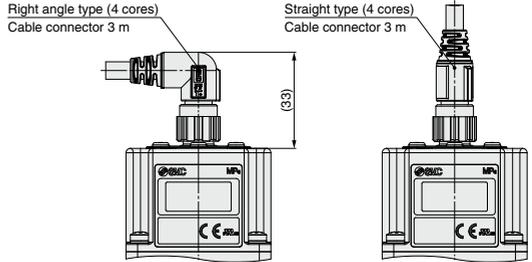
Dimensions

ITV30□□

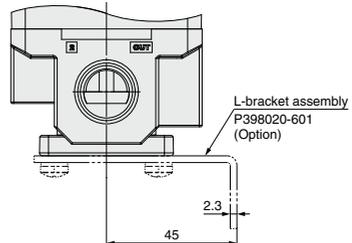
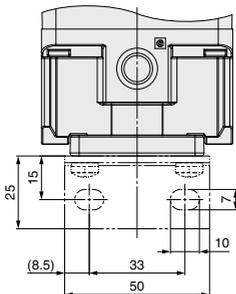
Flat bracket



* Do not attempt to rotate, as the cable connector does not turn.

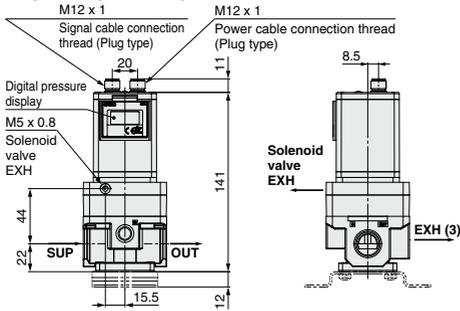


L-bracket

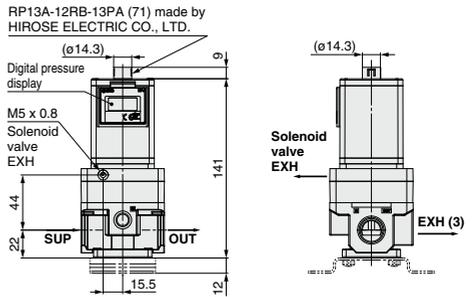


Dimensions (16 points preset input, 10-bit digital input, CC-Link, DeviceNet®)

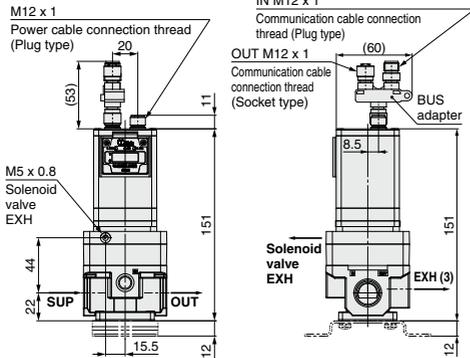
16 points preset input



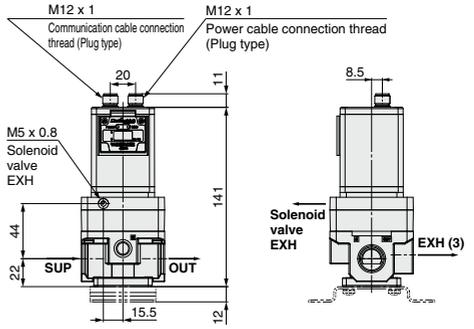
10-bit digital input



CC-Link: ITV30□-CC



DeviceNet®: ITV30□-DE



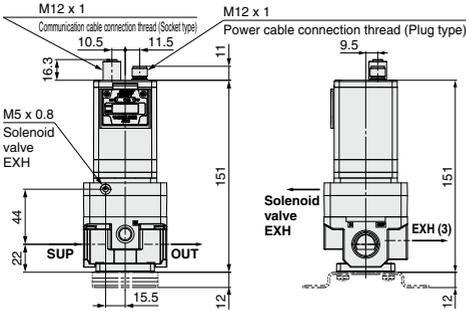
* Dimensions not shown are the same as on page 1200.

* Dimensions not shown are the same as on page 1200.

ITV1000/2000/3000 Series

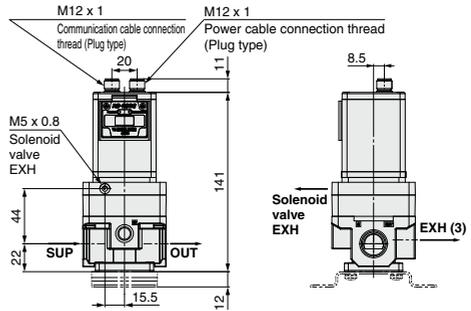
Dimensions (PROFIBUS DP, RS-232C, IO-Link)

PROFIBUS DP: ITV30□-PR



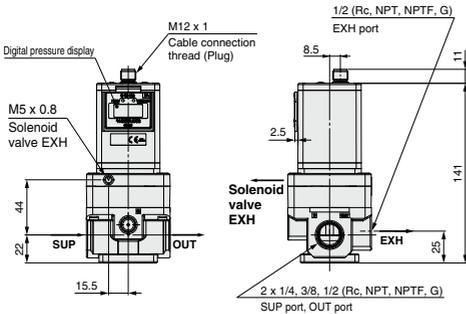
* Dimensions not shown are the same as on page 1200.

RS-232C: ITV30□-RC



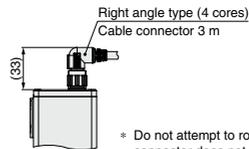
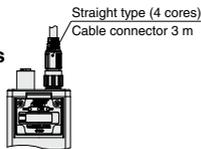
* Dimensions not shown are the same as on page 1200.

IO-Link: ITV30□0-IL



With power cable connector

* ITV30□0-
52
53
CC
DE
PR
RC
common dimensions



* Order communication cable (other than 16 points, RS-232C) separately. (Refer to page 1182.)

* Do not attempt to rotate, as the cable connector does not turn.

Made to Order

Please contact SMC for detailed dimensions, specifications, and lead times.



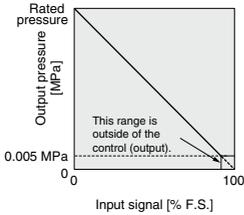
1 Reverse Type

In accordance with the input signal, the inverse proportional pressure is output.

ITV10 - - X102

ITV20 - - X102

ITV30 - - X102



Input/output characteristics chart

- * The in the part numbers indicate the model nos. of the standard products.
- * Excludes the preset input type and the digital input type
- * For communication models, contact SMC for availability.

3 Set Pressure Range: 1 to 100 kPa

ITV10 1 - - X25

ITV20 1 - - X25

- * For the preset input type, the digital input type, and communication models, contact SMC for availability.

2 High-Pressure Type (SUP 1.2 MPa, OUT 1.0 MPa)

ITV10 5 - - X224

ITV20 5 - - X224

ITV30 5 - - X224

- * For the preset input type, the digital input type, and communication models, contact SMC for availability.

4 Analog Output, Current Type (Source Type)

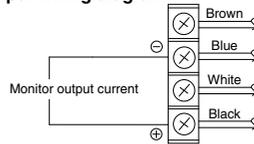
Monitor output is analog output from 4 to 20 mADC (source type).

ITV10 0 - 4 - X256

ITV20 0 - 4 - X256

ITV30 0 - 4 - X256

Monitor output wiring diagram



5 With Gauge Port

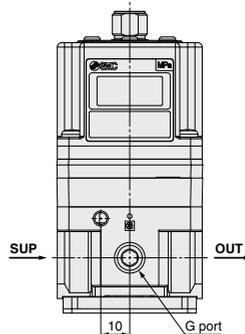
It is possible to check the outlet pressure when the product is in a de-energized state.

ITV10 - - X400

ITV20 - - X400

ITV30 - - X400

Model	G port (Rc, NPT, NPTF, G)
ITV1000 type	1/8
ITV2000 type	1/8
ITV3000 type	1/4



ITV1000/2000/3000 Series

5 High-Speed Response Time Type

Pressure response with no load is approx. 0.1 s.

- * This is not a guaranteed value as it depends on the operating environment.
- * When the input signal is at 0%, the exhaust solenoid valve is controlled to reduce the outlet pressure to zero. For this reason, a noise may be generated. This noise is normal and does not indicate a fault.
- * When operating for the first time, be sure that the power supply voltage and supply pressure are appropriate in relation to the operating environment and conditions.

* For this product, by conducting the procedure described below (steps A to D), the parameters compatible with the power supply voltage and supply pressure in use can be obtained.

If the desired output pressure values cannot be reached due to fluctuations in the operating conditions, etc., perform this operation.

A) Change the power supply voltage in use by ± 0.4 VDC or more.

B) After inputting the supply pressure used on the inlet side of the ITV, adjust the input signal as described below.

(0% \rightarrow 100% \rightarrow 0%) (Change it gradually, waiting 10 s or more between each adjustment.)

** Please contact SMC if difficulty inputting signals occurs.

C) Change the power supply voltage according to the operating conditions/requirements, and repeat step B.

D) Input the power supply voltage and a 0% signal, and retain for 6 minutes or more. (Supply pressure is not required.)

When re-obtaining the parameters, we recommend operating with the air sealed in the piping in order to reliably reach the set pressure. In addition, if step A above cannot be carried out, it is possible to conduct an "Initialize" operation as described in the operation manual in order to reset the parameters of the product to those set at the time of shipment. When conducting an "Initialize" operation, the min. set pressure (F_1) and the max. set pressure (F_2) will be reset.

- * There is no gain or sensitivity adjustment function.

ITV 2 0 1 0 - 0 1 [] 2 [] S [] - X88

Model

1	1000 type
2	2000 type

Pressure range

1	0.1 MPa
3	0.5 MPa
5	0.9 MPa

Power supply voltage

0	24 VDC
1	12 to 15 VDC

Input signal

0	Current type 4 to 20 mA DC (Sink type)
1	Current type 0 to 20 mA DC (Sink type)
2	Voltage type 0 to 5 VDC
3	Voltage type 0 to 10 VDC

Monitor output

1	Analog output 1 to 5 VDC
2	Switch output/NPN output
3	Switch output/PNP output
4	Analog output 4 to 20 mA DC (Sink type)

Thread type

Nil	Rc
N	NPT
T	NPTF
F	G

Pressure display unit

Nil	MPa
2 ^{*1}	kgf/cm ²
3	bar
4 ^{*1}	psi
5	kPa

^{*1} This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

Cable connector type

S	Straight type 3 m
L	Right angle type 3 m
N	Without cable connector

Bracket^{*1}

Nil	Without bracket
B	Flat bracket
C	L-bracket

^{*1} The bracket is included.

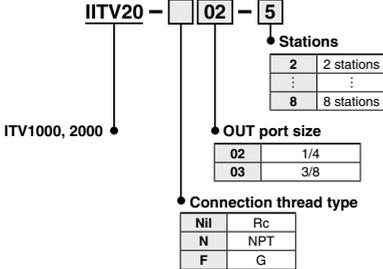
Port size

1	1/8 (1000 type)
2	1/4 (1000, 2000 type)
3	3/8 (2000 type)

6 Manifold Specifications (Excludes the ITV3000 series)

2 through 8-station manifold

How to Order Manifolds



How to Order for Manifold Mounting

ITV **1** - **1** - X26

ITV **2** - **2** - X26

- * The in the part numbers indicate the model nos. of the standard products.
- * For communication models, contact SMC for availability.
- * The thread type is Rc only.
- * For the ITV1000 series, the port size is 1/8 only.
- * For the ITV2000 series, the port size is 1/4 only.
- * The bracket accessory cannot be selected.
- * Not applicable to the ITV3000 series

ITV20-02-31 set (3-station manifold base part no.)

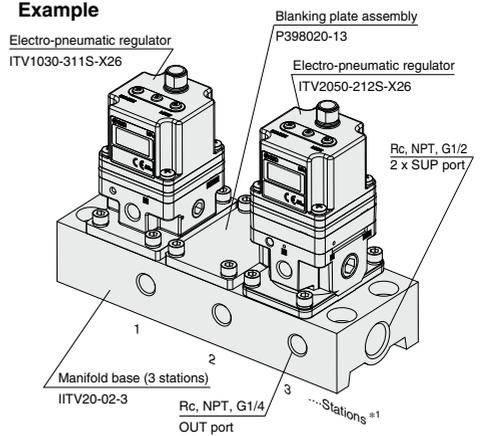
*ITV1030-311S-X261 set (Electro-pneumatic regulator part no.)*2

*P398020-131 set (Blanking plate assembly part no.)

*ITV2050-212S-X261 set (Electro-pneumatic regulator part no.)*2

↳ The asterisk denotes the symbol for the assembly. Prefix it to the part numbers of the electro-pneumatic regulator, etc.

How to Order Manifold Assemblies



* Refer to the table below for possible mixed combination.

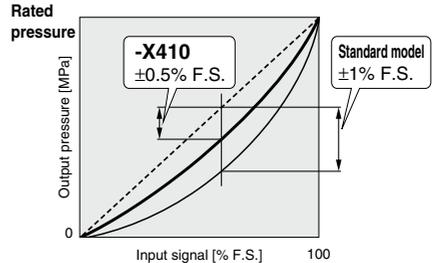
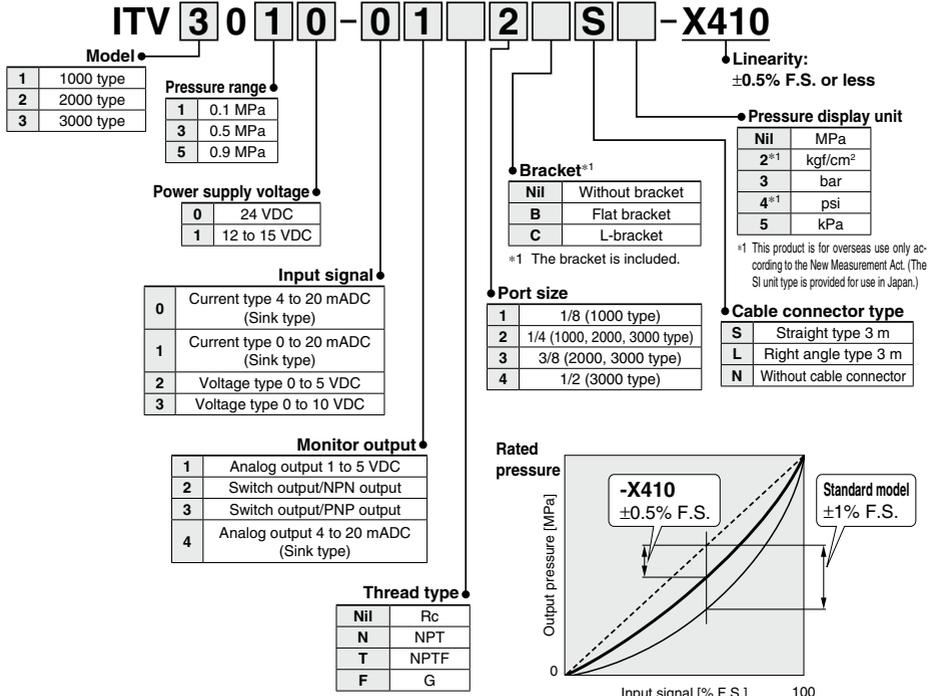
Model	ITV101 <input type="checkbox"/>	ITV103 <input type="checkbox"/>	ITV105 <input type="checkbox"/>	ITV201 <input type="checkbox"/>	ITV203 <input type="checkbox"/>	ITV205 <input type="checkbox"/>
ITV101 <input type="checkbox"/>	●	—	—	●	—	—
ITV103 <input type="checkbox"/>	—	●	—	—	—	—
ITV105 <input type="checkbox"/>	—	●	●	—	—	●
ITV201 <input type="checkbox"/>	—	—	—	●	—	—
ITV203 <input type="checkbox"/>	—	●	●	—	●	●
ITV205 <input type="checkbox"/>	—	—	●	—	—	●

- *1 Electro-pneumatic regulators are counted starting from station 1 on the left side with the OUT ports in the front.
- *2 The port size for mounted electro-pneumatic regulators is Rc1/8 (ITV1000), Rc1/4 (ITV2000) only.
- * When there is a large number of stations, use piping with the largest possible inside diameter for the supply side, such as steel piping.
- * The use of the straight type cable connector is recommended. To mount right angle type, be certain to check that no possible interference occurs.
- * When mounting a blanking plate and the regulator with a different pressure set, please inform SMC of the order of a manifold station beside a purchase order.

ITV1000/2000/3000 Series

7 Linearity: $\pm 0.5\%$ F.S. or Less

Application examples: Polishing equipment and peripheral equipment for wafers, LCD glasses, color filters, etc.



The graph shown above is a typical example. (This graph shows that the output pressure curve is in a negative range when compared to the ideal line.)

Specifications

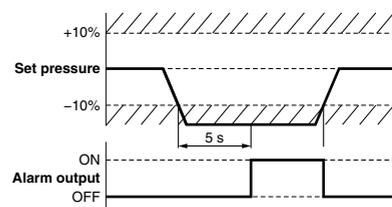
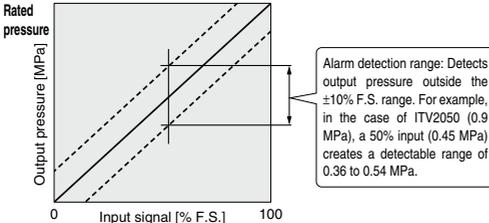
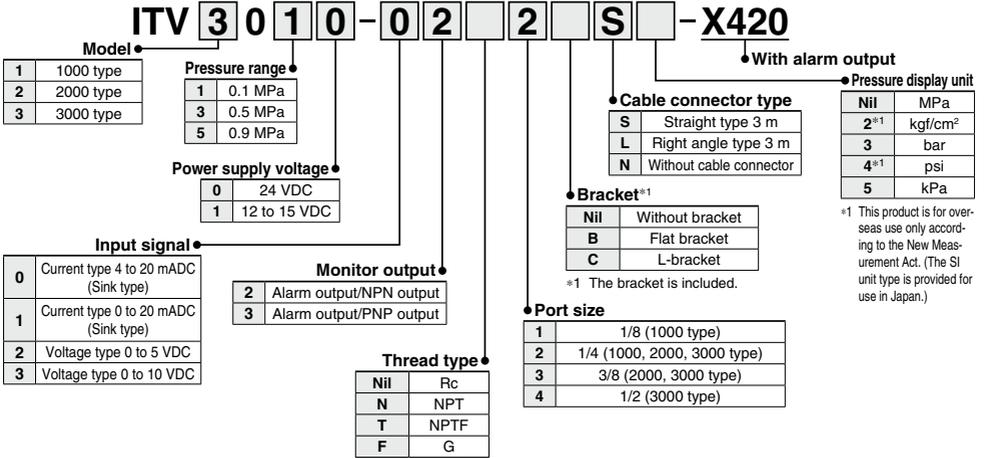
Fluid		Air
Min. supply pressure		Set pressure + 0.1 MPa
Max. supply pressure		1.0 MPa (Pressure range 0.1 MPa type: 0.2 MPa)
Proof pressure	(Supply side)	1.5 MPa (Pressure range 0.1 MPa type: 0.3 MPa)
	(Output side)	1 MPa (Pressure range 0.1 MPa type: 0.2 MPa)
Set pressure range		1: 0.005 to 0.1 MPa, 3: 0.005 to 0.5 MPa, 5: 0.005 to 0.9 MPa
Power supply voltage		0: 24 VDC $\pm 10\%$, 1: 12 to 15 VDC
Current consumption		0.12 A or less (24 VDC $\pm 10\%$ type) 0.18 A or less (12 to 15 VDC type)
Input signal		0: 4 to 20 mA, 1: 0 to 20 mA, 2: 0 to 5 VDC, 3: 0 to 10 VDC
Input impedance		Voltage type: Approx. 6.5 k Ω , Current type: 250 Ω or less
Output signal		Analog output: 1 to 5 VDC/4 to 20 mA DC, Switch output (NPN/PNP)
Linearity		$\pm 0.5\%$ F.S. or less
Hysteresis		0.5% F.S. or less
Repeatability		$\pm 0.5\%$ F.S. or less
Sensitivity		0.2% F.S. or less
Temperature characteristics		$\pm 0.12\%$ F.S./ $^{\circ}$ C or less
Output pressure display	Accuracy	$\pm 2\%$ F.S. ± 1 digit or less
	Min. unit	MPa: 0.001, kgf/cm ² : 0.01, bar: 0.01, psi: 0.1, kPa: 1
Ambient and fluid temperatures		0 to 50 $^{\circ}$ C (No condensation)
Enclosure		IP65
Weight		ITV1000: Approx. 250 g, ITV2000: Approx. 350 g, ITV3000: Approx. 645 g (Without brackets)

The above characteristics (specifications) are confined to the static state. When air is consumed on the output side, the pressure may fluctuate.

8 With Alarm Output

Alarm is output if the set pressure is not reached or maintained for 5 seconds or more.

Application examples: Pressure management for thrust control, etc.



Specifications

Fluid	Air
Min. supply pressure	Set pressure + 0.1 MPa
Max. supply pressure	1.0 MPa (Pressure range 0.1 MPa type: 0.2 MPa)
Proof pressure	(Supply side) 1.5 MPa (Pressure range 0.1 MPa type: 0.3 MPa)
	(Output side) 1 MPa (Pressure range 0.1 MPa type: 0.2 MPa)
Set pressure range	1: 0.005 to 0.1 MPa, 3: 0.005 to 0.5 MPa, 5: 0.005 to 0.9 MPa
Power supply voltage	0: 24 VDC $\pm 10\%$, 1: 12 to 15 VDC
Current consumption	0.12 A or less (24 VDC $\pm 10\%$ type)
	0.18 A or less (12 to 15 VDC type)
Input signal	0: 4 to 20 mA, 1: 0 to 20 mA, 2: 0 to 5 VDC, 3: 0 to 10 VDC
Input impedance	Voltage type: Approx. 6.5 k Ω , Current type: 250 Ω or less
Output signal	Alarm output (NPN/PNP)
Linearity	$\pm 1.0\%$ F.S. or less
Hysteresis	0.5% F.S. or less
Repeatability	$\pm 0.5\%$ F.S. or less
Sensitivity	0.2% F.S. or less
Temperature characteristics	$\pm 0.12\%$ F.S./ $^{\circ}$ C or less
Output pressure display	Accuracy $\pm 2\%$ F.S. ± 1 digit or less
	Min. unit MPa: 0.001, kgf/cm ² : 0.01, bar: 0.01, psi: 0.1, kPa: 1
Ambient and fluid temperatures	0 to 50 $^{\circ}$ C (No condensation)
Enclosure	IP65
Weight	ITV1000: Approx. 250 g, ITV2000: Approx. 350 g, ITV3000: Approx. 645 g (Without brackets)

The above characteristics (specifications) are confined to the static state. When air is consumed on the output side, the pressure may fluctuate.

Compact Vacuum Regulator

ITV009 Series



How to Order

For single unit and single unit for manifold

ITV00 9 0 - 3 **N**

Pressure range

9	-100 kPa
---	----------

Power supply voltage

0	24 VDC ±10%
1	12 to 15 VDC

Input signal

0	Current type 4 to 20 mA DC (Sink type)
1	Current type 0 to 20 mA DC (Sink type)
2	Voltage type 0 to 5 VDC
3	Voltage type 0 to 10 VDC

Built-in One-touch fittings type

For single unit

Symbol	VAC ¹	OUT ²	ATM ³
Nil	Metric size (Light gray)	ø4	
U	Inch size (Orange)	ø5/32*	

For manifold

Symbol	VAC ¹	OUT ²	ATM ³	
Nil	Metric size (Light gray)	ø6	ø4	ø6
U	Inch size (Orange)	ø1/4"	ø5/32"	ø1/4"

Cable connector (Option)

N	Without cable connector
S	Straight type 3 m
L	Right angle type 2 m

Bracket/Option for single unit only

Nil	Without bracket
B	Flat bracket 
C	L-bracket 

Base type

Nil	For single unit
M	For manifold

Manifold

IITV00 - 02 - **n**

Stations

02	2 stations
03	3 stations
?	?
10	10 stations

Option
If a DIN rail longer than the specified stations is required, specify the applicable stations in two digits.
(Max. 10 stations)
Example) IITV00-05-07

One-touch fitting size for supply/exhaust parts (End plate)

Nil	ø6 (Light gray)
U	ø1/4" (Orange)

* A DIN rail with the length specified by the number of stations is attached to the manifold. For dimensions of the DIN rail, refer to the external dimensions.

How to Order Manifold Assembly (Example)

Indicate the part numbers of vacuum regulators to be mounted below the manifold part number.

Example)

Due to the common supply/exhaust feature, note that different pressure range combinations are not available.

ITV00-03.....1 set (Manifold part no.)

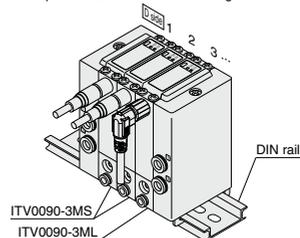
*ITV0090-3MS.....2 sets (Vacuum regulator part no. (Stations 1, 2))

*ITV0090-3ML.....1 set (Vacuum regulator part no. (Station 3))

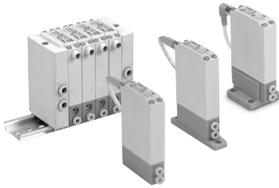
Indicate part numbers in order starting from the first station on the D side.

Caution) Combination with having different pressure ranges is not available due to common supply/exhaust features.

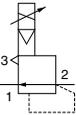
The asterisk denotes the symbol for the assembly. Prefix it to the part numbers of the vacuum regulator.



Specifications



Symbol



Model		ITV009 	
Min. supply pressure		Set pressure – 1 kPa	
Max. supply pressure		–101 kPa	
Set pressure range		–1 to –100 kPa	
Power supply	Voltage	24 VDC $\pm 10\%$, 12 to 15 VDC	
	Current consumption	Power supply voltage 24 VDC type: 0.12 A or less Power supply voltage 12 to 15 VDC type: 0.18 A or less	
Input signal	Voltage type	0 to 5 VDC; 0 to 10 VDC	
	Current type	4 to 20 mA DC, 0 to 20 mA DC (Sink type)	
Input impedance	Voltage type	Approx. 10 k Ω	
	Current type	Approx. 250 Ω	
Output signal ^{*2}	Analog output	1 to 5 VDC (Output impedance: Approx. 1 k Ω) Output accuracy: $\pm 6\%$ F.S. or less	
Linearity		$\pm 1\%$ F.S. or less	
Hysteresis		0.5% F.S. or less	
Repeatability		$\pm 0.5\%$ F.S. or less	
Sensitivity		0.2% F.S. or less	
Temperature characteristics		$\pm 0.12\%$ F.S./ $^{\circ}$ C or less	
Operating temperature range		0 to 50 $^{\circ}$ C (No condensation)	
Enclosure		IP65 equivalent ^{*3}	
Connection type		Built-in One-touch fittings	
Connection size	For single unit	Metric size	[1], [2], [3]: $\phi 4$
		Inch size	[1], [2], [3]: $\phi 5/32$ "
	Manifold	Metric size	[1], [3]: $\phi 6$, [2]: $\phi 4$
		Inch size	[1], [3]: $\phi 1/4$ ", [2]: $\phi 5/32$ "
Weight ^{*1}		100 g or less (Without options)	

*1 Indicates the weight of a single unit

For ITV00-n

Total weight (g) \leq Stations (n) \times 100 + 130 (Weight of end block A, B assembly) + Weight (g) of DIN rail

*2 When measuring ITV analog output from 1 to 5 VDC, if the load impedance is less than 100 k Ω , the analog output monitor accuracy of $\pm 6\%$ F.S. or less may not be available. The product with an accuracy of within $\pm 6\%$ is supplied upon your request. Output pressure remains unaffected.

*3 When using under the conditions equivalent to IP65, connect the fitting or tube to the breathing hole before use. (For details, refer to "Specific Product Precautions 1" on page 1222.)

* When there is a downstream flow consumption, pressure may become unstable depending on piping conditions.

* When the power is turned on, a noise may be generated. This noise is normal and does not indicate a fault.

Accessory (Option)/Part Nos.

[Bracket]

Description	Part No.	Weight
Flat bracket assembly (including mounting screws)	P39800022	10
L-bracket assembly (including mounting screws)	P39800023	

* When mounting, use a tightening torque of 0.3 N·m.

[Cable connector]

Description	Part No.	Weight
Cable connector (4 cores)/Straight type	P398000-500-3	50
Cable connector (4 cores)/Right angle type	P398000-501-2	

[Cable connector specifications]

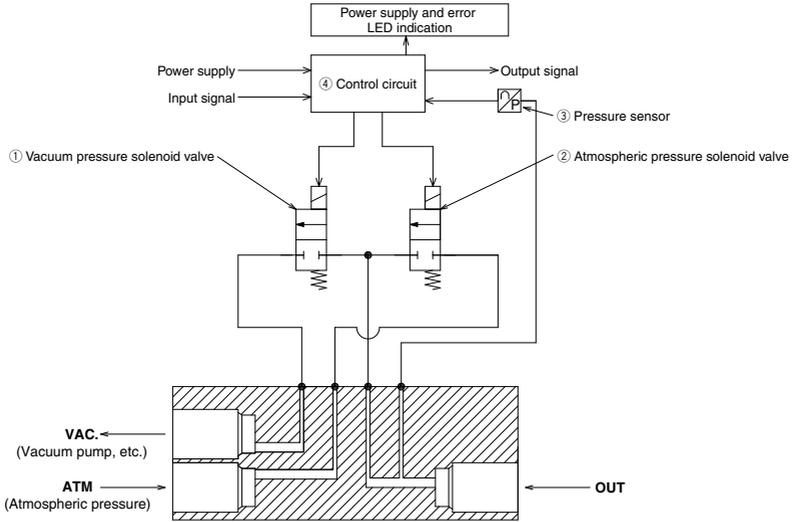
P398000-500-3, P398000-501-2

Conductor	Nominal cross section	
	Outside diameter	4 \times AWG23
Insulator	Outside diameter	Approx. 0.72 mm
	Material	PVC
Sheath	Material	PVC
Finished outside diameter		$\phi 4$ mm
Min. bending radius		40 mm

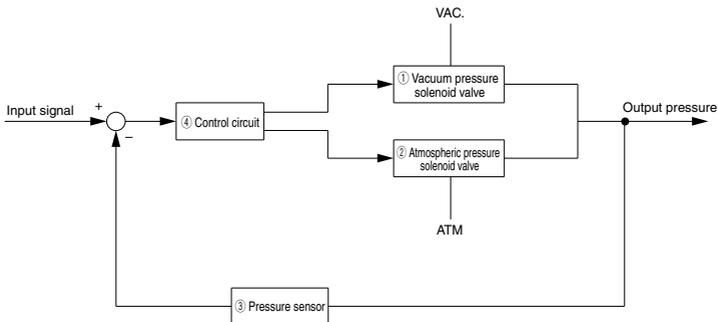
Working Principle

When the input signal rises, the vacuum pressure solenoid valve ① turns ON. Due to this, part of the vacuum pressure (VAC.) passes through the vacuum pressure solenoid valve ① and changes to a vacuum pressure. This vacuum pressure feeds back to the control circuit ④ via the pressure sensor ③. Here, the vacuum pressure solenoid valve and the atmospheric pressure solenoid valve work alternately to make continuous pressure corrections until vacuum pressure becomes proportional to the input signal, thus, supplying vacuum pressure that is consistently proportional to the input signal.

Working Principle Diagram

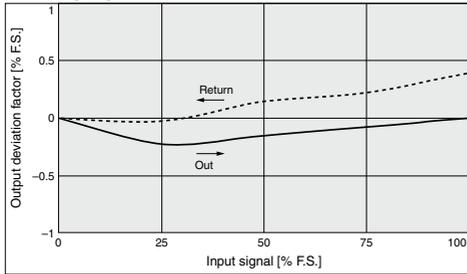


Block Diagram



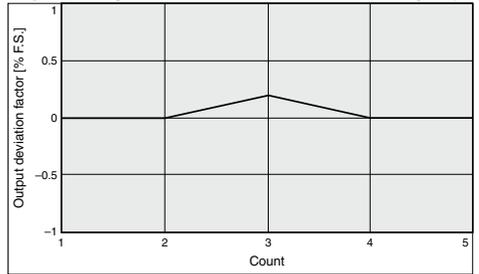
ITV009 **Series**

Linearity, Hysteresis



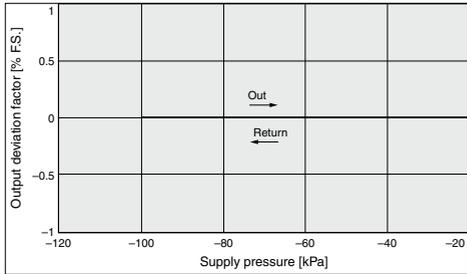
Repeatability

With 50% of signal input

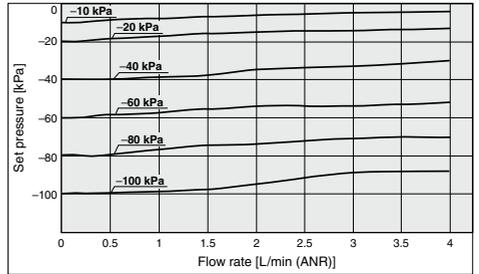


Pressure Characteristics

Set pressure: -10 kPa



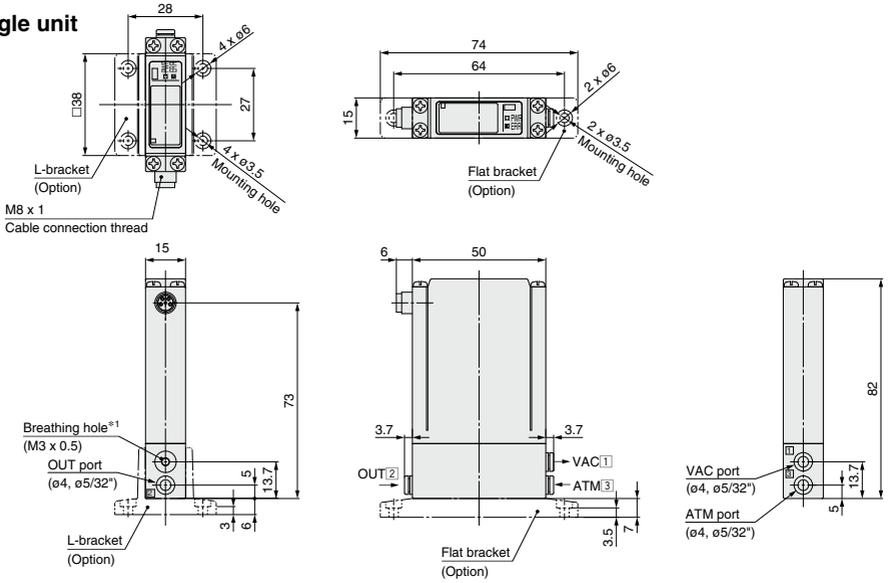
Flow Rate Characteristics



ITV009 Series

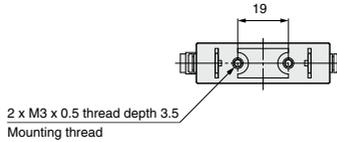
Dimensions

For single unit

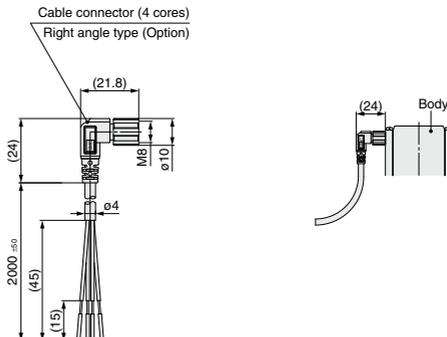
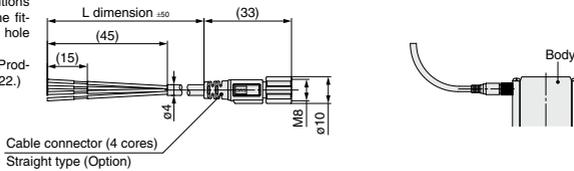


Port Location

No.	1	2	3
ITV009 <input type="checkbox"/>	VAC	OUT	ATM

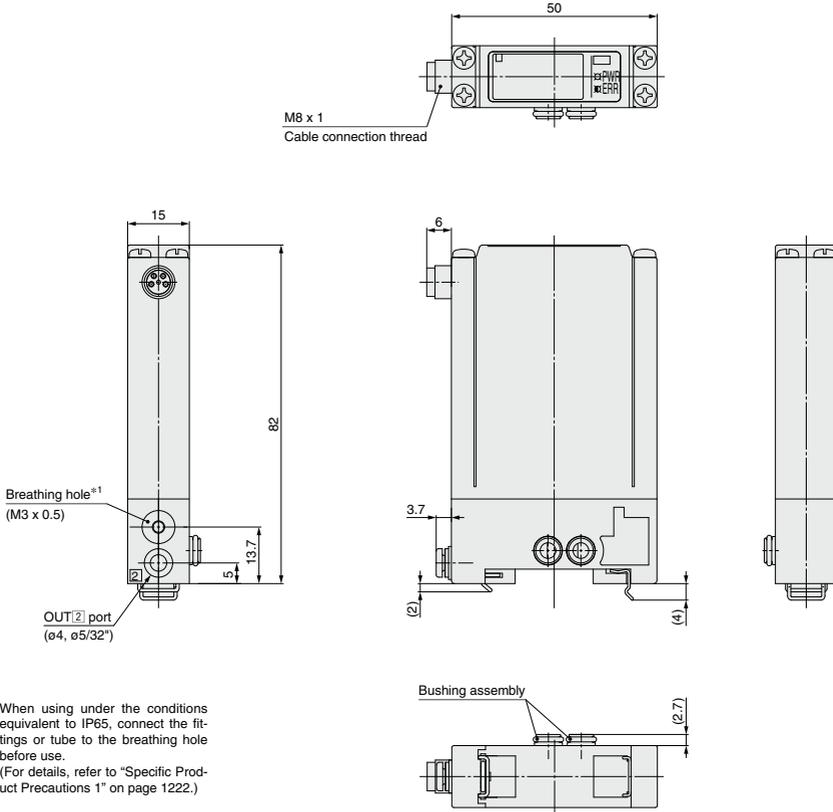


*1 When using under the conditions equivalent to IP65, connect the fittings or tube to the breathing hole before use.
(For details, refer to "Specific Product Precautions 1" on page 1222.)



Dimensions

Single unit for manifold

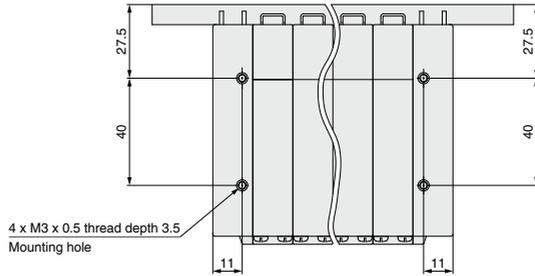


*1 When using under the conditions equivalent to IP65, connect the fittings or tube to the breathing hole before use.
(For details, refer to "Specific Product Precautions 1" on page 1222.)

* For dimensions of the cable connector, refer to single unit on page 1212.

Dimensions

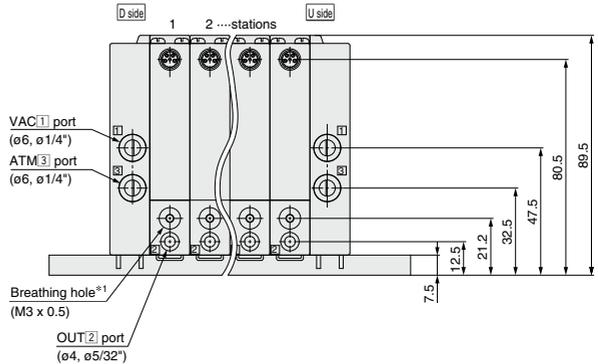
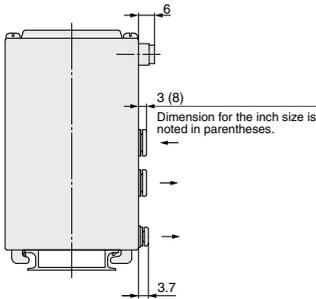
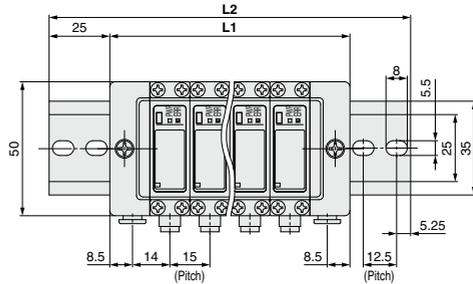
Manifold



Port Location

No.	1	2	3
ITV009 	VAC	OUT	ATM

* Stations are counted starting from the D side.



* For dimensions of the cable connector, refer to single unit on page 1212.

*1 When using under the conditions equivalent to IP65, connect the fittings or tubing to the breathing hole before use. (For details, refer to "Specific Product Precautions 1" on page 1222.)

Manifold stations n	2	3	4	5	6	7	8	9	10
L1	60	75	90	105	120	135	150	165	180
L2	110.5	123	148	160.5	173	185.5	198	223	235.5
Weight of DIN rail [g]	20	22	27	29	31	34	36	41	43

Electronic Vacuum Regulator

ITV2090/2091 Series



How to Order

ITV 209 0 - 0 1 2 S 5

● **Pressure range**

9	-1.3 to -80 kPa
---	-----------------

● **Power supply voltage**

0	24 VDC
1	12 to 15 VDC

* The communication models (CC, DE, PR, RC, and IL), 16 points preset input, and 10-bit digital input options are only available for the 24 VDC.

● **Pressure display unit**

5	kPa
---	-----

* For the communication models CC, DE, PR, and RC, only "Nil" is available as it does not have a pressure display.

● **Cable connector type**

S	Straight type 3 m
L	Right angle type 3 m
N	Without cable connector

* Even when a cable connector is selected, a communication cable is not included for the communication models CC, DE, and PR. Please order it separately. Refer to the table below.
 For 10-bit digital input, the right angle type cannot be selected.

● **Input signal/ Communication model**

0	Current type 4 to 20 mADC (Sink type)
1	Current type 0 to 20 mADC (Sink type)
2	Voltage type 0 to 5 VDC
3	Voltage type 0 to 10 VDC
40	4 points preset input
52	16 points preset input (Switch output/NPN output)
53	16 points preset input (Switch output/PNP output)
60	10-bit digital input
CC	CC-Link
DE	DeviceNet®
PR	PROFIBUS DP
RC	RS-232C communication
IL	IO-Link

● **Monitor output**

1	Analog output 1 to 5 VDC
2	Switch output/NPN output
3	Switch output/PNP output
4	Analog output 4 to 20 mADC (Sink type)
Nil	None

● **Bracket*1**

Nil	Without bracket
B	Flat bracket
C	L-bracket

*1 The bracket is included.

● **Port size**

2	1/4
---	-----

● **Thread type**

Nil	Rc
N	NPT
T	NPTF
F	G

For communication cables, use the parts listed below (Refer to the M8/M12 connector in the **Web Catalog** for details.) or order the product certified for the respective protocol (with M12 connector) separately.

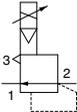
Application	Communication cable part no.	Note
CC-Link compatibility	PCA-1567720 (Socket type)	A dedicated Bus adapter is included with the product.
	PCA-1567717 (Plug type)	
DeviceNet® compatibility	PCA-1557633 (Socket type)	A T-branch connector is not included with the product.*1
	PCA-1557646 (Plug type)	
PROFIBUS DP compatibility	PCA-1557688 (Socket type)	A T-branch connector is not included with the product.*1
	PCA-1557691 (Plug type)	

*1 SMC does not provide T-branch connectors.
 If required, purchase a commercially available T-branch connector.

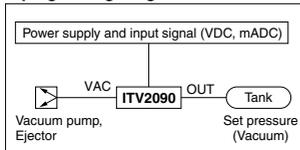
For the stepless control of vacuum pressure in proportion to electrical signals



Symbol



Piping/Wiring Diagram



Standard Specifications

Model	ITV2090	ITV2091
Min. supply vacuum pressure*1	Set pressure – 13.3 kPa	
Max. supply vacuum pressure	–101 kPa	
Set pressure range	–1.3 to –80 kPa	
Power supply	Voltage	24 VDC ±10%
	Current consumption	12 to 15 VDC
Input signal*6	Current consumption	Power supply voltage 24 VDC type: 0.12 A or less*6 Power supply voltage 12 to 15 VDC type: 0.18 A or less
	Current type*2	4 to 20 mA/DC, 0 to 20 mA/DC (Sink type)
	Voltage type	0 to 5 VDC, 0 to 10 VDC
Input impedance	Preset input	4 points (Negative common), 16 points (No common polarity)
	Digital input	10 bits (Parallel)
	Current type	250 Ω or less*3
	Voltage type	Approx. 6.5 kΩ
Output signal*4 (Monitor output)	Preset input	Power supply voltage 24 VDC type: Approx. 4.7 kΩ Power supply voltage 12 VDC type: Approx. 2.0 kΩ
	Digital input	Approx. 4.7 kΩ
	Analog output	1 to 5 VDC (Output impedance: Approx. 1 kΩ) 4 to 20 mA/DC (Sink type) (Output impedance: 250 Ω or less) Output accuracy ±6% F.S. or less
Switch output	NPN open collector output: Max. 30 V, 80 mA PNP open collector output: Max. 80 mA	
Linearity	±1% F.S. or less	
Hysteresis	0.5% F.S. or less	
Repeatability	±0.5% F.S. or less	
Sensitivity	0.2% F.S. or less	
Temperature characteristics	±0.12% F.S./°C or less	
Output pressure display	Accuracy	±2% F.S. ±1 digit or less
	Unit	kPa*5 Min. display: 1
Ambient and fluid temperatures	0 to 50°C (No condensation)	
Enclosure	IP65	
Weight*6, *7	390 g	

- *1 The min. supply vacuum pressure should be 13.3 kPa less than the max. vacuum pressure setting value.
 *2 4 to 20 mA/DC is not possible with the 2-wire type. Power supply voltage (24 VDC or 12 to 15 VDC) is required.
 *3 Value for the state with no over current circuit included. If an allowance is provided for an over current circuit, the input impedance varies depending on the input power supply. This is 350 Ω or less for an input current of 20 mA/DC.
 When measuring ITV analog output from 1 to 5 VDC, if the load impedance is less than 100 kΩ, the analog output monitor accuracy of within ±6% (full span) may not be available. The product with the accuracy of within ±6% is supplied upon your request. Output pressure remains unaffected.
 *4 Either analog output or switch output must be selected. Furthermore, when switch output is selected, either NPN output or PNP output must also be selected. Use caution that the preset input type is not equipped with an output signal function.
 *5 Please contact SMC regarding indication with other units of pressure.
 *6 Refer to the table below for communication specifications.
 *7 Add 50 g for digital input type, 70 g for 16 points preset input type respectively.
 *8 The product characteristics are confined to the static state.
 Pressure may fluctuate when air is consumed at the output side.

Communication Specifications (CC, DE, PR, RC, IL)

Model	ITV□□□-CC□□	ITV□□□-DE□□	ITV□□□-PR□□	ITV□□□-RC□□	ITV□□□-IL□□
Protocol	CC-Link	DeviceNet®	PROFIBUS DP	RS-232C	IO-Link (Class A)
Version*1	Ver. 1.10	Volume 1 (Edition 3.8), Volume 3 (Edition 1.5)	DP-V0	—	Ver. 1.1
Communication speed	156 k/625 k 2.5 M/5 M/10 Mbps	125 k/250 k/500 kbps	9.6 k/19.2 k/45.45 k 93.75 k/187.5 k/500 k 1.5 M/3 M/6 M/12 Mbps	9.6 kbps	230.4 kbps (COM3)
Configuration file*2	—	EDS	GSD	—	IODD
I/O occupation area (input/output data)	4 words/4 words, 32 bits/32 bits (per station, remote device station)	16 bits/16 bits	16 bits/16 bits	—	4 bytes/2 bytes
Communication data resolution	12 bits (4096 resolution)	12 bits (4096 resolution)	12 bits (4096 resolution)	10 bits (1024 resolution)	12 bits (4096 resolution)
Fail safe	HOLD*/CLEAR (Switch setting)	HOLD/CLEAR (Switch setting)	CLEAR	HOLD	HOLD/CLEAR
Electric insulation*4	Insulation	Insulation	Insulation	Non-insulation	Non-insulation
Terminating resistor	Built into the product (Switch setting)	Not built into the product	Built into the product (Switch setting)	—	—
Current consumption	0.16 A or less	0.14 A or less	0.16 A or less	0.12 A or less	0.12 A or less
Weight	ITV2090 470	460	490	460	460

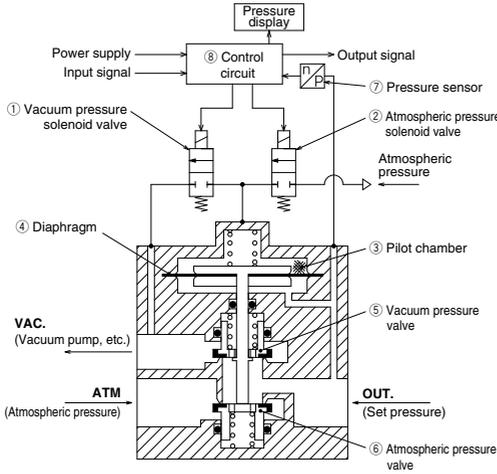
*1 Please note that versions are subject to change.

*2 Configuration files can be downloaded from the operation manual page on the SMC website: <https://www.smworld.com>

*3 The output HOLD value when a CC-Link communications error occurs can be set based on the bit area data.

*4 The insulation between the electrical signal of the communication system and ITV power supply

Working Principle

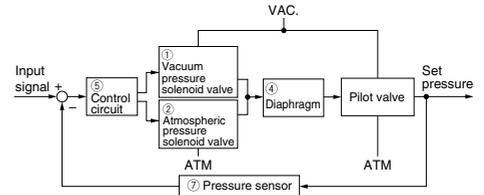


Working Principle

When the input signal increases, the vacuum pressure solenoid valve ① turns ON, and the atmospheric pressure solenoid valve ② turns OFF. Because of this, VAC. and the pilot chamber ③ are connected, the pressure in the pilot chamber ③ becomes negative and acts on the top of the diaphragm ④. As a result, the vacuum pressure valve ⑤ which is linked to the diaphragm ④ opens, VAC. and OUT. are connected, and the set pressure becomes negative.

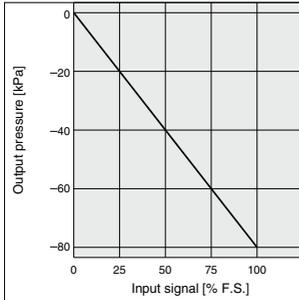
This negative pressure feeds back to the control circuit ⑧ via the pressure sensor ⑦. Then, a correct operation works until a vacuum pressure proportional to the input signal is reached, and a vacuum pressure is obtained which is always proportional to the input signal.

Block Diagram

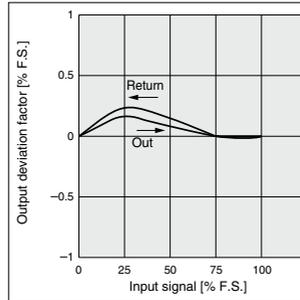


ITV209 Series

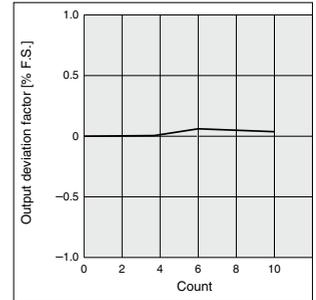
Linearity



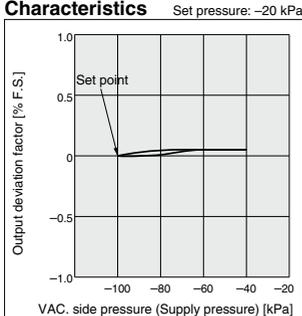
Hysteresis



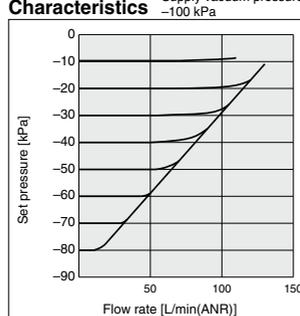
Repeatability



Pressure Characteristics



Flow Rate Characteristics



Flow rate characteristics measurement conditions

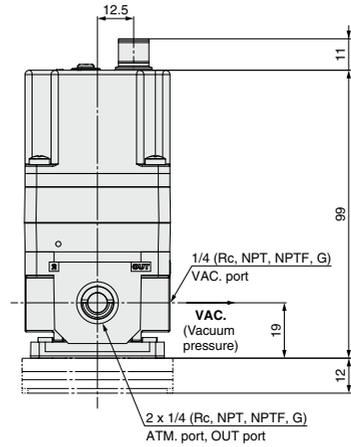
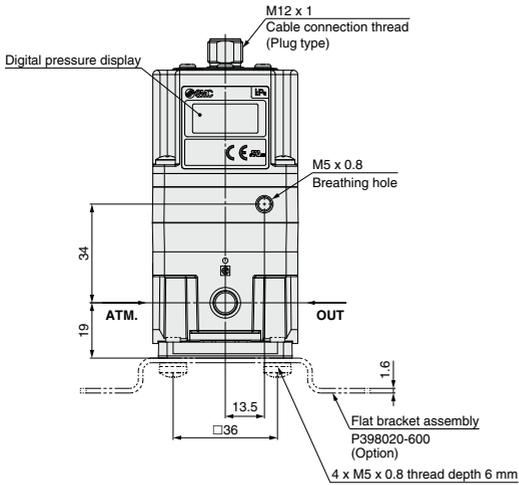
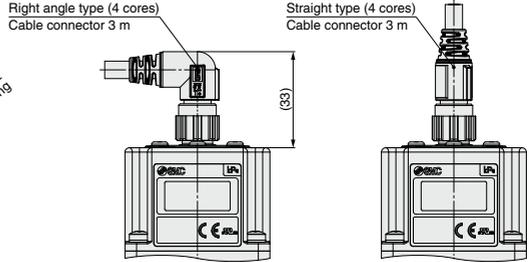
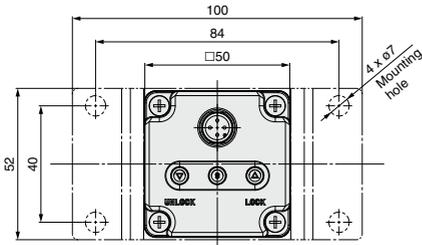
- Exhaust flow rate of the vacuum pump used for measurement: 500 L/min (ANR)
- Inlet vacuum pressure: -100 kPa (When outlet flow rate is 0 L/min (ANR))
- Max. flow rate: 132 L/min (ANR) (With inlet vacuum pressure at -39 kPa)

ITV209 Series

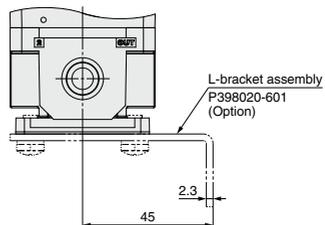
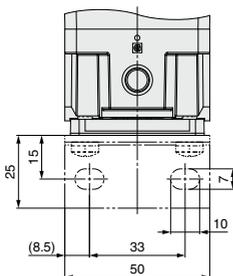
Dimensions

ITV209 Flat bracket

* Do not attempt to rotate the cable connector, as it does not turn.

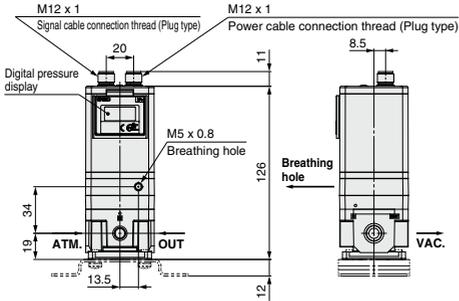


L-bracket

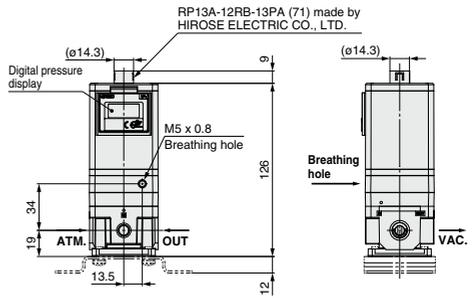


Dimensions (16 points preset input, 10-bit digital input, CC-Link, DeviceNet®)

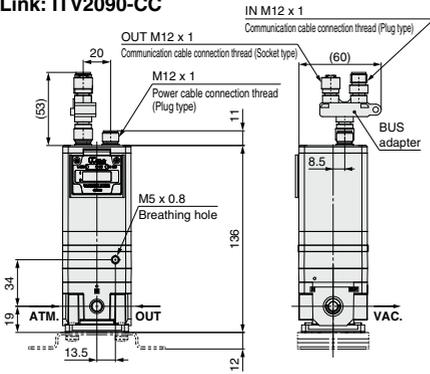
16 points preset input



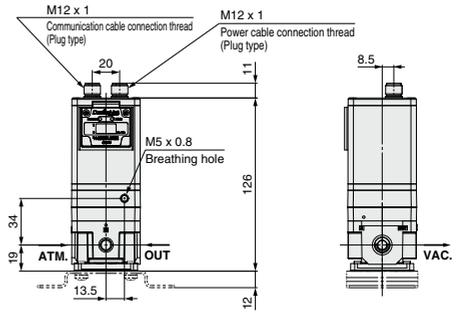
10-bit digital input



CC-Link: ITV2090-CC



DeviceNet®: ITV2090-DE



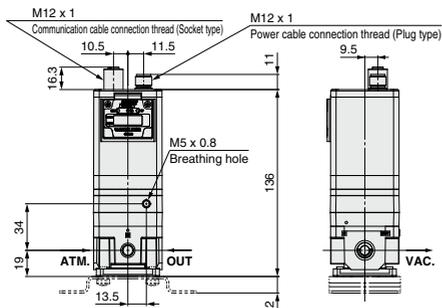
* Dimensions not shown are the same as on page 1218.

* Dimensions not shown are the same as on page 1218.

ITV209 Series

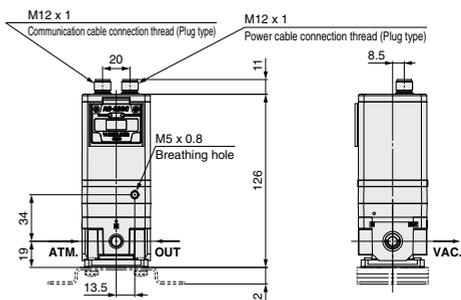
Dimensions (PROFIBUS DP, RS-232C, IO-Link)

PROFIBUS DP: ITV2090-PR



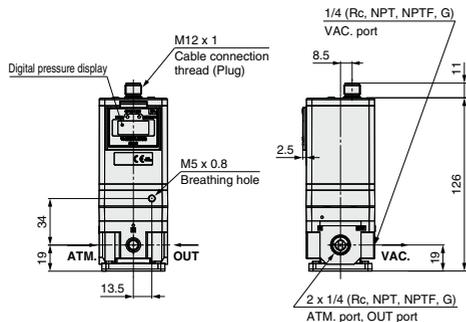
* Dimensions not shown are the same as on page 1218.

RS-232C: ITV2090-RC



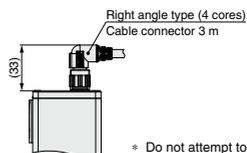
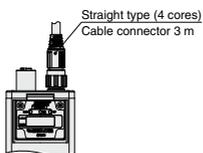
* Dimensions not shown are the same as on page 1218.

IO-Link: ITV2090-IL



With power cable connector

* ITV2090-
52
53
CC
DE
PR
RC
common dimensions



* Order communication cable (other than 16 points, RS-232C) separately. (Refer to page 1215.)

* Do not attempt to rotate the cable connector, as it does not turn.

ITV1000/2000/3000/209 Series Accessories (Option)

Accessories (Option)/Part Nos.

[Bracket]

Description	Part no.	Weight
Flat bracket assembly (including mounting screws)	P398020-600	90
L-bracket assembly (including mounting screws)	P398020-601	

[Cable connector]

Applicable model	Description	Part no.	Weight	
Current type Voltage type 4 points preset input IO-Link	Cable connector (4 cores)	Straight type 3 m	P398020-500-3	180
		Right angle type 3 m	P398020-501-3	
16 points preset input	Power cable (4 cores)	Straight type 3 m	P398020-500-3	
		Right angle type 3 m	P398020-501-3	
	Signal cable (5 cores)	Straight type 3 m	P398020-502-3	
		Right angle type 3 m	P398020-503-3	
10-bit digital input	Cable connector (13 cores)	Straight type 3 m	INI-398-0-59	310
CC-Link PROFIBUS DP DeviceNet®	Power cable (4 cores)	Straight type 3 m	P398020-500-3	180
		Right angle type 3 m	P398020-501-3	
RS-232C	Power cable (4 cores)	Straight type 3 m	P398020-500-3	
		Right angle type 3 m	P398020-501-3	
	Communication cable (5 cores)	Straight type 3 m	P398020-502-3	
		Right angle type 3 m	P398020-503-3	

* For the 10-bit digital type, there is no right angle type cable connector.

* Even when "with cable connector" is selected, the communication cable is not included in the communication model (CC, DE, and PR). Please order it separately.

[Cable connector specifications]

P398020-500-3, P398020-501-3

Conductor	Nominal cross section	4 x AWG21
	Outside diameter	Approx. 0.9 mm
Insulator	Outside diameter	Approx. 1.7 mm
Sheath	Material	PVC
Finished outside diameter		ø6 mm
Min. bending radius		60 mm

P398020-502-3, P398020-503-3

Conductor	Nominal cross section	5 x AWG21
	Outside diameter	Approx. 0.9 mm
Insulator	Outside diameter	Approx. 1.7 mm
Sheath	Material	PVC
Finished outside diameter		ø6 mm
Min. bending radius		60 mm

INI-398-0-59

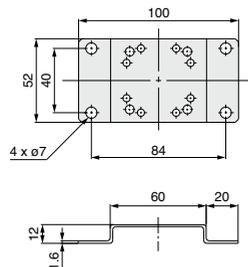
Conductor	Nominal cross section	16 x AWG24
	Outside diameter	Approx. 0.75 mm
Insulator	Outside diameter	Approx. 1.21 mm
Sheath	Material	PVC
Finished outside diameter		ø8 mm
Min. bending radius		60 mm

[Bus adapter]

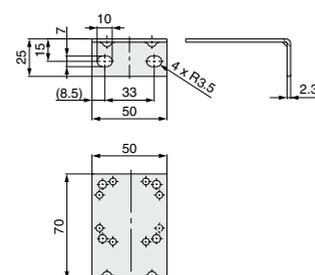
Applicable model	Description	Part no.	Weight
CC-Link	Bus adapter (Included with the product)	EX9-ACY00-MJ	35

Dimensions

Flat bracket



L-bracket



Model	Bracket tightening torque
ITV1000	0.76 ±0.05 N·m
ITV2000/3000	1.5 ±0.05 N·m



ITV Series

Specific Product Precautions 1

Be sure to read this before handling the products.

Refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: <https://www.smcworld.com>

ITV0000/009 Series Precautions

Air Supply

Warning

1. Please consult with SMC when using the product in applications other than compressed air.
2. Do not use compressed air that contains chemicals, synthetic oils that include organic solvents, salt, corrosive gases, etc., as doing so may result in a malfunction.

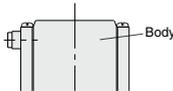
Caution

1. Install an air filter near this product on the supply side. Select an air filter with a filtration size of 5 μm or smaller.
2. Compressed air that contains a large amount of drainage can result in the malfunction of this product and other pneumatic equipment. Therefore, take appropriate measures to ensure air quality, such as by providing an aftercooler, air dryer, or water separator.
3. If excessive carbon dust is generated by the compressor, it may adhere to the inside of this product and cause it to malfunction. Refer to the "SMC Air Preparation System" for further details on compressed air quality.

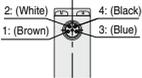
Wiring

Caution

Connect the cable to the connector on the body with the wiring arranged as shown below. Proceed carefully, as incorrect wiring can result in damage. Further, use DC power with sufficient capacity and a low ripple.



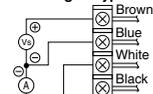
Terminal no.	1	2	3	4
Lead wire color	Brown	White	Blue	Black
Wiring	Power	Signal	COM	Monitor



*1 A right angle type cable is also available. The entry direction for the right angle type connector is downward (SUP port side). Never turn the connector as it is not designed to turn. Using force to turn the connector will damage the connector coupling.

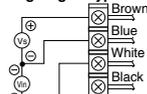
Wiring diagrams

Current signal type



Vs: Power supply 24 VDC ±10%
12 to 15 VDC
A: Input signals 4 to 20 mA DC
0 to 20 mA DC

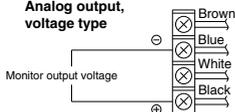
Voltage signal type



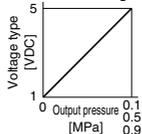
Vs: Power supply 24 VDC ±10%
12 to 15 VDC
Vin: Input signals 0 to 5 VDC
0 to 10 VDC

Monitor output wiring diagram

Analog output, voltage type



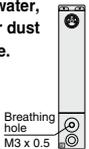
Monitor output (analog output) characteristics diagram



Handling

Caution

1. Do not use a lubricator on the supply side of this product, as doing so may result in a malfunction. When lubrication of terminal equipment is necessary, connect a lubricator on the output side of this equipment.
2. If electric power is shut off while pressure is being applied, pressure will be retained on the output side. However, this output pressure is held only temporarily and is not guaranteed. If exhausting of this pressure is desired, shut off the power after reducing the set pressure, and discharge the air using a residual pressure exhaust valve, etc.
3. If supply pressure to this product is interrupted while the power is still on, the internal solenoid valve will continue to operate and a humming noise may be generated. Since the life of the product may be shortened, shut off the power supply also when supply pressure is shut off.
4. This product is adjusted for each specification at the time of shipment from the factory. Avoid careless disassembly or removal of parts, as failure to do so may result in a malfunction.
5. The optional cable connector is a 4-wire type. When the monitor output (analog output) is not being used, keep it from touching the other wires as doing so may result in a malfunction.
6. Please note that the right angle cable does not rotate and is limited to only one entry direction.
7. Take the following steps to avoid malfunction due to noise.
 - 1) Remove power supply noise during operation by installing a line filter, etc., in the AC power line.
 - 2) For avoiding the influence of noise or static electricity, install this product and its wiring as far as possible from strong electric fields such as those of motors, power lines, etc.
 - 3) Be sure to implement protective measures against load surge for induction loads (solenoid valves, relays, etc.).
8. The product characteristics are confined to the static state. When air is consumed on the output side, and especially used in the system with large leakage, pressure cannot approach the set pressure and the service life is drastically shortened with a humming noise of the solenoid valve.
9. For details on the handling of this product, refer to the operation manual which is included with the product.
10. In locations where the body is exposed to water, dust, etc., there is a possibility that moisture or dust could enter the body through the breathing hole. Mount a fitting and tube (M-3AU-3 fitting and TIU01□-□□ tube recommended) onto the breathing hole and run the tube to a location not exposed to moisture, dust, etc.





ITV Series

Specific Product Precautions 2

Be sure to read this before handling the products.

Refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: <https://www.smcworld.com>

ITV0000/009 □ Series Precautions

Handling

Return of Product

⚠ Caution

12. If this product will be used in a sealed environment, such as inside an inspection box, a ventilation fan should be installed to ensure adequate ventilation as this product can generate heat in some operating conditions.

If you use more than one unit, use the one for the manifold.

Alternatively, when using it for stand-alone use, please use it within the specified temperature range of this product, such as leaving a gap between the products.

13. Each product needs to be powered by one power supply unit.

The wiring of this product has the same common between the GND for power and the signals; there is a possibility that a wrong current occurs and prevents a proper operation if one power supply unit controls multiple electro-pneumatic regulators.

14. This product does not have a shut-off valve function. If air pressure is supplied without electric power being applied, output pressure may increase to the pressure equivalent of the supply pressure. Operate the system to shut off the supply pressure when not operating the product.

15. For this product, by conducting the procedure described below (steps A to D), the parameters compatible with the power supply voltage and supply pressure in use can be obtained.

If the desired output pressure values cannot be reached due to fluctuations in the operating conditions, etc., perform this operation.

A) Change the power supply voltage in use by ± 0.4 VDC or more.

B) After inputting the supply pressure used on the inlet side of the ITV, adjust the input signal as described below.

(0% → 100% → 0%) (Change it gradually, waiting 10 s or more between each adjustment.)

* Please contact SMC if difficulty inputting signals occurs.

C) Change the power supply voltage according to the operating conditions/requirements, and repeat step B.

D) Input the power supply voltage and a 0% signal, and retain for 6 minutes or more. (Supply pressure is not required.)

While conducting the procedure stated above, noise may be generated by the solenoid valve. However, this does not affect the obtainment of the parameters. In addition, be sure to conduct the procedure with the air sealed in the piping.

16. When the power is turned on, a noise may be generated as a means of checking the operating condition of the solenoid valve. This noise is normal and does not indicate a fault.

⚠ Warning

If the product to be returned is contaminated or is possibly contaminated with substances that are harmful to humans, for safety reasons, please contact SMC beforehand and then employ a specialist cleaning company to decontaminate the product. After the decontamination prescribed above has been carried out, submit a Product Return Request Sheet or the Detoxification/Decontamination Certificate to SMC and await SMC's approval and further instructions before attempting to return the item.

Please refer to the International Chemical Safety Cards (ICSC) for a list of harmful substances.

If you have any further questions, please don't hesitate to contact your SMC sales representative.



ITV Series

Specific Product Precautions 3

Be sure to read this before handling the products.

Refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: <https://www.smcworld.com>

ITV1000/2000/3000/209 Series Precautions

Piping

Warning

1. When screwing piping into a component, tighten within the recommended tightening torque range while holding the female thread side.

If the tightening torque is insufficient, looseness or sealing failure may occur. On the other hand, excess tightening torque can result in damage to the threads. Furthermore, tightening without holding the female thread side can result in damage due to the excess force that is applied directly to the piping bracket.

Recommended tightening torque range: N·m

Connection thread	1/8	1/4	3/8	1/2
Torque	3 to 5	8 to 12	15 to 20	20 to 25

2. Avoid excessive torsional moment and bending moment other than those caused by the equipment's own weight, as failure to do so may result in damage. Support external piping separately.
3. Piping materials which lack flexibility, such as steel tube piping, are prone to being affected by excess moment loads and vibrations from the piping side. Use flexible tubing in between to avoid such effects.

Caution

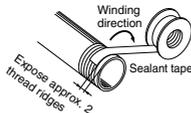
1. Preparation before piping

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil, and other debris from inside the pipe.

If chips, sealing material, or other debris enter into this product, the solenoid valve may buzz or the outlet pressure may not be output properly.

2. Winding of sealant tape

When screwing piping or fittings into ports, ensure that chips from the pipe threads or sealing material do not enter the piping. Also, if sealant tape is used, leave 1.5 to 2 thread ridges exposed at the end of the threads.



Operating Environment

Warning

1. Do not use in atmospheres containing corrosive gases, chemicals, sea water, or where there is direct contact with any of these.
2. Please contact SMC regarding use at power stations or in instrumentation applications.

Caution

1. When used in locations where the body of the product is exposed to water, water vapor, dust, etc., there is a possibility that moisture or dust could enter the body through the EXH (solenoid) ports, thereby causing problems.
2. To prevent this, simply install tubing to each port, using the fittings, and extend the tubing so that the other end is in a location where no water splash, etc., occurs. Make sure not to bend or block the I.D. of the tubing as this will have a detrimental effect on the pressure control.
3. Do not use in places subject to heavy vibration and/or impact.
4. The product should not be exposed to prolonged sunlight. Use a protective cover if this is unavoidable.
5. Remove any sources of excessive heat.
6. In locations where there is contact with water, oil, weld spatter, etc., take suitable protective measures.

Air Supply

Warning

1. Please contact SMC when using the product in an application using a fluid other than compressed air.
2. Do not use compressed air that contains chemicals, synthetic oils that include organic solvents, salt, corrosive gases, etc., as doing so may result in a malfunction.

Caution

1. Install an air filter near this product on the supply side. Select an air filter with a filtration size of 5 μm or smaller.
2. Compressed air that contains a large amount of drainage can cause the malfunction of this product and other pneumatic equipment. Therefore, take appropriate measures to ensure air quality, such as providing an aftercooler, air dryer, or water separator.
3. If excessive carbon dust is generated by the compressor, it may adhere to the inside of this product and cause it to malfunction.

Refer to the "SMC Air Preparation System" for further details on compressed air quality.



ITV Series

Specific Product Precautions 4

Be sure to read this before handling the products.

Refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: <https://www.smcworld.com>

ITV1000/2000/3000/209 Series Precautions

Handling

⚠ Caution

- Do not use a lubricator on the supply side of this product, as doing so may result in a malfunction. When lubrication of terminal equipment is necessary, connect a lubricator on the output side of this equipment.
- If electric power is shut off while pressure is being applied, pressure will be retained on the output side. However, this output pressure is held only temporarily and is not guaranteed. If exhausting of this pressure is desired, shut off the power after reducing the set pressure, and discharge the air using a residual pressure exhaust valve, etc.
- If the power to this product is cut off due to a power failure, etc., when it is in a controlled state, output pressure will be retained temporarily. Handle carefully when operating with output pressure released to the atmosphere, as air will continue to flow out.
- If supply pressure to this product is interrupted while the power is still on, the internal solenoid valve will continue to operate and a humming noise may be generated. Since the life of the product may be shortened, shut off the power supply also when supply pressure is shut off.
- The setting side pressure cannot be completely released from this product in the range below 0.005 MPa (or -1.3 kPa for vacuum models). In cases where the pressure needs to be reduced completely to 0 MPa, install a 3-port valve, etc., on the setting side to discharge the residual pressure.
- This product is adjusted for each specification at the time of shipment from the factory. Avoid careless disassembly or removal of parts, as failure to do so may result in a malfunction.
- The optional cable connector is a 4-wire type. When the monitor output (analog output or switch output) is not being used, keep it from touching the other wires as doing so may result in a malfunction.
- When connecting the cable to this product, turn the lock ring of the cable. If a portion other than the lock ring of the cable is turned, it may damage the connector on the body. Turn the lock ring by hand without using a tool.
- The right angle cable does not rotate and is limited to only one entry direction. If the right angle cable is rotated forcibly, the cable may be broken or damaged, or may damage the connector on the body.
- Take the following steps to avoid malfunction due to noise.
 - Remove power supply noise during operation by installing a line filter, etc., in the AC power line.
 - For avoiding the influence of noise or static electricity, install this product and its wiring as far as possible from strong electric fields such as those of motors, power lines, etc.
 - Be sure to implement protective measures against load surge for induction loads (solenoid valves, relays, etc.).
- Due to the large volume of the output side, a loud exhaust noise will be produced when being used for the purpose of a relief function. Therefore, install a silencer (SMC AN20 or AN40 series) on the exhaust port (EXH port). The port sizes are Rc1/8, Rc1/4, and Rc1/2.
- Specifications on pages 1183 and 1216 are in case of static environment. Pressure may fluctuate when air is consumed at the output side.

Handling

⚠ Caution

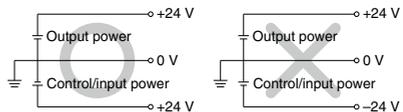
- For details on the handling of this product, refer to the operation manual which is included with the product.
- This product does not have a shut-off valve function. If air pressure is supplied without electric power being applied, output pressure may increase to the pressure equivalent of the supply pressure. Operate the system to shut off the supply pressure when not operating the product.
- The solenoid valves built into this product are consumables. Perform periodic maintenance in environments where the solenoid valves are operated at a high frequency. The parts can be replaced with a solenoid valve assembly. Please contact SMC for the part number.
- In locations where the body is exposed to water, dust, etc., there is a possibility that moisture or dust could enter the body through the solenoid valve EXH port. Mount a fitting and tube onto the solenoid valve EXH port and run the tube to a location not exposed to moisture, dust, etc.

Design and Selection

⚠ Caution

- Use the following UL approved products for DC power supply combinations.
 - Limited voltage current circuit in accordance with UL 508
A circuit in which power is supplied by the secondary coil of a transformer that meets the following conditions
 - Max. voltage (with no load): 30 Vrms (42.4 V peak) or less
 - Max. current:
 - 8 A or less (including when short circuited)
 - limited by circuit protector (such as fuse) with the following ratings
 - A circuit (class 2 circuit) with max. 30 Vrms (42.4 V peak) or less, and a power supply consisting of a class 2 power supply unit conforming to UL1310, or a class 2 transformer conforming to UL1585
- Operate these products only within the specified voltage.
Using voltages beyond the specified levels could result in faults or malfunctions.
- Use 0 V as the baseline for the power supplied to the unit for output, control, and input.

No load voltage (V peak)	Max. current rating [A]
0 to 20 [V]	5.0
Over 20 and 30 or less [V]	100
	Peak voltage



- Each product needs to be powered by one power supply unit.

The wiring of this product has the same common between the GND for power and the signals; there is a possibility that a wrong current occurs and prevents a proper operation if one power supply unit controls multiple electro-pneumatic regulators.

- Please contact SMC for the usage when the downstream side is released to atmosphere.

This product is a pressure controller. The downstream side being released to atmosphere makes the inlet valve full open, allowing a large amount of atmosphere flow into the body. Please contact SMC for the appropriate usage when you use the product under such condition since the product may not meet the specification or the life of the product may be shortened.



ITV Series

Specific Product Precautions 5

Be sure to read this before handling the products.

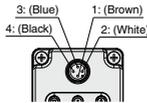
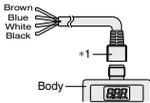
Refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: <https://www.smcworld.com>

ITV1000/2000/3000/209 □ Series Precautions

Wiring

⚠ Caution

Connect the cable to the connector on the body with the wiring arranged as shown below. Proceed carefully, as incorrect wiring can result in damage. Further, use DC power with sufficient capacity and a low ripple.



Current Signal Type Voltage Signal Type

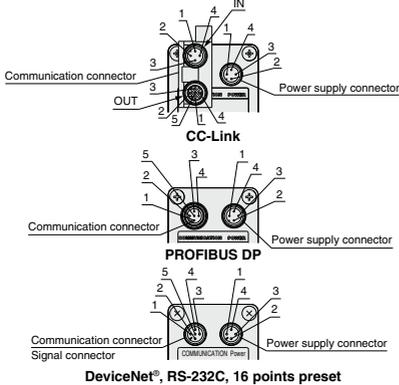
1	Brown	Power supply
2	White	Input signal
3	Blue	GND (COMMON)
4	Black	Monitor output

Preset Input Type

1	Brown	Power supply
2	White	Input signal 1
3	Blue	GND (COMMON)
4	Black	Input signal 2

IO-Link

1	Brown	Power supply
2	White	No connection
3	Blue	GND
4	Black	IO-Link communication data



Pin no.	IN/OUT communication connector				Signal connector
	CC-Link	DeviceNet®	PROFIBUS DP	RS-232C	16 points preset
1	SLD [-]	DRAIN [-]	No connection	No connection	Input signal 1 [Brown]
2	DB [White]	V+ [Red]	RxD/TxD-N [Green]	TxD [White]	Input signal 2 [White]
3	DG [Yellow]	V- [Black]	No connection	RxD [Blue]	Input signal 3 [Blue]
4	DA [Blue]	CAN_H [White]	RxD/TxD-P [Red]	GND [Black]	Input signal 4 [Black]
5	No connection	CAN_L [Blue]	No connection	No connection	Common [Gray]

Pin no.	Power supply connector				
	CC-Link	DeviceNet®	PROFIBUS DP	RS-232C	16 points preset
1 [Brown]	Vcc	Vcc	Vcc	Vcc	Vcc
2 [White]	FG	Cannot connect	FG	No connection	No connection
3 [Blue]	GND	GND	GND	GND	GND
4 [Black]	No connection	Cannot connect	No connection	FG	Monitor output

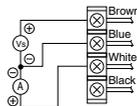
- *1 The cable is also available in a right angle type. (Communication cable: straight type only) A right angle type connector is attached facing left (toward the SUP port). On communication models, the connector faces backward (toward the EXH port). Do not attempt to rotate, as the connector does not turn.
- * The indicated wire colors are when a cable connector made by SMC is used.
- * Perform the wiring so that no electric potential difference occurs between GND of the power supply and GND of the communication section. If any electric potential difference occurs, this may cause the internal parts to burn out.

Knock-down connectors * Order separately.

Part no.	CC-Link compatibility		DeviceNet® compatibility		PROFIBUS DP compatibility				
	Plug	Socket	Plug	Socket	Terminal plug	Plug	Socket		
1075526	PCA-	1075527	PCA-	1075528	1075529	1557675	1075530	1075531	1557727

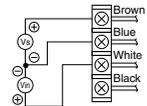
Wiring diagrams

Current signal type



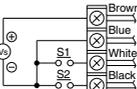
Vs : Power supply 24 VDC
12 to 15 VDC
A : Input signal 4 to 20 mADC
0 to 20 mADC

Voltage signal type



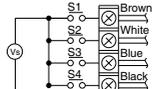
Vs : Power supply 24 VDC
12 to 15 VDC
Vin : Input signal 0 to 5 VDC
0 to 10 VDC

4 points preset input type



Vs : Power supply 24 VDC
12 to 15 VDC
(Negative common)

16 points preset input type



Vs : Power supply 24 VDC (No polarity)

One of the preset pressures P1 through P4 is selected by the ON/OFF combination of S1 and S2.

S1	OFF	ON										
S2	OFF	OFF	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	ON
S3	OFF	OFF	OFF	OFF	OFF	ON						
S4	OFF	ON	ON	ON	ON							
Preset pressure	P01	P02	P03	P04	P05	...	P14	P15	P16	P17	P18	P19

* For safety reasons, it is recommended that one of the preset pressures be set to 0 MPa.

* Preset pressures are set based on the min. unit for output display.

MPa	kgf/cm ²	bar	psi	kPa
0.001	0.01	0.01	0.1	1

* Note that this is 1 psi for 130 psi units.

■ Trademark

DeviceNet® is a registered trademark of ODVA, Inc.



ITV Series

Specific Product Precautions 6

Be sure to read this before handling the products.

Refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: <https://www.smcworld.com>

ITV1000/2000/3000/209 Series Precautions

Wiring

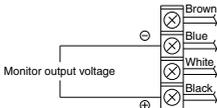
10-bit digital input type

Wire color	Signal name
Pink-Black 2	Power supply (24 VDC)
Green-Black 2	Power supply (GND)
Blue	Signal common (No polarity)
Blue-Black 2	MSB 10 bit
Gray-Black 1	9 bit
Orange-Black 1	8 bit
Green-Black 1	7 bit
Pink-Black 1	6 bit
Blue-Black 1	5 bit
Gray	4 bit
Orange	3 bit
Green	2 bit
Pink	LSB 1 bit

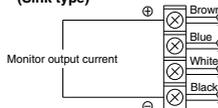
* The wire color is shown for when an option cable is used.

Monitor output wiring diagrams

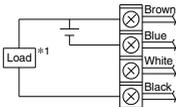
Analog output: Voltage type



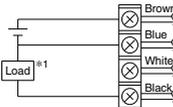
Analog output: Current type (Sink type)



Switch output: NPN type

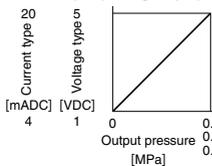


Switch output: PNP type



*1 When 80 mADC or more is applied, detecting device for overcurrent starts activating and then emits an error signal. (Error number "5")

Monitor output (analog output) characteristics diagram



Set Pressure Range

The set pressure range, by unit of standard measured pressure, is shown in the table below.

Set pressure range, by unit of standard measured pressure

Unit	Set pressure range			
	ITV□01□	ITV□03□	ITV□05□	ITV209□
MPa	0.005 to 0.1	0.005 to 0.5	0.005 to 0.9	—
kgf/cm ²	0.05 to 1	0.05 to 5	0.05 to 9	—
bar	0.05 to 1	0.05 to 5	0.05 to 9	—
psi	0.7 to 15	0.7 to 70	0.7 to 130	—
kPa	5 to 100	5 to 500	5 to 900	-1.3 to -80

CE/UKCA Marking

• ITV0000 Series

Model	Ferrite core necessity	Recommended power supply cable
ITV0000-□□	Unnecessary	P398000-500-3 (Straight type) P398000-501-2 (Right angle type)

* Recommended power supply cable length is 3 m. (P398000-501-2 is 2 m.)
If any other length is desired, please contact SMC.

• ITV1000/2000/3000 Series

Model	Ferrite core necessity	Recommended power supply cable
ITV□□-□□	—	P398020-500-3 (Straight type) P398020-501-3 (Right angle type)
ITV□□-52□ ITV□□-53□	Power	P398020-500-3 (Straight type) P398020-501-3 (Right angle type)
ITV□□-60□	Signal	P398020-502-3 (Straight type) P398020-503-3 (Right angle type)
ITV□□-60□	—	INI-398-0-59 (Straight type)
ITV□□-CC□	Power	P398020-500-3 (Straight type) P398020-501-3 (Right angle type)
ITV□□-DE□	Communication	PCA-1567720 (Socket type) PCA-1567717 (Plug type)
ITV□□-DE□	Power	P398020-500-3 (Straight type) P398020-501-3 (Right angle type)
ITV□□-DE□	Communication	PCA-1557633 (Socket type) PCA-1557646 (Plug type)
ITV□□-PR□	Power	P398020-500-3 (Straight type) P398020-501-3 (Right angle type)
ITV□□-PR□	Communication	PCA-1557688 (Socket type) PCA-1557691 (Plug type)
ITV□□-RC□	Power	P398020-500-3 (Straight type) P398020-501-3 (Right angle type)
ITV□□-RC□	Communication	P398020-502-3 (Straight type) P398020-503-3 (Right angle type)
ITV□□-IL□	—	P398020-500-3 (Straight type) P398020-501-3 (Right angle type)

*1 Even when the "with cable connector" type is selected, the communication connector is not included. Refer to the [Web Catalog](#) [M8/M12 Connector] for the details of the communication cable.

*2 For CC-Link compatible products, a dedicated Bus adapter is included with the product.

*3 SMC does not provide T-branch connectors.

If required, purchase a commercially available T-branch connector.

* Recommended power supply cable length is 3 m. If any other length is desired, please contact SMC.

Return of Product

Warning

If the product to be returned is contaminated or is possibly contaminated with substances that are harmful to humans, for safety reasons, please contact SMC beforehand and then employ a specialist cleaning company to decontaminate the product. After the decontamination prescribed above has been carried out, submit a Product Return Request Sheet or the Detoxification/Decontamination Certificate to SMC and await SMC's approval and further instructions before attempting to return the item.

Please refer to the International Chemical Safety Cards (ICSC) for a list of harmful substances.

If you have any further questions, please don't hesitate to contact your SMC sales representative.



ITV Series

Specific Product Precautions 7

Be sure to read this before handling the products.

Refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: <https://www.smcworld.com>

ITV009□/209□ Series Precautions

Handling

Caution

1. Connect the vacuum pump to the port, which is labeled "VAC."
2. Pressure adjustment changes from "atmospheric pressure to vacuum pressure" when the input signal is increased, and from "vacuum pressure to atmospheric pressure" when the input signal is decreased.
3. When adjusting the vacuum pressure, be careful not to block the atmospheric pressure inlet port labeled "ATM."
4. Since this product is designed exclusively for use with negative pressure, be careful not to apply positive pressure in error.
5. In cases where the vacuum pump being used has a relatively small capacity, or the piping has a small inside diameter, etc., large variations in the set pressure (the range of pressure variation when changing from no flow to flow state) may appear. In this situation, the vacuum pump or the piping should be changed. In cases where it is not practical to change the vacuum pump, install a capacity tank (volume depending on the operating conditions) on the VAC side.
6. The vacuum pressure response time after a change in the input signal is influenced by the internal volume on the setting side (including piping). Since the capacity of the vacuum pump also influences the response time, give careful consideration to these points before operation.
7. If the electric power is shut off when in a control state, the pressure on the setting side will go into a holding condition. However, this setting side pressure will be held only temporarily and is not guaranteed. In addition, when atmospheric pressure is desired, shut off the power after reducing the set pressure, and then introduce atmospheric pressure by using a vacuum release valve, etc.
8. If the power for this product is cut off by a power failure, etc., when it is in a controlled state, the setting side pressure will be held temporarily. Further, if operated without sealing the setting side so that atmospheric air is sucked in, handle with care as air will continue to be sucked in.
9. If the VAC side pressure to this product is interrupted while the power is still on, the internal solenoid valve will continue to operate and may cause a humming noise. Since this may shorten the life of the product, be sure to shut off the power when the VAC side pressure is shut off.
10. The setting side pressure cannot be completely released from this product in the range below -1.3 kPa. In cases where the pressure needs to be reduced completely to 0 kPa, install a 3-port valve, etc., on the setting side to discharge the residual pressure.
11. This product is adjusted for each specification at the factory before shipment. Avoid careless disassembly or removal of parts, as this can result in failure.

Handling

Caution

12. The optional cable connector is a 4-wire type. When the monitor output (analog output, switch output) is not being used, keep it from touching the other wires, as doing so may result in a malfunction.
13. Use caution that the right angle cable does not rotate and is limited to only one entry direction.
14. Take the following steps to avoid malfunction due to noise.
 - 1) Remove power supply noise during operation by installing a line filter, etc., in the AC power line.
 - 2) For avoiding the influence of noise or static electricity, install this product and its wiring as far as possible from strong electric fields such as those of motors, power lines, etc.
 - 3) Be sure to implement protective measures against load surge for induction loads (solenoid valves, relays, etc.).
15. Refer to the operation manual included with the product for details on its handling.

Return of Product

Warning

If the product to be returned is contaminated or is possibly contaminated with substances that are harmful to humans, for safety reasons, please contact SMC beforehand and then employ a specialist cleaning company to decontaminate the product. After the decontamination prescribed above has been carried out, submit a Product Return Request Sheet or the Detoxification/Decontamination Certificate to SMC and await SMC's approval and further instructions before attempting to return the item. Please refer to the International Chemical Safety Cards (ICSC) for a list of harmful substances. If you have any further questions, please don't hesitate to contact your SMC sales representative.

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